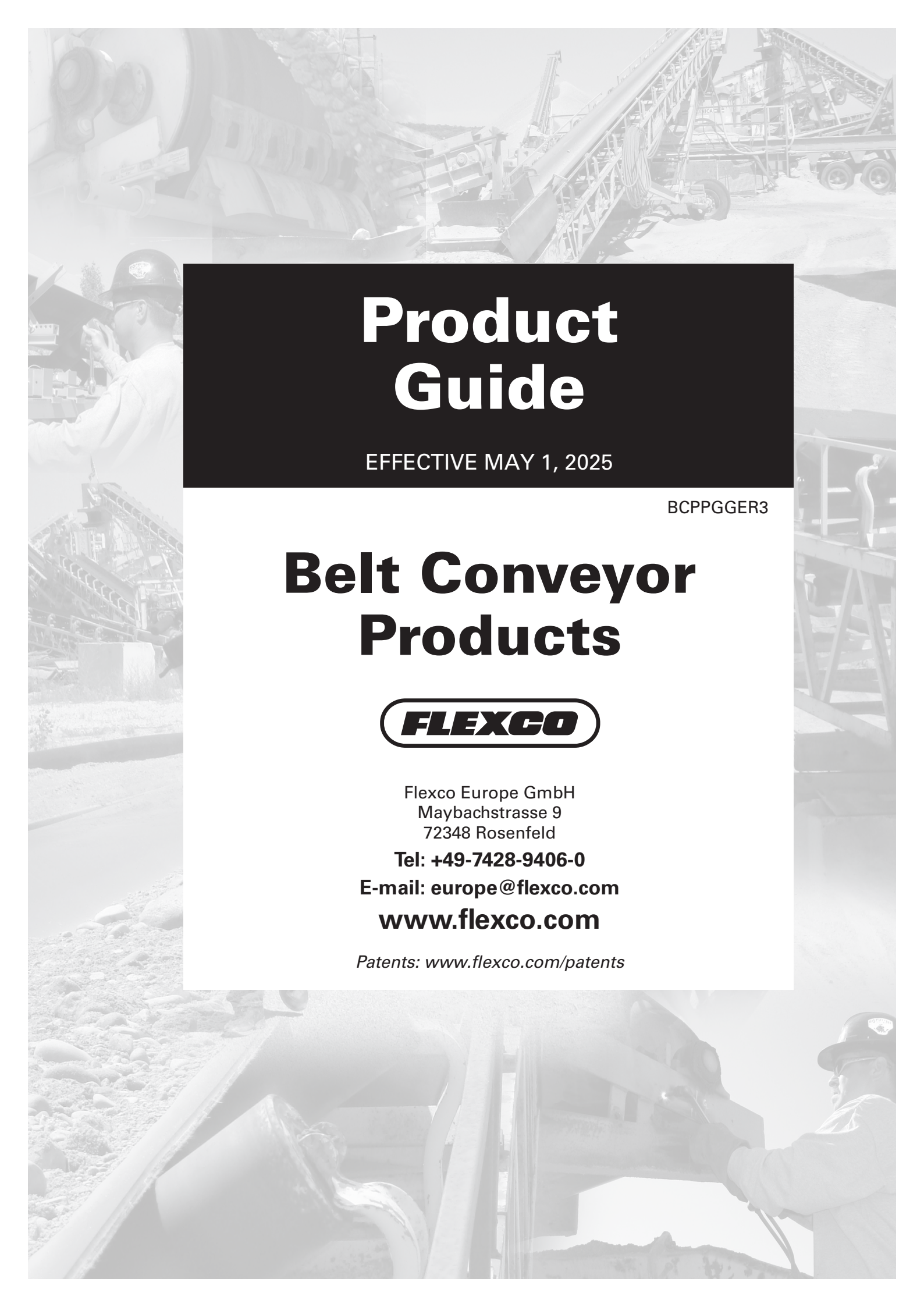




Product Guide

EFFECTIVE MAY 1, 2025

BCPPGGER3

Belt Conveyor Products



Flexco Europe GmbH
Maybachstrasse 9
72348 Rosenfeld

Tel: +49-7428-9406-0

E-mail: europe@flexco.com

www.flexco.com

Patents: www.flexco.com/patents

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Belt Cleaner Information and Selection Guide

Why Are Belt Cleaners Needed?

- **Reduces Maintenance Costs**

Minimises manual cleanup.
Protects against belt mistracking.
Reduces conveyor component replacement costs.
Reducing carryback means a reduction in maintenance costs.

- **Improves Safety**

Reduces housekeeping problems.
A majority of conveyor-related accidents happen while maintenance tasks are being done.

- **Keeps Conveyors Running Efficiently and Consistently**

Reduces unscheduled downtime.
Increases production uptime.

- **Saves Money**

Increases belt wear life.
Extends life of rollers, pulleys and splices.
High cost of accidents.



Types of Belt Cleaners

- **Primary Cleaners**

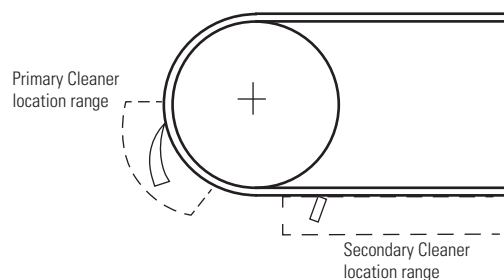
Mounted on the head pulley.
Mounted below the material flow.
Removes the big stuff. Typically cleans off up to 80% of the initial carryback.

- **Secondary Cleaners**

Located just past where the belt leaves the head pulley and anywhere down the beltline.
Special secondaries may allow for mounting under the head pulley.
Removes sticky fines – the final cleaning job.
May require a hold-down roller for maximum performance.

- **Specialty Cleaners**

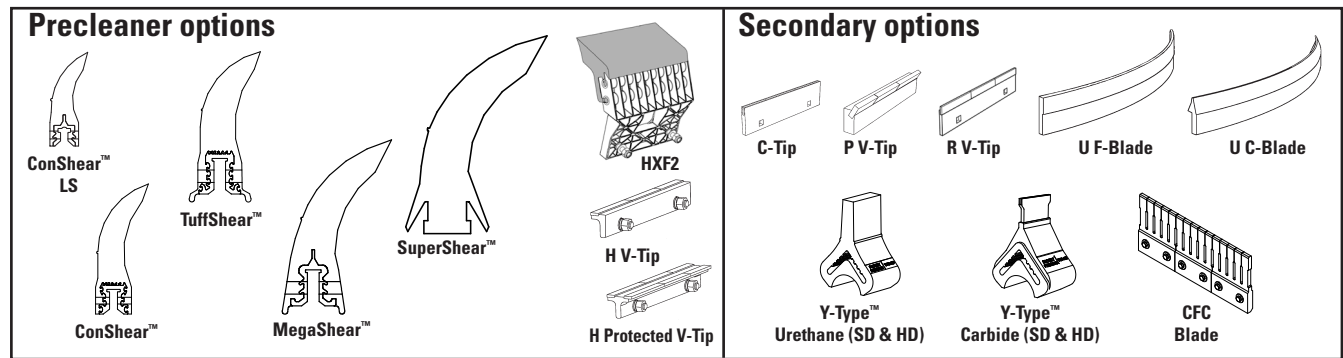
Primary Cleaners or Secondaries designed especially for specific or extreme applications.



Definition of Terms

- **Carryback**—Material that sticks to the belt after it leaves the transfer point and continues falling off along the conveyor's return side.
- **Material Path**—The section of the belt where most of the material is conveyed. Typically the center 2/3 of the belt.
- **Hold-Down Roller**—A stabilising roller or pressure roller located on top of the return side of the belt to prevent belt flap or to provide a consistent flat surface for the blades on a lighter-tensioned belt.

Types of Cleaner Blades

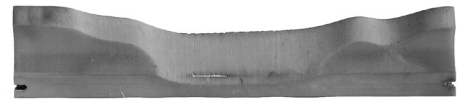


F-Tip/Blade - for mechanically fastened belts **V-Tip/Blade** - for vulcanized belts only **C-Tip/Blade** - for both

Polyurethane Blades

Not all polyurethanes are the same. Flexco's polyurethane blades are specially formulated for abrasion resistance and long wear. Independent testing has shown that Flexco's polyurethane blades last as much as 30% longer than other OEM blades.

- Easy on the belt.
- Work well with mechanical splices.
- Economical.
- Specialty formulations for high heat, chemical resistance, or water removal.

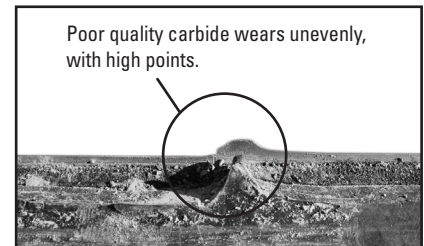


Less advanced polyurethane formulations result in blades that experience quicker wear and provide less efficient cleaning.

Tungsten Carbide

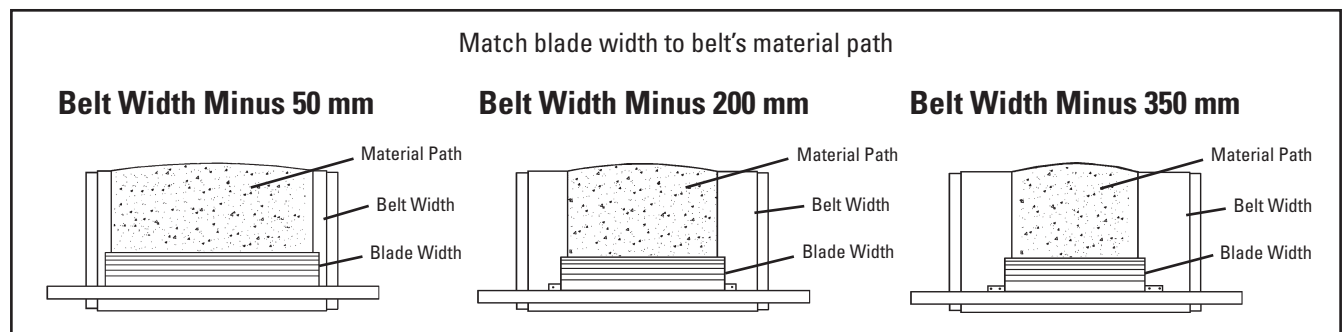
Excellent for superior cleaning efficiency and long wear. The quality and application of carbides can vary. Flexco has invested years of research and testing to develop tungsten carbide tips for both vulcanized and mechanically fastened belts. And a quality process ensures consistent results.

- Superior cleaning.
- Long wear.
- C-Tips/blades for mechanical splices and V-Tips/blades for vulcanized belts.

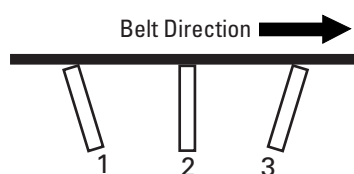


The “Material Path” Option (for Precleaners)

For optimal cleaning and reduced blade retensioning, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically the center 2/3 of the belt width. Choosing a blade only slightly wider than the material path can decrease differential blade wear which reduces blade retensioning maintenance, as well as reducing the frequency of blade replacement.



Blade Angle (Secondary Cleaners)



- 1. Aggressive** – excellent cleanability, high risk for belt damage.
- 2. 90° to belt** – good cleaning efficiency; must have good blade relief for splices.
- 3. Wiping** – a little less cleaning power; safer on belts in poor condition or with poor mechanical splices.

Belt Cleaning Systems

Many applications will require more than one belt cleaner to do a satisfactory cleaning job. A typical system includes a precleaner (to knock off the initial flow of carryback), one or more secondary cleaners (to take off the sticky fines) and many times, a final specialty cleaner (to remove the water).

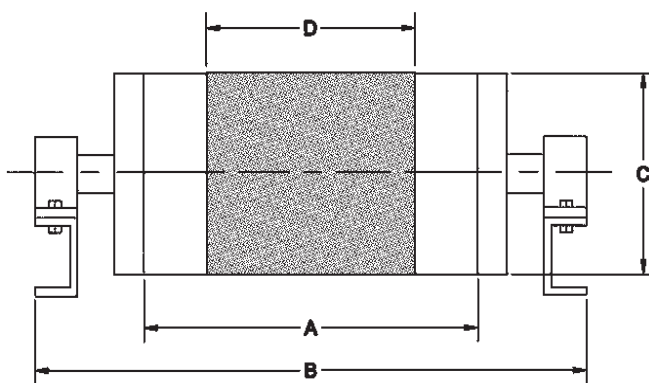
Keys to Good Belt Cleaning

- Proper cleaner selection for the application
- Correct installation
- Regular service maintenance

Spec'ing and Ordering Belt Cleaners

Information needed:

- A.** Belt Width
- B.** Conveyor frame (structure) width
- C.** Head pulley diameter
- D.** For Primary Cleaners - what is the belt's material path
- E.** Material conveyed (dry, wet, sticky, etc.)
- F.** Type of belt splice:
 - Mechanical - skived or unskived
 - Vulcanised
- G.** Temperature or other extreme environmental factors
- H.** Does the belt reverse



Precleaner Selection Guide

PRECLEANER SPECIFICATION CHART

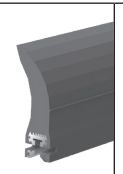
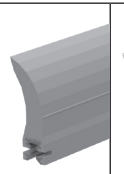
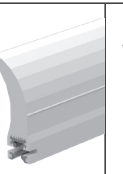
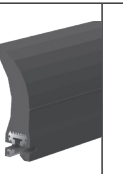
Application Description	EZP-LS	EZP1	MSP	MMP	MHP	MHCP
Belt Width*	300–1500 mm	300–1800 mm	600–2100 mm	600–2400 mm	600–2400 mm	600–2400 mm
Belt Speed	2.5 m/s	3.5 m/s	3.5 m/s	5 m/s	7.5 m/s	6 m/s
Head Pulley Diameter	150–550 mm	250–900 mm	400–1050 mm	400–1200 mm	500–2100 mm	500–2100 mm
Reversing Belts	Yes	Yes	Yes	Yes	Yes	Yes
Mechanical Fasteners	Yes	Yes	Yes	Yes	Yes	Yes

PRECLEANER SPECIFICATION CHART (cont.)

Application Description	H-Type® (XF2- & XF-Tips)	H-Type® (V-Tips)	High-Temp (V-Tips)	HV2 (V-Tips)
Belt Width*	450–1800 mm	450–1800 mm	450–1200 mm	450–1800 mm
Belt Speed	5 m/s	7.5 m/s	5 m/s	7.5 m/s
Head Pulley Diameter	250–1175 mm	250–1675 mm	200–875 mm	250–1675 mm
Reversing Belts	Yes	Yes	Yes	Yes
Mechanical Fasteners	Yes	No	No	No

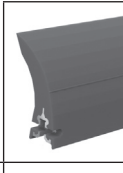
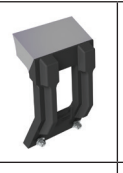
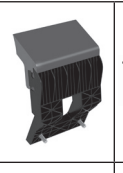
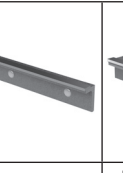
*Special sizes available upon request.

PRECLEANER BLADE SPECIFICATIONS

									
Blade Type	ConShear™ LS	ConShear™ LS High-Temp	ConShear™ LS White (Chemical Resistant/ Food Grade)‡	ConShear™	ConShear™ High-Temp	ConShear™ White (Chemical Resistant/ Food Grade)‡	ConShear™ Ultra High-Temp	TuffShear™	TuffShear™ High-Temp
Belt Speed	2.5 m/s	2.5 m/s	2.5 m/s	3.5 m/s	3.5 m/s	3.5 m/s	3.5 m/s	5 m/s	5 m/s
Temperature Range	-35 to 82°C	up to 135°C with spikes to 163°C	-35 to 82°C	-35 to 82°C	up to 135°C with spikes to 163°C	-35 to 82°C	up to 200°C with spikes to 232°C	-35 to 82°C	up to 135°C with spikes to 163°C
Polyurethane	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Durometer	83	93	83	83	93	83	90	83	93
Tungsten Carbide	No	No	No	No	No	No	No	No	No
Mechanical Fasteners	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

‡ All ingredients used in the polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

PRECLEANER BLADE SPECIFICATIONS (cont.)

								
Blade Type	MegaShear™	SuperShear™	HXF	HXF2	H V-Tip	H Protected V-Tip	HV2 Tip	Protected HV2 Tip
Belt Speed	7.5 m/s	6 m/s	3.5 m/s	3.5 m/s	5 m/s	5 m/s	7.5 m/s	7.5 m/s
Temperature Range	-35 to 82°C	-35 to 82°C	-35 to 82°C	-35 to 82°C	-35 to 205°C	-35 to 205°C	-35 to 205°C	-35 to 205°C
Polyurethane	Yes	Yes	Yes	Yes	No	No	No	No
Durometer	83	93	84	83	N/A	N/A	N/A	N/A
Tungsten Carbide	No	No	No	No	Yes	Yes	Yes	Yes
Mechanical Fasteners	Yes	Yes	Yes	Yes	No	No	No	No

Secondary Cleaner Selection Guide

SECONDARY CLEANER SPECIFICATION CHART

Application Description	Y-Type® SD Polyurethane	Y-Type® SD Carbide	Y-Type® HD Polyurethane	Y-Type® HD Carbide	EZS2	EZS2 High-Temp	FMS (C-Tip)	FMS (V-Tip)
Belt Width*	450–1200 mm	450–1200 mm	900–1800 mm	900–1800 mm	450–1800 mm	450–1800 mm	1450–2100 mm	1450–2100 mm
Belt Speed	3 m/s	3 m/s	3.8 m/s	3.8 m/s	3.5 m/s	3.5 m/s	6 m/s	6 m/s
Reversing Belts	Yes	Yes	Yes	Yes	No	No	No	No
Mechanical Fasteners	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No

*Special sizes available upon request.

SECONDARY CLEANER SPECIFICATION CHART (cont.)

Application Description	MHS (C-Tip)	MHS (V-Tip)	P-Type® (C-Tip)	P-Type® (V-Tip)	U-Type® (F-Blade)	U-Type® (C-Blade)
Belt Width*	450–2400 mm	450–2400 mm	450–1800 mm	450–1800 mm	450–2100 mm	450–2100 mm
Belt Speed	6 m/s	7.5 m/s	5 m/s	6 m/s	5 m/s	6.6 m/s
Reversing Belts	Yes	Yes	No	No	No	No
Mechanical Fasteners	Yes	No	Yes	No	Yes	Yes

*Special sizes available upon request.

SECONDARY CLEANER SPECIFICATION CHART (cont.)

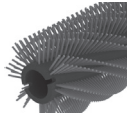
Application Description	R-Type® (C-Tip)	R-Type® (V-Tip)	T-Type® (V-Tip)	Chevron	Brush Cleaner	CFC
Belt Width*	450–1800 mm	450–1800 mm	400–1600 mm	450–2100 mm	450–2100 mm	600–1600 mm
Belt Speed	5 m/s	5 m/s	4 m/s	2.5 m/s	3.5 m/s	2.5 m/s
Reversing Belts	Yes	Yes	No	Yes	No	Yes
Mechanical Fasteners	Yes	No	No	Yes	Yes	Yes

*Special sizes available upon request.

SECONDARY CLEANER BLADE SPECIFICATIONS

							
Blade Type	C-Tip	P V-Tip	R V-Tip	Y-Type® Polyurethane (Purple)	Y-Type® Polyurethane (White)	Y-Type® Carbide	T-Type® V-Tip
Temperature Range	-35 to 205°C	-35 to 205°C	-35 to 205°C	-35 to 82°C	-35 to 82°C	-35 to 82°C	-35 to 82°C
Polyurethane	No	No	No	Yes	Yes	No	Yes
Durometer	N/A	N/A	N/A	86A	83A	N/A	N/A
Tungsten Carbide	Yes	Yes	Yes	No	No	Yes	Yes
Mechanical Fasteners	Yes	No	No	Yes	Yes	Yes	No

SECONDARY CLEANER BLADE SPECIFICATIONS (cont.)

					
Blade Type	U F-Blade	U C-Blade	Chevron	Brush Cleaner	CFC
Temperature Range	-35 to 82°C	-35 to 82°C	-35 to 82°C	-35 to 82°C	-35 to 82°C
Polyurethane	Yes	Rubber	Rubber	Poly-propylene	Yes
Durometer	90	84	N/A	N/A	80A
Tungsten Carbide	No	Yes	No	No	No
Mechanical Fasteners	Yes	Yes	Yes	Yes	Yes

Product Ordering Information

EZP-LS *Limited Space Precleaner*

Belt Width Minus 200 mm

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	250	EZP-LS818	77136	13.0
600	400	EZP-LS824	77137	14.0
750	550	EZP-LS830	77138	15.5
900	700	EZP-LS836	77139	17.0
1050	850	EZP-LS842	77140	19.0
1200	1000	EZP-LS848	77141	20.0
1350	1150	EZP-LS854	77142	22.0
1500	1300	EZP-LS860	77143	24.0



Product Notes:

- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm, 200 mm, or 350 mm).
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Visual blade wear check. Tensioner has built-in gauge to monitor blade wear.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.
- For replacement parts see the EZP-LS Parts List.
- For applications requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP-LS High-Temp Limited Space Precleaner

Belt Width Minus 50 mm

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
300	250	EZP-LS212HT	77746	13.0
450	400	EZP-LS218HT	77747	14.0
600	550	EZP-LS224HT	77748	15.5
750	700	EZP-LS230HT	77749	17.0
900	850	EZP-LS236HT	77750	19.0
1050	1000	EZP-LS242HT	77751	20.0
1200	1150	EZP-LS248HT	77752	22.0
1350	1300	EZP-LS254HT	77753	24.0
1500	1450	EZP-LS260HT	77754	24.0



Product Notes:

- The High-Temp ConShear™ LS works in temperatures up to 135° C with spikes to 164° C.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm, 200 mm, or 350 mm).
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Visual blade wear check. Tensioner has built-in gauge to monitor blade wear.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.
- For replacement parts see the EZP-LS Parts List.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

ConShear™-LS Replacement Blades

EZP-LS
Limited Space Precleaners

ConShear™ - LS Blades (Purple)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-LS10	77088	1.0
400	CRB-LS16	77089	1.5
550	CRB-LS22	77090	2.0
700	CRB-LS28	77091	3.0
850	CRB-LS34	77092	3.5
1000	CRB-LS40	77093	4.0
1150	CRB-LS46	77094	4.5
1300	CRB-LS52	77095	5.0
1450	CRB-LS58	77096	5.5

Other blade sizes available upon request.



Blade Width Selection

BELT WIDTH	BELT WIDTH 50 mm	BELT WIDTH 200 mm
300	250	N/A
450	400	250
600	550	400
750	700	550
900	850	700
1050	1000	850
1200	1150	1000
1350	1300	1150
1500	1450	1300

ConShear™ - LS Blades (White) Chemical Resistant/Food Grade[†]

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-LS10W	77097	1.0
400	CRB-LS16W	77098	1.5
550	CRB-LS22W	77099	2.0
700	CRB-LS28W	77100	3.0
850	CRB-LS34W	77101	3.5
1000	CRB-LS40W	77102	4.0
1150	CRB-LS46W	77103	4.5
1300	CRB-LS52W	77104	5.0
1450	CRB-LS58W	77105	5.5

[†]All ingredients used in the polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

ConShear™ - LS High-Temp Blades (Yellow)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-LS10HT	77551	1.0
400	CRB-LS16HT	77552	1.5
550	CRB-LS22HT	77553	2.0
700	CRB-LS28HT	77554	3.0
850	CRB-LS34HT	77555	3.5
1000	CRB-LS40HT	77556	4.0
1150	CRB-LS46HT	77557	4.5
1300	CRB-LS52HT	77558	5.0
1450	CRB-LS58HT	77559	5.5

Other blade sizes available upon request.

Product Notes:

- Take blade width and ordering number from the worn blade and use the Replacement Blade Chart.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width.
- The ConShear™ blade has a faceted profile that renews the cleaning edge as it wears.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- ConShear™ blades are made of a special long-wearing polyurethane.
- A molded-in blade wear line indicates when the blade is worn out and needs to be replaced.
- Blade replacement is quick. Pull one pin, remove the old blade and slide the new one in.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

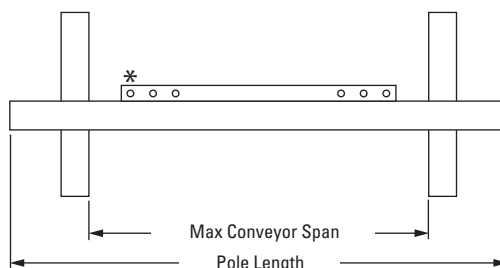
Specifications & Guidelines

EZP-LS Limited Space Precleaner

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
300	1050	925
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225

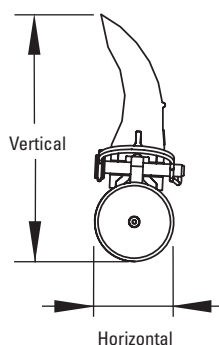
Pole Diameter – 48 mm



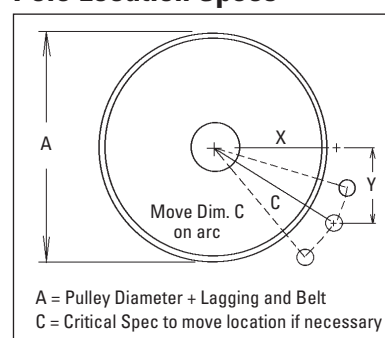
*Each pole size can be used with a blade size either belt width minus 50 mm, 200 mm, or 350 mm.

Clearance Guidelines for Installation

HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
75	165



Pole Location Specs



A = Pulley Diameter + Lagging and Belt
C = Critical Spec to move location if necessary

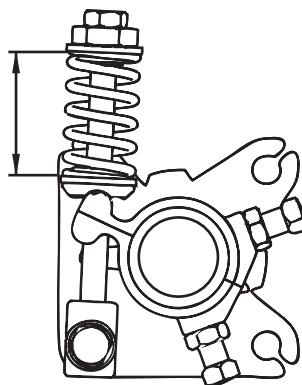
LST Spring Length Chart

EZP-LS w/Purple or Yellow Blade

BLADE WIDTH	PURPLE SPRING	WHITE SPRING	SILVER SPRING
250	51	N/A	N/A
400	48	54	N/A
550	N/A	51	N/A
700	N/A	48	N/A
850	N/A	44	N/A
1000	N/A	38	N/A
1150	N/A	35	51
1300	N/A	N/A	51
1450	N/A	N/A	48

Shading indicates preferred spring option

Measure spring length only
(do not include bushings)



Pole Location Chart

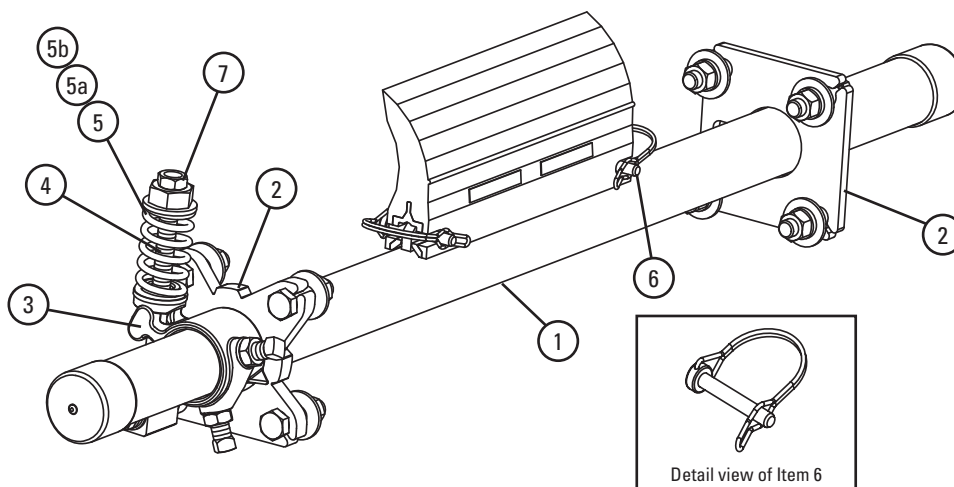
A	X	Y	C
150	65	140	150
175	81	140	155
200	96	140	162
225	109	140	171
250	125	140	179
275	138	140	189
300	153	140	198
325	166	140	209
350	178	140	219
375	191	140	229
400	206	140	239
425	219	140	252
450	231	140	263
475	244	140	273
500	256	140	284
525	269	140	295
550	281	140	307

Specifications:

- Maximum Belt Speed2.5 m/s
- Temperature RatingConShear™, ConShear™ White: -35 to 82°C
ConShear™ High-Temp: Up to 135°C with spikes to 164°C
- Minimum Pulley Diameter.....150 mm
- Blade Height.....115 mm
- Usable Blade Wear Length.....60 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths300 to 1500 mm
- CEMA Cleaner RatingClass 2

Replacement Parts List

EZP-LS Limited Space Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450 mm Pole	LSP18	77071	7.0
	600 mm Pole	LSP24	77072	8.0
	750 mm Pole	LSP30	77073	9.0
	900 mm Pole	LSP36	77074	10.0
	1050 mm Pole	LSP42	77075	11.0
	1200 mm Pole	LSP48	77076	12.0
	1350 mm Pole	LSP54	77077	13.0
	1500 mm Pole	LSP60	77078	14.0
2	Mounting Plate Kit* (incl. (1) ea. tensioner mounting plate, pole mounting plate)	LSTMPK	77366	3.6
3	Torque Arm Kit* (1 ea.)	LST-TAK	77120	1.4
4	Pivot Block/Rod Kit* (1 ea.)	LSTPB-RK	77367	0.8
5	Tension Spring – Purple (1 ea.) for blades 250–400mm	LS-SPK	77365	0.2
5a	Tension Spring – White (1 ea.) for blades 550–1150mm	LS-SW	77117	0.3
5b	Tension Spring – Silver (1 ea.) for blades 1300–1450mm	LS-SS	77118	0.3
6	LS Blade Pin (1 ea.)	LS-BP	77114	0.1
7	Jam Nut Kit LST Tensioner	JNK-B	79892	0.3
–	LST Spring Tensioner* – Purple (incl. (1) tensioner mounting plate, (1) ea. items 3, 4 & 5)	LST-P	77121	7.5
–	LST Spring Tensioner* – White (incl. (1) tensioner mounting plate, (1) ea. items 3, 4 & 5a)	LST-W	77122	7.6
–	LST Spring Tensioner* – Silver (incl. (1) tensioner mounting plate, (1) ea. items 3, 4 & 5b)	LST-S	77123	7.6

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	77121 LST-P	77122 LST-W	77123 LST-S
ConShear-LS 250–400 mm	X		
ConShear-LS 550–1150 mm		X	
ConShear-LS 1300–1450 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP-LS Stainless Steel Limited Space Food Grade Precleaner

Belt Width Minus 50 mm

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
300	250	CLSFG-212	77144	13.0
450	400	CLSFG-218	77145	14.0
600	550	CLSFG-224	77146	15.5
750	700	CLSFG-230	77147	17.0
900	850	CLSFG-236	77148	19.0
1050	1000	CLSFG-242	77149	20.0
1200	1150	CLSFG-248	77150	22.0
1350	1300	CLSFG-254	77151	24.0
1500	1450	CLSFG-260	77152	24.0



Product Notes:

- White food-grade ConShear Precleaner is chemical resistant and all ingredients used in polyurethane formulation comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm, 200 mm, or 350 mm).
- Comes complete with universal mounting plates and tensioner(s).
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Visual blade wear check. Tensioner has built-in gauge to monitor blade wear.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.
- For replacement parts see the EZP-LS SS Parts List.
- For applications requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

ConShear™ LS Replacement Blades

EZP-LS
Limited Space Precleaners

ConShear™ - LS Blades (Purple)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-LS10	77088	1.0
400	CRB-LS16	77089	1.5
550	CRB-LS22	77090	2.0
700	CRB-LS28	77091	3.0
850	CRB-LS34	77092	3.5
1000	CRB-LS40	77093	4.0
1150	CRB-LS46	77094	4.5
1300	CRB-LS52	77095	5.0
1450	CRB-LS58	77096	5.5

Other blade sizes available upon request.



Blade Width Selection

BELT WIDTH	BELT WIDTH 50 mm	BELT WIDTH 200 mm	BELT WIDTH 350 mm
300	250	N/A	N/A
450	400	250	N/A
600	550	400	250
750	700	550	400
900	850	700	550
1050	1000	850	700
1200	1150	1000	850
1350	1300	1150	1000
1500	1450	1300	1150

ConShear™ - LS Blades (White) Chemical Resistant/Food Grade[†]

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-LS10W	77097	1.0
400	CRB-LS16W	77098	1.5
550	CRB-LS22W	77099	2.0
700	CRB-LS28W	77100	3.0
850	CRB-LS34W	77101	3.5
1000	CRB-LS40W	77102	4.0
1150	CRB-LS46W	77103	4.5
1300	CRB-LS52W	77104	5.0
1450	CRB-LS58W	77105	5.5

[†]All ingredients used in the polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

ConShear™ - LS High-Temp Blades (Yellow)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-LS10HT	77551	1.0
400	CRB-LS16HT	77552	1.5
550	CRB-LS22HT	77553	2.0
700	CRB-LS28HT	77554	3.0
850	CRB-LS34HT	77555	3.5
1000	CRB-LS40HT	77556	4.0
1150	CRB-LS46HT	77557	4.5
1300	CRB-LS52HT	77558	5.0
1450	CRB-LS58HT	77559	5.5

Other blade sizes available upon request.

Product Notes:

- Take blade width and ordering number from the worn blade and use the Replacement Blade Chart.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width.
- The ConShear™ blade has a faceted profile that renews the cleaning edge as it wears.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- ConShear™ blades are made of a special long-wearing polyurethane.
- A molded-in blade wear line indicates when the blade is worn out and needs to be replaced.
- Blade replacement is quick. Pull one pin, remove the old blade and slide the new one in.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

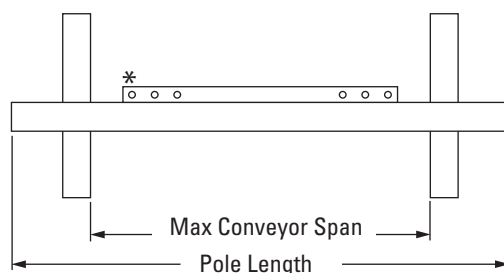
 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

***EZP-LS Stainless Steel
Limited Space Food Grade Precleaner***

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
300	1050	925
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225

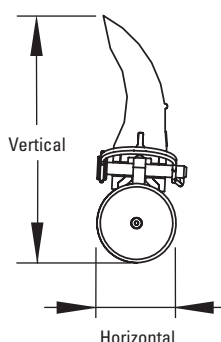
Pole Diameter - 48 mm



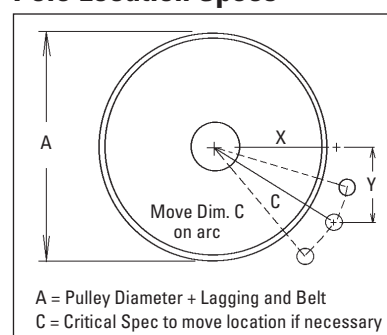
*Each pole size can be used with a blade size either belt width minus 50 mm, 200 mm, or 350 mm.

Clearance Guidelines for Installation

HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
75	165



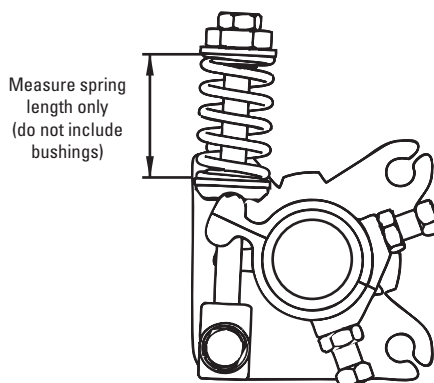
Pole Location Specs



LST Spring Length Chart

BLADE WIDTH	BLACK SPRINGS	WHITE SPRINGS	DUAL WHITE SPRINGS
250	89	95	98
400	83	92	98
550	73	89	95
700	67	86	95
850	N/A	83	92
1000	N/A	79	92
1150	N/A	76	89
1300	N/A	N/A	89
1450	N/A	N/A	86

Shading indicates preferred spring option



Pole Location Chart

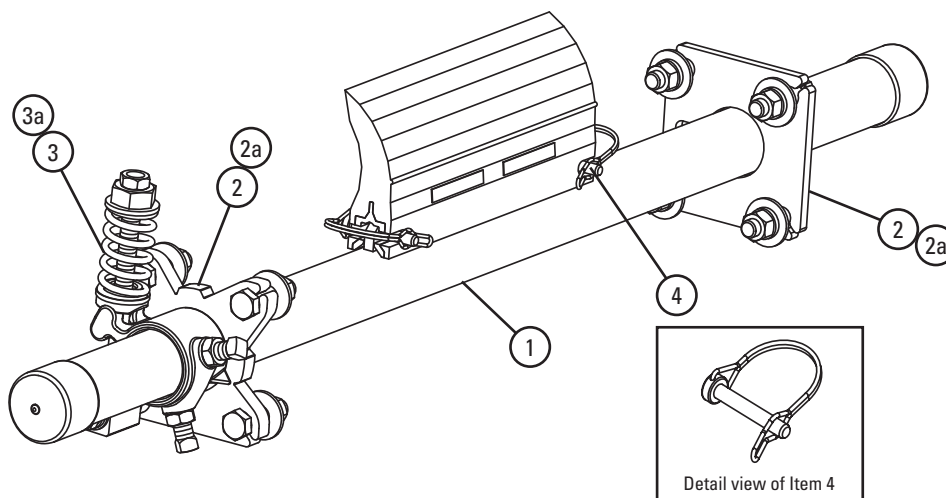
A	X	Y	C
150	65	140	150
175	81	140	155
200	96	140	162
225	109	140	171
250	125	140	179
275	138	140	189
300	153	140	198
325	166	140	209
350	178	140	219
375	191	140	229
400	206	140	239
425	219	140	252
450	231	140	263
475	244	140	273
500	256	140	284
525	269	140	295
550	281	140	307

Specifications:

- Maximum Belt Speed2.5 m/s
- Temperature RatingConShear™, ConShear™ White: -35 to 82°C
ConShear™ High-Temp: Up to 135°C with spikes to 164°C
- Minimum Pulley Diameter.....150 mm
- Blade Height.....115 mm
- Usable Blade Wear Length.....60 mm
- Blade Material.....ConShear™ White: Polyurethane (chemical resistant/food grade)
- Available for Belt Widths300 to 1500 mm
- CEMA Cleaner RatingClass 2

Replacement Parts List

EZP-LS Stainless Steel Limited Space Food Grade Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	300mm SS Pole	LSP12-S/S	77079	13.3
	450mm SS Pole	LSP18-S/S	77080	15.5
	600mm SS Pole	LSP24-S/S	77081	17.7
	750mm SS Pole	LSP30-S/S	77082	19.9
	900mm SS Pole	LSP36-S/S	77083	22.1
	1050mm SS Pole	LSP42-S/S	77084	24.3
	1200mm SS Pole	LSP48-S/S	77085	26.5
	1350mm SS Pole	LSP54-S/S	77086	28.7
	1500mm SS Pole	LSP60-S/S	77087	31.0
2	SS Mounting Plate Kit* for blades 250–1150mm (incl. (1) ea. tensioner mounting plate, pole mounting plate)	LSTMPK-S/S	78933	3.6
2a	SS Mounting Plate Kit* for blades 1300mm+ (incl. (2) tensioner mounting plates)	LSTMPK2-S/S	78462	7.2
3	Tension Spring – Black (1 ea.) for blades 250–700mm	CTS-B-S/S	78387	0.2
3a	Tension Spring – White (1 ea.) for blades 850–1750mm	LS-SW-S/S	78850	0.3
4	SS LS Blade Pin (1 ea.)	LS-BP-S/S	77115	0.1
–	SS LST Spring Tensioner* – Black (incl. (1) ea. items 2 & 3)	LST-B-S/S	77124	7.5
–	SS LST Spring Tensioner* – White (incl. (1) ea. items 2 & 3a)	LST-W-S/S	77125	7.6
–	SS LST Spring Tensioner* – White (dual) (incl. (1) ea. item 2a, (2) ea. item 3a)	LST-W-S/S-2	77126	15.2

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	77124 LST-B- S/S	77125 LST-W- S/S	77126 LST-W- S/S-2
Food Grade-LS 250–700 mm	X		
Food Grade-LS 850–1150 mm		X	
Food Grade-LS 1300–1750 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1
Precleaner

EZP1 Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
400-500	200	EZP1-400-200	78183	22.5
	300	EZP1-500-200	78184	24.5
	350	EZP1-400-50	78175	24.5
500-650	450	EZP1-650-200	78185	27.0
650-800	600	EZP1-800-200	78186	30.0
800	750	EZP1-800-50	78178	31.5
1000	800	EZP1-1000-200	78187	33.5
	950	EZP1-1000-50	78179	35.0
1200	1000	EZP1-1200-200	78188	37.0
	1150	EZP1-1200-50	78180	39.0
1400	1200	EZP1-1400-200	78189	40.5
	1350	EZP1-1400-50	78181	42.5
1600	1400	EZP1-1600-200	78190	43.0
	1550	EZP1-1600-50	78182	45.0



Product Notes:

- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best selection.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm or 200 mm).
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.
- For replacement parts see the EZP1 Parts List.
- For applications requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1 High-Temp Precleaner

EZP1 High-Temp Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
400-500	200	HTF-400-200	78215	22.5
	300	HTF-500-200	78216	24.5
	350	HTF-400-50	78207	24.5
500-650	450	HTF-650-200	78217	27.0
650-800	600	HTF-800-200	78218	30.0
800	750	HTF-800-50	78210	31.5
1000	800	HTF-1000-200	78219	33.5
	950	HTF-1000-50	78211	35.0
1200	1000	HTF-1200-200	78220	37.0
	1150	HTF-1200-50	78212	39.0
1400	1200	HTF-1400-200	78221	40.5
	1350	HTF-1400-50	78213	42.5
1600	1400	HTF-1600-200	78222	43.0
	1550	HTF-1600-50	78214	45.0



Product Notes:

- The High-Temp ConShear™ Precleaner works in temperatures up to 135°C with spikes to 164°C
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Works with mechanical splices. Polyurethane blade glides over splices.
- For replacement parts see the EZP1 Parts List.
- Compatible with reversing belts.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

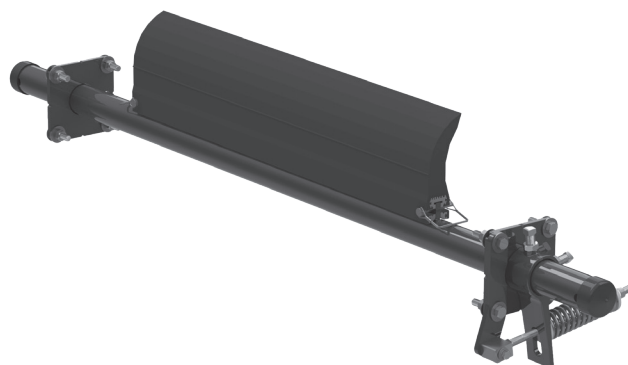
 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1 Ultra High-Temp Precleaner

EZP1 Ultra High-Temp Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
650	450	EZP1-650-200UHT	91355	27.0
800	600	EZP1-800-200UHT	91356	30.0
	750	EZP1-800-50UHT	91350	31.5
1000	800	EZP1-1000-200UHT	91357	33.5
	950	EZP1-1000-50UHT	91351	35.0
1200	1000	EZP1-1200-200UHT	91358	37.0
	1150	EZP1-1200-50UHT	91352	39.0
1400	1200	EZP1-1400-200UHT	91359	40.5
	1350	EZP1-1400-50UHT	91353	42.5
1600	1400	EZP1-1600-200UHT	91360	43.0
	1550	EZP1-1600-50UHT	91354	45.0



Product Notes:

- The EZP1 Ultra High-Temp Precleaner works in temperatures up to 200°C with spikes to 232°C.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best selection.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm or 200 mm).
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.

☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1T Twist Tensioner Precleaner

EZP1T Precleaner with Twist Tensioner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
300	250	EZP1T-212	78488	17.5
450	400	EZP1T-218	78489	20.2
	250	EZP1T-818	78498	19.0
600	550	EZP1T-224	78490	22.9
	400	EZP1T-824	78499	21.7
750	700	EZP1T-230	78491	25.6
	550	EZP1T-830	78500	24.4
900	850	EZP1T-236	78492	28.3
	700	EZP1T-836	78501	26.7
1050	1000	EZP1T-242	78493	31.0
	850	EZP1T-842	78502	29.8
1200	1150	EZP1T-248	78494	33.7
	1000	EZP1T-848	78503	32.5
1350	1300	EZP1T-254	78495	38.0
	1150	EZP1T-854	78504	35.6
1500	1450	EZP1T-260	78496	41.7
	1300	EZP1T-860	78505	39.5
1800	1750	EZP1T-272	78497	46.1
	1600	EZP1T-872	78506	44.9



Product Notes:

- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best selection.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm or 200 mm).
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.
- For replacement parts see the EZP1T Parts List.
- For applications requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

ConShear™ Replacement Blades

EZP1
Precleaners

ConShear™ Blades (Purple)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-200	78239	2.0
300	CRB-300	78240	2.5
350	CRB-350	78241	3.0
450	CRB-450	78242	4.0
600	CRB-600	78243	5.0
750	CRB-750	78244	6.5
800	CRB-800	78245	7.0
950	CRB-950	78246	8.0
1000	CRB-1000	78247	8.5
1150	CRB-1150	78248	10.0
1200	CRB-1200	78249	10.5
1350	CRB-1350	78250	11.5
1400	CRB-1400	78251	12.0
1550	CRB-1550	78252	13.0
1600	CRB-1600	78253	13.5
1750	CRB-1750	78254	14.5
1800	CRB-1800	78255	15.0
1950	CRB-1950	78256	16.5

ConShear™ - High-Temp Blades (Yellow)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-HT200	78257	2.0
300	CRB-HT300	78258	2.5
350	CRB-HT350	78259	3.0
450	CRB-HT450	78260	4.0
600	CRB-HT600	78261	5.0
750	CRB-HT750	78262	6.5
800	CRB-HT800	78263	7.0
950	CRB-HT950	78264	8.0
1000	CRB-HT1000	78265	8.5
1150	CRB-HT1150	78266	10.0
1200	CRB-HT1200	78267	10.5
1350	CRB-HT1350	78268	11.5
1400	CRB-HT1400	78269	12.0
1550	CRB-HT1550	78270	13.0
1600	CRB-HT1600	78271	13.5
1750	CRB-HT1750	78272	14.5
1800	CRB-HT1800	78273	15.0
1950	CRB-HT1950	78274	16.5

ConShear™ Blades (White)

Chemical Resistant/Food Grade†

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-W10	78471	2.0
400	CRB-W16	78472	3.5
550	CRB-W22	78473	5.0
700	CRB-W28	78474	6.0
850	CRB-W34	78475	7.0
1000	CRB-W40	78476	8.5
1150	CRB-W46	78477	9.5
1300	CRB-W52	78478	11.0
1450	CRB-W58	78479	12.0
1600	CRB-W64	78480	13.5
1750	CRB-W70	78481	15.0

†All ingredients used in the polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

ConShear™ - Ultra High-Temp Blades (Red)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	CRB-UHT450	91332	4.0
600	CRB-UHT600	91333	5.0
750	CRB-UHT750	91334	6.5
800	CRB-UHT800	91335	7.0
950	CRB-UHT950	91336	8.0
1000	CRB-UHT1000	91337	8.5
1150	CRB-UHT1150	91338	10.0
1200	CRB-UHT1200	91339	10.5
1350	CRB-UHT1350	91340	11.5
1400	CRB-UHT1400	91341	12.0
1550	CRB-UHT1550	91342	13.0
1600	CRB-UHT1600	91343	13.5
1750	CRB-UHT1750	91344	14.5
1800	CRB-UHT1800	91345	15.0
1950	CRB-UHT1950	91346	16.5

Product Notes:

- Take blade width and ordering number from the worn blade and use the Replacement Blade Chart.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best selection.
- The ConShear™ blade has a faceted profile that renews the cleaning edge as it wears.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- ConShear blades are made of a special long-wearing polyurethane.
- A molded-in blade wear line indicates when the blade is worn out and needs to be replaced.
- Blade replacement is quick. Pull one pin, remove the old blade and slide the new one in.

Blade Width Selection

BELT WIDTH	BELT WIDTH 50 mm	BELT WIDTH 200 mm
300	250	N/A
450	400	250
600	550	400
750	700	550
900	850	700
1050	1000	850
1200	1150	1000
1350	1300	1150
1500	1450	1300
1800	1600	1600

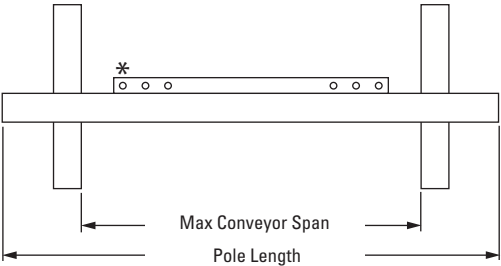
 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
300	1050	925
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225
1800	2650	2525

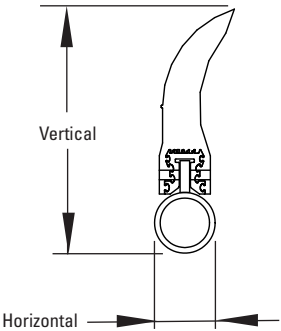


*Each pole size can be used with a blade size either belt width minus 50 mm, 200 mm, or 350 mm.

*For special extra long pole length requirements a Pole Extender Kit (#77423) is available which provides 750 mm of extended pole length.
Pole Diameter - 60 mm

Clearance Guidelines for Installation

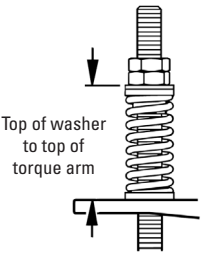
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	238



EST Spring Length Chart

BLADE WIDTH	PURPLE SPRINGS	SILVER SPRINGS	BLACK SPRINGS
250	146	159	N/A
400	133	152	N/A
550	121	149	N/A
700	108	143	N/A
850	N/A	137	143
1000	N/A	130	140
1150	N/A	127	133
1300	N/A	121	130
1450	N/A	N/A	127
1600	N/A	N/A	121
1750	N/A	N/A	117

Shading indicates preferred spring option



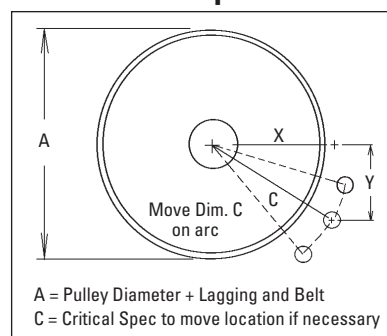
Specifications & Guidelines

EZP1
Precleaners

Pole Location Chart

A	X	Y	C
250	74	230	242
275	92	230	248
300	108	230	254
325	131	230	265
350	146	230	273
375	166	230	284
400	179	230	291
425	195	230	301
450	207	230	309
475	223	230	320
500	235	230	329
525	249	230	339
550	266	230	352
575	283	230	365
600	299	230	377
625	314	230	390
650	330	230	402
675	346	230	415
700	360	230	427
725	374	230	439
750	389	230	452
775	403	230	464
800	417	230	477
825	432	230	489
850	446	230	501
875	460	230	514
900	474	230	526

Pole Location Specs

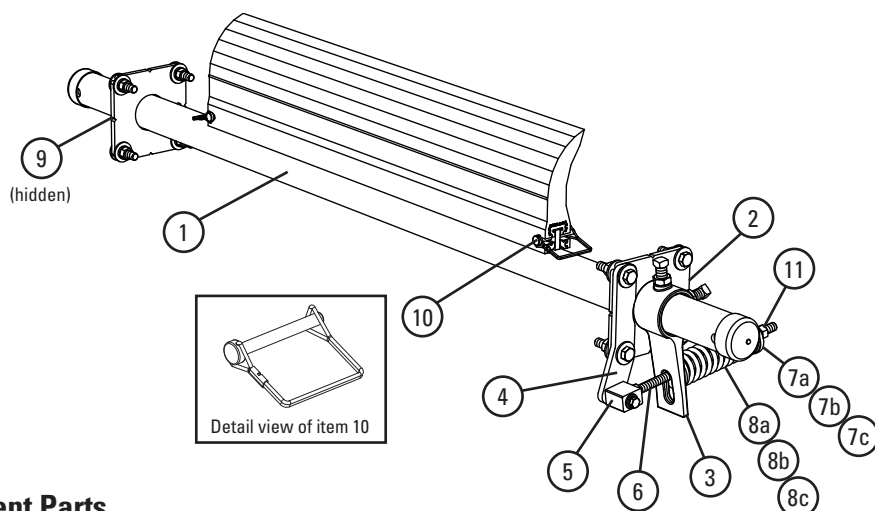


Specifications:

- Maximum Belt Speed3.5 m/s
- Temperature RatingConShear™, ConShear™ White: -35 to 82°C
ConShear™ High-Temp: Up to 135°C with spikes to 164°C
ConShear™ Ultra High-Temp: Up to 200°C with spikes to 232°C
- Minimum Pulley Diameter.....250 mm
- Blade Height.....185 mm
- Usable Blade Wear Length.....100 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths300 to 1800 mm
- CEMA Cleaner RatingClass 2

Replacement Parts List

EZP1
Precleaner



Replacement Parts

REF	DESCRIPTION	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
1	300, 350mm Pole	1200	EZP1P400	78275	9.5
	300, 350mm Pole	1350	EZP1P500	78276	10.5
	450mm Pole	1500	EZP1P650	78277	12.0
	600mm Pole	1650	EZP1P800	78278	14.0
	800mm Pole	1800	EZP1P1000	78279	15.0
	1000mm Pole	1950	EZP1P1200	78280	16.0
	1200mm Pole	2350	EZP1P1400	78281	20.0
	1400mm Pole	2650	EZP1P1600	78282	22.0
2	Mounting Plate Kit* (2 ea.)		EZP1MPK	75637	3.5
3	Torque Arm Kit* (1 ea.)		ESTAK-EST	76406	1.6
4	Pivot Shaft Bracket Kit* (1 ea.)		ESPSBK	76407	0.8
5	Pivot Block Kit*		ESPBK	76408	0.3
6	Pivot Rod Kit*		ESPRK	76409	0.6
7a	Bushing Kit – Purple/Silver (incl. (2) bushings)		ESBK-PS	76410	0.1
7b	Bushing Kit – Black (incl. (2) bushings)		ESBK-B	76411	0.1
7c	EST Bushing Kit - UHT (incl. (2) bushings)		ESBK-ATEX	90264	0.1
8a	Tension Spring – Purple		QMTS-P	75845	0.5
8b	Tension Spring – Silver		ESS-S	76412	0.6
8c	Tension Spring – Black		ESS-B	76413	0.6
9	Pole Lock* (1 ea.)		EZP1PL	75641	0.5
–	EST Tensioner – Purple* (incl. (1) ea. items 3, 4, 5, 6, 7a & 8a)		EST-P	76403	3.5
–	EST Tensioner – Silver* (incl. (1) ea items 3, 4, 5, 6, 7a & 8b)		EST-S	76404	3.6
–	EST Tensioner – Black* (incl. (1) ea items 3, 4, 5, 6, 7b & 8c)		EST-B	76405	3.7
–	EST UHT Tensioner – Purple* (incl. (1) ea items 3, 4, 5, 6, 7c & 8a)		EST-A-P	90814	3.5
–	EST UHT Tensioner – Silver* (incl. (1) ea items 3, 4, 5, 6, 7c & 8b)		EST-A-S	90815	3.6
–	EST UHT Tensioner – Black* (incl. (1) ea items 3, 4, 5, 6, 7c & 8c)		EST-A-B	90816	3.7
10	Blade Pin (1 ea.)		EZP1BP	75642	0.1
11	Jam Nut Kit, EST Tensioner		JNK-A	79891	0.1

*Hardware Included

Optional Spring Tensioner & Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
12	Tension Arm Kit* (1 ea.)	HAR-K	78786	2.7
13	Tension Spring (1 ea.) for sizes 300–750mm	STTS	74419	0.6
13a	HD Tension Spring (1 ea.) for sizes 900–1800mm	HDTTS	74502	0.9
14	Spring Tension J-Bolt Mount (1 ea.)	STJM	74775	1.4
15	J-Bolt Kit* (1 ea.)	STJK	74417	0.3
–	Optional Spring Tensioner Kit* for sizes 300–750mm	EZP10TK1	76418	5.1
–	Optional Spring Tensioner Kit* for sizes 900–1800mm	EZP10TK2	76419	5.4

* Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	76403 EST-P	76404 EST-S	76405 EST-B
ConShear™ 300–700 mm	X		
ConShear™ 850–1300 mm		X	
ConShear™ 1450–1750 mm			X

Spring Tensioner Selection Chart

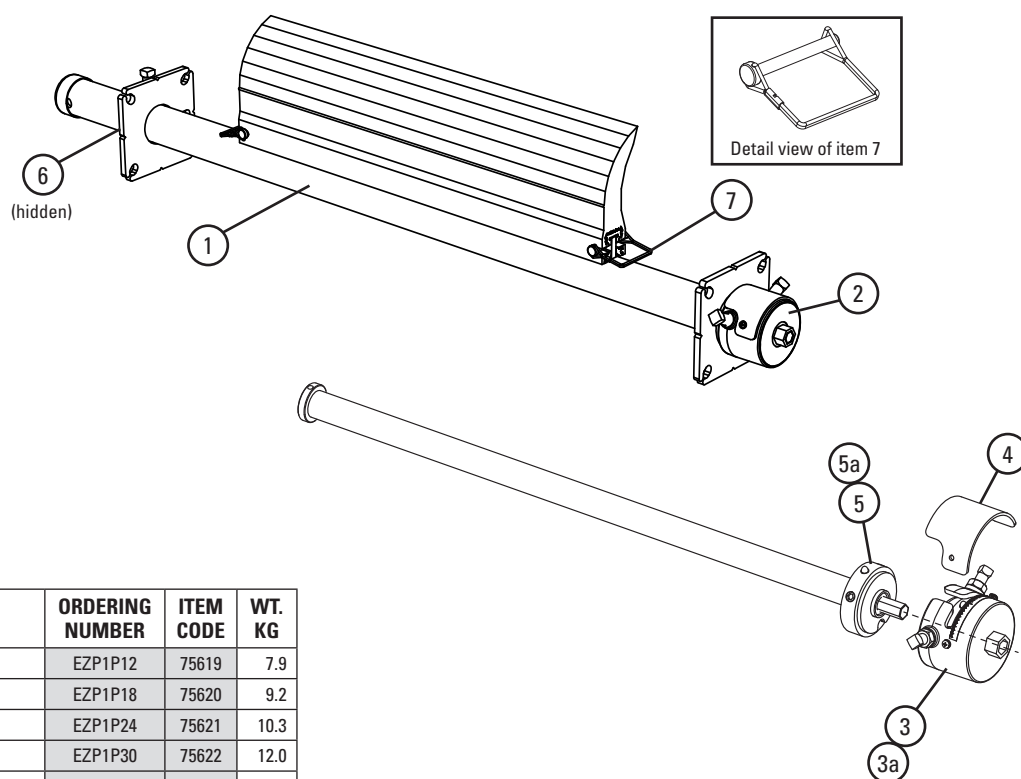
CLEANER BLADE WIDTH	90814 EST-A-P	90815 EST-A-S	90816 EST-A-B
UHT ConShear™ 250–700 mm	X		
UHT ConShear™ 850–1300 mm		X	
UHT ConShear™ 1450–1750 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Replacement Parts List

EZP1T Twist Tensioner Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	300mm Pole	EZP1P12	75619	7.9
	450mm Pole	EZP1P18	75620	9.2
	600mm Pole	EZP1P24	75621	10.3
	750mm Pole	EZP1P30	75622	12.0
	900mm Pole	EZP1P36	75623	13.8
	1050mm Pole	EZP1P42	75624	14.8
	1200mm Pole	EZP1P48	75625	16.0
	1350mm Pole	EZP1P54	75626	17.8
	1500mm Pole	EZP1P60	75627	19.6
	1800mm Pole	EZP1P72	75772	21.9
2	Torsion Mounting Plate Kit* (2 ea.)	EZPTMPK	78507	3.9
3	Torsion Cap Kit* (1 ea.) (incl. (1) ea. item 4)	EZPTCK	78508	1.5
3a	Torsion Cap Kit HD* (1 ea.) (incl. (1) ea. item 4)	EZPTCKHD	78509	1.5
4	Torsion Shield	EZPTSR	78510	0.05
5	Torsion Spring Kit	EZPTSK	78511	2.7
5a	Torsion Spring Kit HD	EZPTSKHD	78512	3.9
6	Pole Lock* (1 ea.)	EZP1PL	75641	0.5
—	Torsion Bar Tensioner (incl. (1) ea. items 3, 4, & 5)	EZPTBT	77384	7.0
—	Torsion Bar Tensioner HD (incl. (1) ea. items 3a, 4, & 5a)	EZPTBTHD	77385	9.1
7	Blade Pin (1 ea.)	EZP1BP	75642	0.05

*Hardware Included

Torsion Bar Tensioner Selection Chart

CLEANER BLADE WIDTH	77384 EZPTBT	77385 EZPTBTHD
ConShear™ 300–700 mm	X	
ConShear™ 1350–1800 mm		X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1 Stainless Steel Food Grade Precleaner

Belt Width Minus 50 mm

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
300	250	CFG-212	78838	22.5
450	400	CFG-218	78839	24.5
600	550	CFG-224	78840	24.5
750	700	CFG-230	78841	27.0
900	850	CFG-236	78842	30.0
1050	1000	CFG-242	78843	31.5
1200	1150	CFG-248	78844	33.5
1350	1300	CFG-254	78845	35.0
1500	1450	CFG-260	78846	37.0



Product Notes:

- White food-grade ConShear™ Precleaner is chemical resistant and all ingredients used in polyurethane formulation comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best selection.
- Each cleaner can be retrofitted with three replacement blade sizes (belt width minus 50 mm, 200 mm, or 350 mm).
- Comes complete with universal mounting plates and tensioner.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- Works with mechanical splices. Polyurethane blade glides over splices.
- Compatible with reversing belts.
- For replacement parts see the EZP1 SS Parts List.
- For applications requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

ConShear™ Replacement Blades

EZP1
Precleaners

ConShear™ Blades (Purple)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-200	78239	2.0
300	CRB-300	78240	2.5
350	CRB-350	78241	3.0
450	CRB-450	78242	4.0
600	CRB-600	78243	5.0
750	CRB-750	78244	6.5
800	CRB-800	78245	7.0
950	CRB-950	78246	8.0
1000	CRB-1000	78247	8.5
1150	CRB-1150	78248	10.0
1200	CRB-1200	78249	10.5
1350	CRB-1350	78250	11.5
1400	CRB-1400	78251	12.0
1550	CRB-1550	78252	13.0
1600	CRB-1600	78253	13.5
1750	CRB-1750	78254	14.5
1800	CRB-1800	78255	15.0
1950	CRB-1950	78256	16.5

ConShear™ - High-Temp Blades (Yellow)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-HT200	78257	2.0
300	CRB-HT300	78258	2.5
350	CRB-HT350	78259	3.0
450	CRB-HT450	78260	4.0
600	CRB-HT600	78261	5.0
750	CRB-HT750	78262	6.5
800	CRB-HT800	78263	7.0
950	CRB-HT950	78264	8.0
1000	CRB-HT1000	78265	8.5
1150	CRB-HT1150	78266	10.0
1200	CRB-HT1200	78267	10.5
1350	CRB-HT1350	78268	11.5
1400	CRB-HT1400	78269	12.0
1550	CRB-HT1550	78270	13.0
1600	CRB-HT1600	78271	13.5
1750	CRB-HT1750	78272	14.5
1800	CRB-HT1800	78273	15.0
1950	CRB-HT1950	78274	16.5

ConShear™ Blades (White)

Chemical Resistant/Food Grade†

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-W10	78471	2.0
400	CRB-W16	78472	3.5
550	CRB-W22	78473	5.0
700	CRB-W28	78474	6.0
850	CRB-W34	78475	7.0
1000	CRB-W40	78476	8.5
1150	CRB-W46	78477	9.5
1300	CRB-W52	78478	11.0
1450	CRB-W58	78479	12.0
1600	CRB-W64	78480	13.5
1750	CRB-W70	78481	15.0

†All ingredients used in the polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

ConShear™ - Ultra High-Temp Blades (Red)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	CRB-UHT450	91332	4.0
600	CRB-UHT600	91333	5.0
750	CRB-UHT750	91334	6.5
800	CRB-UHT800	91335	7.0
950	CRB-UHT950	91336	8.0
1000	CRB-UHT1000	91337	8.5
1150	CRB-UHT1150	91338	10.0
1200	CRB-UHT1200	91339	10.5
1350	CRB-UHT1350	91340	11.5
1400	CRB-UHT1400	91341	12.0
1550	CRB-UHT1550	91342	13.0
1600	CRB-UHT1600	91343	13.5
1750	CRB-UHT1750	91344	14.5
1800	CRB-UHT1800	91345	15.0
1950	CRB-UHT1950	91346	16.5

Product Notes:

- Take blade width and ordering number from the worn blade and use the Replacement Blade Chart.
- For optimal cleaning and reduced blade retensioning maintenance, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best selection.
- The ConShear™ blade has a faceted profile that renews the cleaning edge as it wears.
- Visual tension check. No guesswork on blade tensioning. Simply measure the spring, check label on tensioner and turn adjusting nut to restore optimal tension.
- ConShear blades are made of a special long-wearing polyurethane.
- A molded-in blade wear line indicates when the blade is worn out and needs to be replaced.
- Blade replacement is quick. Pull one pin, remove the old blade and slide the new one in.

