## Rip Repair Kit and Fasteners

## **Emergency Rip Repair – There When You Need It Most**

When belt damage occurs, it is critical to avoid the lengthy downtime and expensive repairs that can be associated with returning conveyors to service after belt tears. Flexco understands that having all the tools you need in one place can prevent long periods of downtime and help you meet production goals. That's why our Rip Repair Kit has everything you need—from tools to fasteners—to fix your belt and be back up and running in no time.



#### Features and Benefits:

- Fast installation by on-site workers.
- Fasteners and tools come in one box for easy storage and location during unexpected periods of downtime.
- Impact wrench driven power tools are included and can reduce installation time by over 50%.
- Kits are available for a variety of belt thicknesses, ranging from 6 mm to 32 mm (1/4" to 1-1/4") thick.
- Fasteners can be used for straight or jagged rips, with virtually no belt waste.



# Best Practices in Rip Repair



For lengthwise rips, standard Flexco® solid plate fasteners are recommended. Repair fasteners should always be applied crosswise on the belt for smooth travel over pulleys.



For jagged, lengthwise conveyor belt tears, or for bridging "soft spots," standard Bolt Solid Plate Fasteners can be combined with three-bolt Rip Repair Fasteners.



Larger size holes can be effectively repaired by applying standard Flexco® solid plate fasteners and a patch of belting as shown.

### Rip Repair Kit and Fasteners

Don't search for the fasteners and tools needed to repair a tear in your belt. Be prepared with a kit you can pull right off the shelf for a quick fix. All you need to order a kit is your belt thickness.

| Rip Repair Kits*                                       |                 |           |  |  |
|--|-----------------|-----------|--|--|
| Description  | Ordering Number | Item Code |  |  |
| 6 mm to 13 mm (1/4" to 1/2") Belt Thickness Range      |                 |           |  |  |
| RP1C Rip Repair Kit - includes 100 sets RP1C Fasteners | RP1C-RRK        | 30053     |  |  |
| 10 mm to 21 mm (3/8" to 13/16") Belt Thickness Range   |                 |           |  |  |
| RP2C Rip Repair Kit - includes 100 sets RP2C Fasteners | RP2C-RRK        | 30054     |  |  |
| 24 mm to 32 mm (15/16" to 1 1/4") Belt Thickness Range |                 |           |  |  |
| 3L Rip Repair Kit - includes 50 sets 3L Fasteners      | 3L-RRK          | 30070     |  |  |

\*Rip Repair Kits include: Fasteners, Bolt Horn, Bolt Breakers, Power Punch, Power Boring Bit, (2) Power Wrenches, and Quick Change Chuck.

| Rip Repair Fasteners |              |                 |  |  |
|----------------------|--------------|-----------------|--|--|
| Ordering<br>Number   | Item<br>Code | Box<br>Quantity |  |  |
| STEEL                |              |                 |  |  |
| RP1E                 | 20010        | 25              |  |  |
| RP1C                 | 20022        | 100             |  |  |
| RP2E                 | 20011        | 25              |  |  |
| RP2C                 | 20023        | 100             |  |  |
| 2-1/4E               | 20006        | 25              |  |  |
| 2-1/4C               | 20018        | 100             |  |  |
| STAINLESS            |              |                 |  |  |
| RP1ES                | 20041        | 25              |  |  |
| RP2ES                | 20042        | 25              |  |  |
| 2-1/4ES              | 20040        | 25              |  |  |
| EVERDUR              |              |                 |  |  |
| 2-1/4EE              | 20096        | 25              |  |  |

| Turtle® Fastener   |              |                 |  |
|--------------------|--------------|-----------------|--|
| Ordering<br>Number | Item<br>Code | Box<br>Quantity |  |
| STEEL              |              |                 |  |
| 16                 | 20206        | 50              |  |

| (a) (a) N | lo. 2¼  |
|-----------|---------|
|           | No. RP2 |
| (9)       | 0 0     |
| No. RP1   | 656     |
|           | No. 16  |

| Rip Repair Selection Information |                |             |  |
|----------------------------------|----------------|-------------|--|
| Fastener                         | Belt Thickness |             |  |
| Size                             | mm             | in.         |  |
| RP1                              | 6-13           | 1/4-1/2     |  |
| RP2                              | 10-21          | 3/8-13/16   |  |
| 2-1/4*                           | 14-30          | 9/16-1-3/16 |  |
| 3**                              | 24-32          | 15/16-1-1/4 |  |
| No. 16                           | 10-14          | 3/8-9/16    |  |

- \* When used with extra long bolts, maximum belt thickness is 48 mm (1-7/8").
- \*\* When used with extra long bolts, maximum belt thickness is 50 mm (2").



For quick temporary repairs, hammer-applied Turtle (TM) No.16 fasteners are recommended every 101 to 152 mm (4-6 inches) along the rip.

Authorized Distributor:

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Visit www.flexco.com for other Flexco locations and products.



