



ALLIGATOR® SPIRAL LACE Fastener System

Low-Profile, Non-Metallic Splice

For applications where a mechanical belt fastener is desired for ease of belt installation or quicker belt cleaning, but for one reason or another a metallic fastener cannot be used, consider Alligator® Spiral Lace. Alligator Spiral Lace is a low-profile splice that is fabricated into the belt through a variety of splicing techniques. Depending on the installation method it can operate over pulley diameters as small as 10 mm (13/32"). It is available in white or blue polyester for applications demanding FDA-compliant materials, black polyester for general applications, or PEEK for high temperature applications.



Spiral Lace Applications

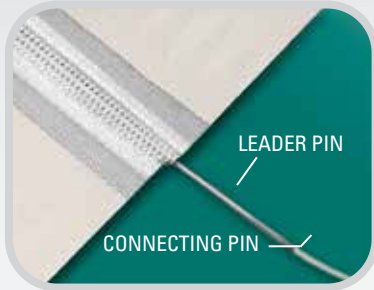
Alligator Spiral Lace is a non-metallic splice that is ideal for applications with metal detectors, food or pharmaceutical processing, x-ray equipment, or for applications with delicate product that is easily scratched that require non-marking/non-scratching splices.



Advantages of a Hinged Splice

Alligator® Spiral Lace, like other Flexco mechanical splices, is constructed of two fastened belt ends that are joined by a hinge pin. This hinged splice makes installation on the conveyor structure simple as the belt can be fed into proper location, the belt ends meshed together, and the connecting pin inserted. For belts requiring frequent removal, such as regular sanitation for food applications, the hinged splice can save hours of downtime with each cleaning.

Leader Pins Simplify Pin Insertion



Connecting pin installation can be difficult, given both the small diameter of the pin and the flexibility of the material. To ease and speed this process we offer Leader Pins, which attach a smaller diameter, rigid lead pin to the larger diameter, flexible connecting pin. The lead pin is easily fed through the splice, allowing the actual connecting pin to be pulled through. The use of Leader Pins often reduces pin insertion time by more than 75%.

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Alligator® Spiral Lace Selection Chart

Fastener Size	Belt Thickness		Minimum Pulley/ Nose Bar		Maximum Operating Tension		Max. Operating Temperature		Approximate Pin Diameter	
	mm	in.	mm	in.	kN/m	P.I.W.	°C	°F	mm	in.
ASL50	1.6 - 3.2	1/16 - 1/8	10 - 15	25/64 - 19/32	8.7	50	160	320	.8	.031
ASL60/ASL160	2.4 - 3.6	3/32 - 9/64	30	1 - 3/16	8.7	50	160	320	.9	.035
ASL90/ASL190	3.2 - 4.6	1/8 - 3/16	50	1 - 31/32	8.7	50	160	320	1.2	.047

Ordering Information - Alligator® Spiral Lace

Length		Ordering Number	Item Code	Length		Ordering Number	Item Code
Meters	Feet			Meters	Feet		
White - Single Web							
3	10	ASL50/3	19460	Black - Single Web			
				3	10	ASLB50/3	04261
				10	33	ASLB50/10	04262
				30	100	ASLB50/30	04281
3	10	ASL60/3	19461	3	10	ASLB60/3	19486
10	33	ASL60/10	19462	30	100	ASLB60/30	05463
30	100	ASL60/30	19463				
3	10	ASL90/3	19466	3	10	ASLB90/3	19485
10	33	ASL90/10	19467	30	100	ASLB90/30	19491
30	100	ASL90/30	19468				
3	10	ASL160/3	19483				
3	10	ASL190/3	19484				
10	33	ASL190/10	03892				
White - Double Web							
3	10	ASL60D/3	19476	Black - Double Web			
10	33	ASL60D/10	19477				
30	100	ASL60D/30	19478				
3	10	ASL90D/3	19479				
10	33	ASL90D/10	19480				
30	100	ASL90D/30	19481	30	100	ASLB90D/30	19494
Blue - Single Web							
3	10	ASLBLUE50/3	04416				
3	10	ASLBLUE60/3	04417				
3	10	ASLBLUE90/3	04418				

Leader Pins (Note: Custom Lengths Available)

05200	POLY035X15FT-W/3FT	(15-foot pin with 3-foot leader)
05201	POLY047X15FT-W/3FT	(15-foot pin with 3-foot leader)

Replacement Hinge Pins - Coils

Meters	Feet	Ordering Number	Item Code
30	100	ASLHP60	19473
30	100	ASLHP90	19474
30	100	ASLHP80	19475

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