

Air Powered Rivet Driver

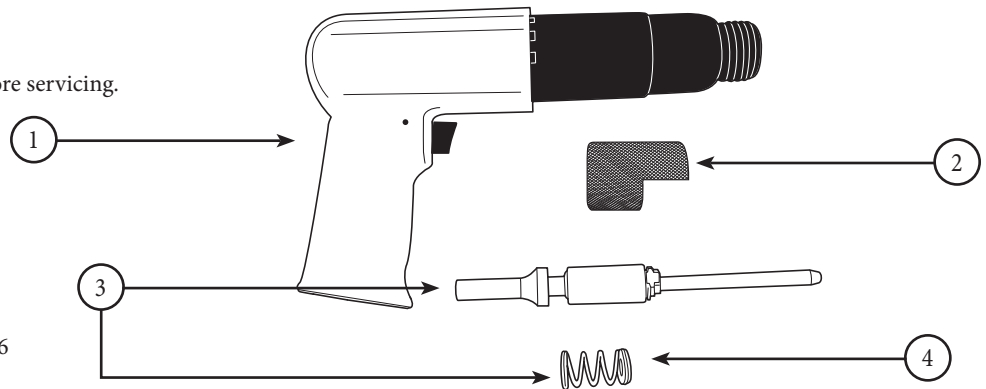
Assembly/Operation

⚠ WARNING

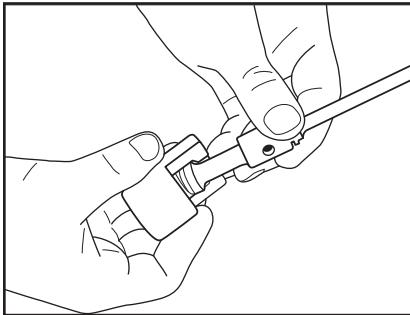
- Never actuate tool unless Drive Rod is inside Guide Block and contacting a Rivet, personal injury or damage to tool could occur.
- Always use clean, dry, regulated compressed air.
- Do not operate tool with air pressure greater than 90 psi.
- Keep tool clean and dry.
- Lubricate tool with Air Tool Oil daily.
- Always disconnect from air supply before servicing.

Replacement Parts

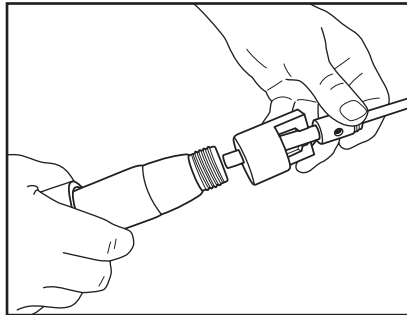
1. Air Powered Rivet Driver-#41834
2. Retaining Chuck-#41987
3. Drive Rod with Hold Down Spring and Washer-#41777
4. Hold Down Spring and Washer-#41836



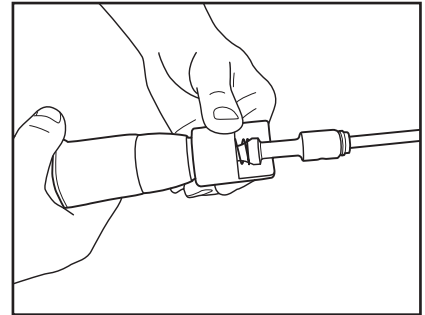
Assembly: Steps 1 thru 4 are required if not assembled.



1. Place drive rod through retaining chuck.

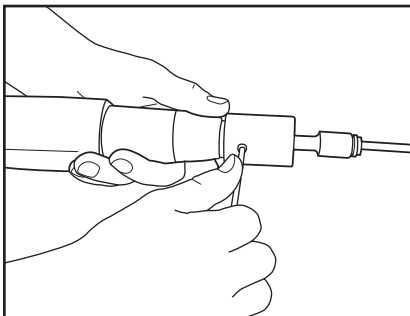


2. Place drive rod into Air Powered Rivet Driver.

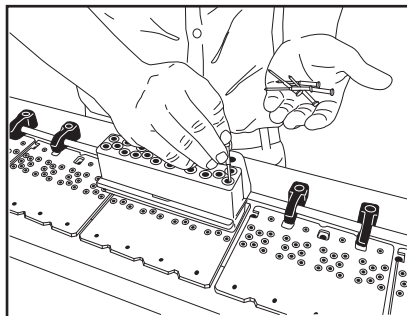


3. Screw retaining chuck onto Air Powered Rivet Driver. Make sure set-screw is turned out and will allow chuck to be screwed on.

