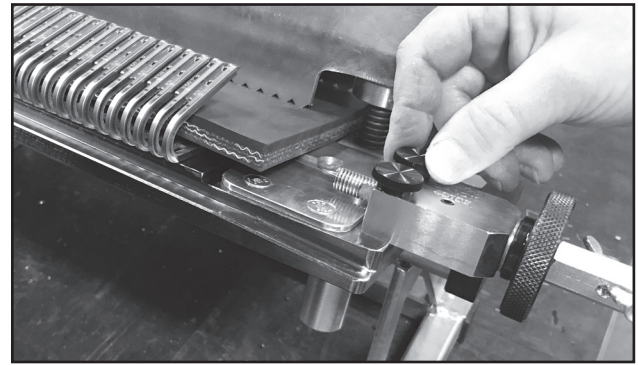
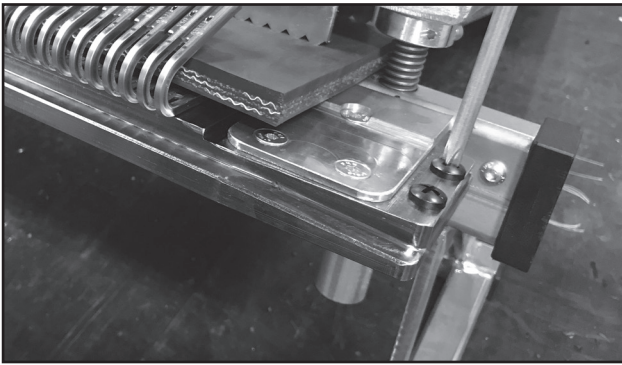
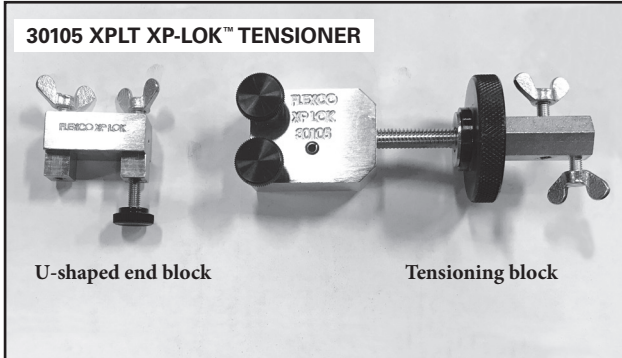


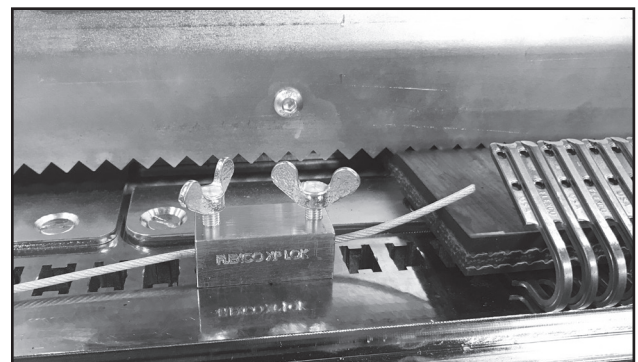
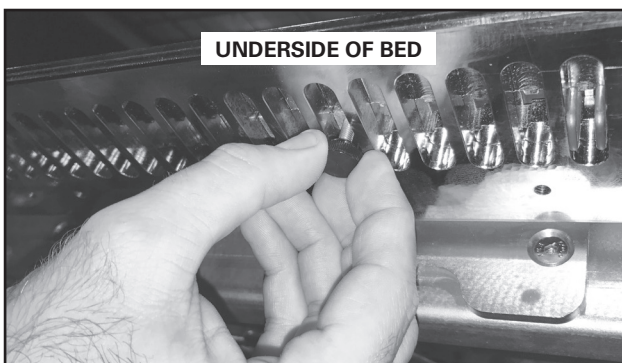
XP-LOK™ Operating Instructions

For installation of Flexco® XP™ fasteners on rubber plied belting, use XP-LOK™ to prevent belt wave and ripple.



