

Product Handbook

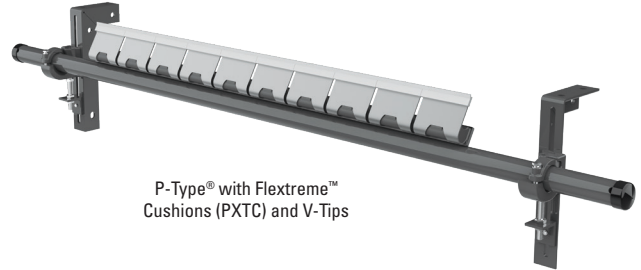
P-Type® Secondary Cleaner

P-Type® with PXTC and C-Tips*

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
18	450	PC-PXT-18-CCMK	121169	65.6
24	600	PC-PXT-24-CCMK	121170	71.7
30	750	PC-PXT-30-CCMK	121171	77.9
36	900	PC-PXT-36-CCMK	121172	84.0
42	1050	PC-PXT-42-CCMK	121173	96.3
48	1200	PC-PXT-48-CCMK	121174	103.4
54	1350	PC-PXT-54-CCMK	121175	112.1
60	1500	PC-PXT-60-CCMK	121176	119.1
72	1800	PC-PXT-72-CCMK	121177	133.2

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.

Lead time: 1 working day



P-Type® with Flexextreme™
Cushions (PXTC) and V-Tips

P-Type® with PXTC and V-Tips*

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
18	450	PV-PXT-18-CCMK	121178	65.4
24	600	PV-PXT-24-CCMK	121179	71.5
30	750	PV-PXT-30-CCMK	121180	77.6
36	900	PV-PXT-36-CCMK	121181	83.7
42	1050	PV-PXT-42-CCMK	121182	95.9
48	1200	PV-PXT-48-CCMK	121183	102.9
54	1350	PV-PXT-54-CCMK	121184	111.6
60	1500	PV-PXT-60-CCMK	121185	118.5
72	1800	PV-PXT-72-CCMK	121186	132.5

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Lead time: 1 working day

Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. LBS.
ICT6	74535	0.7
PSA150	73156	1.0

Lead time: 1 working day

Replacement Cushions

ORDERING NUMBER	ITEM CODE	WT. LBS.
PHA	73626	2.0
PXTC	107137	1.8

Tips Required per Cleaner Size

in.	18	24	30	36	42	48	54	60	72
mm	450	600	750	900	1050	1200	1350	1500	1800
No. C-Tips or V-Tips Required	3	4	5	6	7	8	9	10	12

Product Notes:

- C-Tip: specially formulated tungsten carbide blades to work with mechanical fasteners.
- V-Tip: for use on vulcanized belts only.
- Compact design: fits in small transfer areas and tight chutes.
- Tips set at a non-aggressive 70° angle to give quick relief for passing mechanical splices.

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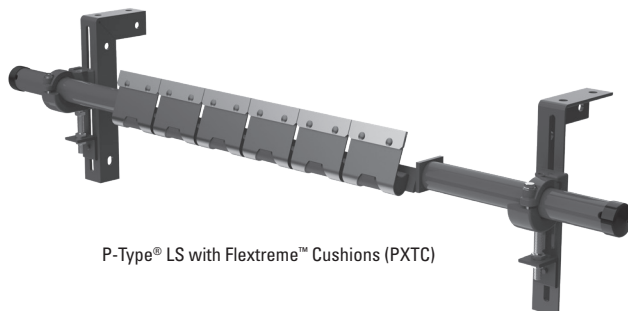
P-Type® LS *Limited Space Secondary Cleaner*

P-Type® LS with PXTC and C-Tips*

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
18	450	PLSC-PXT-18-CCMK	121187	67.4
24	600	PLSC-PXT-24-CCMK	121188	72.7
30	750	PLSC-PXT-30-CCMK	121189	77.9
36	900	PLSC-PXT-36-CCMK	121190	83.2
42	1050	PLSC-PXT-42-CCMK	121191	88.4
48	1200	PLSC-PXT-48-CCMK	121192	93.7
54	1350	PLSC-PXT-54-CCMK	121193	98.9

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.