Blade Width Selection

BELT WIDTH	BELT WIDTH 50 mm	BELT WIDTH 200 mm
300	250	N/A
450	400	250
600	550	400
750	700	550
900	850	700
1050	1000	850
1200	1150	1000
1350	1300	1150
1500	1450	1300
1800	1600	1600

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

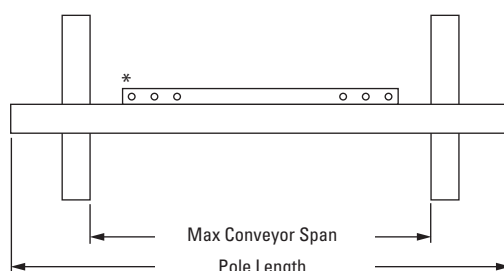
Specifications & Guidelines

EZP1 Stainless Steel Food Grade Precleaner

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
300	1050	925
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225

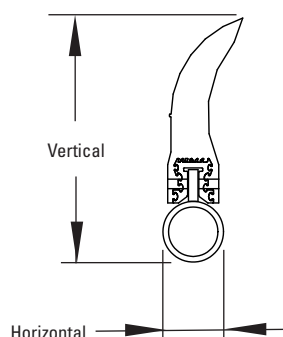
Pole Diameter – 60 mm



*Each pole size can be used with a blade size either belt width minus 50 mm, 200 mm, or 350 mm.

Clearance Guidelines for Installation

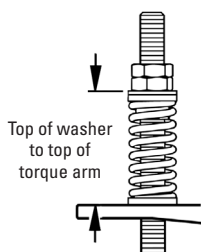
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	238



EST Spring Length Chart

BLADE WIDTH	PURPLE SPRINGS	WHITE SPRINGS	GOLD SPRINGS
250	143	162	N/A
400	127	156	N/A
550	111	152	N/A
700	98	149	N/A
850	N/A	143	156
1000	N/A	140	152
1150	N/A	133	149
1300	N/A	130	149
1450	N/A	127	146
1600	N/A	121	143

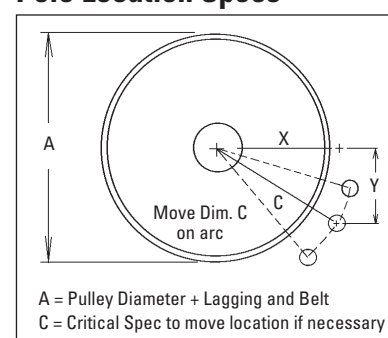
Shading indicates preferred spring option



Specifications:

- Maximum Belt Speed3.5 m/s
- Temperature Rating-35 to 82°C
- Minimum Pulley Diameter.....250 mm
- Blade Height.....185 mm
- Usable Blade Wear Length.....100 mm
- Blade MaterialPolyurethane (chemical resistant/food grade)
- Available for Belt Widths300 to 1500 mm
- CEMA Cleaner RatingClass 2

Pole Location Specs



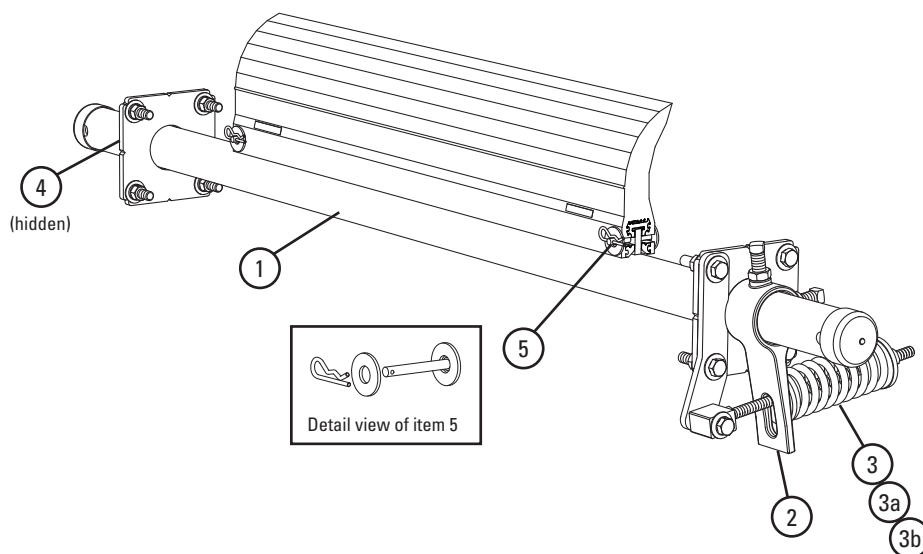
A = Pulley Diameter + Lagging and Belt
C = Critical Spec to move location if necessary

Pole Location Chart

A	X	Y	C
250	74	230	242
275	92	230	248
300	108	230	254
325	131	230	265
350	146	230	273
375	166	230	284
400	179	230	291
425	195	230	301
450	207	230	309
475	223	230	320
500	235	230	329
525	249	230	339
550	266	230	352
575	283	230	365
600	299	230	377
625	314	230	390
650	330	230	402
675	346	230	415
700	360	230	427
725	374	230	439
750	389	230	452
775	403	230	464
800	417	230	477
825	432	230	489
850	446	230	501
875	460	230	514
900	474	230	526

Replacement Parts List

EZP1 Stainless Steel Food Grade Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	300mm SS Pole	EZP1P12-S/S	78812	7.9
	450mm SS Pole	EZP1P18-S/S	78813	9.2
	600mm SS Pole	EZP1P24-S/S	78814	10.3
	750mm SS Pole	EZP1P30-S/S	78815	12.0
	900mm SS Pole	EZP1P36-S/S	78816	13.8
	1050mm SS Pole	EZP1P42-S/S	78817	14.8
	1200mm SS Pole	EZP1P48-S/S	78818	16.0
	1350mm SS Pole	EZP1P54-S/S	78819	17.8
	1500mm SS Pole	EZP1P60-S/S	78820	19.6
	1800mm SS Pole	EZP1P72-S/S	78821	21.9
2	SS Torque Arm Kit* (1 ea.)	ESTAK-EST-S/S	78849	1.6
3	SS Tension Spring – Purple	QMTS-P-S/S	77450	0.5
3a	SS Tension Spring – White	QMTS-W-S/S	77451	0.5
3b	SS Tension Spring – Gold	QMTS-G-S/S	77452	0.6
4	SS Pole Lock* (1 ea.)	EZP1PL-S/S	78848	0.5
–	SS EST Tensioner – Purple* (incl. (1) ea. items 2, 3, 4)	EST-P-S/S	78808	3.5
–	SS EST Tensioner – White* (incl. (1) ea. items 2, 3, 4a)	EST-W-S/S	78809	3.6
–	SS EST Tensioner – Gold* (incl. (1) ea. items 2, 3, 4b)	EST-G-S/S	78810	3.7
5	Blade Pin (1 ea.)	MSPBPK-S/S	77583	0.05

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	78808 EST-P-S/S	78809 EST-W-S/S	78810 EST-G-S/S
ConShear™ 300–700 mm	X		
ConShear™ 850–1300 mm		X	
ConShear™ 1450–1750 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

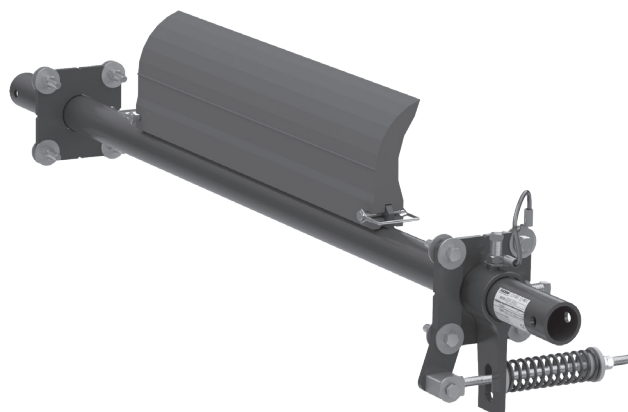
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1 ATEX Precleaner

EZP1 ATEX Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
400	350	EZP1-400-50-ATEX	90127	24.5
	200	EZP1-400-200-ATEX	90135	22.5
500	450	EZP1-500-50-ATEX	90128	26.5
	300	EZP1-500-200-ATEX	90136	24.5
500-650	600	EZP1-650-50-ATEX	90129	29.0
	450	EZP1-650-200-ATEX	90137	27.0
800	750	EZP1-800-50-ATEX	90130	31.5
	600	EZP1-800-200-ATEX	90138	29.5
1000	950	EZP1-1000-50-ATEX	90131	35.0
	800	EZP1-1000-200-ATEX	90139	33.0
1200	1150	EZP1-1200-50-ATEX	90132	39.0
	1000	EZP1-1200-200-ATEX	90140	37.0
1400	1350	EZP1-1400-50-ATEX	90133	42.5
	1200	EZP1-1400-200-ATEX	90141	40.5
1600	1550	EZP1-1600-50-ATEX	90134	45.0
	1400	EZP1-1600-200-ATEX	90142	43.0



☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☒ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZP1
Precleaners

ConShear™ FRAS Blades (Blue)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-200F	90112	2.0
300	CRB-300F	90113	2.5
350	CRB-350F	90114	3.0
450	CRB-450F	90115	3.8
600	CRB-600F	90116	5.0
750	CRB-750F	90117	6.3
800	CRB-800F	90118	6.7
950	CRB-950F	90119	8.0
1000	CRB-1000F	90120	8.4
1150	CRB-1150F	90121	9.6
1200	CRB-1200F	90122	10.0
1350	CRB-1350F	90123	11.3
1400	CRB-1400F	90124	11.7
1550	CRB-1550F	90125	13.0
1600	CRB-1600F	90126	13.5

Order blade width for your belt width's material path:
belt width minus 50 mm or 200 mm.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

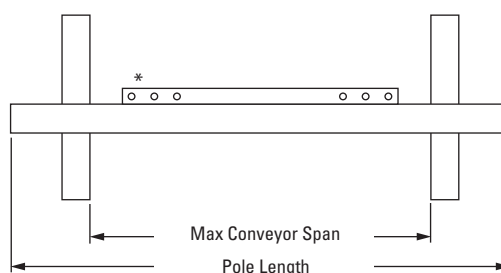
Specifications & Guidelines

EZP1 ATEX
Precleaner

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
300	1050	925
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225
1800	2650	2525

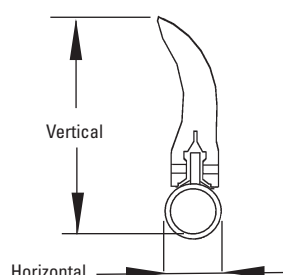
Pole Diameter - 60mm



*Each pole size can be used with a blade size either belt width minus 50 mm, 200 mm, or 350 mm.

Clearance Guidelines for Installation

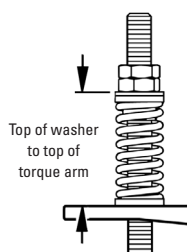
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	238



Spring Length Chart

BLADE WIDTH	PURPLE SPRINGS	SILVER SPRINGS	BLACK SPRINGS
200	149	159	N/A
300	140	156	N/A
350	137	152	N/A
450	127	149	N/A
600	114	143	N/A
750	98	140	N/A
800	N/A	137	143
900	N/A	130	137
1000	N/A	130	137
1150	N/A	124	133
1200	N/A	121	130
1350	N/A	117	137
1400	N/A	N/A	124
1550	N/A	N/A	121

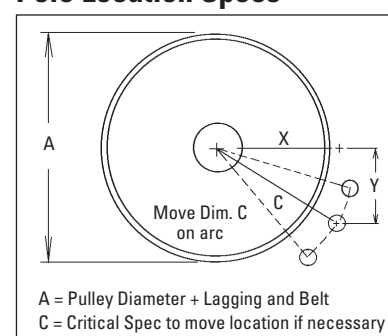
Shading indicates preferred spring option.



Specifications:

- Maximum Belt Speed3.5 m/s
- Temperature Rating-35 to 82°C
- Minimum Pulley Diameter.....250 mm
- Blade Height.....185 mm
- Usable Blade Wear Length.....100 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths300 to 1800 mm
- CEMA Cleaner RatingClass 3

Pole Location Specs



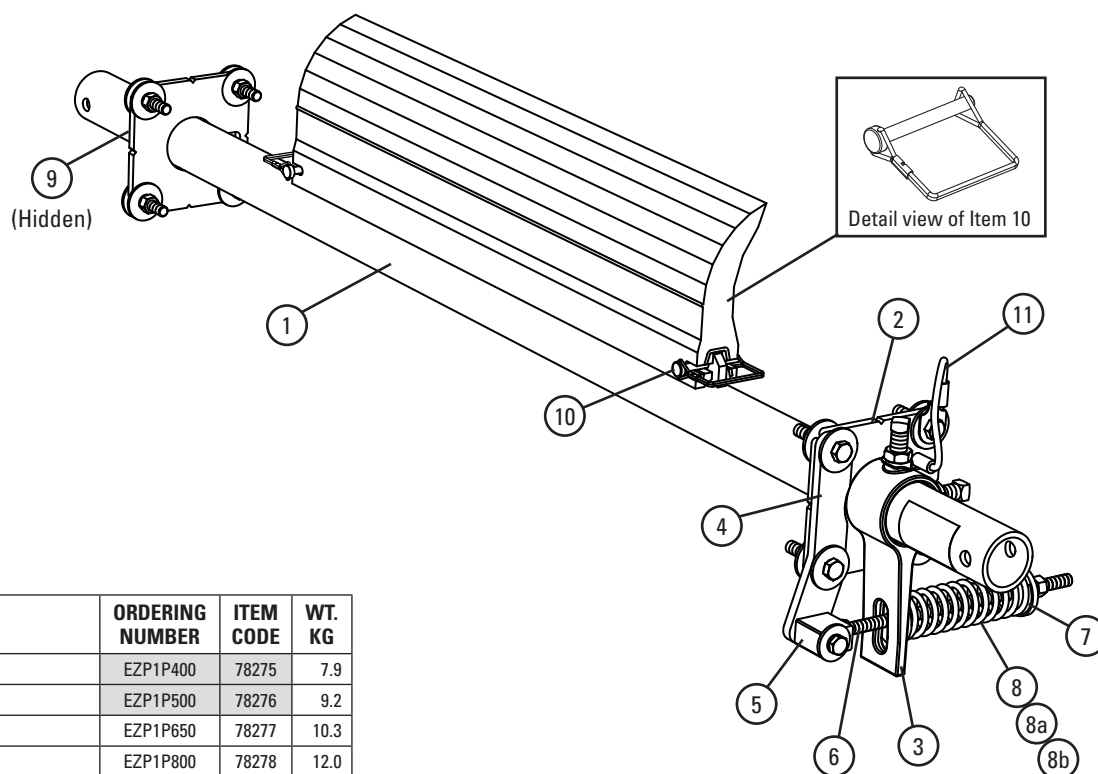
A = Pulley Diameter + Lagging and Belt
C = Critical Spec to move location if necessary

Pole Location Chart

A	X	Y	C
250	74	230	242
275	92	230	248
300	108	230	254
325	131	230	265
350	146	230	273
375	166	230	284
400	179	230	291
425	195	230	301
450	207	230	309
475	223	230	320
500	235	230	329
525	249	230	339
550	266	230	352
575	283	230	365
600	299	230	377
625	314	230	390
650	330	230	402
675	346	230	415
700	360	230	427
725	374	230	439
775	389	230	452
775	403	230	464
825	417	230	477
825	432	230	489
850	446	230	501
875	460	230	514
900	474	230	526

Replacement Parts List

EZP1 ATEX Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	400mm Pole	EZP1P400	78275	7.9
	500mm Pole	EZP1P500	78276	9.2
	650mm Pole	EZP1P650	78277	10.3
	800mm Pole	EZP1P800	78278	12.0
	1000mm Pole	EZP1P1000	78279	13.8
	1200mm Pole	EZP1P1200	78280	14.8
	1400mm Pole	EZP1P1400	78281	16.0
	1600mm Pole	EZP1P1600	78282	17.8
2	Mounting Plate Kit* (2 ea.)	MEZP1MPK	81897	3.5
3	Torque Arm Kit* (1 ea.)	ESTAK	81033	1.6
4	Pivot Shaft Bracket Kit* (1 ea.)	MESPBK	82363	0.8
5	Pivot Block Kit*	MESPBL	81895	0.3
6	Pivot Rod Kit*	MESPRK	77441	0.5
7	Bushing Kit (incl. 2 bushings)	ESBK-ATEX	90264	0.05
8	Tension Spring - Purple	QMTS-P	75845	0.5
8a	Tension Spring - Silver	ESS-S	76412	0.5
8b	Tension Spring - Black	ESS-B	76413	0.6
9	Pole Lock* (1 ea.)	STCK	74506	0.5
—	EST Tensioner - Purple* (incl. (1) ea. items 3, 4, 5, 6, 7 & 8)	MEST-P	81068	7.7
—	EST Tensioner - Silver* (incl. (1) ea. items 3, 4, 5, 6, 7 & 8a)	MEST-S	81069	7.9
—	EST Tensioner - Black* (incl. (1) ea. items 3, 4, 5, 6, 7a & 8b)	MEST-B	81070	7.9
10	Blade Pin (1 ea.)	EZP1BP	75642	0.05
11	ATEX Grounding Wire Kit	ATEX-GWK	90263	0.05

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	C4437 EST-P	C4438 EST-S	C4439 EST-B
ConShear™ 200–750 mm	X		
ConShear™ 800–1350 mm		X	
ConShear™ 1400–1600 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MSP/MSP High-Temp Standard Mine-Duty Precleaner



MSP Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500-650	450	MSP-650-200	78231	39.5
650-800	600	MSP-800-200	78232	41.0
800	750	MSP-800-50	78224	42.5
1000	800	MSP-1000-200	78233	46.0
1000	950	MSP-1000-50	78225	47.0
1200	1000	MSP-1200-200	78234	51.0
1200	1150	MSP-1200-50	78226	52.0
1400	1200	MSP-1400-200	78235	55.0
1400	1350	MSP-1400-50	78227	56.0
1600	1400	MSP-1600-200	78236	58.0
1600	1550	MSP-1600-50	78228	60.0
1800	1600	MSP-1800-200	78237	62.0
1800	1750	MSP-1800-50	78229	64.0
2000	1800	MSP-2000-200	78238	69.0
2000	1950	MSP-2000-50	78230	71.0

MSP High-Temp Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500-650	450	MSP-650-200HT	90460	39.5
650-800	600	MSP-800-200HT	90461	41.0
800	750	MSP-800-50HT	90462	42.5
1000	800	MSP-1000-200HT	90463	46.0
1000	950	MSP-1000-50HT	90464	47.0
1200	1000	MSP-1200-200HT	90465	51.0
1200	1150	MSP-1200-50HT	90466	52.0
1400	1200	MSP-1400-200HT	90467	55.0
1400	1350	MSP-1400-50HT	90468	56.0
1600	1400	MSP-1600-200HT	90469	58.0
1600	1550	MSP-1600-50HT	90470	60.0
1800	1600	MSP-1800-200HT	90471	62.0
1800	1750	MSP-1800-50HT	90472	64.0
2000	1800	MSP-2000-200HT	90473	69.0
2000	1950	MSP-2000-50HT	90474	71.0

Optional Mounting Kits

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Optional Mounting Bar Kit*	MMBK	75830	8.9
Mounting Plate Kit* (2 plates)	MMPK	76537	63.5

*Hardware Included

Product Notes:

- Recommended for standard-duty conveyor applications. For tougher belt applications see the MMP Medium-Duty Precleaner. For extreme, abusive applications see the MHP Heavy-Duty Precleaner or the MHCP Heavy-Duty Cartridge Precleaner.
- Material Path Option: Fit the blade width to the belt's material path. The material path is typically the center 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best solution.
- Each cleaner pole is retrofittable for three blade sizes (belt width minus 50 mm, 200 mm, or 350 mm).
- Pole Length: Belt width plus 1350 mm. For conveyors requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm. For longer requirements see Installation Accessories – Pole Extender Kit.
- Visual Tension Check: No guesswork on blade tensioning. Measure the spring and adjust to specified length per blade width to restore optimal tensioning.
- To make cleaner installation easier and quicker, see the Optional Mounting Kits in the above chart.
- For replacement parts see MSP Parts List.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MSP Ultra High-Temp Standard Mine-Duty Precleaner

MSP Ultra High-Temp Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500-650	450	MSP-650-200UHT	91374	39.5
650-800	600	MSP-800-200UHT	91375	41.0
800	750	MSP-800-50UHT	91367	42.5
1000	800	MSP-1000-200UHT	91376	46.0
1000	950	MSP-1000-50UHT	91368	47.0
1200	1000	MSP-1200-200UHT	91377	51.0
1200	1150	MSP-1200-50UHT	91369	52.0
1400	1200	MSP-1400-200UHT	91378	55.0
1400	1350	MSP-1400-50UHT	91370	56.0
1600	1400	MSP-1600-200UHT	91379	58.0
1600	1550	MSP-1600-50UHT	91371	60.0
1800	1600	MSP-1800-200UHT	91380	62.0
1800	1750	MSP-1800-50UHT	91372	64.0
2000	1800	MSP-2000-200UHT	91381	69.0
2000	1950	MSP-2000-50UHT	91373	71.0



Product Notes:

- Material Path Option: Fit the blade width to the belt's material path. The material path is typically the center 2/3 of the belt width. In most cases a blade size of belt width minus 200 mm may be the best solution.
- Each cleaner pole is retrofittable for three blade sizes (belt width minus 50 mm, 200 mm, or 350 mm).
- Pole Length: Belt width plus 1350 mm. For conveyors requiring longer pole lengths, go to the minus 200 mm chart and select the cleaner one belt width size larger. This will provide a pole 150 mm longer and a blade size of belt width minus 50 mm.
- Visual Tension Check: No guesswork on blade tensioning. Measure the spring and adjust to specified length per blade width to restore optimal tensioning.
- For replacement parts see MSP Parts List.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MSP ATEX ***Standard Mine-Duty Precleaner***

MSP ATEX Mine-Duty Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500-650	600	MSP-650-50-ATEX	90271	41.5
	450	MSP-650-200-ATEX	90277	39.5
800	750	MSP-800-50-ATEX	90272	42.5
	600	MSP-800-200-ATEX	90278	40.5
1000	950	MSP-1000-50-ATEX	90273	47.0
	800	MSP-1000-200-ATEX	90279	45.0
1200	1150	MSP-1200-50-ATEX	90274	52.0
	1000	MSP-1200-200-ATEX	90280	50.0
1400	1350	MSP-1400-50-ATEX	90275	55.0
	1200	MSP-1400-200-ATEX	90281	53.0
1600	1550	MSP-1600-50-ATEX	90276	60.0
	1400	MSP-1600-200-ATEX	90282	58.0
1800	1600	MSP-1800-200-ATEX	90309	62.0



☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

ConShear™ Replacement Blades

MSP
Standard Mine-Duty Precleaners

ConShear™ Blades (Purple)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-200	78239	2.0
300	CRB-300	78240	2.5
350	CRB-350	78241	3.0
450	CRB-450	78242	4.0
600	CRB-600	78243	5.0
750	CRB-750	78244	6.5
800	CRB-800	78245	7.0
950	CRB-950	78246	8.0
1000	CRB-1000	78247	8.5
1150	CRB-1150	78248	10.0
1200	CRB-1200	78249	10.5
1350	CRB-1350	78250	11.5
1400	CRB-1400	78251	12.0
1550	CRB-1550	78252	13.0
1600	CRB-1600	78253	13.5
1750	CRB-1750	78254	14.5
1800	CRB-1800	78255	15.0
1950	CRB-1950	78256	16.5

ConShear™ - High-Temp Blades (Yellow)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-HT200	78257	2.0
300	CRB-HT300	78258	2.5
350	CRB-HT350	78259	3.0
450	CRB-HT450	78260	4.0
600	CRB-HT600	78261	5.0
750	CRB-HT750	78262	6.5
800	CRB-HT800	78263	7.0
950	CRB-HT950	78264	8.0
1000	CRB-HT1000	78265	8.5
1150	CRB-HT1150	78266	10.0
1200	CRB-HT1200	78267	10.5
1350	CRB-HT1350	78268	11.5
1400	CRB-HT1400	78269	12.0
1550	CRB-HT1550	78270	13.0
1600	CRB-HT1600	78271	13.5
1750	CRB-HT1750	78272	14.5
1800	CRB-HT1800	78273	15.0
1950	CRB-HT1950	78274	16.5

ConShear™ Blades (White) Chemical Resistant/Food Grade†

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
250	CRB-W10	78471	2.0
400	CRB-W16	78472	3.5
550	CRB-W22	78473	5.0
700	CRB-W28	78474	6.0
850	CRB-W34	78475	7.0
1000	CRB-W40	78476	8.5
1150	CRB-W46	78477	9.5
1300	CRB-W52	78478	11.0
1450	CRB-W58	78479	12.0
1600	CRB-W64	78480	13.5
1750	CRB-W70	78481	15.0

†All ingredients used in the polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

ConShear™ - Ultra High-Temp Blades (Red)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	CRB-UHT450	91332	4.0
600	CRB-UHT600	91333	5.0
750	CRB-UHT750	91334	6.5
800	CRB-UHT800	91335	7.0
950	CRB-UHT950	91336	8.0
1000	CRB-UHT1000	91337	8.5
1150	CRB-UHT1150	91338	10.0
1200	CRB-UHT1200	91339	10.5
1350	CRB-UHT1350	91340	11.5
1400	CRB-UHT1400	91341	12.0
1550	CRB-UHT1550	91342	13.0
1600	CRB-UHT1600	91343	13.5
1750	CRB-UHT1750	91344	14.5
1800	CRB-UHT1800	91345	15.0
1950	CRB-UHT1950	91346	16.5

Blade Width Selection

BELT WIDTH	BELT WIDTH 50 mm	BELT WIDTH 200 mm
600	550	400
750	700	550
900	850	700
1050	1000	850
1200	1150	1000
1350	1300	1150
1500	1450	1300
1800	1750	1600
2100	2050	1900

Product Notes:

- A molded-in wear line indicates when the blade is worn out and needs to be replaced.
- Faceted blade profile: Renews its cleaning edge as the blade wears.
- ConShear™ blades are made of a special long-wearing polyurethane.
- Quick blade replacement: Pull one pin, remove the old blade and slide the new one in.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

ConShear™ Replacement Blades

MSP
Standard Mine-Duty Precleaner

ConShear™ FRAS Blades (Blue)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
200	CRB-200F	90112	2.0
300	CRB-300F	90113	2.5
350	CRB-350F	90114	3.0
450	CRB-450F	90115	3.8
600	CRB-600F	90116	5.0
750	CRB-750F	90117	6.3
800	CRB-800F	90118	6.7
950	CRB-950F	90119	8.0
1000	CRB-1000F	90120	8.4
1150	CRB-1150F	90121	9.6
1200	CRB-1200F	90122	10.0
1350	CRB-1350F	90123	11.3
1400	CRB-1400F	90124	11.7
1550	CRB-1550F	90125	13.0
1600	CRB-1600F	90126	13.5

Order blade width for your belt width's material path:
belt width minus 50 mm or 200 mm.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

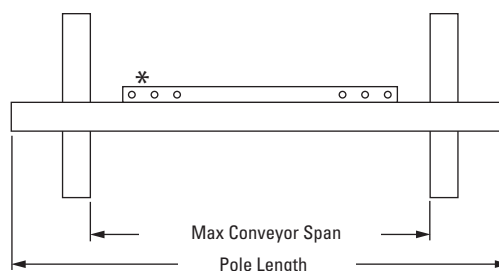
MSP
Standard Mine-Duty Precleaner

Pole Length Specifications*

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
600	1950	1700
750	2100	1850
900	2250	2000
1050	2400	2150
1200	2550	2300
1350	2700	2450
1500	2850	2600
1800	3150	2900
2100	3450	3200

Pole Diameter – 73 mm

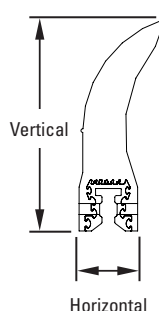
*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.



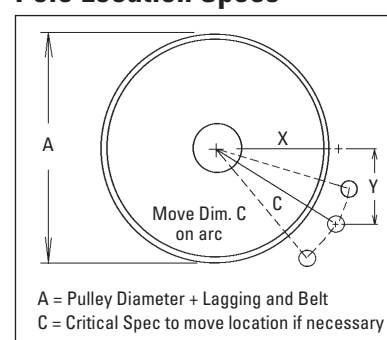
*Each pole size can be used with a blade size either belt width minus 50 mm, 200 mm, or 350 mm.

Clearance Guidelines for Installation

HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	250



Pole Location Specs

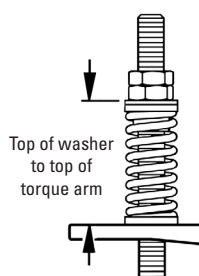


A = Pulley Diameter + Lagging and Belt
C = Critical Spec to move location if necessary

QMT Spring Length Chart

BLADE WIDTH	PURPLE SPRINGS	WHITE SPRINGS	GOLD SPRINGS
400	133	159	N/A
550	121	156	N/A
700	105	149	N/A
850	N/A	146	156
1000	N/A	143	156
1150	N/A	140	152
1300	N/A	137	149
1450	N/A	130	149
1600	N/A	127	146
1750	N/A	124	143
1900	N/A	N/A	143
2050	N/A	N/A	140
2200	N/A	N/A	133
2350	N/A	N/A	130
2500	N/A	N/A	130
2650	N/A	N/A	127

Shading indicates preferred spring option



Pole Location Chart

A	X	Y	C
450	204	230	308
475	222	230	320
500	232	230	326
525	248	230	338
550	266	230	352
575	282	230	364
600	298	230	376
625	312	230	388
650	330	230	402
675	344	230	414
700	358	230	426
725	372	230	438
750	390	230	452
775	402	230	464
800	416	230	476
825	430	230	488
850	446	230	502
875	460	230	514
900	474	230	526
925	486	230	538
950	502	230	552
975	514	230	564
1000	528	230	576
1025	542	230	588
1050	556	230	602

Specifications:

- Maximum Belt Speed3.5 m/s
- Temperature RatingConShear™, ConShear™ White: -35 to 82°C
ConShear™ High-Temp: Up to 135°C, spikes to 164°C
ConShear™ Ultra High-Temp: Up to 200°C, spikes to 232°C
- Minimum Pulley Diameter.....400 mm
- Blade Height.....185 mm
- Usable Blade Wear Length.....100 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths600 to 2100 mm
- CEMA Cleaner RatingClass 3

Specifications & Guidelines

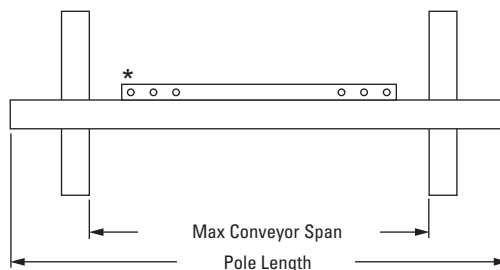
MSP ATEX Standard Mine-Duty Precleaner

Pole Length Specifications*

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
650	2134	1883
800	2286	2036
1000	2438	2188
1200	2591	2340
1400	2896	2645
1600	3048	2804

*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

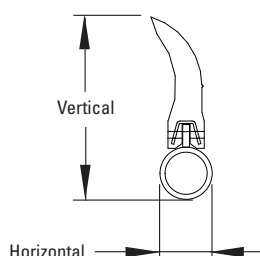
Pole Diameter - 73 mm



*Each pole size can be used with a blade size either belt width minus 50 mm or 200 mm.

Clearance Guidelines for Installation

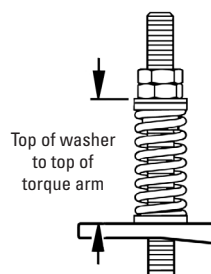
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	250



QMT Spring Length Chart

BLADE WIDTH	PURPLE SPRINGS	WHITE SPRINGS
450	125	N/A
600	115	N/A
750	100	N/A
800	N/A	147
950	N/A	144
1000	N/A	142
1150	N/A	138
1200	N/A	137
1350	N/A	133
1400	N/A	132
1550	N/A	128
1600	N/A	127

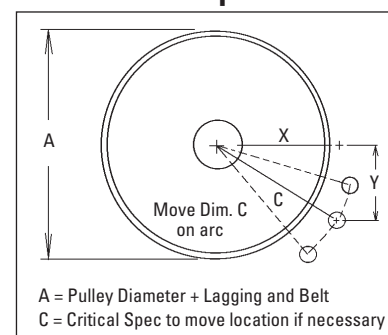
Shading indicates preferred spring option



Specifications:

- Maximum Belt Speed3.5 m/s
- Temperature Rating-35 to 82°C
- Minimum Pulley Diameter.....250 mm
- Blade Height.....185 mm
- Usable Blade Wear Length.....100 mm
- Blade MaterialFire Resistant Anti-Static (FRAS) Polyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths650 to 1600 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 3

Pole Location Specs



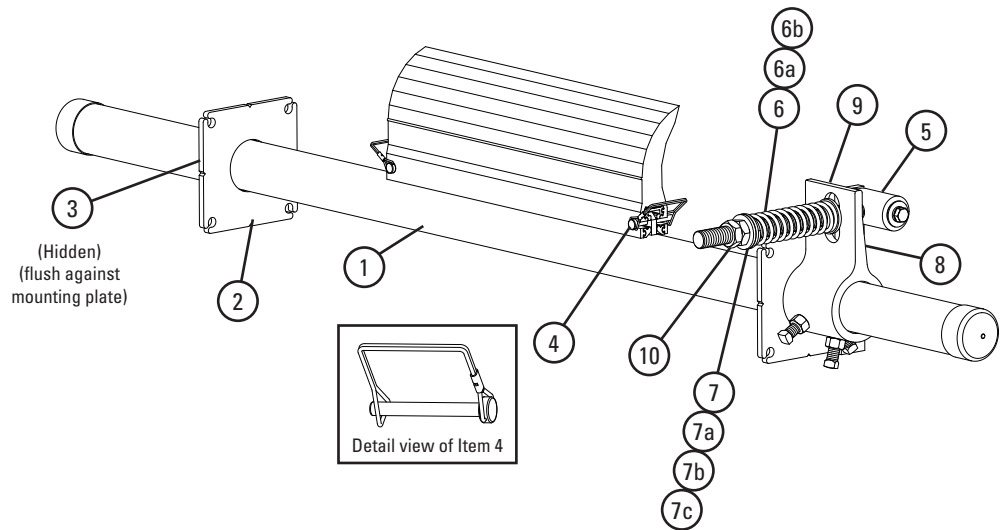
A = Pulley Diameter + Lagging and Belt
C = Critical Spec to move location if necessary

Pole Location Chart

A	X	Y	C
400	179	230	291
425	195	230	301
450	207	230	309
475	223	230	320
500	235	230	329
525	249	230	339
550	266	230	352
575	283	230	365
600	299	230	377
625	314	230	390
650	330	230	402
675	346	230	415
700	360	230	427
725	374	230	439
750	389	230	452
775	403	230	464
800	417	230	477
825	432	230	489
850	446	230	501
875	460	230	514
900	474	230	526
925	488	230	539
950	502	230	552
975	516	230	565
1000	529	230	576
1025	542	230	589
1050	557	230	602

Replacement Parts List

MSP Standard Mine-Duty Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	MSPP650	78301	21.0
	600mm Pole	MSPP800	78302	23.0
	800mm Pole	MSPP1000	78303	25.5
	1000mm Pole	MSPP1200	78304	27.5
	1200mm Pole	MSPP1400	78305	30.5
	1400mm Pole	MSPP1600	78306	32.5
	1600mm Pole	MSPP1800	78307	34.5
	1800mm Pole	MSPP2000	78308	40.5
2	Mounting Plate Kit* (2 ea.)	MSPMPK	75811	3.8
3	Pole Lock* (1 ea.)	MSPPL	75816	0.9
4	Blade Pin Kit* (1 ea.)	MSPBP	107852	0.05
5	Pivot Arm Kit* (1 ea.)	QMPAK	76096	2.0
6a	Tension Spring – Purple (1 ea.) for blades 400–700mm	QMTS-P	75845	0.3
6b	Tension Spring – White (1 ea.) for blades 850–1750mm	PSTS-W	75898	0.8
6c	Tension Spring – Gold (1 ea.) for blades 1900–2050mm	QMTS-G	76484	1.1
7	Bushing Kit – Purple (2 ea.)	QMTBK-P	76097	0.05
7a	Bushing Kit – White (2 ea.)	QMTBK-W	76098	0.1
7b	Bushing Kit – Gold (2 ea.)	QMTBK-G	76540	0.1
7c	QMT Bushing Kit – UHT (2 ea.)	QMT-ATEX	90435	0.1
8	Pivot Shaft Bracket Kit* (1 ea.)	QMTPSBK	76099	2.0
9	Torsion Arm Kit* (1 ea.)	PSTA	75896	5.2
10	Jam Nut Kit QMT Tensioner	JNK-C	79893	0.1
-	QMT Spring Tensioner* – Purple (incl. (1) ea. items 5, 6a, 7a, 8, & 9)	QMT-P	76074	9.3
-	QMT Spring Tensioner* – White (incl. (1) ea. items 5, 6b, 7b, 8, & 9)	QMT-W	76075	9.9
-	QMT Spring Tensioner* – Gold (incl. (1) ea. items 5, 6c, 7c, 8, & 9)	QMT-G	76483	10.5
-	QMT UHT Tensioner* – Purple (incl. (1) ea. items 5, 6a, 7, 8, & 9)	QMT-A-P	91285	9.3
-	QMT UHT Tensioner* – White (incl. (1) ea. items 5, 6b, 7, 8, & 9)	QMT-A-W	91286	9.9

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	76074 QMT-P	76075 QMT-W	76483 QMT-G
ConShear™ 400–700 mm	X		
ConShear™ 850–1750 mm		X	
ConShear™ 1900–2050 mm			X

Spring Tensioner Selection Chart

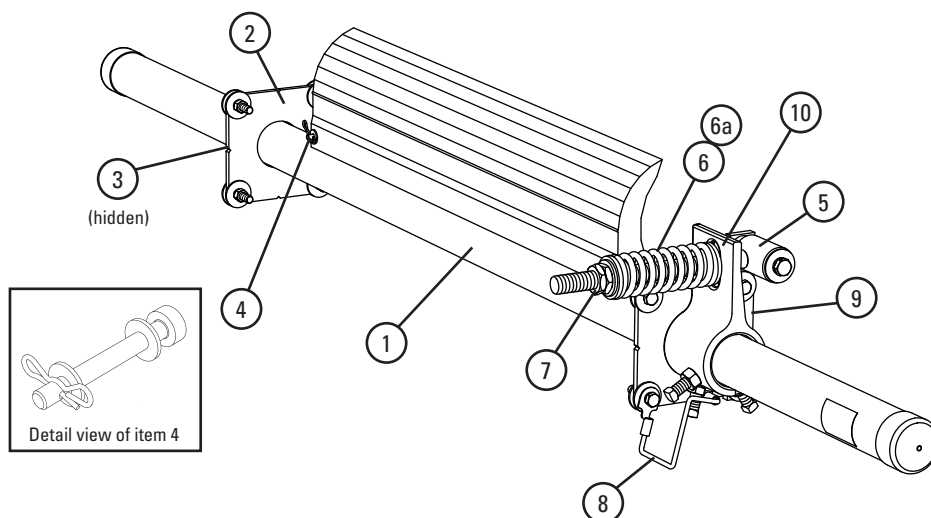
CLEANER BLADE WIDTH	91285 QMT-A-P	91286 QMT-A-W
UHT ConShear™ 400–700 mm	X	
UHT ConShear™ 850–1750 mm		X

☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Replacement Parts List

MSP ATEX Standard Mine-Duty Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	650mm Pole	MSPP650	78301	19.3
	800mm Pole	MSPP800	78302	20.9
	1000mm Pole	MSPP1000	78303	23.0
	1200mm Pole	MSPP1200	78304	25.2
	1400mm Pole	MSPP1400	78305	27.3
	1600mm Pole	MSPP1600	78306	29.1
2	Mounting Plate Kit* (2 ea.)	MSPMPK-CN	82184	3.8
3	Pole Lock* (1 ea.)	C-MSPL	81044	0.9
4	Blade Pin Kit* (1 ea.)	MSPBPK	75831	0.1
5	Pivot Arm Kit* (1 ea.)	QMTPAK	76096	2.0
6	Tension Spring - Purple (1 ea.) for blades 450–750 mm	QMTS-P	75845	0.3
6a	Tension Spring - White (1 ea.) for blades 800–1600 mm	PSTS-W	75898	0.8
7	Bushing Kit - ATEX (2 ea.)	QMTBK-ATEX	90435	0.1
8	ATEX Grounding Wire Kit (1 ea.)	ATEX-GWK	90263	0.1
9	Pivot Shaft Bracket Kit* (1 ea.)	QMTPSBK	76099	2.0
10	Torsion Arm Kit* (1 ea.)	PSTA	75896	5.2
-	QMT Spring Tensioner* - Purple (incl. (1) ea. items 5, 6, 7, 9, & 10)	QMT-P-CN	82179	9.3
-	QMT Spring Tensioner* - White (incl. (1) ea. items 5, 6a, 7a, 9, & 10)	QMT-W-CN	82180	9.9

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	82179 QMT-P-CN	82180 QMT-W-CN
UHT ConShear™ 450–750 mm	X	
UHT ConShear™ 800–1600 mm		X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MMP Medium Mine-Duty Precleaner

MMP Medium Mine-Duty Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	450	MMP-624	76450	72.3
750	450	MMP-1230	76551	64.0
750	600	MMP-630	76451	68.0
900	600	MMP-1236	76552	82.5
900	750	MMP-636	76452	86.5
1050	750	MMP-1242	76553	89.5
1050	900	MMP-642	76453	93.5
1200	900	MMP-1248	76554	96.6
1200	1050	MMP-648	76454	100.6
1350	1050	MMP-1254	76555	103.7
1350	1200	MMP-654	76455	107.7
1500	1200	MMP-1260	76556	110.8
1500	1350	MMP-660	76456	114.8
1800	1500	MMP-1272	76557	128.0
1800	1650	MMP-672	76457	132.0
2100	1800	MMP-1284	76799	152.0
2100	1950	MMP-684	76798	156.0
2400	2100	MMP-1296	79034	162.0
2400	2250	MMP-696	79033	166.0
2800	2400	MMP-12108	90149	172.0
2800	2600	MMP-6108	90147	176.0
3000	2800	MMP-12120	90150	182.0
3000	2900	MMP-6120	90148	186.0



Optional Mounting Kits

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Optional Mounting Bar Kit*	MMBK	75830	8.9
Mounting Plate Kit* (2 plates)	MMPK	76537	63.5

*Hardware Included

Product Notes:

- Recommended for medium-duty conveyor applications. For abusive applications see the MHCP Heavy-Duty Cartridge Precleaner.
- Material Path Option: Fit the blade width to the belt's material path. The material path is typically the center 2/3 of the belt width. In most cases a blade size of belt width minus 150 mm may be the best solution.
- Each cleaner pole is retrofittable for three blade sizes (belt width minus 150 mm, 300 mm, or 450 mm).
- Pole Length: Belt width plus 1350 mm. For longer requirements see Installation Accessories – Pole Extender Kit.
- Visual Tension Check: No guesswork on blade tensioning. Measure the spring and adjust to specified length per blade width to restore optimal tensioning.
- To make cleaner installation easier and quicker, see the Optional Mounting Kits chart above.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

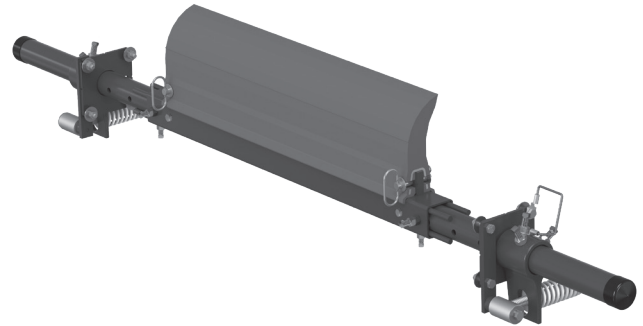
☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MMP ATEX ***Medium Mine-Duty Precleaner***

MMP ATEX Medium-Duty Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	500	MMP650-150-ATEX	90301	—
	500	MMP800-300-ATEX	90310	—
800	650	MMP800-150-ATEX	90302	—
	700	MMP1000-300-ATEX	90311	—
1000	850	MMP1000-150-ATEX	90303	—
	900	MMP1200-300-ATEX	90312	—
1200	1050	MMP1200-150-ATEX	90304	—
	1100	MMP1400-300-ATEX	90313	—
1400	1250	MMP1400-150-ATEX	90305	—
	1300	MMP1600-300-ATEX	90314	—
1600	1450	MMP1600-150-ATEX	90306	—
	1500	MMP1800-300-ATEX	90315	—
1800	1650	MMP1800-150-ATEX	90307	—
	1700	MMP2000-300-ATEX	90316	—
2000	1850	MMP2000-150-ATEX	90308	—
	1800	MMP2100-300-ATEX	90317	—



 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

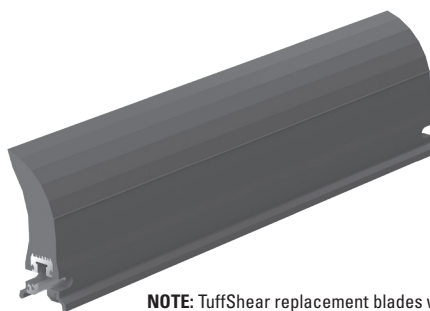
 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

TuffShear™ Replacement Blades

MMP
Medium Mine-Duty Precleaner

Blade Width Selection

BLADE WIDTH	BLADE WIDTH 150 mm	BLADE WIDTH 300 mm
600	450	N/A
750	600	450
900	750	600
1050	900	750
1200	1050	900
1350	1200	1050
1500	1350	1200
1800	1650	1500
2100	1950	1800
2400	2250	2100



NOTE: TuffShear replacement blades will retrofit to Martin® QC® XHD Cleaners.

TuffShear™ Blades (Purple)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	TRB18	76485	9.5
600	TRB24	76486	12.7
750	TRB30	76487	15.9
900	TRB36	76488	19.1
1050	TRB42	76489	22.2
1200	TRB48	76490	25.4
1350	TRB54	76491	28.6
1500	TRB60	76492	31.8
1650	TRB66	76493	34.9
1800	TRB72	76494	38.1
1950	TRB78	76697	41.3
2100	TRB84	77047	44.5

TuffShear™ - High-Temp Blades (Yellow)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	TRB-HT18	78754	9.5
600	TRB-HT24	78755	12.7
750	TRB-HT30	78756	15.9
900	TRB-HT36	78757	19.1
1050	TRB-HT42	78758	22.2
1200	TRB-HT48	78759	25.4
1350	TRB-HT54	78760	28.6
1500	TRB-HT60	78761	31.8
1650	TRB-HT66	78762	34.9
1800	TRB-HT72	78763	38.1
1950	TRB-HT78	78764	41.3

TuffShear™ - FRAS Blades (Blue)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500	TRB500F	90287	10.6
650	TRB650F	90288	13.8
700	TRB700F	90289	14.8
850	TRB850F	90290	18.0
900	TRB900F	90291	19.1
1050	TRB1050F	90292	22.3
1100	TRB1100F	90293	23.3
1250	TRB1250F	90294	26.5
1300	TRB1300F	90295	27.6
1450	TRB1450F	90296	30.8
1500	TRB1500F	90297	31.8
1650	TRB1650F	90298	35.0
1700	TRB1700F	90299	36.1
1800	TRB1800F	90300	38.2
1850	TRB1850F	90318	39.2

TuffShear™ - Ultra High-Temp Blades (Red)

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	TRB-UHT18	91865	9.5
600	TRB-UHT24	91866	12.0
750	TRB-UHT30	91867	15.9
900	TRB-UHT36	91868	19.1
1050	TRB-UHT42	91869	22.2
1200	TRB-UHT48	91870	25.4
1350	TRB-UHT54	91871	28.6
1500	TRB-UHT60	91872	31.8
1650	TRB-UHT66	91873	34.9
1800	TRB-UHT72	91874	38.1
1950	TRB-UHT78	91875	41.3
2100	TRB-UHT84	91876	44.5
2250	TRB-UHT90	91877	47.6
2400	TRB-UHT96	92782	50.8
2550	TRB-UHT102	92788	54.0
2700	TRB-UHT108	92794	57.2
2850	TRB-UHT114	92800	60.3

Product Notes:

- A molded-in wear line indicates when the blade is worn out and needs to be replaced.
- Faceted blade profile: Renews its cleaning edge as the blade wears.
- TuffShear™ blades are made of a special long-wearing polyurethane.
- Quick blade replacement: Pull one pin, remove the old blade and slide the new one in.

☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

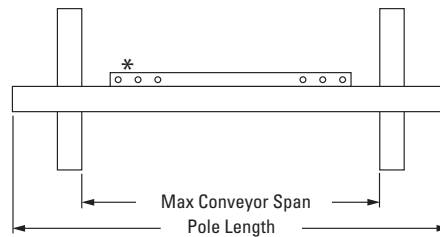
MMP Medium Mine-Duty Precleaner

Pole Length Specifications*

CLEANER SIZE	MAX OVERALL POLE LENGTH	CENTER POLE LENGTH	MAXIMUM CONVEYOR SPAN
600	1950	600	1650
750	2100	750	1800
900	2250	900	1950
1050	2400	1050	2100
1200	2550	1200	2250
1350	2700	1350	2400
1500	2850	1500	2550
1800	3150	1800	2850
2100	3450	2100	3150
2400	3750	2400	3450

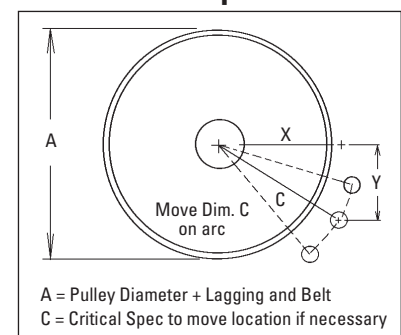
*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

Pole Diameter – 73 mm



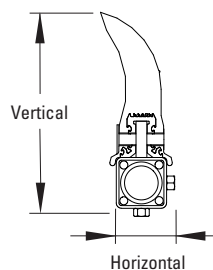
*Each pole size can be used with a blade size either belt width minus 150 mm, 300 mm, or 450 mm.

Pole Location Specs



Clearance Guidelines for Installation

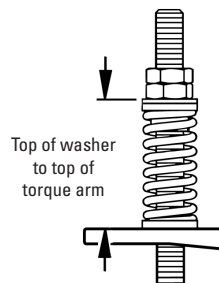
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	325



QMT Spring Length Chart

Blade Width		Purple Springs		White Springs		Gold Springs		Silver Springs	
mm	in.	mm	in.	mm	in.	mm	in.	mm	in.
450	18	111	4 3/8	152	6	N/A	N/A	N/A	N/A
600	24	N/A	N/A	146	5 3/4	152	6	N/A	N/A
750	30	N/A	N/A	140	5 1/2	149	5 7/8	N/A	N/A
900	36	N/A	N/A	137	5 3/8	146	5 3/4	N/A	N/A
1050	42	N/A	N/A	130	5 1/8	143	5 5/8	156	6 1/8
1200	48	N/A	N/A	127	5	143	5 5/8	156	6 1/8
1350	54	N/A	N/A	121	4 3/4	140	5 1/2	152	6
1500	60	N/A	N/A	114	4 1/2	137	5 3/8	152	6
1650	66	N/A	N/A	N/A	N/A	133	5 1/4	149	5 7/8
1800	72	N/A	N/A	N/A	N/A	130	5 1/8	149	5 7/8
1950	78	N/A	N/A	N/A	N/A	127	5	146	5 3/4
2100	84	N/A	N/A	N/A	N/A	124	4 7/8	146	5 3/4
2250	90	N/A	N/A	N/A	N/A	N/A	N/A	146	5 3/4
2400	96	N/A	N/A	N/A	N/A	N/A	N/A	143	5 5/8
2550	102	N/A	N/A	N/A	N/A	N/A	N/A	143	5 5/8
2700	108	N/A	N/A	N/A	N/A	N/A	N/A	140	5 1/2
2850	114	N/A	N/A	N/A	N/A	N/A	N/A	140	5 1/2

Shading indicates preferred spring option.



