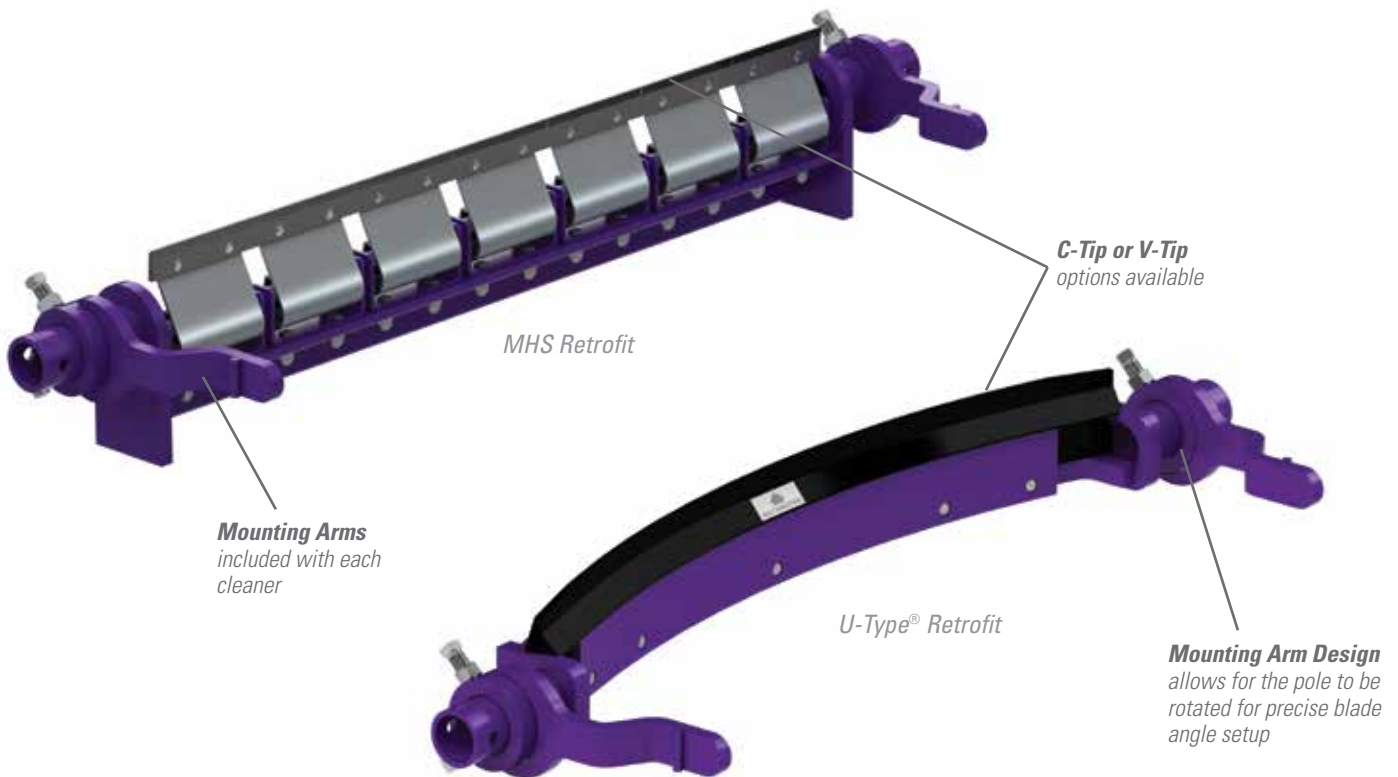


MHS AND U-TYPE® RETROFITS

for Richwood® 1C-ITC Secondary Cleaners

Flexco-Made Retrofit Cleaners

Designed to seamlessly integrate into existing 1C-ITC secondary cleaner framework.



Richwood® is a registered trademark of Richwood Industries, Inc. The replacement parts described herein are designed and made by Flexco. Flexco is not affiliated with or authorized by Richwood.

Features and Benefits

- **Cleaning efficiency of metal blades.** The thin, hard edges of the metal blades deliver high cleaning efficiency and long wear life.
- **Works with Flexco mechanical splices.** The C-Tip tungsten carbide blades are impact-resistant and are for use on belts with mechanical fasteners. V-Tips can be used only on vulcanized belts.
- **Made from heavy-duty, corrosion-resistant steel.** The MHS and U-Types are available in sizes for belt widths from 18" to 84" (450 to 2100mm). Additional sizes are available upon request.

