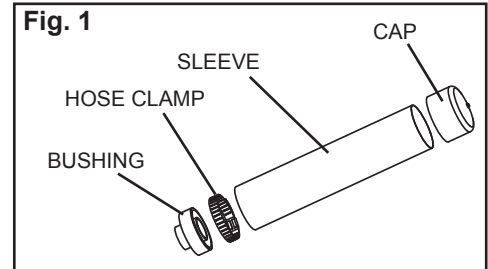
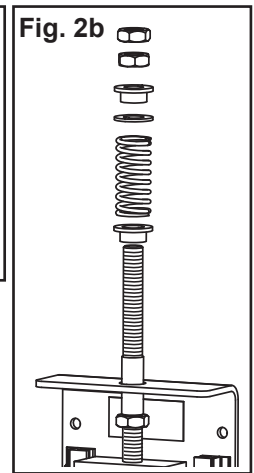
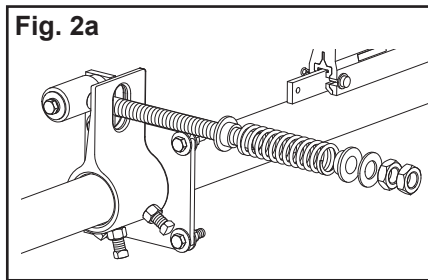


# Spring Cover for Precleaners and Secondary Cleaners Instructions for Installation

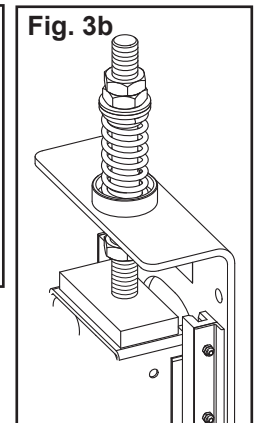
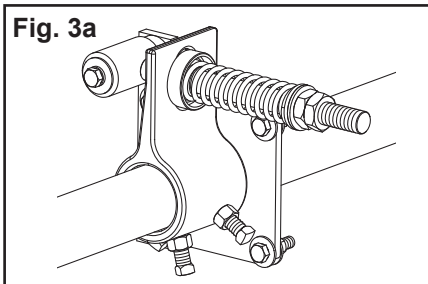
**STEP 1.** Loosen hose clamp from spring cover assy and remove bushing (Fig. 1).



**STEP 2.** Disassemble tensioner by removing the two nuts, washer, upper bushing, spring, and lower bushing (Fig. 2a - precleaner and 2b - secondary cleaner).



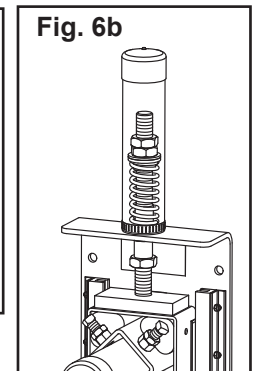
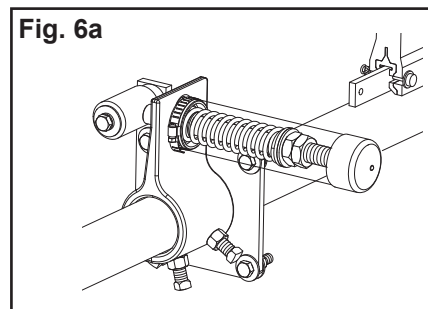
**STEP 3.** Reassemble tensioner, replacing lower bushing with the bushing supplied with the spring cover assembly. The spring should fit inside the new bushing (Fig. 3a and 3b).



**STEP 4.** Retension spring to correct tension as shown on cleaner's spring tension label.

**STEP 5.** Slide spring cover and hose clamp over the spring assembly and new bushing.

**STEP 6.** Tighten hose clamp to secure the spring cover in place (Fig. 6a and 6b).



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