

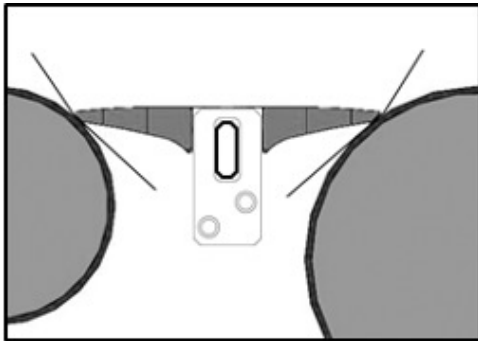
STP Solid Mount Bracket (Kit 56737)

Instructions for Installation

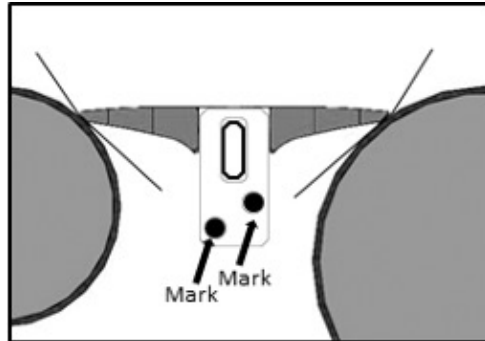
1. Reference Segmented Transfer Plate IOM (X4464 or 6041) for full installation details. This sheet is only to guide the installation of the optional mounting bracket. Kit 56737 contains two low profile solid mount brackets and installation hardware.

NOTE: Kit 56737 is intended for STP installations that require a low profile and have no access for adjustment from above. Typical examples are conveyors with structures that have access only from the outside of the structure.

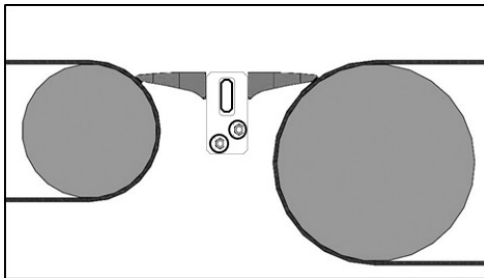
NOTICE: this bracket offers no adjustment potential and should be installed by experienced personnel. Make sure you adjust the clearance between the STP plastic segment and the conveyor belt before you install the bracket.



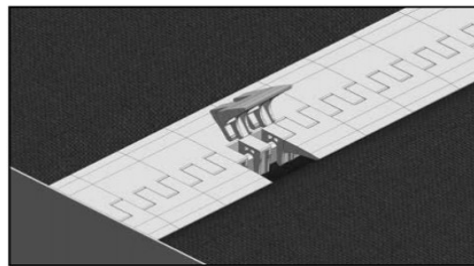
2. Install the transfer plate and properly shim as per IOM X4464 steps 1 & 5. The back plate should be now resting in its permanent placement position.



3. Mark the back plate holes using a permanent marker or a punch. Remove the STP and back plate and proceed to drill the conveyor structure.



4. Reposition the transfer plate with the back plates attached to the steel bar as per IOM 4464 step 6a, 6b, 6c. Install the 3/8-16 screws from the outside of the conveyor to the back plates and tighten until washer is compressed plus 1/4 of a turn.



5. Proceed to install the rest of the plastic segments as per IOM 4464 steps 8-12.