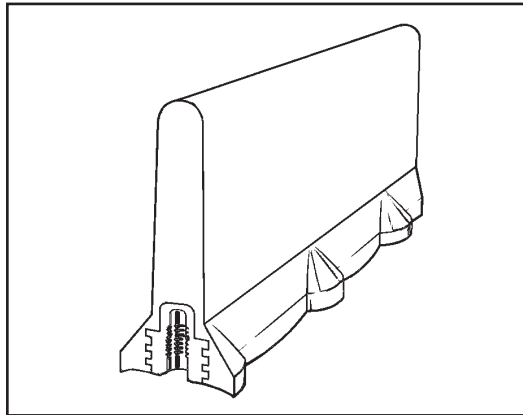


Tatch-A-Cleat® Model L Installation Instructions

TATCH-A-CLEAT®

TOOLS REQUIRED:

- Hammer
- Flexco® #1 Punch
- Screwdriver



INSTRUCTIONS:

1. Cut cleat to desired length.
2. Mark off the belt with desired spacing between cleats. Using a steel square, draw lines across the belt.
3. Lay cleat flat on belt with base of cleat parallel to the cleat spacing lines drawn across the belt. Push cleat back approximately 1/2". Intersect the cleat spacing lines on belt with a short straight mark in line with the center of the hole in each pressure cup in the base of the cleat.
4. This should locate each cross-hair exactly 50mm (2") apart.
5. Use a Flexco #1 belt punch to cut clean 12mm (1/4") diameter holes in belt.
6. Fasten cleat to belt with screwdriver.

NOTE: Short pieces can be butted together to eliminate waste.

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