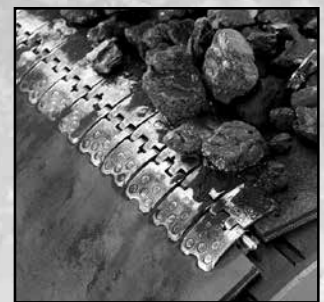
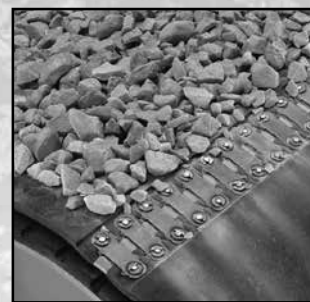
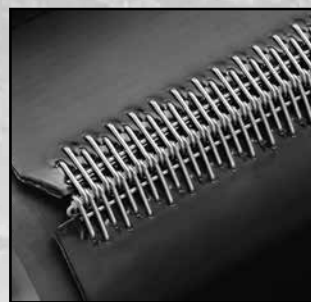
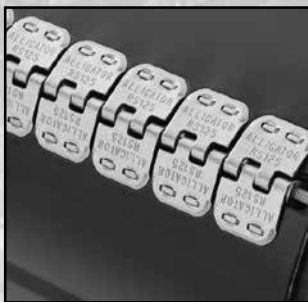


SINGAPORE Product Handbook

Heavy-Duty Conveyor Belt Splicing Systems

February 2019



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LIMITED LIABILITY:

Every effort is made to ensure the information contained in this product handbook is accurate and in accordance with all current specifications, however, the company cannot be held responsible for any errors and reserves the right, without prior notice, to change specifications, quantities, and prices.

Visit our Web site at: www.flexco.com.sg

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How Flexco® Bolt Hinged Fasteners Work

Flexco® Bolt Hinged fasteners provide a flexible joint for belts operating over small pulleys. Because the joint is easily separated by simply removing the hinge pin, entire belt sections may be added or eliminated.

Designed as a compression fastener, the Flexco® Bolt Hinged model is fastened to the belt ends with high strength bolts. The bolts compress the plates into the belt cover.

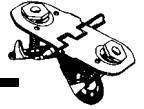
Additional holding capability is provided by the fastener teeth that imbed in the belt without damage to the belt carcass.

This combination distributes the splice tension across the entire plate width while the teeth secure the fastener into the belt carcass to resist pull-out.

Applications	Installation Method	What You Need for Installation
- Construction Equipment - Road Machinery - Coal, Salt, Potash Mines - Stacking and Stockpiling Belts - Other Applications Involving Smaller Pulleys	Fasteners can be installed in the shop or on-site with either simple hand tools or power tools.	- Fastener Plates - Bolts & Nuts - Templet - Belt Punch - Wrench - Bolt Horn - Flexco Installation Tool - Impact Tool or Carpenter's Brace
How to Specify the Correct Flexco® Bolt Hinged Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction, and corrosion from acids and chemicals. MegAlloy®. For superior resistance to wear and abrasion. Everdur®. Spark-free material compared to steel and fully non-magnetic.	NC Nylon Covered Steel Cable - for use with steel fasteners, flat or troughed belts. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners, flat or troughed belts. NAC Nylon Covered Armored Cable - right for many applications, long service life. AC Bare Armored Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for applications with stainless fasteners, flat or troughed belts. SC Bare Steel Cable - for conveying gritty or abrasive material. SSC Bare Stainless Steel Cable - for corrosion resistance, flat belts. NB Nylon Covered Bronze Cable - for non-magnetic joints.

Flexco® Bolt Hinged Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter			
					Operating Tension 100% of Belt Rating		Operating Tension Under 75% of Belt Rating	
	kN/m	P.I.W.	mm	in.	mm	in.	mm	in.
375X	33	190	6-11	1/4-13/32	152	6	102	4
550	52	300	6-16	1/4-5/8	230	9	178	7



FASTENERS

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL ("J" CARTON – Continuous Strip w/Steel Nuts & Bolts)

375X	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	NC STEEL JOINT WITH NYLON COVERED STEEL CABLE			NCS STEEL JOINT WITH NYLON COVERED STAINLESS CABLE			SC STEEL JOINT WITH BARE STEEL CABLE		
	300	12"	375XJ12NC	40000	1.0						
	350	14"	375XJ14NC	40001	1.1						
	400	16"	375XJ16NC	40002	1.3						
	450	18"	375XJ18NC	40003	1.5	375XJ18NCS	40012	1.5			
	500	20"	375XJ20NC	40004	1.7						
	600	24"	375XJ24NC	40005	1.8	375XJ24NCS	40013	1.8	375XJ24SC	40020	1.8
	650	26"	375XJ26NC	40006	2.0						
	750	30"	375XJ30NC	40007	2.3	375XJ30NCS	40014	2.3			
	900	36"	375XJ36NC	40008	2.9	375XJ36NCS	40015	2.9	375XJ36SC	40023	2.9
	1050	42"	375XJ42NC	40009	3.3	375XJ42NCS	40016	3.3			
	1200	48"	375XJ48NC	40010	3.8	375XJ48NCS	40017	3.8	375XJ48SC	40025	3.5
	1500	60"	375XJ60NC	39997	4.6						
	1800	72"	375XJ72NC	39995	6.2						

STAINLESS 300 SERIES

("J" CARTON – Continuous Strip w/Stainless Nuts & Bolts)

375X	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
	in.	mm	SSC STAINLESS JOINT WITH BARE STAINLESS CABLE			NCS STAINLESS JOINT WITH NYLON COVERED STAINLESS CABLE		
	18"	450				375XSJ18NCS	40035	1.5
	24"	600	375XSJ24SSC	40225	1.8	375XSJ24NCS	40036	1.8
	30"	750	375XSJ30SSC	40226	2.3	375XSJ30NCS	40037	2.3
	36"	900	375XSJ36SSC	40227	2.9	375XSJ36NCS	40038	2.9
	42"	1050	375XSJ42SSC	40228	3.3	375XSJ42NCS	40039	3.3
	48"	1200	375XSJ48SSC	40229	3.7	375XSJ48NCS	40040	3.8
	60"	1500	375XSJ60SSC	39907	4.6			
	72"	1800	375XSJ72SSC	39901	6.2			

EVERDUR

("J" CARTON – Continuous Strip w/Everdur Nuts & Bolts)

375X	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	in.	mm	NB EVERDUR JOINT WITH NYLON COVERED BRONZE CABLE		
	18"	450	375XEJ18NB	39978	1.6
	24"	600	375XEJ24NB	39980	2.0
	30"	750	375XEJ30NB	39982	2.4
	36"	900	375XEJ36NB	39984	3.0
	42"	1050	375XEJ42NB	39986	3.5

GAUGE PINS (EXTRA)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
in.	mm	EACH			10 PER PACKAGE		
18"	450				FHGP18	39603	1.4
24"	600	FHGP24-1	39624	0.4	FHGP24	39605	1.7
30"	750	FHGP30-1	39626	0.5	FHGP30	39607	2.1
36"	900	FHGP36-1	39625	0.6	FHGP36	39610	2.6
42"	1050	FHGP42-1	39627	0.7	FHGP42	39613	3.0
48"	1200	FHGP48-1	39628	0.8	FHGP48	39615	3.5
60"	1500	FHGP60-1	39629	1.0	FHGP60	39617	4.4

Stock Items (non-shaded) carried in factory inventory.

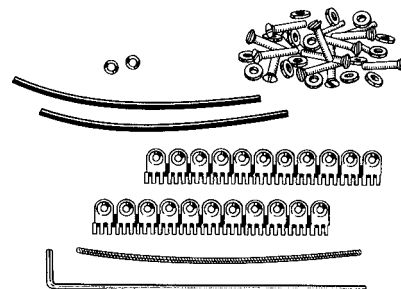
Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

"J" CARTON

CARTON CONTENTS:

2 Strips of fastener	1 Gauge Pin	—Required amount of clips for Individual Plate "J" Cartons
2 Pieces Filler Tubing	2 Hinge Pin Washers	
1 Hinge Pin	—Required amount of nuts and bolts	





Flexco® Bolt Hinged Fasteners

FASTENERS

STEEL ("J" CARTON – Continuous Strip w/Steel Nuts & Bolts)

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

550

BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	NC STEEL JOINT WITH NYLON COVERED STEEL CABLE		NCS STEEL JOINT WITH NYLON COVERED STAINLESS CABLE		SC STEEL JOINT WITH BARE STEEL CABLE		SSC STEEL JOINT WITH BARE STAINLESS CABLE		NAC STEEL JOINT WITH NYLON COVERED ARMORED CABLE		
CARTON — One Complete Joint												
450	18"	550J18NC	40138									1.5
500	20"	550J20NC	40046									1.6
600	24"	550J24NC	40047	550J24NCS	40059	550J24SC	40066	550J24SSC	40073	550J24NAC	40242	2.0
650	26"	550J26NC	40048									2.2
750	30"	550J30NC	40049	550J30NCS	40060	550J30SC	40068	550J30SSC	40074	550J30NAC	40243	2.5
900	36"	550J36NC	40050	550J36NCS	40061	550J36SC	40069	550J36SSC	40075	550J36NAC	40244	3.0
1050	42"	550J42NC	40051	550J42NCS	40062	550J42SC	40070	550J42SSC	40076	550J42NAC	40245	3.5
1200	48"	550J48NC	40052	550J48NCS	40063	550J48SC	40071	550J48SSC	40077	550J48NAC	40246	4.0
1350	54"	550J54NC	40053							550J54NAC	40247	4.5
1500	60"	550J60NC	40054									4.7
1800	72"	550J72NC	39929									6.3

STAINLESS 300 SERIES

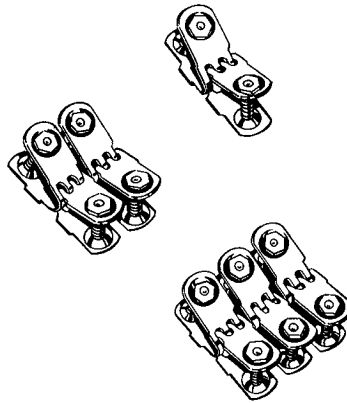
("J" CARTON – Continuous Strip w/Stainless Nuts & Bolts)

550	BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	NCS STAINLESS JOINT WITH NYLON COVERED STAINLESS CABLE		SSC STAINLESS JOINT WITH BARE STAINLESS CABLE		
			CARTON — One Complete Joint				
	450	18"	550SJ18NCS	40164	550SJ18SSC	39675	1.5
	600	24"	550SJ24NCS	40165	550SJ24SSC	39904	2.0
	750	30"	550SJ30NCS	40166	550SJ30SSC	39917	2.5
	900	36"	550SJ36NCS	40167	550SJ36SSC	39935	3.0
	1050	42"	550SJ42NCS	40168	550SJ42SSC	39938	3.5
	1200	48"	550SJ48NCS	40169	550SJ48SSC	39842	4.0
	1500	60"	550SJ60NCS	39939	550SJ60SSC	39855	5.1
1800	72"	550SJ72NCS	39919	550SJ72SSC	39674	6.3	

MEGALLOY®

("J" CARTON – Individual Plates w/Steel Nuts & Bolts)

550	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	MA MEGALLOY JOINT WITH BARE STAINLESS CABLE		
	CARTON — One Complete Joint				
	450	18"	550MAJ18SSC	39574	1.5
	600	24"	550MAJ24SSC	39577	2.0
	750	30"	550MAJ30SSC	39580	2.5
	900	36"	550MAJ36SSC	39583	3.0
	1050	42"	550MAJ42SSC	39586	7.8
1200	48"	550MAJ48SSC	39589	4.0	



BULK FASTENER SETS

Required for Various Belt Widths

		375X		550	
BELT WIDTH		(RECOMMENDED)		(RECOMMENDED)	
mm	in.	SETS OF 3-PLATE	SETS OF 2-PLATE	SETS OF 3-PLATE	SETS OF 1-PLATE
300	12"	3	1		7
350	14"	3	2		9
400	16"	5			10
450	18"	5	1		11
500	20"	5	2	2	7
600	24"	7		2	8
700	28"	7	2	2	10
750	30"	9	2	2	11
900	36"	11		2	16
1000		12		2	18
1050	42"	13		2	20
1200		15		2	24
	48"	15		2	24
1350		17		2	28
	54"	17		2	28
1500		18	1	2	32
	60"	19		2	32
1800		22	1	2	39
	72"	23		2	40
2100		25	2	2	48
	84"	27		2	48
2400		30	1	2	55
	96"	31		2	56
3000		37	2	2	71
	120"	39		2	72

BULK FASTENERS

Per set (with bolts & nuts)

Per container (with bolts and nuts)

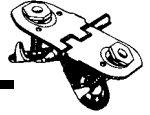
Per set (with bolts & nuts)

Per container (with bolts and nuts)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	SETS/ CTN	WT. KGS.
STEEL							
Two-Plate Fastener	375X-2STS	39950	0.1	375X-2	40100	25	3.6
Three-Plate Fastener	375X-3STS	39951	0.2	375X-3	40101	18	3.9
Single-Plate Fastener	550-1STS	39952	0.1	550-1	40102	50	5.4
Three-Plate Fastener	550-3STS	39953	0.3	550-3	40103	18	5.9
MEGALLOY							
Single-Plate Fastener				550MA-1	40058	50	5.9

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	SETS/ CTN	WT. KGS.
STAINLESS 300 SERIES							
Two-Plate Fastener	375XS-2STS	39957	0.1	375XS-2	40108	25	2.9
Three-Plate Fastener	375XS-3STS	39958	0.2	375XS-3	40109	18	3.7
Single-Plate Fastener	550S-1STS	39959	0.1	550S-1	40110	50	5.5
EXTRA CLIPS							
#550 Clips (100/Pkg.)	CLIPS (550)			40134			1.3

NOTE: Non-listed cartons over 1500 mm (60") are supplied in single plate sets.



HINGE PINS

PACKAGES OF 10 PINS

EACH (ONE PIN)

For 375X or 550

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	NC NYLON COVERED STEEL CABLE 6.3 mm (1/4") dia.			NCS NYLON COVERED STAINLESS CABLE* 6.3 mm (1/4") dia.			NC NYLON COVERED STEEL CABLE 6.3 mm (1/4") dia.			NCS NYLON COVERED STAINLESS CABLE* 6.3 mm (1/4") dia.		
300	12"	NC-12	40150	0.4	NCS-12	40170	0.4	NC-12-1	38000	0.05			
350	14"	NC-14	40151	0.5				NC-14-1	38001	0.05			
400	16"	NC-16	40152	0.5	NCS-16	40172	0.5	NC-16-1	38002	0.05			
450	18"	NC-18	40153	0.6	NCS-18	40173	0.6	NC-18-1	38003	0.05			
500	20"	NC-20	40154	0.7	NCS-20	40174	0.7	NC-20-1	38004	0.1			
600	24"	NC-24	40155	0.8	NCS-24	40175	0.8	NC-24-1	38005	0.1	NCS-24-1	38041	0.1
650	26"	NC-26	40156	0.8									
750	30"	NC-30	40157	1.0	NCS-30	40177	1.0	NC-30-1	38007	0.1	NCS-30-1	38043	0.1
900	36"	NC-36	40158	1.2	NCS-36	40178	1.2	NC-36-1	38008	0.1	NCS-36-1	38044	0.1
1050	42"	NC-42	40159	1.4	NCS-42	40179	1.4	NC-42-1	38009	0.1	NCS-42-1	38045	0.1
1200	48"	NC-48	40160	1.6	NCS-48	40180	1.6	NC-48-1	38010	0.1	NCS-48-1	38046	0.1
1350	54"	NC-54	40161	1.7	NCS-54	40181	1.7	NC-54-1	38011	0.1	NCS-54-1	38047	0.1
1500	60"	NC-60	40162	2.0	NCS-60	40182	2.0	NC-60-1	38012	0.2	NCS-60-1	38048	0.2
1800	72"	NC-72	40163	2.2	NCS-72	40183	2.2	NC-72-1	38013	0.2	NCS-72-1	38049	0.2
100 FOOT COILS													
BULK		NC-C	39740	3.9									

		NAC NYLON COVERED ARMORED CABLE 6.3 mm (1/4") dia.			AC BARE ARMORED CABLE 6.3 mm (1/4") dia.			NAC NYLON COVERED ARMORED CABLE 6.3 mm (1/4") dia.			AC BARE ARMORED CABLE 6.3 mm (1/4") dia.		
mm	in.												
450	18"	NAC-18	40629	0.8	AC-18	40685	0.1	NAC-18-1	38108	0.1	AC-18-1	38129	0.1
600	24"	NAC-24	40631	1.1	AC-24	40686	1.0	NAC-24-1	38109	0.1	AC-24-1	38130	0.1
650	26"	NAC-26	40632	1.2	AC-26	40687	1.1	NAC-26-1	38110	0.1	AC-26-1	38131	0.1
750	30"	NAC-30	40633	1.4	AC-30	40688	1.3	NAC-30-1	38111	0.1	AC-30-1	38132	0.1
900	36"	NAC-36	40634	1.6	AC-36	40689	1.5	NAC-36-1	38112	0.1	AC-36-1	38133	0.1
1050	42"	NAC-42	40636	1.9	AC-42	40691	1.7	NAC-42-1	38113	0.2	AC-42-1	38134	0.2
1200	48"	NAC-48	40637	2.2	AC-48	40692	2.2	NAC-48-1	38114	0.2	AC-48-1	38135	0.2
1350	54"	NAC-54	40638	2.4				NAC-54-1	38115	0.2	AC-54-1	38136	0.2
1500	60"	NAC-60	40639	2.7				NAC-60-1	38116	0.2	AC-60-1	38137	0.2
1800	72"	NAC-72	40640	3.3				NAC-72-1	38117	0.3	AC-72-1	38138	0.3
		SC BARE STEEL CABLE 6.3 mm (1/4") dia.			SSC BARE STAINLESS CABLE* 5.5 (7/32") dia.			SC BARE STEEL CABLE 6.3 mm (1/4") dia.			SSC BARE STAINLESS CABLE* 5.5 (7/32") dia.		
mm	in.												
600	24"	SC-24	40202	1.1	SSC-24	40210	1.0	SC-24-1	38180	0.1	SSC-24-1	38199	0.1
650	26"	SC-26	40203	1.2									
750	30"	SC-30	40204	1.4	SSC-30	40211	1.1	SC-30-1	38182	0.1	SSC-30-1	38201	0.1
900	36"	SC-36	40205	1.7	SSC-36	40212	1.4	SC-36-1	38183	0.1	SSC-36-1	38202	0.1
1050	42"	SC-42	40206	2.0	SSC-42	40213	1.6	SC-42-1	38184	0.2	SSC-42-1	38203	0.2
1200	48"	SC-48	40207	2.2	SSC-48	40214	1.8	SC-48-1	38185	0.2	SSC-48-1	38204	0.2
		ACS BARE ARMORED STAINLESS CABLE* 6.7 mm (17/64") dia.			* 300 SERIES			ACS BARE ARMORED STAINLESS CABLE* 6.7 mm (17/64") dia.			NB NYLON COVERED BRONZE CABLE 6.3 mm (1/4") dia.		
in.	mm												
450	18"										NB-18-1	38075	0.1
600	24"										NB-24-1	38077	0.1
750	30"	ACS-30	41354	1.3				ACS-30-1	41380	0.1	NB-30-1	38079	0.1
900	36"	ACS-36	41355	1.4				ACS-36-1	41381	0.1	NB-36-1	38080	0.1
1050	42"	ACS-42	41356	1.5				ACS-42-1	41382	0.1	NB-42-1	38081	0.2
1200	48"	ACS-48	41357	1.6				ACS-48-1	41383	0.1			
1350	54"	ACS-54	41358	1.7				ACS-54-1	41384	0.1			
1500	60"	ACS-60	41359	1.8				ACS-60-1	41385	0.2			



