

Prototype Tatch-A-Cleat® Installation Instructions

TATCH-A-CLEAT®

PARTS LIST

Included:

- (xx) Polypropylene Cleats
- (xx) Fasteners
- (xx) Washers
- (1) Steel Mounting Template
- (1) Flexco P1P Belt Punch (30460)
- (1) Flexco Belt Marker (03150)

Also Required:

- #2 Phillips screwdriver
- Tape measure
- Carpenters square
- Block of wood

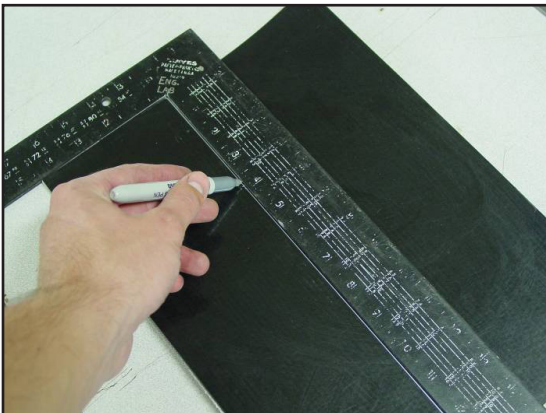
Optional:

- Cordless drill/#2 Phillips bit

INSTRUCTIONS

Step 1

Measure belt and determine where cleats are to be placed. Use the supplied Flexco belt marker to draw a line on the belt along which the cleats will be installed. Note: hole spacing is approximately 1.974" or 50.14 mm.



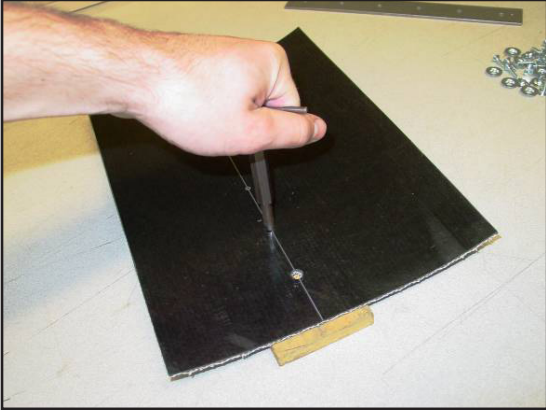
Step 2

Align the supplied template on the line drawn in Step 1 and mark the belt where the holes are to be made. The overall length of the template is the same length as the cleat.



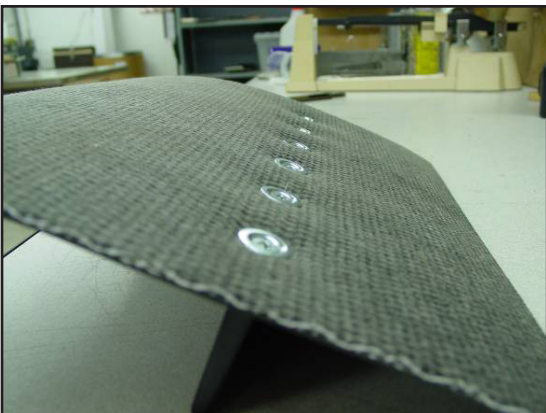
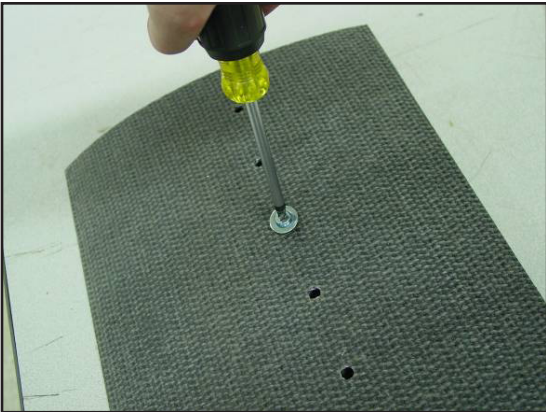
Step 3

Use the supplied belt punch to make holes in the belt. This can either be done by hand (use a twisting motion) or with a cordless drill. Place a piece of wood or similar below the belt surface to protect the punch as it breaks through the belt. If possible, lubricate the punch periodically with silicone spray.



Step 4

Fasten the cleats to the belt using the supplied fasteners with washers. Use a #2 Phillips head screw driver to tighten the fasteners until they are flush with the belt surface. On most belts this requires 25-30 in-lbs of torque. If a cordless drill is to be used, set the torque clutch as low as possible while still fully seating the fasteners.



Step 5

Inspect installation. Fasteners should be flush with the belt surface. The belt surface should bulge outward between the fasteners. This will prevent the fasteners from contacting pulleys or slider beds.



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