Pole Location Chart

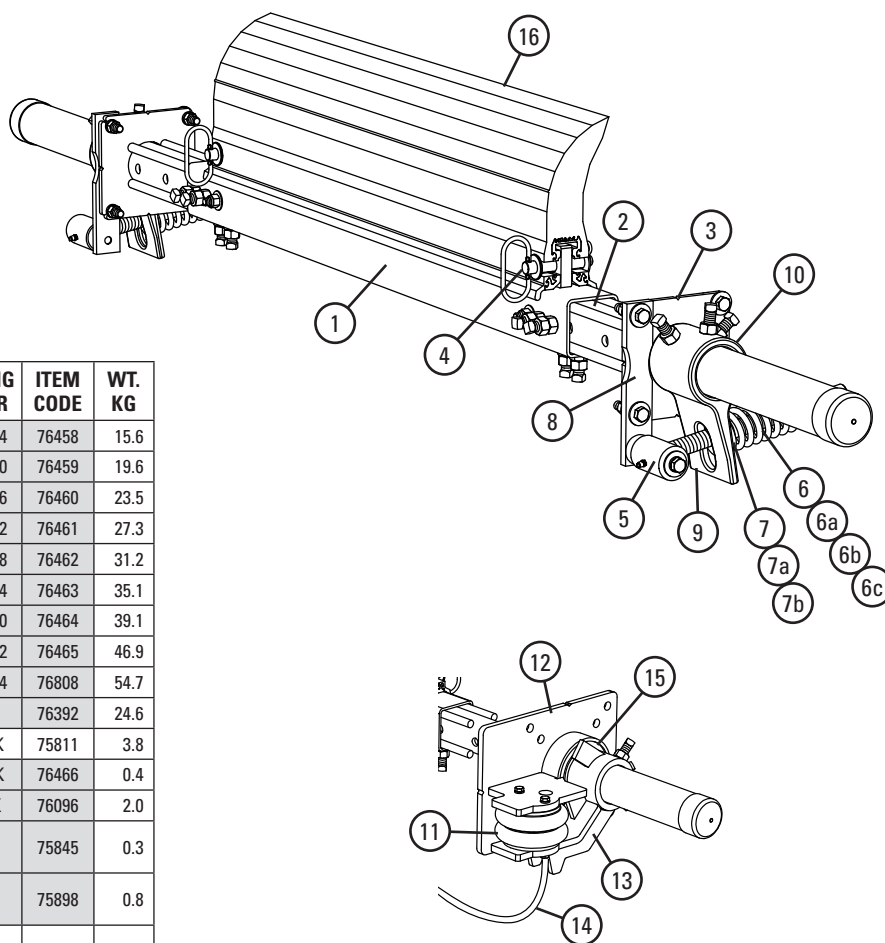
A	X	Y	C
400	204	305	367
425	218	305	375
450	231	305	383
475	244	305	390
500	259	305	400
525	274	305	410
550	288	305	419
575	300	305	428
600	315	305	438
625	328	305	448
650	341	305	457
675	353	305	467
700	366	305	476
725	380	305	487
775	392	305	497
775	403	305	506
825	417	305	517
825	432	305	528
850	444	305	539
875	457	305	549
900	469	305	559
925	483	305	571
950	496	305	582
975	508	305	592
1000	521	305	604
1025	533	305	614
1050	550	305	629
1075	569	305	646
1100	584	305	659
1125	601	305	674
1150	615	305	686
1175	632	305	702
1200	645	305	714

Specifications:

- Maximum Belt Speed5 m/s
- Temperature RatingTuffShear™: -35 to 82°C
TuffShear™ High-Temp: Up to 135°C, spikes to 164°C
- Minimum Pulley Diameter.....400 mm
- Blade Height.....250 mm
- Usable Blade Wear Length.....150 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths600 to 2400 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 4

Replacement Parts List

MMP Medium Mine-Duty Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	600mm Center Pole	MMPCP24	76458	15.6
	750mm Center Pole	MMPCP30	76459	19.6
	900mm Center Pole	MMPCP36	76460	23.5
	1050mm Center Pole	MMPCP42	76461	27.3
	1200mm Center Pole	MMPCP48	76462	31.2
	1350mm Center Pole	MMPCP54	76463	35.1
	1500mm Center Pole	MMPCP60	76464	39.1
	1800mm Center Pole	MMPCP72	76465	46.9
	2100mm Center Pole	MMPCP84	76808	54.7
2	Extender Pole Kit (2 ea.)	MHP-EP	76392	24.6
3	Mounting Plate Kit* (2 ea.)	MSPMPK	75811	3.8
4	Blade Pin Kit* (1 ea.)	MMPBPK	76466	0.4
5	Pivot Arm Kit* (1 ea.)	QMTPAK	76096	2.0
6	Tension Spring – Purple (1 ea.) for blades 600mm	QMTS-P	75845	0.3
6a	Tension Spring – White (1 ea.) for blades 750–2250mm	PSTS-W	75898	0.8
6b	Tension Spring – Gold (1 ea.) for blades 1350–1950mm	QMTS-G	76484	2.5
6c	Tension Spring – Silver (1 ea.) for blades 2100–2350mm	PSTS-S	75899	0.9
7	Bushing Kit – Purple (2 ea.)	QMTBK-P	76097	0.1
7a	Bushing Kit – White & Silver (2 ea.)	QMTBK-W	76098	0.1
7b	Bushing Kit – Gold (2 ea.)	QMTBK-G	76540	0.1
8	Pivot Shaft Bracket Kit* (1 ea.)	QMTPSBK	76099	2.0
9	Torsion Arm Kit* (1 ea.)	PSTA	75896	5.2
10	Jam Nut Kit, QMT Tensioner	JNK-C	79893	9.3
–	QMT Spring Tensioner* – Purple (incl. (1) ea. items 5, 6, 7, 8, & 9)	QMT-P	76074	10.0
–	QMT Spring Tensioner* – White (incl. (1) ea. items 5, 6a, 7a, 8, & 9)	QMT-W	76075	10.6
–	QMT Spring Tensioner* – Gold (incl. (1) ea. items 5, 6b, 7b, 8, & 9)	QMT-G	76483	23.2
–	QMT Spring Tensioner* – Silver (incl. (1) ea. items 5, 6c, 7a, 8 & 9)	QMT-S	79039	6.2
11	Air/Water Bag (1 ea.)	AWTB	75905	1.2
12	Mounting Base (1 ea.)	AWTMB	75906	7.0
13	Torque Arm* (1 ea.)	AWTA	75907	3.5
14	Hose Kit (15m of hose, (6) hose clamps)	AWTHK	75909	2.0
15	AWT Pole Bearing Assy (for cleaners shipped after 4/2016)	AWTPBA	90000	0.7
–	AWT Air/Water Tensioner (incl. (2) ea. items 11, 12, 13 & 14)	AWTNCB	76069	22.9

*Hardware Included

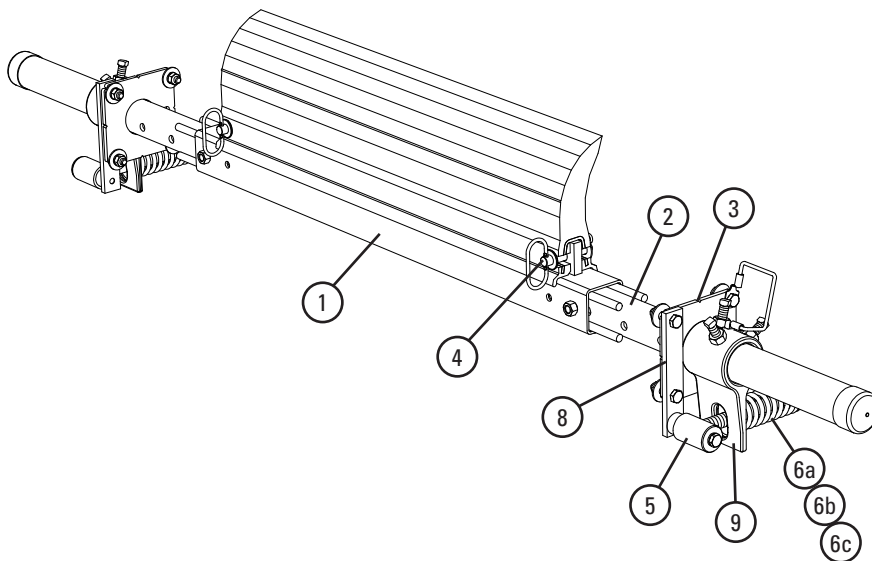
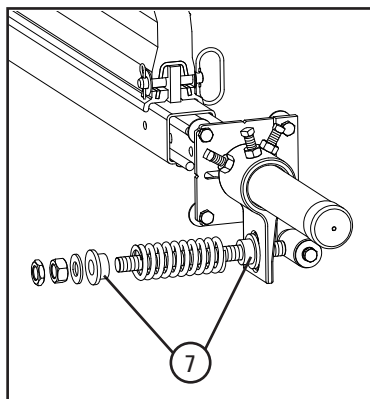
Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	76074 QMT-P	76075 QMT-W	76483 QMT-G	79039 QMT-S
TuffShear™ 450–600 mm	X			
TuffShear™ 750–1200 mm		X		
TuffShear™ 1350–1950 mm			X	
TuffShear™ 2100–2250 mm				X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Replacement Parts List

MMP ATEX Medium Mine-Duty Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	650mm Center Pole	MMPCP650	90421	16.9
	800mm Center Pole	MMPCP800	90422	20.8
	1000mm Center Pole	MMPCP1000	90423	26.0
	1200mm Center Pole	MMPCP1200	90424	31.2
	1400mm Center Pole	MMPCP1400	90425	36.4
	1600mm Center Pole	MMPCP1600	90426	41.6
	1800mm Center Pole	MMPCP1800	90427	46.8
	2000mm Center Pole	MMPCP2000	90428	52.0
	2100mm Center Pole	MMPCP2100	90429	54.6
2	Extender Pole Kit (2 ea.)	MHP-EP	76392	24.5
3	Mounting Plate Kit* (2 ea.)	MSPMPK	75811	3.8
4	Blade Pin Kit* (1 ea.)	MMPBPK	76466	0.4
5	Pivot Arm Kit* (1 ea.)	QMTPAK	76096	2.0
6a	Tension Spring - Purple (1 ea.) for blades 500–650mm	QMTS-P	75845	0.3
6b	Tension Spring - White (1 ea.) for blades 700–1300mm	PSTS-W	75898	0.8
6c	Tension Spring - Gold (1 ea.) for blades 1450–1850mm	QMTS-G	76484	1.1
7	QMT Bushing Kit - ATEX (2 ea.)	QMTBK-ATEX	90435	0.1
8	Pivot Shaft Bracket Kit* (1 ea.)	QMTPSBK	76099	2.0
9	Torsion Arm Kit* (1 ea.)	PSTA	75896	5.2
10	Grounding Wire Kit (1 ea.)	ATEX-GWK	90263	0.1
–	QMT Spring Tensioner* - Purple (incl. (1) ea. items 5, 6, 7, 8, & 9)	QMT-P-CN	82179	9.3
–	QMT Spring Tensioner* - White (incl. (1) ea. items 5, 6a, 7, 8, & 9)	QMT-W-CN	82180	9.9
–	QMT Spring Tensioner* - Gold (incl. (1) ea. items 5, 6b, 7, 8, & 9)	QMT-G-CN	82181	10.5

*Hardware Included

Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	82179 QMT-P-CN	82180 QMT-W-CN	82181 QMT-G-CN
TuffShear™ 500–650 mm	X		
TuffShear™ 700–1300 mm		X	
TuffShear™ 1450–1850 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MHP Mine-Tough Heavy-Duty Precleaner

MHP Heavy-Duty Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500–650	450	MHP-624	77703	114.0
650–800	600	MHP-630	77704	122.0
800–1000	750	MHP-636	77705	130.0
1000–1200	900	MHP-642	77706	138.0
1200–1400	1050	MHP-648	77707	147.0
1400–1600	1200	MHP-654	77708	155.0
1600–1800	1350	MHP-660	77709	164.0
1600–2000	1500	MHP-1272	77719	176.0
1800–2000	1650	MHP-672	77710	180.0
2000–2200	1800	MHP-1284	77720	197.0



Product Notes:

- Recommended for heavy-duty conveyor applications.
- Material Path Option: Fit the blade width to the belt's material path. The material path is typically the center 2/3 of the belt width. In most cases a blade size of belt width minus 150 mm may be the best solution.
- Each cleaner pole is retrofittable for four blade sizes (belt width minus 150 mm, 300 mm, 450 mm, or 600 mm).
- Pole Length: Belt width plus 1350 mm. For longer requirements see Installation Accessories - Pole Extender Kit.
- Visual Tension Check: No guesswork on blade tensioning. Measure the spring and adjust to specified length per blade width to restore optimal tensioning.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MegaShear™ *Replacement Blades*

MegaShear™ Blades

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MRB18	77531	13.1
600	MRB24	77532	17.5
750	MRB30	77533	21.8
900	MRB36	77534	26.2
1050	MRB42	77535	30.6
1200	MRB48	77536	34.9
1350	MRB54	77537	39.3
1500	MRB60	77538	47.3
1650	MRB66	77539	48.0
1800	MRB72	77540	52.4



Product Notes:

- A molded-in wear line indicates when the blade is worn out and needs to be replaced.
- Faceted blade profile: Renews its cleaning edge as the blade wears.
- MegaShear™ blades are made of a special long-wearing polyurethane.
- Quick blade replacement: Pull one pin, remove the old blade and slide the new one in.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

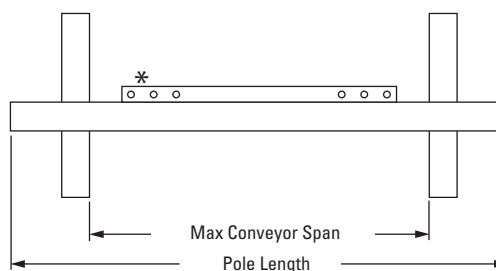
MHP Mine-Tough Heavy-Duty Precleaner

Pole Length Specifications*

CLEANER SIZE	MAX OVERALL POLE LENGTH	CENTER POLE LENGTH	MAXIMUM CONVEYOR SPAN
600	1950	600	1650
750	2100	750	1800
900	2250	900	1950
1050	2400	1050	2100
1200	2550	1200	2250
1350	2700	1350	2400
1500	2850	1500	2550
1800	3150	1800	2850
2100	3450	2100	3150
2400	3750	2400	3450
2700	4050	2700	3750
3000	4350	3000	4050

*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

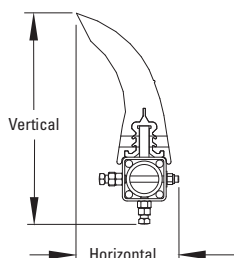
Pole Diameter – 73 mm



*Each pole size can be used with a blade size either belt width minus 150 mm, 300 mm, or 450 mm.

Clearance Guidelines for Installation

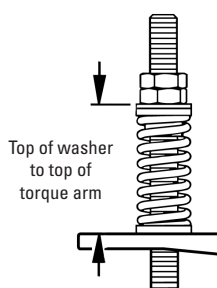
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
200	488



PST Spring Length Chart

Blade Width	White Springs	Silver Springs	Red Springs
450	143	N/A	N/A
600	137	159	N/A
750	127	156	159
900	121	152	159
1050	N/A	152	156
1200	N/A	149	156
1350	N/A	146	152
1500	N/A	143	152
1650	N/A	143	149
1800	N/A	140	149
1950	N/A	137	146
2100	N/A	N/A	146
2250	N/A	N/A	143
2400	N/A	N/A	143
2550	N/A	N/A	140
2700	N/A	N/A	140
2850	N/A	N/A	137

Shading indicates preferred spring option.



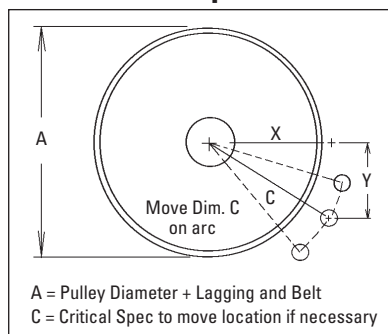
Specifications:

- Maximum Belt Speed7.5 m/s 1500 FPM
- Temperature Rating-35 to 82°C
- Minimum Pulley Diameter.....500 mm
- Blade Height.....306 mm
- Usable Blade Wear Length.....200 mm
- Blade MaterialPolyurethane 83 durometer (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths600 to 2400 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 5

Specifications & Guidelines

MHP
Mine-Tough Heavy-Duty Precleaner

Pole Location Specs



Pole Location Chart

A	X	Y	C
500	250	365	442
525	263	365	450
550	275	365	457
575	288	365	465
600	300	365	472
625	313	365	480
650	325	365	489
675	338	365	497
700	350	365	506
725	363	365	514
750	375	365	523
775	388	365	532
800	400	365	542
825	413	365	551
850	425	365	560
875	438	365	570
900	450	365	579
925	463	365	589
950	475	365	599
975	488	365	609
1000	500	365	619
1025	513	365	629
1050	525	365	639
1075	538	365	650
1100	550	365	660

Pole Location Chart

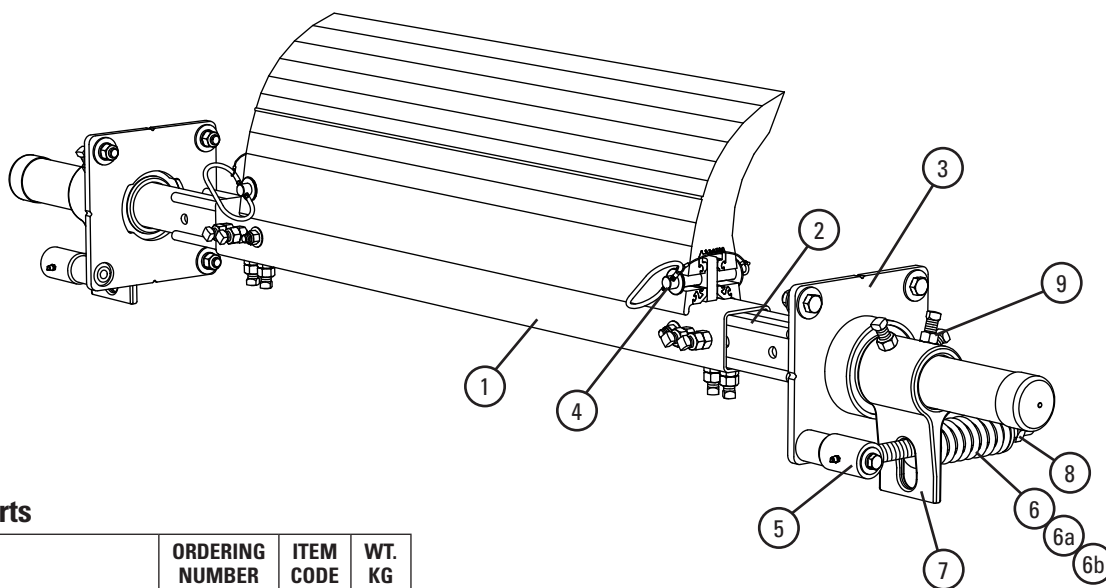
A	X	Y	C
1125	563	365	671
1150	575	365	681
1175	588	365	692
1200	600	365	702
1225	613	365	714
1250	628	365	727
1275	641	365	738
1300	657	365	752
1325	672	365	765
1350	685	365	776
1375	700	365	790
1400	713	365	801
1425	728	365	815
1450	741	365	826
1475	757	365	840
1500	769	365	851
1525	782	365	863
1550	797	365	877
1575	810	365	888
1600	826	365	903
1625	838	365	914
1650	850	365	925
1675	866	365	940
1700	879	365	951
1725	891	365	963

Pole Location Chart

A	X	Y	C
1750	906	365	977
1775	919	365	989
1800	932	365	1001
1825	947	365	1015
1850	960	365	1027
1875	972	365	1039
1900	985	365	1050
1925	1000	365	1064
1950	1013	365	1077
1975	1026	365	1089
2000	1038	365	1100
2025	1053	365	1114
2050	1066	365	1127
2075	1079	365	1139
2100	1090	365	1150

Replacement Parts List

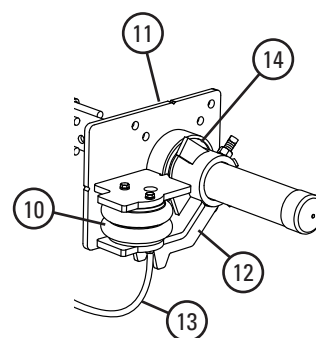
MHP
Mine-Tough Heavy-Duty Precleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	600mm Center Pole	MMPCP24	76458	15.6
	750mm Center Pole	MMPCP30	76459	19.5
	900mm Center Pole	MMPCP36	76460	23.4
	1050mm Center Pole	MMPCP42	76461	27.3
	1200mm Center Pole	MMPCP48	76462	31.2
	1350mm Center Pole	MMPCP54	76463	35.1
	1500mm Center Pole	MMPCP60	76464	39.0
	1800mm Center Pole	MMPCP72	76465	46.8
	2100mm Center Pole	MMPCP84	76808	54.6
2	Extender Pole Kit (2 ea.)	MHP-EP	76392	24.5
3	Mounting Plate Kit* (2 ea.)	MHPMPK	77727	13.5
4	Blade Pin Kit* (1 ea.)	MHPBPK	77728	0.4
5	Torque Pivot Kit* (1 ea.)	PTPK	75897	2.1
6	Tension Spring – White (1 ea.) for blades 450–1050mm	PSTS-W	75898	0.5
6a	Tension Spring – Silver (1 ea.) for blades 1200–1950mm	PSTS-S	75899	0.9
6b	Tension Spring – Red (1 ea.) for blades 2100–2250mm	PSTS-R	77726	1.3
7	Torque Arm Kit* (1 ea.)	PSTA	75896	3.5
8	Bushing Kit (2 ea.)	QMTBK-W	76098	0.1
9	Jam Nut Kit PST Tensioner	JNK-D	79894	0.1
–	PST Spring Tensioner* – White (incl. (2) ea. items 3, 5, 6, 7, & 8)	PST2-W	77723	26.2
–	PST Spring Tensioner* – Silver (incl. (2) ea. items 3, 5, 6a, 7, & 8)	PST2-S	77724	26.6
–	PST Spring Tensioner* – Red (incl. (2) ea. items 3, 5, 6b, 7 & 8)	PST2-R	77725	27.1
10	Air/Water Bag (1 ea.)	AWTB	75905	1.2
11	Mounting Base (1 ea.)	AWTMB	75906	7.0
12	Torque Arm* (1 ea.)	AWTA	75907	3.5
13	Hose Kit (15m of hose, (6) hose clamps)	AWTHK	75909	2.0
14	Pole Bearing Assy (for cleaners shipped after 4/2016)	AWTPBA	90000	0.7
–	AWT Air/Water Tensioner (incl. (2) ea. items 10, 11, 12 & (1) ea. item 13)	AWTNCB	76069	22.9

*Hardware Included



Spring Tensioner Selection Chart

CLEANER BLADE WIDTH	77723 PST2-W	77724 PST2-S	77725 PST2-R
MegaShear™ 450–1050 mm	X		
MegaShear™ 1200–1950 mm		X	
MegaShear™ 2100–2250 mm			X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

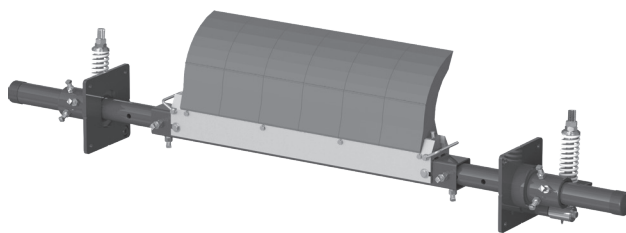
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

MHCP ***Heavy-Duty Cartridge Precleaner***

MHCP HD Cartridge Precleaner

BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500–650	450	MHCP-24S	75929	87.1
650–800	600	MHCP-30S	75930	94.0
800–1000	750	MHCP-36S	75931	100.9
1000–1200	900	MHCP-42S	75932	107.7
1200–1400	1050	MHCP-48S	75933	114.5
1400–1600	1200	MHCP-54S	75934	121.4
1600–1800	1350	MHCP-60S	75935	128.2
1800–2000	1650	MHCP-72S	75936	141.9
2000–2400	1950	MHCP-84S	76800	165.5



Product Notes:

- Heavy-duty design with massive SuperShear™ blades for constant cleaning power on abusive beltlines.
- Blade width equals belt width minus 150 mm. Can be adjusted to belt's material path.
- Pole Length: Belt width plus 1450 mm. For longer requirements see Installation Accessories - Pole Extender Kit.
- Tensioner Options: 1) PST Spring Tensioner for self-adjusting tensioning with easy retensioning adjustments; 2) Pneumatic Air Tensioner used for constant, automatic tension throughout the life of the blades. Can be used with site available air lines or with the add-on air tank.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

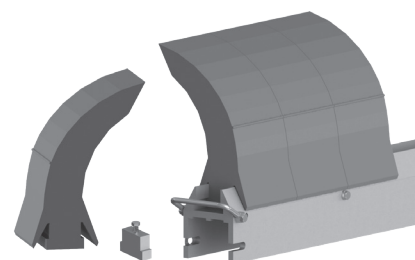
Optional Assemblies, Tensioners & Kits

MHCP Heavy-Duty Cartridge Precleaner

Blade Cartridge Kits

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500–650	MHCP-BCK24	75953	15.0
650–800	MHCP-BCK30	75954	20.0
800–1000	MHCP-BCK36	75955	25.0
1000–1200	MHCP-BCK42	75956	30.0
1200–1400	MHCP-BCK48	75957	35.0
1400–1600	MHCP-BCK54	75958	40.0
1600–1800	MHCP-BCK60	75959	45.0
1800–2000	MHCP-BCK72	75960	54.9
2000–2400	MHCP-BCK84	76810	64.0

Includes blades, cartridge, and mounting bolts.



Blade Cartridge Kit

Replacement SuperShear™ Blades

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
152	SSRB	75978	3.0
152	SSRB-ME85	J1520	3.0
152	SSRB-ME90	J1521	3.0
152	SSRB-MA85	J1517	3.0
152	SSRB-MA90	J1518	3.0
152	SSRB-ME95	J1519	3.0

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

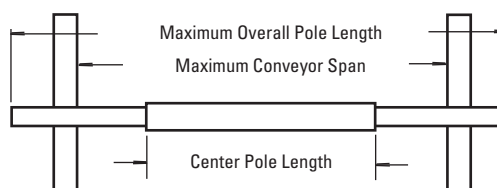
Specifications & Guidelines

MHCP Heavy-Duty Cartridge Precleaner

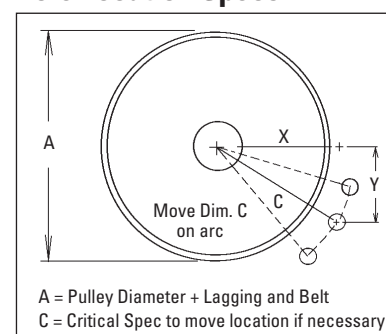
Telescoping Pole Length Specifications

CLEANER SIZE	MAX OVERALL POLE LENGTH	CENTER POLE LENGTH	MAXIMUM CONVEYOR SPAN
600	2050	700	1650
750	2200	850	1800
900	2350	1000	1950
1050	2500	1150	2100
1200	2650	1300	2250
1350	2800	1450	2400
1500	2950	1600	2550
1800	3250	1900	2850
2100	3550	2200	3150
2400	3850	2500	3450
2700	4150	2800	3750
3000	4450	3100	4050

Pole Diameter – 73 mm

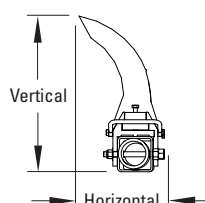


Pole Location Specs



Clearance Guidelines for Installation

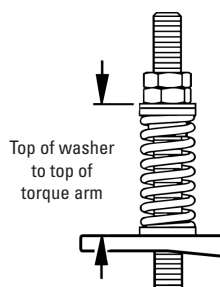
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
175	475



PST Spring Length Chart

Blade Width	No. Blades	White Springs	Silver Springs	Red Springs
450	3	143	N/A	N/A
600	4	137	159	N/A
750	5	127	156	159
900	6	121	152	159
1050	7	N/A	152	156
1200	8	N/A	149	156
1350	9	N/A	146	152
1500	10	N/A	143	152
1650	11	N/A	143	149
1800	12	N/A	140	149
1950	13	N/A	137	146
2100	14	N/A	N/A	146
2250	15	N/A	N/A	143
2400	16	N/A	N/A	143
2550	17	N/A	N/A	140
2700	18	N/A	N/A	140
2850	19	N/A	N/A	137

Shading indicates preferred spring option.



PAT Pressure Chart

Blade Width	No. Blades	kPa
450	3	55
600	4	69
750	5	90
900	6	103
1050	7	124
1200	8	138
1350	9	159
1500	10	172
1650	11	193
1800	12	214
1950	13	228
2100	14	248
2250	15	262
2400	16	283
2550	17	296
2700	18	317
2850	19	331

*kPa setting is based on number of blades, not belt width.

Pole Location Chart

A	X	Y	C
500	254	365	445
525	267	365	451
550	279	365	460
575	292	365	467
600	305	365	476
625	318	365	483
650	330	365	492
675	343	365	502
700	356	365	511
725	368	365	518
750	381	365	527
775	394	365	537
800	406	365	546
825	419	365	556
850	432	365	565
875	445	365	575
900	457	365	584
925	470	365	594
950	483	365	606
975	495	365	616
1000	508	365	625
1025	521	365	635
1050	533	365	648
1075	546	365	657
1100	565	365	673
1125	581	365	686
1150	597	365	699
1175	610	365	711
1200	625	365	724

Specifications:

- Maximum Belt Speed6 m/s
- Temperature Rating-35 to 82°C
- Minimum Pulley Diameter.....500 mm
- Blade Height.....350 mm
- Usable Blade Wear Length.....200 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths600 to 2400 mm. Other sizes available upon request
- CEMA Cleaner RatingClass 5

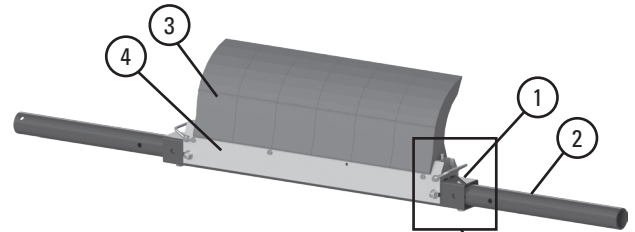
Replacement Parts List

MHCP Heavy-Duty Cartridge Precleaner

Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	600mm Center Pole	MHP-CP24	75961	19.0
	750mm Center Pole	MHP-CP30	75962	23.1
	900mm Center Pole	MHP-CP36	75963	27.2
	1050mm Center Pole	MHP-CP42	75964	31.2
	1200mm Center Pole	MHP-CP48	75965	35.3
	1350mm Center Pole	MHP-CP54	75966	39.4
	1500mm Center Pole	MHP-CP60	75967	43.5
	1800mm Center Pole	MHP-CP72	75968	51.6
	2100mm Center Pole	MHP-CP84	76811	60.2
2	MHCP Extender Poles (2 ea.)	MHP-EP	76392	54.0
3	SuperShear™ Blade	SSRB	75978	6.6
4	600mm 2-Piece Blade Cartridge*	MHCP-2BC24	76638	13.2
	750mm 2-Piece Blade Cartridge*	MHCP-2BC30	76639	17.6
	900mm 2-Piece Blade Cartridge*	MHCP-2BC36	76640	22.0
	1050mm 2-Piece Blade Cartridge*	MHCP-2BC42	76641	26.4
	1200mm 2-Piece Blade Cartridge*	MHCP-2BC48	76642	30.8
	1350mm 2-Piece Blade Cartridge*	MHCP-2BC54	76643	35.2
	1500mm 2-Piece Blade Cartridge*	MHCP-2BC60	76644	39.6
	1800mm 2-Piece Blade Cartridge*	MHCP-2BC72	76645	48.4
	2100mm 2-Piece Blade Cartridge*	MHCP-2BC84	76812	56.5
5	MHCP Cartridge Handle*	MHCP-CH	76393	0.4
6	MHCP Cartridge Blade Stop*	MHCP-BS	76394	0.4

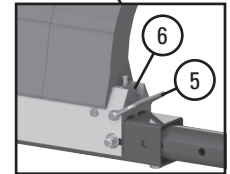
*Hardware Included



Blades Required per Belt Width

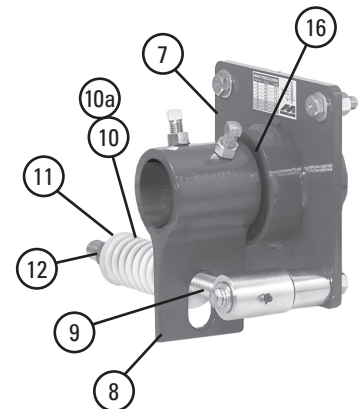
BELT WIDTH	No. BLADES REQUIRED
600	3
750	4
900	5
1050	6
1200	7
1350	8
1500	9
1800	11
2100	13
2400	15

Blades and cartridges can be purchased separately (see chart at left) or preassembled as a Blade Cartridge Kit.



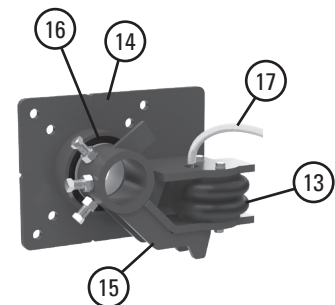
PST Spring Tensioner Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
7	Mounting Plate Kit * (2 ea.)	MHPMPK	77727	20.1
8	Torque Arm * (1 ea.)	PSTA	75896	5.1
9	Torque Pivot Kit (1 ea.) (no spring)	PTPK	75897	3.2
10	Tension Spring – White (1 ea.) for belts 600–1200mm	PSTS-W	75898	0.8
10a	Tension Spring – Silver (1 ea.) for belts 1350–2100mm	PSTS-S	75899	1.4
10b	Tension Spring – Red (1 ea.) for belts 2400mm	PSTS-R	77726	1.4
11	Bushing Kit (2 ea.) (for White, Silver, & Red Tensioners)	QMTBK-W	76098	0.1
12	Jam Nut Kit PST Tensioner	JNK-D	79894	0.1
–	PST Spring Tensioner* – White for belts 600–1200mm (incl. (2) ea. items 7, 8, 9, 10 & 11)	PST2-W	77723	39.1
–	PST Spring Tensioner* – Silver for belts 1350–2100mm (incl. (2) ea. items 7, 8, 9, 10a & 11)	PST2-S	77724	39.2
–	PST Spring Tensioner* – Red for belts 2400mm (incl. (2) ea. items 7, 8, 9, 10b & 11)	PST2-R	77725	39.1



Air/Water Tensioner Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
13	Air/Water Bag (1 ea.)	AWTB	75905	1.7
14	Mounting Base (1 ea.)	AWTMB	75906	10.4
15	Torque Arm* (1 ea.)	AWTA	75907	5.3
16	Pole Bearing Assy (for cleaners shipped after 4/2016)	AWTPBA	90000	2.3
17	Hose Kit (15 m of hose and 6 hose clamps)	AWTHK	75909	3.1
–	AWT Air/Water Tensioner (incl. (2) ea. items 12, 13, 14 & (1) ea. item 15)	AWTNCB	76069	34.2



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

H-Type® with XF2-Tips Segmented Blade Precleaner

H-Type® with XF2-Tips

BELT WIDTH	XF2-TIP SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
450	SS	HXF2-18SS	76138	14.5
450	S	HXF2-18S	76289	44.0
450	M	HXF2-18M	76290	44.0
600	SS	HXF2-24SS	76139	49.9
600	S	HXF2-24S	76291	50.4
600	M	HXF2-24M	76292	51.0
900	SS	HXF2-36SS	76141	57.2
900	S	HXF2-36S	76295	58.0
900	M	HXF2-36M	76296	58.7
900	L	HXF2-36L	76297	59.2
1050	SS	HXF2-42SS	76142	62.9
1050	S	HXF2-42S	76298	63.8
1050	M	HXF2-42M	76299	64.7
1050	L	HXF2-42L	76300	65.4
1350	SS	HXF2-54SS	76144	70.2
1350	S	HXF2-54S	76304	71.3
1350	M	HXF2-54M	76305	73.3
1350	L	HXF2-54L	76306	74.2
1500	S	HXF2-60S	76145	89.0
1500	M	HXF2-60M	76307	90.3
1500	L	HXF2-60L	76308	91.2
1800	S	HXF2-72S	76146	98.3
1800	M	HXF2-72M	76309	100.0
1800	L	HXF2-72L	76310	100.9

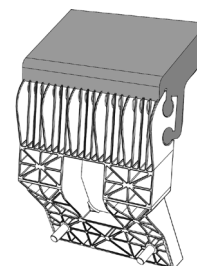
***NOTE:** XF2-Tips must be used on mechanically spliced belts.
Can be used on vulcanized belts.
XF2-Tip size is determined by head pulley diameter – see chart.
Additional sizes available upon request.



Replacement XF2-Tips

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SS	HXF2-SS	75979	1.4
S	HXF2-S	75980	1.5
M	HXF2-M	75981	1.7
L	HXF2-L	75982	1.9

Specially formulated, long-wearing polyurethane blade tip.
Impact-resistant, reinforced nylon base for rigidity and minimal deflection.



Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800
No. XF2-Tips Required	2	3	3	4	5	5	6	7	8

XF2-Tip Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
250–499	SS
500–799	S
800–999	M
1000–1200	L

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

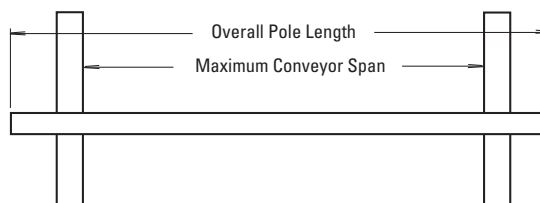
H-Type® with XF2-Tips Segmented Blade Precleaner

Pole Length Specifications*

CLEANER SIZE	MAX OVERALL POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1650	1400
600	1800	1550
750	1950	1700
900	2100	1850
1050	2250	2000
1200	2400	2150
1350	2550	2300
1500	2700	2450
1800	3000	2750

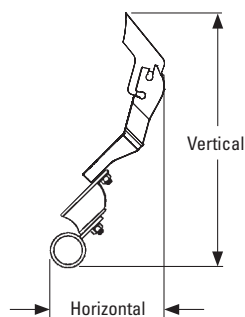
*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

Pole Diameter – 73 mm



Clearance Guidelines for Installation

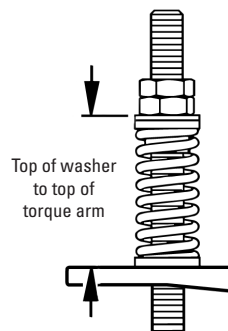
SUSPENSION ARM SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
SS	175	325
S	175	375
M	175	413
L	175	463
LL	175	550



QMT Spring Length Chart

Belt Width	No. of Tips	SS	S	M	L
450	2	114	102	146	N/A
600	3	143	140	137	N/A
750	3	143	140	137	N/A
900	4	137	130	127	108
1050	5	127	121	152	152
1200	5	127	121	152	152
1350	6	121	152	150	150
1500	7	N/A	150	146	146
1800	8	N/A	146	143	143

Purple Spring
 Silver Spring
 White Spring



Specifications:

- Maximum Belt Speed5 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....75 mm
- Blade MaterialPolyurethane (proprietary blend for abrasion resistance and long wear)
- Available for Belt Widths450 to 1800 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 4

Product Ordering Information

H-Type® with V-Tips Segmented Blade Precleaner with Bolt Tensioner

H-Type® with V-Tips*

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
500	SSS	HV400SSS	64788	30.0
500	SS	HV400SS	73026	30.0
500	S	HV400S	73028	30.0
500	M	HV400M	73019	30.0
650-800	SSS	HV600SSS	64789	35.0
650-800	SS	HV600SS	73045	35.0
650-800	S	HV600S	73030	35.0
650-800	M	HV600M	73173	35.0
1000	SSS	HV800SSS	64790	42.0
1000	SS	HV800SS	73055	42.0
1000	S	HV800S	73034	42.0
1000	M	HV800M	73175	42.0
1000	L	HV800L	73178	42.0
1200	SSS	HV1000SSS	64901	46.0
1200	SS	HV1000SS	73057	46.0
1200	S	HV1000S	73056	46.0
1200	M	HV1000M	73036	46.0
1200	L	HV1000L	73179	46.0
1400	SS	HV1200SS	73059	50.0
1400	S	HV1200S	73058	50.0
1400	M	HV1200M	73038	50.0
1400	L	HV1200L	73180	50.0
1600	S	HV1400S	74203	64.0
1600	M	HV1400M	73177	64.0
1600	L	HV1400L	73158	64.0
1600	LL	HV1400LL	73215	64.0
1800	M	HV1600M	73637	68.0
1800	L	HV1600L	73638	68.0
1800	LL	HV1600LL	73639	68.0
2000	M	HVHD1800M	74602	95.0
2000	L	HVHD1800L	74477	95.0
2000	LL	HVHD1800LL	74478	95.0
2200	M	HVHD2000M	74539	102.0
2200	L	HVHD2000L	74540	102.0
2200	LL	HVHD2000LL	74541	102.0
2600	M	HVHD2400M	74544	118.0
2600	L	HVHD2400L	74545	118.0
2600	LL	HVHD2400LL	74546	118.0
2800	M	HVHD2600M	A2396	125.0
2800	L	HVHD2600L	A2461	125.0
2800	LL	HVHD2600LL	A2397	125.0
3200	M	HVHD3000M	74591	135.0
3200	L	HVHD3000L	74592	135.0
3200	LL	HVHD3000LL	74593	135.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Suspension arm size is determined by head pulley diameter – see chart.

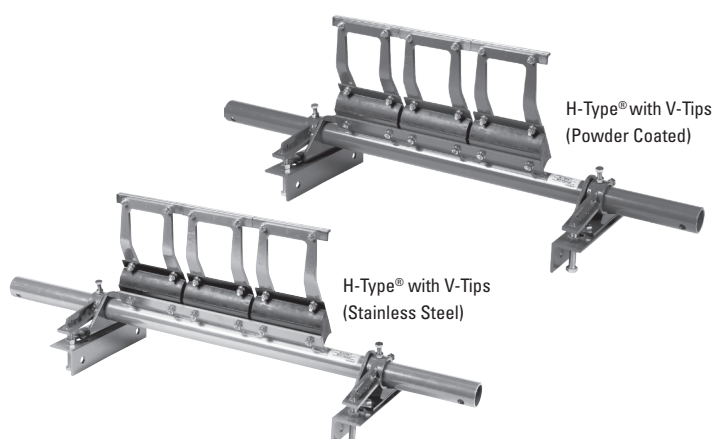
Additional sizes available upon request.

Replacement V-Tips

ORDERING NUMBER	ITEM CODE	WT. KG
HVT8 (S/S)	75419	0.5

Tips Required per Cleaner Size

mm	500	650-800	1000	1200	1400	1600	1800	2000	2200	2600	2800	3200
No. V-Tips Required	2	3	4	5	6	7	8	9	10	12	13	15



Stainless Steel H-Type® with V-Tips

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
600	SS	HV400SS-S/S	75293	30.0
600	S	HV400S-S/S	75294	30.0
600	M	HV400M-S/S	75295	30.0
800	SS	HV600SS-S/S	75296	36.0
800	S	HV600S-S/S	75297	36.0
800	M	HV600M-S/S	75298	36.0
1000	SS	HV900SS-S/S	75302	43.0
1000	S	HV900S-S/S	75303	43.0
1000	M	HV900M-S/S	75304	43.0
1000	L	HV900L-S/S	75305	43.0
1200	SS	HV1050SS-S/S	75306	47.0
1200	S	HV1050S-S/S	75307	47.0
1200	M	HV1050M-S/S	75308	47.0
1200	L	HV1050L-S/S	75309	47.0
1400	SS	HV1200SS-S/S	75310	50.0
1400	S	HV1200S-S/S	75311	50.0
1400	M	HV1200M-S/S	75312	50.0
1400	L	HV1200L-S/S	75313	50.0
1600	M	HV1500M-S/S	75314	64.0
1600	L	HV1500L-S/S	75315	64.0
1600	LL	HV1500LL-S/S	75316	64.0
1800	M	HV1600M-S/S	75317	68.0
1800	L	HV1600L-S/S	75318	68.0
1800	LL	HV1600LL-S/S	75319	68.0
2000	M	HVHD1800M-S/S	A1594	98.0
2000	L	HVHD1800L-S/S	A1595	98.0
2000	LL	HVHD1800LL-S/S	A1596	98.0

Specify arm size when ordering.

Suspension Arm Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
<250	SSS
250-499	SS
500-799	S
800-999	M
1000-1199	L
1200-1699	LL

Replacement Suspension Arms

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SSS	HSA8SSS	75565	0.8
SS	HSA8SS	73047	0.9
S	HSA8S	73048	1.1
M	HSA8M	73049	1.3
L	HSA8L	73063	1.5
LL	HSA8LL	73064	1.7

STAINLESS STEEL

SS	HSA8SS-S/S	73771	1.0
S	HSA8S-S/S	73772	1.0
M	HSA8M-S/S	73773	1.0
L	HSA8L-S/S	73774	1.0
LL	HSA8LL-S/S	74033	1.0

Product Ordering Information

H-Type® with V-Tips *Segmented Blade Precleaner* *with Spring Tensioner*

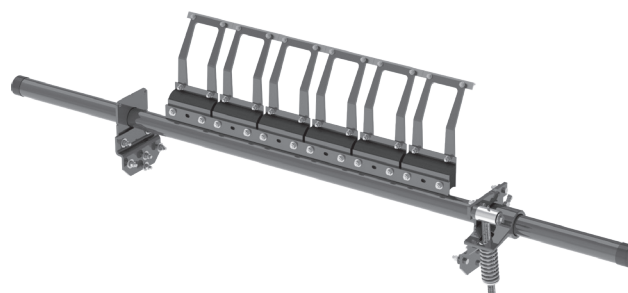
H-Type® with V-Tips*

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
450	SS	HV-18SS	76101	43.7
450	S	HV-18S	76190	44.0
450	M	HV-18M	76191	44.5
600	SS	HV-24SS	76102	49.3
600	S	HV-24S	76192	49.8
600	M	HV-24M	76193	50.5
900	SS	HV-36SS	76104	56.6
900	S	HV-36S	76196	58.0
900	M	HV-36M	76197	58.9
900	L	HV-36L	76198	60.0
1050	SS	HV-42SS	76105	62.9
1050	S	HV-42S	76199	63.8
1050	M	HV-42M	76251	64.9
1050	L	HV-42L	76252	65.8
1350	S	HV-54S	76107	71.3
1350	M	HV-54M	76258	72.7
1350	L	HV-54L	76259	73.8
1500	S	HV-60S	76108	88.0
1500	M	HV-60M	76261	89.6
1500	L	HV-60L	76262	90.9
1800	S	HV-72S	76109	97.4
1800	M	HV-72M	76264	99.2
1800	L	HV-72L	76265	101.6

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Suspension arm size is determined by head pulley diameter – see chart.

Additional sizes available upon request.



Replacement Suspension Arms

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SSS	HSA8SSS	75565	0.8
SS	HSA8SS	73047	0.9
S	HSA8S	73048	1.1
M	HSA8M	73049	1.3
L	HSA8L	73063	1.5
LL	HSA8LL	73064	1.7

Tips Required per Cleaner Size

mm	450	600	900	1050	1350	1500	1800	1500	1800
No. V-Tips Required	2	3	4	5	6	7	8	7	8

Suspension Arm Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
<250	SSS
250–499	SS
500–799	S
800–999	M
1000–1199	L
1200–1699	LL

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

H-Type® PU with V-Tips Segmented Blade Precleaner with Bolt Tensioner

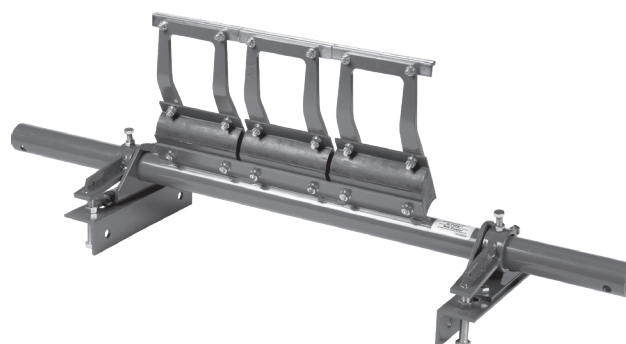
H-Type® PU with V-Tips*

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
500	SSS	HV400SSS-PU	93449	30.0
500	SS	HV400SS-PU	93450	30.0
500	S	HV400S-PU	93451	30.0
500	M	HV400M-PU	93452	30.0
650-800	SSS	HV600SSS-PU	93453	35.0
650-800	SS	HV600SS-PU	93454	35.0
650-800	S	HV600S-PU	93455	35.0
650-800	M	HV600M-PU	93456	35.0
1000	SSS	HV800SSS-PU	93457	42.0
1000	SS	HV800SS-PU	93458	42.0
1000	S	HV800S-PU	93459	42.0
1000	M	HV800M-PU	93460	42.0
1000	L	HV800L-PU	93461	42.0
1200	SSS	HV1000SSS-PU	93462	46.0
1200	SS	HV1000SS-PU	93463	46.0
1200	S	HV1000S-PU	93464	46.0
1200	M	HV1000M-PU	93465	46.0
1200	L	HV1000L-PU	93466	46.0
1400	SSS	HV1200SSS-PU	93467	50.0
1400	SS	HV1200SS-PU	93468	50.0
1400	S	HV1200S-PU	93469	50.0
1400	M	HV1200M-PU	93470	50.0
1400	L	HV1200L-PU	93471	64.0
1600	S	HV1400S-PU	93472	64.0
1600	M	HV1400M-PU	93473	64.0
1600	L	HV1400L-PU	93474	64.0
1600	LL	HV1400LL-PU	93475	68.0
1800	M	HV1600M-PU	93476	68.0
1800	L	HV1600L-PU	93477	68.0
1800	LL	HV1600LL-PU	93478	95.0
2000	M	HVHD1800M-PU	93479	95.0
2000	L	HVHD1800L-PU	93480	95.0
2000	LL	HVHD1800LL-PU	93481	102.0
2200	M	HVHD2000M-PU	93482	102.0
2200	L	HVHD2000L-PU	93483	102.0
2200	LL	HVHD2000LL-PU	93484	118.0
2600	M	HVHD2400M-PU	93485	118.0
2600	L	HVHD2400L-PU	93486	118.0
2600	LL	HVHD2400LL-PU	93487	125.0
2800	M	HVHD2600M-PU	93488	125.0
2800	L	HVHD2600L-PU	93489	125.0
2800	LL	HVHD2600LL-PU	93490	135.0
3200	M	HVHD3000M-PU	93491	135.0
3200	L	HVHD3000L-PU	93492	135.0
3200	LL	HVHD3000LL-PU	93493	136.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Suspension arm size is determined by head pulley diameter – see chart.

Additional sizes available upon request.



Replacement Suspension Arms

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SSS	HSA8SSS	75565	0.8
SS	HSA8SS	73047	0.9
S	HSA8S	73048	1.1
M	HSA8M	73049	1.3
L	HSA8L	73063	1.5
LL	HSA8LL	73064	1.7

Suspension Arm Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
<250	SSS
250-499	SS
500-799	S
800-999	M
1000-1199	L
1200-1699	LL

Tips Required per Cleaner Size

mm	500	650-800	1000	1200	1400	1600	1800	2000	2200	2600	2800	3200
No. V-Tips Required	2	3	4	5	6	7	8	9	10	12	13	15

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

H-Type® with V-Tips *Segmented Blade Precleaner* *with Bolt Tensioner*

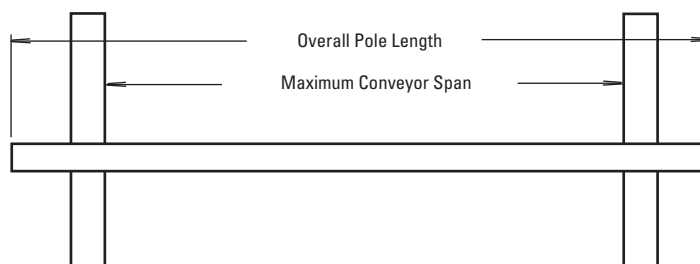
Pole Length Specifications*

CLEANER SIZE	MAX OVERALL POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1650	1400
600	1800	1550
750	1950	1700
900	2100	1850
1050	2250	2000
1200	2400	2150
1350	2550	2300
1500	2700	2450
1800	3000	2750

*For special extra long pole length requirements a Pole Extender Kit (#77423) is available that provides 750 mm of extended pole length.

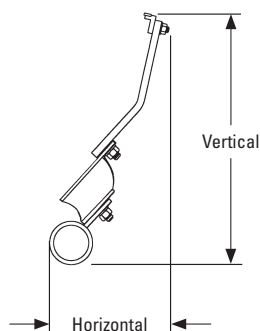
Pole Diameter - 60mm up to cleaner size 1200

Pole Diameter - 73mm from cleaner size 1350



Clearance Guidelines for Installation

SUSPENSION ARM SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
SSS	175	275
SS	175	325
S	175	375
M	175	413
L	175	463
LL	175	550



Specifications:

- Maximum Belt Speed5 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....9 mm
- Blade MaterialLong Life Tungsten Carbide (for vulcanized belts only)
- Available for Belt Widths450 mm to 1800 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 4

Specifications & Guidelines

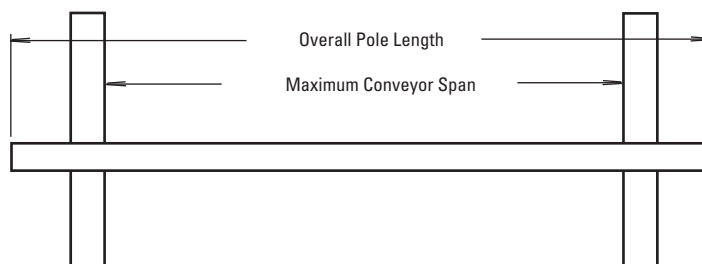
H-Type® with V-Tips *Segmented Blade Precleaner* *with Spring Tensioner*

Pole Length Specifications*

CLEANER SIZE	MAX OVERALL POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1650	1400
600	1800	1550
750	1950	1700
900	2100	1850
1050	2250	2000
1200	2400	2150
1350	2550	2300
1500	2700	2450
1800	3000	2750

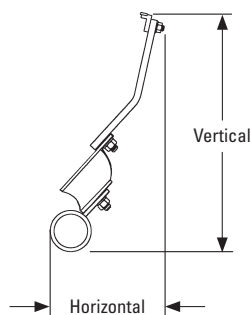
*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

Pole Diameter – 73 mm



Clearance Guidelines for Installation

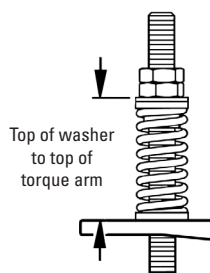
SUSPENSION ARM SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
SSS	175	275
SS	175	325
S	175	375
M	175	413
L	175	463
LL	175	550



QMT Spring Length Chart

Belt Width	No. of Tips	SS	S	M	L	LL
450	2	132	125	119	115	N/A
600	3	114	103	147	145	N/A
750	3	114	103	147	145	N/A
900	4	148	143	140	138	N/A
1050	5	142	137	133	130	120
1200	5	142	137	133	130	120
1350	6	N/A	131	126	122	152
1500	7	N/A	125	154	153	149
1800	8	N/A	154	152	151	146

Purple Spring White Spring



Specifications:

- Maximum Belt Speed5 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....9 mm
- Blade MaterialLong Life Tungsten Carbide (for vulcanized belts only)
- Available for Belt Widths450 to 1800 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 4

Product Ordering Information

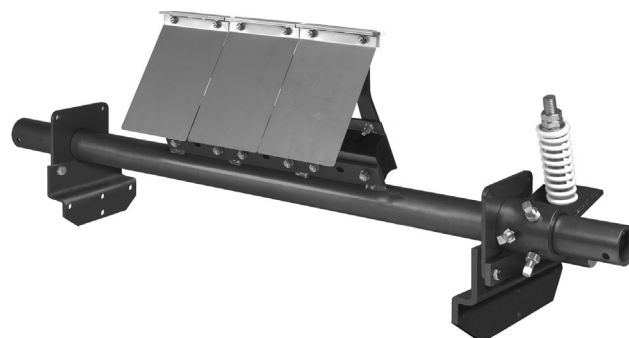
H-Type® with Protected V-Tips Segmented Blade Precleaner

H-Type® with Protected V-Tips*

For abusive applications where materials being cleaned off the belt wear the back sides of the cleaner's V-Tips.

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
450	S	HVP-18S	76124	45.0
450	M	HVP-18M	76267	45.4
450	L	HVP-18L	76268	45.7
600	S	HVP-24S	76125	51.2
600	M	HVP-24M	76269	51.8
600	L	HVP-24L	76270	52.4
900	SS	HVP-36SS	K0277	58.0
900	S	HVP-36S	76127	59.1
900	M	HVP-36M	76273	60.7
900	L	HVP-36L	76274	61.4
1050	SS	HVP-42SS	K0530	65.0
1050	S	HVP-42S	76128	66.0
1050	M	HVP-42M	76275	67.2
1050	L	HVP-42L	76276	68.1
1350	S	HVP-54S	76130	74.0
1350	M	HVP-54M	76280	75.4
1350	L	HVP-54L	76281	76.5
1500	S	HVP-60S	76131	91.2
1500	M	HVP-60M	76283	92.8
1500	L	HVP-60L	76284	94.1
1800	S	HVP-72S	76132	101.0
1800	M	HVP-72M	76286	102.8
1800	L	HVP-72L	76287	105.2

*NOTE: Protected V-Tips can be used ONLY on vulcanized belts.
Suspension arm size is determined by head pulley diameter – see chart.
Cleaners come standard with Stainless Steel Tip Shields.
Additional sizes available upon request.



Replacement Protected V-Tips

ORDERING NUMBER	ITEM CODE	WT. KG
HVPT	73631	1.2

Replacement Suspension Arms

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SS	HSA8SS	73047	0.9
S	HSA8S	73048	1.1
M	HSA8M	73049	1.3
L	HSA8L	73063	1.5
LL	HSA8LL	73064	1.7

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800
No. Protected V-Tips Required	2	3	3	4	5	5	6	7	8

Suspension Arm Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
250–475	SS
500–775	S
800–975	M
1000–1175	L
1200–1675	LL

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

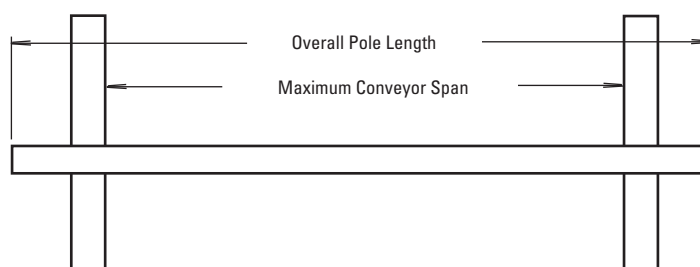
Specifications & Guidelines

H-Type® with Protected V-Tips *Segmented Blade Precleaner*

Pole Length Specifications*

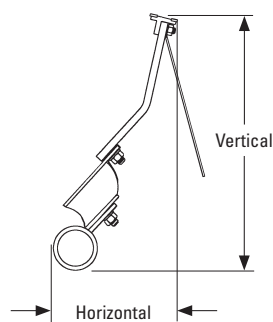
CLEANER SIZE	MAX OVERALL POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1650	1400
600	1800	1550
750	1950	1700
900	2100	1850
1050	2250	2000
1200	2400	2150
1350	2550	2300
1500	2700	2450
1800	3000	2750

*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.
Pole Diameter – 73 mm



Clearance Guidelines for Installation

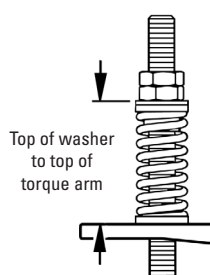
SUSPENSION ARM SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
SS	175	325
S	175	375
M	175	413
L	175	463
LL	175	550



QMT Spring Length Chart

Belt Width	No. of Tips	SS	S	M	L	LL
450	2	132	125	119	115	N/A
600	3	114	103	147	145	N/A
750	3	114	103	147	145	N/A
900	4	148	143	140	138	N/A
1050	5	142	137	133	130	120
1200	5	142	137	133	130	120
1350	6	N/A	131	126	122	152
1500	7	N/A	125	154	153	149
1800	8	N/A	154	152	151	146

Purple Spring White Spring

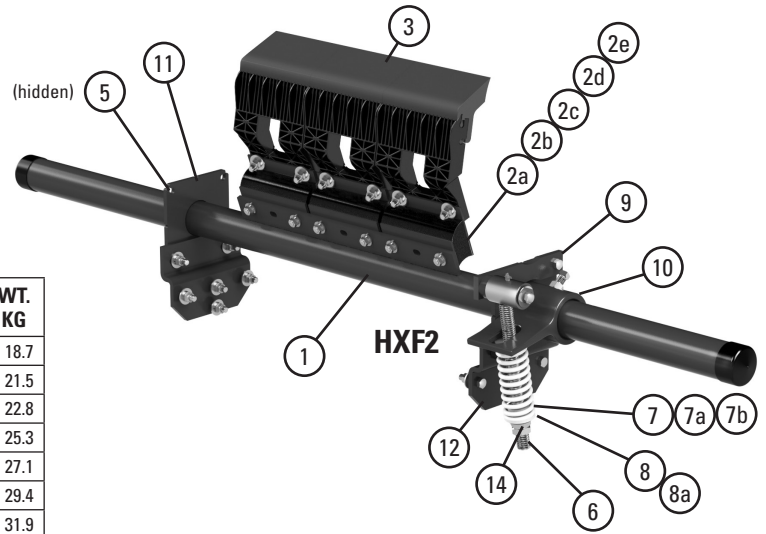


Specifications:

- Maximum Belt Speed5 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....9 mm
- Blade MaterialLong Life Tungsten Carbide (for vulcanized belts only)
- Available for Belt Widths450 to 1800 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 4

Product Ordering Information

H-Type® Segmented Blade Precleaners

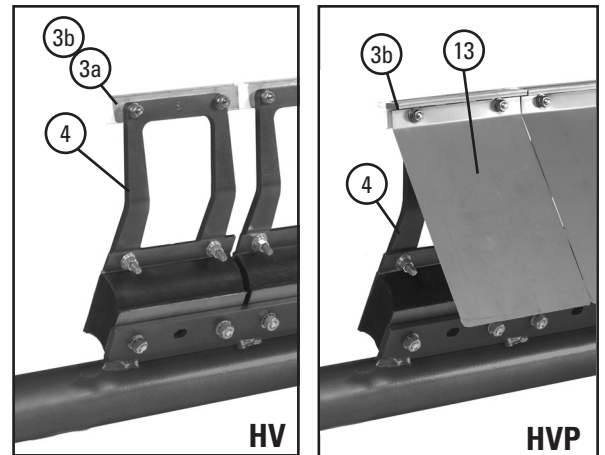


Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	H78P18	76110	18.7
	600mm Pole	H78P24	76111	21.5
	750mm Pole	H78P30	76112	22.8
	900mm Pole	H78P36	76113	25.3
	1050mm Pole	H78P42	76114	27.1
	1200mm Pole	H78P48	76115	29.4
	1350mm Pole	H78P54	76116	31.9
	1500mm Pole	H78P60	76117	45.3
	1800mm Pole	H78P72	76118	51.3
2a	H2 XF-Tip Cushion* (for S, M, L HXF2-Tips; or S - LL Susp. Arms)	HXFC2	75902	4.0
2b	H2 F-Tip Cushion* (for SS HXF2 Tips; or SS Susp. Arms)	HFC2	75901	4.0
2c	H Cushions Standard	HSA	73486	2.0
2d	H Cushions HD	HS HD	73483	2.0
2e	H Cushions HD Polyurethane	HS HD-PU85	17744	2.0
3	HXF2-Tip Extra Small*	HXF2-SS	75979	3.0
	HXF2-Tip Small*	HXF2-S	75980	3.4
	HXF2-Tip Medium*	HXF2-M	75981	3.8
	HXF2-Tip Large*	HXF2-L	75982	4.1
3a	H V-Tip Standard	HSA200	73489	0.5
3b	H V-Tip Stainless Steel* (1 ea.)	HVT8-S/S	75419	0.5
3c	H Protected V-Tip* (1 ea.) for vulcanized belts only (for abusive wear)	HVPT	73631	2.7
4	H SS Suspension Arm*	HSA8SS	73047	0.5
	H S Suspension Arm*	HSA8S	73048	1.0
	H M Suspension Arm*	HSA8M	73049	1.5
	H L Suspension Arm*	HSA8L	73063	2.0
	H LL Suspension Arm*	HSA8LL	73064	2.5
5	Pole Lock Collar* (1 ea.)	MSPPL	75816	0.9
6	Pivot Arm Kit* (1 ea.)	QMTPAK	76096	2.0
7	Tension Spring - Purple (1 ea.)	QMTS-P	75845	0.6
7a	Tension Spring - White (1 ea.)	PSTS-W	75898	1.7
7b	Tension Spring - Silver (1 ea.)	PSTS-S	75899	3.0
8	Bushing Kit - Purple (2 ea.) (for item 7)	QMTBK-P	76097	0.1
8a	Bushing Kit - White (2 ea.) (for items 7a & 7b)	QMTBK-W	76098	0.1
9	Pivot Shaft Bracket Kit* (1 ea.)	QMTPSBK	76099	2.0
10	Torque Arm Kit* (1 ea.)	PSTA	75896	5.2
11	Mounting Plate Kit* (2 ea.)	MSPMPK	75811	3.8
12	Offset Bracket Kit* (1 ea.)	HOBK	76399	5.6
13	H SS Tip Shield	HSSTS	74771	0.2
14	Jam Nut Kit QMT Tensioner	JNK-C	79893	0.1
-	J-Bolt Spring Tension Kit-Dual	STKD	74504	5.0
-	H SS Cushion Shield	HSSCS	74772	0.3
-	QMT Spring Tensioner* - Purple (incl. (1) ea. items 6, 7, 8, 9, & 10)	QMT-P	76074	9.3
-	QMT Spring Tensioner* - White (incl. (1) ea. items 6, 7a, 8a, 9, & 10)	QMT-W	76075	9.9
-	QMT Spring Tensioner* - Silver (incl. (1) ea. items 6, 7b, 8a, 9, & 10)	QMT-S	79039	9.2

*Hardware Included

NOTE: All poles and tensioners are heavy-duty style.



