

FLEX-LAG® Adhesives

Cold Bond System

Excellent Bonding Strength

Flex-Lag Adhesives are a two-part cold bonding system designed specifically for use with rubber-to-rubber and rubber-to-metal adhesion. Flex-Lag Adhesives are also produced without using chlorinated hydrocarbons (CFCs). An excellent bond is achieved while using the minimal amount of cement and primer thanks to high adhesion during installation and after curing.



Features and Benefits

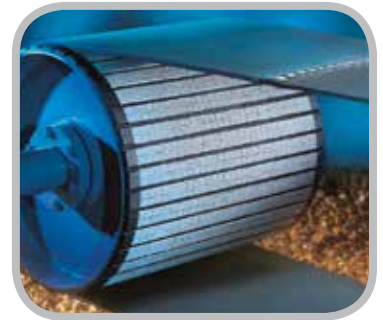
- **Easy to use.** With only three parts and a simple usage chart (back page) the proper amount will be ordered and used. Streamlined instructions make sure the job is done right.
- **Environmentally friendly.** Based on a polychloroprene rubber in a solvent base which is free of chlorinated hydrocarbons (CFC).
- **Works with Flex-Lag Products.** All cold-bond lagging products, from Diamond Pattern Rubber to Full Ceramic, can be used with Flex-Lag Adhesives.

FLEX-LAG® ADHESIVES

Cold Bond System

Specifications and Guidelines

- **Temperature Rating**
Up to 176° F (80° C) with spikes to 212° F (100° C)
- **Primary Compound**
Polychloroprene rubber
- **Pot Life**
3-5 hours at 72° F (22° C)
- **Shelf Life**
18 months at 72° F (22° C)
production date on can/bottle
- **Primary Diluent**
Ethyl acetate
- **Color**
Black



Flex-Lag® Adhesive/Activator/Primer				
Ordering Number	Description	Item Code	Weight	Volume
FL-ADH-0.8	Adhesive	75017	1.6 lbs (0.7 Kg)	27.1 oz (0.8L)
FL-ACT	Activator	70186	0.1 lbs (40 g)	-
FL-PR-0.75	Primer	70189	1.6 lbs (0.7 Kg)	25.4 oz (0.75L)

Each Flex-Lag Adhesive is mixed with one Flex-Lag Activator. Refer to the usage chart below to calculate the number of cans required for your pulley. For sizes not included in the chart please contact Flexco Customer Service for assistance.

ADHESIVE 0.8L / ACTIVATOR 40g (1 can : 1 bottle mix ratio)																							
		Face Width																					
in.		10	14	18	22	26	30	34	38	42	46	50	54	58	62	66	70	74	78	82	86	90	
mm		254	356	457	559	660	762	864	965	1067	1168	1270	1372	1473	1575	1676	1778	1880	1981	2083	2184	2286	
Pulley Diameter	8	203	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	3	3	3	
	12	305	1	1	1	1	1	2	2	2	2	2	3	3	3	3	3	3	3	4	4	4	
	16	406	1	1	1	2	2	2	2	2	3	3	3	3	4	4	4	4	4	5	5	5	
	20	508	1	1	2	2	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	
	24	610	1	2	2	2	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	
	28	711	1	2	2	2	3	3	4	4	4	5	5	6	6	6	7	7	7	8	8	8	
	32	813	2	2	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	10
	36	914	2	2	3	3	3	4	4	5	5	6	6	7	7	8	8	8	9	9	10	10	11
	40	1016	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12
	44	1118	2	2	3	4	4	5	5	6	6	7	7	8	9	9	10	10	11	11	12	12	13
	48	1219	2	3	3	4	4	5	6	6	7	7	8	9	9	10	10	11	12	12	13	13	14
	52	1321	2	3	3	4	5	5	6	7	7	8	9	9	10	11	11	12	13	13	14	15	15
56	1422	2	3	4	4	5	6	6	7	8	9	9	10	11	11	12	13	14	14	15	16	16	
60	1524	2	3	4	5	5	6	7	8	8	9	10	11	11	12	13	14	14	15	16	17	17	

PRIMER .75L																						
		Face Width																				
in.		10	14	18	22	26	30	34	38	42	46	50	54	58	62	66	70	74	78	82	86	90
mm		254	356	457	559	660	762	864	965	1067	1168	1270	1372	1473	1575	1676	1778	1880	1981	2083	2184	2286
Pulley Diameter	8	203	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	12	305	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	16	406	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	20	508	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	24	610	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	28	711	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	32	813	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	36	914	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2
	40	1016	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2
	44	1118	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2
	48	1219	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2
	52	1321	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2
56	1422	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	
60	1524	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	

Authorized Distributor:



2525 Wisconsin Avenue • Downers Grove, IL 60515-4200 • U.S.A.
Tel: (630) 971-0150 • Fax: (630) 971-1180 • E-mail: info@flexco.com • Web: www.flexco.com

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