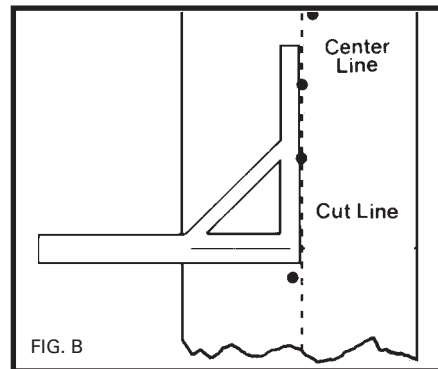
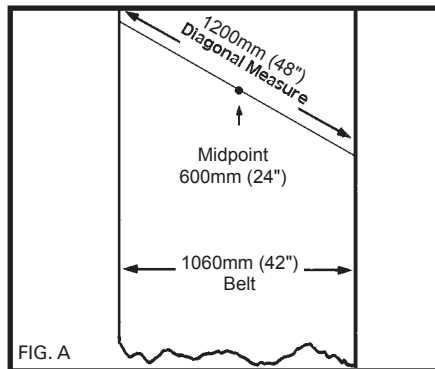
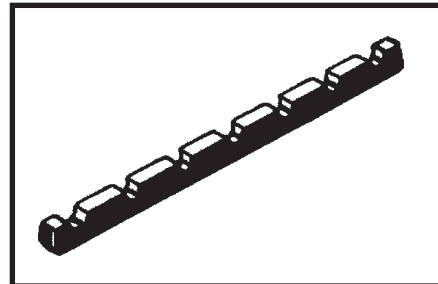


Tatch-A-Cleat® Tatch-A-Guide® Installation Instructions

TATCH-A-CLEAT®

TOOLS REQUIRED:

- Hammer
- Flexco® #1 Punch or Drill
- Screwdriver



INSTRUCTIONS:

1. It is necessary to find the centerline of the belt. To do this, take an even measurement wider than the belt width (example 1200mm for a 1060mm belt); measure diagonally and mark the center point (ex. 600mm) See Fig. A. Repeat at least 4 more times, moving the tape measure one foot along the belt for each position. See Fig. B.
2. Using a straightedge, draw a centerline by connecting these points.
3. To determine belt guide spacing, multiply the pulley diameter by 1.22. Place the belt guides along centerline at these intervals so that one complete guide segment or parts of two adjacent segments will engage the drive pulley at all times. Mark the position of the belt holes by inserting a pencil or sharp tool through the guide.
4. Punch or drill clean 6mm (1/4") holes in the belt. Flexco® #1 Belt Punch is recommended for round, clean cut holes.
5. Insert the screw and countersunk washer from the top side of the belt into the belt guide threads. Tighten from the top of belt with screwdriver.

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