

Roller Lacer® Gold Class™ Lacer Head Installation Instructions



Step 1: Open rollers all the way by turning the adjusting knob clockwise.

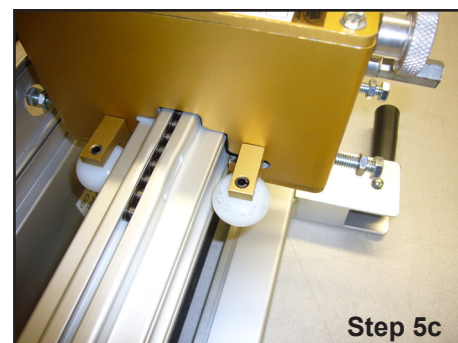
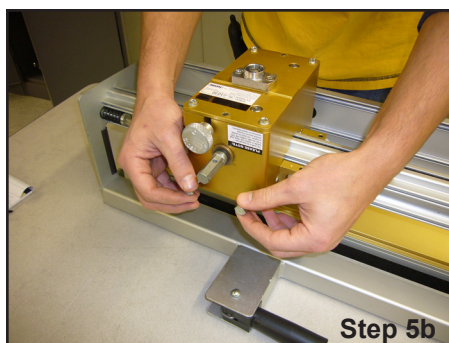
Step 2: Remove rollers.



Step 3: Position the head over the access holes in the bottom pan.



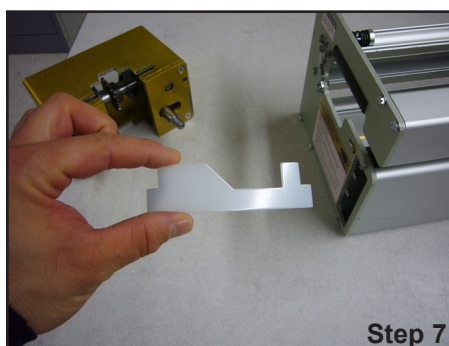
Step 4: Break loose all four jam nuts (top and bottom of head).



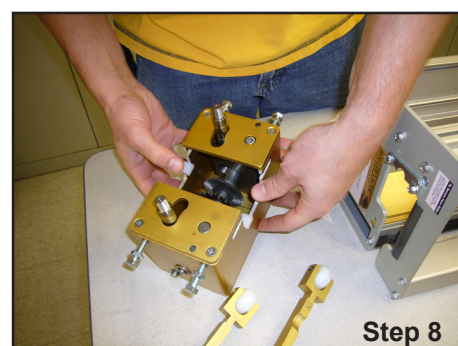
Step 5: Loosen top and bottom adjusting bolts until guide rollers clear extrusion channel (Step 5a - 5c).



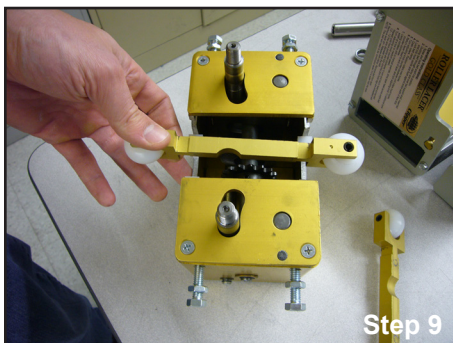
Step 6: Remove head from extrusion.



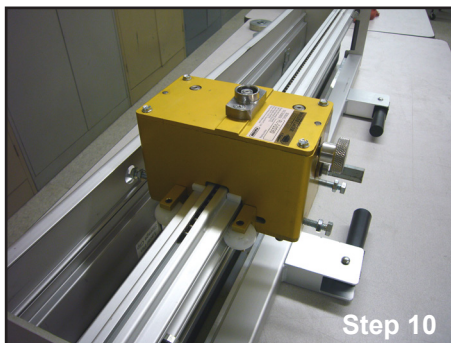
Step 7: If your lacer is equipped with the stabilizing wear strip, remove and discard it.



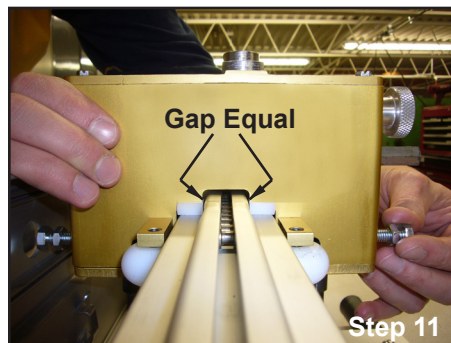
Step 8: Install the four stabilizing wear clips in position.



Step 9: If clevis bracket guide roller assemblies were removed, reinstall with the notch in the clevis bracket positioned over and facing the roller shaft.



Step 10: Place head back on extrusion, positioning it so bottom adjusting bolts are over the access holes in bottom pan.



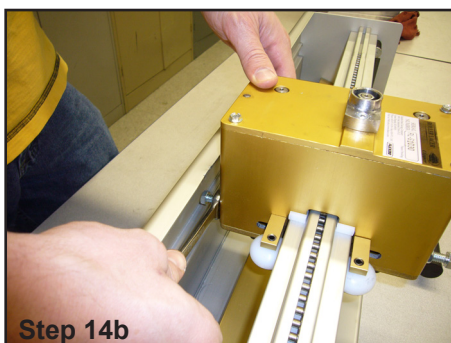
Step 11: Adjust the top bolts so that the gap between head and extrusion is equal.



Step 12: Finger tighten top and bottom adjusting bolts.



Step 14: Tighten the top and bottom lock nuts.



Step 13: Test head for free movement up and down the lacer extrusion. If there is interference between the sprocket and the extrusion, repeat steps 10-12 until there is no interference.



Step 15: Reinstall rollers. While turning the roller, tighten the nut until the roller just starts to rub against the extrusion. Now back nut off about $\frac{1}{4}$ to $\frac{1}{2}$ turn.