Food Grade Primary Cleaner for Cleated Belts (FGP-C) Data Sheet

CUSTOMER INFO:

Company Name:	
Address:	Date:
	Phone #:
Contact Name:	Title/Position:
Conveyor I.D.:	

INSTRUCTIONS:

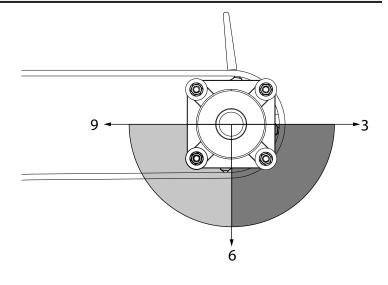
- 1. Fill in the Conveyor Frame information in section 1.
- 2. Fill in the Conveyor Drive information in section 2.
- **3.** Fill in the Bearing information in section 3. Make sure to check the drawing next to the bearing type.
- **4.** Fill in the Belt information in section 4.
- **5.** In section 5, list any installation strategy notes that were coordinated with the customer.
- 6. Please send orders to FGPC_Orders@flexco.com.

1. Frame

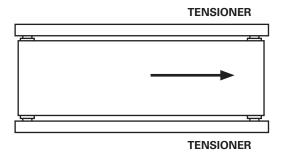
Outside width	
Inside width	
Sidewall thickness	
Forward discharge clearance	
3:00-6:00 side	
6:00-9:00 side	

2. Drive

Location notes	
Forward / reverse control	Yes No
Frame-to-drive spacing	
Shaft guard	Yes No
Dip Tray	Yes No



CONVEYOR TOP VIEW



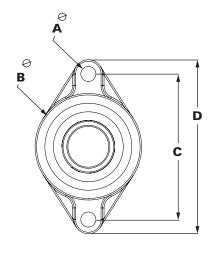


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3. Flanged Bearing Assembly

Manufacturer and Bearing Numbers are found here

Two-Bolt Bearing

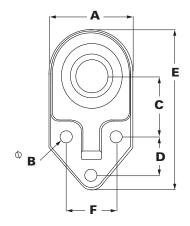


Manufacturer	
Bearing Number	

Dimensions

A	С	
В	D	

Three-Bolt Bearing

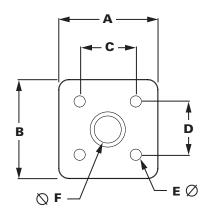


Manufacturer	
Bearing Number	

Dimensions

A	D	
В	E	
С	F	

Four-Bolt Bearing



Manufacturer	
Bearing Number	

Dimensions

A	D	
В	E	
С	F	



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3. Pillow Block Assembly

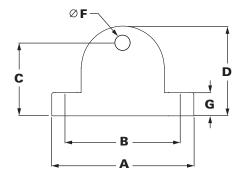
Manufacturer and Bearing Numbers are found here

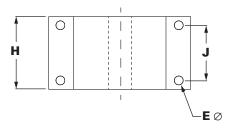
Pillow Block Bearing

Dimensions

A	F	
В	G	
С	Н	
D	J	
E		

2-Bolt	Front Facing
4-Bolt	Rear Facing





4. Belt

Belt Width	
Module Length	
Belt Diameter at Head Pulley (Flats Preferred)	
Cleat Height	
Cleat Width	
Nominal Cleat Spacing	
Estimated Belt Speed	

5. Installation Strategy

The following actions are to be coordinated with the customer during the survey.

- Remove Drive (to be completed by others)
- Remove Head Bearings
- Spacers Required
- Conveyor Frame Modifications (to be completed by others)
- Reaction Arm Modifications
- Chute Modifications (to be completed by others)
- Underside "Catch Tray" Modifications (to be completed by others)
- Discharge Conveyor Repositioning (to be completed by others)

Customer:

- To Perform Conveyor Disassembly
- Acceptance of Modificaitons
- To Perform Conveyor Modifications
- To Reassemble / Run-Test

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