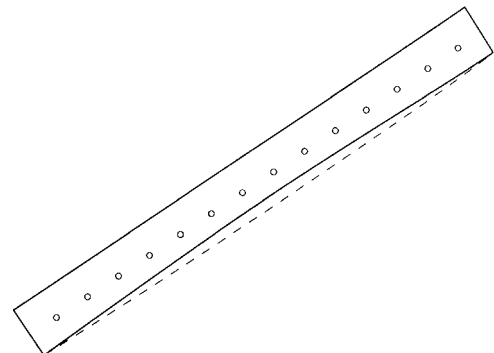
Flexco® Bolt Hinged Fasteners

INSTALLATION TOOLS

CURVED TEMPLATES

BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
mm	in.	375X		550	
300	12"	375X-12	30813	512	30799
350	14"	375X-14	30814		
400	16"	375X-16	30815	516	30800
450	18"	375X-18	30816	518	30801
500	20"	375X-20	30817	520	30802
600	24"	375X-24	30818	524	30803
650	26"	375X-26	30819	526	30804
750	30"	375X-30	30820	530	30805
900	36"	375X-36	30821	536	30806
1050	42"	375X-42	30822	542	30807
1200	48"	375X-48	30823	548	30808
1350	54"	375X-54	30824	554	30809
1500	60"	375X-60	30825	560	30810
1800	72"	375X-72	30826	572	30811

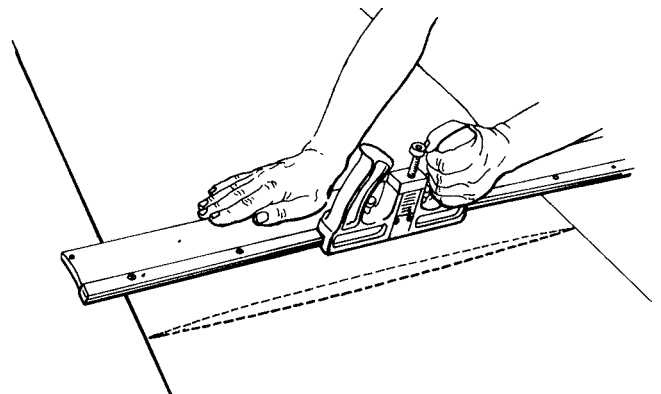
NOTE: All templates up to and including 1800 mm (72") are curved. For belt widths over 1800 mm (72"), straight template supplied.



CURVED BELT CUTTERS

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Cutter Complete	750	30"	400430	30914	6.4
	900	36"	400436	30915	7.3
	1050	42"	400442	30916	8.5
	1200	48"	400448	30917	8.6
	1500	60"	400460	30918	10.4
Cutter Base Only	750	30"	430	30950	2.4
	900	36"	436	30951	2.8
	1050	42"	442	30952	3.2
	1200	48"	448	30953	3.5
	1500	60"	460	30954	4.3
Cutter Head Only			400	30919	2.3
Cutter Blade			30023	30909	0.09
Cutter Blade (Long)			30023L	30913	0.09

NOTE: Belt widths over 1800 mm (72") require straight cutters. Please refer to Page 35 for 300 series straight cutters.



EXTRA BOLTS & NUTS

100 PER BOX – BOLT DIMENSION IS 1/4" X 1-11/16"

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.
BOLTS-STEEL		
375X	20398	1.0
550	20399	1.1
BOLTS-STAINLESS		
375X/550	20400	1.0
BOLTS-EVERDUR		
375X/550	20397	1.1

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.
NUTS-STEEL-UNSLOTTED NUTS		
375X/550	20380	0.4
NUTS-STAINLESS-SLOTTED NUTS		
375X/550	20381	0.3
NUTS-EVERDUR-SLOTTED NUTS		
375X/550	20387	0.4

Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs. To order the new piloted bolts as they become available, use standard bolt ordering numbers.



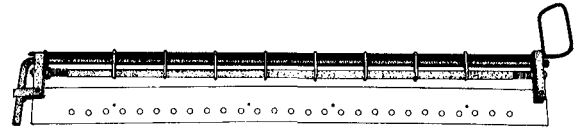
INSTALLATION TOOLS

HAND & POWER TOOLS

HAND TOOLS	DESCRIPTION	FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOLT HOLE DIAMETER	WT. KGS.
	BOLT BREAKER (Two Per Package)	375X & 550	110	30474	6.3 mm (1/4")	0.5
	PUNCH	375X & 550	P1P	30460	6.3 mm (1/4")	0.05
	BORING BIT	375X & 550	B1B	30468	6.3 mm (1/4")	0.05
	WRENCH	375X & 550	100* S1S**	30445 30442	6.3 mm (1/4")	0.1 0.1
POWER TOOLS	POWER PUNCH	375X & 550	HP1	30463	6.3 mm (1/4")	0.1
	POWER BORING BIT	375X & 550	HB1	30471	6.3 mm (1/4")	0.05
	POWER WRENCH	375X & 550	H100* HW1**	30446 30447	6.3 mm (1/4")	0.1 0.1
	QUICK CHANGE CHUCK	375X & 550	5552	30481		0.2

* For use with Steel No. 375X or Steel No. 550 nuts.

** For use with Stainless No. 375X or Stainless No. 550 slotted nuts only.



ALIGNING HOLDERS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
375X				
750	30"	AH37530	30836	4.4
900	36"	AH37536	30837	5.2
1050	42"	AH37542	30838	5.9
1200	48"	AH37548	30839	6.6
550				
750	30"	AH530	30840	4.4
900	36"	AH536	30841	5.3
1050	42"	AH542	30842	5.8
1200	48"	AH548	30843	6.5



FLEXCO-LOK® BELT TAPE 100' PER CARTON FOR USE WITH INDIVIDUAL PLATES

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	WT. KGS.
375X/550	FL7C	30888	0.4

MISCELLANEOUS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.	INSIDE DIAMETER
Orange Filler Tubing for 375X & 550	(100'/pkg.)	30894	4.5	—
Hinge Pin Retaining Washers (50/Pkg.) — For use with 375X and 550 Nylon Coated hinge pins	310-RET-50	40135	0.1	6.3 (1/4")

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Flexco® Rivet Hinged Fasteners Work

Designed for synthetic carcass belting as well as other styles of belt, Flexco® SR™ (Self-Setting Rivet) Fasteners utilize multiple rivet attachment. This provides maximum resistance to pull-out and allows the patented rivets to work between the carcass fibers without severing them, leaving the entire belt carcass intact. It does not rely solely upon the carcass material to resist pull-out.

Because the rivets are self-setting, fasteners are installed quickly from the top side of the belt.

Rivets are driven through the fastener plates and through the belt, passing between the carcass fibers. The specially-shaped head of each pilot nail works in conjunction with the applicator tool's anvil plate to set the rivets.

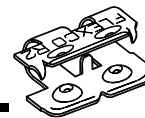
The same hammer blows that set the rivets also compress the fastener plates into the belt cover. The broad width and heavy gauge of the plates give extended wear life. These plates compress uniformly and are specially coined so there are no high spots or edges to hang up.

Applications	Installation Method	What You Need for Installation
- Underground Mining - Asphalt Plants - Aggregate and Ready-mix Plants - Log Belts and Similar Applications	Fastener installed with portable fixture and hammer. Fasteners are installed in one simple procedure with self-setting rivets.	- Fastener - Rivets - Hinge Pin - Flexco Installation Tool - Hammer
How to Specify the Correct Flexco® Rivet Hinged Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. RustAlloy®. Resists corrosion due to mine water or other chemical attack. MegAlloy®. For superior resistance to wear and abrasion.	AC Bare Armored Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for extendable conveyors. NAC Nylon Covered Armored Cable - right for many applications, long service life. NC Nylon Covered Steel Cable - for use with steel fasteners, flat or troughed belts. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners, flat or troughed belts. SC Bare Steel Cable - for conveying gritty or abrasive material. SSC Bare Stainless Steel Cable - for corrosion resistance, flat belts.

Flexco® Rivet Hinged Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter			
					Operating Tension Under 100% of Belt Rating		Operating Tension Under 75% of Belt Rating	
	P.I.W.	kN/m	in.	mm	in.	mm	in.	mm
R2	330	60	1/8-3/8	3-10	5	127	5	127
R5	450	79	7/32-7/16	6-11	9	230	7	175
R5-1/2	650	114	5/16-19/32	8-15	12	300	10	250
R6	800	140	13/32-11/16	10.5-17	18	450	16	400
R6LP	800	140	5/16-23/32	8-18	18	450	16	400
R8	1500	263	13/32-11/16	10.5-17	18	450	16	400
R9	2000	350	5/8-1	16-25.5	42	1050	42	1050

Flexco® R2 Medium-Duty Rivet Hinged Belt Fasteners



FASTENERS

Order each component separately for a complete splice:
Fastener Strip + Rivets + Hinge Pin

For R2	STEEL (Continuous Strip)				
	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	300	12"	R2-12/300	41613	0.1
	450	18"	R2-18/450	41614	1.2
	600	24"	R2-24/600	41615	1.5
	750	30"	R2-30/750	41616	1.9
	900	36"	R2-36/900	41617	2.3
	1050	42"	R2-42/1050	41618	2.7
	1200	48"	R2-48/1200	41619	3.1
	1350	54"	R2-54/1350	41623	3.7
	1500	60"	R2-60/1500	41624	4.2
For R2	STAINLESS 300 SERIES				
	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	300	12"	R2S-12/300	41628	0.1
	450	18"	R2S-18/450	41629	1.2
	600	24"	R2S-24/600	41630	1.5
	750	30"	R2S-30/750	41631	1.9
	900	36"	R2S-36/900	41632	2.3
	1050	42"	R2S-42/1050	41633	2.7
	1200	48"	R2S-48/1200	41634	3.1
	1350	54"	R2S-54/1350	41642	3.7
	1500	60"	R2S-60/1500	41643	4.2

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

For R2	ORDERING NUMBER	ITEM CODE	WT. KGS.
	R2MA	41709	2.1
	Plates Required for one R2MA Joint		
	BELT WIDTH		PLATES REQUIRED
	mm	in.	PLATES REQUIRED
	450	18"	20
	600	24"	26
	750	30"	32
	900	36"	40
	1050	42"	46
	1200	48"	54
	1350	54"	60
	1500	60"	68

R2T APPLICATOR TOOL

Use with SR-50 single Rivet Driver

TOOL SIZE		ORDERING NUMBER	ITEM CODE	WT. KGS.
in.	mm	R2T	40455	3.0
12"	300			
REPLACEMENT PARTS				
Gauge Pin Guide		SR26	40479	0.02
Anvil Insert (14/Bag)		R2T-AI	40469	0.03

SINGLE RIVET DRIVER TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Driver Tool Complete	SR-50	40510	0.4
Drive Rod	SR5-7	40517	0.1

RIVET SET*

ORDERING NUMBER	ITEM CODE	WT. LBS.
R5S	40348	0.9

*If no SRTA Application Tool is available, fasteners may be installed with an R5S Flexco Rivet Set.

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

RIVETS

Self-setting, pre-assembled with pilot nails



STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (100 Rivets)			
SRAA-100	40509	100	0.4
SRA-100	40539	100	0.4
SRB-100	40540	100	0.5
BOX (250 Rivets)			
SRAA	40508	250	1.0
SRA	40527	250	1.0
SRB	40528	250	1.1
BUCKET (2000 Rivets)			
SRAA-2M	40424	2000	7.3
SRA-2M	41190	2000	8.3
SRB-2M	41191	2000	8.9
BUCKET WITH WASHERS			
BUCKET (2000 Rivets)			
SRAA-W-2M	40315	2000	7.3
SRA-W-2M	40316	2000	7.5
SRB-W-2M	40318	2000	8.2

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (250 Rivets)			
SRAA-S	40468	250	1.0
SRA-S	40542	250	1.0
SRB-S	40543	250	1.1
BUCKET (2000 Rivets)			
SRAA-S-2M	40762	2000	7.5
SRA-S-2M	41200	2000	7.7
SRB-S-2M	41201	2000	8.5
BUCKET WITH WASHERS			
BUCKET (2000 Rivets)			
SRAA-S-W-2M	40319	2000	7.5
SRA-S-W-2M	40317	2000	7.7
SRB-S-W-2M	40320	2000	8.5

FLEXCO® R2 RIVET SELECTION CHART

FASTENER SIZE	BELT THICKNESS RANGE		RIVET SIZE
	mm	in.	
R2	3-6	1/8-7/32"	SRAA
	4-8	3/16-5/16"	SRA
	7-10	9/32-3/8"	SRB

Rivets Required For One R2 Joint

BELT WIDTH		RIVET REQUIRED
mm	in.	
300	12	24
450	18	40
600	24	52
750	30	64
900	36	80
1050	42	92
1200	48	108
1350	54	120
1500	60	136

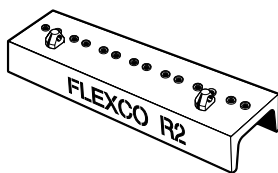
NOTE: For hinge pins and retaining washers for R2 see page 16.

NOTE: For Multiple Rivet (MSRT) and Single Rivet (SRTA) Applicator Tools see pages 19 & 20.

Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.



RIVET BUCKET
(Contains 2000 Rivets)





Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

FASTENERS

Order each component separately for a complete splice: Fastener Strip + Rivets + Hinge Pin

STEEL (Continuous Strip)

For R5	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	450	18"	R5-SE-18/450	41314	1.2
	600	24"	R5-SE-24/600	41315	1.5
	650	26"	R5-SE-26/650	41409	1.7
	750	30"	R5-SE-30/750	41276	1.9
	900	36"	R5-SE-36/900	41277	2.3
	1050	42"	R5-SE-42/1050	41278	2.7
	1200	48"	R5-SE-48/1200	41279	3.1
	1350	54"	R5-SE-54/1350	41296	3.4
	1500	60"	R5-SE-60/1500	41298	3.9
	1800	72"	R5-SE-72/1800	41316	4.7

STAINLESS TYPE 316 (Continuous Strip)

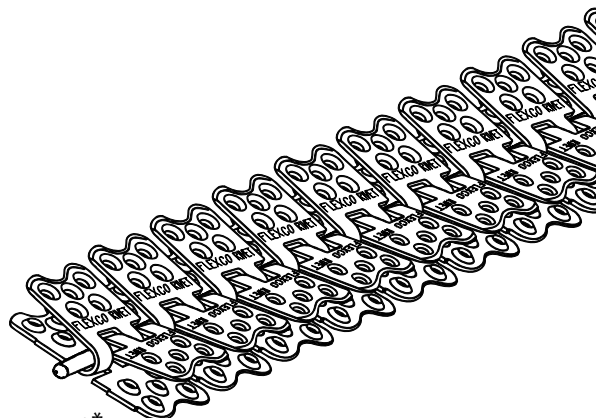
For R5	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	450	18"	R5S-SE-18/450	41326	1.2
	600	24"	R5S-SE-24/600	41327	1.5
	750	30"	R5S-SE-30/750	41289	1.9
	900	36"	R5S-SE-36/900	41290	2.3
	1050	42"	R5S-SE-42/1050	41291	0.5
	1200	48"	R5S-SE-48/1200	41292	3.1
	1500	60"	R5S-SE-60/1500	41294	3.9
	1800	72"	R5S-SE-72/1800	41581	4.7

RUSTALLOY® (Continuous Strip)*

For R5	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	600	24"	RAR5-SE-24/600	41328	1.5
	650	26"	RAR5-SE-26/650	41329	1.6
	750	30"	RAR5-SE-30/750	41283	1.9
	900	36"	RAR5-SE-36/900	41284	2.3
	1050	42"	RAR5-SE-42/1050	41285	2.7
	1200	48"	RAR5-SE-48/1200	41286	3.1
	1350	54"	RAR5-SE-54/1350	41287	3.3
	1500	60"	RAR5-SE-60/1500	41288	3.9
	1800	72"	RAR5-SE-72/1800	41584	4.7

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

For R5	ORDERING NUMBER		ITEM CODE	WT. KGS.
	R5MA-SE		41067	2.1
	Plates Required for one R5MA Joint			
	BELT WIDTH		PLATES REQUIRED	PLATES REQUIRED
	mm	in.		
	450	18"	20	54
	600	24"	26	60
	750	30"	32	68
	900	36"	40	82
	1050	42"	46	



STEEL (Continuous Strip)

For R5-1/2	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	450	18"	R5-1/2-SE-18/450	41514	1.8
	600	24"	R5-1/2-SE-24/600	41515	2.3
	750	30"	R5-1/2-SE-30/750	41516	2.9
	900	36"	R5-1/2-SE-36/900	41513	3.5
	1050	42"	R5-1/2-SE-42/1050	41509	4.0
	1200	48"	R5-1/2-SE-48/1200	41510	4.5
	1350	54"	R5-1/2-SE-54/1350	41525	5.3
	1500	60"	R5-1/2-SE-60/1500	41511	5.7
	1800	72"	R5-1/2-SE-72/1800	41512	7.0

RUSTALLOY® (Continuous Strip)*

For R5-1/2	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	600	24"	RAR5-1/2-SE-24/600	41341	2.3
	750	30"	RAR5-1/2-SE-30/750	41342	2.9
	900	36"	RAR5-1/2-SE-36/900	41351	3.4
	1050	42"	RAR5-1/2-SE-42/1050	41391	4.0
	1150	46"	RAR5-1/2-SE-46/1150	41392	4.4
	1200	48"	RAR5-1/2-SE-48/1200	41319	4.6
	1350	54"	RAR5-1/2-SE-54/1350	41393	5.2
	1500	60"	RAR5-1/2-SE-60/1500	41394	5.7
	1800	72"	RAR5-1/2-SE-72/1800	41395	6.7

