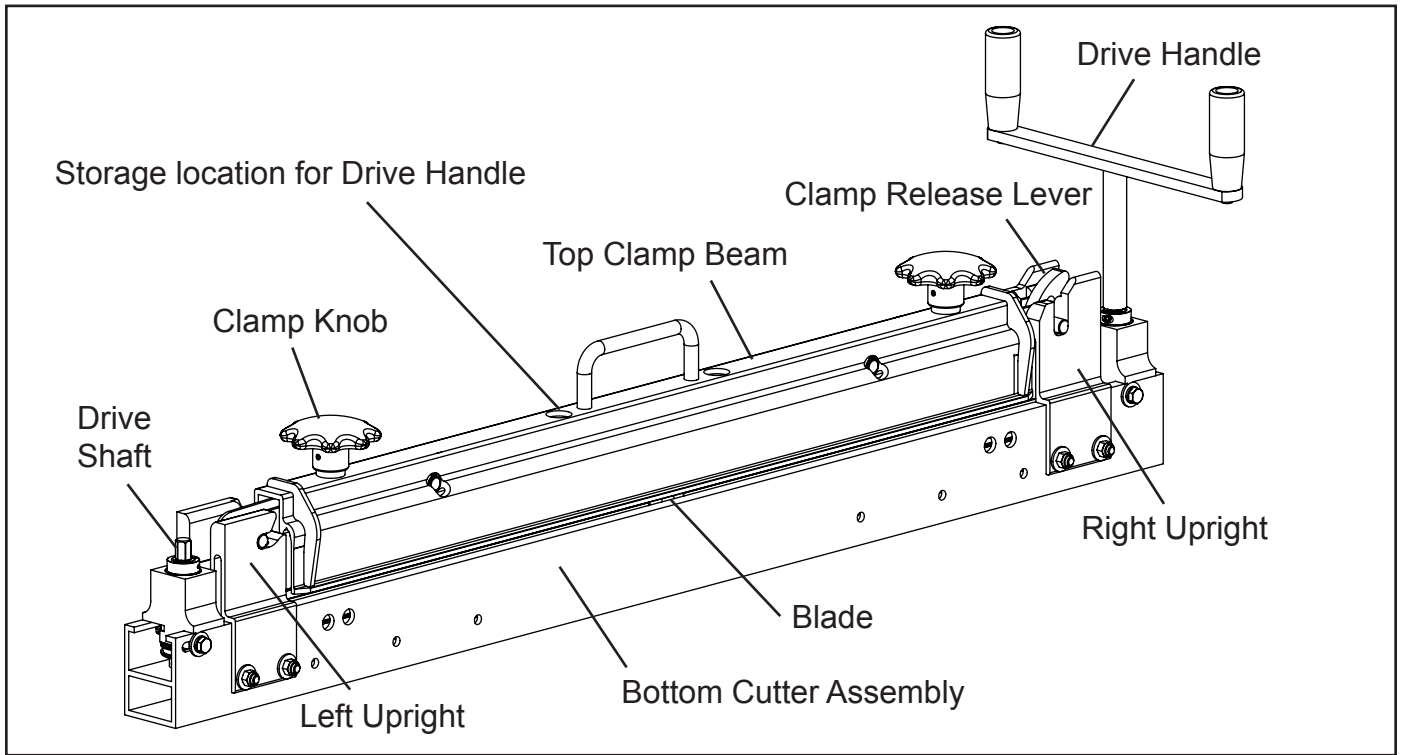
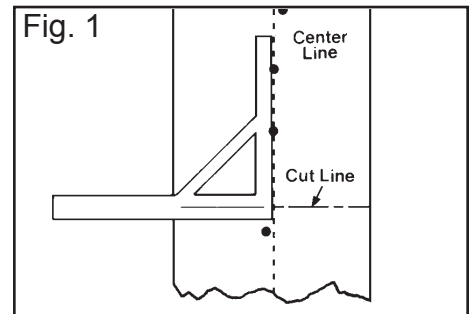


# 900 Series Belt Cutter

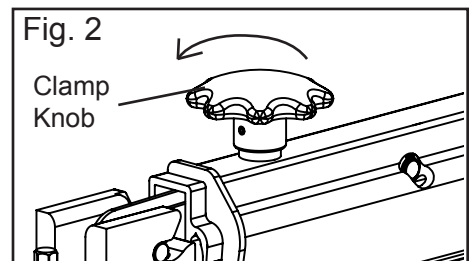
## Instructions



1. Square belt using center line method (Fig. 1).



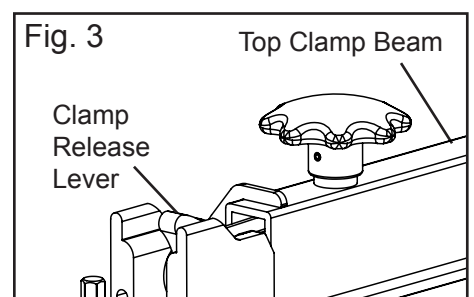
2. If belt clamp is fully tightened down, release pressure by turning belt clamp knobs counterclockwise slightly (Fig. 2).