Lead time: 1 working day



P-Type® LS with Flextrene™ Cushions (PXTC)

Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. LBS.
ICT6	74535	0.7

Lead time: 1 working day

Replacement Cushions

ORDERING NUMBER	ITEM CODE	WT. LBS.
PHA	73626	2.0
PXTC	107137	1.8

Tips Required per Cleaner Size

in.	18	24	30	36	42	48	54
mm	450	600	750	900	1050	1200	1350
No. C-Tips Required	3	4	5	6	7	8	9

Product Notes:

- LS = Limited Space. Requires only 5-1/2" (138 mm) of vertical clearance for installation.
- Not available in belt widths larger than 54" (1350 mm).

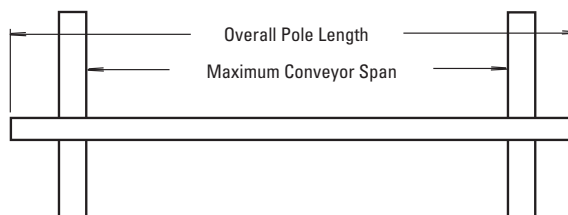
Specifications & Guidelines

P-Type® & P-Type® LS Secondary Cleaners

Pole Length Specifications

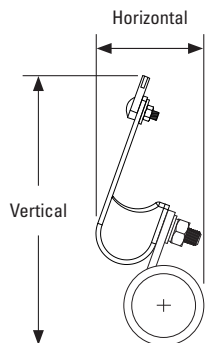
CLEANER SIZE		POLE LENGTH		MAXIMUM CONVEYOR SPAN	
in.	mm	in.	mm	in.	mm
18	450	48	1200	43	1075
24	600	54	1350	49	1225
30	750	60	1500	55	1375
36	900	66	1650	61	1525
42	1050	72	1800	67	1675
48	1200	78	1950	73	1825
54	1350	88	2200	83	2075
60	1500	94	2350	89	2225
72	1800	106	2650	101	2525

Pole Diameter - 2-3/8" (60 mm)

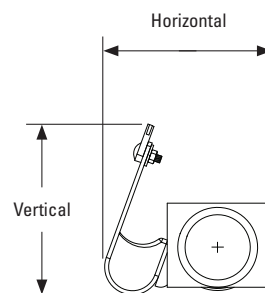


Clearance Guidelines for Installation

CLEANER TYPE	BELT WIDTH/ CLEANER SIZE		HORIZONTAL CLEARANCE REQUIRED		VERTICAL CLEARANCE REQUIRED	
	in.	mm	in.	mm	in.	mm
P-Type®	18-72	450-1800	4	100	8	200
P-Type® LS	18-54	450-1350	5	125	5-1/2	138



P-Type® with PXTC



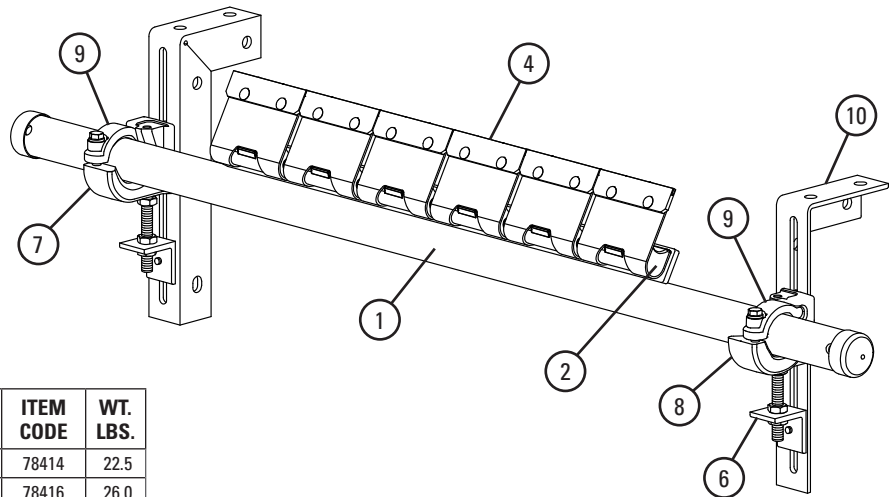
P-Type® LS with PXTC

Specifications:

- Maximum Belt Speed C-Tip: 1200 FPM (6 m/s)
V-Tip: 1450 FPM (7.5 m/s)
- Temperature Rating -30 to 180°F (-35 to 82°C)
- Usable Blade Wear Length 3/8" (9 mm)
- Blade Materials C-Tip: Impact Resistant Tungsten Carbide (works with mechanical fasteners)
V-Tip: Long Life Tungsten Carbide (works on vulcanized belts only)
- Available for Belt Widths P-Type®: 18 to 72" (450 to 1800 mm)
P-Type® LS: 18 to 54" (450 to 1350 mm)
Other sizes available upon request.
- CEMA Cleaner Rating Class 3

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P-Type® & P-Type® LS Secondary Cleaners

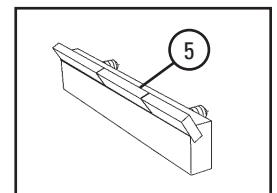
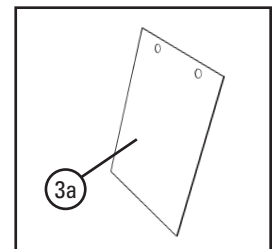
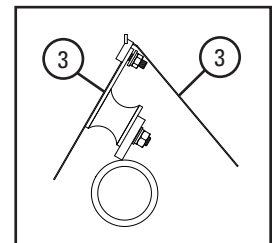


Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
1	18" (450mm) Pole	PP-18	78414	22.5
	24" (600mm) Pole	PP-24	78416	26.0
	30" (750mm) Pole	PP-30	78418	32.3
	36" (900mm) Pole	PP-36	78420	33.0
	42" (1050mm) Pole	PP-42	78422	43.0
	48" (1200mm) Pole	PP-48	78424	47.5
	54" (1350mm) Pole	PP-54	78425	55.0
	60" (1500mm) Pole	PP-60	78451	58.0
-	72" (1800mm) Pole	PP72	73017	64.0
	18" (450mm) LS Pole	PLSP18	75595	32.3
	24" (600mm) LS Pole	PLSP24	75596	36.0
	30" (750mm) LS Pole	PLSP30	75597	38.7
	36" (900mm) LS Pole	PLSP36	75598	42.4
	42" (1050mm) LS Pole	PLSP42	75599	46.1
	48" (1200mm) LS Pole	PLSP48	75600	49.8
	54" (1350mm) LS Pole	PLSP54	75601	53.5
2	Flextrex™ Cushion*	PXTC	107137	1.8
3	P Polyshield	PPS6	73024	0.5
3a	P SS Shield	PSSS	74773	0.5
4	C-Tip* Kit (1 ea.)	ICT6	74535	0.7
5	P V-Tip* (for vulcanized belts only)	PSA150	73156	1.0
6	Adjusting Bracket Kit* (1 ea.)	PAB	75513	1.5
7	Pole Clamp Kit - Left* (1 ea.) (incl. item 9)	CCKL	79224	6.8
8	Pole Clamp Kit - Right* (1 ea.) (incl. item 9)	CCKR	79228	6.8
9	Cradle Clamp Top Strap (1 ea.) (for use on left or right Pole Clamp Kit)	CCKTS	79232	1.1
10	Mounting Bracket Kit (1 Right and 1 Left)	EZS2MBK	75666	13.0
-	Cradle Clamp Mounting Kit* (incl. (2) ea. item 6; (1) ea. items 7, 8 & 10)	CCMK	78919	33.0

*Hardware included

Lead time: 1 working day



Tips Required per Cleaner Size

in.	18	24	30	36	42	48	54	60	72
mm	450	600	750	900	1050	1200	1350	1500	1800
No. C-Tips or V-Tips Required	3	4	5	6	7	8	9	10	12

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