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

For R5-1/2	ORDERING NUMBER		ITEM CODE	WT. KGS.
	R5-1/2MA-SE		41450	2.1
	Plates Required for one R5-1/2MA Joint			
	BELT WIDTH		PLATES REQUIRED	PLATES REQUIRED
	mm	in.		
	450	18"	20	54
	600	24"	26	60
	750	30"	32	68
	900	36"	40	82
	1050	42"	46	

* 400 SERIES STAINLESS

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



FASTENERS

Order each component separately for a complete splice: Fastener Strip + Rivets + Hinge Pin

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL (Continuous Strip)

RUSTALLOY® (Continuous Strip) *

RAR6LP LOW PROFILE*

For R6	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)			mm	in.	PACKAGE (Two Fastener Strips)			mm	in.	PACKAGE (Two Fastener Strips)		
	600	24"	R6-SE-24/600	40408	3.0	600	24"				600	24"			
	750	30"	R6-SE-30/750	40409	3.8	750	30"				750	30"			
	900	36"	R6-SE-36/900	40399	4.7	900	36"				900	36"			
	1050	42"	R6-SE-42/1050	40389	5.3	1050	42"	RAR6-SE-42/1050	41542	5.3	1050	42"	RAR6LP-SE-42/1050	40828	3.8
	1150	46"	R6-SE-46/1150	40415	6.0	1150	46"	RAR6-SE-46/1150	41548	13.2	1150	46"	RAR6LP-SE-46/1150	40834	9.0
	1200	48"	R6-SE-48/1200	40390	6.3	1200	48"	RAR6-SE-48/1200	41543	6.3	1200	48"	RAR6LP-SE-48/1200	40829	4.4
	1350	54"	R6-SE-54/1350	40391	6.6	1350	54"	RAR6-SE-54/1350	41544	6.6	1350	54"	RAR6LP-SE-54/1350	40830	4.6
	1500	60"	R6-SE-60/1500	40392	7.3	1500	60"	RAR6-SE-60/1500	41545	7.3	1500	60"	RAR6LP-SE-60/1500	40831	4.9
	1800	72"	R6-SE-72/1800	40393	9.4	1800	72"	RAR6-SE-72/1800	41546	9.4	1800	72"	RAR6LP-SE-72/1800	40832	5.7
	2130	84"	R6-SE-84/2130	40416	13.0	2130	84"	RAR6-SE-84/2130	41547	13.0	2130	84"	RAR6LP-SE-84/2130	40833	7.4

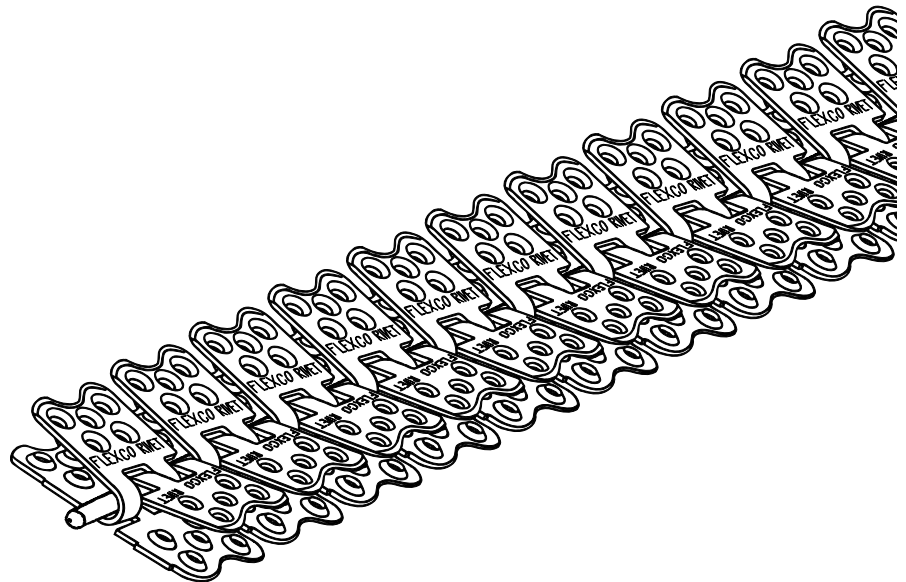
RUSTALLOY® (Continuous Strip) *

* 400 SERIES STAINLESS

For R8	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	1200	48"	RAR8-SE-48/1200	41712	6.3
	1350	54"	RAR8-SE-54/1350	41713	6.7
	1500	60"	RAR8-SE-60/1500	41714	7.3
	1800	72"	RAR8-SE-72/1800	41715	9.5
	2130	84"	RAR8-SE-84/2130	41716	13.1

STAINLESS 300 SERIES

For R9	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	PACKAGE (Two Fastener Strips)		
	1200	48"	R9S-SE-48/1200	41737	7.7
	1350	54"	R9S-SE-54/1350	41738	8.6
	1500	60"	R9S-SE-60/1500	41739	9.9
	1800	72"	R9S-SE-72/1800	41740	11.7
	2130	84"	R9S-SE-84/2130	41741	13.7





Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

RIVETS

Self-setting, pre-assembled with pilot nails



STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (100 Rivets)			
SRA-100	40539	100	0.4
SRB-100	40540	100	0.5
SRC-100	40541	100	0.5
BOX (250 Rivets)			
SRA	40527	250	1.0
SRB	40528	250	1.1
SRC	40529	250	1.2
SRC/D	40538	250	1.3
SRD	40530	250	1.3
SRE	40531	250	1.4
SRF	40532	250	1.4
SRG	40533	250	1.5
SRH	40534	250	1.5
SRI	40535	250	1.6
SRJ	40536	250	1.6
SRK	40537	250	1.7
BUCKET (2000 Rivets)			
SRA-2M	41190	2000	7.5
SRB-2M	41191	2000	8.2
SRC-2M	41192	2000	9.2
SRC/D-2M	41193	2000	9.6
SRD-2M	41194	2000	9.9
SRE-2M	41195	2000	10.5
SRF-2M	41196	2000	11.0
SRG-2M	41197	2000	11.3
SRH-2M	41198	2000	11.4
SRI-2M	41199	2000	11.7

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRA-S	40542	250	1.0
SRB-S	40543	250	1.1
SRC-S	40544	250	1.2
SRC/D-S	40548	250	1.3
SRD-S	40545	250	1.3
SRE-S	40546	250	1.4
SRF-S	40547	250	1.4
SRG-S	40523	250	1.5
SRH-S	40522	250	1.5
SRI-S	40506	250	7.6
SRJ-S	40507	250	8.3
SRK-S	40520	250	9.0
SRL-S	40519	250	1.9
BUCKET (2000 Rivets)			
SRA-S-2M	41200	2000	7.6
SRB-S-2M	41201	2000	8.6
SRC-S-2M	41202	2000	9.3
SRC/D-S-2M	41203	2000	9.7
SRD-S-2M	41204	2000	9.9
SRE-S-2M	41205	2000	10.4
SRF-S-2M	41206	2000	10.7
SRG-S-2M	41207	2000	11.2
SRH-S-2M	41208	2000	11.4
SRI-S-2M	41181	2000	12.0
SRJ-S-2M	41183	2000	12.5
SRK-S-2M	41185	2000	13.0
SRL-S-2M	41781	2000	13.6

Rivets Required For One R5, R5-1/2 or R6 Joint

BELT WIDTH		RIVETS REQUIRED
mm	in.	
450	18"	100
600	24"	130
750	30"	160
900	36"	200
1050	42"	230
1200	48"	270
1350	54"	300
1500	60"	340
1800	72"	410
2130	84"	480

Rivets Required For One R8 or R9 Joint

BELT WIDTH		RIVETS REQUIRED
mm	in.	
1200	48"	432
1350	54"	480
1500	60"	544
1800	72"	656
2130	84"	768

RIVET SELECTION CHART

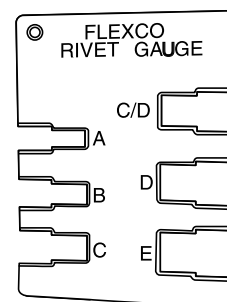
FASTENER SIZE	BELT THICKNESS RANGE		RIVET SIZE
	in.	mm	
R5	7/32-5/16	6-8	SRA
	9/32-3/8	7-10	SRB
	11/32-7/16	9-11	SRC
	13/32-7/16	10.5-11	SRC/D
R5-1/2 & R6LP	5/16-11/32	8-9	SRB
	5/16-13/32	8-10.5	SRC
	3/8-15/32	10-12	SRC/D
	7/16-17/32	11-13.5	SRD
	1/2-19/32	13-15	SRE
	9/16-21/32	14-16.5	SRF*
	5/8-23/32	16-18	SRG*
R6	11/32-7/16	9-11	SRC/D
	13/32-1/2	10.5-13	SRD
	15/32-9/16	12-14	SRE
	17/32-5/8	13.5-16	SRF
R8	19/32-11/16	15-17	SRG
	13/32-7/16	10.5-11	SRC/D
	13/32-1/2	10.5-13	SRD
	15/32-9/16	12-14	SRE
R9	17/32-5/8	13.5-16	SRF
	19/32-11/16	15-17	SRG
	19/32-11/16	16-17	SRG
	21/32-3/4	16.5-19	SRH
	23/32-13/16	18-21	SRI
	25/32-7/8	20-22	SRJ**
	27/32-15/16	21-24	SRK**

* Applies to RAR6LP only.

** Use with 19 mm (3/4") diameter hinge pin.

RIVET SELECTION GAUGE

ORDERING NUMBER	ITEM CODE	WT. KGS.
R5-R5-1/2-RAR6LP-BR10	40329	0.04
R6-BR14	40381	0.04
R9	40435	0.04



Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



RAPID LOADER™ RIVET STRIPS

(For R5, R5-1/2, R6, BR10)

Self-setting, pre-assembled with pilot nails

60 Strips/1200 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. KGS.
Size	Color Code			
STEEL				
A	Red	CSRLA	40857	5.9
B	White	CSRLB	40858	6.3
C	Blue	CSRLC	40859	6.7
C/D	Orange	CSRLC/D	40860	7.1
D	Green	CSRLD	40861	7.1
E	Purple	CSRLE	40862	7.3
F	Yellow	CSRLF	40863	7.6
G	Black	CSRLG	40864	7.9
STAINLESS (TYPE 430)				
A	Red	CSRLA-S	40978	5.9
B	White	CSRLB-S	40979	6.3
C	Blue	CSRLC-S	40980	6.8
C/D	Orange	CSRLC/D-S	40981	6.9
D	Green	CSRLD-S	40982	7.0
E	Purple	CSRLE-S	40983	7.2
F	Yellow	CSRLF-S	40984	7.5
G	Black	CSRLG-S	40985	7.7

(For R8 and R9)

24 Strips for 768 Rivets/32 Strips for 1024 Rivets

STEEL						
Rivet Qty.	1024	C/D	Orange	CSRL8C/D	41845	6.1
		D	Green	CSRL8D	41846	6.1
		E	Purple	CSRL8E	41847	6.4
		F	Yellow	CSRL8F	41848	6.7
		G	Black	CSRL8G	41849	7.0
	768	H	Gray	CSRL8H	41850	7.3
		I	Lt. Blue	CSRL8I	41851	5.9
		J	Brown	CSRL8J	41852	6.2
		K	Beige	CSRL8K	41853	6.5
		STAINLESS (TYPE 430)				
Rivet Qty.	1024	C/D	Orange	CSRL8C-D-S	41854	6.1
		D	Green	CSRL8D-S	41855	6.4
		E	Purple	CSRL8E-S	41856	6.7
		F	Yellow	CSRL8F-S	41857	7.0
		G	Black	CSRL8G-S	41858	7.3
	768	H	Gray	CSRL8H-S	41859	5.7
		I	Lt. Blue	CSRL8I-S	41860	5.9
		J	Brown	CSRL8J-S	41861	6.2
		K	Beige	CSRL8K-S	41862	6.5



NOTE: Use standard rivet selection criteria for collated rivet strips.

RAPID LOADER™ RIVET STRIPS

WITH WASHERS

(For R5, R5-1/2, R6, BR10)

For use with the Flexco® Pneumatic Single Rivet Driver

60 Strips/1200 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. KGS.
Size	Color Code			
STEEL				
A	Red	CSRLA-W	40891	5.9
B	White	CSRLB-W	40892	6.3
C	Blue	CSRLC-W	40893	6.8
C/D	Orange	CSRLC/D-W	40895	7.1
D	Green	CSRLD-W	40897	7.0
E	Purple	CSRLE-W	40898	7.2
F	Yellow	CSRLF-W	40899	7.5
G	Black	CSRLG-W	40901	7.7
STAINLESS (TYPE 430)				
A	Red	CSRLA-S-W	40955	5.9
B	White	CSRLB-S-W	40956	6.3
C	Blue	CSRLC-S-W	40957	6.8
C/D	Orange	CSRLC/D-S-W	40958	6.9
D	Green	CSRLD-S-W	40959	7.0
E	Purple	CSRLE-S-W	40961	7.2
F	Yellow	CSRLF-S-W	40969	7.5
G	Black	CSRLG-S-W	40971	7.7

(For R8 and R9)

24 Strips for 768 Rivets/32 Strips for 1024 Rivets

		STEEL				
Rivet Qty.	1024	C/D	Orange	CSRL8C/D-W	41879	6.1
		D	Green	CSRL8D-W	41880	6.4
		E	Purple	CSRL8E-W	41881	6.7
		F	Yellow	CSRL8F-W	41882	7.0
		G	Black	CSRL8G-W	41883	7.3
768		H	Gray	CSRL8H-W	41884	5.7
		I	Lt. Blue	CSRL8I-W	41885	5.9
		J	Brown	CSRL8J-W	41886	6.2
		K	Beige	CSRL8K-W	41887	6.5
STAINLESS (TYPE 430)						
Rivet Qty.	1024	C/D	Orange	CSRL8C/D-S-W	41888	6.1
		D	Green	CSRL8D-S-W	41889	6.4
		E	Purple	CSRL8E-S-W	41890	6.7
		F	Yellow	CSRL8F-S-W	41891	7.0
		G	Black	CSRL8G-S-W	41892	7.3
768		H	Gray	CSRL8H-S-W	41893	5.7
		I	Lt. Blue	CSRL8I-S-W	41894	5.9
		J	Brown	CSRL8J-S-W	41895	6.2
		K	Beige	CSRL8K-S-W	41896	6.5
		L	Teal	CSRL8L-S-W	41935	6.6





(SEE PAGES 83 & 84 FOR ADDITIONAL HINGE PINS.)

FOR R2 & R5

*300 SERIES

HINGE PIN RETAINING WASHERS FOR R2, R5, 6.35 mm (1/4") DIAMETER NYLON CABLE HINGE PINS ONLY

50 PER PACKAGE

ORDERING NUMBER	ITEM CODE	WT. KGS.
310-RET-50	40135	0.1

NOTE: 6.35 mm (1/4") inside diameter



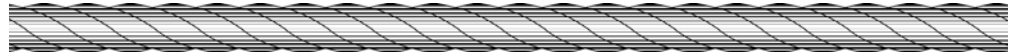
☐ **Stock Items** (non-shaded) carried in factory inventory.

Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available.
Request quote for price and delivery.



HINGE PINS



FOR R5

ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
SC932 BARE STEEL CABLE 7.1 mm (9/32") dia.			*SSC932 BARE STAINLESS CABLE 7.1 mm (9/32") dia.		
EACH (One Pin)			EACH (One Pin)		
SC932-18-1	38348	0.2	SSC932-18-1	38349	0.2
SC932-24-1	38344	0.2	SSC932-24-1	38336	0.2
SC932-30-1	38341	0.3	SSC932-30-1	38337	0.3
SC932-36-1	38342	0.3	SSC932-36-1	38338	0.3
SC932-40-1	38406	0.4	SSC932-38-1	38425	0.4
SC932-42-1	38343	0.4	SSC932-40-1	38426	0.4
SC932-44-1	38405	0.4	SSC932-42-1	38339	0.4
SC932-46-1	38404	0.4	SSC932-44-1	38427	0.4
SC932-48-1	38345	0.4	SSC932-46-1	38428	0.4
SC932-54-1	38355	0.5	SSC932-48-1	38340	0.4
SC932-60-1	38351	0.5	SSC932-54-1	38429	0.5
SC932-72-1	38350	0.5	SSC932-60-1	38352	0.5
PACKAGE (Ten Pins)			PACKAGE (Ten Pins)		
SC932-30	38300	2.6	SSC932-30	38320	2.6
SC932-36	38301	3.2	SSC932-36	38321	3.2
SC932-38	38412	3.4	SSC932-38	38420	3.4
SC932-40	38409	3.5	SSC932-40	38417	3.5
SC932-42	38302	3.7	SSC932-42	38322	3.7
SC932-44	38411	3.9	SSC932-44	38419	3.9
SC932-46	38410	4.0	SSC932-46	38418	4.0
SC932-48	38303	4.2	SSC932-48	38323	4.2
SC932-54	38305	4.5	SSC932-54	38325	4.5
SC932-60	38312	4.8	SSC932-60	38317	4.8

*300 SERIES

NOTE:

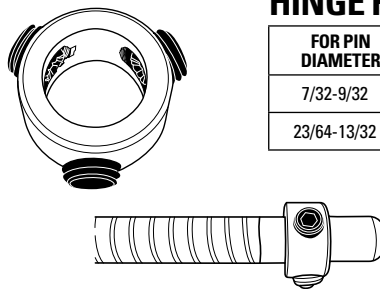
For hinge pin retaining washers for R5 pins, see page 16.