3. Remove top belt clamp assembly. Push down clamp release levers and pull top clamp beam off cutter (Fig. 3).

**CAUTION:**

- \*Avoid contact with serrated belt grips on top beam.
- \*Avoid contact with cutter blade if exposed.



4. Remove drive handle from storage location and install on drive shaft (Fig. 4).

5. Turn drive handle to move the blade to the end of the cutter opposite the end you will be operating from. Ensure blade is in the guarded upright.

6. Position bottom cutter assembly under belt.

7. Re-install top clamp beam. NOTE: Align “Right” label on clamp assembly with matching label on right upright.

8. Position belt against end of cutter, opposite the blade.

9. Align marked cut line with the blade guide edge (Fig. 5).

10. Tighten belt clamp knobs evenly until uniform tension is achieved across full belt width (Fig. 6).

11. Turn drive handle until cut is complete. Ensure blade is fully enclosed in the guarded upright.

12. Loosen belt clamp knobs to release tension (Fig. 7).

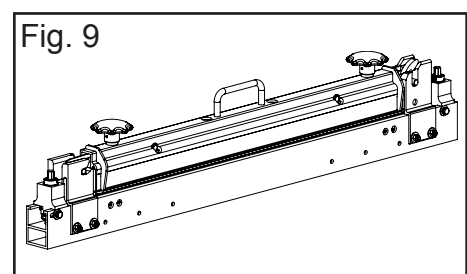
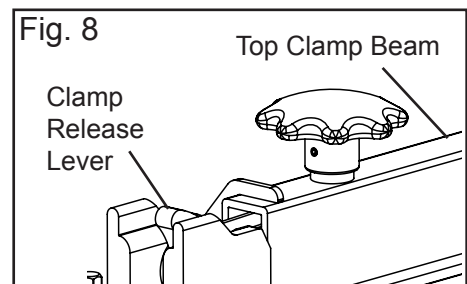
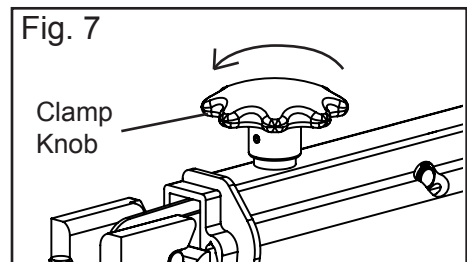
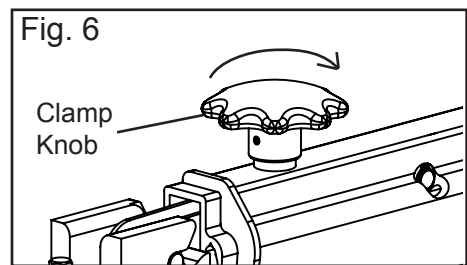
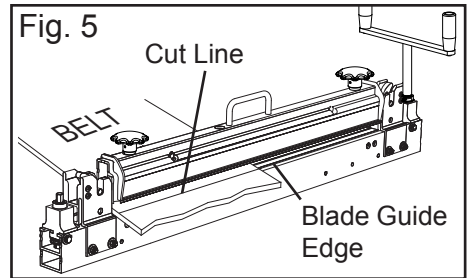
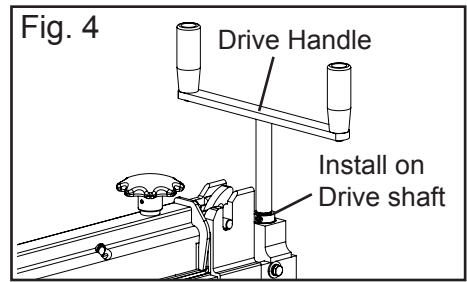
13. Release top clamp beam by depressing clamp release lever (Fig. 8).