Spring Tensioner Selection Chart

CLEANER TYPE AND SIZE	76074 QMT-P	76075 QMT-W	79039 QMT-S
HXF2			
450mm SS & S	X		
450mm M; 600-750mm; 1050-1200mm SS & S; 1350mm SS		X	
1050-1200mm M & L; 1350-1800mm S, M, L			X
HV			
450mm SS, S, M; 600-750mm SS & S	X		
600-750mm M; 900-1200mm, 1350mm S, M, L; 1500mm S		X	
1350mm LL; 1500mm M, L, LL; 1800mm			X
HVP			
450mm S, M; 600-750mm S	X		
600-750mm M; 900-1200mm; 1350mm S, M, L; 1500mm S		X	
1350mm LL; 1500mm M, L, LL; 1800mm			X

☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

H-Type® High-Temp with V-Tips Segmented Blade Precleaner

H-Type® High-Temp with V-Tips

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
450	SS	HTV18SS	74821	29.0
450	S	HTV18S	74828	29.5
600	SS	HTV24SS	74822	32.5
600	S	HTV24S	74829	32.9
900	SS	HTV36SS	74824	39.9
900	S	HTV36S	74831	36.3
900	M	HTV36M	74838	41.7
1050	SS	HTV42SS	74825	49.0
1050	S	HTV42S	74832	49.9
1050	M	HTV42M	74839	50.8
1200	SS	HTV48SS	74826	53.1
1200	S	HTV48S	74833	54.4
1200	M	HTV48M	74840	55.3

Suspension arm size is determined by head pulley diameter – see chart.

Pole Diameter - 60 mm



Replacement Spring

ORDERING NUMBER	ITEM CODE	WT. KG
HTTS-HT	79068	0.5

Replacement Suspension Arms

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SS	HSA8SS	73047	0.9
S	HSA8S	73048	1.1
M	HSA8M	73049	1.3

Replacement V-Tips

ORDERING NUMBER	ITEM CODE	WT. KG
HVT8-S/S	75419	0.5

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200
No. V-Tips Required	2	3	3	4	5	5

Suspension Arm Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
200–399	SS
400–699	S
700–899	M

Product Notes:

- The High-Temp Precleaner works in ambient temperatures up to 204°C with spikes to 232°C
- V-Tips can be used ONLY on vulcanized belts.
- Cleaners come standard with stainless steel tip shields.
- Compatible with reversing belts.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

H-Type® Stainless Steel ATEX with V-Tips Segmented Blade Precleaner

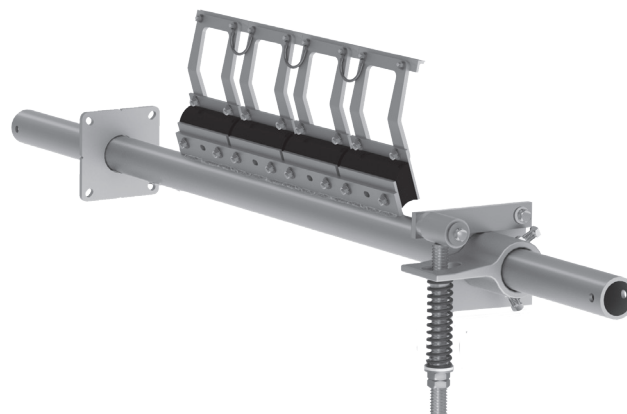
H-Type® Stainless Steel ATEX with V-Tips*

BELT WIDTH	SUSPENSION ARM SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
450-600	SS	HV400SS-S/S-ATEX	90718	30.0
	S	HV400S-S/S-ATEX	90719	30.0
	M	HV400M-S/S-ATEX	90720	30.0
800	SS	HV600SS-S/S-ATEX	90721	36.0
	S	HV600S-S/S-ATEX	90722	36.0
	M	HV600M-S/S-ATEX	90723	36.0
1000	SS	HV800SS-S/S-ATEX	90724	43.0
	S	HV800S-S/S-ATEX	90725	43.0
	M	HV800M-S/S-ATEX	90726	43.0
1200	SS	HV1000SS-S/S-ATEX	90727	47.0
	S	HV1000S-S/S-ATEX	90728	47.0
	M	HV1000M-S/S-ATEX	90729	47.0
	L	HV1000L-S/S-ATEX	90730	47.0
1400	SS	HV1200SS-S/S-ATEX	90731	50.0
	S	HV1200S-S/S-ATEX	90732	50.0
	M	HV1200M-S/S-ATEX	90733	50.0
	L	HV1200L-S/S-ATEX	90734	50.0
1600	S	HV1400S-S/S-ATEX	90735	64.0
	M	HV1400M-S/S-ATEX	90736	64.0
	L	HV1400L-S/S-ATEX	90737	64.0
	LL	HV1400LL-S/S-ATEX	90738	64.0
1800	M	HV1600M-S/S-ATEX	90739	68.0
	L	HV1600L-S/S-ATEX	90740	68.0
	LL	HV1600LL-S/S-ATEX	90741	68.0
2000	M	HV1800M-S/S-ATEX	90742	98.0
	L	HV1800L-S/S-ATEX	90743	98.0
	LL	HV1800LL-S/S-ATEX	90744	98.0
2200	M	HV2000M-S/S-ATEX	90745	—
	L	HV2000L-S/S-ATEX	90746	—
	LL	HV2000LL-S/S-ATEX	90747	—
2400	M	HV2100M-S/S-ATEX	90748	—
	L	HV2100L-S/S-ATEX	90749	—
	LL	HV2100LL-S/S-ATEX	90750	—
2600	M	HV2400M-S/S-ATEX	90751	—
	L	HV2400L-S/S-ATEX	90752	—
	LL	HV2400LL-S/S-ATEX	90753	—
2800	M	HV2600M-S/S-ATEX	90754	—
	L	HV2600L-S/S-ATEX	90755	—
	LL	HV2600LL-S/S-ATEX	90756	—
3200	M	HV3000M-S/S-ATEX	90757	—
	L	HV3000L-S/S-ATEX	90758	—
	LL	HV3000LL-S/S-ATEX	90759	—

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Suspension arm size is determined by head pulley diameter – see chart.

Additional sizes available upon request.



Replacement Suspension Arms

SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
SS	HSA8SS-S/S	73771	1.0
S	HSA8S-S/S	73772	1.0
M	HSA8M-S/S	73773	1.0
L	HSA8L-S/S	73774	1.0
LL	HSA8LL-S/S	74033	1.0

Suspension Arm Size

HEAD PULLEY DIAMETER + BELT & LAGGING	SIZE
250-499	SS
500-799	S
800-999	M
1000-1199	L
1200-1699	LL

Tips Required per Cleaner Size

mm	400	600	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	3000
No. V-Tips Required	2	3	4	5	6	7	8	9	10	11	12	13	15

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

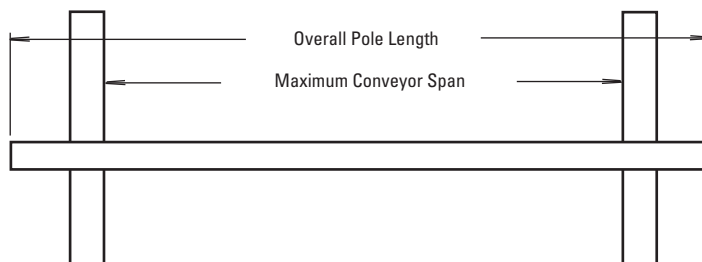
H-Type® Stainless Steel ATEX with V-Tips Segmented Blade Precleaner

Pole Length Specifications*

CLEANER SIZE	MAX OVERALL POLE LENGTH	MAXIMUM CONVEYOR SPAN
400	1676	1422
600	1829	1575
800	2134	1880
1000	2438	2184
1200	2591	2337
1400	2743	2489
1600	3048	2794
1800	3200	2946
2000	3505	3251
2100	3810	3556
2400	3810	3556
2600	3912	3658
3000	4420	4166

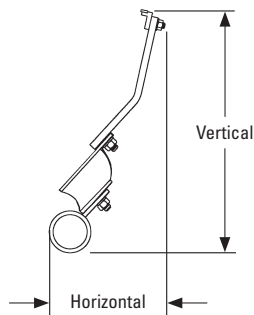
*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

Pole Diameter - 73 mm



Clearance Guidelines for Installation

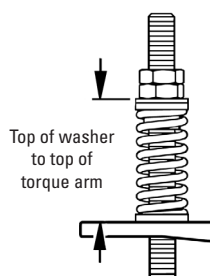
SUSPENSION ARM SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
SS	175	325
S	175	375
M	175	413
L	175	463
LL	175	550



QMT Spring Length Chart

Belt Width	No. of Tips	SS	S	M	L	LL
400	2	133	127	120	N/A	N/A
600	3	117	107	98	N/A	N/A
800	4	101	88	76	N/A	N/A
1000	5	85	136	133	130	N/A
1200	6	136	130	127	123	N/A
1400	7	N/A	123	120	117	104
1600	8	N/A	N/A	114	111	95
1800	9	N/A	N/A	136	133	127
2000	10	N/A	N/A	133	130	120
2100	11	N/A	N/A	130	127	117
2400	12	N/A	N/A	127	123	114
2600	14	N/A	N/A	120	117	104
3000	16	N/A	N/A	117	114	101

Purple Spring White Spring

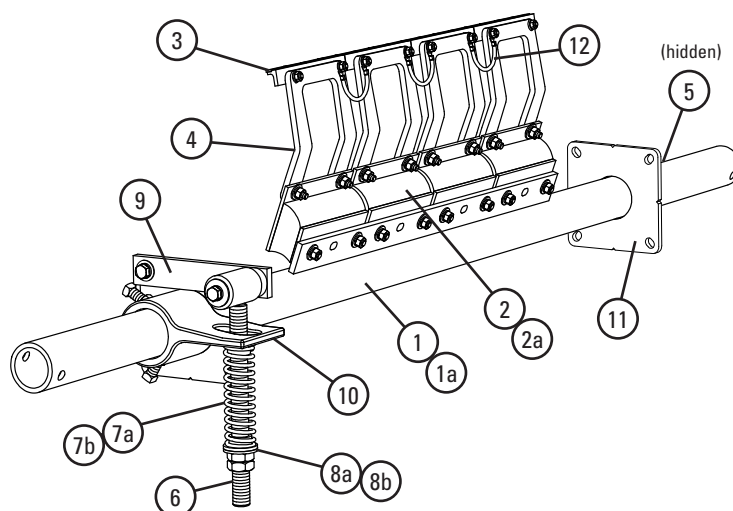


Specifications:

- Maximum Belt Speed5 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....9mm
- Blade MaterialLong Life Tungsten Carbide (for vulcanized belts only)
- Available for Belt Widths400 to 3000 mm. Other sizes available upon request.

Replacement Parts List

H-Type® Stainless Steel ATEX with V-Tips Segmented Blade Precleaner



Replacement Parts

REF	DESCRIPTION	BELT WIDTH	POLE LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
1a	400mm Pole	400	1676	HVP400-S/S	90703	18.7
	600mm Pole	600	1829	HVP600-S/S	90704	21.0
	800mm Pole	800	2134	HVP800-S/S	90706	22.8
	1000mm Pole	1000	2438	HVP1000-S/S	90707	25.3
	1200mm Pole	1200	2591	HVP1200-S/S	90709	29.4
	1400mm Pole	1400	2743	HVP1400-S/S	90710	31.9
	1600mm Pole	1600	3048	HVP1600-S/S	90711	45.3
1b	1800mm Pole (Braced & Gusseted)	1800	3200	HVP1800-S/S	90712	58.0
	2000mm Pole (Braced & Gusseted)	2000	3505	HVP2000-S/S	90713	64.0
	2100mm Pole (Braced & Gusseted)	2200	3810	HVP2100-S/S	90714	70.0
	2400mm Pole (Braced & Gusseted)	2400	3810	HVP2400-S/S	90715	70.0
	2600mm Pole (Braced & Gusseted)	2600	3912	HVP2600-S/S	90716	75.0
	3000mm Pole (Braced & Gusseted)	3000	4420	HVP3000-S/S	90717	84.0
2a	Cushion			HVC-S/S	73494	1.8
2b	Heavy-Duty Cushion			HSHD-S/S	76467	1.8
3	H V-Tip* (1 ea.)			HVT8-S/S	75419	0.5
4	H SS Suspension Arm*			HSA8SS-S/S	73771	0.2
	H S Suspension Arm*			HSA8S-S/S	73772	0.5
	H M Suspension Arm*			HSA8M-S/S	73773	0.7
	H L Suspension Arm*			HSA8L-S/S	73774	0.9
	H LL Suspension Arm*			HSA8LL-S/S	74033	1.1
5	Pole Lock Collar* (1 ea.)			MSPPL-S/S	77524	0.9
6	Pivot Arm Kit* (1 ea.)			QMTPAK-S/S	77587	2.0
7a	Tension Spring - Purple (1 ea.)			QMTS-P-S/S	77450	0.3
7b	Tension Spring - White (1 ea.)			QMTS-W-S/S	77451	0.8
8a	Bushing Kit - Purple (2 ea.) (for item 7a)			QMTBK-P	76097	0.1
8b	Bushing Kit - White (2 ea.) (for items 7b & 7c)			QMTBK-W	76098	0.1
9	Pivot Shaft Bracket Kit* (1 ea.)			QMTPSBK-S/S	77588	2.0
10	Torque Arm Kit* (1 ea.)			PSTA-S/S	77442	5.2
11	Mounting Plate Kit* (2 ea.)			MSPMPK-S/S	77582	3.8
12	Tip-to-Tip Grounding Wire			TT-GWK	90788	0.1
13	Tip-to-Structure Grounding Wire			TS-GWK	90789	0.1
-	QMT Spring Tensioner* - Purple (incl. (1) ea. items 5, 6, 7a, 8a, 9, 10, 11)			QMT-P-S/S	77584	9.3
-	QMT Spring Tensioner* - White (incl. (1) ea. items 5, 6, 7b, 8b, 9, 10, 11)			QMT-W-S/S	77585	9.9

*Hardware included

Note: All poles and tensioners are heavy-duty style (73mm dia).

Spring Tensioner Selection Chart

CLEANER TYPE AND SIZE	77584 QMT-P-S/S	77585 QMT-W-S/S
400–800mm SS, S, M; 1000mm SS	X	
1000mm S, M, L; 1200mm SS, S, M, L; 1400mm S, M, L, LL; 1600–3000mm M, L, LL		X

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZS2 Secondary Cleaner

EZS2 with C-Tips

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	EZS2-18	75643	32.2
600	EZS2-24	75644	34.4
750	EZS2-30	75645	36.2
900	EZS2-36	75646	38.8
1050	EZS2-42	75647	40.6
1200	EZS2-48	75648	42.7
1350	EZS2-54	75649	44.9
1500	EZS2-60	75650	61.8
1800	EZS2-72	75651	68.9



Replacement C-Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800
No. C-Tips Required	3	4	5	6	7	8	9	10	12

Product Notes:

- Blade width equals belt width.
- Can be installed in any location from where the belt leaves the pulley on down the beltline.
- FormFlex™ cushions automatically adjust the individual tension of each blade to the belt.
- Works with mechanical splices.
- A special cushion pad helps absorb the impact from mechanical splices and eliminates blade vibration.
- Comes complete with universal mounting brackets.
- Versatile tensioner can be installed to either push-up or pull-up the cleaner to the belt, depending on installation space constraints.
- If belt is cupped or has low tension, a hold-down roller may be required to flatten and support the belt for optimal cleaning results.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZS2 High-Temp Secondary Cleaner

EZS2 High-Temp with C-Tips

BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	HTS18	76085	29.0
600	HTS24	76086	30.8
750	HTS30	76087	32.7
900	HTS36	76088	34.5
1050	HTS42	76089	36.3
1200	HTS48	76090	38.1
1350	HTS54	76091	40.0
1500	HTS60	76092	65.9
1800	HTS72	76093	67.8

Pole Diameter – 60 mm



Replacement C-Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3

Replacement Cushion Kit

ORDERING NUMBER	ITEM CODE	WT. KG	
HTSCK	76094	1.5	

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800
No. C-Tips Required	3	4	5	6	7	8	9	10	12

Product Notes:

- The High-Temp Secondary works in ambient temperatures up to 204°C with spikes to 232°C
- Works with mechanical fasteners.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

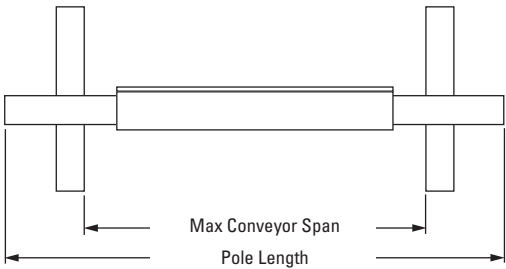
EZS2 Secondary Cleaner

Pole Length Specifications

BELT WIDTH	BLADE WIDTH	POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	450	1300	1175
600	600	1450	1325
750	750	1600	1475
900	900	1750	1625
1050	1050	1900	1775
1200	1200	2050	1925
1350	1350	2200	2075
1500	1500	2350	2225
1800	1800	2650	2525

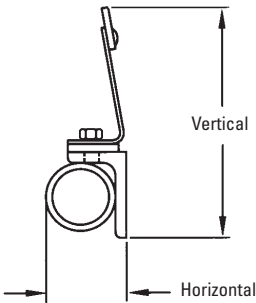
Pole Diameter – 60 mm on 450–1350 mm

Pole Diameter – 73 mm on 1500–1800 mm



Clearance Guidelines for Installation

HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
100	213
	238

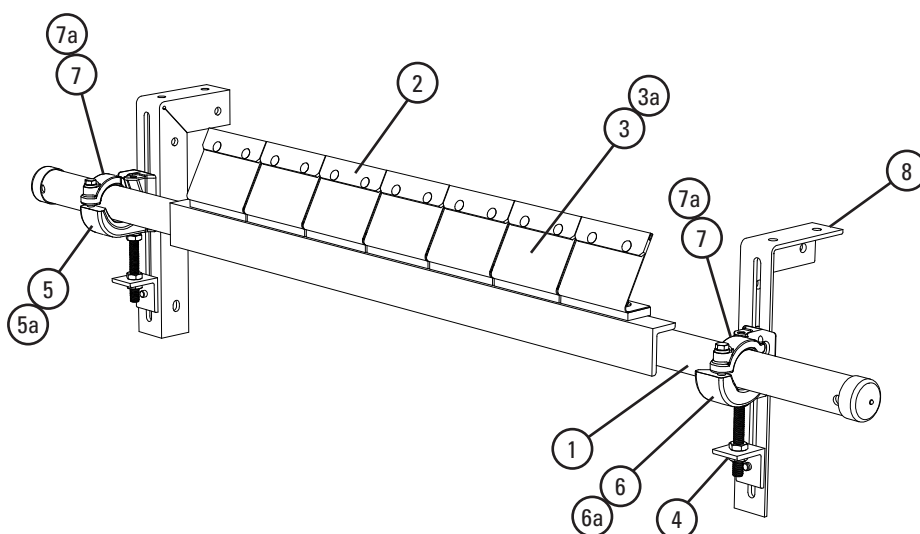


Specifications:

- Maximum Belt Speed 3.5 m/s
- Temperature Rating EZS2: -35 to 93°C
EZS2 High-Temp: Up to 204°C, spikes to 232°C
- Usable Blade Wear Length..... 9 mm
- Blade Material Impact Resistant Tungsten Carbide (works with mechanical fasteners)
- Available for Belt Widths 450 to 1800 mm
- CEMA Cleaner Rating Class 3

Replacement Parts List

EZS2 Secondary Cleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	EZS2P18	75652	25.0
	600mm Pole	EZS2P24	75653	28.0
	750mm Pole	EZS2P30	75654	30.0
	900mm Pole	EZS2P36	75655	34.0
	1050mm Pole	EZS2P42	75656	36.0
	1200mm Pole	EZS2P48	75657	39.0
	1350mm Pole	EZS2P54	75658	42.0
	1500mm Pole	EZS2P60	75659	77.0
	1800mm Pole	EZS2P72	75660	89.0
2	C-Tip Kit* (1 ea.)	ICT6	74535	0.7
3	FormFlex™ Cushion Kit* (incl. (1) ea. cushion & pad)	FFCK	75661	1.5
3a	High Temp Replacement Cushion Kit (incl. (1) ea. cushion & pad)	HTSCK	76094	1.5
4	Adjusting Bracket Kit* (1 ea.)	PAB	75513	1.5
5	Pole Clamp Kit LEFT* (1 ea.) for sizes 450–1350mm (incl. item 7)	CCKL	79224	6.8
5a	HD Pole Clamp Kit LEFT* (1 ea.) for sizes 500–1800mm (incl. item 7)	CCKHDL	79225	8.7
6	Pole Clamp Kit RIGHT* (1 ea.) for sizes 450–1350mm (incl. item 7)	CCKR	79228	6.8
6a	HD Pole Clamp Kit RIGHT* (1 ea.) for sizes 1500–1800mm (incl. item 7a)	CCKHDR	79229	8.7
7	Cradle Clamp Top Strap (1 ea.) (for use on L or R Pole Clamp Kit)	CCKTS	79232	1.1
7a	HD Cradle Clamp Top Strap (1 ea.) (for use on L or R HD Pole Clamp Kit)	CCKHDTs	79233	1.7
8	Mounting Bracket Kit (1 Right and 1 Left)	EZS2MBK	75666	13.0
—	Cradle Clamp Mounting Kit* (incl. (2) ea. item 4 & (1) ea. items 5, 6 & 8)	CCMK	78919	33.0
—	HD Cradle Clamp Mounting Kit* (incl. (2) ea. item 4 & (1) ea. items 5a, 6a & 8)	CCMKHD	78920	36.7

*Hardware Included

Mounting Kit Selection Chart

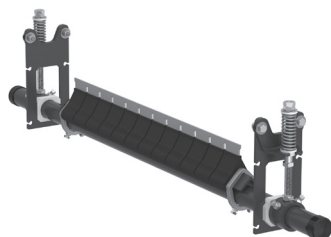
CLEANER BLADE WIDTH	78919 CCMK	78920 CCMKHD
EZS2 450–1350 mm	X	
EZS2 1500–1800 mm		X

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

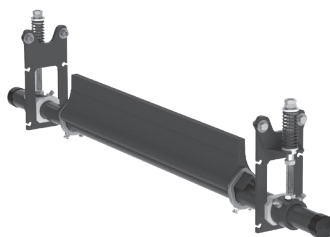
Product Ordering Information

Y-Type™ Secondary Cleaner with Carbide or Polyurethane Blades



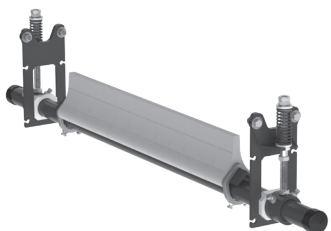
With Carbide Blades

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	YT-TC-18S	79759	24.9
600	YT-TC-24S	79760	22.7
750	YT-TC-30S	79761	24.5
900	YT-TC-36S	79762	31.8
1050	YT-TC-42S	79763	34.5
1200	YT-TC-48S	79764	37.2



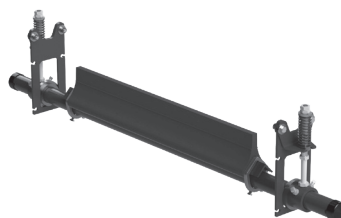
With Polyurethane Blades (Purple)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	YT-18S	79765	26.8
600	YT-24S	79766	29.5
750	YT-30S	79767	32.0
900	YT-36S	79768	34.9
1050	YT-42S	79769	37.6
1200	YT-48S	79770	40.4



With Polyurethane Blades (White)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	YTW-18S	79771	26.8
600	YTW-24S	79772	29.5
750	YTW-30S	79773	32.0
900	YTW-36S	79774	34.9
1050	YTW-42S	79775	37.6
1200	YTW-48S	79776	40.4

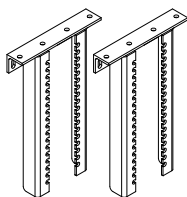


With UHT Polyurethane Blades (Red)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	YTR-18S	91798	26.8
600	YTR-24S	91799	29.5
750	YTR-30S	91800	32.2
900	YTR-36S	91801	34.9
1050	YTR-42S	91802	37.6
1200	YTR-48S	91803	40.4

Optional YST Drop Brackets (2)

ORDERING NUMBER	ITEM CODE	WT. KG
YSTDBK2	113390	32.0



YST Standard Duty
Drop Brackets

Product Notes:

- Works on reversing belts, vulcanized belts, and belts with mechanical fasteners.
- Pole Length: Belt width plus 750 mm. For longer requirements, see Installation Accessories – Pole Extender Kit.
- Visual Blade Tension Check: Measure the tension spring and refer to Spring Length Chart on mounting base for the correct length for best cleaning performance.
- Tensioner: Standard Duty YST Spring Tensioner for self-adjusting tensioning with easy retensioning adjustments. The tensioner can be mounted in pull-up or push-up position.
- To make cleaner installation easier and quicker, see Optional Mounting Kits on replacement parts page.
- Simple design makes changing the blades fast and easy. Blades can be removed and replaced individually, or all at once by replacing the cartridge.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

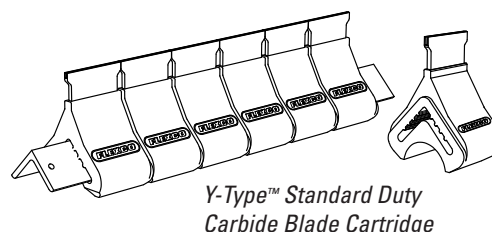
Product Ordering Information

Y-Type™ Secondary Cleaner with Carbide or Polyurethane Blades

Carbide Blades

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-C*	79574	0.5
450	YCART-18/450-TC	79811	5.7
600	YCART-24/600-TC	79812	7.5
750	YCART-30/750-TC	79813	9.3
900	YCART-36/900-TC	79814	11.0
1050	YCART-42/1050-TC	79815	12.7
1200	YCART-48/1200-TC	79816	14.5

*Single 75 mm blade segment

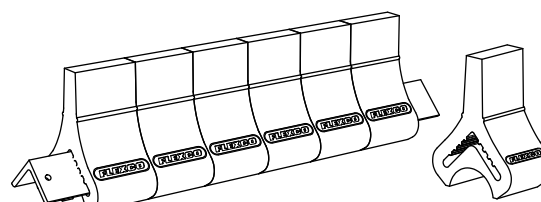


Y-Type™ Standard Duty
Carbide Blade Cartridge

Polyurethane Blades (Purple)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-P*	79573	0.5
450	YCART-18/450-P	79617	5.9
600	YCART-24/600-P	79618	7.8
750	YCART-30/750-P	79619	9.6
900	YCART-36/900-P	79620	11.4
1050	YCART-42/1050-P	79621	13.2
1200	YCART-48/1200-P	79622	15.0

*Single 75 mm blade segment



Y-Type™ Standard Duty
Polyurethane Blade Cartridge

Polyurethane Blades (White†)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-W*	79572	0.5
450	YCART-18/450-W	79611	5.9
600	YCART-24/600-W	79612	7.8
750	YCART-30/750-W	79613	9.6
900	YCART-36/900-W	79614	11.4
1050	YCART-42/1050-W	79615	13.2
1200	YCART-48/1200-W	79616	15.0

*Single 75 mm blade segment

†White blades are chemical resistant, and all ingredients used in Polyurethane formulation comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

UHT Polyurethane Blades (Red)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-R*	91804	0.5
450	YCART-18/450-R	91805	5.9
600	YCART-24/600-R	91806	7.8
750	YCART-30/750-R	91807	9.6
900	YCART-36/900-R	91808	11.4
1050	YCART-42/1050-R	91809	13.2
1200	YCART-48/1200-R	91810	15.0

*Single 75 mm blade segment

Blades Required per Cleaner Size

mm	450	600	750	900	1050	1200
No. Blades Required	6	8	10	12	14	16

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

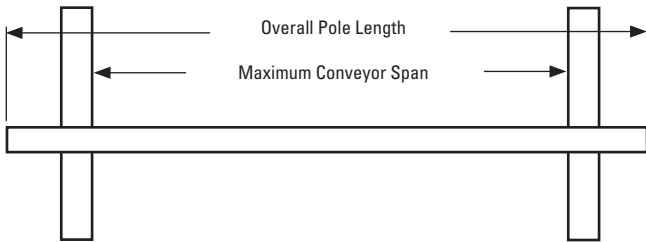
Y-Type™
Secondary Cleaner

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1200	1025
600	1350	1175
750	1500	1325
900	1650	1475
1050	1800	1625
1200	1950	1775

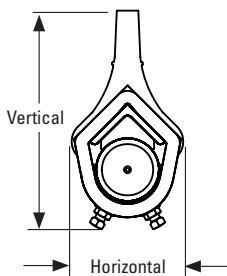
Pole Length – Belt +750 mm

Pole Diameter – 60 mm



Clearance Guidelines for Installation

CLEANER TYPE	BELT WIDTH/ CLEANER SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
Y-Type® Polyurethane	450–1200	110	210
Y-Type® Carbide	450–1200	110	184



Y-Type Blade Specifications

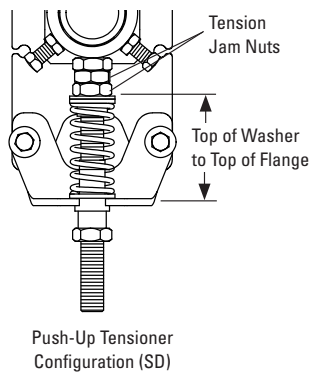
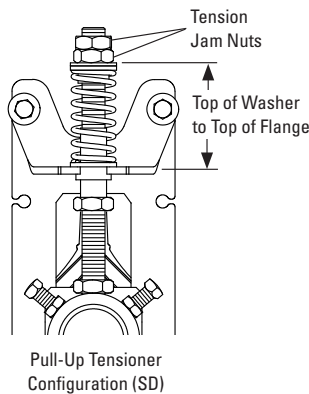
CUSHION	DUROMETER	TEMPERATURE RANGE
Purple (Standard)	86A	-35 to 82°C
White (Food Grade) ‡	83A	-35 to 82°C
Red (Ultra High-Temp)	90A	Up to 200°C Spikes to 232°C
Carbide	86A	-35 to 82°C

‡All ingredients used in the Polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications

YST Spring Length Chart

BLADE WIDTH	CARBIDE TIP	PURPLE OR WHITE POLYURETHANE TIP		RED UHT POLYURETHANE TIP	
	SILVER SPRINGS	YELLOW SPRINGS	PURPLE SPRINGS	YELLOW SPRINGS	PURPLE SPRINGS
450	105	83	92	79	92
600	102	73	86	70	86
750	98	67	79	64	79
900	95	57	73	57	73
1050	92	NA	67	NA	67
1200	89	NA	60	NA	60

Shading indicates preferred spring option.

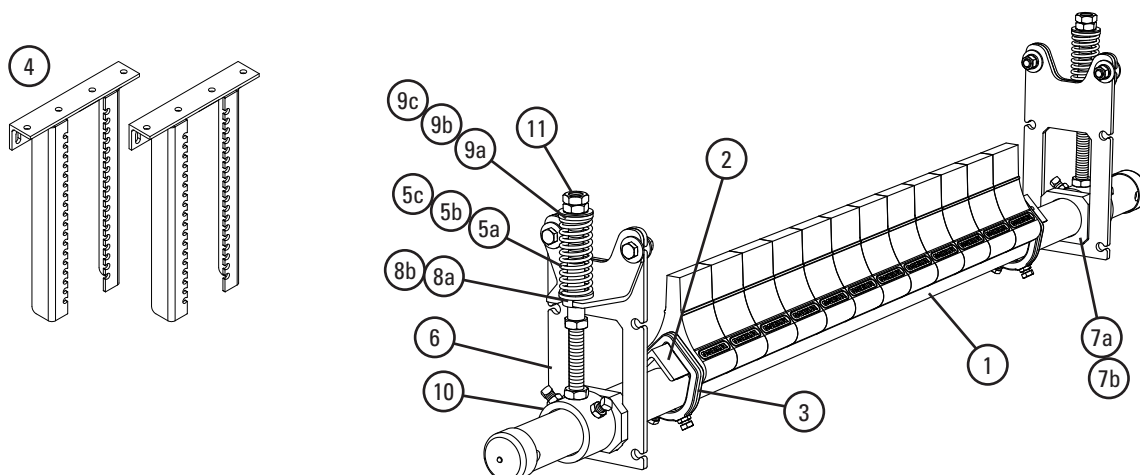


Specifications:

- Maximum Belt Speed3 m/s
- Usable Blade Wear Length.....50 mm (Polyurethane)
6 mm (Carbide)
- Blade Materials.....**Purple:** Polyurethane (proprietary blend for abrasion resistance and long wear)
White: Polyurethane (chemical resistant/food grade)
Red: Polyurethane (ultra high-temp)
Carbide: Tungsten Carbide
- Available for Belt Widths450 to 1200 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 2 (Standard-duty with polyurethane blades)
Class 3 (Standard-duty with carbide blades)

Replacement Parts List

Y-Type™ Secondary Cleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	YTP-18/450	79587	9.16
	600mm Pole	YTP-24/600	79588	10.29
	750mm Pole	YTP-30/750	79589	11.43
	900mm Pole	YTP-36/900	79590	12.56
	1050mm Pole	YTP-42/1050	79591	13.70
	1200mm Pole	YTP-48/1200	79592	14.83
2	450mm Y-Type Cushion Angle	YTA-18/450	79593	2.59
	600mm Y-Type Cushion Angle	YTA-24/600	79594	3.31
	750mm Y-Type Cushion Angle	YTA-30/750	79595	4.04
	900mm Y-Type Cushion Angle	YTA-36/900	79596	4.72
	1050mm Y-Type Cushion Angle	YTA-42/1050	79597	5.44
	1200mm Y-Type Cushion Angle	YTA-48/1200	79598	6.17
3	Y-Type Angle Clamp* (2 Clamps)	YTAC	79623	1.00
4	YST Drop Bracket Kit (2 Brackets)	YSTDBK2	113390	14.51
5a	YST Spring – Yellow	YSTS-Y	79795	0.14
5b	YST Spring – Purple	YSTS-P	79796	0.18
5c	YST Spring – Silver (Carbide Cleaners)	CTS-S	77743	0.23
6	YST Mounting Bracket (incl. Angle Bracket)	YSTMB	79843	1.50
7a	YST Guide Block Kit (Pair)	YSTGBK	79845	0.18
7b	YST Guide Block Kit – UHT (Pair)	YSTGBK-R	91811	0.18
8a	YST Lower Bushing Kit (Pair)	YSTLBK	79846	0.05
8b	YST Lower Bushing Kit – UHT (Pair)	YSTLBK-R	91812	0.05
9a	YST Top Bushing Kit – White (Pair)	YSTTBK-W	79847	0.05
9b	YST Top Bushing Kit – Black (Pair)	YSTTBK-B	79855	0.05
9c	YST Top Bushing Kit – UHT (Pair)	YSTBKPU-R	91813	0.05
10	YST Pole Mount Kit*	YSTPMK	79848	1.95
11	YST Adjusting Rod Nut Kit	YSTANK	79857	0.09
-	YST Spring Tensioner – Yellow (Pair) (incl. (2) ea. items 5a, 6, 10, 11 & (1) ea. items 7a, 8a, 9a)	YST-Y	79836	8.25
-	YST Spring Tensioner – Purple (Pair) (incl. (2) ea. items 5b, 6, 10, 11 & (1) ea. items 7a, 8a, 9a)	YST-P	79837	8.39
-	YST Spring Tensioner – Silver (Pair) (incl. (2) ea. items 5c, 6, 10, 11 & (1) ea. items 7a, 8a, 9b)	YST-S	79838	8.53
-	YST UHT Spring Tensioner – Yellow (Pair) (incl. (2) ea. items 5a, 6, 10, 11 & (1) ea. items 7b, 8b, 9c)	YST-Y-R	91814	8.25
-	YST UHT Spring Tensioner – Purple (Pair) (incl. (2) ea. items 5b, 6, 10, 11 & (1) ea. items 7b, 8b, 9c)	YST-P-R	91815	8.39

Spring Tensioner Selection Chart

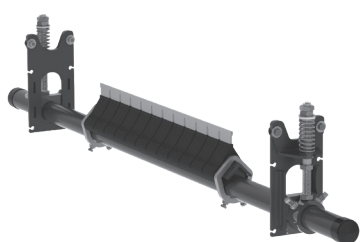
CLEANER BLADE WIDTH	79838 YST-S	79836 YST-Y	79837 YST-P	91814 YST-Y-R	91815 YST-P-R
Carbide 450–1200 mm	X				
Polyurethane 450–750 mm		X			
Polyurethane 900–1200 mm			X		
Red Polyurethane 450–750 mm				X	
Red Polyurethane 900–1200 mm					X

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

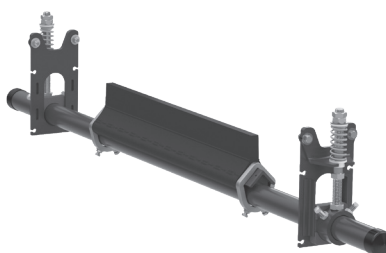
Product Ordering Information

Y-Type™ HD Heavy-Duty Secondary Cleaner with Carbide or Urethane Blades



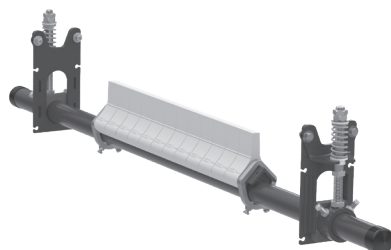
With Carbide Blades

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
900	YTHD-TC-36S	79777	59.0
1050	YTHD-TC-42S	79778	64.6
1200	YTHD-TC-48S	79779	68.9
1350	YTHD-TC-54S	79780	73.3
1500	YTHD-TC-60S	79781	77.6
1800	YTHD-TC-72S	79782	86.2



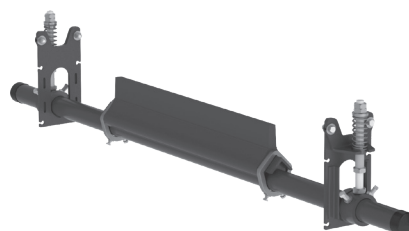
With Polyurethane Blades (Purple)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
900	YTHD-36S	79783	59.4
1050	YTHD-42S	79784	63.6
1200	YTHD-48S	79785	67.8
1350	YTHD-54S	79786	72.0
1500	YTHD-60S	79787	76.2
1800	YTHD-72S	79788	84.6



With Polyurethane Blades (White)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
900	YTHDW-36S	79789	59.4
1050	YTHDW-42S	79790	63.6
1200	YTHDW-48S	79791	67.8
1350	YTHDW-54S	79792	72.0
1500	YTHDW-60S	79793	76.2
1800	YTHDW-72S	79794	84.6

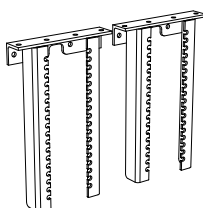


With UHT Polyurethane Blades (Red)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
900	YTHDR-36S	91816	59.4
1050	YTHDR-42S	91817	63.6
1200	YTHDR-48S	91818	67.8
1350	YTHDR-54S	91819	72.0
1500	YTHDR-60S	91820	76.2
1800	YTHDR-72S	91821	84.6

Optional YST HD Drop Brackets (2)

ORDERING NUMBER	ITEM CODE	WT. KG
YSTHDBK	79850	14.6



YST Heavy-Duty
Drop Brackets

Product Notes:

- Works on reversing belts, vulcanized belts, and belts with mechanical fasteners.
- Pole Length: Belt width plus 1350 mm. For longer requirements, see Installation Accessories – Pole Extender Kit.
- Visual Blade Tension Check: Measure the tension spring and refer to Spring Length Chart on mounting base for the correct length for best cleaning performance.
- Tensioner: Standard Duty YST Spring Tensioner for self-adjusting tensioning with easy retensioning adjustments. The tensioner can be mounted in pull-up or push-up position.
- To make cleaner installation easier and quicker, see Optional Mounting Kits on replacement parts page.
- Simple design makes changing the blades fast and easy. Blades can be removed and replaced individually, or all at once by replacing the cartridge.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

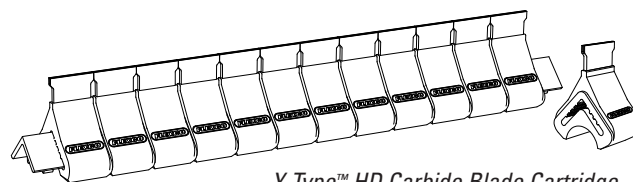
Product Ordering Information

Y-Type™ HD Heavy-Duty Secondary Cleaner with Carbide or Urethane Blades

HD Carbide Blades

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-HDC*	79728	0.8
900	YCART-36/900-HDTC	79829	17.4
1050	YCART-42/1050-HDTC	79830	6.6
1200	YCART-48/1200-HDTC	79831	23.0
1350	YCART-54/1350-HDTC	79832	25.8
1500	YCART-60/1500-HDTC	79833	28.5
1800	YCART-72/1800-HDTC	79834	34.1

*Single 75 mm blade segment

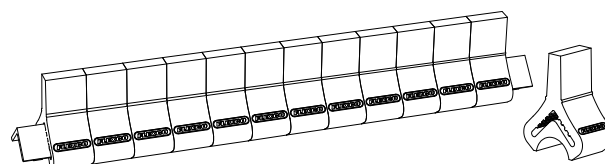


Y-Type™ HD Carbide Blade Cartridge

HD Polyurethane Blades (Purple)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-HDP*	79677	0.7
900	YCART-36/900-HDP	79817	16.6
1050	YCART-42/1050-HDP	79818	19.2
1200	YCART-48/1200-HDP	79819	21.8
1350	YCART-54/1350-HDP	79820	24.4
1500	YCART-60/1500-HDP	79821	27.1
1800	YCART-72/1800-HDP	79822	32.4

*Single 75 mm blade segment



Y-Type™ HD Polyurethane Blade Cartridge

HD Polyurethane Blades (White†)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-HDW*	79676	0.7
900	YCART-36/900-HDW	79823	16.6
1050	YCART-42/1050-HDW	79824	19.2
1200	YCART-48/1200-HDW	79825	21.8
1350	YCART-54/1350-HDW	79826	24.4
1500	YCART-60/1500-HDW	79827	27.1
1800	YCART-72/1800-HDW	79828	32.4

*Single 75 mm blade segment

†White blades are chemical resistant, and all ingredients used in Polyurethane formulation comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.

HD UHT Polyurethane Blades (Red)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
—	YT-HDR*	91822	1.7
900	YCART-36/900-HDR	91823	36.5
1050	YCART-42/1050-HDR	91824	42.3
1200	YCART-48/1200-HDR	91825	48.1
1350	YCART-54/1350-HDR	91826	53.9
1500	YCART-60/1500-HDR	91827	59.8
1800	YCART-72/1800-HDR	91828	71.4

*Single 75 mm blade segment

Blades Required per Cleaner Size

mm	900	1050	1200	1350	1500	1800
No. Blades Required	12	14	16	18	20	24

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

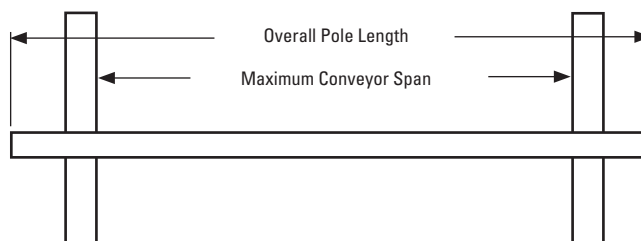
Y-Type™ HD Heavy-Duty Secondary Cleaner with Carbide or Urethane Blades

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
900	2286	2083
1050	2438	2235
1200	2590	2388
1350	2743	2540
1500	2895	2692
1800	3200	2997

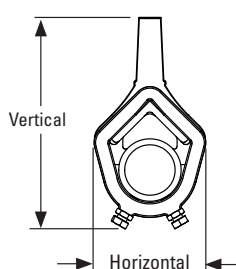
Pole Length – Belt +1350 mm

Pole Diameter – 73 mm



Clearance Guidelines for Installation

CLEANER TYPE	BELT WIDTH/ CLEANER SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
Y-Type® HD Polyurethane	900–1800	133	241
Y-Type® HD Carbide	900–1800	133	248



Y-Type™ Blade Specifications

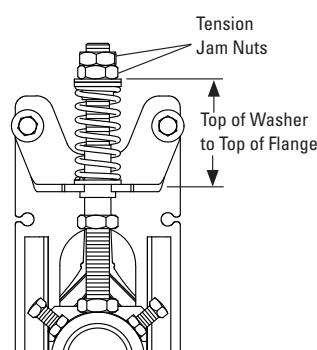
CUSHION	DUROMETER	TEMPERATURE RANGE
Purple (Standard)	86A	-35° to 82°C
White (Food Grade) ‡	83A	-35° to 82°C
Red (Ultra High-Temp)	90A	Up to 200°C Spikes to 232°C
Carbide	86	-35° to 82°C

‡All ingredients used in the Polyurethane formulation of this blade comply with the relevant requirements of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications

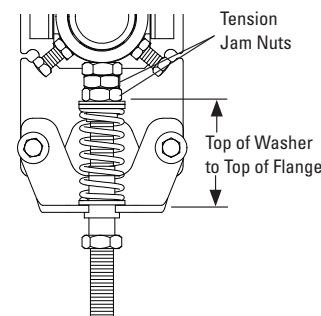
YST Spring Length Chart

BLADE WIDTH	CARBIDE TIP		POLYURETHANE TIP	
	SILVER SPRINGS	BLACK SPRINGS	GREEN SPRINGS	BLUE SPRINGS
900	98	102	76	86
1050	95	98	73	83
1200	92	95	67	79
1350	89	95	64	76
1500	86	92	NA	73
1800	83	89	NA	64

Shading indicates preferred spring option.



Pull-Up Tensioner Configuration (HD)



Push-Up Tensioner Configuration (HD)

Specifications:

- Maximum Belt Speed3.8 m/s
- Usable Blade Wear Length.....76 mm (Polyurethane)
10 mm (Carbide)
- Blade Materials.....**Purple:** Polyurethane (proprietary blend for abrasion resistance and long wear)
White: Polyurethane (chemical resistant/food grade)
Red: Polyurethane (ultra high-temp)
Carbide: Tungsten Carbide
- Available for Belt Widths900 to 1800 mm. Other sizes available upon request
- CEMA Cleaner RatingClass 3 (Heavy-duty with polyurethane or carbide blades)

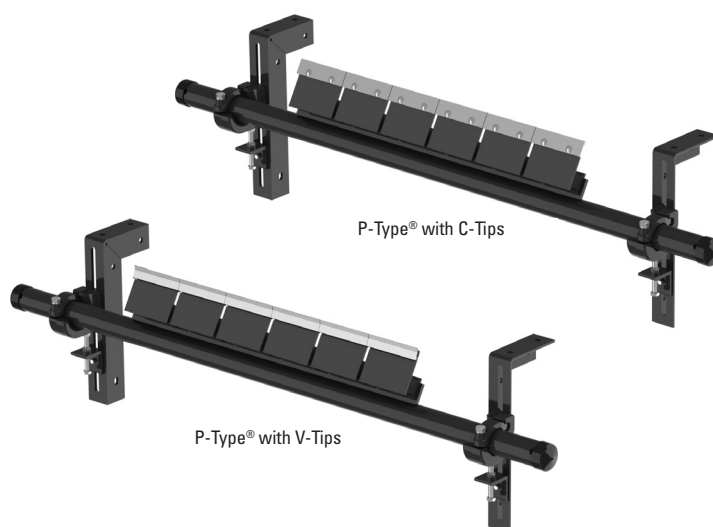
Product Ordering Information

P-Type®
Secondary Precleaner

With C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PC450	62219	32.8
600	PC600	62220	36.0
750	PC750	62221	38.6
900	PC900	62222	41.8
1050	PC1050	62223	41.8
1200	PC1200	90969	50.7
1350	PC1350	62224	55.4
1500	PC1500	62225	58.1
1800	PCHD1800	On Request	63.5
2100	PCHD2100		—
2400	PCHD2400		—

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.



With V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PV450	64461	32.8
600	PV600	64462	36.0
750	PV750	64463	38.6
900	PV900	64464	41.8
1050	PV1050	64465	41.8
1200	PV1200	64466	50.7
1350	PV1350	64467	55.4
1500	PV1500	64468	58.1
1800	PVHD1800	64469	63.5
2100	PVHD2100	On Request	—
2400	PVHD2400		—

*NOTE: V-Tips can be used ONLY on vulcanized belts.

PU with V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PV450-PU	93494	32.8
600	PV600-PU	93495	36.0
750	PV750-PU	93496	38.6
900	PV900-PU	93497	41.8
1050	PV1050-PU	93498	41.8
1200	PV1200-PU	93499	50.7
1350	PV1350-PU	93500	55.4
1500	PV1500-PU	93501	58.1
1800	PVHD1800-PU	93502	63.5
2100	PVHD2100-PU	93503	—
2400	PVHD2400-PU	93504	—

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3
PSA150	73156	0.5

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800	2100	2400
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14	16

Product Notes:

- C-Tip: specially formulated tungsten carbide blades to work with mechanical fasteners.
- V-Tip: for use on vulcanized belts only.
- Compact design: fits in small transfer areas and tight chutes.
- Tips set at a non-aggressive 70° angle to give quick relief for passing mechanical splices.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

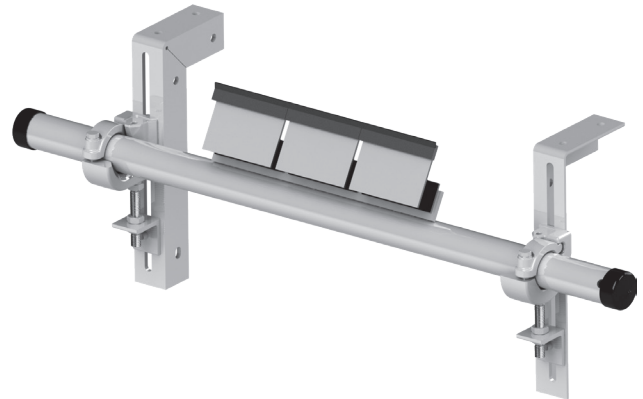
Product Ordering Information

P-Type® Stainless Steel Secondary Precleaner

Stainless Steel with V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PV450-S/S	75323	—
600	PV600-S/S	75324	—
750	PV750-S/S	75325	—
900	PV900-S/S	75326	—
1050	PV1050-S/S	75327	—
1200	PV1200-S/S	75328	—
1350	PV1400-S/S	75329	—
1500	PV1500-S/S	75330	—
1800	PVHD1800-S/S	A1603	—
2000	PVHD2000-S/S	A2046	—

*NOTE: V-Tips can be used ONLY on vulcanized belts.



Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3
PSA150	73156	0.5

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800	2100	2400
No. V-Tips Required	3	4	5	6	7	8	9	10	12	14	16

Product Notes:

- C-Tip: specially formulated tungsten carbide blades to work with mechanical fasteners.
- V-Tip: for use on vulcanized belts only.
- Compact design: fits in small transfer areas and tight chutes.
- Tips set at a non-aggressive 70° angle to give quick relief for passing mechanical splices.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

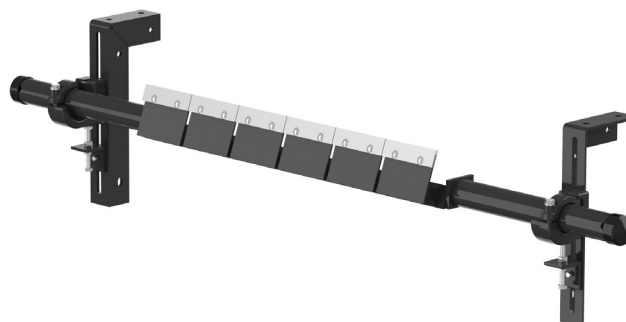
Product Ordering Information

P-Type® LS *Limited Space Secondary Cleaner*

With C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PLSC18	75588	33.3
600	PLSC24	75589	36.4
750	PLSC30	75590	39.1
900	PLSC36	75591	42.2
1050	PLSC42	75592	45.8
1200	PLSC48	75593	48.5
1350	PLSC54	75594	51.6

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.



Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350
No. C-Tips Required	3	4	5	6	7	8	9

Product Notes:

- LS = Limited Space. Requires only 138 mm of vertical clearance for installation.
- Not available in belt widths larger than 1350 mm.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

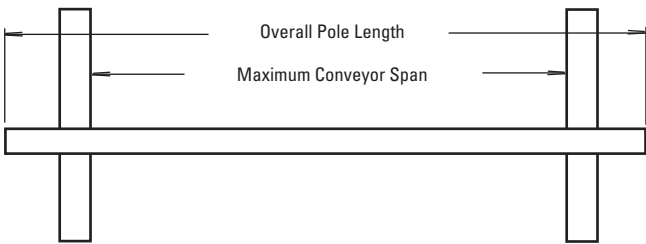
Specifications & Guidelines

P-Type®
Secondary Cleaner

Pole Length Specifications

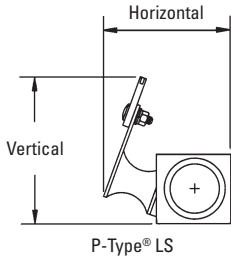
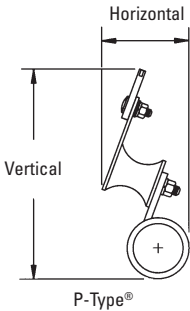
CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225

Pole Diameter - 60 mm up to cleaner size 1200 mm
Pole Diameter - 73 mm from cleaner size 1350 mm



Clearance Guidelines for Installation

CLEANER TYPE	BELT WIDTH/ CLEANER SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
P-Type®	450–1800	100	200
P-Type® LS	450–1350	125	138



P-Type® Cushion Specifications

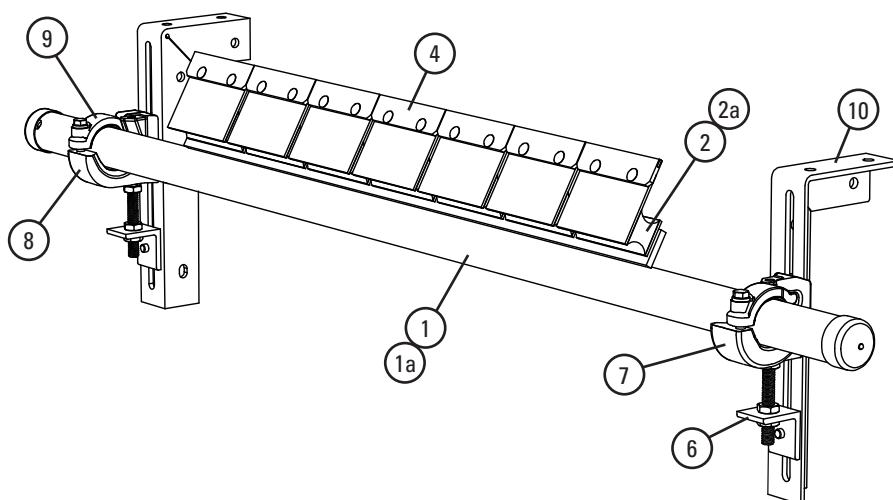
CUSHION	DUROMETER	TEMPERATURE RANGE
Standard	55A	-35 to 82° C
Polyurethane	85A	-32 to 82°C

Specifications:

- Maximum Belt Speed5 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....9 mm
- Blade Materials.....C-Tip: Impact Resistant Tungsten Carbide (works with mechanical fasteners)
V-Tip: Long Life Tungsten Carbide (works on vulcanized belts only)
- Available for Belt WidthsP-Type: 450 to 1800 mm
P-Type LS: 1450 to 1350 mm
Other sizes available upon request.
- CEMA Cleaner RatingClass 3

Replacement Parts List

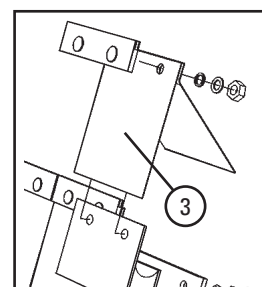
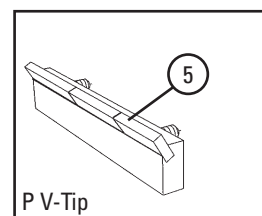
P-Type®
Secondary Cleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	PP450	73003	10.2
	600mm Pole	PP600	73005	11.8
	750mm Pole	PP750	73007	14.7
	900mm Pole	PP900	73009	15.0
	1050mm Pole	PP1050	73011	19.5
	1200mm Pole	PP1200	73013	21.5
	1350mm Pole	PP1400	73015	24.9
	1500mm Pole	PP1500	73016	26.3
	1800mm Pole	PPHD1800	74597	29.0
	2100mm Pole	PPHD2100	A2803	—
	2400mm Pole	PPHD2400	74557	—
	450mm Pole	PLSP450	75595	14.7
	600mm Pole	PLSP600	75596	16.3
	750mm Pole	PLSP750	75597	17.6
1a	900mm Pole	PLSP900	75598	—
	1050mm Pole	PLSP1050	75599	—
	1200mm Pole	PLSP1200	75600	—
	1350mm Pole	PLSP1350	75601	—
2a	P2 C-Tip Cushion*	PHA	73626	0.9
2b	P V-Tip Cushion Polyurethane	PHA-PU85	17743	1.0
3	P Polyshield	PPS6	73024	0.05
4	C-Tip* Kit (1 ea.)	ICT6	74535	0.3
5	P V-Tip* (for vulcanized belts only)	PVT6 (S/S)	75420	0.5
6	Adjusting Bracket Kit* (1 ea.)	PAB	75513	0.7
7	Pole Clamp Kit Left* (1 ea.) (incl. item 9)	CCKL	79224	3.1
8	Pole Clamp Kit Right* (1 ea.) (incl. item 9)	CCKR	79228	3.1
9	Cradle Clamp Top Strap (1 ea.) (for use on left or right Pole Clamp Kit)	CCKTS	79232	0.5
10	Mounting Bracket Kit (1 Right and 1 Left)	EZS2MBK	75666	5.9
-	Cradle Clamp Mounting Kit* (incl. (2) ea. items 6 & (1) ea. items 7, 8, 10)	CCMK	78919	15.0
-	HD Cradle Clamp Mounting Kit* for sizes 1350-2400mm (incl. (2) ea. items 6 & (1) ea. items 7, 8, 10)	CCMKHD	78920	16.6

*Hardware included

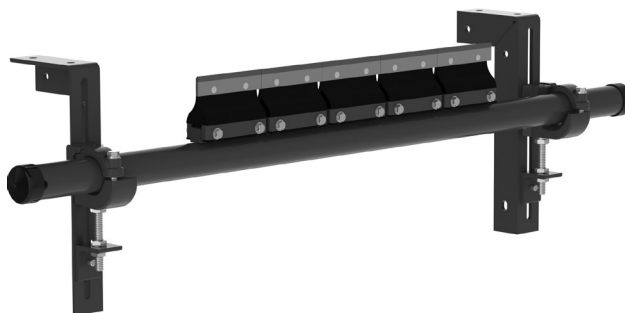


 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

R-Type® Reversing Secondary Cleaner



With C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	RC18	74618	33.0
600	RC24	74619	36.0
750	RC30	74620	38.6
900	RC36	74621	41.7
1050	RC42	74622	47.6
1200	RC48	74623	51.5
1350	RC54	74624	54.9
1500	RC60	74625	58.9
1800	RC72	74626	65.0
2100	RCHD2100	74628	100.0
2400	RCHD2400	74629	110.0

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.