FOR R5-1/2, R6, RAR6LP

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
		AC6 BARE ARMORED STEEL CABLE 9.5 mm (3/8") dia.			SC6 BARE STEEL CABLE 9.1 mm (23/64") dia.		
mm	in.	EACH (One Pin)			EACH (One Pin)		
600	24"	AC6-24-1	38164	0.3			
750	30"	AC6-30-1	38165	0.4			
900	36"	AC6-36-1	38166	0.5			
950	38"	AC6-38-1	38161	0.5	SC6-38-1	38370	0.5
1000	40"	AC6-40-1	38162	0.5	SC6-40-1	38371	0.5
1050	42"	AC6-42-1	38167	0.5	SC6-42-1	38376	0.5
1100	44"	AC6-44-1	38143	0.6	SC6-44-1	38372	0.6
1150	46"				SC6-46-1	38373	0.6
1200	48"	AC6-48-1	38168	0.6	SC6-48-1	38377	0.6
1350	54"	AC6-54-1	38169	0.7	SC6-54-1	38374	0.7
1500	60"	AC6-60-1	38170	0.8	SC6-60-1	38375	0.7
1800	72"	AC6-72-1	38171	1.0	SC6-72-1	38378	1.0
2130	84"				SC6-84-1	38387	1.1
PACKAGE (Ten Pins)					PACKAGE (Ten Pins)		
600	24"	AC6-24	40707	2.9			
750	30"	AC6-30	40709	3.7			
900	36"	AC6-36	40710	4.5	SC6-36	38362	4.8
950	38"	AC6-38	38403	4.6	SC6-38	38365	5.0
1000	40"	AC6-40	38401	5.0	SC6-40	38366	5.3
1050	42"	AC6-42	40712	5.4	SC6-42	38363	5.5
1100	44"	AC6-44	40713	5.6			
1150	46"				SC6-46	38368	6.1
1200	48"	AC6-48	40714	5.7	SC6-48	38364	6.4
1350	54"	AC6-54	40716	6.7	SC6-54	38369	7.2
1500	60"	AC6-60	40718	7.3	SC6-60	38380	8.0
1800	72"	AC6-72	40720	8.9	SC6-72	38381	9.5
2130	84"	AC6-84	40721	11.3	SC6-84	38390	11.3

HINGE PIN RETAINING COLLARS

FOR PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. LBS.
7/32-9/32	HPRET1	40198	0.2
23/64-13/32	HPRET2	40199	0.2





Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

HINGE PINS



**FOR R5-1/2, R6,
RAR6LP & RAR8**

ORDERING NUMBER	ITEM CODE	WT. KGS.
*ACS6 BARE ARMORED STAINLESS CABLE (9 mm, 3/8" dia.)		
EACH (One Pin)		
ACS6-36/900-1	39274	0.5
ACS6-40-1	39280	0.5
ACS6-42-1	39275	0.5
ACS6-46-1	39281	0.6
ACS6-48-1	39276	0.6
ACS6-52-1	39282	0.6
ACS6-54-1	39277	0.7
ACS6-60-1	39278	0.7
ACS6-72-1	39279	1.0
ACS6-84-1	39283	1.1
PACKAGE (Ten Pins)		
ACS6-36/900	39300	4.5
ACS6-40	39307	4.9
ACS6-42	39301	5.4
ACS6-46	39308	5.5
ACS6-48	39302	6.1
ACS6-52	39306	6.3
ACS6-54	39303	7.1
ACS6-60	39304	7.9
ACS6-72	39305	9.4
ACS6-84	39309	11.3

FOR R6, RAR6LP

ORDERING NUMBER	ITEM CODE	WT. KGS.
NAC6 NYLON COVERED ARMORED CABLE (10 mm, 13/32" dia.)		
EACH (One Pin)		
NAC6-24-1	38144	0.3
NAC6-30-1	38145	0.4
NAC6-36-1	38146	0.5
NAC6-38-1	40940	0.5
NAC6-40-1	40941	0.5
NAC6-42-1	38147	0.5
NAC6-44-1	40942	0.6
NAC6-46-1	40943	0.6
NAC6-48-1	38148	0.6
NAC6-54-1	38149	0.7
NAC6-60-1	38150	0.7
NAC6-72-1	38151	1.0
NAC6-84-1	38154	1.1
PACKAGE (Ten Pins)		
NAC6-24	40654	3.0
NAC6-30	40657	3.7
NAC6-36	40659	4.5
NAC6-38	40681	4.6
NAC6-40	40670	4.9
NAC6-42	40661	5.3
NAC6-44	40680	5.5
NAC6-46	40679	5.8
NAC6-48	40663	6.1
NAC6-54	40665	6.8
NAC6-60	40667	7.7
NAC6-72	40669	9.1
NAC6-84	40671	11.0

FOR R9

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
*NCS NYLON COVERED STAINLESS CABLE (15.8 mm, 5/8" dia.)			
EACH (One Pin)			
in.	mm		
48"	1200	NCS962-48-1	53234 1.0
54"	1350	NCS962-54-1	53235 1.1
60"	1500	NCS962-60-1	53236 1.2
72"	1800	NCS962-72-1	53237 1.5
84"	2130	NCS962-84-1	53238 1.7

ORDERING NUMBER	ITEM CODE	WT. KGS.
NCS NYLON COVERED STAINLESS CABLE (19 mm, 3/4" dia.)		
EACH (One Pin)		
NCS975-48-1	53255	1.4
NCS975-54-1	53256	1.6
NCS975-60-1	53257	1.8
NCS975-72-1	53258	2.2
NCS975-84-1	53259	2.5

***300 SERIES**

 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



INSTALLATION TOOLS

Multiple Rivet Applicator Tool

MSRT APPLICATOR COMPLETE

(Includes two SR700 Multiple Guide Blocks, two SR759 Multiple Drive Rods, two 2 kg (4 lb.) Hammers, Lubricant and one Canvas Carry Bag.)

(NOTE: For installation of R5, R5-1/2, and R6 Fasteners.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
750	30"	MSRT-30	41041	27.8
900	36"	MSRT-36	41042	31.4
1050	42"	MSRT-42	41043	35.1
1200	48"	MSRT-48	41044	38.6
1500	60"	MSRT-60	41046	43.0
1800	72"	MSRT-72	41047	45.5
2130	84"	MSRT-84	41048	50.0

MSRT8 APPLICATOR COMPLETE

(NOTE: Installs R6, RAR6 & RAR8 fasteners only.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
1200	48"	MSRT8-48	41032	17.7
1500	60"	MSRT8-60	41033	19.5
1800	72"	MSRT8-72	41034	20.9
2130	84"	MSRT8-84	41035	22.7

MSRT9 APPLICATOR COMPLETE

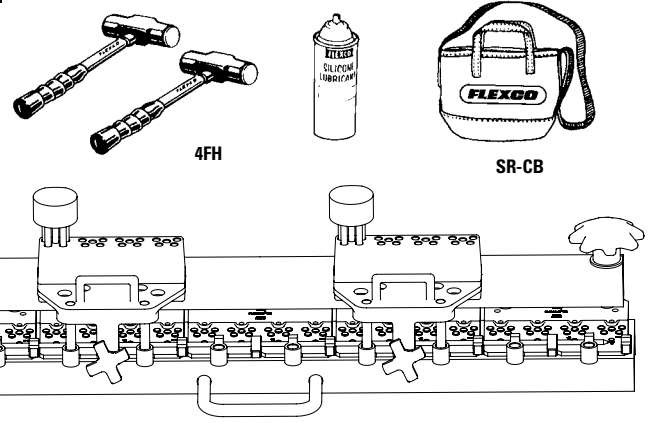
(NOTE: Installs R9 fasteners only.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
1200	48"	MSRT9-48	40994	17.2
1500	60"	MSRT9-60	40995	20.4
1800	72"	MSRT9-72	40996	23.6
2130	84"	MSRT9-84	40997	24.9

NOTE: Guide blocks cannot be used with rivet sizes J, K and L.

MULTIPLE RIVET DRIVER COMPONENTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Multiple Guide Block	SR700	41054	1.4
Multiple 5 Prong Drive Rod	SR759	41055	0.5
Multiple Guide Block - For R8	SR800	41050	2.3
8 Prong Drive Rod	SR859-8	41068	0.5
Multiple Guide Block - For R9	SR900	41045	3.2
2 Prong Drive Rod	SR759-2	41058	0.4
Silicone Lubricant	SL5-1	30932	0.6
Four lb. Hammer	4FH	30435	2.4
Six lb. Hammer	6FH	30375	3.3
Canvas Bag	SR-CB	41031	0.6



ALUMINUM MSRT APPLICATOR COMPLETE

(Includes two SR700 Multiple Guide Blocks, two SR759 Multiple Drive Rods, two 2 kg (4 lb.) Hammers, Lubricant and one Canvas Carry Bag.)

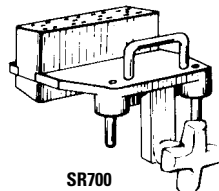
BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
750	30"	MSRT-30-AL	40771	25.9*
900	36"	MSRT-36-AL	40773	28.6
1050	42"	MSRT-42-AL	40775	31.4
1200	48"	MSRT-48-AL	40776	34.5
1500	60"	MSRT-60-AL	40782	40.5
1800	72"	MSRT-72-AL	40783	47.7
2130	84"	MSRT-84-AL	40784	55.0*
2430	96"	MSRT-96-AL	40785	62.3*

ALUMINUM MSRT8 APPLICATOR COMPLETE

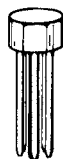
(NOTE: Installs R6, RAR6 & RAR8 fasteners only.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
1200	48"	MSRT8-48-AL	41115	34.5
1500	60"	MSRT8-60-AL	41116	40.5
1800	72"	MSRT8-72-AL	41117	55.0
2130	84"	MSRT8-84-AL	41118	62.3*
2430	96"	MSRT8-96-AL	41119	47.7*

* Estimated weight



SR700



SR759



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

INSTALLATION TOOLS

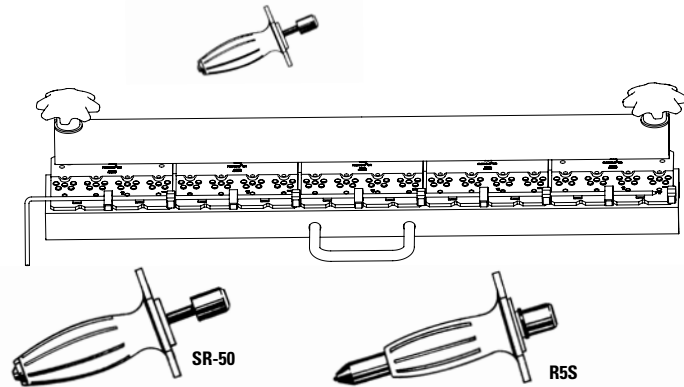
Single Rivet Applicator Tool

SRTA APPLICATOR COMPLETE

(Includes one SR-50 Driver Tool Complete)

(NOTE: For installation of R5, R5-1/2, and R6 Fasteners.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
750	30"	SRTA-30	41213	16.0
900	36"	SRTA-36	41214	19.0
1050	42"	SRTA-42	41215	22.0
1200	48"	SRTA-48	41216	25.0
1500	60"	SRTA-60	41218	32.0
1800	72"	SRTA-72	41219	38.0
2130	84"	SRTA-84	41220	38.6



SINGLE RIVET DRIVER TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Driver Tool Complete	SR-50	40510	0.4
Drive Rod	SR5-7	40517	0.1
Collets—Set of Two	SR5-1	40511	0.04

METAL TOOL BOX FOR SR™ and BR™ APPLICATOR TOOLS

DESCRIPTION	ORDERING NUMBER / ITEM CODE	WT. KGS.
36" Tool Box	40988	18.7
42" or 48" Tool Box	40990	21.9
60" Tool Box	40991	33.1

RIVET SET*

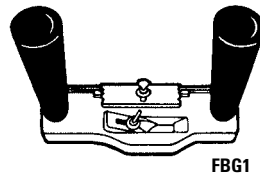
ORDERING NUMBER	ITEM CODE	WT. KGS.
R5S	40348	0.9

*If no SRTA Application Tool is available, fasteners may be installed with an R5S Flexco Rivet Set.

FLEXCO® BELT GROOVER

(11 mm (7/16") WIDE GROOVE PATH)

ORDERING NUMBER	ITEM CODE	WT. KGS.
FBG1	31978	0.8
EXTRA BLADES		
HSP3	31980	0.04

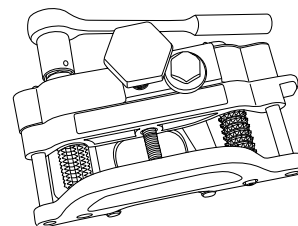


FLEXCO® FSK™ BELT SKIVER

Width of Skive 64 mm (2½")

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Skiver Complete with Plastic Fence*	FSK2	32051	9.4
Skiver Complete with Metal Fence*	FSK2M	32068	9.9
Skiver XL Complete with Plastic Fence*	FSK2XL	32059	10.2
Skiver XL Complete with Metal Fence*	FSK2MXL	32070	10.7
Sharpening Stone		31987	0.2
REPLACEMENT PARTS			
Skiver Blade-Standard	FSK-1B	31996	0.1
Skiver Blade-High Wear	FSK-1BA	31999	0.1
Skiver Ratchet Assembly	FSK-1R	31991	0.8
Skiver Chain	FSK-1C	31992	0.2
Skiver Sprocket	FSK-1S	31993	0.1
Skiver Plastic Fence Assembly for FSK2	FSK2-F	32056	0.5
Skiver Metal Fence Assembly for FSK2M	FSK2-FM	32069	0.7
Replacement Front Drive Roller Assembly	FSK2-FDRA	32052	0.3

*Comes with standard blade



Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

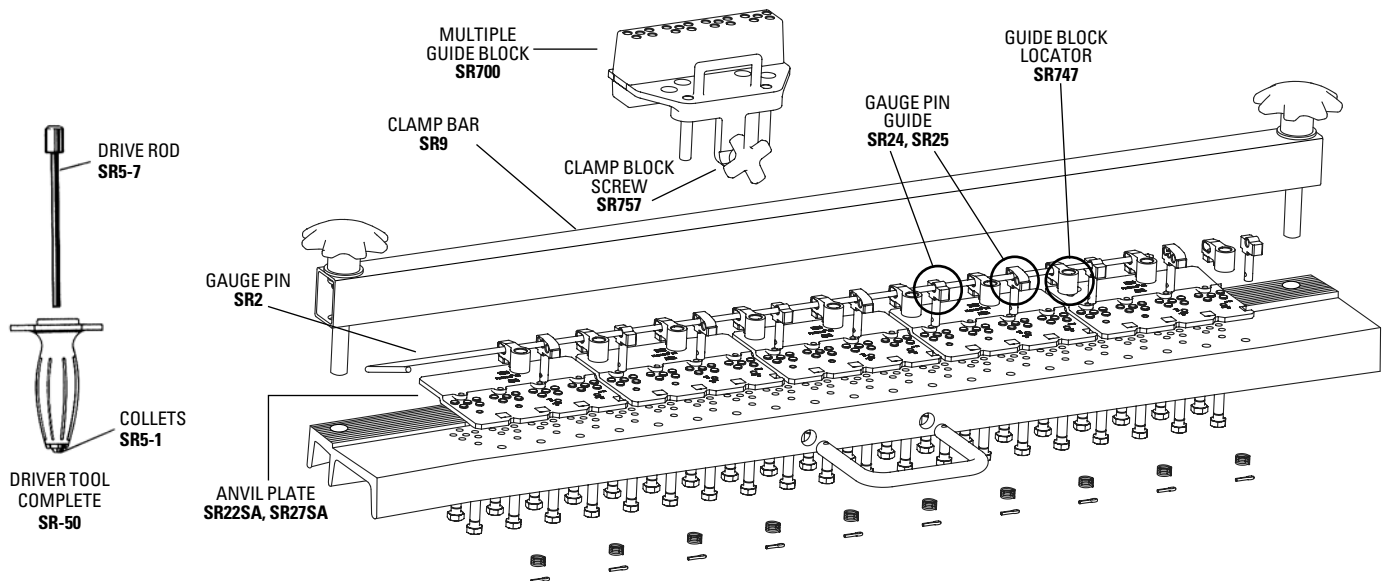
Non-Listed Items are available.

Request quote for price and delivery.

BELT CUTTERS

Please refer to page 35.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



REPLACEMENT PARTS — STEEL SRTA, MSRT TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Rivet Guide Locator Assembly	SR747	41056	0.1
Gauge Pin Guide with Spring and Cotter Pin-1 Hole	SR24	40503	0.05
Gauge Pin Guide with Spring and Cotter Pin-3 Hole	SR25	40504	0.05
Stepped Anvil End Plate W/ Clamp Bar Nut-5 Hole	SR22SAE	41960	1.7
Stepped Anvil Middle Plate-5 Hole	SR22SAM	41961	1.7
Stepped Anvil End Plate W/ Clamp Bar Nut-8 Hole	SR27SAE	41962	1.7
Stepped Anvil Middle Plate-8 Hole	SR27SAM	41963	1.7
Anvil Plate Screws (50/Package)	BRPS	40908	0.3
Clamp Bar Tightening Bolt Complete (MSRT9)	SR23	40502	0.1
Guide Block Clamping Screw	SR757	41057	0.05
Gauge Pin for 30" Tool	SR2-30	40482	0.2
Gauge Pin for 36" Tool	SR2-36	40483	0.3
Gauge Pin for 42" Tool	SR2-42	40484	0.3
Gauge Pin for 48" Tool	SR2-48	40485	0.4
Gauge Pin for 60" Tool	SR2-60	40487	0.5
Gauge Pin for 72" Tool	SR2-72	40488	0.5
Gauge Pin for 84" Tool	SR2-84	40489	0.7

REPLACEMENT PARTS — ALUMINUM MSRT TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Rivet Guide Locator Assembly	SR747-AL	43022	0.1
Gauge Pin Guide with Spring and Cotter Pin-1 Hole	SR24-AL	43024	0.05
Gauge Pin Guide with Spring and Cotter Pin-3 Hole	SR25-AL	43023	0.05
Stepped Anvil Plate-5 Hole	SR22SAAL	43061	0.05
Stepped Anvil Plate-8 Hole	SR27SAAL	43062	0.7
Anvil Plate Screws (50/Package)	SRPS-AL	43027	1.1
Gauge Pin for 30" Tool	SR2-30-AL	43038	0.3
Gauge Pin for 36" Tool	SR2-36-AL	43039	0.2
Gauge Pin for 42" Tool	SR2-42-AL	43040	0.2
Gauge Pin for 48" Tool	SR2-48-AL	43041	0.3
Gauge Pin for 60" Tool	SR2-60-AL	43042	0.3
Gauge Pin for 72" Tool	SR2-72-AL	43043	0.4
Gauge Pin for 84" Tool	SR2-84-AL	43044	0.5
Gauge Pin for 96" Tool	SR2-96-AL	43045	0.1
Clamp Bar Nut W/Screws	SR91-AL	43029	0.2

REPLACEMENT CLAMP BAR ASSEMBLY FOR STEEL AND ALUMINUM MSRT TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cambored Clamp Bar Assembly for 30" Tool	SR9-30-AL	43030	0.2
Cambored Clamp Bar Assembly for 36" Tool	SR9-36-AL	43031	1.7
Cambored Clamp Bar Assembly for 42" Tool	SR9-42-AL	43032	1.8
Cambored Clamp Bar Assembly for 48" Tool	SR9-48-AL	43033	2.4
Cambored Clamp Bar Assembly for 60" Tool	SR9-60-AL	43034	0.8
Cambored Clamp Bar Assembly for 72" Tool	SR9-72-AL	43035	3.0
Cambored Clamp Bar Assembly for 84" Tool	SR9-84-AL	43036	3.4
Cambored Clamp Bar Assembly for 96" Tool	SR9-96-AL	43037	3.9