**CAUTION:**

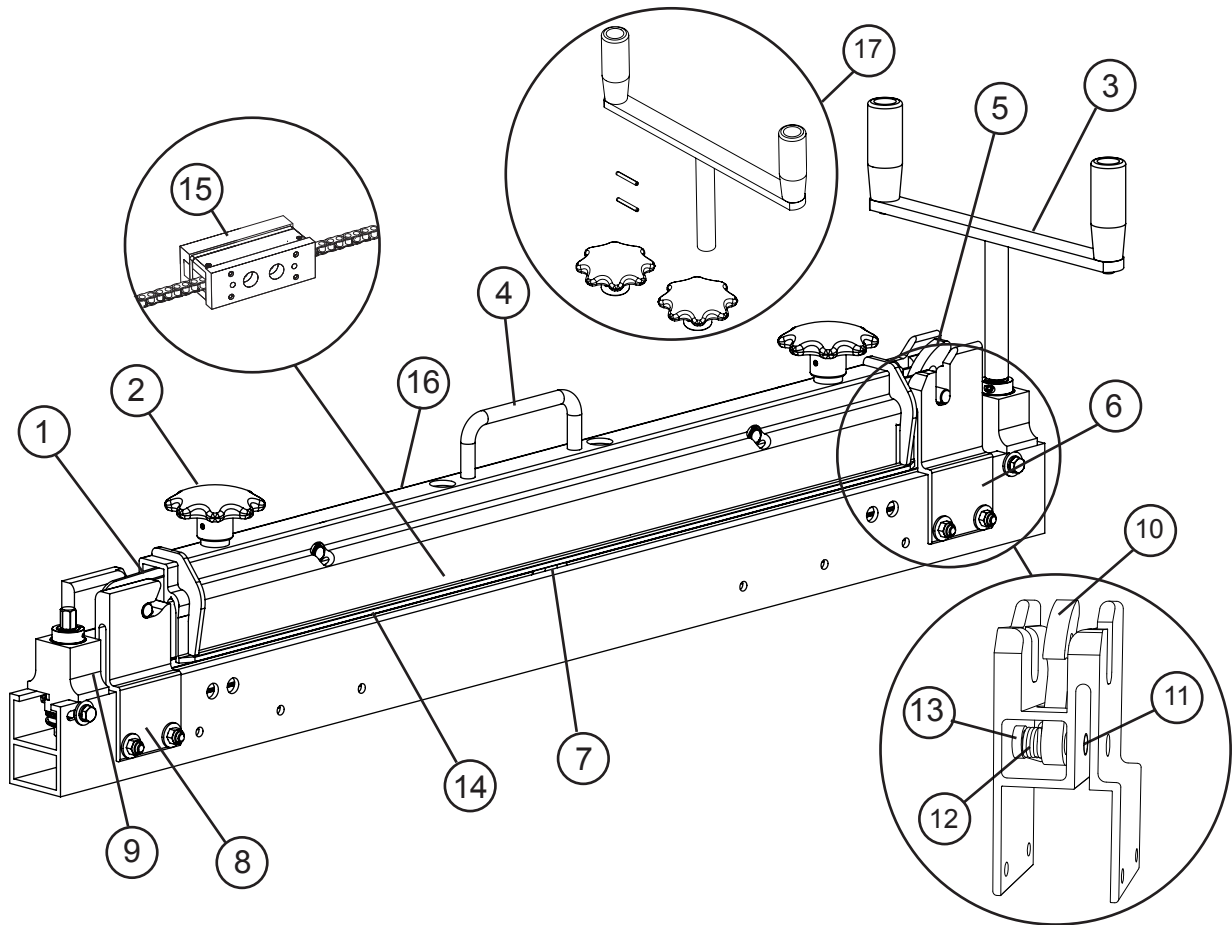
- \* Avoid contact with serrated belt grips on top beam.
- \* Avoid contact with cutter blade if exposed.

14. Remove cutter from work area.

15. Reassemble belt clamp assembly to cutter with drive handle positioned in the storage area (Fig. 9).



# 900 Series Belt Cutter Parts List



REF.	ITEM CODE	DESCRIPTION
1	04169	Clamp Arm Assembly, Left
2	106186	Clamp Knob/Screw Kit
3	04140	Drive Handle Assembly
4	04148	Carrying Handle Kit (for bolt handle replacement only)
5	04168	Clamp Arm Assembly, Right
6	108612	Right Upright Assembly
7	04149	Blade Replacement Kit
8	108611	Left Upright, Slotted
9	04141	Bearing Block Assembly
10	04133	Quick Release Latch
11	04132	Latch Shaft
12	04130	Latch Spring, Right
13	04131	Latch Spring Spacer
14	03500	Grip Tape

REF.	ITEM CODE	DESCRIPTION
15	04202	900 Series Belt Cutter 24" Chain Replacement Kit
	04156	900 Series Belt Cutter 36" Chain Replacement Kit
	04157	900 Series Belt Cutter 48" Chain Replacement Kit
	04158	900 Series Belt Cutter 60" Chain Replacement Kit
	04159	900 Series Belt Cutter 72" Chain Replacement Kit
	04160	900 Series Belt Cutter 84" Chain Replacement Kit
	04195	900 Series Belt Cutter 96" Chain Replacement Kit
	16	04203
04161		900 Series Belt Cutter 36" Clamp Assy
04162		900 Series Belt Cutter 48" Clamp Assy
04163		900 Series Belt Cutter 60" Clamp Assy
04164		900 Series Belt Cutter 72" Clamp Assy
04165		900 Series Belt Cutter 84" Clamp Assy
04196		900 Series Belt Cutter 96" Clamp Assy
REF.	ITEM CODE	DESCRIPTION
17	118848	900 Series Belt Cutter Handle Kit

Patent Numbers: US US8132489B2,  
International WIPO WO2009006619A1

\*As of 2025, the 900 Series Belt Cutter has an updated drive handle and 8-point knobs. Please use the retrofit kit 118848, which includes (1) tall drive handle, (2) 8-point knobs and (2) spring pins.

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