With V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	RV450	74633	33.0
600	RV600	74634	36.0
750	RV750	74635	38.6
900	RV900	74636	41.7
1050	RV1050	74637	47.6
1200	RV1200	74638	51.5
1350	RV1350	74639	54.9
1500	RV1500	74640	58.9
1800	RVHD1800	74642	65.0
2100	RVHD2100	74643	100.0
2400	RVHD2400	74644	110.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.

PU with C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	RC450-PU	90437	33.0
600	RC600-PU	90438	36.0
750	RC750-PU	90439	38.6
900	RC900-PU	90440	41.7
1050	RC1050-PU	90441	47.6
1200	RC1200-PU	90442	51.5
1350	RC1350-PU	90443	54.9
1500	RC1500-PU	90444	58.9
1800	RCHD1800-PU	90445	65.0
2100	RCHD2100-PU	90446	100.0
2400	RCHD2400-PU	90447	110.0

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.

PU with V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	RV450-PU	90448	33.0
600	RV600-PU	90449	36.0
750	RV750-PU	90450	38.6
900	RV900-PU	90451	41.7
1050	RV1050-PU	90452	47.6
1200	RV1200-PU	90453	51.5
1350	RV1350-PU	90454	54.9
1500	RV1500-PU	90455	58.9
1800	RVHD1800-PU	90456	65.0
2100	RVHD2100-PU	90457	100.0
2400	RVHD2400-PU	90458	110.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3
RSA150	73628	0.6

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800	2100	2400
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14	16

Product Notes:

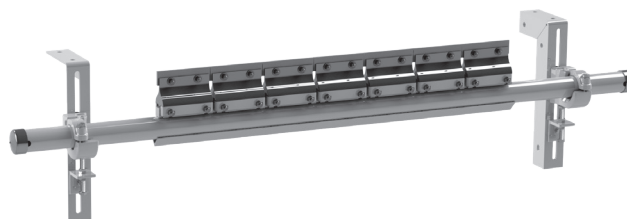
- Two-way cushions allow cleaning in both directions.
- Tungsten carbide tips for long wear and superior cleaning.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

R-Type® Stainless Steel Reversing Secondary Cleaner



Stainless Steel with C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	On Request	On Request	37.0
600			38.0
750			39.0
900			42.0
1050			48.0
1200			57.0
1350			56.0
1500			60.0
1800			95.0
2100			103.0

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.

Stainless Steel with V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	RV450-S/S	75341	34.0
600	RV600-S/S	75342	36.0
750	RV750-S/S	75343	39.0
900	RV900-S/S	75344	42.0
1050	RV1050-S/S	75345	48.0
1200	RV1200-S/S	75346	52.0
1350	RV1400-S/S	75347	55.0
1500	RV1500-S/S	75348	59.0
1800	RVHD1800-S/S	A1626	92.0
2100	RVHD2100-S/S	A1628	100.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3
RSA150	73628	0.6

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800	2100	2400
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14	16

Product Notes:

- Two-way cushions allow cleaning in both directions.
- Tungsten carbide tips for long wear and superior cleaning.

☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

R-Type® ATEX Reversing Secondary Cleaner

With V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
500	RV450-ATEX	90764	34.0
650	RV600-ATEX	90765	36.0
800	RV750-ATEX	90766	39.0
800–1000	RV900-ATEX	90767	42.0
1000	RV1050-ATEX	90768	48.0
1200	RV1200-ATEX	90769	52.0
1400	RV1350-ATEX	90770	55.0
1600	RV1500-ATEX	90771	59.0
1800	RVHD1800-ATEX	90522	92.0
2000–2100	RVHD2100-ATEX	90523	100.0
2400	RVHD2400-ATEX	On Request	110.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.
Stainless steel on request.



☐ Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

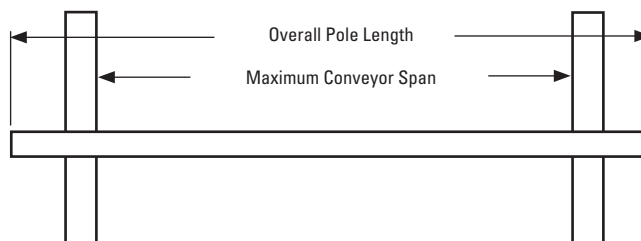
R-Type®/R-Type® ATEX Reversing Secondary Cleaner

Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1200	1075
600	1350	1225
750	1500	1375
900	1650	1525
1050	1800	1675
1200	1950	1825
1350	2200	2075
1500	2350	2225
1800	2650	2525
2000	2900	2775
2100	3000	2875
2400	3300	3175

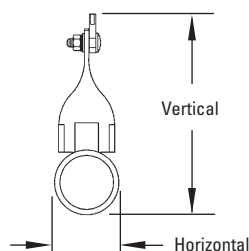
Pole Diameter - 60 mm up to cleaner size 1200 mm

Pole Diameter - 73 mm from cleaner size 1350 mm



Clearance Guidelines for Installation

CLEANER TYPE	BELT WIDTH/ CLEANER SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
R-Type®	450–2400	100	200
R-Type® ATEX	450–2400	100	200



R-Type® Cushion Specifications

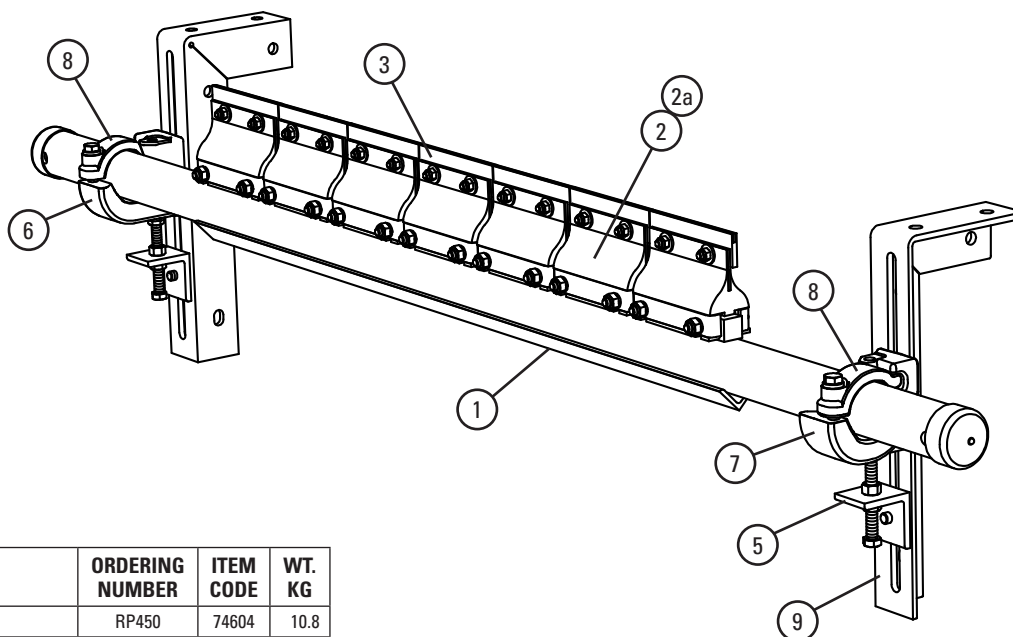
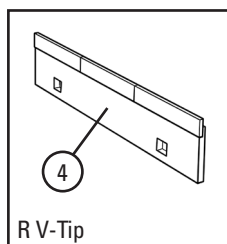
CUSHION	DUROMETER	TEMPERATURE RANGE
Standard	55A	-35 to 82°C
Polyurethane	85A	-32 to 82°C

Specifications:

- Maximum Belt Speed **R-Type:** 5 m/s
R-Type ATEX: 3.5 m/s
- Temperature Rating **Standard:** -35 to 82°C
Polyurethane: -32 to 82°C
- Usable Blade Wear Length 9 mm
- Blade Materials C-Tip: Impact Resistant Tungsten Carbide (works with mechanical fasteners)
V-Tip: Long Life Tungsten Carbide (works on vulcanized belts only)
- Available for Belt Widths **R-Type:** 450 to 2400 mm
R-Type ATEX: 450 to 2400mm
Other sizes available upon request
- CEMA Cleaner Rating Class 4

Replacement Parts List

R-Type® Reversing Secondary Cleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	RP450	74604	10.8
	600mm Pole	RP600	74605	12.6
	750mm Pole	RP750	74606	14.1
	900mm Pole	RP900	74607	16.0
	1050mm Pole	RP1050	74608	20.7
	1200mm Pole	RP1200	74609	23.0
	1350mm Pole	RP1350	74610	25.7
	1500mm Pole	RP1500	74611	28.4
	1800mm Pole	RPHD1800	74613	32.4
	2100mm Pole	RPHD2100	74614	—
	2400mm Pole	RPHD2400	74615	—
2	R2 C-Tip Cushion*	RSA	76249	0.9
2a	PU R2 C-Tip Cushion*	RSA-PU85	90436	—
3	C-Tip Kit* (1 ea.)	ICT6	74535	0.3
4	R V-Tip* (for vulcanized belts only)	RSA150	73628	0.4
5	Adjusting Bracket Kit* (1 ea.)	PAB	75513	0.7
6	Pole Clamp Kit Left* (1 ea.) (incl. 1 item 8)	CCKL	79224	3.1
7	Pole Clamp Kit Right* (1 ea.) (incl. 1 item 8)	CCKR	79228	3.1
8	Pole Clamp Top Strap (1 ea.) (for use on left or right Pole Clamp Kit)	CCKTS	79232	0.5
9	Mounting Bracket Kit (1 Right and 1 Left)	EZS2MBK	75666	5.9
—	Cradle Clamp Mounting Kit* (incl. (2) ea. items 5 & (1) ea. items 6, 7, 9)	CCMK	78919	15.0
-	HD Cradle Clamp Mounting Kit* for sizes 1350–2400mm (incl. (2) ea. item 6 & (1) ea. items 7, 8, 10)	CCMKHD	78920	16.6

*Hardware Included

Tips Required per Cleaner Size

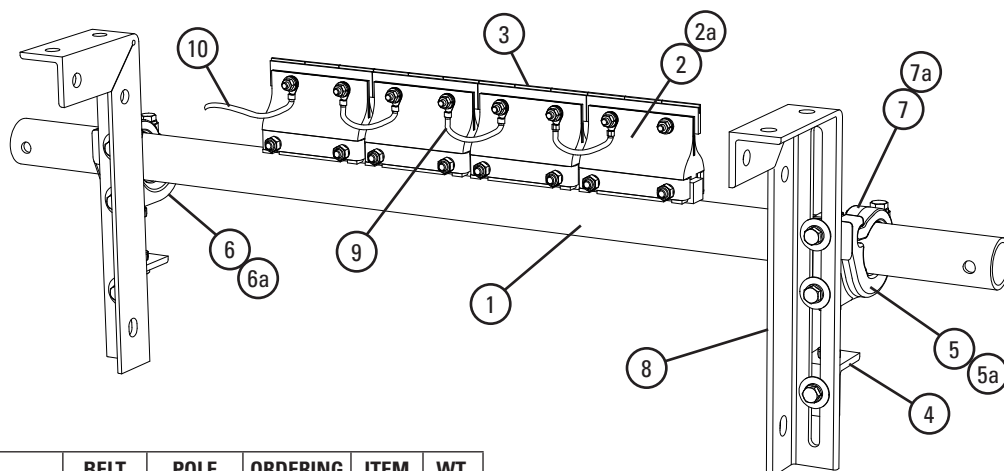
mm	450	600	750	900	1050	1200	1350	1500	1800	2100	2400
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14	16

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

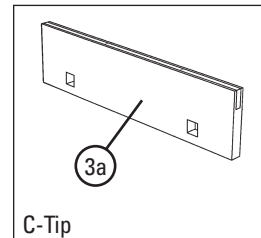
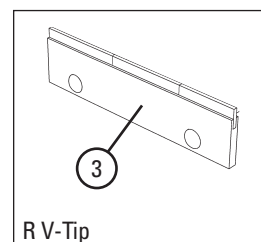
R-Type® ATEX Reversing Secondary Cleaner



Replacement Parts

REF	DESCRIPTION	BELT WIDTH	POLE LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG.
1	R-Type® Pole 60mm Pole Diameter	450	1200	RP-18	78426	10.0
		600	1350	RP-24	78427	11.0
		750	1500	RP-30	78428	13.0
		900	1650	RP-36	78429	15.0
		1050	1800	RP-42	78430	21.0
		1200	1950	RP-48	78431	23.0
		1400	2200	RP-54	78432	25.0
		1500	2350	RP-60	78433	26.0
	R-Type® Pole 73mm Pole Diameter	1800	2650	RP-72	74612	28.0
		2000	2900	RP-80	90932	29.0
		2100	3000	RP-84	90933	39.0
		2400	3300	RP-96	90934	45.0
2	R Cushion			RSA	76249	1.0
2a	R-Type Cushion Neoprene			RNC	74985	1.2
3	R V-Tip* (for vulcanised belts only)			RSA150	73628	0.4
3a	C-Tip Kit* (1 ea.)			ICT6	74535	0.7
4	Adjusting Bracket Kit* (1 ea.)			PAB	75513	0.7
5	Pole Clamp Kit Left* (1 ea.) (incl. item 8) for sizes 450–1500mm			CCKL	79224	3.1
5a	HD Pole Clamp Kit Left* (1 ea.) (incl. item 8a) for sizes 1800–2400mm			CCKHDL	79225	4.0
6	Pole Clamp Kit Right* (1 ea.) (incl. item 8) for sizes 450–1500mm			CCKR	79228	3.1
6a	HD Pole Clamp Kit Right* (1 ea.) (incl. item 8a) for sizes 1800–2400mm			CCKHDR	79229	4.0
7	Cradle Clamp Top Strap (1 ea.) (for use on L or R Pole Clamp Kit)			CCKTS	79232	0.5
7a	HD Cradle Clamp Top Strap (1 ea.) (for use on L or R HD Pole Clamp Kit)			CCKHDS	78233	0.8
8	Mounting Bracket Kit (Left and Right)			EZS2MBK	75666	7.6
9	Tip-to-Tip Grounding Wire			TT-GWK	90788	0.1
10	Tip-to-Structure Grounding Wire			TS-GWK	90789	0.1
-	Cradle Clamp Mounting Kit* for sizes 450–1500mm (incl. (2) ea. item 5 & (1) ea. items 6, 7, 9)			CCMK	78919	15.0
-	HD Cradle Clamp Mounting Kit* for sizes 1800–2400mm (incl. (2) ea. item 5, & (1) ea. items 6a, 7a, 9)			CCMKHD	78920	16.7

*Hardware included



Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1400	1500	1800	2100	2400
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14	16

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

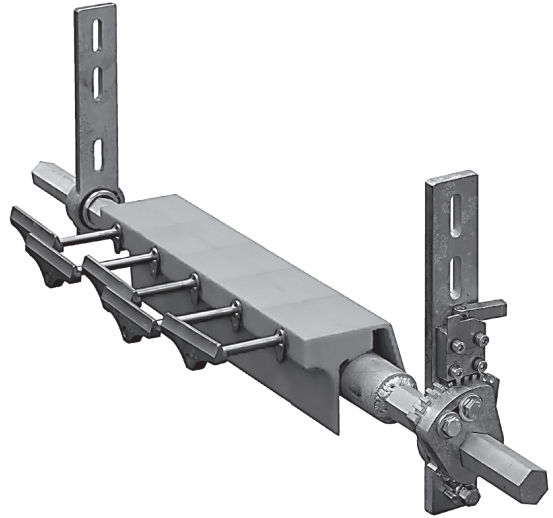
Product Ordering Information

T-Type®
Secondary Cleaner

With V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
400	TV400	93505	23.0
600	TV600	93506	27.0
800	TV800	93507	31.0
1000	TV1000	93508	35.0
1200	TV1200	93509	39.0
1400	TV1400	93510	43.0
1600	TV1600	93511	47.0

*NOTE: V-Tips can be used ONLY on vulcanized belts.



Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
TSAS (short)	93512	1.0
TSAL (long)	93513	1.0

*Polyurethane segment includes tungsten carbide tip.

Tips Required per Cleaner Size

mm	400	600	800	1000	1200	1400	1600
No. TSAS	2	3	4	5	6	7	8
No. TSAL	1	2	3	4	5	6	7

Product Notes:

- V-Tip: for use on vulcanized belts only.
- Compact design: fits in small transfer areas and tight chutes.
- Tips set at a 90° angle for superior cleaning.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

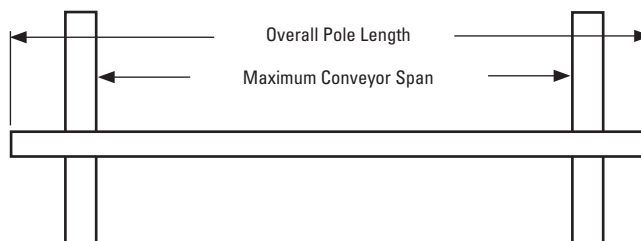
 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

T-Type®
Secondary Cleaner

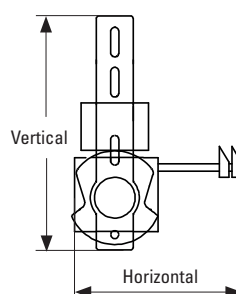
Pole Length Specifications

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
400	1140	960
600	1340	1160
800	1540	1360
1000	1740	1560
1200	1940	1760
1400	2090	1910
1600	2290	2110



Clearance Guidelines for Installation

BELT WIDTH/ CLEANER SIZE	HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
400–1600	380	159



T-Type® Cushion Specifications

CUSHION	DUROMETER	TEMPERATURE RANGE
Polyurethane	92A	-35 to 82° C

Specifications

- Maximum Belt Speed4 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....10 mm
- Blade MaterialsV-Tip: Long Life Tungsten Carbide (for vulcanized belts only)
- Available for Belt Widths400 to 1600 mm. Other sizes available upon request.

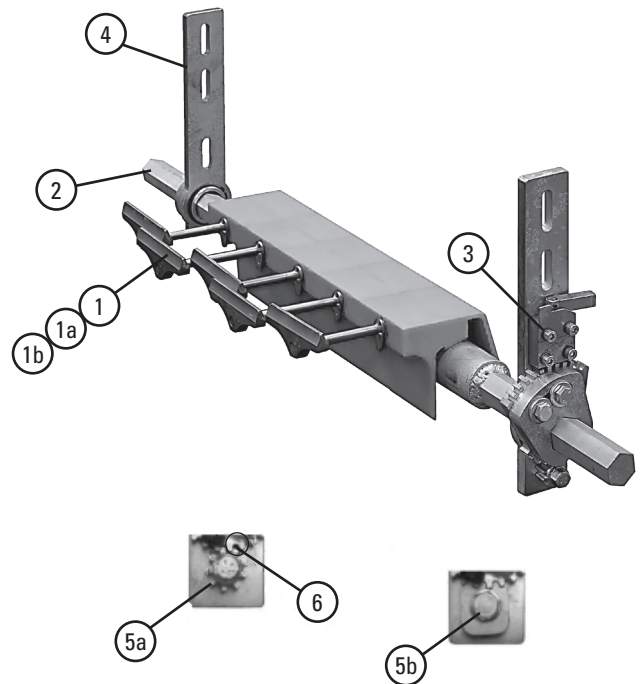
Replacement Parts List

T-Type®
Secondary Cleaner

Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	PU Cushion V-Tip – Short	TSAS	93512	1.0
	PU Cushions V-Tip – Long	TSAL	93513	1.0
1a	V-Tip – Short	TSAS-120	93514	0.4
	V-Tip – Long	TSAL-120	93515	0.4
1b	PU Cushion	TSA	93516	0.6
2	T-Type Pole 400mm	TP400	93517	12.2
	T-Type Pole 600mm	TP600	93518	14.2
	T-Type Pole 800mm	TP800	93519	16.2
	T-Type Pole 1000mm	TP1000	93520	18.2
	T-Type Pole 1200mm	TP1200	93521	19.9
	T-Type Pole 1400mm	TP1400	93522	21.9
	T-Type Pole 1600mm	TP1600	93523	23.5
3	T Mtg Kit 400–1400mm	TMTG	93524	4.8
	T Mtg Kit Hd 1600mm	TMTGHD	93525	5.6
4	T Bearing Arm	TBA	93526	2.9
5a	T Gear Rack	TGR	93527	0.2
5b	T Block	TBLOCK	93528	0.1
6	T Auto Lock	TALOCK	93529	0.5

*Hardware Included



Tips Required per Cleaner Size

mm	400	600	800	1000	1200	1400	1600
No. TSAS	2	3	4	5	6	7	8
No. TSAL	1	2	3	4	5	6	7

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

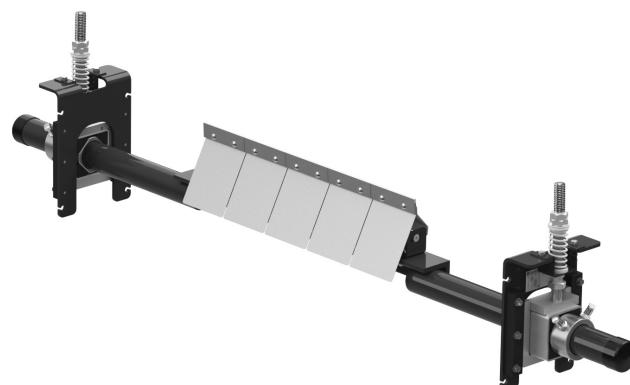
Product Ordering Information

MHS HD Heavy-Duty Reversing Secondary Cleaner

With C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	MHS-600 RC	121083	58.2
750	MHS-750 RC	121084	60.8
900	MHS-900 RC	121085	66.0
1050	MHS-1050 RC	121086	71.1
1200	MHS-1200 RC	121087	76.2
1350	MHS-1350 RC	121088	81.4
1500	MHS-1500 RC	121089	86.5
1800	MHS-1800 RC	121090	99.4
2100	MHS-2100 RC	121091	112.2

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.



With V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MHS-450 RV	121092	55.5
600	MHS-600 RV	121093	58.2
750	MHS-750 RV	121094	60.8
900	MHS-900 RV	121095	66.0
1050	MHS-1050 RV	121096	71.1
1200	MHS-1200 RV	121097	76.2
1350	MHS-1350 RV	121098	81.4
1500	MHS-1500 RV	121099	86.5
1800	MHS-1800 RV	121100	99.4
2100	MHS-2100 RV	121101	115.9

*NOTE: V-Tips can be used ONLY on vulcanized belts.



Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3
RSA150	73628	0.6

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800	2100
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14

Product Notes:

- A cleaner for applications where the belt travels in both directions.

 Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

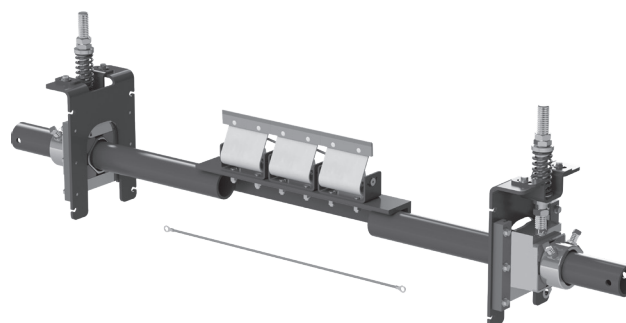
Product Ordering Information

MHS HD ATEX Heavy-Duty Reversing Secondary Cleaner

With C-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MHS-450RC-ATEX	121115	—
600	MHS-600RC-ATEX	121116	—
750	MHS-750RC-ATEX	121117	—
900	MHS-900RC-ATEX	121118	—
1050	MHS-1050RC-ATEX	121119	—
1200	MHS-1200RC-ATEX	121120	—
1400	MHS-1400RC-ATEX	121121	—
1500	MHS-1500RC-ATEX	121122	—
1800	MHS-1800RC-ATEX	121123	—
2000	MHS-2000RC-ATEX	121124	—
2400	MHS-2400RC-ATEX	121125	—
2700	MHS-2700RC-ATEX	121126	—
3000	MHS-3000RC-ATEX	121127	—

*NOTE: C-Tips can be used on mechanically spliced and vulcanized belts.



With V-Tips*

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MHS-450RV-ATEX	121102	—
600	MHS-600RV-ATEX	121103	—
750	MHS-750RV-ATEX	121104	—
900	MHS-900RV-ATEX	121105	—
1050	MHS-1050RV-ATEX	121106	—
1200	MHS-1200RV-ATEX	121107	—
1400	MHS-1400RV-ATEX	121108	—
1500	MHS-1500RV-ATEX	121109	—
1800	MHS-1800RV-ATEX	121110	—
2000	MHS-2000RV-ATEX	121111	—
2400	MHS-2400RV-ATEX	121112	—
2700	MHS-2700RV-ATEX	121113	—
3000	MHS-3000RV-ATEX	121114	—

*NOTE: V-Tips can be used ONLY on vulcanized belts.

Replacement Tips

ORDERING NUMBER	ITEM CODE	WT. KG
ICT6	74535	0.3
RSA150	73628	0.6

Tips Required per Cleaner Size

mm	450	600	750	900	1050	1200	1350	1500	1800	2100	2400	2700	3000
No. C or V-Tips Required	3	4	5	6	7	8	9	10	12	14	16	18	20

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

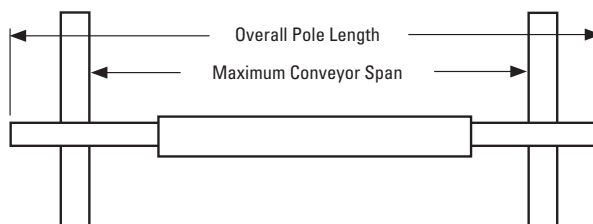
MHS HD Heavy-Duty Reversing Secondary Cleaner

Pole Length Specifications*

CLEANER SIZE	BLADE WIDTH	POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	450	1800	1550
600	600	1950	1700
750	750	2100	1850
900	900	2250	2000
1050	1050	2400	2150
1200	1200	2550	2300
1350	1350	2700	2450
1500	1500	2850	2600
1800	1800	3150	2900
2100	2100	3450	3200
2400	2400	3750	3500

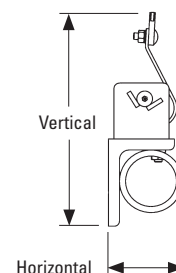
*For special extra long pole length requirements a Pole Extender Kit (#76024) is available that provides 750 mm of extended pole length.

Pole Diameter – 73 mm



Clearance Guidelines for Installation

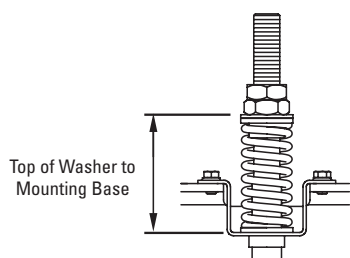
HORIZONTAL CLEARANCE REQUIRED	VERTICAL CLEARANCE REQUIRED
mm	mm
100	245



SST XD Spring Length Chart

Belt Width	White Springs	Silver Springs	Black Springs	Gold Springs
450	86	102	N/A	N/A
600	79	98	N/A	N/A
750	73	95	N/A	N/A
900	N/A	95	98	N/A
1050	N/A	92	95	N/A
1200	N/A	89	92	N/A
1350	N/A	86	92	95
1500	N/A	83	89	95
1800	N/A	N/A	86	92
2100	N/A	N/A	79	89
2400	N/A	N/A	N/A	86

Shading indicates preferred spring option.

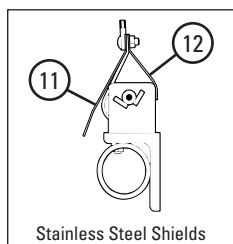


Specifications

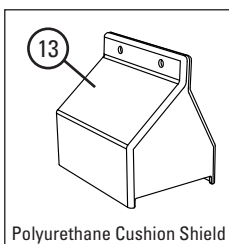
- Maximum Belt Speed6 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length.....9 mm
- Blade MaterialsC-Tip: Impact Resistant Tungsten Carbide (works with mechanical fasteners)
V-Tip: Long Life Tungsten Carbide (for vulcanized belts only)
- Available for Belt Widths450 to 2400 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 5

Replacement Parts List

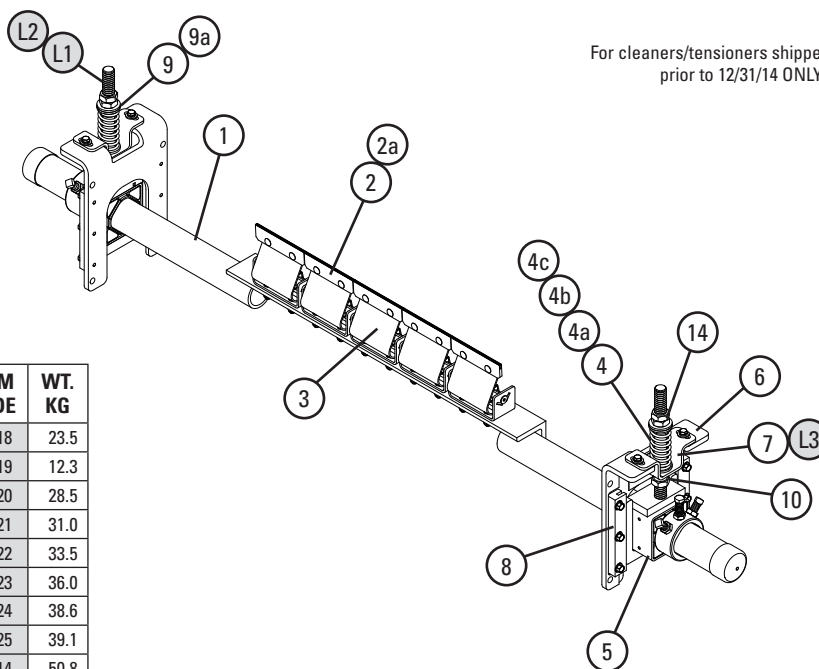
MHS HD Heavy-Duty Reversing Secondary Cleaner



Stainless Steel Shields



Polyurethane Cushion Shield



For cleaners/tensioners shipped prior to 12/31/14 ONLY*

Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	600mm Pole	MHSP-24	75918	23.5
	750mm Pole	MHSP-30	75919	12.3
	900mm Pole	MHSP-36	75920	28.5
	1050mm Pole	MHSP-42	75921	31.0
	1200mm Pole	MHSP-48	75922	33.5
	1350mm Pole	MHSP-54	75923	36.0
	1500mm Pole	MHSP-60	75924	38.6
	1800mm Pole	MHSP-72	75925	39.1
	2100mm Pole	MHSP-84	76814	50.8
	2400mm Pole	MHSP-96	79052	128.1
2	C-Tip*	ICT6	74535	0.3
2a	V-Tip* (for vulcanized belts only)	RSA150	73628	0.6
3	PowerFlex™ Cushion* (complete)	PFC	75927	1.9
3a	PowerFlex Cushion* SS (complete)	PFC-SS	76560	1.9
4	Tension Spring - White (1 ea.) for belts 450–750mm	STS-W	75846	0.2
4a	Tension Spring - Silver (1 ea.) for belts 900–1200mm	STS-S	75843	0.4
4b	Tension Spring - Black (1 ea.) for belts 1350–2100mm	STS-B	75844	.5
4c	Tension Spring - Gold (1 ea.) for belts 2400mm	STS-G	78142	0.6
5	HD Torsion Pole Mount* (1 ea.) (incl. HD adjusting rod, nuts & sleeve) (See 9 & 9a for bushings)	SSTHDP	77868	6.8
6	SST XD Mounting Base Kit* (incl. (1) ea. mounting base, top hat bracket, bottom bushing & (2) slide guides)	SSTXDMK	91412	4.6
7	SST Hat Bracket (pair)	SSTHB	79582	1.6
8	Slide Guide Kit* (incl. (2) slide guides)	STGK2	77867	0.5
9	SST Bushing Kit - White/Silver (incl. (2) bushings)	SSTBK-W	76636	0.1
9a	SST Bushing Kit - Black/Gold (incl. (2) bushings)	SSTBK-B	76637	0.1
10	SST Lower Bushing Kit (pair)	SSTLBK	79493	0.1
11	P Stainless Steel Shield	PSSS	74773	0.2
12	PowerFlex™ Reverse Shield	PFRS	76622	0.2
13	Polyurethane Cushion Shield	UPFCC	79320	0.1
14	Jam Nut Kit SST	JNK-C	79893	0.1
–	SST XD Spring Tensioner* - White (incl. (2) ea. items 4, 5, 6, 9)	SSTXD-W	91408	27,5
–	SST XD Spring Tensioner* - Silver (incl. (2) ea. items 4a, 5, 6, 9a)	SSTXD-S	91409	27,9
–	SST XD Spring Tensioner* - Black (incl. (2) ea. items 4b, 5, 6, 9a)	SSTXD-B	91410	28,1
–	SST XD Spring Tensioner* - Gold (incl. (2) ea. items 4c, 5, 6, 9a)	SSTXD-G	91411	29,1

*Hardware Included

Legacy Replacement Parts for Tensioners shipped prior to Dec. 31, 2014*

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
L1	Adjusting Rod Kit (incl. (1) ea. rod, bushing, washer & (2) nuts) for belts 600–1500mm	STAK	75847	1.3
L2	HD Adjusting Rod Kit (incl. (1) ea. rod, HD bushing, washer & (2) nuts) for belts 1800–2400mm	STAKHD	75892	1.4
L3	Legacy SST Hat Channel Kit	SSTHK	79070	0.7
–	SAT2 Adjusting Rod Kit (2 ea.)	SAT2AK	78733	2.3
–	SST Tensioner Bushing Update Kit (incl. (2) ea. lower bushing, sleeve, nuts)	SST-BUK	76943	0.1

*Verify if legacy parts are needed by looking at threaded rod. If it has standard threads, use legacy parts. If it has flat/acme threads, choose from regular replacement parts.



Standard
thread profile



Acme/trapezoidal
thread profile

Spring Tensioner Selection Chart

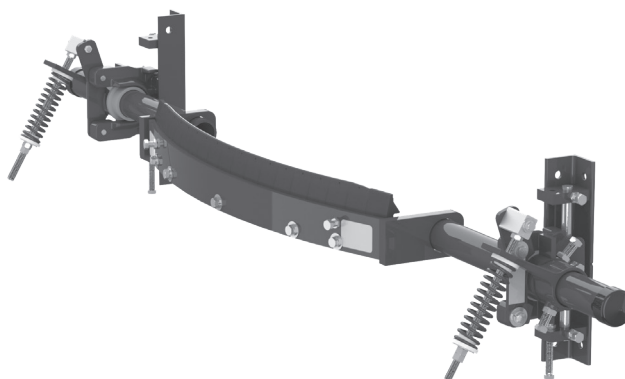
CLEANER SIZE	91408 SSTXD-W	91409 SSTXD-S	91410 SSTXD-B	91411 SSTXD-G
MHS 450–750 mm	X			
MHS 900–1200 mm		X		
MHS 1350–2100 mm			X	
MHS 2400 mm				X

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

U-Type®
Secondary Cleaner
with USTensioner



With C-Blade* (Impact-Resistant Tungsten Carbide)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	UTC450	82739	45.4
600	UTC600	82740	48.4
750	UTC750	82741	51.9
900	UTC900	82742	54.5
1050	UTC1050	82743	57.5
1200	UTC1200	82744	61.0
1350	UTC1350	82745	64.0
1500	UTC1500	82747	66.0
1600	UTC1600	82748	67.5
1800	UTC1800	82749	102.1
2000	UTC2000	82750	109.5
2100	UTC2100	82751	115.0
2200	UTC2200	82752	120.0
2400	UTC2400	82753	130.0

*NOTE: C-Blades can be used on Flexco® Solid Plate, mechanically fastened and vulcanized belts.

Replacement C-Blades (Impact-Resistant Tungsten Carbide)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	URCB18/450	76748	2.3
600	URCB24/600	76749	3.0
750	URCB30/750	76750	3.8
900	URCB36/900	76751	4.6
1050	URCB42/1050	76752	5.3
1200	URCB48/1200	76753	6.1
1350	URCB54/1350	76754	6.8
1500	URCB60/1500	76755	7.6
1600	URCB64/1600	77318	8.4
1800	URCB72/1800	76756	9.2
2000	URCB80/2000	77321	9.9
2100	URCB84/2100	76757	10.7
2200	URCB88/2200	76319	11.8
2400	URCB94/2400	77448	13.0

With F-Blade* (Polyurethane)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	UTF18	76724	44.5
600	UTF24	76725	47.2
750	UTF30	76726	60.3
900	UTF36	76727	52.6
1050	UTF42	76728	55.3
1200	UTF48	76729	58.5
1350	UTF54	76730	61.2
1500	UTF60	76731	64.4
1800	UTF72	76732	98.4
2100	UTF84	76733	105.2

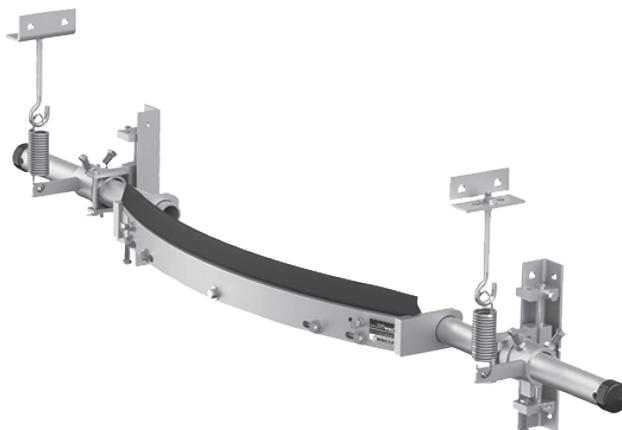
*NOTE: F-Blades can be used on mechanically spliced belts and vulcanized belts.

Replacement F-Blades (Polyurethane)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	UFB18	74448	1.4
600	UFB24	74449	1.8
750	UFB30	74450	2.3
900	UFB36	74451	2.7
1050	UFB42	74452	3.2
1200	UFB48	74453	3.6
1350	UFB54	74454	4.1
1500	UFB60	74455	4.5
1600	UFB72	74456	5.4
1800	UFB84	74460	6.4

Product Ordering Information

U-Type® Stainless Steel Secondary Cleaner with J-Bolt Tensioner



Stainless Steel with C-Blade* (Impact-Resistant Tungsten Carbide)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	UTC450J-S/S	77259	37.3
600	UTC600J-S/S	77260	40.0
750	UTC750J-S/S	77261	43.2
900	UTC900J-S/S	77262	47.7
1050	UTC1050J-S/S	77263	50.9
1200	UTC1200J-S/S	77264	57.3
1350	UTC1350J-S/S	77265	60.9
1500	UTC1500J-S/S	77267	68.2
1800	UTC1800J-S/S	77269	80.0
2100	UTC2100J-S/S	77271	91.8

***NOTE:** C-Blades (Tungsten Carbide) can be used on vulcanised belts and mechanically spliced belts ONLY IF the splice is skived (recessed into the belt's cover) (on solid plate splices the bolts must be ground).

Replacement C-Blades (Impact-Resistant Tungsten Carbide)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	URCB18/450	76748	2.3
600	URCB24/600	76749	3.0
750	URCB30/750	76750	3.8
900	URCB36/900	76751	4.6
1050	URCB42/1050	76752	5.3
1200	URCB48/1200	76753	6.1
1350	URCB54/1350	76754	6.8
1500	URCB60/1500	76755	7.6
1600	URCB72/1800	76756	9.2
1800	URCB84/2100	76757	10.7

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

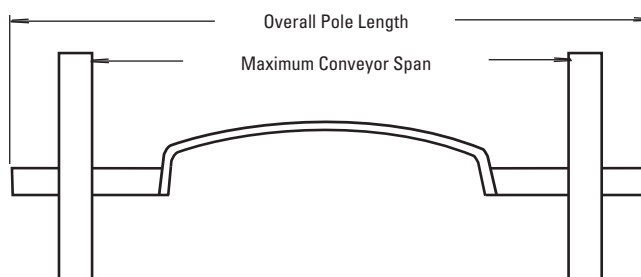
U-Type® Secondary Cleaner with UST or J-Bolt Tensioners

Pole Length Specifications*

CLEANER SIZE	POLE LENGTH	MAXIMUM CONVEYOR SPAN
450	1600	1350
600	1750	1500
750	1900	1650
900	2050	1800
1050	2200	1950
1200	2350	2100
1350	2500	2250
1500	2650	2400
1800	3100	2850
2100	3400	3150

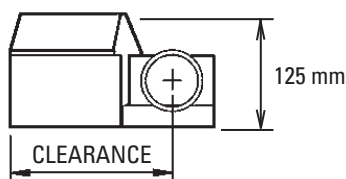
Pole Diameter – 60 mm up to 1500 mm

Pole Diameter – 73 mm from 1800 mm



Cleaner Clearance Guidelines for Installation

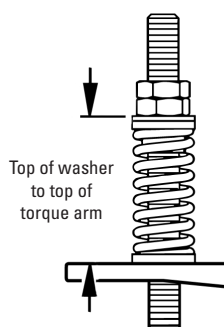
Cleaner Size	450	600	750	900	1050	1200	1350	1500	1800	2100	2400
Clearance	155	180	205	205	235	270	275	275	275	275	275



UST Spring Length Chart

Blade Width	Purple Springs	Silver Springs	White Springs
450	143	N/A	N/A
600	133	152	N/A
750	117	146	156
900	108	143	152
1050	N/A	133	146
1200	N/A	124	140
1350	N/A	117	137
1500	N/A	N/A	133
1800	N/A	N/A	124
2100	N/A	N/A	117

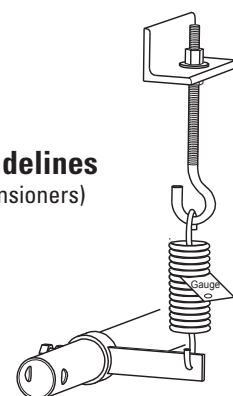
Shading indicates preferred spring option.



Spring Tensioner Guidelines (For Cleaners with J-Bolt Tensioners)

- Spring gap = .7 mm

*Gauge provided



Specifications:

- Maximum Belt Speed6.6 m/s
- Temperature Rating-35 to 82°C
- Usable Blade Wear Length..... 9 mm
- Available for Belt Widths450 to 2100 mm. Other sizes available upon request.
- CEMA Cleaner RatingClass 5

Replacement Parts List

U-Type® Secondary Cleaner with UST or J-Bolt Tensioners

Replacement Parts

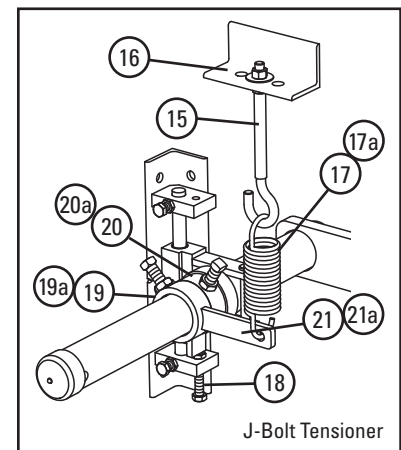
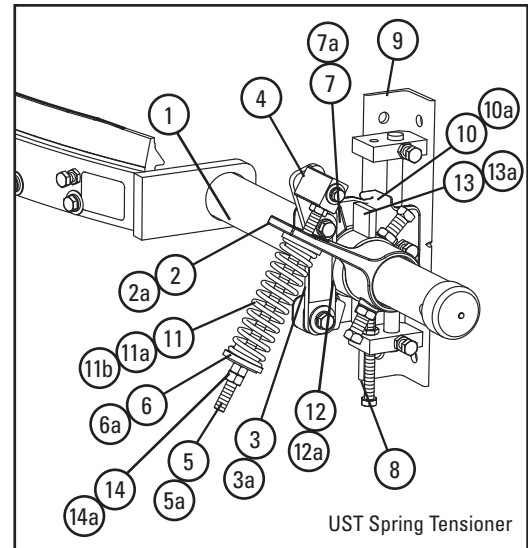
REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Pole	USP18/450	76772	18.5
	600mm Pole	USP24/600	76773	20.0
	750mm Pole	USP30/750	76774	22.0
	900mm Pole	USP36/900	76775	23.5
	1050mm Pole	USP42/1050	76776	25.0
	1200mm Pole	USP48/1200	76777	26.5
	1350mm Pole	USP54/1350	76778	28.0
	1500mm Pole	USP60/1500	76779	29.5
	1800mm Pole	USP72/1800	76780	32.5
	2100mm Pole	USP84/2100	76781	35.0
	2200mm Pole	USP88/2200	77338	36.0
	2400mm Pole	USP94/2400	77415	38.5
2	Torque Arm Kit* (1 ea.)†Δ	ESTAK-EST	76406	1.6
2a	Torque Arm Kit HD* (1 ea.)§	PSTA	75896	5.2
3	Pivot Shaft Bracket Kit* (1 ea.)†Δ	UPSBK	76784	0.8
3a	Pivot Shaft Bracket Kit HD* (1 ea.)§	QMTPSBK	76099	2.0
4	Pivot Block Kit* (1 ea.)†Δ	UPBK	76785	0.5
5	Pivot Rod Kit* (1 ea.)†Δ	ESPRK	76409	0.5
5a	Pivot Rod Kit HD* (1 ea.)§	QMTPAK	76096	2.0
6	Bushing Kit (incl. 2 bushings)†Δ	ESBK-PS	76410	0.05
6a	Bushing Kit HD (incl. 2 bushings)§	QMTBK-W	76098	0.05
7	Standard Pole Bearing (1 ea.)†Δ	USPB2	79206	0.05
7a	HD Pole Bearing (1 ea.)§	UHPB2	79207	0.1
8	Adjusting Bolt Kit (1 ea.) (incl. locknut)	ABU	76788	0.1
9	Mounting Bracket Kit* (1 ea.)	UMBK	76789	4.4
10	Slide Plate Kit* (1 ea.)†Δ	USPK	76790	2.1
10a	HD Slide Plate Kit* (1 ea.)§	UHSPK	76791	2.4
11	Tension Spring - Purple (1 ea.)†	QMTS-P	75845	0.3
11a	Tension Spring - Silver (1 ea.)Δ	ESS-S	76412	0.5
11b	Tension Spring - White (1 ea.)§	PSTS-W	75898	0.8
12	UST Stop Collar Retrofit Kit*†Δ	USTSCK	79202	2.3
12a	HD UST Stop Collar Retrofit Kit*§	USTSCKHD	79204	3.4
13	Stop Collar*	USTSC	79299	0.7
13a	HD Stop Collar*	USTSCHD	79300	1.0
14	Jam Nut Kit UST	JNK-F	79896	0.2
14a	Jam Nut Kit UST HD	JNK-C	79893	0.2
-	UST Spring Tensioner* - Purple† (incl. (1) ea. items 2, 3, 4, 5, 6, 8, 9, 10, 11)	UST-P	76794	9.5
-	UST Spring Tensioner* - SilverΔ (incl. (1) ea. items 2, 3, 4, 5, 6, 8, 9, 10, 11a)	UST-S	77757	13.1
-	HD UST Spring Tensioner* - White§ (incl. (1) ea. items 2a, 3a, 4, 5a, 6a, 8, 9, 10a, 11b)	UST-W	76795	16.7
-	Standard Mounting Kit*†Δ (incl. (1) ea. items 8, 9, 10)	USMK	76792	6.6
-	HD Mounting Kit*§ (incl. (1) ea. items 8, 9, 10a)	UHMK	76793	7.0

*Hardware included

† Standard components for blade widths 450–1050mm

Δ Standard components for blade widths 1200–1500mm

§ HD components for blade widths 1800–2100mm



Replacement Parts - J-Bolt Tensioner

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
15	J-Bolt Kit* (incl. locknut and washer)	STJK-S/S	77334	0.3
16	J-Bolt Mount (1 ea.)	STJ-S/S	75426	1.4
17	Tension Spring (1 ea.) †Δ	STTS-S/S	75585	0.5
17a	1600mm+ Tension Spring (1 ea.)	HDTS-S/S	75586	0.7
18	Adjusting Bolt Kit (incl. locknut)	ABU	76788	0.5
19	UHMW Bearing (1 ea.)†Δ	USPB	79206	0.5
19a	1600mm+ UHMW Bearing (1 ea.)	UHPB	76787	0.5
20	Stop Collar* (1 ea.) †Δ	SCU60-S/S	82810	0.9
20a	1600mm+ Stop Collar* (1 ea.)	SCUHD-S/S	82811	0.9
21	Adjusting Arm* (1 ea.)†Δ	HARK-S/S	77364	0.9
21a	1600mm+ Adjusting Arm* (1 ea.)	HDARK-S/S	77331	0.9
-	Mounting Kit* †Δ (incl. (2) ea. items 2, 3, 4, 5, 6, 7, 8, 9 & (1) ea. item 5)	MMKU-SS	77357	18.2
-	1600mm+ Mounting Kit* (incl. (2) ea. items 2, 3, 4a, 6, 7a, 8a, 9a & (1) ea. item 5)	MMKUHD-SS	77358	19.6

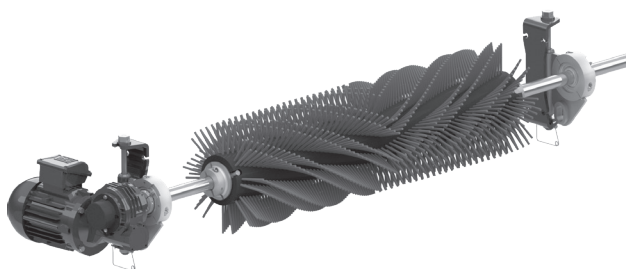
*Hardware Included

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Motorized Brush Cleaner



Motorized Brush Cleaner 208-230/460VAC 3-Phase Motor IP55

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MBC-18	79494	62.0
600	MBC-24	79495	66.5
750	MBC-30	79496	68.1
900	MBC-36	79497	71.0
1050	MBC-42	79498	73.8
1200	MBC-48	79499	81.2
1350	MBC-54	79500	84.3
1500	MBC-60	79501	87.1
1800	MBC-72	79502	93.0
2100	MBC-84	79503	98.7

Motorized Brush Cleaner 208-230/460VAC 3-Phase Motor IP66

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MBC-18-S	91571	62.0
600	MBC-24-S	91572	66.5
750	MBC-30-S	91573	68.1
900	MBC-36-S	91574	71.0
1050	MBC-42-S	91575	73.8
1200	MBC-48-S	91576	81.2
1350	MBC-54-S	91577	84.3
1500	MBC-60-S	91578	87.1
1800	MBC-72-S	91579	93.0
2100	MBC-84-S	91580	98.7

Replacement Brushes

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	MBRD-18	79514	4.4
600	MBRD-24	79515	6.1
750	MBRD-30	79516	7.8
900	MBRD-36	79517	9.3
1050	MBRD-42	79518	10.8
1200	MBRD-48	79519	12.2
1350	MBRD-54	79520	13.9
1500	MBRD-60	79521	15.4
1800	MBRD-72	79522	18.6
2100	MBRD-84	79523	21.5

Product Notes:

- Spins opposite the belt direction for optimal cleaning.
- Uniquely patterned bristles aid in reducing material buildup and clogging.
- Adjustable tensioners allow easy brush-to-belt adjustment as the bristles wear.
- Works on mechanically spliced or vulcanized belts.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

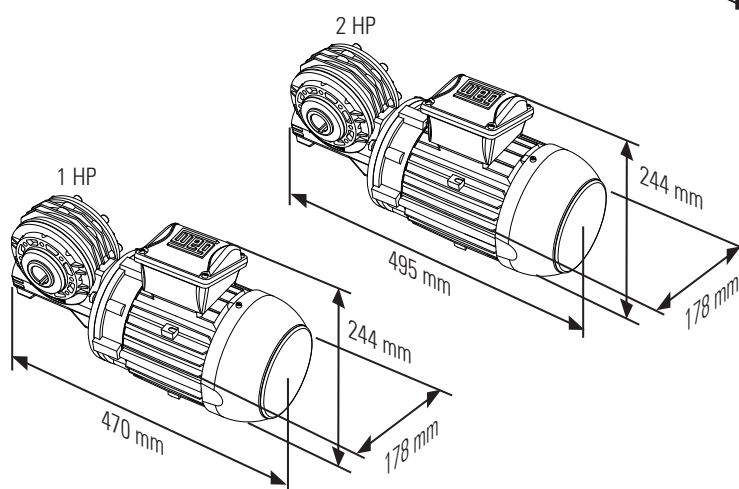
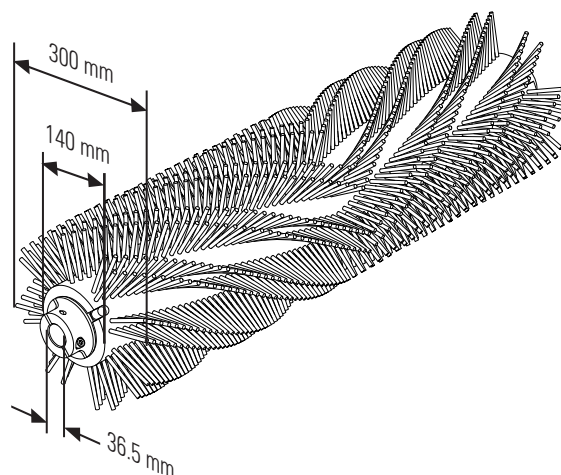
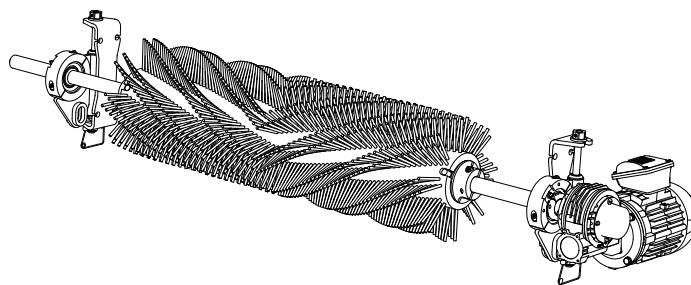
Specifications & Guidelines

Motorized Brush Cleaner

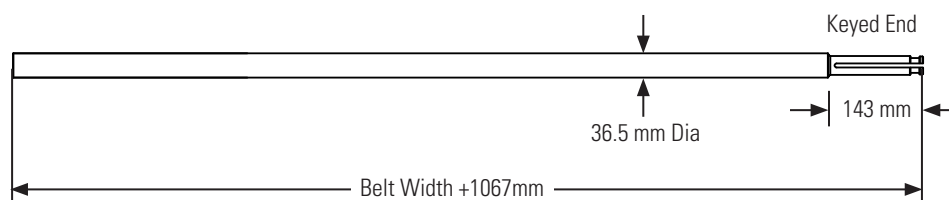
Specifications

Belt Speed	Up to 3.5 m/s
Vertical and Horizontal Clearance	305 mm
Temperature Range	-30 to 82°C
Maximum Chevron or Cleat Height	13 mm
Bristle Length	83 mm
Overall Diameter	305 mm
Shaft Length	Belt Width plus 1067 mm
Shaft Diameter	36.5 mm
Motor Voltage and HP Options	208-230/460VAC 3 Phase* 1 HP (cleaners 450–1050 mm) 2 HP (cleaners 1200–2100 mm)
	575V 3 Phase* 1 HP (cleaners 450–900 mm) 2 HP (cleaners 1050–2100 mm)
Motor Ingress Protection	IP55 or IP66
CEMA Cleaner Rating	Class 4

*Other motors available upon request



Shaft Measurements

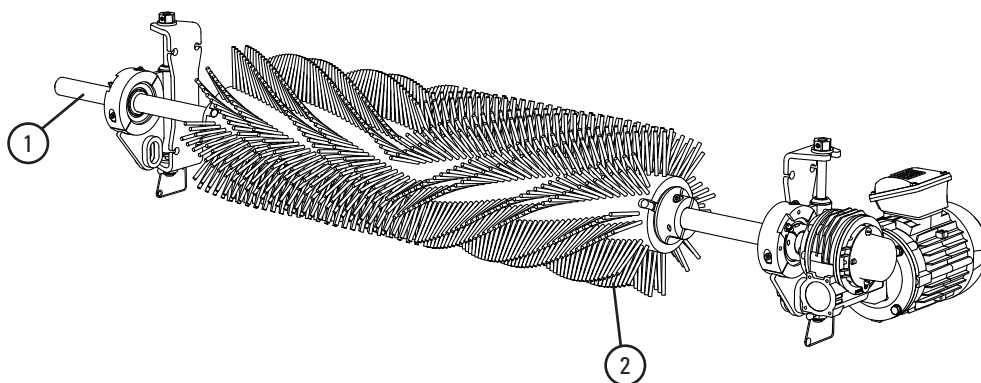


Product Notes:

- Spins opposite the belt direction for optimal cleaning.
- Uniquely patterned bristles aid in reducing material buildup and clogging.
- Adjustable tensioners allow easy brush-to-belt adjustment as the bristles wear.
- Works on mechanically spliced or vulcanized belts.

