

# Tug™ HD® Belt Clamp Lok Cap Kit Retrofit Instructions

## How to Install TUG™ Lok Cap Kits to Existing TUG™ HD® Belt Clamp Ends

1. Remove the Coupling Nut and detach the Turn Handle from the clamp end.
2. After removing the turn handle, remove all four Socket Head Cap Screws (20mm).
3. Position the TUG 6 & 8 Lok Base Plate as shown in Figure 2. Use the Socket Head Cap Screws 25mm provided in the retrofit kit, along with the same flat and spring washers. Tighten the screws to 25 Nm using a torque wrench.
4. The TUG Lok Cap can be positioned as shown in Figure 3 and securely locked.

**NOTE:** The Turn Handle must be removed before the Lok Cap can be installed and locked.