PARTS REQUIRED TO SPAN THE ENTIRE WIDTH OF THE ALUMINUM MSRT TOOL

BELT WIDTH		SR700	SR747	SR24	SR25	SR22SA, SR27SA
mm.	in.	MULTIPLE GUIDE BLOCKS	RIVET GUIDE LOCATOR ASSEMBLIES	GAUGE PIN GUIDE	GAUGE PIN GUIDE	ANVIL PLATE COMPLETE
750	30"	4	8	3	4	4
900	36"	5	10	4	5	5
1050	42"	6	12	5	6	6
1200	48"	7	14	6	7	7
1500	60"	9	18	8	9	9
1800	72"	11	22	10	11	11
2130	84"	13	26	12	13	13
2430	96"	14	28	13	14	14

PARTS REQUIRED TO SPAN THE ENTIRE WIDTH OF STEEL SRTA OR MSRT TOOLS

BELT WIDTH		SR700	SR747	SR24	SR25	SR22SA, SR27SA
mm.	in.	MULTIPLE GUIDE BLOCKS	RIVET GUIDE LOCATOR ASSEMBLIES	GAUGE PIN GUIDE	GAUGE PIN GUIDE	ANVIL PLATE COMPLETE
750	30"	5	10	4	5	5
900	36"	6	12	5	6	6
1050	42"	7	14	6	7	7
1200	48"	8	16	7	8	8
1500	60"	10	20	9	10	10
1800	72"	12	24	11	12	12
2130	84"	14	28	13	14	14



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

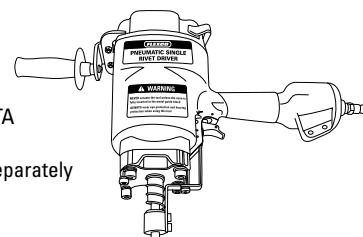
POWER INSTALLATION TOOLS

PNEUMATIC SINGLE RIVET DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Pneumatic Single Rivet Driver*	PNEUDRIVE1	41992	20.0
5 Rivet Pattern SR™ Steel Guide Blocks	35RD-GB5-4	42000	4.5
8 Rivet Pattern SR™ Steel Guide Blocks (For installation of R8 or R9)	35RD-GB8-4	41998	5.4
BR6 Steel Guide Block	35RD-BR6GB-4	43063	5.0
BR10 Steel Guide Block	35RD-BR10GB-4	43064	6.4
Nose Piece	PDNP	41999	1.4
Nose Piece Safety	PDNPS	42036	0.4
Tool Bumper	PDBUMP	42037	0.2
O-Ring Kit	PDORING	42038	0.1
Handle	PDHANDLE	42039	0.1
HARDWARE Kit-screw	PDHK	42040	0.3
CYLINDER	PDCYL	42041	0.5
Nose Spring	PDNSS	42042	0.05
Piston Rod	PDPR	42043	0.5
Trigger Valve	PDTVA	42044	0.05
Regulator Kit	FPD-RK	43008	3.5
Stand Alone Regulator	SAATR	42016	4.5

*Includes one Pneumatic Single Rivet Driver, one Regulator, one Airhose, Instruction Manual, and Safety Glasses.

- Works with Standard MSRT and MBRTA Application Tools
- Works with steel guide blocks –sold separately
- Works with Rapid Loader™ Rivet Strips with washers



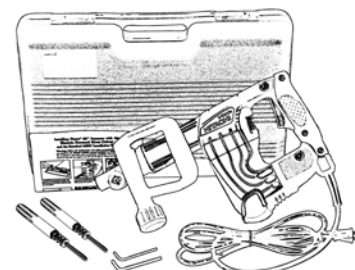
ELECTRIC POWERED RIVET DRIVER KIT

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Standard Kit *	EPRDSSK-1	42082	11.6
Straight Shank Replacement Drive Rod	EPRDSS-DR	42083	1.0
Step Shank ** Replacement Drive Rod	EPRDVS-DR	41078	0.4

*Kit includes Driver, two Custom Drive Rods, Convenient Carrying Case

**For use with previous model: EPRDVSK-1

- For use with standard 110 volt electric
- Works with standard MSRT and MBRTA application tools and guide blocks

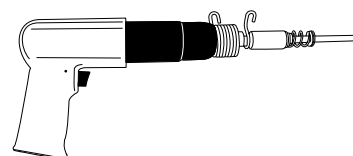


AIR POWERED RIVET DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Air Powered Rivet Driver-Complete*	PTRDK	41835	1.0
REPLACEMENT PARTS			
Air Powered Rivet Driver	PTAH	41834	0.1
Retaining Spring	PTRD-RS	41837	0.05
Drive Rod with Hold Down Spring and Washer	PTRD-DR	41777	0.2
Hold Down Spring and Washer	DR-SW	41836	0.02

*Includes Air Powered Rivet Driver, Retaining Spring, and Drive Rod with Hold Down Spring and Washer.

- Requires a minimum 90 psi for operation
- Works with standard MSRT and MBRTA application tools and guide blocks



 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Flexco® Bolt Solid Plate Fasteners Work

Strength of this fastener is derived from the compression of the plates, mounted above and below the belt, with high tensile strength bolts. This "compression" distributes the splice tension across the full width of each fastener plate. The holding ability is, thereby, increased by not solely relying upon the bolts to resist pull-out.

Additional strength and resistance to pull-out is obtained from the specially formed teeth on each plate. These teeth imbed deep into the belt carcass, without damaging the carcass fibers.

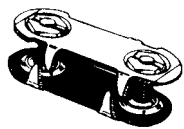
A tight butt splice is achieved through the exaggerated bolt hole spacing in the templet which forces the belt end together. Flexco® Bolt Solid Plate Fasteners permit natural conformance with troughing or transition idlers.

140, 190 and 2-1/2 size fasteners are specifically designed for thinner belting, allowing increased compression, greater reach-back, and more fastener plates per belt width.

Applications	Installation Method	What You Need for Installation
Higher-tension main haulage belts in • Coal • Grain Elevators • Hard-Rock • Aggregate Plants • Mining • Steel Mills • Foundries	Holes are punched in belt quickly and accurately with a templet and boring tool. Fasteners are installed on-site with portable, hand, or power tools.	• Fastener Plates • Bolts & Nuts • Templet • Bolt Horn • Flexco Installation Tool • Belt Punch • Impact Tool or Carpenter's Brace • Wrench
How to Specify the Correct Flexco® Bolt Solid Plate Fastener	Fastener Metal Selection	Hinge Pin Selection
1. Determine Belt Tension (PIW). 2. Measure your Belt Thickness. 3. Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 4. Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, steel is recommended. MegAlloy®. For superior resistance to wear and abrasion. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. Everdur®. Spark-free material compared to steel and fully non-magnetic. Flexco® VP™. Rubber covered steel top plates. Promal. For superior abrasion resistance. Some minor chemical and corrosion resistance.	No Hinge Pin Required.

Flexco® Bolt Solid Plate Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter (90°)					
					Operating Tension 75-100% of Belt Rating		Operating Tension 50-75% of Belt Rating		Operating Tension Under 50% of Belt Rating	
	kN/m	P.I.W.	mm	in.	mm	in.	mm	in.	mm	in.
1	30	150	5-11	3/16-7/16	300	12	260	10	200	8
140*, 140VP	40	225	5-11	3/16-7/16	360	14	300	12	250	10
190,190VP	65	375	8-14	5/16-9/16	460	18	410	16	360	14
1-1/2	50	300	11-17	7/16-11/16	460	18	410	16	360	14
2,2VP	75	440	14-21	9/16-13/16	760	30	710	28	610	24
2-1/4	105	620	14-30	9/16-1-3/16	920	36	860	34	860	34
2-1/2	75	450	19-25	3/4-1	1070	42	1070	42	1070	42
3	100	560	24 & over	15-16 & over	1220	48	1220	48	1220	48



Flexco® Bolt Solid Plate Fasteners

FASTENERS

"E" BOX 25 FASTENER SETS

Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs.

To order the new piloted bolts as they become available, use standard bolt ordering numbers.

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
STEEL		MEGALLOY® TOP & BOTTOM PLATES, STEEL BOLTS & NUTS		STAINLESS – 300 SERIES		EVERDUR		
1E	20002	140EMAP	20364	140ES	20034	140EE	20090	1.3
140E	20000	190EMAP	20365	190ES	20035	190EE	20091	2.1
190E	20001							2.2
1-1/2E	20004	1-1/2EMAP	20366	1-1/2ES	20038	1-1/2EE	20094	2.7
2E	20005	2EMAP	20367	2ES	20039	2EE	20095	3.6
2-1/4E	20006	2-1/4EMAP	20368	2-1/4ES	20040	2-1/4EE	20096	4.9
2-1/2*	20007							2.9
3*	20008							3.2

*10 Fastener Sets

"E" BOX 25 FASTENER SETS

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
PROMAL TOP PLATES BALANCE STEEL		MEGALLOY® TOP PLATES BALANCE STEEL		300 SERIES STAINLESS TOP PLATES, BALANCE STEEL		3 mm (1/8") RUBBER-COVERED T.P. BALANCE STEEL		
140EP	20164	140EMA	20330	140EST	20118			2.1
		190EMA	20331	190EST	20119			2.2
1-1/2EP	20168	1-1/2EMA	20334	1-1/2EST	20122			2.7
2EP	20169	2EMA	20335	2EST	20123			3.6
		2-1/4EMA	20336	2-1/4EST	20124	2-1/4ERCT	20191	4.7

"C" BUCKET (100 FASTENER SETS – BOTTOM PLATES PRE-ASSEMBLED)

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
STEEL		MEGALLOY® TOP PLATES BALANCE STEEL		MEGALLOY® TOP & BOTTOM PLATES, STEEL BOLTS & NUTS		STAINLESS - 300 SERIES		EVERDUR		
1C	20014	1CMA	20327	140CMA	20340	140CS	20044	140CE	20102	4.5
140C	20012	140CMA	20340	190CMA	20341	190CS	20045	190CE	20103	7.1
190C	20013									8.4
1-1/2C	20016	1-1/2CMA	20344	1-1/2CMA	20345	1-1/2CS	20048			9.9
2C	20017	2CMA	20345	2CMA	20346	2CS	20049			13.7
2-1/4C	20018	2-1/4CMA	20346							19.2
2-1/2L*	20052									14.0
3L*	20053									15.0

*L Buckets are in quantities of 50.

FLEXCO® VP™ FASTENERS

RUBBER COVERED TOP PLATES BALANCE STEEL				RUBBER COVERED TOP PLATES MEGALLOY® BOTTOM PLATES			
BOX*				BOX*			
ORDERING NUMBER	ITEM CODE	PLATES PER STRIP	STRIPS PER BOX	ORDERING NUMBER	ITEM CODE	PLATES PER STRIP	STRIPS PER BOX
140VP	20057	6	5	140VPMA	20081	6	5
190VP	20056	6	5	190VPMA	20060	6	5
2VP	20058	4	6				
BUCKET				BUCKET			
140VPB	20061	6	16	140VPBMA	20082	6	16
190VPB	20059	6	16	190VPBMA	20080	6	16
2VPB	20083	4	24				

*Box quantities provide enough fasteners to splice a 900 mm (36") belt.

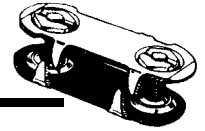
FASTENER SETS

REQUIRED FOR VARIOUS BELT WIDTHS

BELT WIDTH		FASTENER SIZE 1, 140 & 190				FASTENER SIZE 1-1/2, 2 & 2-1/4				FASTENER SIZE 2-1/2 & 3			
		90°		45°		90°		45°		90°		45°	
mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.
300	12	9	10	12	12	7	8	9	10	6	6	7	7
450	18	14	15	19	20	11	12	15	15	9	9	11	11
600	24	19	20	26	27	16	16	21	21	12	12	16	16
750	30	24	25	33	34	20	20	27	27	15	16	20	21
900	36	29	30	41	41	24	24	32	33	19	19	25	25
1000		33		45		26		36		21		28	
1050	42	34	35	48	48	28	28	38	39	22	22	29	30
1200	48	39	40	55	56	32	32	44	44	25	26	34	35
1350	54	44	45	62	63	36	36	49	50	28	29	39	39
1500	60	50	50	69	70	40	40	55	56	32	32	43	44
1800	72	60	61	83	85	48	49	67	68	38	39	52	53

NOTE: Required fastener sets may vary from those listed depending on exact fastener size.





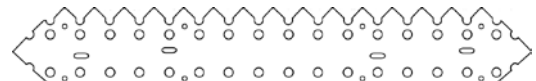
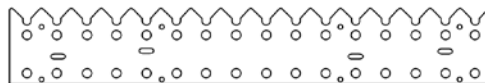
INSTALLATION TOOLS

90° TEMPLATES

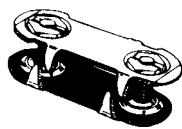
BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	1		140		190		
300	12"	1-12	30516	140-12	30483	190-12	30500	0.6
350	14"	1-14	30517	140-14	30484	190-14	30501	0.7
400	16"	1-16	30518	140-16	30485	190-16	30502	0.8
450	18"	1-18	30519	140-18	30486	190-18	30503	0.9
500	20"	1-20	30520	140-20	30487	190-20	30504	1.0
600	24"	1-24	30521	140-24	30488	190-24	30505	1.2
650	26"					190-26	30506	1.2
700	28"					190-28	30507	1.4
750	30"	1-30	30524	140-30	30491	190-30	30508	1.5
900	36"	1-36	30525	140-36	30492	190-36	30509	1.8
1050	42"	1-42	30526	140-42	30493	190-42	30510	2.0
1200	48"	1-48	30527	140-48	30494	190-48	30511	2.2
1500	60"			140-60	30496	190-60	30513	2.7
				1-1/2		2		
300	12"			1-1/2-12	30548	2-12	30564	0.5
450	18"			1-1/2-18	30551	2-18	30567	0.9
500	20"			1-1/2-20	30552			0.8
600	24"			1-1/2-24	30553	2-24	30569	1.1
750	30"			1-1/2-30	30556	2-30	30572	1.4
900	36"			1-1/2-36	30557	2-36	30573	1.7
1050	42"			1-1/2-42	30558	2-42	30574	2.0
1200	48"			1-1/2-48	30559	2-48	30575	2.4
1350	54"			1-1/2-54	30560	2-54	30576	2.5
1500	60"			1-1/2-60	30561	2-60	30577	3.0
1800	72"			1-1/2-72	30562	2-72	30578	3.3
				2-1/2		3		
500	20"			2-1/2-20	30600			1.3
600	24"	2-1/4-24	30585	2-1/2-24	30601			1.6
750	30"	2-1/4-30	30588	2-1/2-30	30604			2.0
900	36"	2-1/4-36	30589	2-1/2-36	30605	3-36	30620	2.4
1050	42"	2-1/4-42	30590	2-1/2-42	30606	3-42	30621	2.8
1200	48"	2-1/4-48	30591	2-1/2-48	30607	3-48	30622	3.2
1350	54"	2-1/4-54	30592	2-1/2-54	30608			3.6
1500	60"	2-1/4-60	30593	2-1/2-60	30609	3-60	30624	4.0
1800	72"	2-1/4-72	30594	2-1/2-72	30610	3-72	30625	4.8

45° TEMPLATES

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
1		140		190		
1-12-45	30673					0.5
1-18-45	30676			190-18-45	30661	1.0
1-24-45	30678	140-24-45	30647	190-24-45	30663	1.4
1-30-45	30681	140-30-45	30650	190-30-45	30666	1.7
1-36-45	30682	140-36-45	30651	190-36-45	30667	2.0
1-48-45	30684	140-42-45	30652	190-42-45	30668	2.4
		140-48-45	30653	190-48-45	30669	2.7
		140-60-45	30655	190-60-45	30671	3.4
		1-1/2		2		
		1-1/2-18-45	30707			0.9
		1-1/2-24-45	30709	2-24-45	30725	1.4
		1-1/2-30-45	30712	2-30-45	30728	1.7
		1-1/2-36-45	30713	2-36-45	30729	2.4
		1-1/2-42-45	30714	2-42-45	30730	2.4
		1-1/2-48-45	30715			2.7
		1-1/2-60-45	30717	2-60-45	30733	3.4



- ☐ **Stock Items** (non-shaded) carried in factory inventory.
- ☐ **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.
- Non-Listed Items** are available. Request quote for price and delivery.



Flexco® Bolt Solid Plate Fasteners

INSTALLATION TOOLS

HAND & POWER TOOLS

HAND TOOLS	DESCRIPTION	FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOLT HOLE DIAMETER	WT. KGS.
	BOLT HORN		2BH	30480		.1
	BOLT BREAKER (Two Per Package)	1,140,190 & RP1	110	30474	6.3 mm (1/4")	1.2
		1 1/2, 2, 2 1/4 & RP2	112*	30475	7.9 mm (5/16")	1.4
		1,140,190, RP1, 1 1/2, 2, 2 1/4 & RP2	110-112*	30595	6.3, 7.9 mm (1/4", 5/16")	1.9
		2 1/2 & 3	113*	30479	9.5 mm (3/8")	2.0
POWER TOOLS	PUNCH	1,140,190 & RP1	P1P	30460	6.3 mm (1/4")	.1
		1 1/2, 2, 2 1/4 & RP2	P2P	30461	7.9 mm (5/16")	.2
		2 1/2 & 3	P3P	30462	9.5 mm (3/8")	.3
	BORING BIT	1,140,190 & RP1	B1B	30468	6.3 mm (1/4")	.1
		1 1/2, 2, 2 1/4 & RP2	B2B	30469	7.9 mm (5/16")	.1
		2 1/2 & 3	B3B	30470	9.5 mm (3/8")	.1
	WRENCH	1,140,190 & RP1	S1S**	30442	6.3 mm (1/4")	.2
		1 1/2, 2, 2 1/4 & RP2	S2S	30443	7.9 mm (5/16")	.2
		2 1/2 & 3	S3S	30444	9.5 mm (3/8")	.2
	POWER PUNCH	1,140,190 & RP1	HP1	30463	6.3 mm (1/4")	.2
		1 1/2, 2, 2 1/4 & RP2	HP2	30464	7.9 mm (5/16")	.2
		2 1/2 & 3	HP3	30465	9.5 mm (3/8")	.2
	POWER BORING BIT	1,140,190 & RP1	HB1	30471	6.3 mm (1/4")	.1
		1 1/2, 2, 2 1/4 & RP2	HB2	30472	7.9 mm (5/16")	.1
		2 1/2 & 3	HB3	30473	9.5 mm (3/8")	.1
	POWER WRENCH	GREEN	HW1**	30447	6.3 mm (1/4")	.3
		RED	HW2	30448	7.9 mm (5/16")	.3
		BLUE	HW3	30449	9.5 mm (3/8")	.4
	QUICK CHANGE CHUCK		5552	30481		.4
	1/2" IMPACT TOOL		30453	30453		8.9

*Sizes 110-112, 112 & 113 are straight bolt breakers – no bend.