Replacement Parts List

Motorized Brush Cleaner



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Brush Drum Shaft	MBDS-18	79504	11.2
	600mm Brush Drum Shaft	MBDS-24	79505	12.5
	750mm Brush Drum Shaft	MBDS-30	79506	13.9
	900mm Brush Drum Shaft	MBDS-36	79507	15.2
	1050mm Brush Drum Shaft	MBDS-42	79508	16.6
	1200mm Brush Drum Shaft	MBDS-48	79509	17.9
	1350mm Brush Drum Shaft	MBDS-54	79510	19.3
	1500mm Brush Drum Shaft	MBDS-60	79511	20.6
	1800mm Brush Drum Shaft	MBDS-72	79512	23.4
	2100mm Brush Drum Shaft	MBDS-84	79513	26.0
2	450mm Replacement Brush Drum	MBRD-18	79514	9.6
	600mm Replacement Brush Drum	MBRD-24	79515	6.1
	750mm Replacement Brush Drum	MBRD-30	79516	7.8
	900mm Replacement Brush Drum	MBRD-36	79517	9.3
	1050mm Replacement Brush Drum	MBRD-42	79518	10.8
	1200mm Replacement Brush Drum	MBRD-48	79519	12.2
	1350mm Replacement Brush Drum	MBRD-54	79520	13.9
	1500mm Replacement Brush Drum	MBRD-60	79521	15.4
	1800mm Replacement Brush Drum	MBRD-72	79522	18.6
	2100mm Replacement Brush Drum	MBRD-84	79523	21.5

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

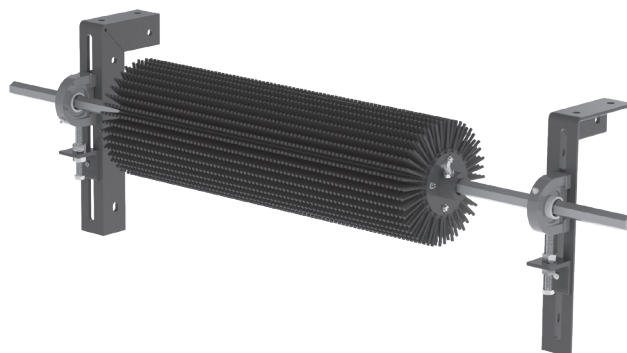
 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Chevron
Secondary Cleaner

Chevron Belt Cleaner

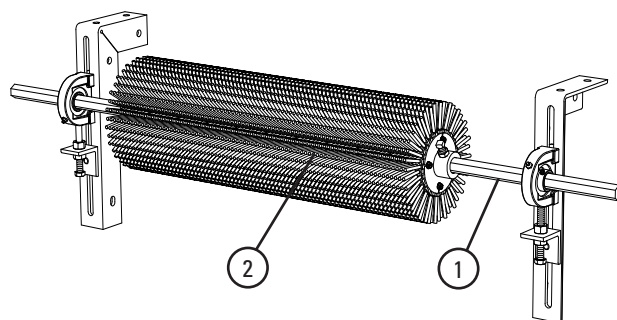
BELT WIDTH	DRUM WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	450	CBC18/450	76668	33.6
600	600	CBC24/600	76669	37.1
750	750	CBC30/750	76670	41.2
900	900	CBC36/900	76671	45.2
1050	1050	CBC42/1050	76672	47.4
1200	1200	CBC48/1200	76673	52.8
1350	1350	CBC54/1350	76674	56.4
1500	1500	CBC60/1500	76675	60.4
1800	1800	CBC72/1800	90762	68.0
2100	2100	CBC84/2100	90763	75.7



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	450mm Drum Shaft	CBCS18	90537	6.8
	600mm Drum Shaft	CBCS24	90538	7.7
	750mm Drum Shaft	CBCS30	90539	8.6
	900mm Drum Shaft	CBCS36	90540	9.4
	1050mm Drum Shaft	CBCS42	90541	10.3
	1200mm Drum Shaft	CBCS48	90542	11.2
	1350mm Drum Shaft	CBCS54	90543	12.0
	1500mm Drum Shaft	CBCS60	90544	12.8
	1800mm Drum Shaft	CBCS72	90554	15.4
	2100mm Drum Shaft	CBCS84	90555	18.0
2	75mm Repl Drum w/Fingers*	CBC3R	90641	—
	450mm Repl Drum w/Fingers*	CRDF18	90631	11.3
	600mm Repl Drum w/Fingers*	CRDF24	90632	14.1
	750mm Repl Drum w/Fingers*	CRDF30	90633	17.2
	900mm Repl Drum w/Fingers*	CRDF36	90634	20.4
	1050mm Repl Drum w/Fingers*	CRDF42	90635	23.1
	1200mm Repl Drum w/Fingers*	CRDF48	90636	26.3
	1350mm Repl Drum w/Fingers*	CRDF54	90637	29.0
	1500mm Repl Drum w/Fingers*	CRDF60	90638	32.2
	1800mm Repl Drum w/Fingers*	CRDF72	90639	38.1
	2100mm Repl Drum w/Fingers*	CRDF84	90640	44.0

*Hardware Included



Specifications:

- Maximum Belt Speed2.5 m/s
- Temperature Rating-35 to 82°C
- Vertical & Horizontal Clearance250 mm
- Maximum Chevron or Cleat Height25 mm
- Finger Length50 mm
- Rubber Durometer.....45A
- Overall Diameter.....238 mm
- Shaft LengthBelt Width +750 mm
- Shaft25 mm Hex
- CEMA Cleaner RatingClass 3

Product Notes:

- Free-rotating. Works only when the belt is running.
- Self-cleaning. Finger length, spacing and the rotary action allows carryback to fall free instead of clogging.
- Easy to install. Few parts and step-by-step instructions make the job simple.
- Long-wearing SBR rubber. Drum life ranges from 1–3 years depending upon the application conditions and the material being conveyed.
- Works on reversing belts.
- Finger rings can be replaced individually or all at once by replacing the drum.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

CFC
Secondary Cleaner

CFC Secondary Cleaner

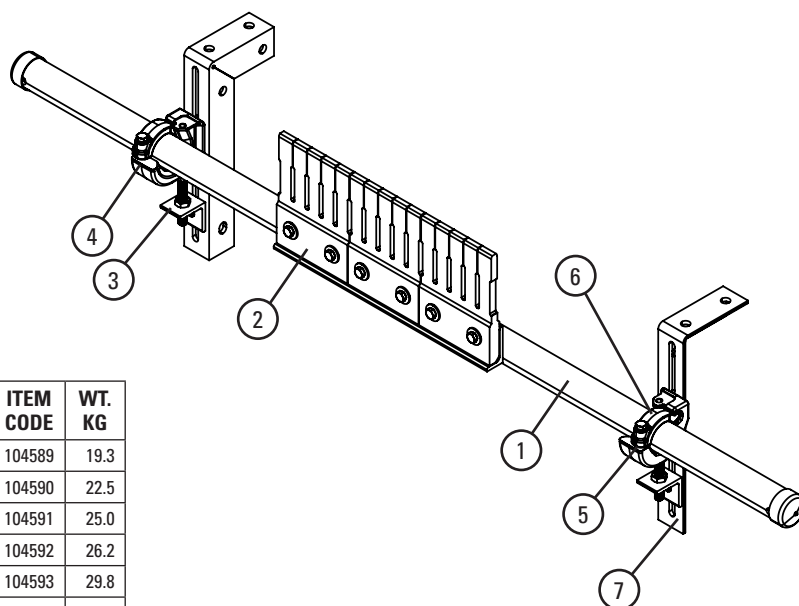
BELT WIDTH	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	540	CFC-600	104551	27.0
800	720	CFC-800	104552	33.5
1000	900	CFC-1000	104553	37.0
1200	1080	CFC-1200	104554	40.5
1400	1260	CFC-1400	104555	43.0
1600	1440	CFC-1600	104556	45.0



Replacement Parts

REF	DESCRIPTION	POLE LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
1	600mm Pole	1950	CFCP 600	104589	19.3
	800mm Pole	2200	CFCP 800	104590	22.5
	1000mm Pole	2350	CFCP 1000	104591	25.0
	1200mm Pole	2350	CFCP 1200	104592	26.2
	1400mm Pole	2650	CFCP 1400	104593	29.8
	1600mm Pole	2800	CFCP 1600	104594	32.3
2	Repl Blade/Fingers (1 segment)		CFCS180	104587	2.0
3	Adjusting Bracket* (1 ea.)		PAB	75513	0.7
4	Pole Clamp Kit – Left* (1 ea.) (incl. 1 item 6)		CCKL	79224	3.1
5	Pole Clamp Kit – Right* (1 ea.) (incl. 1 item 6)		CCKR	79228	3.1
6	Pole Clamp Top Strap (1 ea.) (for use on left or right Pole Clamp Kit)		CCKTS	79232	0.5
7	Mounting Bracket Kit (1 Right and 1 Left)		EZS2MBK	75666	5.9
-	Cradle Clamp Mounting Kit* (incl. (2) ea. item 3 & (1) ea. items 4, 5, 7)		CCMK	78919	15.0

*Hardware included



Product Notes:

- Effectively cleans chevron belts with maximum chevron or cleat height up to 32 mm and belt speed up to 2.5 m/s.
- Easy to install. Few parts and step-by-step instructions make the job simple.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

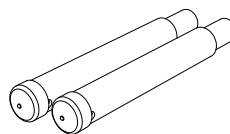
Pole Extender Kits Belt Cleaner Accessories

Pole Extender Kit (incl. 2 pole extenders)

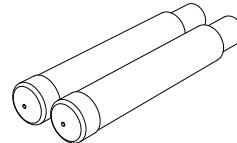
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
73 mm Pole Extender Kit	MAPEK	76024	9.9
60 mm Pole Extender Kit	RAPEK	77423	8.2

Provides 750 mm of extended pole length.

77423
60 mm Pole Extender Kit



76024
73 mm Pole Extender Kit



 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

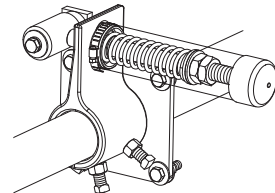
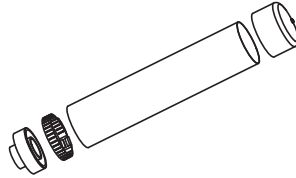
Product Ordering Information

Spring Covers and Tension Lock Belt Cleaner Accessories

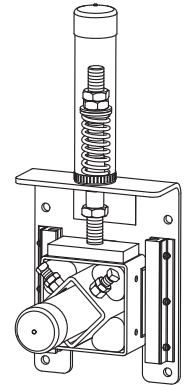
Spring Covers

ORDERING NUMBER	ITEM CODE	WT. KG
SPG-CVR-A	77387	0.1
SPG-CVR-B	77388	0.1
SPG-CVR-C	77389	0.1
SPG-CVR-D	77390	0.2
SPG-CVR-E	77391	0.2
SPG-CVR-F	77392	0.1
SPG-CVR-G	77393	0.1

Includes 1 spring cover



On Precleaner tensioner



On Secondary cleaner tensioner

Spring Tensioner Reference Chart

CLEANER	BLADE WIDTH	TENSION SPRING	ITEM CODE	SPRING COVER
EZP1	250–750	QMTS-P (purple)	75845	SPG-CVR-A
	800–1350	ESS-S (silver)	76412	SPG-CVR-A
	1400–1750	ESS-B (black)	76413	SPG-CVR-B
MSP	400–750	QMTS-P (purple)	75485	SPG-CVR-C
	400–1750	PSTS-W (white)	75898	SPG-CVR-D
	850–2050	QMTS-G (gold)	76484	SPG-CVR-E
MMP	450–600	QMTS-P (purple)	75845	SPG-CVR-C
	450–1500	PSTS-W (white)	75898	SPG-CVR-D
	450–1950	QMTS-G (gold)	76484	SPG-CVR-E
	450–2250	PSTS-S (silver)	75899	SPG-CVR-E
MHP, MHCP	450–1050	PSTS-W (white)	75898	SPG-CVR-D
	450–1950	PSTS-S (silver)	75899	SPG-CVR-D
	450–2250	PSTS-R (red)	77726	SPG-CVR-E
MHS	450–750	STS-W (white)	75846	SPG-CVR-F
	450–1500	STS-S (silver)	75843	SPG-CVR-F
	900–2100	STS-B (black)	75844	SPG-CVR-G
	1350–2400	STS-G (gold)	78142	SPG-CVR-F
U-Type®	450–1050	QMTS-P (purple)	75845	SPG-CVR-A
	450–1500	ESS-S (silver)	76412	SPG-CVR-A
	450–2100	PSTS-W (white)	75898	SPG-CVR-D

Spring Cover Selection Chart

TENSIONER	SPRING COVER
EST-P	77387
EST-S	77387
EST-B	77388
QMT-P	77389
QMT-W	77390
QMT-G	77391
QMT-S	77391
PST-R	77391
PST-W	77390
PST-S	77390
SST-W	77392
SST-S	77392
SST-B	77393
SST-G	77392
UST-P	77387
UST-S	77387
UST-W	77390
CST-W	77741
CST-S	77741
CST-B	77741
CST-G	77741

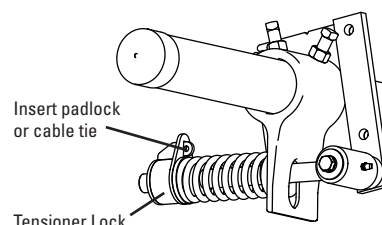
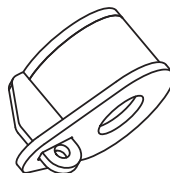
Tensioner Lock*

Designed to prevent tampering or unauthorized retensioning of the cleaner.

ORDERING NUMBER	ITEM CODE	WT. KG
TEN-LOCK-KIT	77443	0.2

*For MSP, MMP, MHP, MHCP, H-Type® Precleaners and MSS, MHS and Secondary Cleaners.

Includes 1 tensioner lock.



Tensioner Lock

On Precleaner tensioner

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Inspection Doors Belt Cleaner Accessories

Inspection Doors

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Inspection Door 300 x 300mm*	INDR-1212	79303	19.2
Inspection Door 300 x 450mm*	INDR-1218	79304	23.5
Inspection Door 450 x 600mm*	INDR-1824	79305	35.2
Inspection Door 600 x 600mm*	INDR-2424	79306	42.8
Inspection Door w/Screen 300 x 300mm*	INDR-1212S	79307	21.2
Inspection Door w/Screen 300 x 450mm*	INDR-1218S	79308	26.0
Inspection Door w/Screen 450 x 600mm*	INDR-1824S	79309	39.7
Inspection Door w/Screen 600 x 600mm*	INDR-2424S	79310	48.3

*Hardware included



☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

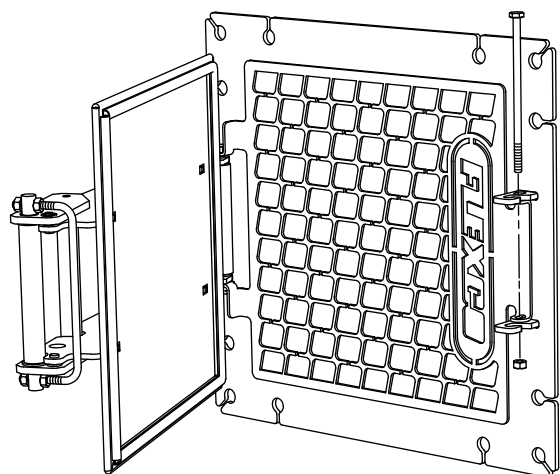
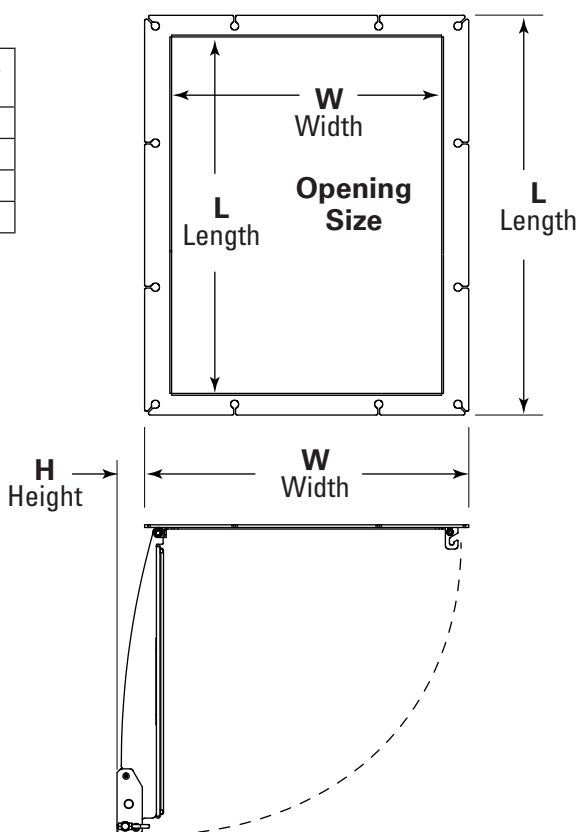
☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

Inspection Doors Belt Cleaner Accessories

Inspection Door Specifications

DOOR SIZE (Opening) (Width X Length)	OUTER DIMENSIONS (Width X Length)	HEIGHT
300 x 300	415 x 400	90
300 x 450	415 x 555	90
450 x 600	570 x 705	90
600 x 600	720 x 705	90



Screen (Optional)

Screen serves as a guard that helps keep hands and tools from being placed into the chute/enclosure, but still allows visual access. Screen is hinged on the same side as the door and bolted in place on the other side so it does not require full removal for accessing the chute/enclosure. A wrench is required to remove the bolt that holds the screen in place as a safety feature. (Holes are sized per ANSI B11 and ISO 1819.)

Specifications:

- Temperature Rating-55 to 175°C

What is a Flexco Smart Belt Cleaner?

Flexco Smart Belt Cleaners harness the power of Flexco Elevate® to allow real-time, remote monitoring of belt cleaners to increase operational efficiency and transparency. The Flexco Elevate® IoT System combines the i3 Device, i3 Mobile App, and i3 Dashboard with just a few easy steps and within minutes you can transform your belt cleaners into Smart Belt Cleaners. Once the i3 device is installed on any Flexco belt cleaner pole, insights are immediately transferred to Elevate dashboard. That information combines with maintenance information that is logged via the mobile app to provide predictive data-driven insights direct to your dashboard so you can monitor belt cleaner productivity and measure internal efficiencies remotely.

What are the Benefits of a Smart Belt Cleaner?*

- **Asset management:** Digital mapping of all installed cleaners at your location and across your operations provides visibility of assets and allows for more efficient resource planning.
- **Increased Productivity:** Elevate® makes it easy to manage your belt cleaner service, you know exactly when and where to deploy maintenance support
- **Improved Safety:** Elevate® reduces, and in most cases eliminates, the need for dangerous physical inspection along the beltlines.
- **No Guesswork:** Your team will know exactly when and where service is needed on Flexco cleaners from the convenience of the dashboard.
- **ROI from Day One:** Data insights are immediately transferred to your Elevate Dashboard so you can realise an increase in operational efficiency from day one.
- **Leverages Existing Assets:** The Elevate® Platform works with your existing Flexco belt cleaners – no additional investment in cleaners is required.
- **Remarkably Easy:** From installation and activation, to app and dashboard, everything about Flexco Elevate® is user-friendly and designed to make your job easier.

* Specific benefits vary between solutions

The Power of Insights

- **Data build insights:** Data are the foundation of insights, and more data collected on your site equates to more insights.
- **Ground truth:** Ground truth collection is the process of matching real-world situations to the data collected, and all insights are created based on ground truth validation.
- **Technology partners:** Flexco teams up with world-class partners to provide various development and data science features to turn data into insights as well as storing, securing and managing data for Flexco's digital solutions.

Evolving Tools

- **Unlike physically manufactured products, digital solutions are remotely upgraded over time to enable more features.** This continuous upgrade strategy allows users to have the most up-to-date security, insights and enhancements available (select feature enhancements will be fee-based).

Specifications & Guidelines

Flexco Elevate® i3 Device, i3 Dashboard, i3 App Belt Cleaner Monitoring

Smart Cleaner Package

Upgrade any new cleaner to a Flexco Smart Cleaner by adding the item code below to your order. Smart Cleaner Packaging includes the i3 device, and platform subscription for the life of the device.

Note: Does not include replacement batteries.

DESCRIPTION	INCLUSIONS	ORDERING NUMBER	ITEM CODE
"Smart Cleaner" Package (Outright Purchase)	Device and lifetime subscription for new cleaners only	DVC-CLR1-GLOBAL	91601

Contact Flexco for bulk quantity pricing.



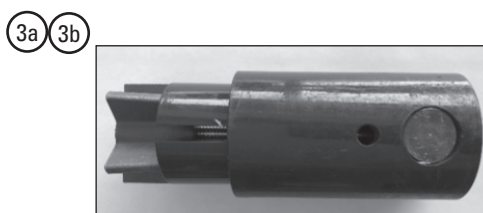
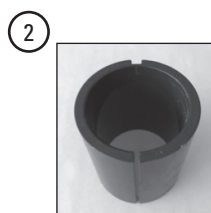
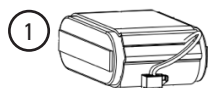
Product Notes:

- i3 device is approved for all Flexco precleaner and secondary applications using Flexco blades or blade segments.
- Device accommodates 73mm pole; 60mm pole requires pole adapter.

Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE
1	i3 Device Battery (1 ea.)	DVCR-CLR-BTR1	91605
2	i3 Device 60mm Pole Adapter (1 ea.)	DVCR-CLR-ADT	91597
3a	i3 Device 73mm Pole Extender** (1 ea.)	DVCR-CLR-EX73	91595
3b	i3 Device 60mm Pole Extender** (1 ea.)	DVCR-CLR-EX60	91596

**Hardware included



 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

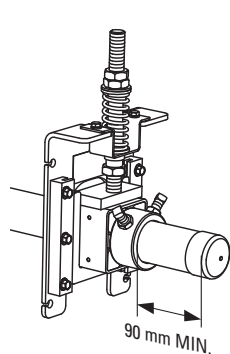
Specifications & Guidelines

Flexco Elevate® *i3 Device, i3 Dashboard, i3 App* **Belt Cleaner Monitoring**

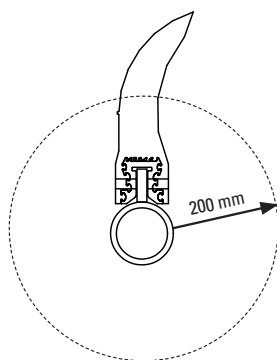
Clearance Guidelines for Installation

POLE LENGTH OUTSIDE THE TENSIONER	CLEARANCE RADIUS AROUND POLE*
90	200

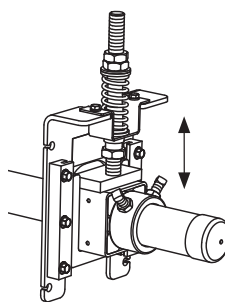
*i3 device requires clearance to rotate (precleaner application) or compress (secondary cleaner application) as the blade/tip wears.



Pole length requirement outside tensioner



Precleaner 200mm clearance radius around pole



Secondary cleaner travel clearance

Regulatory, Certifications, Standards & Explosive Environments

AUSTRALIA
RCM, IP66, RoHS, IECEx**

**Contact Flexco regarding specific standards

i3 Dashboard System Requirements

BROWSER	DEVICE
Any (optimized for Google Chrome)	Desktop, tablet, or smartphone (optimization for all types is continuous process)

i3 Mobile Application Requirements

OPERATING SYSTEM	BLUETOOTH® WIRELESS COMMUNICATION	INTERNET CONNECTION (Cell Service)
Android, iOS	Required	Not required

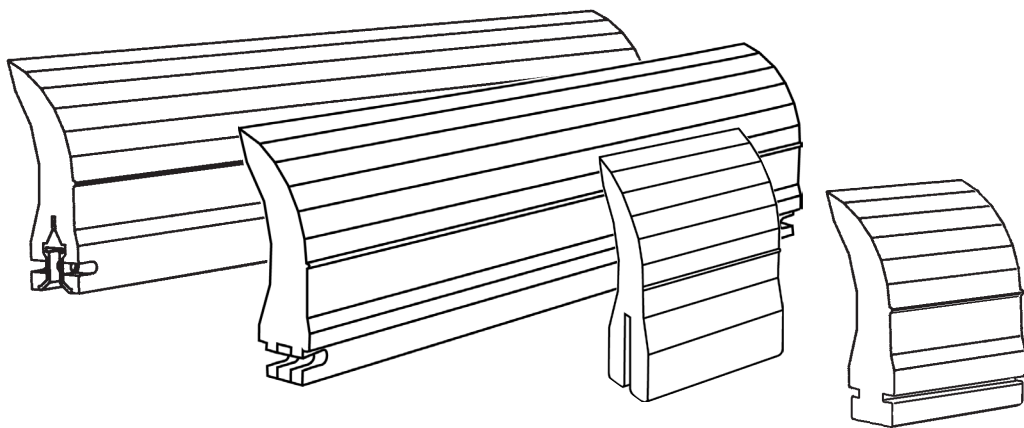
Specifications:

- Temperature Rating: -30°C to +65°C (-20°C to +40°C in explosive environments)
- Battery type: Non-rechargeable, lithium metal thionyl chloride (Li/SOCl₂)
- i3 Dashboard and i3 Mobile App languages: English, Spanish, German, French
- i3 Dashboard and i3 Mobile App units: Imperial/Metric

U.S. Patent #: 10,836,585

Part Number Cross-Reference Guide

ConShear™ Replacement Blades for OEM Belt Cleaners



ConShear™ Blade Technology

The patented polyurethane blade design that delivers a conforming and shearing action to provide consistent belt cleaning.

- **Faceted Profile** – the blade forms a new cleaning edge each time the blade wears down to a new faceted section.
- **Long Wearing** – a proprietary polyurethane blend that provides up to 30% more wear life than conventional solid blades.
- **Material Path Option** – choose the blade size that spans just the material path on the belt. This minimizes differential wear between the ends and the center of the blade. It allows the blade to conform better to the belt for more cleaning power. See the next page for more information.
- **Replacement Indicator** – a molded-in wear line provides easy visual notice when the blade is worn out and needs to be replaced.
- **Quick, Easy Change-Out** – simply pull one pin, remove the worn blade, insert the new blade and replace the pin.

For best cleaning and wear life results the ConShear™ blade must be located against the conveyor head pulley in the correct position and must be tensioned properly.
See page next page for proper blade installation and tensioning instructions.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

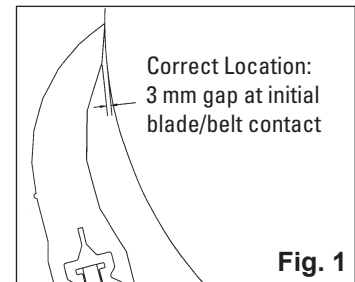
Installation and Tensioning Tips

ConShear™ Replacement Blades for OEM Belt Cleaners

For optimal cleaning efficiency and long wear life, the ConShear™ blade must be located and tensioned correctly on the belt head pulley. If the OEM cleaner pole is in the wrong location the performance of the new blade may be adversely affected. See “Possible Problems” below. For tensioning, please follow these instructions. Our recommended tensioning may be as much as 2 times more than the OEM recommendation, but the added tension is needed to take full advantage of the ConShear Blade Technology.

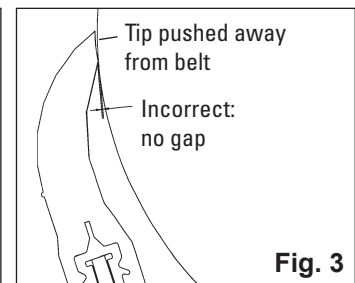
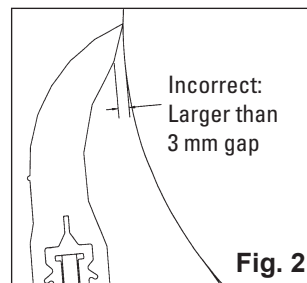
Correct Location:

When blade contact is made against the head pulley (prior to tensioning) there should be a 1.5–3 mm gap at the bottom of the blade face (Fig. 1).



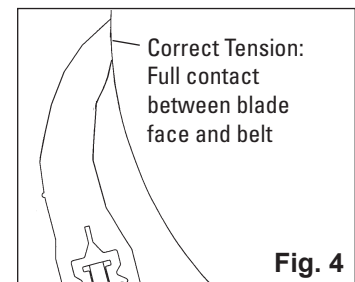
Possible Problems:

- **Pole location too far out** – The initial blade/belt contact gap will be larger than 3 mm (Fig. 2). If the blade is correctly tensioned it may flip through before it is fully worn. If tensioned too lightly, it will develop the “smile effect” quickly and not clean properly.
- **Pole location too far in** – If there is no gap at the initial blade/belt contact (Fig. 3), the tip of the blade may not be touching the belt. In this case, the blade will push away and lose its shearing (cleaning) effect. The blade may also develop a flap at the tip which may trap material.



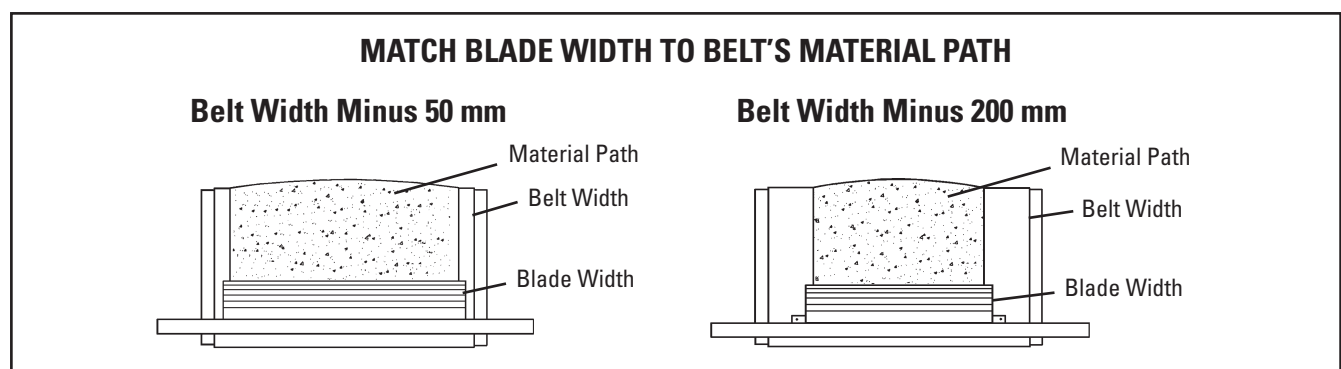
Correct Tensioning:

The blade should be tensioned until the gap is gone (Fig. 4).



The “Material Path” Option

For optimal cleaning and reduced blade retensioning, the cleaner blade width should be sized to fit the material path of the belt. The material path is typically the center 2/3 of the belt width. Choosing a blade only slightly wider than the material path can decrease differential blade wear which reduces blade retensioning maintenance, as well as reducing the frequency of blade replacement.



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Part Number Cross-Reference Guide

Cross-Reference for Replacement of Martin® QC1™ Standard Blades and Martin® Pit Viper™ Standard Blades

Replacement Blades

BELT WIDTH	ACTUAL BLADE LENGTH	MARTIN® QC1™ PART NUMBER	MARTIN® PIT VIPER™ PART NUMBER	ORDERING NUMBER	CONSHEAR™ ITEM CODE	WT. KG
300	250	32773-1211	PV1211100R	CRB10	75628	2.1
450	400	32773-1811	PV1811160R	CRB16	75629	3.3
600	550	32773-2411	PV2411220R	CRB22	75630	4.6
750	700	32773-3011	PV3011280R	CRB28	75631	5.8
900	850	32773-3611	PV3611340R	CRB34	75632	7.0
1050	1000	32773-4211	PV4211400R	CRB40	75633	8.3
1200	1150	32773-4811	PV4811460R	CRB46	75634	9.5
1350	1300	32773-5411	PV5411520R	CRB52	75635	10.8
1500	1450	32773-6011	PV6011580R	CRB58	75636	12.0
1800	1750	32773-7211	PV7211700R	CRB70	75773	14.5

Additional blade sizes are available upon request. Call for pricing.

NOTE: Blade coverage is 50 mm less than belt width.

NOTE: Also works on Baker-Bohnert Yellow Jacket™ Primary Cleaners.

Replacement Blade Pin

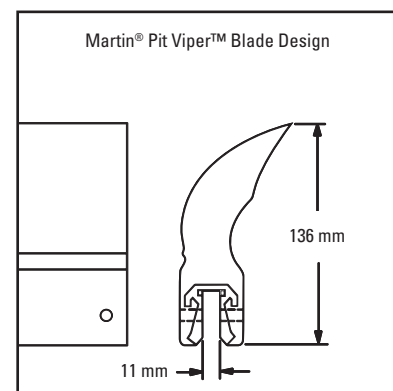
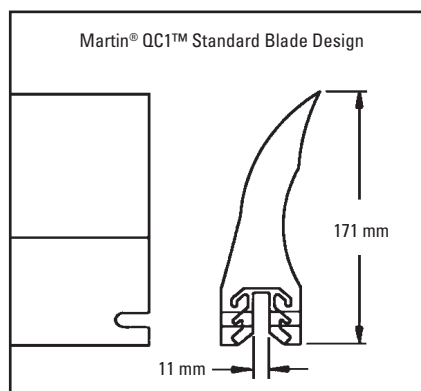
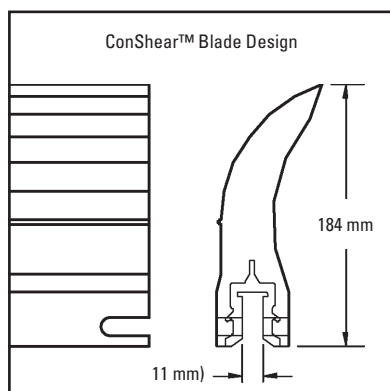
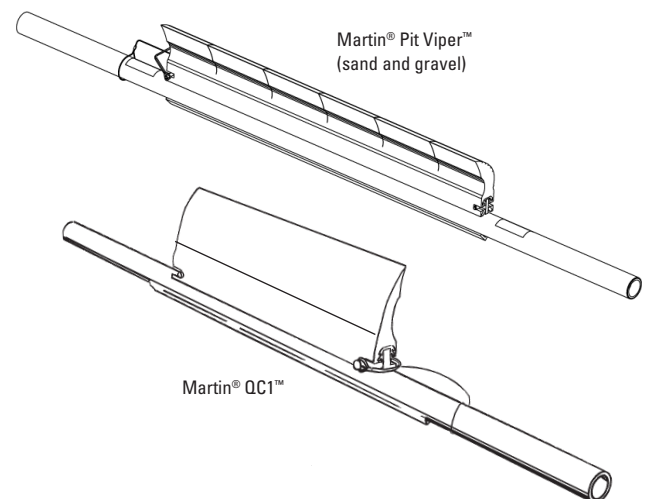
ORDERING NUMBER	ITEM CODE	WT. KG
EZP1BP	75642	0.05

Specifications

SLOT WIDTH	POLE PLATE THICKNESS	CONSHEAR™ BLADE HEIGHT	QC1™ BLADE HEIGHT
11mm	8mm	184mm	171mm

Usable Blade Volume Comparison

BLADE TYPE	BLADE LENGTH	USABLE BLADE AREA (cross-section)	USABLE BLADE VOLUME
Martin® QC1™	711mm	19cm²	1376cm³
Martin® Pit Viper™	711mm	27cm²	1927cm³
ConShear™	711mm	35cm²	2523cm³



Martin® and QC1™ are registered trademarks, and Pit Viper™ is a trademark of Martin Engineering, Neponset, IL.
Yellow Jacket™ is a trademark of Baker-Bohnert, Louisville, KY

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Part Number Cross-Reference Guide

Cross-Reference for Replacement of Martin® QC1™ Heavy-Duty Blades

Replacement Blades

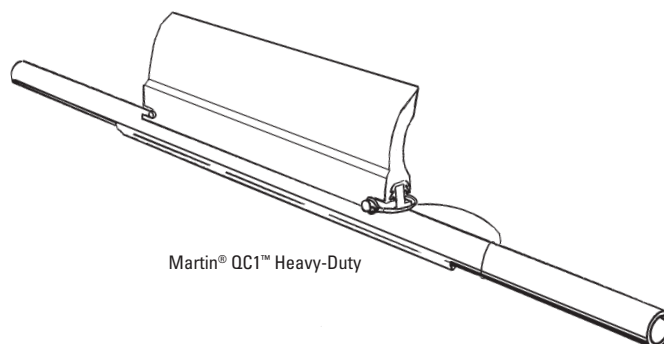
BELT WIDTH	ACTUAL BLADE LENGTH	MARTIN® QC1™ HD PART NUMBER	ORDERING NUMBER	CONShear™ ITEM CODE	WT. KG
450	300	35381-1811	RBQC1HD-12	75985	2.5
600	450	35381-2411	RBQC1HD-18	75986	3.8
750	600	35381-3011	RBQC1HD-24	75987	5.0
900	750	35381-3611	RBQC1HD-30	75988	6.3
1050	900	35381-4211	RBQC1HD-36	75989	7.5
1200	1050	35381-4811	RBQC1HD-42	75990	8.8
1350	1200	35381-5411	RBQC1HD-48	75991	10.0
1500	1350	35381-6011	RBQC1HD-54	75992	11.2
1800	1650	35381-7211	RBQC1HD-66	75993	13.8

Additional blade sizes are available upon request. Call for pricing.

NOTE: Blade coverage is 150 mm less than belt width.

Specifications

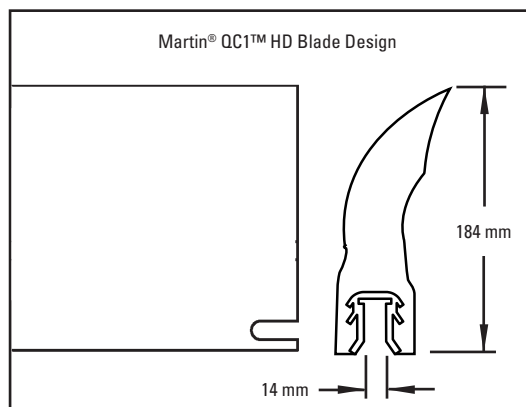
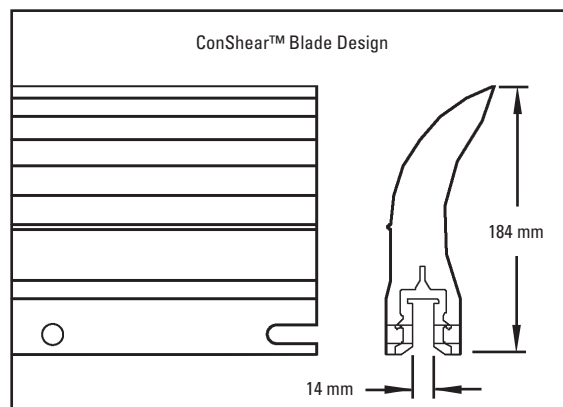
SLOT WIDTH	POLE PLATE THICKNESS	CONShear™ BLADE HEIGHT	QC1™ HD BLADE HEIGHT
14mm	12.5mm	184mm	185mm



Martin® QC1™ Heavy-Duty

Usable Blade Volume Comparison

BLADE TYPE	BLADE LENGTH	USABLE BLADE AREA (cross-section)	USABLE BLADE VOLUME
Martin® QC1™ HD	711mm	43cm ²	3051cm ³
ConShear™	711mm	35cm ²	2523cm ³



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Martin® and QC1™ are registered trademarks of Martin Engineering, Neponset, IL.

Part Number Cross-Reference Guide

Cross-Reference for Replacement of Martin® QC1™ Extra Heavy-Duty Blades

Replacement Blades

BELT WIDTH	ACTUAL BLADE LENGTH	MARTIN® QC1™ XHD PART NUMBER	ORDERING NUMBER	CONShear™ ITEM CODE	WT. KG
600	450	35897-2411	TRB18	76485	9.5
750	600	35897-3011	TRB24	76486	12.7
900	750	35897-3611	TRB30	76487	15.9
1050	900	35897-4211	TRB36	76488	19.1
1200	1050	35897-4811	TRB42	76489	22.2
1350	1200	35897-5411	TRB48	76490	25.4
1500	1350	35897-6011	TRB54	76491	28.6
1650	1500	35897-6611	TRB60	76492	31.8
1800	1650	35897-7211	TRB66	76493	34.9
1950	1800	35897-7811	TRB72	76494	39.5
2100	1950	35897-8411	TRB78	76697	41.3
2250	2100	35897-9011	TRB84	77047	44.5
2400	2250	35897-9611	TRB90	77048	47.6

Additional blade sizes are available upon request. Call for pricing.

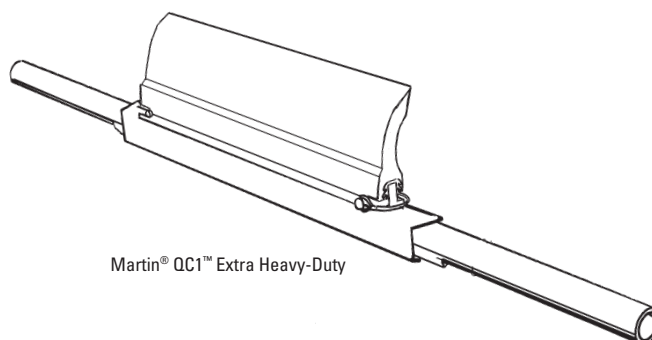
NOTE: Blade coverage is 150 mm less than belt width.

Replacement Blade Pin

ORDERING NUMBER	ITEM CODE	WT. KG
MMPBPK	76466	0.05

Specifications

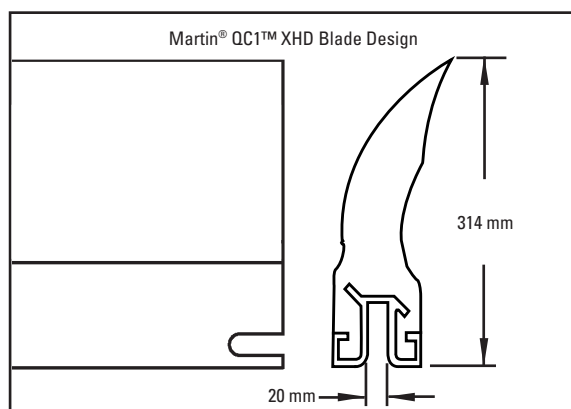
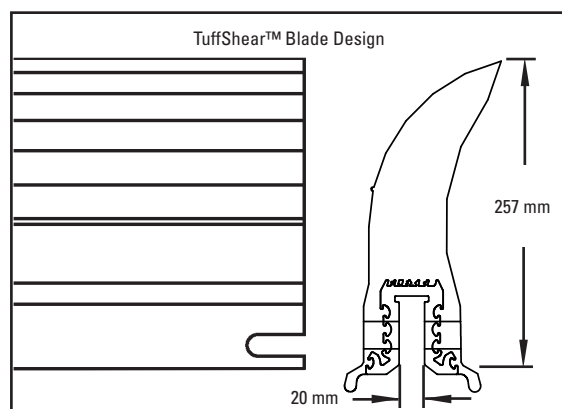
SLOT WIDTH	POLE PLATE THICKNESS	TUFFSHEAR™ BLADE HEIGHT	QC1™ XHD BLADE HEIGHT
20mm	19mm	257mm	314mm



Martin® QC1™ Extra Heavy-Duty

Usable Blade Volume Comparison

BLADE TYPE	BLADE LENGTH	USABLE BLADE AREA (cross-section)	USABLE BLADE VOLUME
Martin® QC1™ XHD	762mm	109cm ²	8362cm ³
TuffShear™	762mm	78cm ²	5943cm ³



 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Martin® and QC1™ are registered trademarks of Martin Engineering, Neponset, IL.

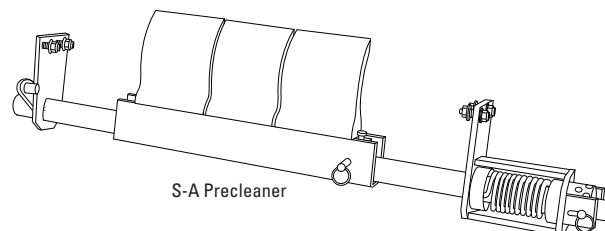
Part Number Cross-Reference Guide

Cross-Reference for Replacement of Stephens-Adamson Metso/Trellex Blades

Replacement Blades

ACTUAL BLADE LENGTH	S-A PART NUMBER	ORDERING NUMBER	CONSHEAR™ ITEM CODE	WT. KG
152	ABC90	RB6SA	76570	1.4

Blades fit into cartridge that mounts on the pole.



Cleaner Blades Required Per Belt Width

mm	450	600	750	900	1050	1200	1350	1500	1800
No. Blades Required	2	3	4	5	6	7	8	9	11

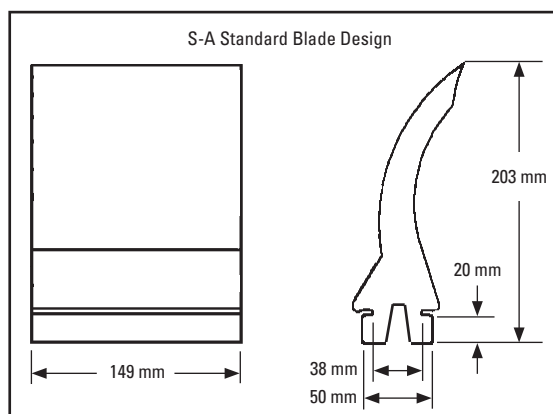
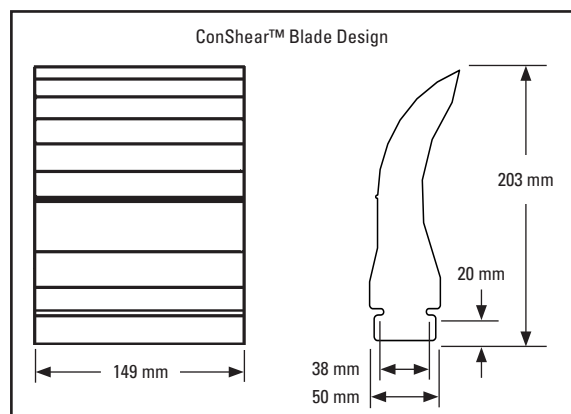
NOTE: Blade coverage is 150 mm less than the belt width.

Specifications

BASE WIDTH	BASE HEIGHT	CONSHEAR™ BLADE HEIGHT	S-A BLADE HEIGHT
50mm	20mm	203mm	203mm

Usable Blade Volume Comparison

BLADE TYPE	BLADE LENGTH	USABLE BLADE AREA (cross-section)	USABLE BLADE VOLUME
S-A Metso/Trellex	152mm	25cm ²	373cm ³
ConShear™	152mm	35cm ²	540cm ³



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Part Number Cross-Reference Guide

Cross-Reference for Replacement of Martin® Durt Hawg® Precleaner Blades

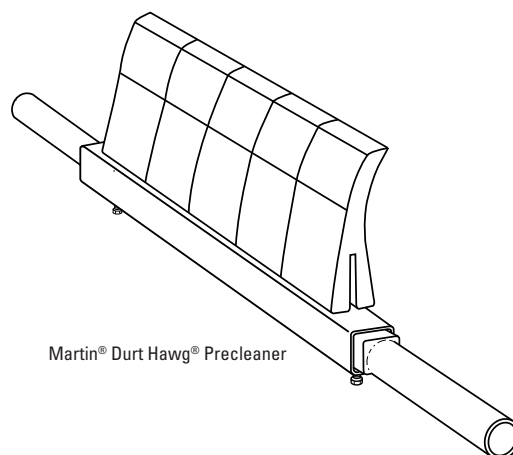
Replacement Blades

ACTUAL BLADE LENGTH	MARTIN® PART NUMBER	ORDERING NUMBER	CONSHEAR™ ITEM CODE	WT. KG
152	27987-C	RB6DH	76571	1.5

Cleaner Blades Required Per Belt Width

mm	450	600	750	900	1050	1200	1350	1500	1800
No. Blades Required	2	3	4	5	6	7	8	9	11

NOTE: Blade coverage is 150 mm less than the belt width.



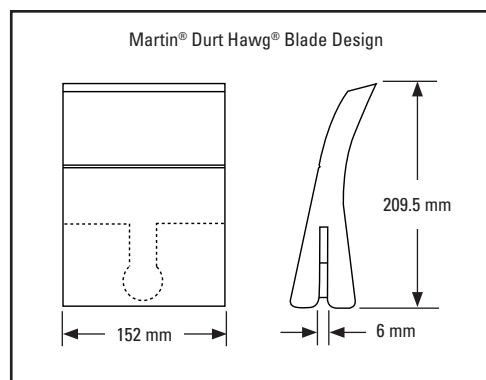
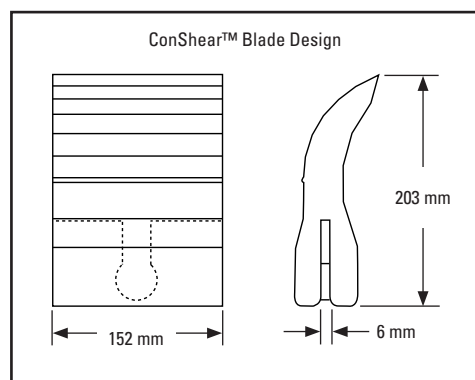
Martin® Durt Hawg® Precleaner

Specifications

SLOT WIDTH	CONSHEAR™ BLADE HEIGHT	DURT HAWG® BLADE HEIGHT
6mm	203mm	209.5mm

Usable Blade Volume Comparison

BLADE TYPE	BLADE LENGTH	USABLE BLADE AREA (cross-section)	USABLE BLADE VOLUME
Martin® Durt Hawg®	152mm	24.5cm ²	363cm ³
ConShear™	152mm	35cm ²	540cm ³



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
 Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Martin® and Durt Hawg® are registered trademarks of Martin Engineering, Neponset, IL.

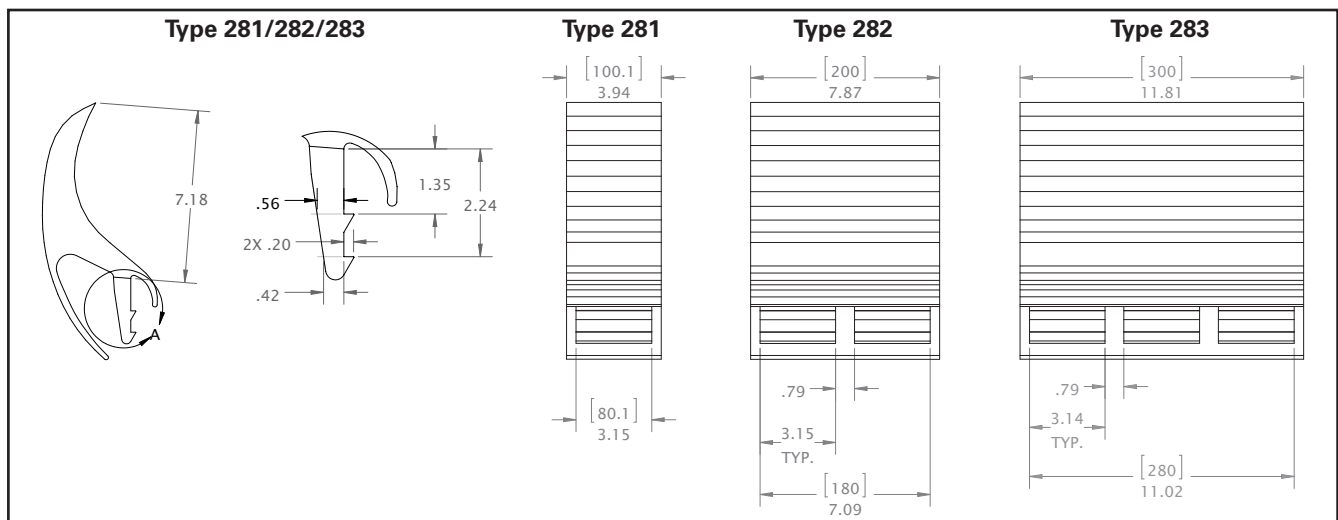
Part Number Cross-Reference Guide

Cross-Reference for Replacement of Schulte Strathaus Replacement Blades

Replacement Blades

SCHULTE STRATHAUS TYPE	BELT WIDTH	ORDERING NUMBER	ITEM CODE
Type281	100	RBSST281	90791
Type282	200	RBSST282	90793
Type283	300	RBSST283	90794
Type18	100	RBSST18	On Request
95-SEG-56 NK	120	TSAS (SHORT)	93512
95-SEG-56 NL	120	TSAL (LONG)	93513

Blades fit into cartridge that mounts on the pole.



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

V-Plow Belt Plows

V-Plow*

SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Extra Small	400–600	CBV-XS	73131	24.0
Small	750–800	CBV-S	73132	29.5
Medium	1000–1200	CBV-M	73133	33.6
Large	1400	CBV-L	73134	38.1
1800	1600–1800	CBV-72	74389	68.0
2100	2000–2200	CBV-84	74390	79.4
2400	2400	CBV-96	74391	90.7

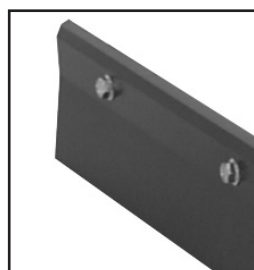
*Use next larger size for belt widths between ranges.



Replacement Blade Kits*

SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Extra Small	400–600	VBK-XS	73190	2.0
Small	750–800	VBK-S	73191	2.7
Medium	1000–1200	VBK-M	73192	3.4
Large	1400	VBK-L	73193	4.1
1800	1600–1800	VBK-72	74457	5.9
2100	2000–2200	VBK-84	74458	6.8
2400	2400	VBK-96	74459	7.7

*Kit includes blades and replacement blade bolts.



Optional Polyurethane Blade Kits*

SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Extra Small	400–600	VUBK-XS	75570	2.4
Small	750–800	VUBK-S	75571	3.6
Medium	1000–1200	VUBK-M	75572	4.8
Large	1400	VUBK-L	75573	5.9
1800	1600–1800	VUBK-72	75574	7.2
2100	2000–2200	VUBK-84	75575	8.4
2400	2400	VUBK-96	75576	9.5

Typically provides 3–5 times longer wear life.

*Kit includes blades and replacement blade bolts.

Product Notes:

- Exclusive blade design – 20° slant on leading edge spirals debris off the belt.
- Self-adjusting blade – the blade floats on the belt and self-adjusts as it wears.
- Unique blade adjuster – turnbuckle-type adjuster allows the blade to be accurately positioned to the belt.
- Easy to install – comes fully assembled and can be placed right into position on the conveyor.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

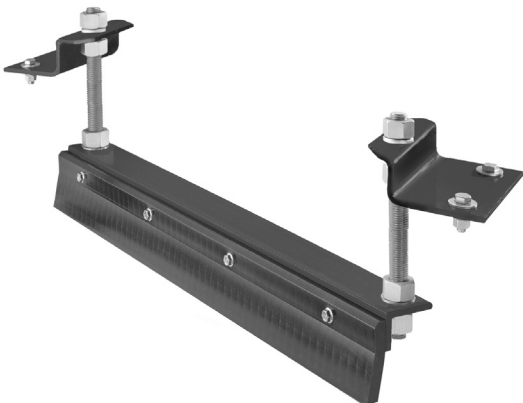
Product Ordering Information

Diagonal Plow Belt Plows

Diagonal Plow*

SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Small	400–650	RDP1-S	74692	20.4
Medium	800–1000	RDP1-M	74693	25.4
Large	1200–1400	RDP1-L	74694	31.8
Extra Large	1600–2200	RDP1-XL	74695	43.5

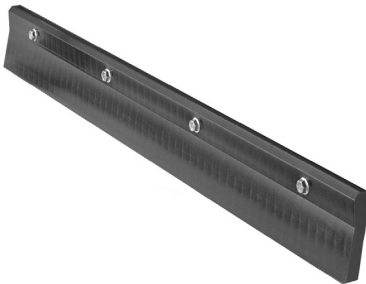
*Use next larger size for belt widths between ranges.



Replacement Blade Kits*

SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Small	400–650	RDPBK-S	74699	1.8
Medium	800–1000	RDPBK-M	74700	2.5
Large	1200–1400	RDPBK-L	74701	3.8
Extra Large	1600–2200	RDPBK-XL	74702	5.4

*Kit includes blades and replacement blade bolts.



Product Notes:

- A belt cleaner for the tail pulley. Prevents damage to the belt, pulley, lagging, and belt splice.
- Keeps fugitive materials off the inside of the belt and out of the tail pulley.
- Installed at a 45° angle across the belt to discharge material to one predetermined side.
- The blade is installed in a fixed position, eliminating any bouncing problems.
- Exclusive 20° angled blade quickly spirals material off the belt.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

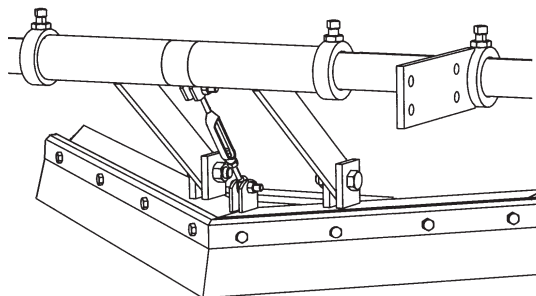
Specifications & Guidelines

V-Plow & Diagonal Plow Belt Plows

V-Plow Belt Width Specifications

SIZE	BELT WIDTH (Min–Max)
Extra Small	400–650
Small	750–800
Medium	1000–1200
Large	1400
1800	1600–1800
2100	2000–2200
2400	2400

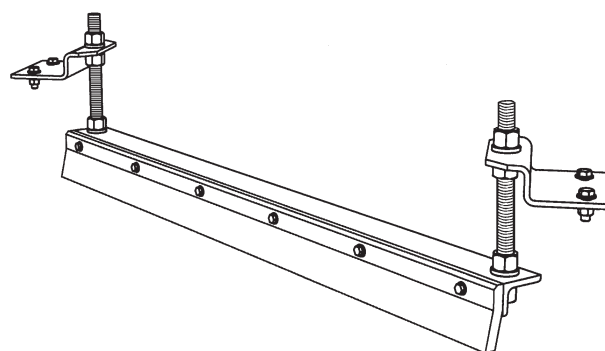
Use next larger size for belt widths between ranges.



Diagonal Plow Belt Width Specifications

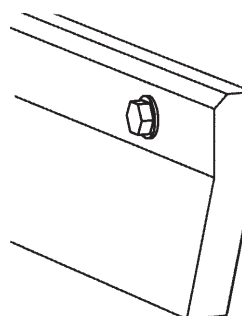
SIZE	BELT WIDTH (Min–Max)
Small	400–650
Medium	800–1000
Large	1200–1400
Extra Large	1600–2200

Use next larger size for belt widths between ranges.



