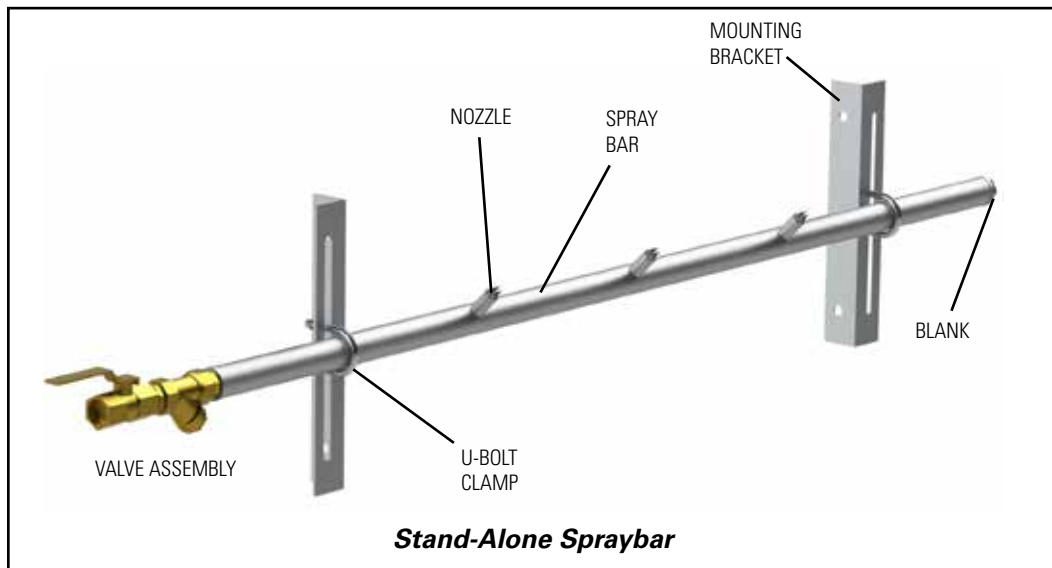


# Installation Instructions

## Stand-Alone Spraybar



**Physically lock out and tag the conveyor at the power source before you begin spraybar installation.**

- Determine location for water spray to contact the conveyor belt.** Install mounting brackets approximately 170mm back from this location. Perform on both sides.
- Loosen U-bolts on both mounting brackets.** Slide spray bar through either end (Fig. 1).
- Rotate spraybar so nozzles are pointing back at desired contact location.** Recommended angle is 45° (Fig. 2).
- While maintaining spraybar angle,** raise the spraybar to a position 148mm below the belt line (Fig. 2).
- Tighten nuts on both U-bolts** to clamp the spraybar in position.
- Install valve assembly and end plugs** to the spraybar, if not already fitted.
- Connect the water source to the valve assembly.** Test and flush the pole. Remove the spray nozzle on the end opposite the hose connection. Turn on the water for 30 seconds to flush the bar of any dirt and contaminants and check all connections for leaks. Turn off the water and reinstall the spray nozzle.