**For use with slotted nuts only.

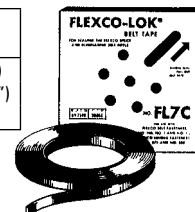
NAILS FOR TEMPLATES

ORDERING NUMBER	ITEM CODE	WT. KGS.	NAILS/PKG. (Approx.)
8D	30437	1.0	90

FLEXCO-LOK®

Belt tape 100' per carton

FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	TAPE WIDTH
Nos. 140, 1	FL7C	30888	0.4	11 mm (7/16")
Nos. 190	FL11C	30889	0.5	17 mm (11/16")
1-1/2, 2, 2-1/4				



CRACKING CHISEL

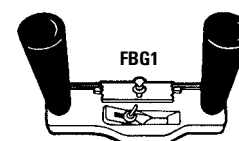
NUT SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
1, 140 or 190	C1C	30438	0.5
1-1/2, 2, 2-1/4	C2C	30439	0.5
2-1/2-3	C3C	30499	0.7



FLEXCO® BELT GROOVER

(7/16" wide groove path)

ORDERING NUMBER	ITEM CODE	WT. KGS.
FBG1	31978	0.8
EXTRA BLADES		
HSP3	31980	0.05



FLEXCO® SILICONE LUBRICANT

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
SL5-1	30932	1	0.6

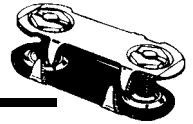


FLEXCO® BELT IDENTIFICATION TOOL

ORDERING NUMBER	ITEM CODE	WT. KGS.
BT-1	31075	0.03



Flexco® Bolt Solid Plate Fasteners



Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs.

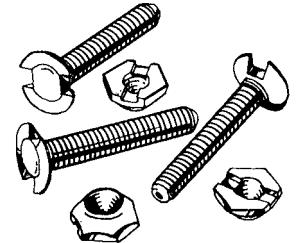
To order the new piloted bolts as they become available, use standard bolt ordering numbers.

EXTRA BOLTS PER 100

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.
STEEL			STAINLESS – 300 SERIES		EVERDUR	
1	20398	1.0	20400	1.0	20397	1.1
140 & 190	20399	1.1			20397	1.1
RP1	20398	1.0	20407	1.8	20409	2.1
1-1/2, 2 & RP2	20406	1.9	20411	2.2	20412	2.4
2-1/4	20410	2.2				
2-1/2 & 3	20414	3.3				

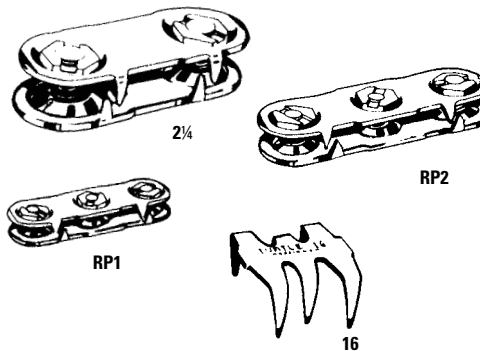
EXTRA NUTS PER 100

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.
STEEL			STAINLESS – 300 SERIES		EVERDUR	
1, 140, 190 & RP1	20377	0.4	20381	0.3	20387	0.4
1-1/2, 2, 2-1/4, & RP2	20378	0.5	20382	0.5	20388	0.5
2-1/2 & 3	20379	1.0				



RIP REPAIR FASTENERS

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
STEEL			
RP1E	20010	25	2.1
RP1C	20022	100	8.7
RP2E	20011	25	4.6
RP2C	20023	100	19.0
2-1/4E	20006	25	4.8
2-1/4C	20018	100	19.5
STAINLESS			
RP1ES	20041	25	2.2
RP2ES	20042	25	4.6
2-1/4ES	20040	25	4.9
EVERDUR			
2-1/4EE	20096	25	5.2



RIP REPAIR SELECTION INFORMATION

Belt Thickness		Fastener Size
mm.	in.	
10-14	3/8-9/16	No. 16
6-13	1/4-1/2	RP1
10-21	3/8-13/16	RP2
14-30	9/16-1-3/16	2-1/4

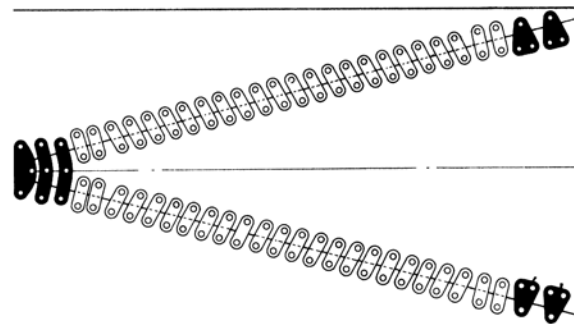
TURTLE® FASTENER-STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
16	20206	50	2.0

WEDLOK®

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Splice Kit*	2W	20200	1.8
Everdur Splice Kit	2WE	20197	1.8
Stainless Splice Kit	2WS	20201	1.8
Leading End Kit	2WL	20202	1.4
Trailing End Kit	2WT	20203	1.3
Templet Set	T2W	20204	2.9
72" Side Templet	T2WS72	20205	3.4

*Stainless Top Plates, Balance Steel.

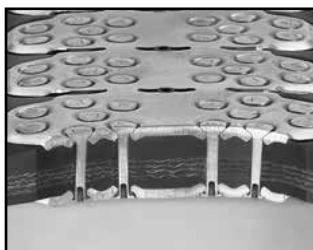


WEDLOK SPLICE KIT

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Flexco® Rivet Solid Plate Fasteners Work

The Flexco® BR™ fastener offers longer service life in demanding, higher-tension applications and is an excellent replacement for vulcanized splicing in a wide range of industries.

Designed for high strength synthetic carcass belting, the fastener is installed with a staggered pattern of rivets to ensure maximum grip on the belt fibers. Working between these fibers without severing them, the strength of the belt is left intact. The specially-shaped head of each pilot nail

works with the installation tool's anvil plate to "self-set" the rivets.

The same hammer blows that drive and set the rivets also tightly compress the fastener plates for the strongest possible splice. The broad width and heavy gauge of the plates give extended wear life. These plates compress uniformly and are specially coined so there are no high spots or edges to hang up.

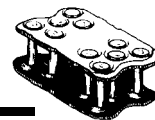
Applications	Installation Method	What You Need for Installation
- Sand - Gravel - Crushed Stone - Grain - Coal - Cement - Salt	Designed for fast, simple installation. All that is needed is a hammer and the portable MBRT tool. Belt ends and fastener strip are held in proper alignment. Upon proper alignment, the rivets can be hammer-driven and set from the top side of belt.	- Fasteners - Rivets - Flexco Installation Tool - Hammer
How to Specify the Correct Flexco® Rivet Solid Plate Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. MegAlloy®. For superior resistance to wear and abrasion. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. Everdur®. Spark-free material compared to steel and fully non-magnetic.	No Hinge Pin Required.

Flexco® Rivet Solid Plate Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter					
					Operating Tension 75-100% of Belt Rating		Operating Tension 50-75% of Belt Rating		Operating Tension Under 50% of Belt Rating	
	kN/m	P.I.W.	mm	in.	mm	in.	mm	in.	mm	in.
BR6	70*	400*	6.5-17	1/4-21/32	350	14	300	12	10	250
BR10	114	650	6-17	7/32-11/16	450	18	400	16	14	350
BR14	140	800	10-24	13/32-15/16	900	36	860	34	34	860

* Contact Flexco Engineering for applications greater than 70kN/m (400 PIW).

Flexco® BR™ Rivet Solid Plate Fasteners



FASTENERS



Order each component separately for a complete splice: Fasteners + Rivets

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

FLEXCO® BR6 FASTENERS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
in.	mm	STEEL		
24	600	BR6-SE-24	40658	2.1
30	750	BR6-SE-30	40682	2.6
36	900	BR6-SE-36	40683	3.2
42	1050	BR6-SE-42	40684	3.6
		STAINLESS		
24	600	BR6S-SE-24	40769	2.1
30	750	BR6S-SE-30	40787	2.6
36	900	BR6S-SE-36	40790	3.1
42	1050	BR6S-SE-42	40791	3.5
		EVERDUR		
24	600	BR6E-SE-24	42152	2.4
30	750	BR6E-SE-30	42153	2.9
36	900	BR6E-SE-36	42154	3.4
42	1050	BR6E-SE-42	42155	3.9

Each box of BR6 fasteners contains 9-Plate fastener strips and hold down assembly clips. Two splices per box.

FLEXCO® BR6 MEGALLOY®

ORDERING NUMBER	ITEM CODE	WT. KGS.
BR6MA-SE	41776	2.5

Each box of BR6 MegAlloy contains Ten 9-Plate fastener strips for 1500 mm/ 60" of splicing.

FLEXCO® BR10 & BR14 FASTENERS

FASTENER METAL	ORDERING NUMBER	ITEM CODE	WT. KGS.
BOX (35 Fastener Sets)			
STEEL	BR-10-SE	40750	3.6
MEGALLOY®	BR-10MA-SE	40752	3.6
STAINLESS	BR-10S-SE	40751	3.7
EVERDUR	BR-10E-SE	40753	3.6
STEEL	BR-14	40755	5.9
MEGALLOY®	BR-14MA	40756	5.9

ADDITIONAL FASTENER PARTS

DESCRIPTION	PKG. QTY.	ORDERING NUMBER	ITEM CODE	WT. KGS.
Hold Down Clips for BR10	23	BR101	40786	0.2
Hold Down Clips for BR14	23	BR141	40788	0.2
Black Plastic Retainers	49	BR103	40789	0.05

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.

Fasteners and Rivets Required for one BR6 Joint

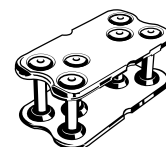
BELT WIDTH		FASTENER SETS REQUIRED	RIVETS REQUIRED
mm	in.		
600	24	18	108
750	30	22	132
900	36	27	162
1050	42	31	186
1200	48	36	216
1500	60	44	264
1800	72	54	324
2130	84	62	372
2430	96	72	432

Flexco® Rivet Solid Plate Fasteners And Rivets Required For one BR10 or BR14 Joint and Various Belt Widths

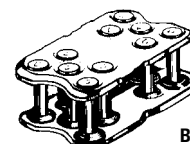
BELT WIDTH		SETS OF BR-10 OR BR-14 FASTENERS REQUIRED	RIVETS NEEDED FOR COMPLETE SPLICE	
mm	in.		BR-10	BR-14
450	18	10	100	140
600	24	14	140	196
650	26	15	150	210
700	28	16	160	224
750	30	17	170	238
900	36	21	210	294
1000		23	230	322
1050	42	24	240	336
1200		27	270	378
	48	28	280	392
1350	54	31	310	434
	60	35	350	490
1800	72	41	410	574
		42	420	588
2100		48	480	672

RIVET SELECTION CHART

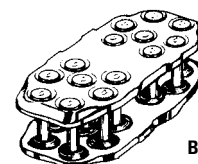
FASTENER SIZE	BELT THICKNESS RANGE		RIVET SIZE
	mm	in.	
BR6	6.5-9	1/4 - 11/32	AA
	8-10.5	5/16 - 13/32	A
	9.5-12	3/8 - 15/32	B
	11-13.5	7/16 - 17/32	C
	13-15	1/2 - 19/32	C/D
BR10	14-17	9/16 - 21/32	D
	6-8	7/32-5/16	E
	7-9.5	9/32-3/8	SRA
	9-11	11/32-7/16	SRB
	10-13	13/32-1/2	SRC
BR14	12-14	15/32-9/16	SRC/D
	13.5-16	17/32-5/8	SRD
	15-17	19/32-11/16	SRE
	10-13	13/32-1/2	SRF
	12-14	15/32-9/16	SRD
	13.5-16	17/32-5/8	SRE
	15-17	19/32-11/16	SRF
	16-19	21/32-3/4	SRG
	18-21	23/32-13/16	SRH
	20-22	25/32-7/8	SRI
	21-24	27/32-15/16	SRJ
	27/32-15/16	21-24	SRK



BR6



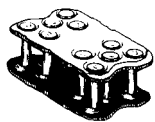
BR10



BR14

RIVET SELECTION GAUGE

ORDERING NUMBER	ITEM CODE	WT. KGS.
BR6	41829	0.04
R5-R5-1/2-RAR6LP-BR10	40329	0.04
R6-BR14	40381	0.04



Flexco® BR™ Rivet Solid Plate Fasteners

RIVETS

Self-setting, pre-assembled with pilot nails



STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (100 Rivets)			
SRAA-100	40509	100	0.3
SRA-100	40539	100	0.4
SRB-100	40540	100	0.5
SRC-100	40541	100	0.5
BOX (250 Rivets)			
SRAA	40508	250	1.0
SRA	40527	250	1.0
SRB	40528	250	1.1
SRC	40529	250	1.2
SRC/D	40538	250	1.3
SRD	40530	250	1.3
SRE	40531	250	1.4
SRF	40532	250	1.4
SRG	40533	250	1.5
SRH	40534	250	1.5
SRI	40535	250	1.6
SRJ	40536	250	1.6
SRK	40537	250	1.7
BUCKET (2000 Rivets)			
SRAA-2M	40424	2000	7.5
SRA-2M	41190	2000	7.5
SRB-2M	41191	2000	8.2
SRC-2M	41192	2000	9.2
SRC/D-2M	41193	2000	9.6
SRD-2M	41194	2000	10.0
SRE-2M	41195	2000	10.5
SRF-2M	41196	2000	11.0
SRG-2M	41197	2000	11.3
SRH-2M	41198	2000	11.4
SRI-2M	41199	2000	11.7

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRAA-S	40468	250	1.0
SRA-S	40542	250	1.0
SRB-S	40543	250	1.1
SRC-S	40544	250	1.2
SRC/D-S	40548	250	1.3
SRD-S	40545	250	1.3
SRE-S	40546	250	1.4
SRF-S	40547	250	1.4
SRG-S	40523	250	1.5
SRH-S	40522	250	1.5
SRI-S	40506	250	7.6
SRJ-S	40507	250	8.3
SRK-S	40520	250	9.0
SRL-S	40519	250	1.9
BUCKET (2000 Rivets)			
SRAA-S-2M	40762	2000	7.5
SRA-S-2M	41200	2000	7.6
SRB-S-2M	41201	2000	8.6
SRC-S-2M	41202	2000	9.3
SRC/D-S-2M	41203	2000	9.7
SRD-S-2M	41204	2000	9.9
SRE-S-2M	41205	2000	10.4
SRF-S-2M	41206	2000	10.7
SRG-S-2M	41207	2000	11.2
SRH-S-2M	41208	2000	11.4
SRI-S-2M	41181	2000	11.9
SRJ-S-2M	41183	2000	12.5
SRK-S-2M	41185	2000	13.0
SRL-S-2M	41781	2000	13.6

RAPID LOADER™ RIVET STRIPS

Self-setting, pre-assembled with pilot nails

FOR FLEXCO® BR6

32 Strips / 768 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. KGS.
SIZE	COLOR CODE			
STEEL				
A	Red	CBR6A	41785	4.8
B	White	CBR6B	41786	5.0
C	Blue	CBR6C	41788	5.0
C/D	Orange	CBR6C/D	41792	5.2
D	Green	CBR6D	41793	5.4
E	Purple	CBR6E	41794	5.4
F	Yellow			
STAINLESS (SERIES 400)				
A	Red	CBR6A-S	41795	4.5
B	White	CBR6B-S	41796	4.8
C	Blue	CBR6C-S	41797	5.0
C/D	Orange	CBR6C/D-S	41798	5.2
D	Green	CBR6D-S	41799	5.4
E	Purple	CBR6E-S	41800	5.4
F	Yellow			
EVERDUR				
AA	Gray	CBR6AA-E	40563	4.5
A	Red	CBR6A-E	40564	4.7
B	White	CBR6B-E	40565	4.9

FOR FLEXCO® BR10

60 Strips / 1200 Rivets per Bucket

ORDERING NUMBER	ITEM CODE	WT. KGS.
CSRLA	40857	5.9
CSRLB	40858	6.3
CSRLC	40859	6.7
CSRLC/D	40860	7.1
CSRLD	40861	7.3
CSRLE	40862	7.5
CSRLF	40863	7.9
CSRLA-S	40978	5.9
CSRLB-S	40979	6.3
CSRLC-S	40980	6.8
CSRLC/D-S	40981	6.9
CSRLD-S	40982	7.2
CSRLE-S	40983	7.5
CSRLF-S	40984	7.7

RAPID LOADER™ RIVET STRIPS

WITH WASHERS

For use with the Flexco® Pneumatic Single Rivet Driver

FOR FLEXCO® BR6

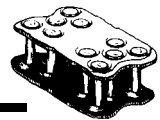
32 Strips/768 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. KGS.
SIZE	COLOR CODE			
STEEL				
A	Red	CBR6A-W	42065	4.8
B	White	CBR6B-W	42066	5.0
C	Blue	CBR6C-W	42067	5.0
C/D	Orange	CBR6C/D-W	42068	5.2
D	Green	CBR6D-W	42069	5.4
E	Purple	CBR6E-W	42070	5.4
F	Yellow			
G	Black			
STAINLESS (SERIES 400)				
A	Red	CBR6A-S-W	42071	4.5
B	White	CBR6B-S-W	42072	4.8
C	Blue	CBR6C-S-W	42073	5.0
C/D	Orange	CBR6C/D-S-W	42074	5.2
D	Green	CBR6D-S-W	42075	5.4
E	Purple	CBR6E-S-W	42076	5.4
F	Yellow			
G	Black			
EVERDUR				
AA	Gray	CBR6AA-E-W	40566	4.5
A	Red	CBR6A-E-W	40567	4.7
B	White	CBR6B-E-W	40568	4.9

FOR FLEXCO® BR10

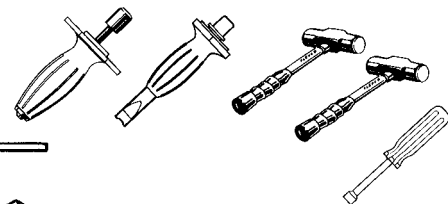
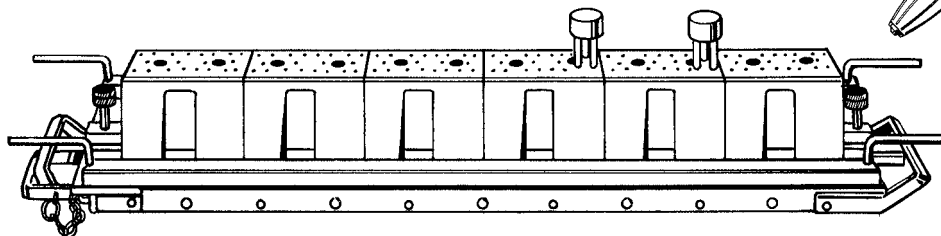
60 Strips/1200 Rivets per Bucket

ORDERING NUMBER	ITEM CODE	WT. KGS.
CSRLA-W	40891	5.9
CSRLB-W	40892	6.3
CSRLC-W	40893	6.7
CSRLC/D-W	40895	7.1
CSRLD-W	40897	7.3
CSRLE-W	40898	7.5
CSRLF-W	40899	7.9
CSRLG-W	40901	8.1
CSRLA-S-W	40955	5.9
CSRLB-S-W	40956	6.3
CSRLC-S-W	40957	6.8
CSRLC/D-S-W	40958	6.9
CSRLD-S-W	40959	7.2
CSRLE-S-W	40961	7.5
CSRLF-S-W	40969	7.7
CSRLG-S-W	40971	7.9



INSTALLATION TOOLS

Multiple Rivet Applicator Tool



MBRTA TOOL WITH
MULTIPLE RIVET DRIVER

MBRTA APPLICATOR TOOL Complete (For BR10 and BR14)

(Includes two SR759 Multiple Drive Rods, BR500D Multiple Guide Blocks, one SR-50 Driver Tool, one BR151 Bridge Removal Tool, one Nut Driver, two 2 kg. (4 lb.) Hammers, Lubricant and Metal Tool Box.)