V-Plow & Diagonal Plow Blade Specifications:

- Blade Material UHMWPE
- Durometer 67-D
- Working Temperature -40 to 160°F (-40 to 71°C)
- Grease & Chemical Resistance Excellent
- Sticky Material Performance Excellent



Application Guidelines:

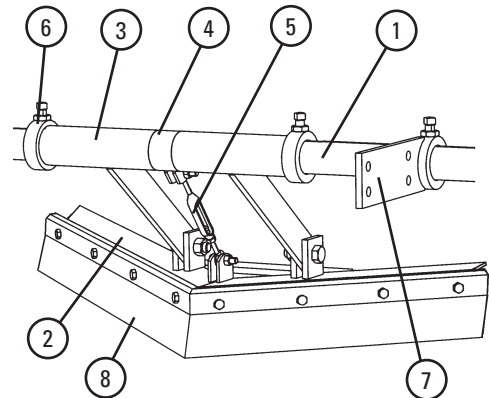
- Belt Splice Mechanically Fastened/Vulcanized
- Maximum Belt Speed V-Plow: 1000 FPM (5 m/s)
Diagonal Plow: 700 FPM (3.5 m/s)
- Belt Direction One-Way

Replacement Parts List

V-Plow & Diagonal Plow Belt Plows

Replacement Parts - V-Plow

REF	DESCRIPTION	BELT WIDTH (Min–Max)	ORDERING NUMBER	ITEM CODE	WT. KG
1	V-Plow Pole XS	450–600	VPXS	73400	5.9
	V-Plow Pole S	750–900	VPS	73408	6.8
	V-Plow Pole M	1050–1200	VPM	73409	8.2
	V-Plow Pole L	1350–1500	VPL	73410	9.5
	V-Plow Pole 72"	1800	VP72	74395	10.9
	V-Plow Pole 84"	2100	VP84	74396	12.2
	V-Plow Pole 96"	2400	VP96	74397	13.6
2	V-Plow Mainframe XS	450–600	VMFXS	73535	5.4
	V-Plow Mainframe S	750–900	VMFS	73549	6.8
	V-Plow Mainframe M	1050–1200	VMFM	74037	10.0
	V-Plow Mainframe L	1350–1500	VMFL	74038	12.7
	V-Plow Mainframe 72"	1800	VMF72	74398	15.9
	V-Plow Mainframe 84"	2100	VMF84	74399	19.1
	V-Plow Mainframe 96"	2400	VMF96	74440	22.7
3	VP Main Linkage Kit* (1 ea.)		VMLK	74982	2.3
4	VP Center Sleeve		VCS	73533	0.5
5	V-Plow Adjuster Kit*		VAK	76416	0.2
6	VP Stop Collar* (1 ea.)		VSC	74983	0.5
7	VP Mounting Bracket Kit* (1 ea.)		VMBK	73399	2.3



Replacement Blade Kits**

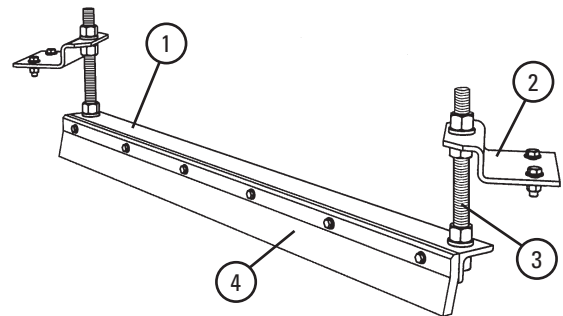
8	Replacement Blade Kit XS	450–600	VBK-XS	73190	2.0
	Replacement Blade Kit S	750–900	VBK-S	73191	2.7
	Replacement Blade Kit M	1050–1200	VBK-M	73192	3.4
	Replacement Blade Kit L	1350–1500	VBK-L	73193	4.1
	Replacement Blade Kit 72"	1800	VBK-72	74457	5.9
	Replacement Blade Kit 84"	2100	VBK-84	74458	6.8
	Replacement Blade Kit 96"	2400	VBK-96	74459	7.7

*Hardware included

**Kit includes blades and replacement blade bolts.

Replacement Parts - Diagonal Plow

REF	DESCRIPTION	BELT WIDTH (Min–Max)	ORDERING NUMBER	ITEM CODE	WT. KG
1	Small Plow Frame	450–750	RDPF-S	75566	8.2
	Medium Plow Frame	900–1050	RDPF-M	75567	11.9
	Large Plow Frame	1200–1500	RDPF-L	75568	17.4
	Extra Large Plow Frame	1800–2100	RDPF-XL	75569	27.5
2	Mounting Bracket Kit* (1 ea.)		RDPMBK	74698	2.8
3	Mounting Shaft Kit* (1 ea.)		RDPMSK	74705	1.6



Replacement Blade Kits**

4	Small Plow Blade Kit	450–750	RDPBK-S	74699	1.8
	Medium Plow Blade Kit	900–1050	RDPBK-M	74700	2.5
	Large Plow Blade Kit	1200–1500	RDPBK-L	74701	3.8
	Extra Large Plow Blade Kit	1800–2100	RDPBK-XL	74702	5.4

*Hardware included

**Kit includes blades and replacement blade bolts.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Belt Support Bar Belt Support Systems

Belt Support Bar

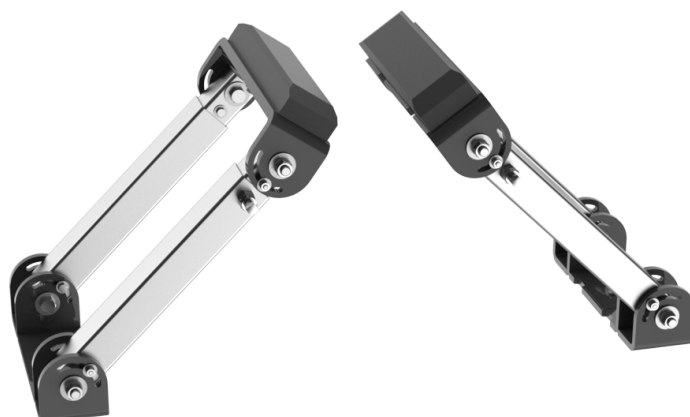
SIZE	ORDERING NUMBER	ITEM CODE	WT. KG
1	BSB-1	112918	22.7
2	BSB-2	112919	23.8
3	BSB-3	112920	24.3
4	BSB-4	112921	27.8
5	BSB-5	112922	30.5
6	BSB-6	112923	37.9

ADJUSTMENT RANGE		
SIZE	MIN. DISTANCE	MAX. DISTANCE
1	298	375
2	335	445
3	359	495
4	405	591
5	497	775
6	605	978

Refer to the charts for correct size.

NOTE: Based on standard width CEMA troughing idler.

NOTE: For Class B or Class F, please contact Flexco.



CEMA Class C

BELT WIDTH	TROUGH ANGLE		
	20°	35°	45°
450	SIZE 1*	SIZE 1*	SIZE 1*
600	SIZE 1	SIZE 1	SIZE 1
750	SIZE 1	SIZE 1	SIZE 2
900	SIZE 2	SIZE 2	SIZE 3
1050	SIZE 3	SIZE 3	SIZE 4
1200	SIZE 3	SIZE 4	SIZE 4
1350	SIZE 4	SIZE 4	SIZE 4
1500	SIZE 4	SIZE 4	SIZE 5

*Mount on the vertical face of the stringer.

CEMA Class D

BELT WIDTH	TROUGH ANGLE		
	20°	35°	45°
600	SIZE 1	SIZE 1	SIZE 1
750	SIZE 1	SIZE 2	SIZE 2
900	SIZE 2	SIZE 2	SIZE 3
1050	SIZE 3	SIZE 3	SIZE 4
1200	SIZE 3	SIZE 4	SIZE 4
1350	SIZE 4	SIZE 4	SIZE 4
1500	SIZE 4	SIZE 4	SIZE 5
1800	SIZE 5	SIZE 5	SIZE 6

CEMA Class E

BELT WIDTH	TROUGH ANGLE		
	20°	35°	45°
900	SIZE 2	SIZE 3	SIZE 3
1050	SIZE 3	SIZE 4	SIZE 4
1200	SIZE 4	SIZE 4	SIZE 4
1350	SIZE 4	SIZE 4	SIZE 4
1500	SIZE 5	SIZE 5	SIZE 5
1800	SIZE 5	SIZE 5	SIZE 6
2100	SIZE 6	SIZE 6	SIZE 6
2400	SIZE 6	SIZE 6	SIZE 6

Replacement Parts

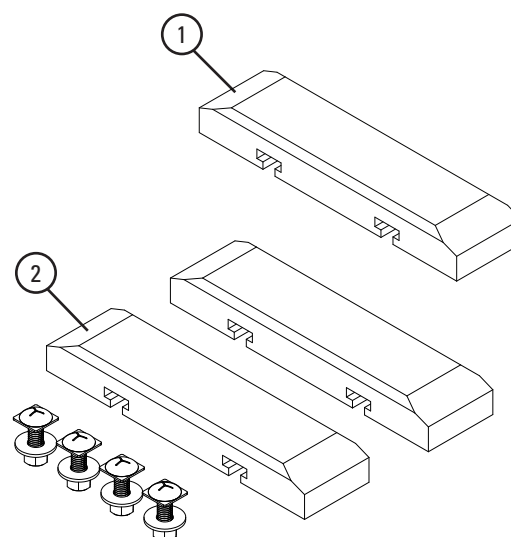
REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Bar Replacement	BSB-BR	112960	0.8
2	Bar Replacement Kit	BSB-BRK	112956	0.9

Specifications:

- Maximum Belt Speed 5 m/s
- Temperature Rating -28 to 82°C
- Horizontal Clearance Required 406 to 750 mm
- Available for Belt Widths 450 to 2400 mm

Product Notes:

- Intended to be located near load zone, skirting and idlers. Not intended for impact area.



Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

Flexco Slider/Impact Beds

Easy Solution for Load Zone Problems

- Complete load zone offering with slider beds through impact beds for up to 100 kg-m of force.
- No specifying trough angle; each bed is adjustable for 20°, 35° and 45° trough settings (ships at 35° setting).
- Low-profile installation. Because EZ Series beds feature trough wings that are adjustable, they lay flat during installation, providing more clearance.
- Unique Impact Bar Supports protect the impact bars from damage, extending service life. An Anti-Migratory Tab on each support secures the bar and prevents it from sliding in the direction of belt travel.
- All beds are manufactured for mounting holes belt width +225 mm, per CEMA. For wider structure, contact Customer Service for special quote.

How to spec the correct slider/impact bed for your conveyor transfer point

Impact Energy Calculation Chart

Drop Height (h) _____

Largest Material Lump Weight (w) _____

Impact Energy

Lump Weight (w) _____

Drop Height (h) x _____

Total = **kg-m** See Below

0kg-m—EZSB-C

0 - 25kg-m—EZSB-I or EZIB-L

25-100 kg-m—EZIB-M

100-200 kg-m—EZIB-H

200-400 kg-m—DRX3000

Roller Size and CEMA Rating

125 mm ☐ 150 mm ☐

CEMA C ☐ D ☐ E ☐

Belt Width: _____

Bed Length: 1.2 m ☐ 1.5 m ☐

Product Ordering Information

EZSB-C Flexco Slider Bed



EZSB-C Slider Bed (for non-impact areas)

BELT WIDTH	TONNAGE RATING (ton/hr)	1.2 m LENGTH			1.5 m LENGTH		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
600	–	EZSB600-1200C	82185	152.7	EZSB600-1500C	82193	169.2
750	–	EZSB750-1200C	82186	179.2	EZSB750-1500C	82194	198.0
900	–	EZSB900-1200C	82187	205.7	EZSB900-1500C	82195	226.8
1050	–	EZSB1050-1200C	82188	232.2	EZSB1050-1500C	82196	255.6
1200	–	EZSB1200-1200C	82189	258.7	EZSB1200-1500C	82197	284.4
1350	–	EZSB1350-1200C	82190	285.2	EZSB1350-1500C	82198	313.2
1500	–	EZSB1500-1200C	82191	311.7	EZSB1500-1500C	82199	342.0
1800	–	EZSB1800-1200C	82192	338.2	EZSB1800-1500C	82200	370.8

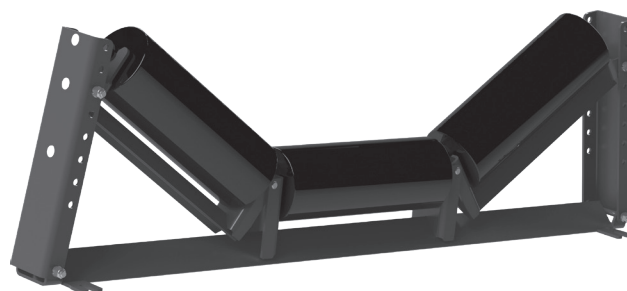
Product Notes:

- CEMA D construction
- No need to specify troughing angle – designed to adjust to 20°, 35°, 45°.
- Designed for containment in the load zone, but not intended for impact zones.
- Product ships with two rollers. Additional rollers can be added by purchasing an EZRMK and the appropriate corresponding roller.

Adjustable Idler Set (for non-impact areas)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	EZAI-24	79000	36.2
750	EZAI-30	79001	40.8
900	EZAI-36	79002	45.7
1050	EZAI-42	79003	49.9
1200	EZAI-48	79004	55.9
1350	EZAI-54	79005	60.1
1500	EZAI-60	79006	64.1
1800	EZAI-72	79007	74.2

For placement in between 3 or more beds or in transitions.
Adjusts from 10–45° in 5° increments.

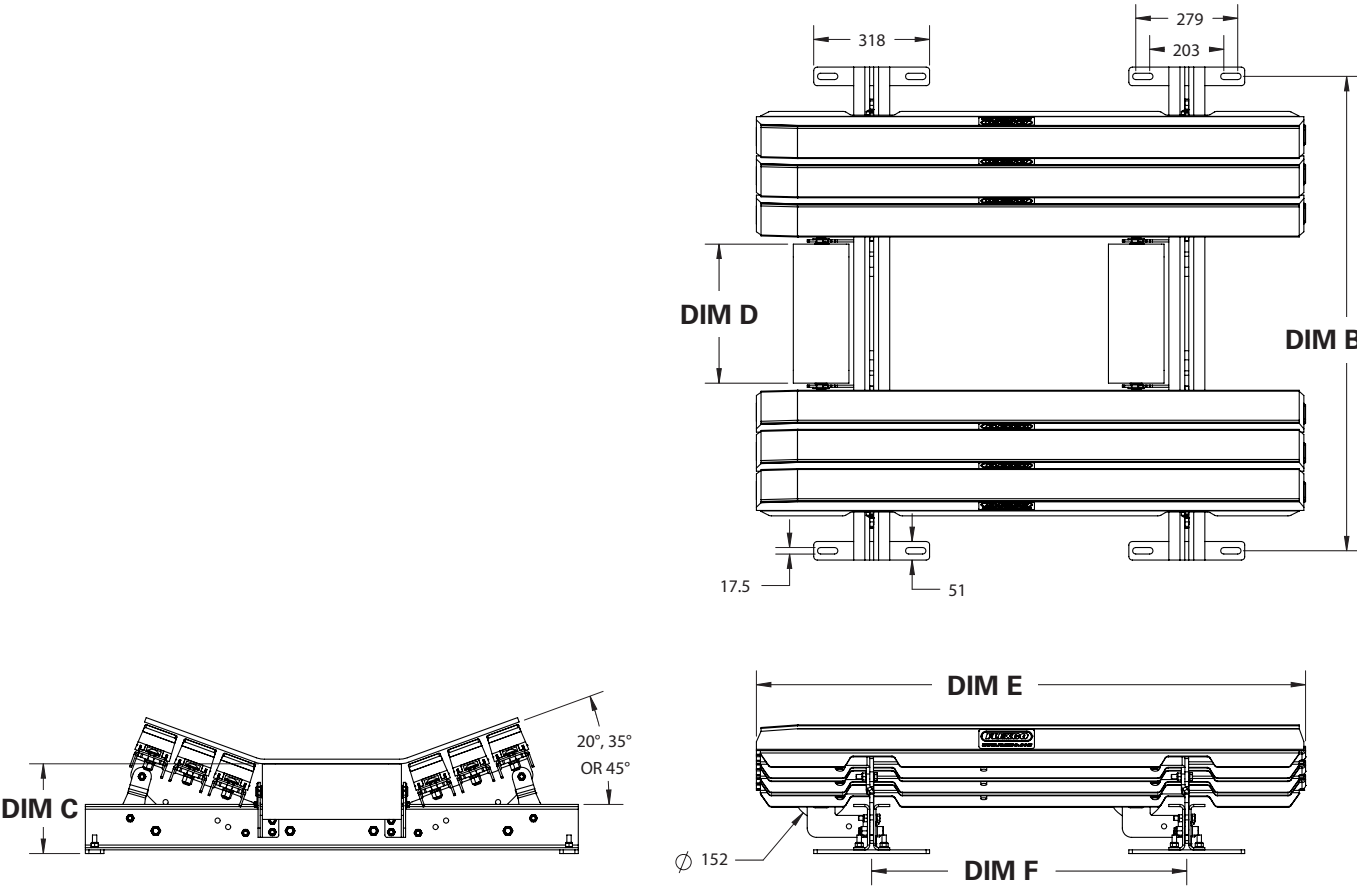


 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

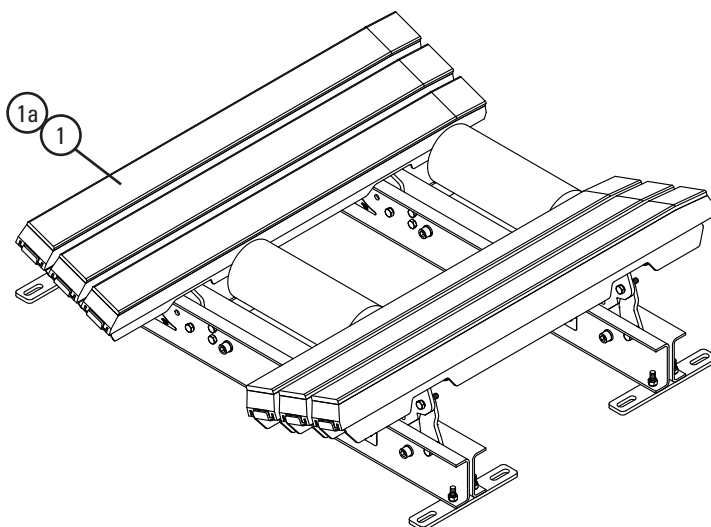
EZSB-C Flexco Slider Bed



BED LENGTH 1.2 m		BED LENGTH 1.5 m		BELT WIDTH	DIM B	DIM C	DIM D
DIM E	DIM F	DIM E	DIM F				
1240	660	1500	864	600	838	230	229
				700	991	230	279
				900	1143	237	330
				1050	1295	246	381
				1200	1448	257	432
				1350	1600	257	483
				1500	1753	265	533
				1800	2057	285	635

Replacement Parts List

EZSB-C Flexco Slider Bed



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Impact Bar, 1.2 m	IB4	76926	7.7
1a	Impact Bar, 1.5 m	IB5	76927	9.5
-	Bar Bolt Kit (incl. (1) ea. 15 mm carriage bolt, square washer, flat washer, lock washer, Nylock nut)	IBBK	76928	0.2

Replacement Quantities for EZSB-C

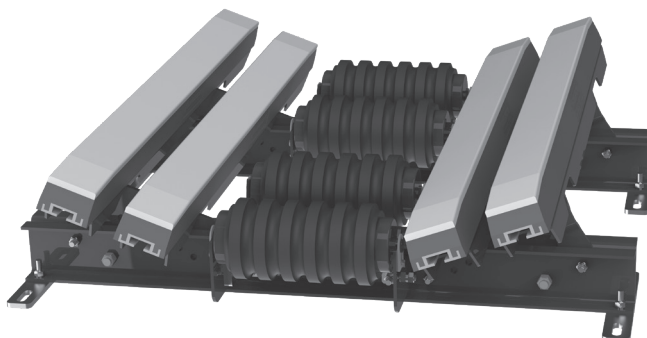
mm	600	750	900	1050	1200	1350	1500	1800
ROLLS REQUIRED	2	2	2	2	2	2	2	2
BARS REQUIRED	4	4	4	6	6	8	8	8
BAR BOLT KITS REQUIRED	8	8	8	12	12	16	16	16

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZSB-I Flexco Slider Bed with Impact Rolls



EZSB-I Slider Bed (for impact zones with less than 25kg energy)

BELT WIDTH	TONNAGE RATING (ton/hr)	1.2 m LENGTH			1.5 m LENGTH		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
600	3500	EZSB600-1200I	82201	160.2	EZSB600-1500I	82209	202.9
750	3500	EZSB750-1200I	82202	190.0	EZSB750-1500I	82210	234.6
900	4100	EZSB900-1200I	82203	219.8	EZSB900-1500I	82211	266.3
1050	4500	EZSB1050-1200I	82204	249.6	EZSB1050-1500I	82212	298.0
1200	4500	EZSB1200-1200I	82205	279.4	EZSB1200-1500I	82213	329.6
1350	4500	EZSB1350-1200I	82206	309.2	EZSB1350-1500I	82214	361.3
1500	4500	EZSB1500-1200I	82207	339.0	EZSB1500-1500I	82215	393.0
1800	4500	EZSB1800-1200I	82208	368.8	EZSB1800-1500I	82216	424.7

*1.5 m beds come with 5 impact rolls

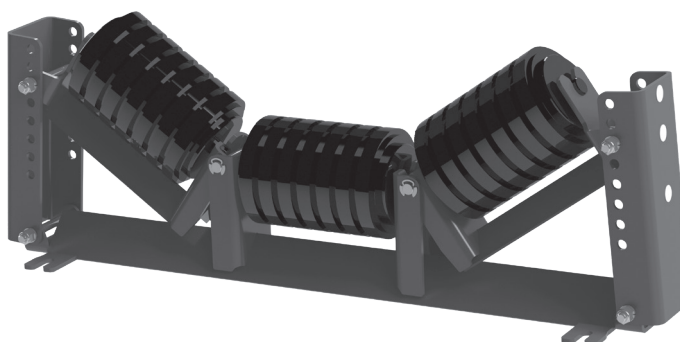
Product Notes:

- CEMA D construction
- No need to specify troughing angle – designed to adjust to 20°, 35°, 45°.

Adjustable Idler Set with Impact Rolls

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	EZAI-24I	79091	40.8
750	EZAI-30I	79092	45.4
900	EZAI-36I	79093	50.2
1050	EZAI-42I	79094	54.4
1200	EZAI-48I	79095	60.5
1350	EZAI-54I	79096	64.6
1500	EZAI-60I	79097	68.6
1800	EZAI-72I	79098	78.7

For placement in between 3 or more beds or in transitions.
Adjusts from 10–45° in 5° increments.

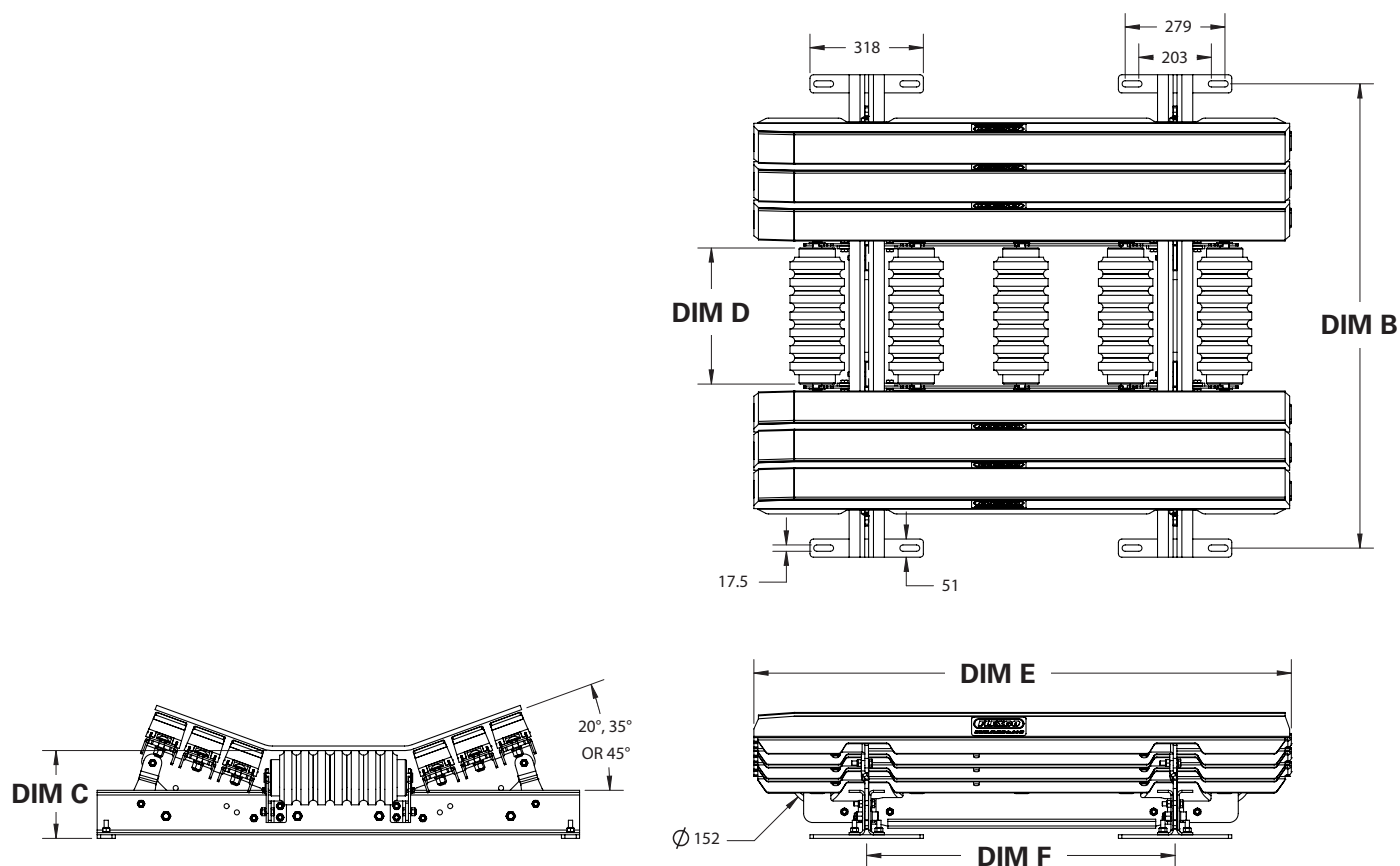


 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

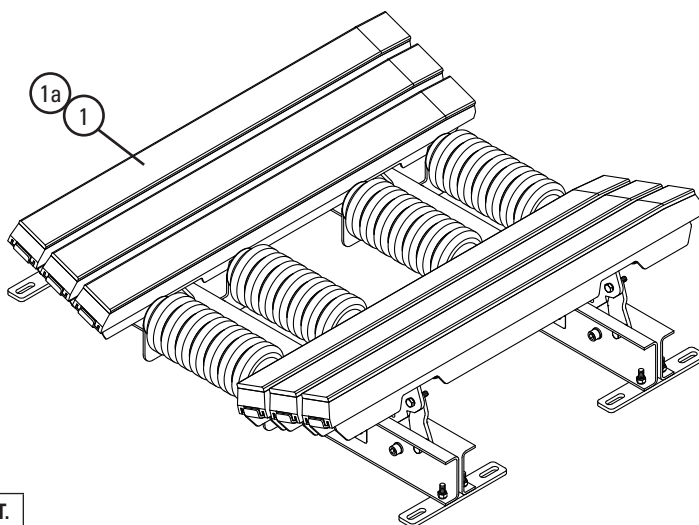
EZSB-I ***Flexco Slider Bed*** ***with Impact Rolls***



BED LENGTH 1.2 m		BED LENGTH 1.5 m		BELT WIDTH	DIM B	DIM C	DIM D
DIM E	DIM F	DIM E	DIM F				
1240	660	1500	864	600	838	230	229
				700	991	230	279
				900	1143	237	330
				1050	1295	246	381
				1200	1448	257	432
				1350	1600	257	483
				1500	1753	265	533
				1800	2057	285	635

Replacement Parts List

EZSB-I *Flexco Slider Bed with Impact Rolls*



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Impact Bar, 1.2 m	IB4	76926	7.7
1a	Impact Bar, 1.5 m	IB5	76927	9.5
-	Bar Bolt Kit (incl. (1) ea. 15 mm carriage bolt, square washer, flat washer, lock washer, Nylock nut)	IBBK	76928	0.2

Replacement Quantities for EZSB-I

mm	600	750	900	1050	1200	1350	1500	1800
ROLLS REQUIRED	4	4	4	4	4	4	4	4
BARS REQUIRED	4	4	4	6	6	8	8	8
BAR BOLT KITS REQUIRED	10	10	10	16	16	22	22	22
BAR SUPPORTS REQUIRED	2	2	2	4	4	6	6	6

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZIB-L Light-Duty Flexco Impact Bed



EZIB-L Impact Bed (for impact zones with less than 25kg energy)

BELT WIDTH	TONNAGE RATING (ton/hr)	1.2 m LENGTH			1.5 m LENGTH		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
600	3500	EZIB600-1200L	82217	138.0	EZIB600-1500L	82225	153.7
700	3500	EZIB750-1200L	82218	145.6	EZIB750-1500L	82226	161.3
900	4100	EZIB900-1200L	82219	174.5	EZIB900-1500L	82227	194.2
1050	5200	EZIB1050-1200L	82220	206.1	EZIB1050-1500L	82228	229.7
1200	5800	EZIB1200-1200L	82221	235.1	EZIB1200-1500L	82229	262.8
1350	7000	EZIB1350-1200L	82222	267.2	EZIB1350-1500L	82230	298.8
1500	7600	EZIB1500-1200L	82223	295.7	EZIB1500-1500L	82231	331.1
1800	8100	EZIB1800-1200L	82224	327.3	EZIB1800-1800L	82232	366.8

Product Notes:

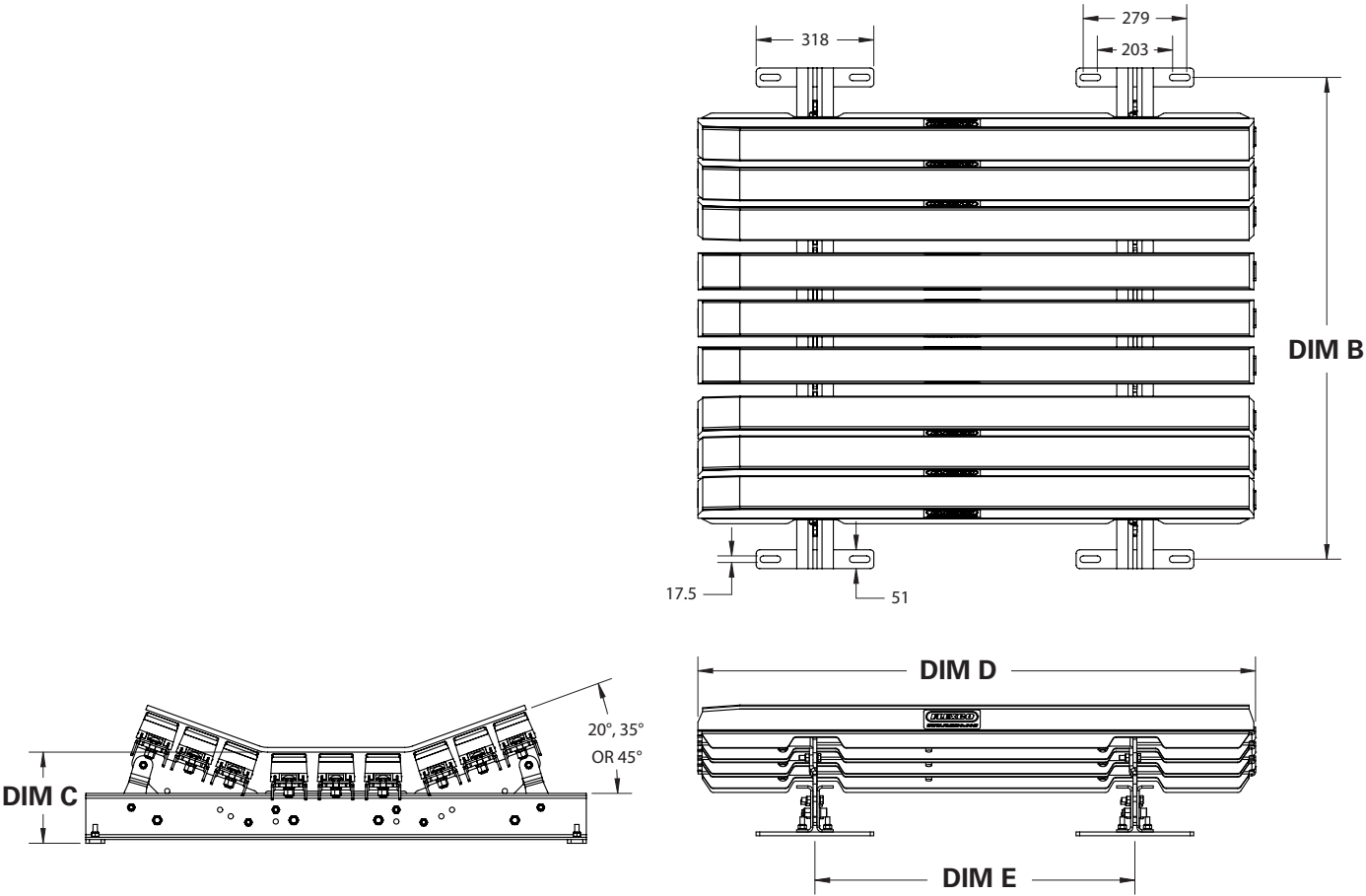
- CEMA D construction
- No need to specify troughing angle—designed to adjust to 20°, 35°, 45°.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

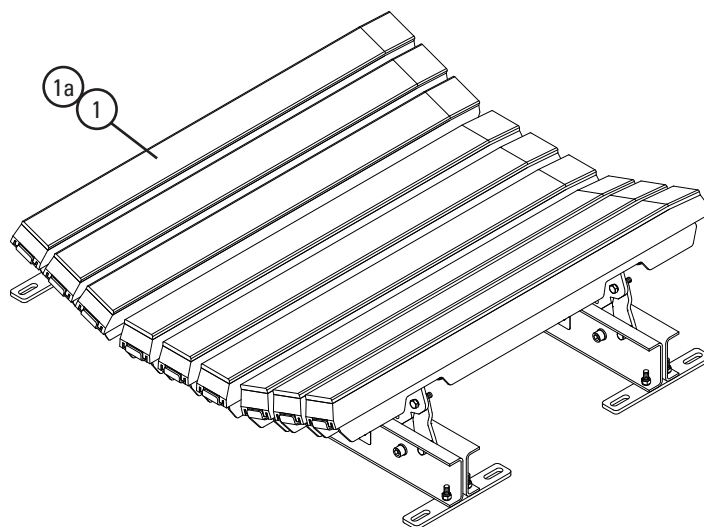
EZIB-L Light-Duty Flexco Impact Bed



BED LENGTH 1.2 m		BED LENGTH 1.5 m		BELT WIDTH	DIM B	DIM C
DIM D	DIM E	DIM D	DIM E			
1240	660	1500	864	600	838	230
				700	991	230
				900	1143	237
				1050	1295	246
				1200	1448	257
				1350	1600	257
				1500	1753	265
				1800	2057	285

Replacement Parts List

EZIB-L Light-Duty Flexco Impact Bed



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Impact Bar, 1.2 m	IB4	76926	7.7
1a	Impact Bar, 1.5 m	IB5	76927	9.5
-	Bar Bolt Kit (incl. (1) ea. 15 mm carriage bolt, square washer, flat washer, lock washer, Nylock nut)	IBBK	76928	0.2

Replacement Quantities for EZIB-L

mm	600	750	900	1050	1200	1350	1500	1800
BARS REQUIRED	6	6	7	9	10	12	13	14
BAR BOLT KITS REQUIRED	16	16	19	25	28	34	37	40
BAR SUPPORTS REQUIRED	4	4	5	7	8	10	11	12

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZIB-M Medium-Duty Flexco Impact Bed



EZIB-M Impact Bed (for impact zones with 25–100kg energy)

BELT WIDTH	TONNAGE RATING (ton/hr)	1.2 m LENGTH			1.5 m LENGTH		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
600	8,100	EZIB600-1200M	82233	185.7	EZIB600-1500M	82241	205.3
750	8,100	EZIB750-1200M	82234	197.1	EZIB750-1500M	82242	216.6
900	9,500	EZIB900-1200M	82235	214.7	EZIB900-1500M	82243	234.3
1050	12,200	EZIB1050-1200M	82236	269.9	EZIB1050-1500M	82244	297.4
1200	13,600	EZIB1200-1200M	82237	305.2	EZIB1200-1500M	82245	336.7
1350	16,300	EZIB1350-1200M	82238	343.8	EZIB1350-1500M	82246	379.3
1500	17,600	EZIB1500-1200M	82239	361.1	EZIB1500-1500M	82247	396.6
1800	19,000	EZIB1800-1200M	82240	382.9	EZIB1800-1500M	82248	461.0

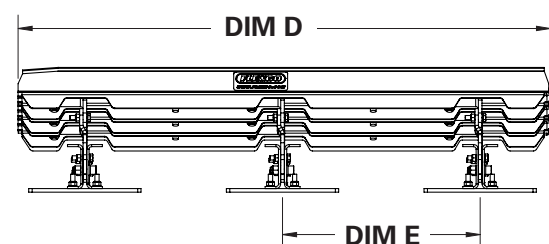
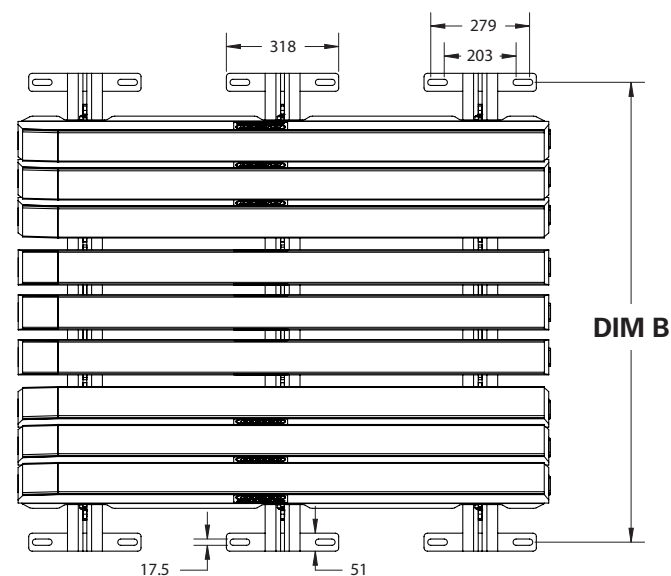
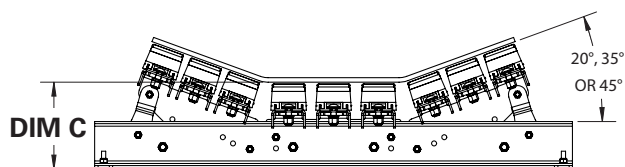
Product Notes:

- CEMA D construction
- No need to specify troughing angle—designed to adjust to 20°, 35°, 45°.

☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

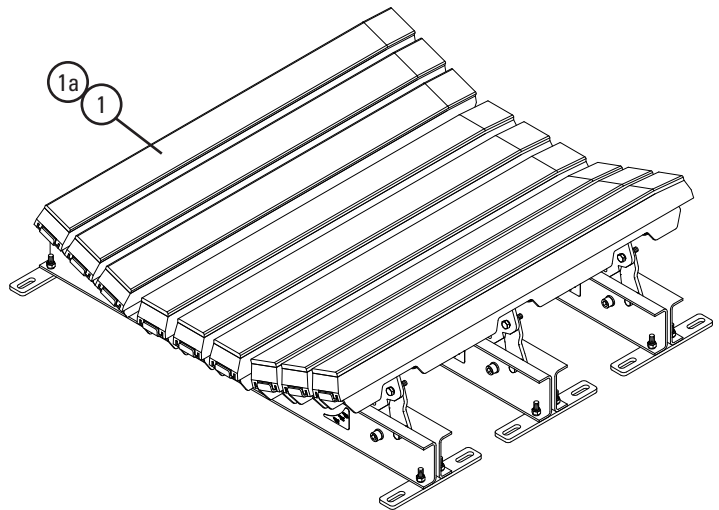
EZIB-M *Medium-Duty Flexco Impact Bed*



BED LENGTH 1.2 m		BED LENGTH 1.5 m		BELT WIDTH	DIM B	DIM C
DIM D	DIM E	DIM D	DIM E			
1240	406	1500	559	600	838	230
				700	991	230
				900	1143	237
				1050	1295	246
				1200	1448	257
				1350	1600	257
				1500	1753	265
				1800	2057	285

Replacement Parts List

EZIB-M Medium-Duty Flexco Impact Bed



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Impact Bar, 1.2 m	IB4	76926	7.7
1a	Impact Bar, 1.5 m	IB5	76927	9.5
-	Bar Bolt Kit (incl. (1) ea. 15 mm carriage bolt, square washer, flat washer, lock washer, Nylock nut)	IBBK	76928	0.2

Replacement Quantities for EZIB-M

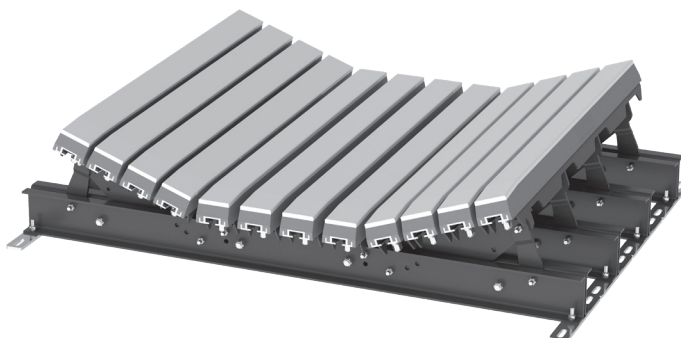
mm	600	750	900	1050	1200	1350	1500	1800
BARS REQUIRED	6	6	7	9	10	12	13	14
BAR BOLT KITS REQUIRED	26	26	31	41	46	56	61	66
BAR SUPPORTS REQUIRED	4	4	5	7	8	10	11	12

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

EZIB-H Heavy-Duty Flexco Impact Bed



EZIB-H Impact Bed (for impact zones with 100–200kg energy)

BELT WIDTH	TONNAGE RATING (ton/hr)	1.2 m LENGTH			1.5 m LENGTH		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
600	12,800	EZIB600-1200H	82265	187.5	EZIB600-1500H	82273	205.3
750	12,800	EZIB750-1200H	82266	197.1	EZIB750-1500H	82274	216.6
900	14,900	EZIB900-1200H	82267	214.7	EZIB900-1500H	82275	234.3
1050	19,200	EZIB1050-1200H	82268	269.9	EZIB1050-1500H	82276	297.4
1200	21,300	EZIB1200-1200H	82269	305.2	EZIB1200-1500H	82277	336.7
1350	25,600	EZIB1350-1200H	82270	343.8	EZIB1350-1500H	82278	379.3
1500	27,700	EZIB1500-1200H	82271	361.1	EZIB1500-1500H	82279	396.6
1800	29,900	EZIB1800-1200H	82272	382.9	EZIB1800-1500H	82280	461.0

Product Notes:

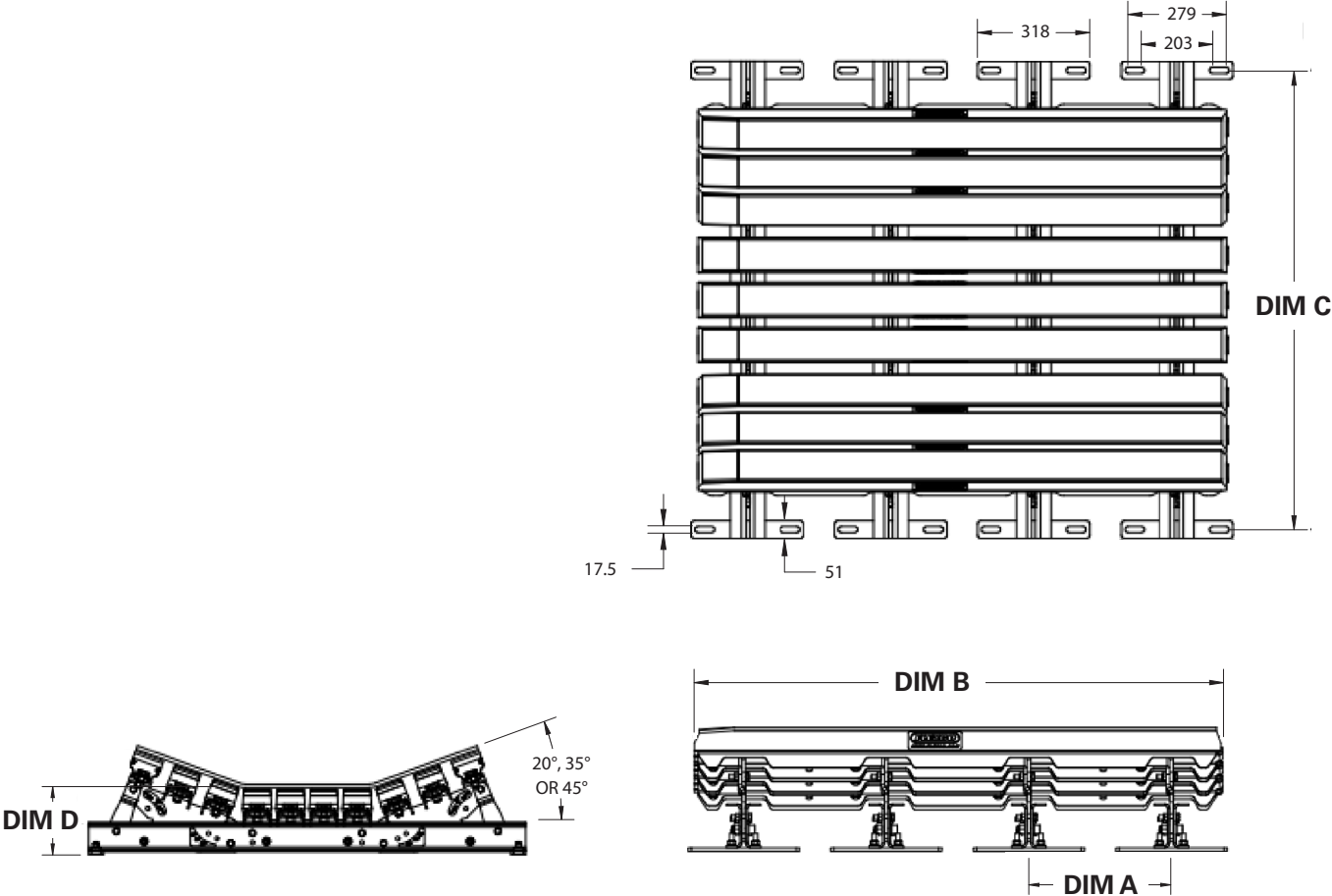
- CEMA D construction
- No need to specify troughing angle—designed to adjust to 20°, 35°, 45°.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

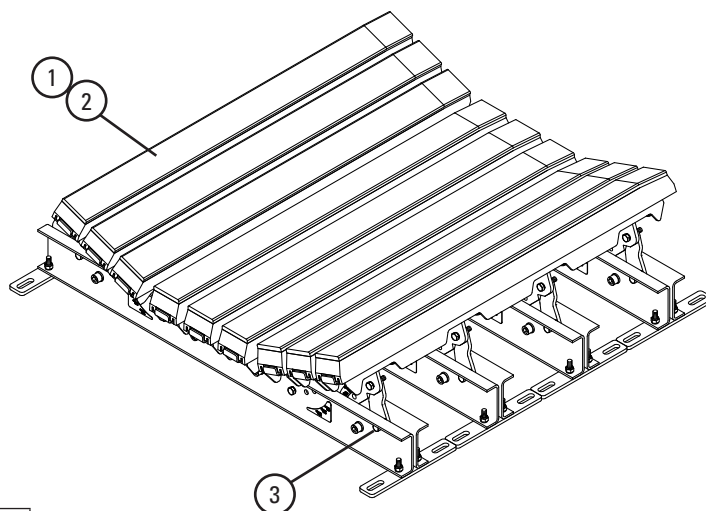
EZIB-H Heavy-Duty Flexco Impact Bed



BED LENGTH 1.2 m		BED LENGTH 1.5 m		BELT WIDTH	DIM C	DIM D
DIM A	DIM B	DIM A	DIM B			
317	1240	406	1500	600	838	230
				700	991	230
				900	1143	237
				1050	1295	246
				1200	1448	257
				1350	1600	257
				1500	1753	265
				1800	2057	285

Replacement Parts List

EZIB-H Heavy-Duty Flexco Impact Bed



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Impact Bar Supt Drxh 1200Mm Hd	IBS4	C8839	9.1
1a	Impact Bar Supt Drxh 1500Mm Hd	IBS5	C8840	10.9
-	Cross Stringer Connection Pin Metric	-	C7087	-

Replacement Quantities for EZIB-H

mm	600	750	900	1050	1200	1350	1500	1800
IMPACT BARS REQUIRED	4	4	5	7	8	10	11	12
BAR BOLT KITS REQUIRED	26	26	31	41	46	56	61	66
BAR SUPPORTS REQUIRED	4	4	5	7	8	10	11	12

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

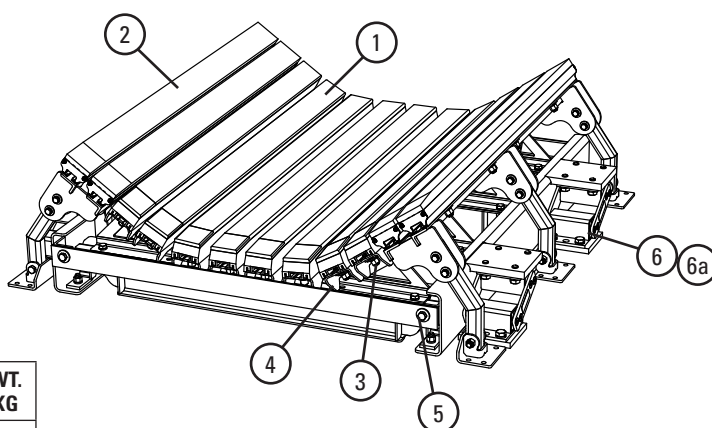
 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

DRX™ 3000 DRX™ Dynamic Impact Bed

DRX™ 3000 CEMA E construction

BELT WIDTH	TONNAGE RATING (ton/hr)	1.2 m LENGTH, 20° TROUGH			1.5 m LENGTH, 35° TROUGH		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
1050	28,700	DRXD-42-520	76912	612.8	DRXD-42-535	76919	612.8
1200	31,900	DRXD-48-520	76913	638.2	DRXD-48-535	76920	638.2
1350	38,300	DRXD-54-520	76914	711.2	DRXD-54-535	76921	711.2
1500	41,500	DRXD-60-520	76915	760.2	DRXD-60-535	76922	760.2
1800	44,700	DRXD-72-520	76916	951.6	DRXD-72-535	76923	951.6
2100	51,100	DRXD-84-520	76917	1025.6	DRXD-84-535	76924	1025.6
2400	63,900	DRXD-96-520	76918	1183.4	DRXD-96-535	76925	1183.4



*Belt width + 225 mm = Structure width

Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Impact Bar, 1.5 m (13 mm UHMW)	IB5	76927	9.6
2	Slider Bar, 1.5 m	SB5	78790	10.9
3	Bar Bolt Kit (incl. (1) ea. 15 mm carriage bolt, square washer, flat washer, lock washer, Nylock nut)	IBBK	76928	0.2
4	Impact Bar Support - D 1.5 m (incl. (1) bar support, (2) ea. carriage bolt, square washer, lock washer, Nylock nut)	IBS-D5	77530	9.5
5	Sliding Support Arm Bolt Kit (incl. (4) 38 mm bolts, (2) 50 mm bolts, (6) lock washers, (6) Nylock nuts)	ISABK	76935	0.9
6	Impact Energy Absorber 1050–1500mm	IEA-42-60	76937	19.1
6a	Impact Energy Absorber 1800–2400mm	IEA-72-96	76938	29.9

Replacement Bars and Bolt Kits Required per Belt Width - DRX3000

mm	1050	1200	1350	1500	1800	2100	2400
Slider Bars Required	2	2	4	4	4	4	4
Impact Bars Required	8	8	8	9	12	12	16
Impact Bar Supports Required	8	8	8	9	12	12	16
Impact Bar Bolt Kits Required	56	56	64	70	88	88	112

Product Notes:

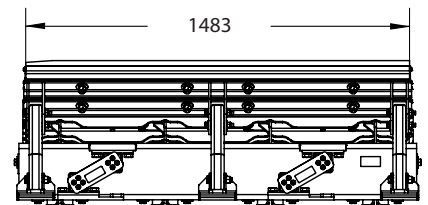
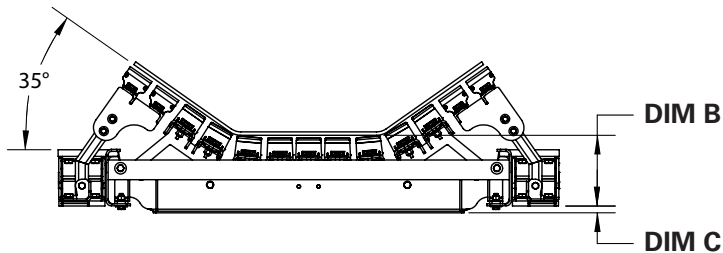
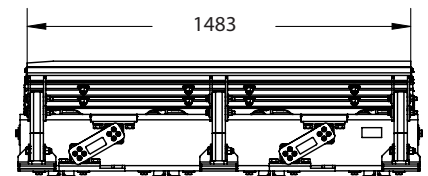
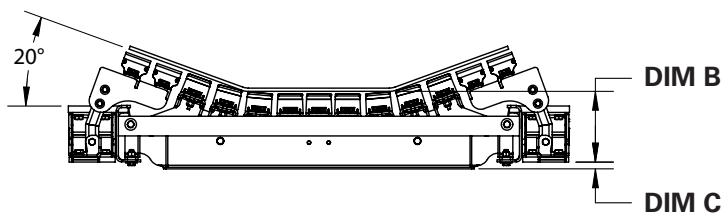
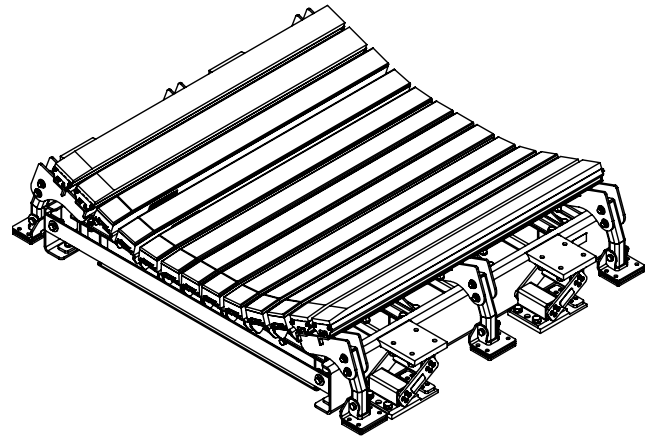
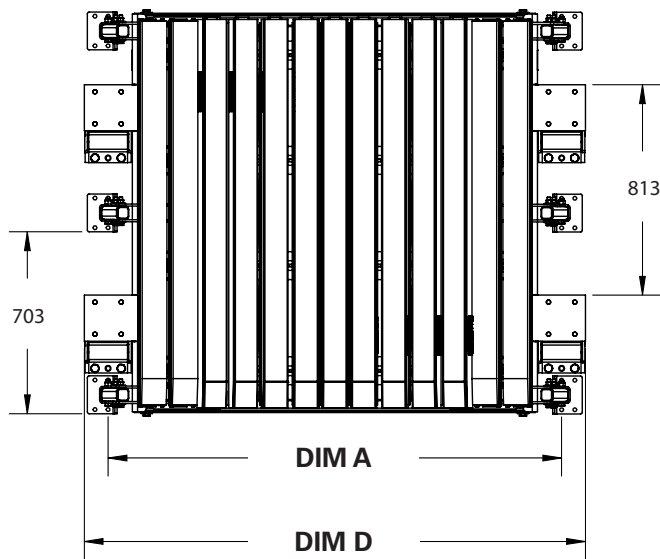
- For extreme impact applications up to 400 kg-m (lump size x drop height).
- Rated for belt speeds up to 5 m/s
- Impact Energy Absorbers compress up to 75 mm to absorb extreme impact energy to minimize damaging forces and protect the belt.
- Alternative trough angles or picking idler profiles available by special quote

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

DRX3000 DRX™ Dynamic Impact Bed



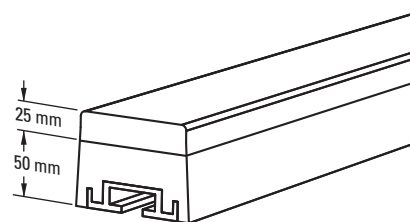
BELT WIDTH	DIM A	DIM B	DIM C	DIM D
900	1143.0	273	26.6	1327.2
1050	1295.4	273	27.7	1479.6
1200	1447.8	273	27.7	1632.0
1350	1600.2	273	27.7	1784.4
1500	1752.6	273	27.7	1936.8
1800	2057.4	292.1	29.1	2292.4
2100	2362.2	298.5	29.1	2597.2
2400	2667.0	298.5	29.1	2902.0

Product Ordering Information

Optional Parts and Tools DRX™ Dynamic Impact Bed

Replacement Impact/Slider Bars

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Impact Bar with 12.5mm PE-UHMW	IB4	76926	8.0
Impact Bar with 12.5mm PE-UHMW	IB5	76927	10.0
1.2m Impact Bar with 25mm UHMW	IB4-1U	76965	7.7
1.5m Impact Bar with 25mm UHMW	IB5-1U	76966	9.6
Slider Bar with 25mm PE-UHMW	SB4	78789	9.0
Slider Bar with 25mm PE-UHMW	SB5	78790	11.0
Bar Bolt Kit	IBBK	76928	0.3



Impact Bar with 25 mm UHMW Cover

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Selection Guidelines

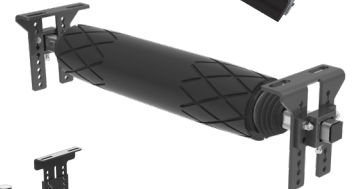
Belt Tracking Products Belt Positioners, Trackers, and Trainers

MODEL	APPLICATION RANGE
Belt Positioner™	Return side only, 140 n/mm max tension on Small, Medium and Large; 210 n/mm max tension on Extra Large. Also works on reversing belts.
PTEZ™	Medium-duty belts up to 280 n/mm max tension. Also works on reversing belts. Belt width 450–1200 mm.
PT Smart™	Medium-duty belts up to 280 n/mm max tension. Belt width 1050–2100 mm. Belt thickness 25 mm maximum.
HD PTEZ™	Medium-duty belts up to 420 n/mm max tension. Belt widths + 229 mm idler. Belt thickness 25 mm maximum. Also works on reversing belts.
PT Max™	Heavy-duty belts up to 525 n/mm max tension. Generally 19 mm to 25 mm thick. Belt width 600–1500 mm.
HD PT Max™	Heavy-duty belts up to 1050 n/mm max tension. Belt width 1350–2100 mm.

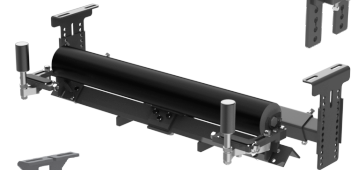
Belt Positioner™



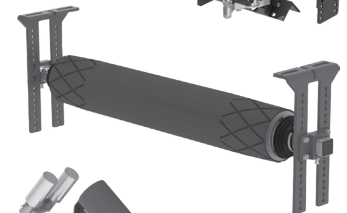
PTEZ™



PT Smart™
Standard



HD PTEZ™



PT Max™
Top Side



PT Max™
Return Side



Conveyor Criteria	Belt Positioner™	PTEZ™	Heavy Duty PTEZ™	PT Smart™	PT Max™	Heavy Duty PT Max™	Super Duty PT Max™
Top side mistracking	No	No	No	No	Yes	Yes	Yes
Return side mistracking	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Reversing	Yes	Yes	Yes	No	No	No	No
Belt mistracking to one side	Better	Better	Better	Better	Better	Better	Better
Belt mistracking to both sides	Acceptable	Better	Better	Best	Best	Best	Best
Inconsistent tracking problem	Good	Better	Better	Best	Best	Best	Best
Belt is cupped (heavy)	Best ‡	Better‡	Better‡	Better	Better	Better	Better
Belt has edge damage	Best	Best	Best	Good	Good	Good	Good
Ease of Installation	Best	Better	Better	Good	Good	Good	Good
Belt has low running tension (26–52 n/mm)	Good	Good	Good	Good	Good	N/A	N/A
Belt has medium running tension (52–280 n/mm)	Better	Better	Better	Better	Best	Best	Best
Belt has high running tension (280+ n/mm)	N/A	N/A	N/A	N/A	Better	Best	Best
Approx. "upstream" effect*Δ	15 m	6 m	6 m	6 m	15 m	15 m	15 m
Approx. "downstream" effect*Δ	15 m	30–36 m	30–36 m	36–45 m	45–61 m	45–61 m	45–61 m

‡ Installed on the clean side of the return belt

* Typical results; actual results may vary

Δ Disc idlers have the potential to reduce these numbers

Product Ordering Information

Belt Positioner™ ***Belt Positioners, Trackers, and Trainers***



Belt Positioner™

SIZE	BELT WIDTH (Min–Max)	POSITIONER WIDTH (Min–Max)	RUBBER ROLLERS			STEEL ROLLERS		
			ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
Small	450–600	600–850	RBP1R-S	90646	60.5	RBP1S-S	74558	69.8
Medium	750–1200	850–1400	RBP1R-M	90647	73.5	RBP1S-M	74559	84.6
Large	1350–1800	1400–2075	RBP1R-L	90648	94.0	RBP1S-L	74560	109.5
Extra Large	1800–2400	1800–3000	RBP1R-XL	90649	182.0	RBP1S-XL	74561	199.6

Use next larger size for belt widths between ranges.

NOTE: Idler Rollers on sizes S, M, and L are 125 mm diameter and rated CEMA D.

Idler Rollers on the XL size are 150 mm diameter and rated CEMA E.

