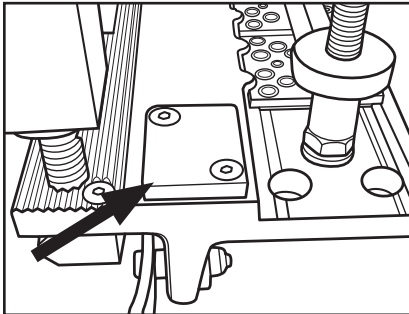
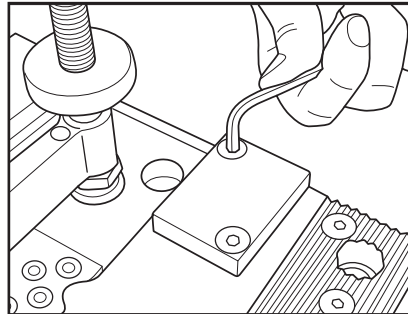


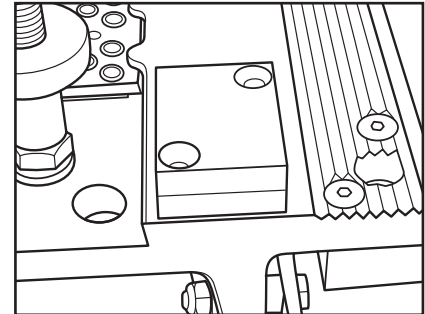
Retrofit Aluminum MBRT6 & MBRT10 Clamp Bar with Cambered Clamp Bar



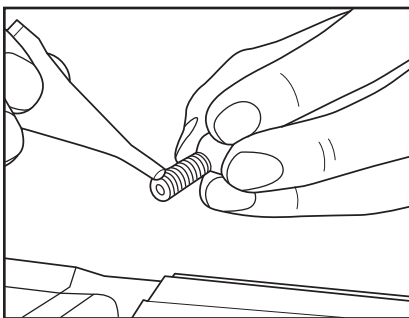
1. In order to retrofit a cambered clamp bar, you need two locator blocks stacked on top of each other. Check locator block at each end of the tool. If you already have two locator blocks – total height will be approximately 3/4" (19 mm) – stacked at each location, you do not need to continue. Tools shipped prior to 2010 have only one locator block.



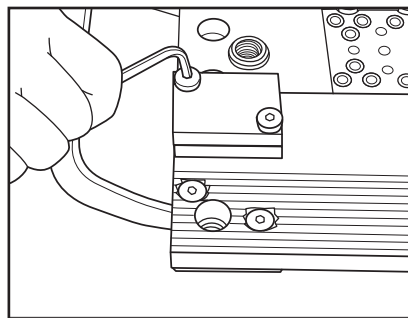
2. Loosen and remove locator block screws with the included 5/32" allen wrench. Discard screws.



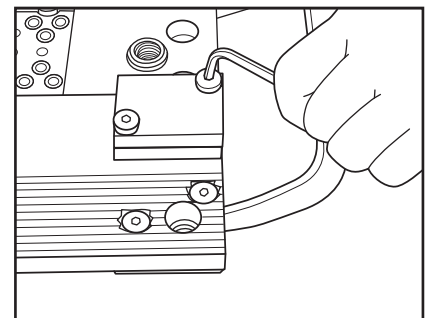
3. Place new locator block on top of existing locator block. Total height will be approximately 3/4" (19 mm). Align screw holes.



4. Apply loctite (included) to new locator block screws (included).



5. Place Screws into locator block. Use allen wrench to tighten screws.



6. Repeat for other end of the tool.