MHS AND U-TYPE® RETROFITS

for Richwood® 1C-ITC Secondary Cleaners

Specifications and Guidelines

Maximum Belt Speed
1200 FPM (6 M/sec)

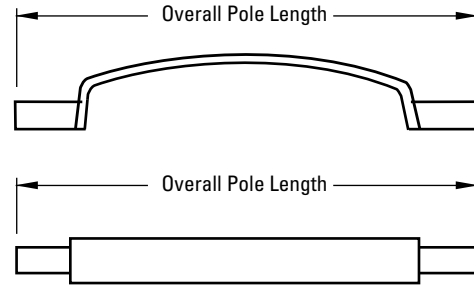
Usable Blade Wear Length
V-Blade & C-Blade: 3/8" (9mm)

Temperature Rating
-30° F to 180° F (-35° C to 82° C)

Available for Belt Widths
18" to 84" (450 to 2100mm)

Blade Material

MHS: Impact resistant, long-lasting Tungsten Carbide
U-Type®: V-Blade & C-Blade: Tungsten Carbide with Rubber Backer (C-Tips for mechanical fasteners, V-Tips for vulcanized belts)



Pole Length

MHS: Belt Width + 12" (300mm)
U-Type: Belt Width + 12-1/4" (306mm)

Ordering Information

MHS HD Secondary with V-Tips*			
Belt Width		Ordering Number	Item Code
in.	mm		
18	450	MHS-RW18V	79708
24	600	MHS-RW24V	79709
30	750	MHS-RW30V	79710
36	900	MHS-RW36V	79711
42	1050	MHS-RW42V	79712
48	1200	MHS-RW48V	79713
54	1350	MHS-RW54V	79714
60	1500	MHS-RW60V	79715
72	1800	MHS-RW72V	79716
84	2100	MHS-RW84V	79717

MHS HD Secondary with C-Tips			
Belt Width		Ordering Number	Item Code
in.	mm		
18	450	MHS-RW18	79678
24	600	MHS-RW24	79679
30	750	MHS-RW30	79680
36	900	MHS-RW36	79681
42	1050	MHS-RW42	79682
48	1200	MHS-RW48	79683
54	1350	MHS-RW54	79684
60	1500	MHS-RW60	79685
72	1800	MHS-RW72	79686
84	2100	MHS-RW84	79687

Replacement Tips	
Ordering Number	Item Code
ICT6	74535
RSA150	73628

Repl Mounting Arm	
Ordering Number	Item Code
RWMA	79698

Tips Required Per Cleaner Size										
in.	18	24	30	36	42	48	54	60	72	84
mm	450	600	750	900	1050	1200	1350	1500	1800	2100
C-Tips or V-Tips Required	3	4	5	6	7	8	9	10	12	14

*V-Tips can be used ONLY on vulcanized belts

U-Type® with V-Blade (Tungsten Carbide)*					
Cleaner Complete			Replacement V-Blade		
Belt Width		Ordering Number	Item Code	Ordering Number	Item Code
in.	mm				
18	450	UT-RW18V	79718	URVB18-RW	90571
24	600	UT-RW24V	79719	URVB24-RW	90572
30	750	UT-RW30V	79720	URVB30-RW	90573
36	900	UT-RW36V	79721	URVB36-RW	90574
42	1050	UT-RW42V	79722	URVB42-RW	90575
48	1200	UT-RW48V	79723	URVB48-RW	90576
54	1350	UT-RW54V	79724	URVB54-RW	90577
60	1500	UT-RW60V	79725	URVB60-RW	90578
72	1800	UT-RW72V	79726	URVB72-RW	90579
84	2100	UT-RW84V	79727	URVB84-RW	90580

U-Type® with C-Blade (Impact-Resistant Tungsten Carbide)*					
Cleaner Complete			Replacement C-Blade		
Belt Width		Ordering Number	Item Code	Ordering Number	Item Code
in.	mm				
18	450	UT-RW18	79688	URCB18-RW	90561
24	600	UT-RW24	79689	URCB24-RW	90562
30	750	UT-RW30	79690	URCB30-RW	90563
36	900	UT-RW36	79691	URCB36-RW	90564
42	1050	UT-RW42	79692	URCB42-RW	90565
48	1200	UT-RW48	79693	URCB48-RW	90566
54	1350	UT-RW54	79694	URCB54-RW	90567
60	1500	UT-RW60	79695	URCB60-RW	90568
72	1800	UT-RW72	79696	URCB72-RW	90569
84	2100	UT-RW84	79697	URCB84-RW	90570

Repl Mounting Arm	
Ordering Number	Item Code
RWMA	79698

*NOTE: V-Blades (Tungsten Carbide) can be used on vulcanized belts and mechanically spliced belts ONLY IF the splice is skived (recessed into the belt's cover) (on solid plate splices the bolts must be ground).
CAUTION: The V-Blade CANNOT be used on belts with mechanical rip repair fasteners.

*NOTE: C-Blades can be used on Flexco® Solid Plate, mechanically fastened and vulcanized belts.

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