TOOL WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	MULTIPLE GUIDE BLOCKS INCLUDED
mm	in.				
750	30	MBRTA-30	40927	50.5	4
900	36	MBRTA-36	40928	52.4	5
1050	42	MBRTA-42	40920	56.7	6
1200	48	MBRTA-48	40921	75.6	7
1500	60	MBRTA-60	40922	81.0	9
1800	72	MBRTA-72	40923	87.2	10
2130	84	MBRTA-84	40924	103.3	12
2430	96	MBRTA-96	40925	119.4	14

ALUMINUM MBRT6 APPLICATOR Complete

(Includes one BR359 three prong multiple drive rod, two BR300 multiple guide blocks, one BR151 bridge removal tool, one 2 kg. (4 lb.) hammer, and lubricant.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	MULTIPLE GUIDE BLOCKS REQUIRED TO SPAN TOOL WIDTH
mm	in.				
750	30	MBRT6-30-AL	41089	34.0	5
900	36	MBRT6-36-AL	41097	38.6	7
1050	42	MBRT6-42-AL	41098	41.8	8
1200	48	MBRT6-48-AL	41099	48.1	9
1500	60	MBRT6-60-AL	41107	54.4	11
1800	72	MBRT6-72-AL	41123	61.7	13
2130	84	MBRT6-84-AL	41124	70.8	15
2430	96	MBRT6-96-AL	41126	78.5	18

ALUMINUM MBRT10 APPLICATOR Complete

(Includes one SR759 five prong multiple drive rod, two BR500D multiple guide blocks, one BR151 bridge removal tool, one 2 kg. (4 lb.), and lubricant.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
750	30	MBRT10-30-AL	41138	35.8
900	36	MBRT10-36-AL	41139	40.4
1050	42	MBRT10-42-AL	41148	62.6
1200	48	MBRT10-48-AL	41149	47.6
1500	60	MBRT10-60-AL	41152	56.2
1800	72	MBRT10-72-AL	41153	64.0
2130	84	MBRT10-84-AL	41168	73.0
2430	96	MBRT10-96-AL	41179	80.1

For Power Installation of Flexco® BR™ Fasteners,
see page 22.

MBRT TOOL COMPONENTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Multiple Guide Block-Blue, BR6	BR300	40882	1.7
Multiple Drive Rod-3 Prong	BR359	41187	0.5
Multiple Guide Block-Yellow, BR10, BR14	BR500D	41016	1.4
Multiple Drive Rod-5 Prong	SR759	41055	0.4
BR6 Steel Guide Block*	35RD-BR6GB-4	43063	5.0
BR10 Steel Guide Block*	35RD-BR10GB-4	43064	6.4
Nut Driver	41008	41008	0.2
Driver Tool Complete	SR-50	40510	0.4
Bridge Removal Tool	BR151	40760	0.2
Silicone Lubricant	SL5-1	30932	0.6
2 kg. (4 lb) Hammer	4FH	30435	2.4

* For use with the Flexco® Pneumatic Single Rivet Driver.

ACCESSORY TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Repair Tool Kit Complete	BRR-1014	40794	1.7
Anvil Plate w/Screws	BRP3	40907	0.4
Center Block w/Screws	BRR-11	40796	0.3
Center Punch	BRR-DP	40793	0.05
Flexco Belt Groover	FBG1	31978	0.8
Extra Blades	HSP3	31980	0.05

METAL TOOL BOX FOR SR™ and BR™ APPLICATOR TOOLS

DESCRIPTION	ORDERING NUMBER/ITEM CODE	WT. LBS.
36" Tool Box	40988	18.7
42" or 48" Tool Box	40990	21.9
60" Tool Box	40991	33.1

BELT CUTTERS/SKIVER

Please refer to pages 35, 37.

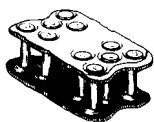
Aluminum Content

ALUMINUM ALLOY TYPE	PERCENT	
	Mg-Magnesium	Ti-Titanium
5356	5.5	0.2
6005	0.6	0.1
6061	1.0	0.0
7075	2.5	0.0

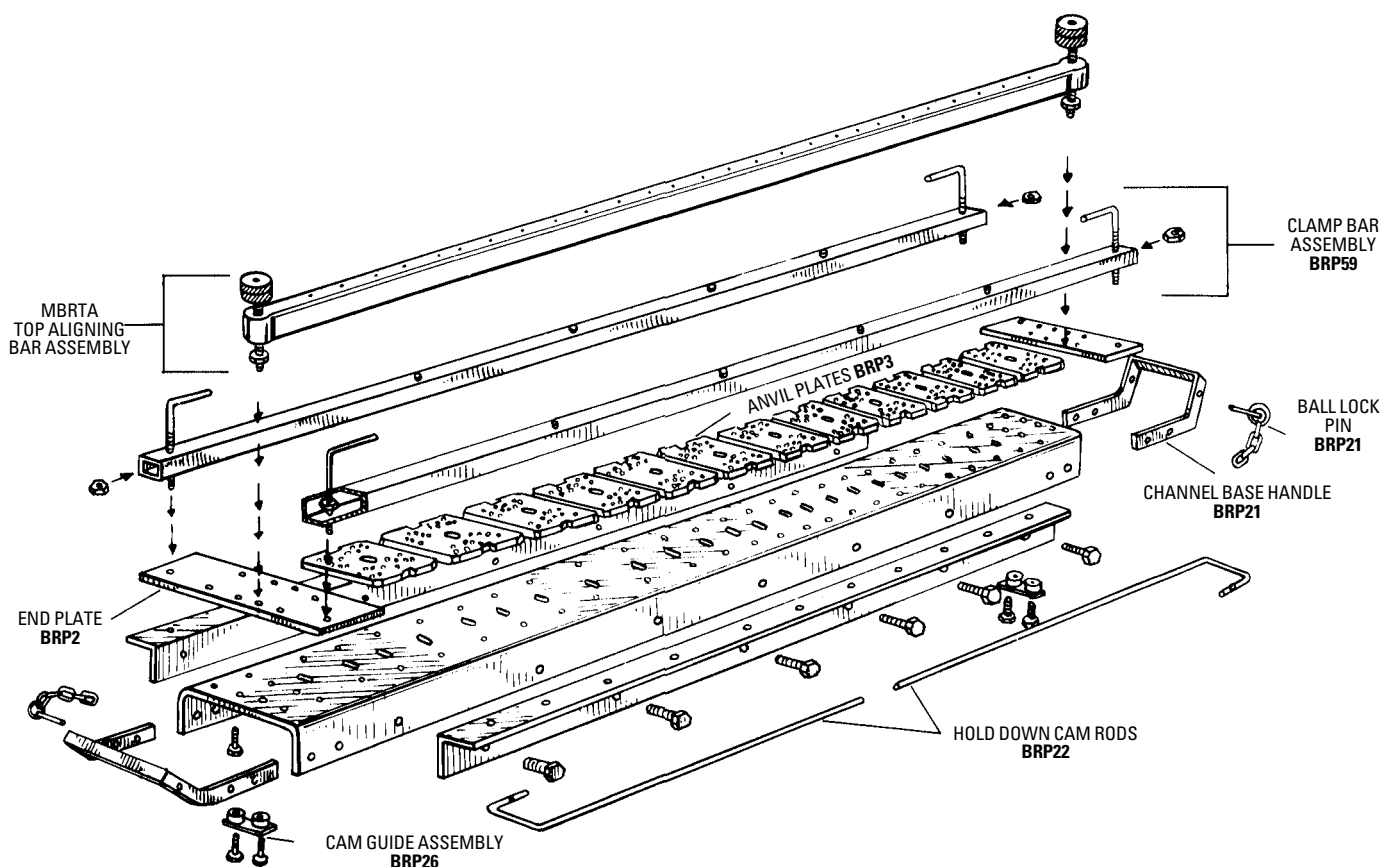
Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



Flexco® BR™ Rivet Solid Plate Fasteners



MBRTA APPLICATOR TOOL – REPLACEMENT PARTS

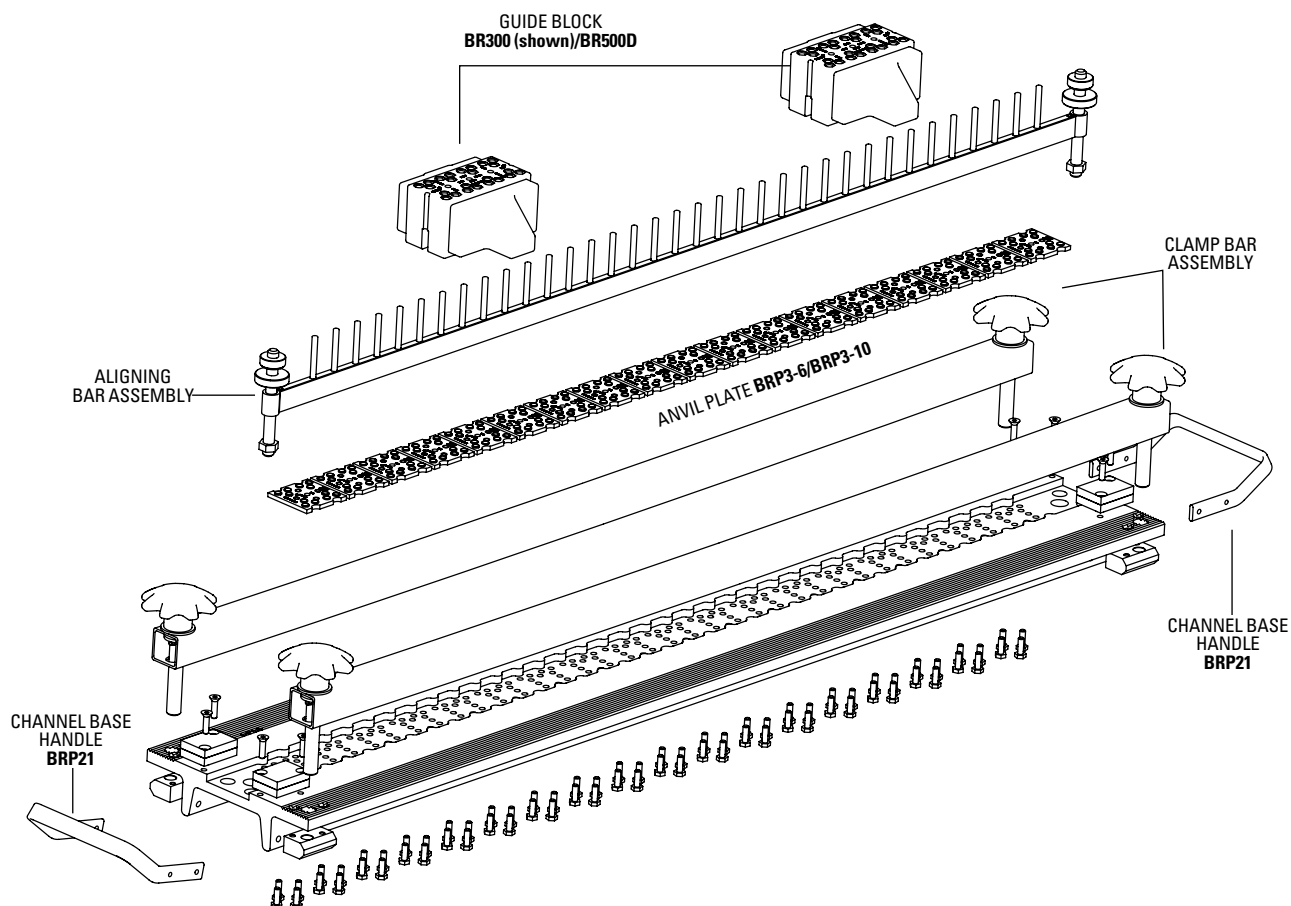
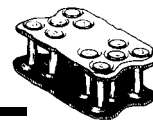
DESCRIPTION	TOOL WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Clamp Bar Assembly	750	30"	BRP59-30	40800	2.3
	900	36"	BRP59-36	40801	2.6
	1050	42"	BRP59-42	40802	2.9
	1200	48"	BRP59-48	40803	3.2
	1500	60"	BRP59-60	40804	3.6
MBRTA Top Aligning Bar Assembly (Includes two end plates and fasteners)	750	30"	BR-530	41020	2.1
	900	36"	BR-536	41021	2.3
	1050	42"	BR-542	41022	2.4
	1200	48"	BR-548	41023	2.7
	1500	60"	BR-560	41024	3.4
Channel Base Assembly (Includes Channel Base, Anvil plates, End plates, and Gauge Rod Guides)	1050	42"	BRP100-42	40915	23.1
	1200	48"	BRP100-48	40916	26.3
	1500	60"	BRP100-60	40918	32.9
	1800	72"	BRP100-72	40919	39.4
Anvil Plate Assembly (includes screws)			BRP3	40907	0.4
Anvil Plate Screws			BRPS	40908	0.2
Channel Base Handle			BRP21	40930	0.3
Ball Lock Pin w/Chain			BRP31	40960	0.05
Hold Down Cam Rods (Includes Two)	750	30"	BRP22-30	40962	0.3
	900	36"	BRP22-36	40963	0.3
	1050	42"	BRP22-42	40964	0.3
	1200	48"	BRP22-48	40965	0.3
	1500	60"	BRP22-60	40966	0.4
Cam Guide Assembly			BRP26	40970	0.05
End Plate Assembly			BRP2	40975	0.9

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

Flexco® BR™ Rivet Solid Plate Fasteners



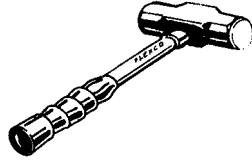
ALUMINUM MBRT6/MBRT10 APPLICATOR TOOL – REPLACEMENT PARTS

			BR6/BR10		
DESCRIPTION	TOOL WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
BR6 & BR10 Clamp Bar Assembly	750	30"	BRP6-10AL30CB	41915	3.5
	900	36"	BRP6-10AL36CB	41916	3.8
	1050	42"	BRP6-10AL42CB	41917	4.1
	1200	48"	BRP6-10AL48CB	41918	4.4
	1500	60"	BRP6-10AL60CB	41919	4.7
	1800	72"	BRP6-10AL72CB	41920	5.0
	2130	84"	BRP6-10AL84CB	41921	5.3
	2430	96"	BRP6-10AL96CB	41922	5.4
Aligning Bar Assembly	BR6				
	750	30"	BRP6AL-30AB	41906	2.1
	900	36"	BRP6AL-36AB	41907	2.3
	1050	42"	BRP6AL-42AB	41908	2.4
	1200	48"	BRP6AL-48AB	41909	2.5
	1500	60"	BRP6AL-60AB	41910	2.8
	1800	72"	BRP6AL-72AB	41911	3.0
	2130	84"	BRP6AL-84AB	41912	3.2
	2430	96"	BRP6AL-96AB	41913	3.4
	BR10				
BRP10AL-30AB		41924	2.1		
BRP10AL-36AB		41925	2.3		
BRP10AL-42AB		41926	2.4		
BRP10AL-48AB		41927	2.5		
BRP10AL-60AB		41928	2.8		
BRP10AL-72AB		41929	3.0		
BRP10AL-84AB		41930	3.2		
BRP10AL-96AB		41931	3.4		

Heavy-Duty Belt Maintenance Tools

TWO KG. (FOUR LB.) HAMMER

ORDERING NUMBER	ITEM CODE	WT. KGS.
4FH	30435	2.4
6FH	30375	7.3



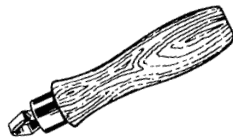
FLEXCO® SILICONE LUBRICANT

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
SL5-1	30932	1	0.6



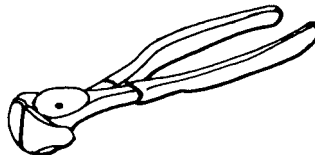
FLEXCO® BELT IDENTIFICATION TOOL

ORDERING NUMBER	ITEM CODE	WT. KGS.
BT-1	31075	.03



BELT NIPPER

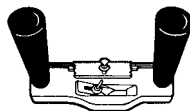
ORDERING NUMBER	ITEM CODE	WT. KGS.
BN-1	50003	0.4



FLEXCO® BELT GROOVER

(7/16" WIDE GROOVE PATH)

ORDERING NUMBER	ITEM CODE	WT. KGS.
FBG1	31978	0.8
EXTRA BLADES		
HSP3	31980	0.05



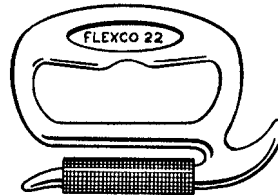
ROUTER COUNTERSINKING TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Template Guide	RTG-2	30890	0.03
Router Templet	FRT-1	30875	0.30
Router Bit	RT-5/8	30877	0.09

FLEXCO® BELT GRIPS

GRIPS BELTS UP TO 5/8" (16 mm) SOLD BY THE PAIR

ORDERING NUMBER	ITEM CODE	WT. KGS.
22	30882	1.1

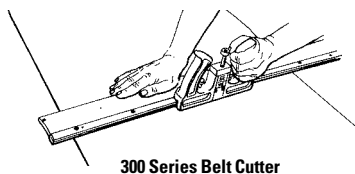


 **Stock Items** (non-shaded) carried in factory inventory.

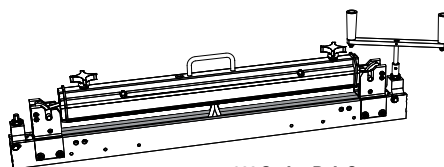
 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

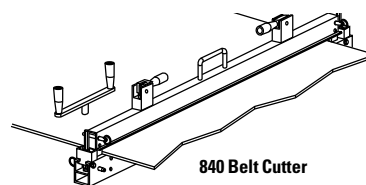
Heavy-Duty Belt Maintenance Tools



300 Series Belt Cutter



900 Series Belt Cutter



840 Belt Cutter

300 SERIES STRAIGHT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Cutter Complete	300	12"	300312	30900	6.4
	450	18"	300318	30901	7.1
	600	24"	300324	30902	7.9
	750	30"	300330	30903	8.7
	900	36"	300336	30904	9.1
	1050	42"	300342	30905	11.8
	1200	48"	300348	30906	12.7
	1500	60"	300360	30907	14.9
Cutter Base Only	750	30"	330	30937	4.9
	900	36"	336	30938	5.6
	1050	42"	342	30939	6.4
	1200	48"	348	30940	7.1
	1500	60"	360	30941	8.6
"E" Base Only			324E	30961	4.1
			330E	30962	4.9
			336E	30963	5.6
			348E	30964	7.2
			360E	30965	8.6
Connecting Bar			30027	30910	2.1
Cutter Head Only			300	30908	1.1
Cutter Blade for belts up to 1.1 mm (1 $\frac{1}{8}$ ") thick			30023	30909	0.09
Cutter Blade – Long for belts up to 1.6 mm (1 $\frac{1}{16}$ ") thick			30023L	30913	0.09
Extra Nails (90/Package)			8D	30437	0.5

FOR CURVED BELT CUTTER, SEE PAGE 8 BOLT HINGED FASTENER SECTION.

