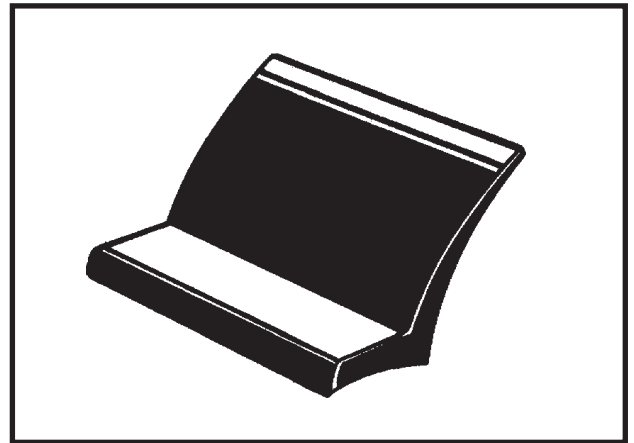


# Tatch-A-Cleat® Econo-Cleat® Installation Instructions

***TATCH-A-CLEAT®***

## TOOLS REQUIRED:

- Socket Wrench
- Flexco® #1 Punch
- Flexco® Silicone Spray
- Guillotine cutter or knife



## INSTRUCTIONS:

1. Use guillotine-type cutter or knife to cut cleat to desired length. Flexco Silicone Lubricant applied to blade makes cutting easier.
2. Mark off the belt with desired spacing between cleats.
3. Place the working face of the cleat on this line in desired direction of belt travel.
4. Place belt punch between guide lines where holes are desired. Punch holes through cleat and belt simultaneously.
5. Push elevator bolt up through hole in belt and cleat. Drop on flat washer and hex nut. Tighten nut until cleat is seated firmly. If bolts are too long, break off excess with Flexco #110 Bolt Breaker.

**NOTE:** Special ECFT fastener available for applications where bruising of product is critical.

240 Macpherson Road • #02-01 • Singapore 348574  
Tel: +65-6484-1533 • Fax: +65-6484-1531 • E-mail: [asiasales@flexco.com](mailto:asiasales@flexco.com)

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