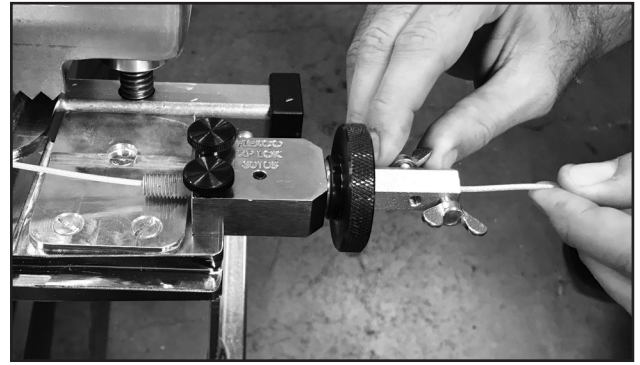
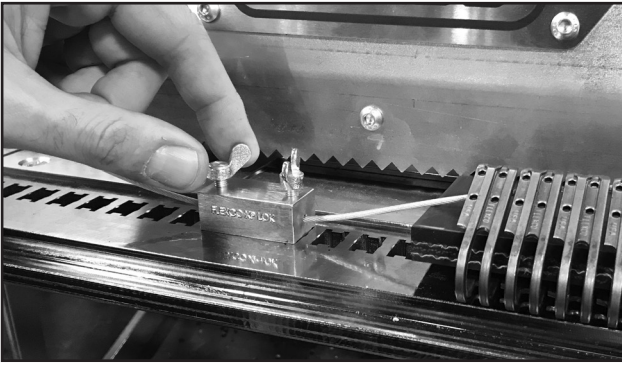
1. Load XP™ Staple Fasteners in bed starting on right side. Leave one empty slot. Center belt in fasteners and tighten clamp bar. Unscrew the 2 Phillips head plastic end screws on right side of frame and discard. Mount tensioning block using 2 black thumb screws (M6 thread). Hand tighten only.

NOTE: At the beginning of each splice turn the tensioning knob counterclockwise until it reaches the start position. Knob should rest against hex shaped stop.

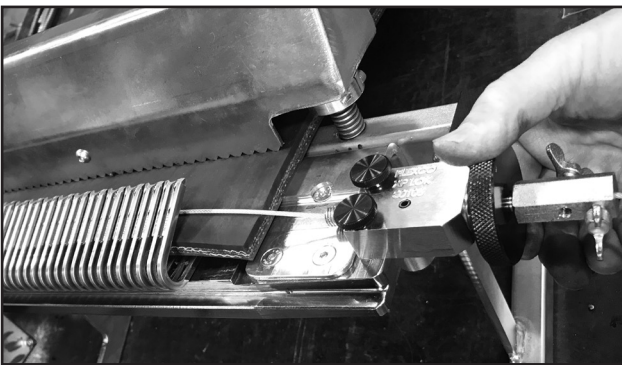


2. Position U-shaped end block approximately 2 slots from left edge of the belt. Secure from underneath with black thumb screw (M5 thread). Hand tighten only. Insert XP-LOK™ Belt Wire through blocks on both ends of the bed between belt and fastener. Leave minimum of 5 cm (50 mm) of excess wire on each end.





3. Hand tighten 2 wing screws on end block (M5 thread). Pull wire taut on tensioning end and ensure wire is located between fastener holes. Hand tighten remaining 2 wing screws.



4. Hand tighten wire by turning tensioning knob clockwise until it becomes difficult to turn. Start fastener installation. Monitor wire tension and position during installation. Adjust if necessary. **Warning: Do not drive applicator over end block.**

5. After installation is complete use wire cutters to cut excess wire at both ends of the splice. Loosen wing screws and remove wire ends. Remove and store blocks for next splice.

TIP: Use pliers to pull belt wire ends from blocks.