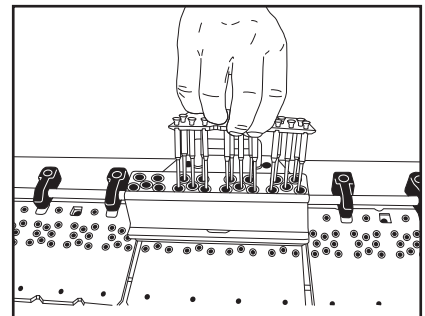
Operation



4. Using included allen wrench tighten set screw.

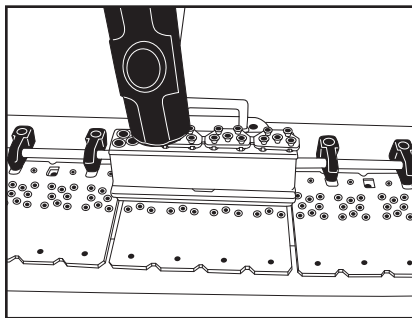


5. Load single Rivets into Guide Block. If using single rivets skip to Step 7.

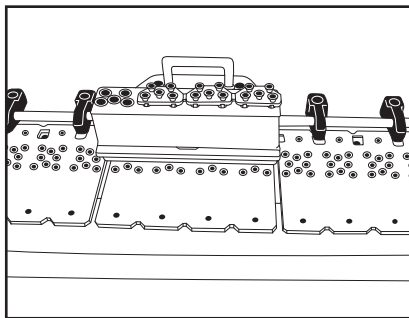


6a. Load Rapid Loader Rivets (if available) into Guide Block.

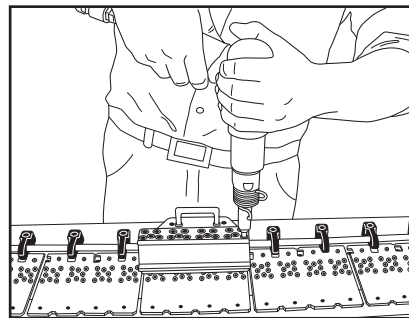
Operation (cont'd)



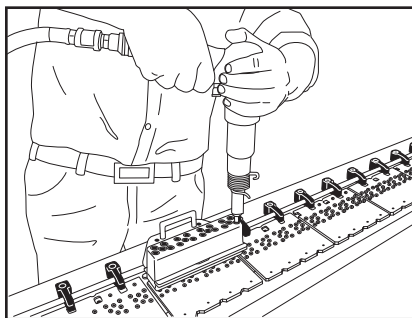
6b. Release Rivets from plastic strip by hammering on top of strip.



6c. Remove detached plastic strip.

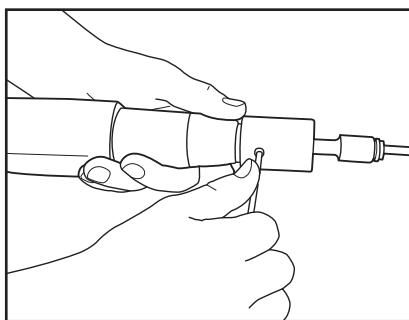


7. Insert drive rod into guide block.

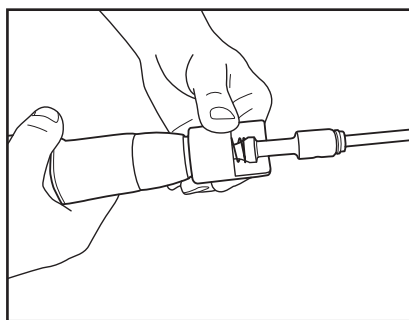


8. Actuate trigger on tool to drive rivet. Drive rivet into belt. Do not overdrive.

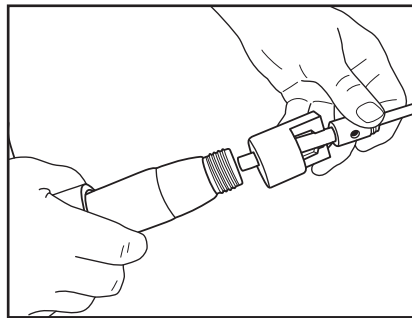
Drive Rod Replacement



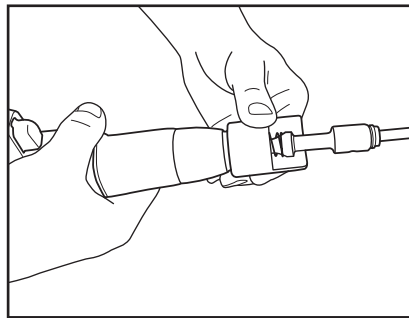
1. Loosen set-screw with allen wrench.



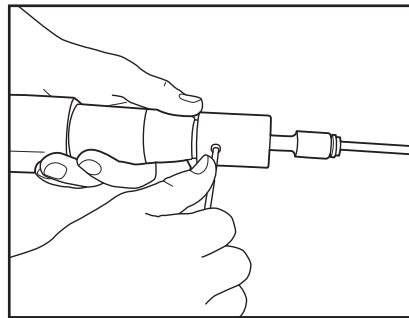
2. Unscrew retaining chuck.



3. Remove old drive rod and replace with new drive rod.



4. Screw retaining chuck onto Air Powered Rivet Driver. Make sure set-screw is turned out and will allow chuck to be screwed on.



5. Using included allen wrench tighten set screw.