900 SERIES* BELT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	in.	mm			
Cutter Complete for belts up to 38 mm (1.5")	24"	600	900924	04200	14.5
	36"	900	900936	04143	17.7
	48"	1200	900948	04144	20.4
	60"	1500	900960	04145	24.0
	72"	1800	900972	04146	27.7
	84"	2130	900984	04147	31.3
Replacement Blade Kit			900CBK	04149	0.09
Drive Handle Assembly				04140	0.9

* Patent pending

840 SERIES ALUMINUM BELT CUTTER

(REPLACES THE 820 SERIES BELT CUTTER)

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	in.	mm			
Cutter Complete for belts up to 10 mm (3/8") – 25 mm (1") thick	36"	900	840836	32267	11.3
	48"	1200	840848	32268	14.0
	60"	1500	840860	32269	16.8
	72"	1800	840872	32270	19.0
	84"	2130	840884	32271	21.8
Drive Handle Assembly			820/840WA	32272	0.9
Extra Blade (with screw) 25 mm (1")			820/840-1CB	32273	0.2
Optional Squaring Device			840SD	32274	0.9

Aluminum Content-900 Series

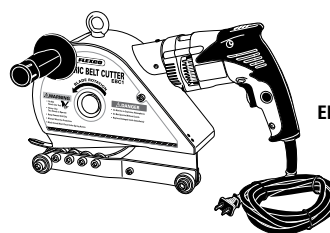
ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6005	0.6	0.1
6061	1.0	0.0
7075	2.5	0.0

Aluminum Content-840 Series

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6061	1.00%	0%

ELECTRIC BELT CUTTER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Electric Cutter Complete	EBC1	30001	13.6
Electric Cutter Complete	EBC2	30002	18.1
Cordless Electric Cutter Complete	CEBC1	30018	13.6
Cordless Electric Cutter Complete	CEBC2	30019	18.1
Electric Cutter Complete 220V	EBC1-220	30011	13.6
Electric Cutter Complete 220V	EBC2-220	30012	18.1
Cordless Electric Cutter Complete 220V	CEBC1-220	30021	13.6
Cordless Electric Cutter Complete 220V	CEBC2-220	30022	18.1
Spare Parts List			
Replacement blade for EBC1/CEBC1	EBC1-B	30003	0.9
Replacement blade for EBC2/CEBC2	EBC2-B	30004	1.3
Replacement electric hammer drill for EBC1	EBC1-DR	30005	3.4
Replacement electric hammer drill for EBC2	EBC2-DR	30006	5.5
Replacement electric hammer drill for EBC1-220	EBC1-220-DR	30013	3.4
Replacement electric hammer drill for EBC2-220	EBC2-220-DR	30014	5.4
Replacement eye bolt for EBC1 & EBC2	EBC-EB	30007	0.4
Replacement handle for EBC1 & EBC2	EBC-H	30008	0.2
Replacement bearing kit for EBC1 & EBC2	EBC/CEBC-BK	30024	0.5
Retrofit rail kit for EBC1/CEBC1	EBC1-RK	30033	0.6
Retrofit rail kit for EBC2/CEBC2	EBC2-RK	30034	0.7



Electric Belt Cutter with cord

Cutting Capacity-Electric Belt Cutter

BELT TYPE	EBC1/CEBC1		EBC2/CEBC2	
	IMPERIAL	METRIC	IMPERIAL	METRIC
Rubber	Up to 1"	Up to 25 mm	Up to 2"	Up to 50 mm
PVC	Up to 360 PIW	Up to 630 EP	Up to 1140 PIW	Up to 2000 EP

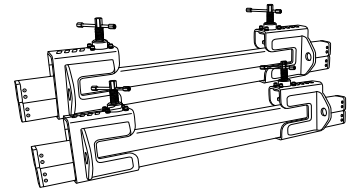
Heavy-Duty Belt Maintenance Tools

TUG™ HD® BELT CLAMPS

Complete Set

DESCRIPTION	BELT WIDTH		6 TON			8 TON		
	mm	in.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
A TUG™ HD® Belt Clamp set includes four aluminum clamp bars and four steel clamp ends.	Up to 900	Up to 36	TUG6-36-AL	31700	61.0	TUG8-36-AL	31706	81.0
	Up to 1050	Up to 42	TUG6-42-AL	31701	64.0	TUG8-42-AL	31707	86.0
	Up to 1200	Up to 48	TUG6-48-AL	31702	67.0	TUG8-48-AL	31708	91.0
	Up to 1400	Up to 54	TUG6-54-AL	31703	70.0	TUG8-54-AL	31709	96.0
	Up to 1600	Up to 60	TUG6-60-AL	31704	73.0	TUG8-60-AL	31710	101.0
	Up to 1800	Up to 72	TUG6-72-AL	31705	80.0	TUG8-72-AL	31711	111.0
	Up to 2200	Up to 84	N/A			TUG8-84-AL	31712	121.0
	Up to 2400	Up to 96	N/A			TUG8-96-AL	31713	131.0

Contact customer service for information on steel bars.

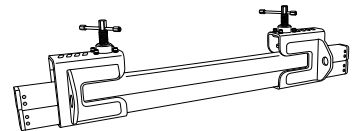


TUG™ HD® BELT CLAMPS

Pair of Clamps

DESCRIPTION	BELT WIDTH		6 TON			8 TON		
	mm	in.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
A pair of TUG™ HD® Belt Clamp includes two aluminum clamp bars and two steel clamp ends.	Up to 900	Up to 36	TUG6P-36-AL	31714	30.0	TUG8P-36-AL	31720	40.0
	Up to 1050	Up to 42	TUG6P-42-AL	31715	32.0	TUG8P-42-AL	31721	43.0
	Up to 1200	Up to 48	TUG6P-48-AL	31716	34.0	TUG8P-48-AL	31722	45.0
	Up to 1400	Up to 54	TUG6P-54-AL	31717	35.0	TUG8P-54-AL	31723	48.0
	Up to 1600	Up to 60	TUG6P-60-AL	31718	37.0	TUG8P-60-AL	31724	50.0
	Up to 1800	Up to 72	TUG6P-72-AL	31719	40.0	TUG8P-72-AL	31725	55.0
	Up to 2200	Up to 84	N/A			TUG8P-84-AL	31726	60.0
	Up to 2400	Up to 96	N/A			TUG8P-96-AL	31727	65.0

Contact customer service for information on steel bars.

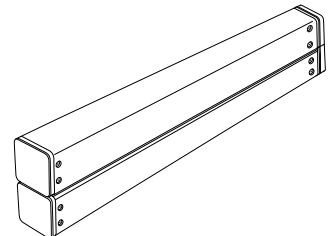


TUG™ HD® BELT CLAMPS

Pair of Replacement Bars

DESCRIPTION	BELT WIDTH		6 TON			8 TON		
	mm	in.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
A replacement complete set of TUG™ HD® Belt Clamps includes two aluminum clamp bars.	300	12	TUG6B-12-AL	31728	3.0	TUG8B-12-AL	31735	5.0
	Up to 900	Up to 36	TUG6B-36-AL	31729	10.0	TUG8B-36-AL	31736	15.0
	Up to 1050	Up to 42	TUG6B-42-AL	31730	11.0	TUG8B-42-AL	31737	17.0
	Up to 1200	Up to 48	TUG6B-48-AL	31731	13.0	TUG8B-48-AL	31738	20.0
	Up to 1400	Up to 54	TUG6B-54-AL	31732	14.0	TUG8B-54-AL	31739	22.0
	Up to 1600	Up to 60	TUG6B-60-AL	31733	16.0	TUG8B-60-AL	31740	25.0
	Up to 1800	Up to 72	TUG6B-72-AL	31734	19.0	TUG8B-72-AL	31741	30.0
	Up to 2200	Up to 84	N/A			TUG8B-84-AL	31742	35.0
	Up to 2400	Up to 96	N/A			TUG8B-96-AL	31743	40.0

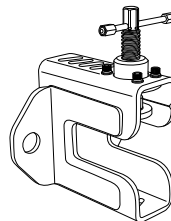
Contact customer service for information on steel bars.



TUG™ HD® BELT CLAMPS

Replacement Clamp End

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
A TUG™ HD® Replacement Clamp End includes one steel clamp end.	TUG6E	31744	10.0
	TUG8E	31747	13.0



Aluminum Content-TUG Clamps

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6061	1.00%	0%

Heavy-Duty Belt Maintenance Tools

FAR-PUL® HD® BELT CLAMPS

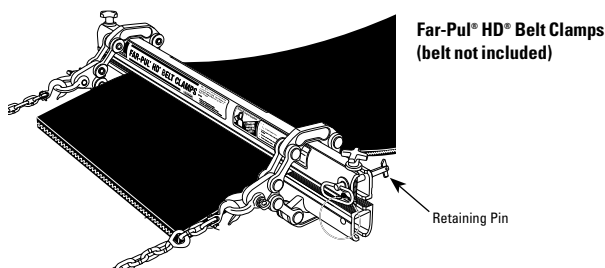
Load Capacity up to 2.7 metric tons (3 tons) when used with two 1.4 metric ton (1-1/2 ton) come-a-longs.

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Belt Clamp Complete includes: 4 Belt Clamp Bars and 4 Belt Clamp Scissors	Up to 750	Up to 30"	LSHD30	30393	35.8
	Up to 900	Up to 36"	LSHD36	30394	39.5
	Up to 1050	Up to 42"	LSHD42	30395	41.3
	Up to 1200	Up to 48"	LSHD48	30396	44.5
	Up to 1350	Up to 54"	LSHD54	30397	46.7
	Up to 1500	Up to 60"	LSHD60	30398	49.9
	Up to 1800	Up to 72"	LSHD72	30399	54.9
750 mm (30") Belt Clamp Bar Set*	Up to 750	Up to 30"	LSHDB30-2	30418	9.1
900 mm (36") Belt Clamp Bar Set*	Up to 900	Up to 36"	LSHDB36-2	30414	10.4
1050 mm (42") Belt Clamp Bar Set*	Up to 1050	Up to 42"	LSHDB42-2	30421	11.8
1200 mm (48") Belt Clamp Bar Set*	Up to 1200	Up to 48"	LSHDB48-2	30423	13.6
1350 mm (54") Belt Clamp Bar Set*	Up to 1350	Up to 54"	LSHDB54-2	30424	15.0
1500 mm (60") Belt Clamp Bar Set*	Up to 1500	Up to 60"	LSHDB60-2	30430	16.3
1800 mm (72") Belt Clamp Bar Set*	Up to 1800	Up to 72"	LSHDB72-2	30408	18.1
Steel Belt Clamp Scissor - Each			LSHDS	30392	4.8
Belt Locator Pin - includes Washer and Locking Nut			LSHDLP	30400	0.07
Retaining Pin Kit			LSHD-RPK	30390	0.9
Clamp Bar Screw			LSHDCBS	30373	0.5
Clamp Bar Pivot Pin (Pair) - includes 2 roll pins			LSHDPP	30052	0.4

*Includes 2 Bars Per Set

Aluminum Content-Far-Pul® HD®

ALUMINUM ALLOY TYPE	PERCENT	
	Mg-Magnesium	Ti-Titanium
6061	1.00%	0%



FLEXCO® FSK™ BELT SKIVER

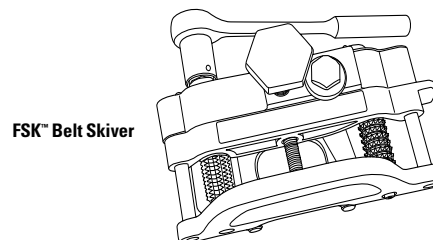
Width of Skive 64 mm (2 1/2")

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Skiver Complete with Plastic Fence*	FSK2	32051	9.4
Skiver Complete with Metal Fence*	FSK2M	32068	9.9
Skiver XL Complete with Plastic Fence*	FSK2XL	32059	22.5
Skiver XL Complete with Metal Fence*	FSK2MXL	32070	23.6
Sharpening Stone		31987	0.2
REPLACEMENT PARTS			
Skiver Blade-Standard	FSK-1B	31996	0.1
Skiver Blade-High Wear	FSK-1BA	31999	0.1
Skiver Ratchet Assembly	FSK-1R	31991	0.8
Skiver Chain	FSK-1C	31992	0.2
Skiver Sprocket	FSK-1S	31993	0.09
Skiver Plastic Fence Assembly for FSK2	FSK2-F	32056	0.5
Skiver Metal Fence Assembly for FSK2M	FSK2-FM	32069	0.7
Replacement Front Drive Roller Assembly	FSK2-FDRA	32052	0.3

*Comes with standard blade

FSK™ Belt Skiver - Skive Depth

Belt Skiver	For Belt Thickness		Skive Depth	
	mm	in.	mm	in.
FSK2/FSK2M	6.5 - 32	1/4" - 1-1/4"	1.5 - 9.5	1/16" - 3/8"
FSK2XL/FSK2MXL	22.5 - 44.5	7/8" - 1-3/4"	1.5 - 9.5	1/16" - 3/8"



Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

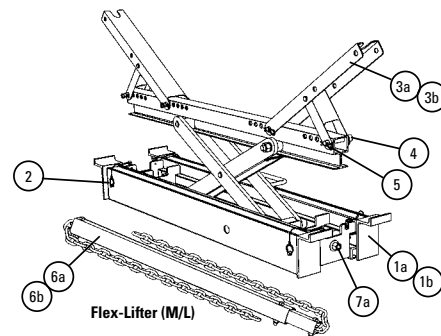
Heavy-Duty Belt Maintenance Tools

FLEX-LIFTER™ CONVEYOR BELT LIFTER

Easy and safe way to lift tensioned belts so mechanical splicing or other maintenance work can be done.

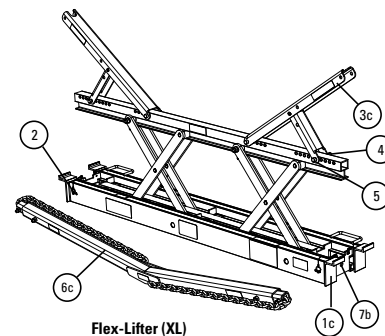
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Medium Flex-Lifter 900 - 1500 mm (36" - 60")	FL-M	76469	23.7
Large Flex-Lifter 1200 - 1800 mm (48" - 72") incl. return bar	FL-L	76470	33.6
XL Flex-Lifter 1800 - 2400 mm (72" - 96") does not incl. return bar	FL-XL	76983	68.5
Flex-Lifter Cart	FLCK	77729	20.0

Lifts troughed or flat belts.
Lead time: 1 working day



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
1a	Extension Leg - Medium	FLEL-M	76472	1.4
1b	Extension Leg - Large	FLEL-L	76473	1.7
1c	Extension Leg Kit- XL (includes 2 ext. legs)	FLELK-XL	76986	5.9
2	Extension Leg Pin (with lanyard)	FLELP	76474	0.04
3a	Trough Wing - Medium (with brace)	FLTW-M	76476	0.5
3b	Trough Wing - Large (with brace)	FLTW-L	76477	0.7
3c	Trough Wing - XL (with brace)	FLTW-XL	76985	1.9
4	Retainer Pin Pack (includes 4 pins)	FLRP	76478	0.5
5	Retainer Clip Pack (includes 4 clips)	FLCP	76479	0.05
6a	Return Lift Bar - Medium	FLRLB-M	76482	8.3
6b	Return Lift Bar - Large	FLRLB-L	76481	18.1
6c	V-Return Lift Bar - XL	FLVRL-XL	76984	28.6
7a	Shear Pin Kits - Medium/Large	FL-PKIT-ML	77250	0.1
7b	Shear Pin Kits - XL	FL-PKIT-XL	77251	0.2

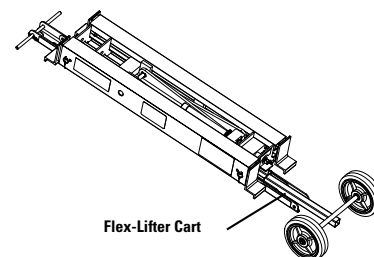


Safe Lifting Capacity

Height		Max. Weight			
		Medium/Large		XL	
mm	in.	kg.	lbs.	kg.	lbs.
0-25	0-1	225	500	500	1100
25-50	1-2	450	1000	815	1800
50-75	2-3	675	1500	1140	2500
75-100	3-4	900	2000	1450	3200
100-125	4-5	1150	2500	1680	3700
125-150	5-6	1350	3000	2090	4600
150-175	6-7	3500	3500	5300	5300
>175	>7	4000	4000	6000	6000

Aluminum Content Flex-Lifter

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
4043	0.05%	0.2%
5356	5.5%	0.2%
6005	0.6%	0.1%
6061	1.0%	0.0%
6063	0.7%	0.0%
7075	2.5%	0.0%



 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

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76984	38
76985	38
76986	38
77250	38
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