Product Notes:

- The Positioner should be centered between two standard return rollers. For general applications – standard belts up to 1800 mm: position the unit no closer than .9 m to a return roller and no farther than 1.8 m.
- Works on the return side of the conveyor using simple angled rollers mounted in a fixed position to quickly and continuously funnel the belt into the correct path.
- A “quick fix” solution for belts that consistently wander to one side.
- Typically installed before the tail pulley to keep the belt centered at the critical loading point. Center loading is the key to solving many top side tracking problems.
- Idler rollers make smooth contact with the return belt’s bottom cover, eliminating excessive wear and damage to the belt’s edges.
- Has no pivoting mechanism to freeze up and cause the unit to stop working.
- Once installed, no further adjustment is required.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

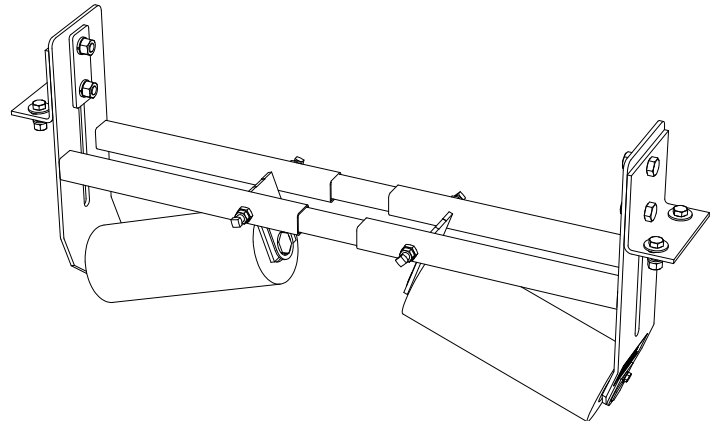
Specifications & Guidelines

Belt Positioner™ ***Belt Positioners, Trackers, and Trainers***

Belt Width Specifications

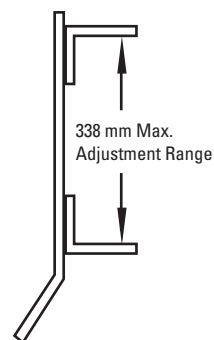
SIZE	BELT WIDTH (Min–Max)	POSITIONER WIDTH (Min–Max)
	mm	mm
Small	450–600	600–850
Medium	750–1200	850–1400
Large	1350–1800	1400–2075
Extra Large	1800–2400	1800–3000

Use next larger size for belt widths between ranges.



Application Guidelines:

- Belt Splice Mechanically Fastened/Vulcanized
- Belt Speed 5 m/s
- Belt Direction Reversing



Roller Specifications

SPECIFICATION	RUBBER	STEEL
Material	STEEL and 9.5 mm RUBBER	STEEL
Durometer	60	N/A
Rating	CEMA D (XL is CEMA E)	CEMA D (XL is CEMA E)
Bearings	6305 Sealed Ball Bearing	6305 Sealed Ball Bearing
Shaft Diameter	25 mm	25 mm
Wall Thickness	9 Gauge (3.797) (XL - 6 mm)	9 Gauge (3.797) (XL - 6 mm)
Specific Gravity	Over 1	Over 1
Working Temperature	-20 to 104° C	-20 to 104° C
Grease & Chemical Resistance	Good	Good
Sticky Material Performance	Excellent	Good

Roller Dimensions

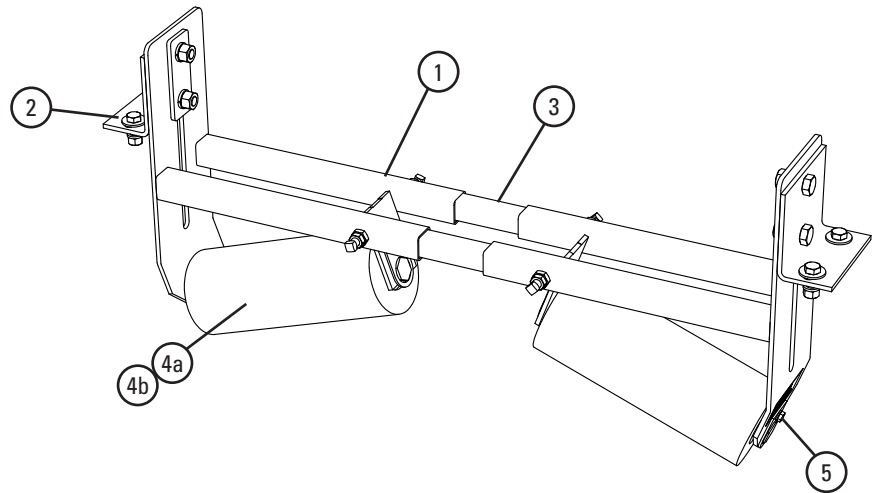
SIZE	LENGTH	DIAMETER
Small	225	125
Medium	325	125
Large	475	125
Extra Large	525	150

Product Notes:

- Optimal location: no closer than .9 m and no further than 1.8 m from a return roller.
- All rollers are “sealed for life”. No regreasing maintenance is required.
- MSHA approved.

Replacement Parts List

Belt Positioner™ Belt Positioners, Trackers, and Trainers



Replacement Parts

REF	DESCRIPTION	BELT WIDTH (Min–Max)	ORDERING NUMBER	ITEM CODE	WT. KG
1	Small Frame Kit* (1 ea.)	450–600	RBPFK-S	75522	5.7
	Medium Frame Kit* (1 ea.)	750–1200	RBPFK-M	75523	6.6
	Large Frame Kit* (1 ea.)	1350–1800	RBPFK-L	75524	8.8
	Extra Large Frame Kit* (1 ea.)	1800–2400	RBPFK-XL	75525	12.9
2	Mounting Bracket Kit* (1 ea.)		RBPMBK	75526	2.7
3	Small Inner Tube (1 ea.)	450–600	RBPIT-S	75527	1.4
	Medium Inner Tube (1 ea.)	750–1200	RBPIT-M	75528	2.0
	Large Inner Tube (1 ea.)	1350–1800	RBPIT-L	75529	2.9
	Extra Large Inner Tube (1 ea.)	1800–2400	RBPIT-XL	75530	4.1

* Hardware included

Replacement Rollers

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
4a	Small Rubber Roller	RBPRR-S	90650	3.6
	Medium Rubber Roller	RBPRR-M	90651	5.0
	Large Rubber Roller	RBPRR-L	90652	7.0
	Extra Large Rubber Roller	RBPRR-XL	90653	12.6
4b	Small Steel Roller	RBPSR-S	74562	5.5
	Medium Steel Roller	RBPSR-M	74563	7.5
	Large Steel Roller	RBPSR-L	74564	10.5
	Extra Large Steel Roller	RBPSR-XL	74565	16.6
5	Roller Retainer Kit* (incl. 1 retainer & hardware)	RBPRET	73163	0.2

Idler rollers on sizes S, M and L are 125 mm diameter and rated CEMA D.

Idler rollers on the XL size are 150 mm diameter and rated CEMA E.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

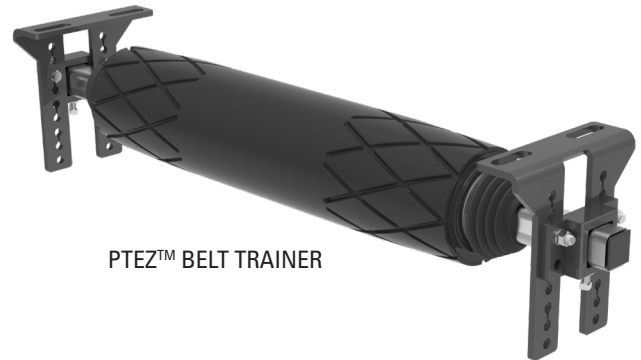
 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

PTEZ™ Belt Trainer ***Belt Positioners, Trackers, and Trainers***

PTEZ™ - Polyurethane

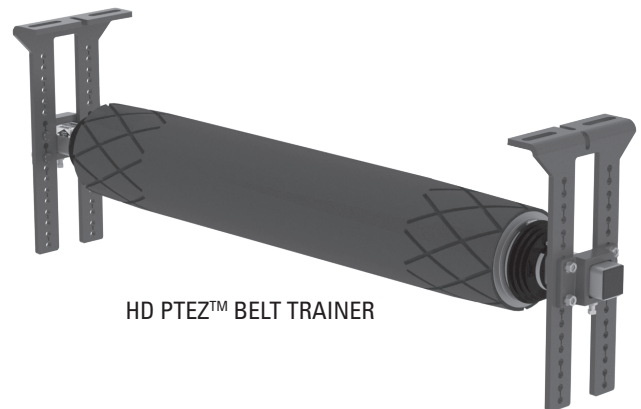
BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PTEZ-18	90265	54.4
600	PTEZ-24	90266	59.0
750	PTEZ-30	90267	63.5
900	PTEZ-36	90268	68.0
1050	PTEZ-42	90269	72.6
1200	PTEZ-48	90270	77.1



PTEZ™ BELT TRAINER

PTEZ™ HD - Polyurethane

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
1050	PTEZHD-42/1050	90616	103.4
1200	PTEZHD-48/1200	90617	114.3
1350	PTEZHD-54/1350	90618	126.6
1400	PTEZHD-56/1400	90795	129.3
1500	PTEZHD-60/1500	90619	136.6
1600	PTEZHD-64/1600	90796	143.8
1800	PTEZHD-72/1800	90620	158.3
2000	PTEZHD-80/2000	90797	173.3
2100	PTEZHD-84/2100	90621	180.5



HD PTEZ™ BELT TRAINER

PTEZ™ - Rubber

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PTEZ-18R	90808	55.0
600	PTEZ-24R	90809	59.0
750	PTEZ-30R	90810	64.0
900	PTEZ-36R	90811	68.0
1050	PTEZ-42R	90812	73.0
1200	PTEZ-48R	90813	78.0



PTEZ™ BELT TRAINER RUBBER

Product Notes:

- Simple adjustable mounting brackets ensure quick and accurate installation.
- Urethane roller cover ensures long-lasting performance.
- Works in multiple applications, yet economical. Single-direction and reversing belts. Wet or dry conditions. Belts with edge damage or wear. Belts mistracking to one or both sides.
- Easy ordering and installation. Enhanced to meet instant demands for training solutions, the PTEZ is available on a one-working-day lead time. The simple brackets and component construction also ensure a quick and easy installation.
- Uses tapered and patterned roller to activate the trainer movement. Pivot influences direction while Tilt increases the tension on the mistracked side – the result is two forces quickly moving the belt back to center.
- Works with mechanically fastened or vulcanized belts.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

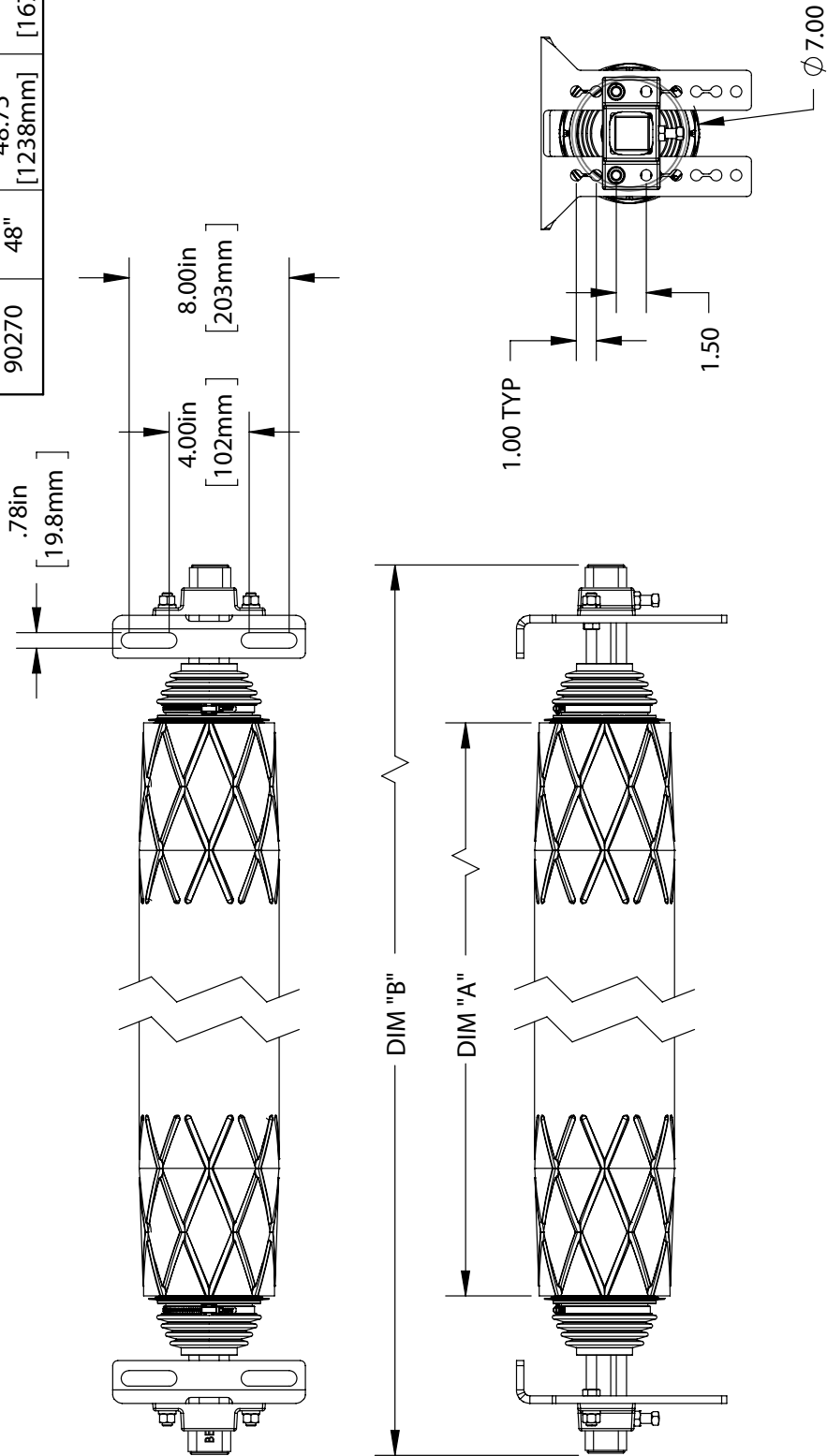
 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

PTEZ™ Belt Trainer

Belt Positioners, Trackers, and Trainers

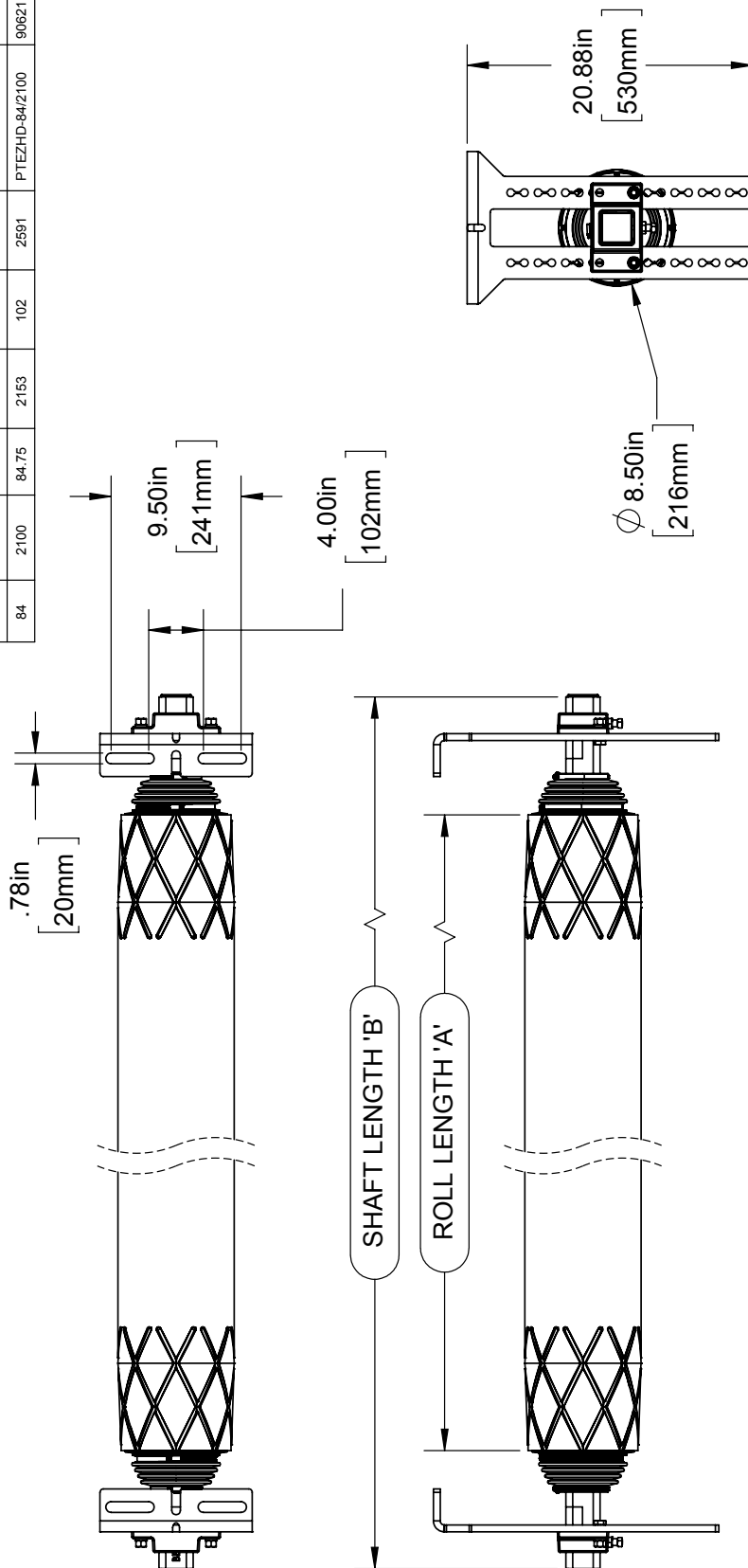
PART NUMBER	BELT WIDTH	DIM "A"	DIM "B"
90265	18"	18.75" [476mm]	36" [914mm]
90266	24"	24.75" [629mm]	42" [1067mm]
90267	30"	30.75" [781mm]	48" [1219mm]
90268	36"	36.75" [933mm]	54" [1372mm]
90269	42"	42.75" [1086mm]	60" [1524mm]
90270	48"	48.75" [1238mm]	66" [1676mm]



Specifications & Guidelines

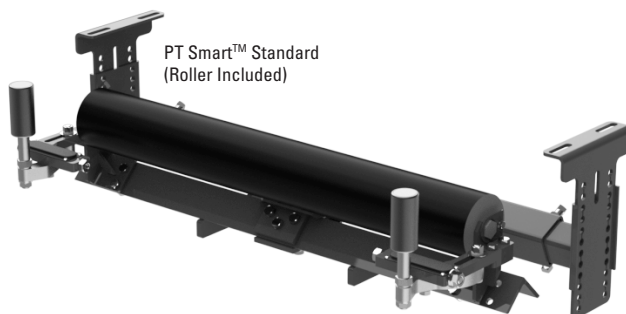
PTEZ™ HD Belt Trainer Belt Positioners, Trackers, and Trainers

SPECIFICATIONS					
ITEM CODE	ORDERING NUMBER	SHAFT LENGTH 'B' (mm)	ROLL LENGTH 'A' (in)		BELT WIDTH (mm)
			(in)	(mm)	
90616	PTEZHD-42/1050	60	1524	1086	42 1050
90617	PTEZHD-48/1200	66	1676	1238	48 1200
90618	PTEZHD-54/1350	72	1829	1391	54 1350
90795	PTEZHD-56/1400	74	1880	1441	56 1400
90619	PTEZHD-60/1500	78	1981	1543	60 1500
90796	PTEZHD-64/1600	82	2083	1645	64 1600
90620	PTEZHD-72/1800	90	2286	1848	72 1800
90797	PTEZHD-80/2000	98	2489	2051	80 2000
90621	PTEZHD-84/2100	102	2591	2153	84 2100



Product Ordering Information

PT Smart™ Belt Trainer Belt Positioners, Trackers, and Trainers



PT Smart™

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PTS-18R	77664	54.9
600	PTS-24R	77665	64.0
750	PTS-30R	77666	69.9
900	PTS-36R	77667	76.7
1050	PTS-42R	77668	84.4
1200	PTS-48R	77669	89.4
1350	PTS-54R	77670	95.3
1500	PTS-60R	77671	101.6
1800	PTS-72R	77672	109.8

Replacement Rollers

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
450	PTS-RR21	77680	10.0
600	PTS-RR27	77681	12.2
750	PTS-RR33	77682	14.6
900	PTS-RR39	77683	16.3
1050	PTS-RR45	77684	18.8
1200	PTS-RR51	77685	20.4
1350	PTS-RR57	77686	21.5
1500	PTS-RR63	77687	24.0
1800	PTS-RR75	77689	25.9



PT Smart™ Underground

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
750	PTS-30R-UG	77673	78.9
900	PTS-36R-UG	77674	85.3
1050	PTS-42R-UG	77675	88.9
1200	PTS-48R-UG	77676	94.3
1350	PTS-54R-UG	77677	99.8
1500	PTS-60R-UG	77678	115.7
1800	PTS-72R-UG	77679	120.2

Replacement Rollers

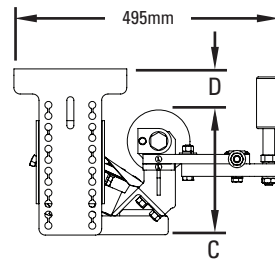
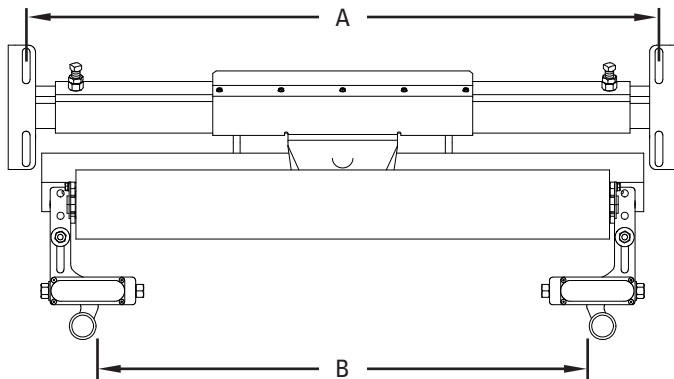
BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
750	PTS-RR39	77683	16.3
900	PTS-RR45	77684	18.8
1050	PTS-RR51	77685	20.4
1200	PTS-RR57	77686	21.5
1350	PTS-RR63	77687	24.0
1500	PTS-RR69	77688	25.9
1800	PTS-RR81	77690	36.7

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

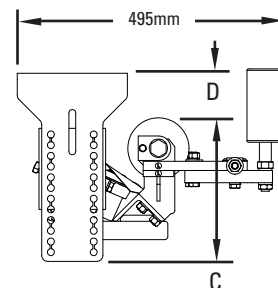
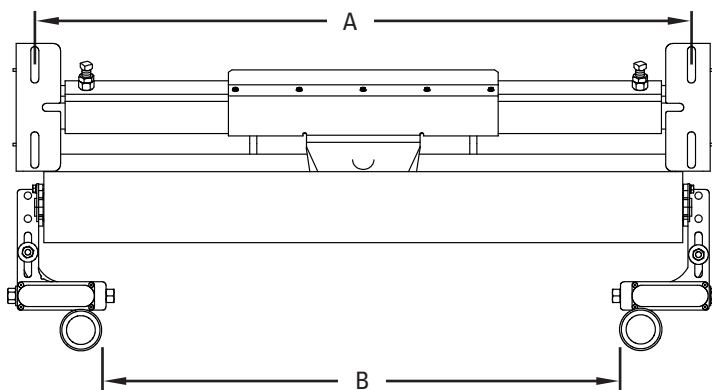
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

PT Smart™ Belt Trainer Belt Positioners, Trackers, and Trainers



PT Smart™ Standard					
BELT WIDTH	ITEM CODE	A	B	C	D (VERTICAL ADJUSTMENT)
450	77664	575–875	250–575	250	0–250
600	77665	725–1025	400–725		
750	77666	875–1175	550–875		
900	77667	1025–1325	700–1025		
1050	77668	1175–1475	825–1175		
1200	77669	1325–1625	1000–1325		
1350	77670	1475–1775	1150–1475		
1500	77671	1625–1925	1300–1625		
1800	77672	1925–2225	1600–1925		



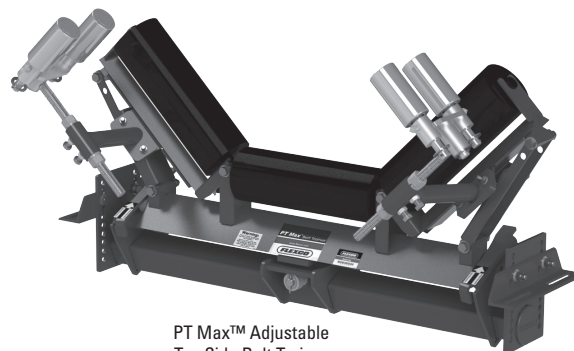
PT Smart™ Underground Structure					
BELT WIDTH	ITEM CODE	A	B	C	D (VERTICAL ADJUSTMENT)
750	77673	875–1175	675–1000	250	695–331
900	77674	1025–1325	825–1150		
1050	77675	1175–1475	975–1300		
1200	77676	1025–1625	1125–1450		
1350	77677	1475–1775	1275–1600		
1500	77678	1625–1925	1425–1750		
1800	77679	1925–2225	1725–2050	262	565–319

Product Ordering Information

PT Max™ Adjustable Belt Trainers Belt Positioners, Trackers, and Trainers

PT Max™ Adjustable Top Side

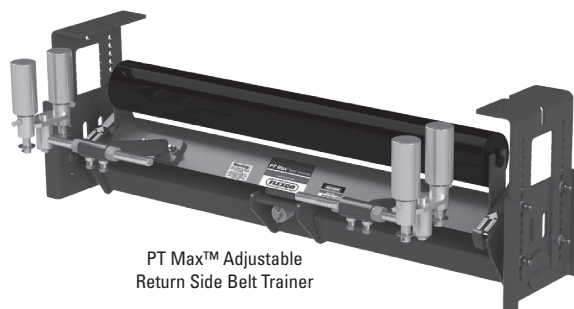
VERSION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Standard	650	PTMA 650T	83785	161.0
	800	PTMA 800T	83661	170.1
	1000	PTMA1000T	83662	183.7
	1200	PTMA1200T	83663	192.8
	1400	PTMA1400T	83664	201.8
	1600	PTMA1600T	83665	229.0
	1800	PTMA1800T	83666	240.4
Heavy-Duty	1800	PTMAHD1800T	83734	276.7
	2000	PTMAHD2000T	83735	303.9
	2200	PTMAHD2200T	83735	—



PT Max™ Adjustable
Top Side Belt Trainer

PT Max™ Adjustable Return Side

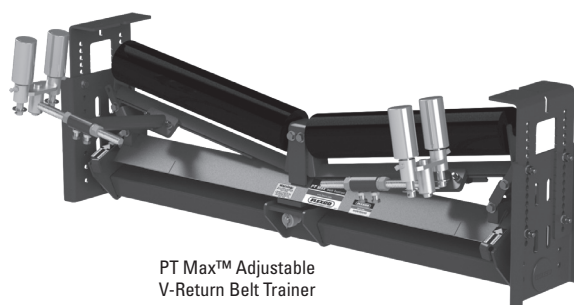
VERSION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Standard	650	PTMA650R	83786	154.2
	800	PTMA800R	83667	170.1
	1000	PTMA1000R	83668	179.2
	1200	PTMA1200R	83669	188.2
	1400	PTMA1400R	83670	195.0
	1600	PTMA1600R	83671	235.9
	1800	PTMA1800R	83672	244.9
Heavy-Duty	1800	PTMAHD1800R	83737	279.0
	2000	PTMAHD2000R	83738	301.6
	2200	PTMAHD2200R	83739	—



PT Max™ Adjustable
Return Side Belt Trainer

PT Max™ Adjustable V-Return

VERSION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
Standard	800	PTMA800VR	83673	195.0
	1000	PTMA1000VR	83674	204.1
	1200	PTMA1200VR	83675	215.5
	1400	PTMA1400VR	83676	224.6
	1600	PTMA1600VR	83677	235.9
	1800	PTMA1800VR	83678	276.7
	1800	PTMAHD1800VR	83740	288.0
Heavy-Duty	2000	PTMAHD2000VR	83741	328.9
	2200	PTMAHD2200VR	83742	349.3



PT Max™ Adjustable
V-Return Belt Trainer

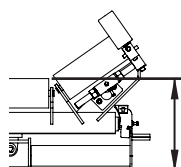
Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

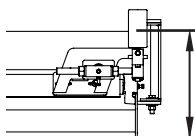
Specifications & Guidelines

PT Max™ Adjustable Belt Trainers *Belt Positioners, Trackers, and Trainers*

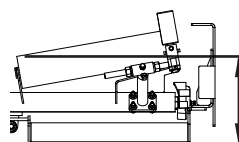
ROLL DIAMETER	TOPSIDE		RETURN SIDE		V-RETURN	
	Standard	Heavy-Duty	Standard	Heavy-Duty	Standard	Heavy-Duty
mm	mm	mm	mm	mm	mm	mm
127	406	432	432	457	457	432
152	432	457	457	483	483	457
178	457	483	483	508	508	483



Topside Clearance



Return Side Clearance



V-Return Clearance

Product Ordering Information

Standard Urethane Skirting Skirting Systems

Standard Urethane Skirting with 35° Chamfer

HEIGHT	THICKNESS	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
mm	mm	m			
150	12	15.2	SKPU-6X1/2X50	91222	8.2
200	12	15.2	SKPU-8X1/2X50	91224	12.0

Price Per Meter for reference only; skirting is available standard in 15,2 m lengths.



Product Notes:

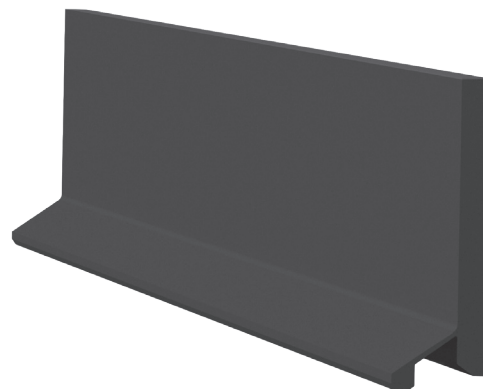
- Urethane skirting offers a more wear-resistant material than typical rubber, often providing as much as 3-4 times the wear life in similar applications. The lower coefficient of friction reduces strain on the system.
- Works with Flexco series of skirt clamps that offer simple serviceability: RMC1/PAL-Pak, Flex-Lok, and Flex-Seal.
- Uses soft durometer (65A) urethane with exceptional tear resistance to ensure a good seal and long belt life.
- Suitable for most applications: single direction or reversing belts, wet or dry conditions, old or new belts, vulcanized or mechanically-spliced systems.
- Rated for temperatures from -30°C to 82°C.

☐ **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

☐ **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Dual Seal Polyurethane Skirting Skirting Systems



Dual Seal Polyurethane Skirting with 35° Chamfer

HEIGHT	THICKNESS	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
mm	mm	m			
150	12	15.2	SKPU-DUAL-6X1/2X50	91404	42.0
200	12	15.2	SKPU-DUAL-8X1/2X50	91406	54.0

Price Per Meter for reference only; skirting is available standard in 15,2 m lengths.

Product Notes:

- Secondary seal provides a floating contact area behind the main slab to prevent spillage.
- Polyurethane skirting offers a more wear-resistant material than typical rubber, often providing as much as 3-4 times the wear life in similar applications.
The lower coefficient of friction reduces strain on the system.
- Works with Flexco series of skirt clamps that offer simple serviceability: RMC1/PAL-Pak, Flex-Lok™, and Flex-Seal™.
- Uses soft durometer (65A) polyurethane with exceptional tear resistance to ensure a good seal and long belt life.
- Suitable for most applications: single direction or reversing belts, wet or dry conditions, old or new belts, vulcanized or mechanically-spliced systems.
- Rated for temperatures from -30 to 82°C.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

RMC1 Skirt Clamps Skirting Systems

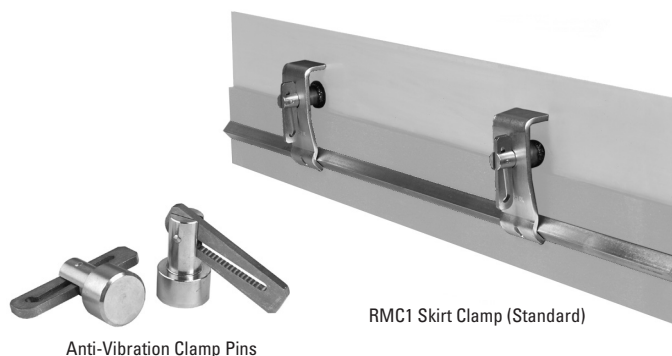
RMC1 Skirt Clamps*

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Skirt Clamp	RMC1	75817	5.3
LS Skirt Clamp	RMC1-LS	75834	4.7
Skirt Clamp 50 Pack	RMC1-50	75833	253.1

*Includes two clamp plates (Standard or LS - Limited Space), two clamp pins, and one 1.2 m clamp bar.

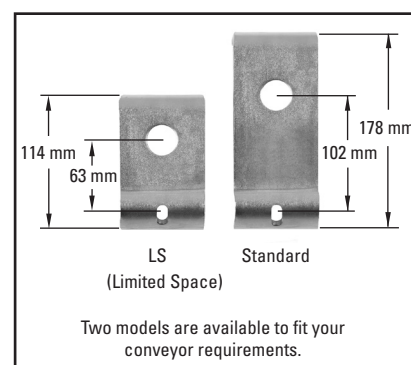
Skirt board and rubber not included.

Skirt Rubber Thickness Range: 8 to 19 mm



Replacement Parts

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Clamp Pin	RMC1-CP	75819	0.5
Bolt-On Clamp Pin	RMC1-BCP	76414	0.5
Clamp Plate	RMC1-PL	75821	1.0
LS Clamp Plate	RMC1LS-PL	75835	0.7
Clamp Bar	RMC1-CB	75820	1.8



PAL PAKs

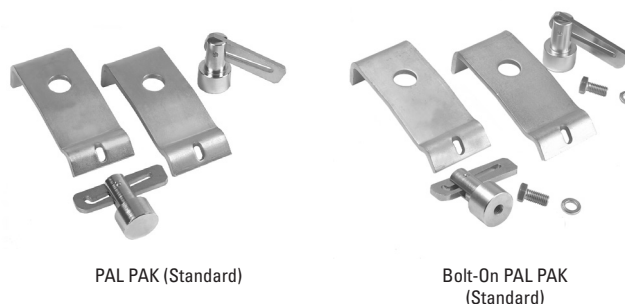
The Pick-A-Length (PAL) PAK contains (2) clamp plates and (2) clamp pins. You supply the clamp bar (25 x 25 x 13 mm angle) to your required length.

PAL PAKs per System Length

Skirting System Length	0.3–1.2 m	1.5–2.4 m	2.8–3.8 m	4.0–4.9 m	5.2–6.1 m
PAL PAKs Needed	1	2	3	4	5

Replacement Parts

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
PAL PAK	RMC1-PP	75832	3.0
LS PAL PAK	RMC1-LSPP	75836	2.4
Bolt-On PAL PAK	RMC1-BPP	76415	2.9
Bolt-On LS PAL PAK	RMC1-LSBPP	76538	2.4



Product Notes:

- Solves material spillage problems in the conveyor loading zone.
- Stops material loss, eliminates safety hazards, and reduces wear on conveyor components.
- LS (Limited Space) model for restricted space areas and for portable equipment.
- Pick-A-Length (PAL) PAK option for special or longer length requirements.
- Bolt-on Clamp Pins eliminate welding on applications where sparking can be a safety hazard.
- Anti-Vibration (standard) Clamp Pin stays locked even in applications with severe vibration.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Flex-Lok™ Skirt Clamps Skirting Systems

Flex-Lok™ Skirt Clamp

One Skirt Clamp includes (1) 1.8 m clamp runner, (4) clamp plates, (4) clamp pins, and (1) 1.8 m restraining bar.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Skirt Clamp	FLSC-I	71052	14.1
Skirt Clamp 50 Pack	FLSC-I-50	71054	705.3

Skirt board & rubber not included.

Skirt Rubber Thickness Range: 8–25 mm

Mini Flex-Lok™ Skirt Clamp

One Mini Skirt Clamp includes (1) 6' (1.8 m) clamp runner, (3) mini clamp plates, (3) clamp pins, and (1) 6' (1.8 m) restraining bar.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Mini Skirt Clamp	FLSCM-I	71055	12.5
Mini Skirt Clamp 50 Pack	FLSCM-I-50	71100	626.0

Skirt board & rubber not included.

Skirt Rubber Thickness Range: 8–16 mm

Stainless Steel Flex-Lok™ Skirt Clamp

One SS Skirt Clamp includes (1) 1.8 m clamp runner, (4) clamp plates, (4) clamp pins, and (1) 1.8 m restraining bar.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
SS Skirt Clamp	FLSC-ISS	75778	11.3

Replacement Parts

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
FLEX-LOK™ & MINI SKIRT CLAMPS			
Clamp Runner - 1.8 m	FL-RPI	71058	3.3
Clamp Plate	FL-PC-I	71057	0.7
Mini Clamp Plate	FLM-PC	71140	0.7
Clamp Pin	FL-CP-I	71141	0.9
Restraining Bar - 1.8 m	FL-RBI	71060	5.1
STAINLESS STEEL FLEX-LOK™ SKIRT CLAMP			
SS Clamp Plate	FL-PC-ISS	71168	0.9
Clamp Pin	FL-CP-ISS	71164	0.9

SERVICE MAINTENANCE:

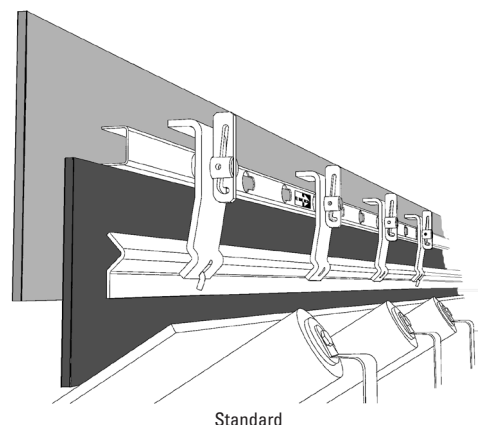
- Inspection – Periodically inspect the clearance between the skirt rubber and the belt. If this gap is more than 6 mm or if excessive fines are escaping, readjust the skirt rubber.
- Adjustment – Unlock the wedges on the clamp pins and slide the skirt rubber down to the belt. Relock the clamp pins.

TROUBLESHOOTING:

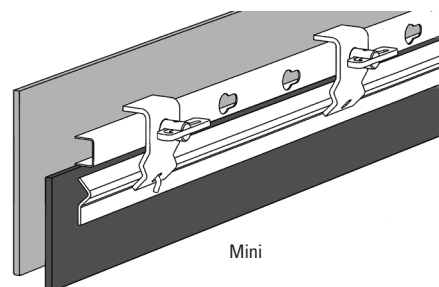
Problem: Skirt rubber slips out of skirt clamp.

Solution: 1. Check to insure wedges in clamp pins are locked.

2. Check skirt rubber position. Skirt rubber must not fold and lie on top of belt.



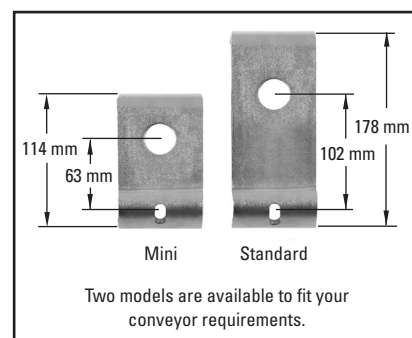
Standard



Mini



Anti-Vibration Clamp Pins (Standard)



Two models are available to fit your conveyor requirements.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

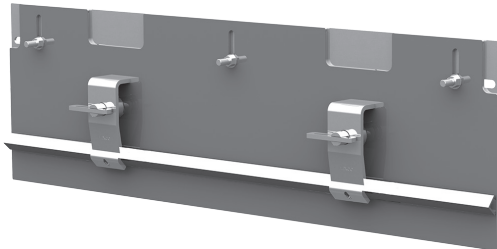
Product Ordering Information

Skirt Wear Liner Kits Skirting Systems

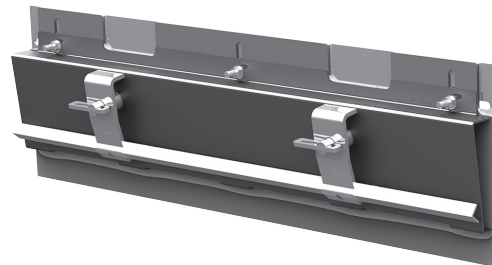
Skirt Wear Liner Kits

DESCRIPTION	HEIGHT	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
Straight Liner Kit with 6mm AR400	368	1200	SLAWK-48	93115	34.1
Straight Liner Kit with 125mm Canoe Liner	368	1200	SLUWK-48	93116	34.7
Tangent Liner Kit with 6mm AR400	368	1200	TLAWK-48	93117	43.7
Tangent Liner Kit with 25mm Canoe Liner	368	1200	TLUWK-48	93118	43.5

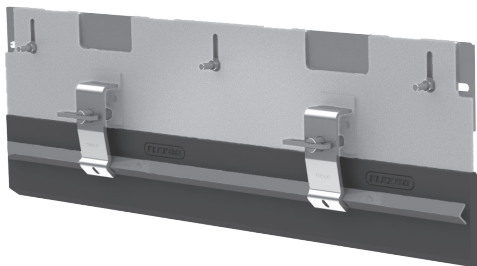
Includes one 1200mm section



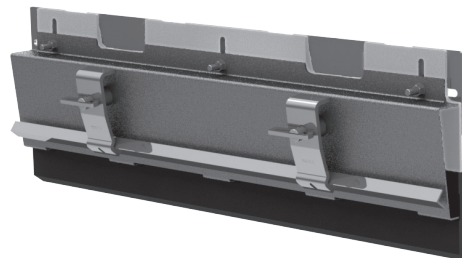
Straight Liner Kit with 6mm AR400



Tangent Liner Kit with 6mm AR400



Straight Liner Kit with 25mm Canoe Liner



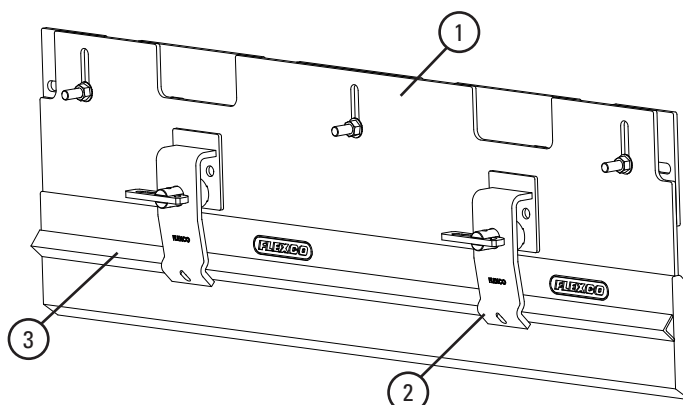
Tangent Liner Kit with 25mm Canoe Liner

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Replacement Parts List

Skirt Wear Liner Kits Skirting Systems



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	Replacement Straight Liner with 6mm AR400	SL-48	91841	20.6
	Replacement Tangent Liner with 6mm AR400	TL-48	91842	20.7
	Replacement Straight Liner with 25mm Canoe Liner	SLU-48	93113	21.4
	Replacement Tangent Liner with 25mm Canoe Liner	TLU-48	93114	20.5
2	Bolt-On Pal Pak	RMC1-BPP	76415	2.9
3	Clamp Bar	RMC1-CB	75820	1.8

Product Notes:

- Solves material spillage problems in the conveyor loading zone.
- Stops material loss, eliminates safety hazards, and reduces wear on conveyor components.
- Combines new liner wall with existing Flexco Skirting Kits to provide an upgraded sealing edge.
- Wear liner adjustable from outside the chute for quick and easy service.
- With long wearing 1/4" (6mm) AR400 plate or 1" (25mm) Polyurethane Canoe Liner

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Flex-Seal™ Skirt System Skirting Systems

Flex-Seal™ Skirt System*

Includes (1) angle plate, (1) Bolt-On PAL PAK, and (1) clamp bar.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Flex-Seal Skirt System	RMC2-FS-1	76558	13.4
Flex-Seal Skirt System 50 Pack	RMC2-FS-50	77330	669.0

Skirt board & rubber not included.

Skirt Rubber Thickness Range: 8–19 mm

Replacement Parts

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
Angle Plate	RMC2-FSAPK	76559	8.6
Bolt-On PAL PAK*	RMC1-BPP	76415	2.9
Clamp Bar	RMC1-CB	75820	1.8

*Includes (2) ea. bolt-on clamp pins and clamp plates.



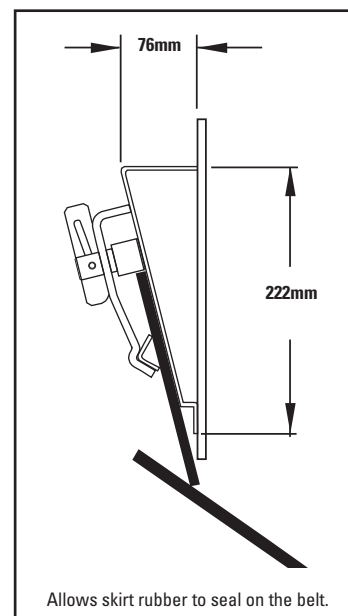
Bolt-On PAL PAK



Flex-Seal™ Skirt System

Specifications

SKIRT RUBBER WIDTH AND THICKNESS RANGE	
Width Required	150mm
Thickness Range	8–19mm



Product Notes:

- Solves material spillage problems in the conveyor loading zone.
- Stops material loss, eliminates safety hazards, and reduces wear on conveyor components.
- Anti-Vibration (standard) Clamp Pin with serrated wedge stays locked even in applications with severe vibration.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Enclosed Skirting Skirting Systems

Enclosed Skirting Base Unit:

Base unit configuration options: belt width, length, no cover or cover, standard or tangential seal. One Leg Kit included with each Base Unit.

Product Notes:

- Maximum span between support legs is 2400 mm and they are to be attached to the conveyor stringer or truss.
– For each run of Enclosed Skirting one additional Leg Kit is required to complete the installation. See Leg Kits on the Replacement Parts page.
- Skirting solutions do not include required skirt rubber; purchase from local Flexco distribution.
- Straight skirt wall and tangential skirt wall available for different skirt rubber sealing options.
- Product is built and sold to CEMA standards.
- Skirt board liners made with AR400 abrasive resistant plate steel.



Standard Base Unit

BELT WIDTH	BASE UNIT LENGTH	STANDARD, NO COVER			STANDARD, COVERED		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
600	1200	ES24-4-SN	91653	80.1	ES24-4-SF	91664	99.1
750	1200	ES30-4-SN	91654	80.7	ES30-4-SF	91665	103.1
900	1200	ES36-4-SN	91655	81.3	ES36-4-SF	91666	107.3
1050	1200	ES42-4-SN	91656	82.5	ES42-4-SF	91667	112.1
1200	1200	ES48-4-SN	91657	83.1	ES48-4-SF	91668	116.4
1350	1200	ES54-4-SN	91658	83.7	ES54-4-SF	91669	120.5
1500	1200	ES60-4-SN	91659	85.0	ES60-4-SF	91670	125.2
1650	1200	ES66-4-SN	91660	85.5	ES66-4-SF	91671	129.3
1800	1200	ES72-4-SN	91661	86.1	ES72-4-SF	91672	133.6
2100	1200	ES84-4-SN	91662	88.0	ES84-4-SF	91673	142.4
2400	1200	ES96-4-SN	91663	89.8	ES96-4-SF	91674	151.4
600	2400	ES24-8-SN	91689	144.4	ES24-8-SF	91700	182.3
750	2400	ES30-8-SN	91690	145.0	ES30-8-SF	91701	189.9
900	2400	ES36-8-SN	91691	145.6	ES36-8-SF	91702	197.5
1050	2400	ES42-8-SN	91692	146.8	ES42-8-SF	91703	206.0
1200	2400	ES48-8-SN	91693	147.4	ES48-8-SF	91704	213.9
1350	2400	ES54-8-SN	91694	148.0	ES54-8-SF	91705	221.5
1500	2400	ES60-8-SN	91695	149.2	ES60-8-SF	91706	229.7
1650	2400	ES66-8-SN	91696	149.8	ES66-8-SF	91707	237.4
1800	2400	ES72-8-SN	91697	150.4	ES72-8-SF	91708	245.3
2100	2400	ES84-8-SN	91698	152.2	ES84-8-SF	91709	261.1
2400	2400	ES96-8-SN	91699	154.0	ES96-8-SF	91710	277.2

Tangential Base Unit

BELT WIDTH	BASE UNIT LENGTH	TANGENTIAL, NO COVER			TANGENTIAL, COVERED		
		ORDERING NUMBER	ITEM CODE	WT. KG	ORDERING NUMBER	ITEM CODE	WT. KG
1200	1200	ES48-4-TN	91675	102.3	ES48-4-TF	91682	135.5
1350	1200	ES54-4-TN	91676	102.9	ES54-4-TF	91683	139.7
1500	1200	ES60-4-TN	91677	104.1	ES60-4-TF	91684	144.4
1650	1200	ES66-4-TN	91678	104.7	ES66-4-TF	91685	148.5
1800	1200	ES72-4-TN	91679	105.3	ES72-4-TF	91686	152.7
2100	1200	ES84-4-TN	91680	107.1	ES84-4-TF	91687	161.6
2400	1200	ES96-4-TN	91681	109.0	ES96-4-TF	91688	170.6
1200	2400	ES48-8-TN	91711	185.7	ES48-8-TF	91718	252.2
1350	2400	ES54-8-TN	91712	186.3	ES54-8-TF	91719	259.9
1500	2400	ES60-8-TN	91713	187.6	ES60-8-TF	91720	268.1
1650	2400	ES66-8-TN	91714	188.2	ES66-8-TF	91721	275.7
1800	2400	ES72-8-TN	91715	188.7	ES72-8-TF	91722	283.6
2100	2400	ES84-8-TN	91716	190.6	ES84-8-TF	91723	299.5
2400	2400	ES96-8-TN	91717	192.4	ES96-8-TF	91724	315.6

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

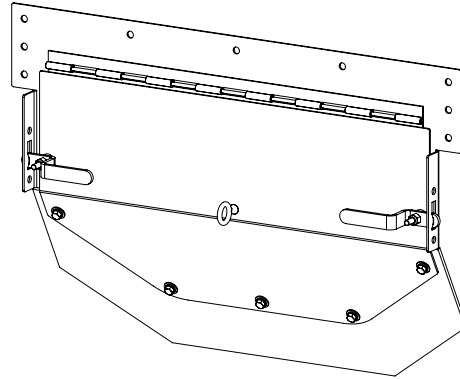
Product Ordering Information

Enclosed Skirting Skirting Systems

Rear Seal

Used to enclose the rear of system while providing access into the system.

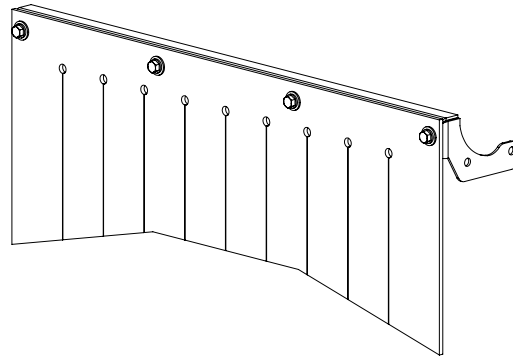
BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	RS-24	91725	10.8
750	RS-30	91726	12.8
900	RS-36	91727	15.0
1050	RS-42	91728	17.3
1200	RS-48	91729	19.7
1350	RS-54	91730	22.0
1500	RS-60	91731	24.5
1650	RS-66	91732	26.9
1800	RS-72	91733	29.5
2100	RS-84	91734	35.4
2400	RS-96	91735	41.9



Dust Curtain

Can be located every 600 mm.

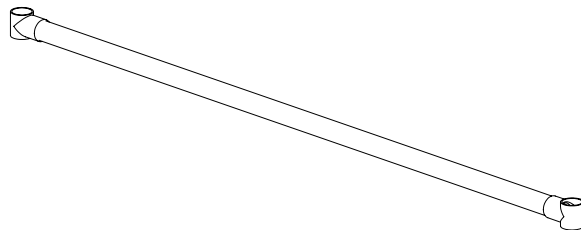
BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	DC-24	91736	2.5
750	DC-30	91737	2.9
900	DC-36	91738	3.3
1050	DC-42	91739	3.6
1200	DC-48	91740	4.1
1350	DC-54	91741	4.4
1500	DC-60	91742	4.6
1650	DC-66	91743	5.0
1800	DC-72	91744	5.2
2100	DC-84	91745	5.8
2400	DC-96	91746	6.0



Spanners

Can be located every 600 mm.

SPANNER WIDTH	ORDERING NUMBER	ITEM CODE	WT. KG
600	SP-24	91747	2.5
750	SP-48	91748	4.9
900	SP-72	91749	7.3
1050	SP-96	91750	9.8



Product Notes:

- Add-on items attach to base unit to provide custom arrangement for your application

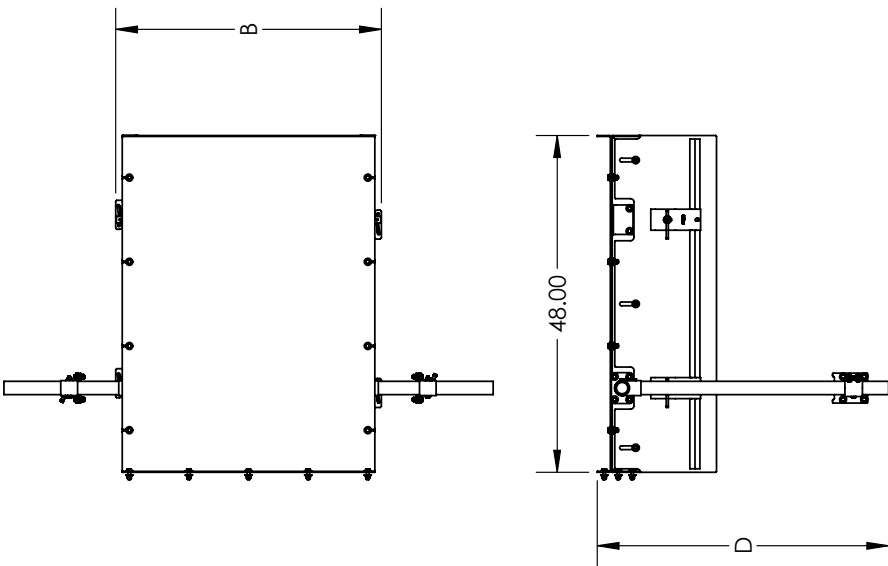
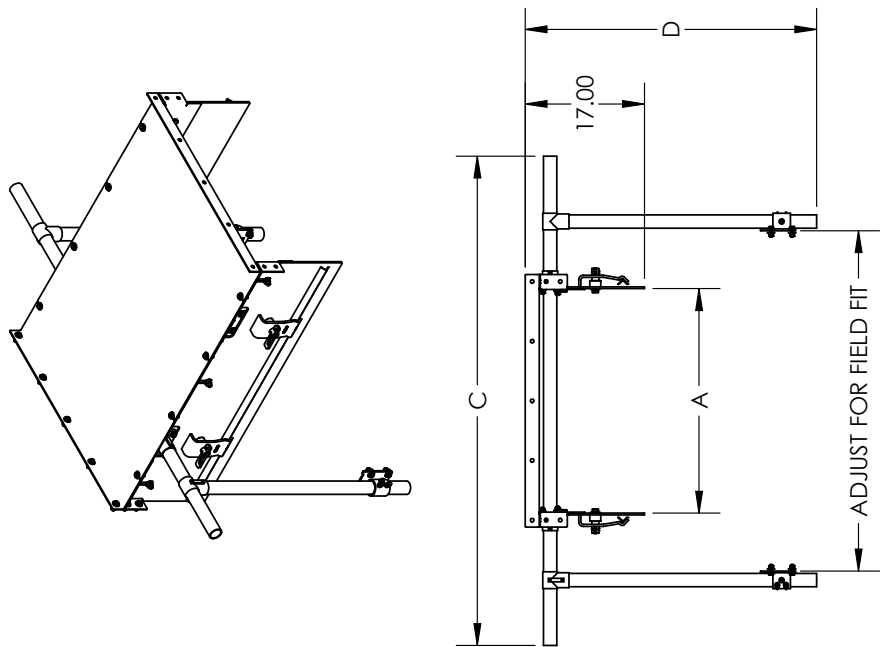
 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Specifications & Guidelines

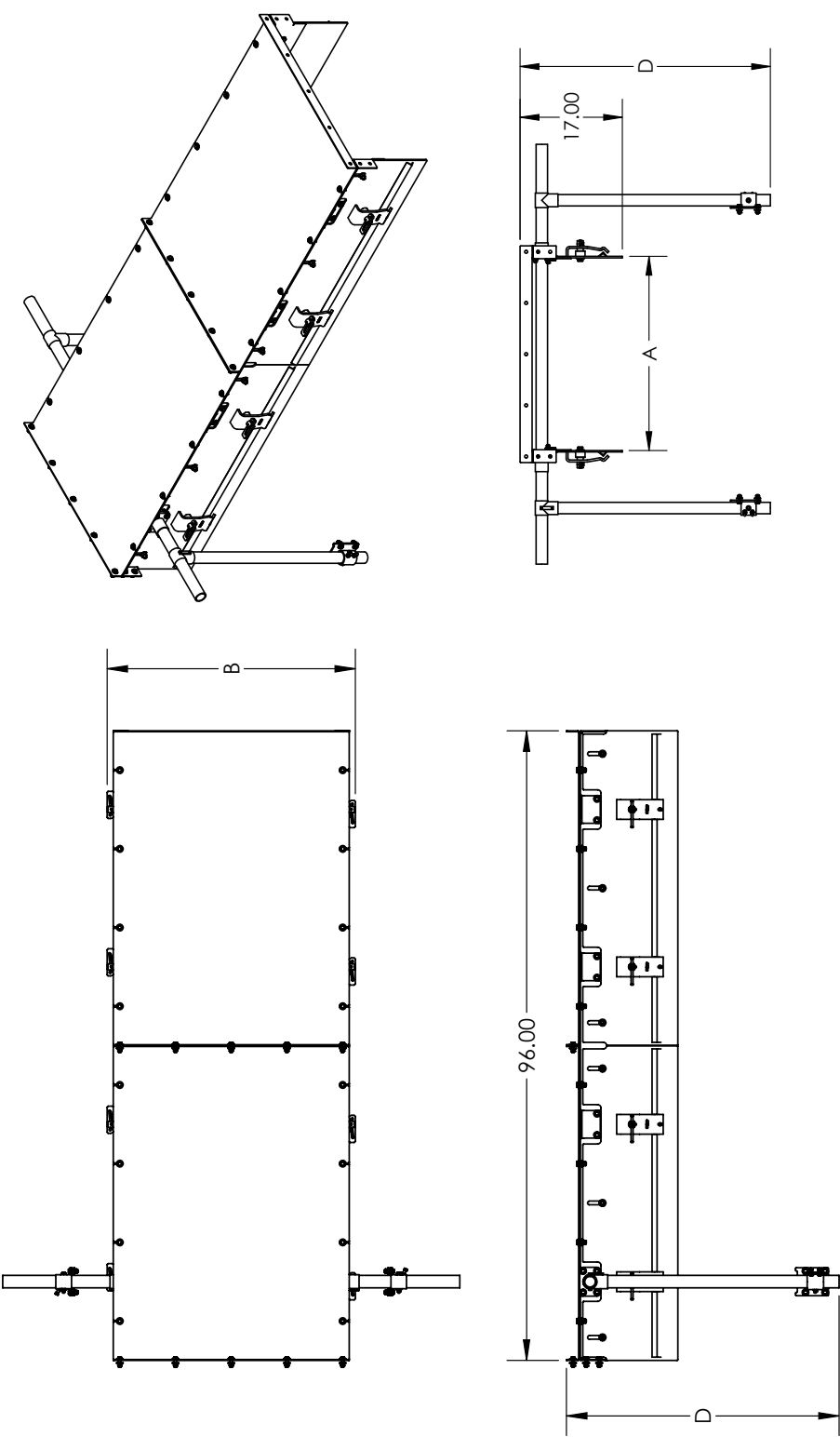
Enclosed Skirting Skirting Systems

1.2 m Base Unit



BELT WIDTH (in)	A (in)	B (in)	C (in)	D (in)
24	16	21.9	45.8	38.5
30	20	25.9	51.8	38.5
36	24	29.9	57.8	38.5
42	28	33.9	63.8	41.5
48	32	37.9	69.8	41.5
54	36	41.9	75.8	41.5
60	40	45.9	81.8	44.5
66	44	49.9	87.8	44.5
72	48	53.9	93.8	44.5
84	56	57.9	105.8	47.5
96	64	61.9	117.8	50.5

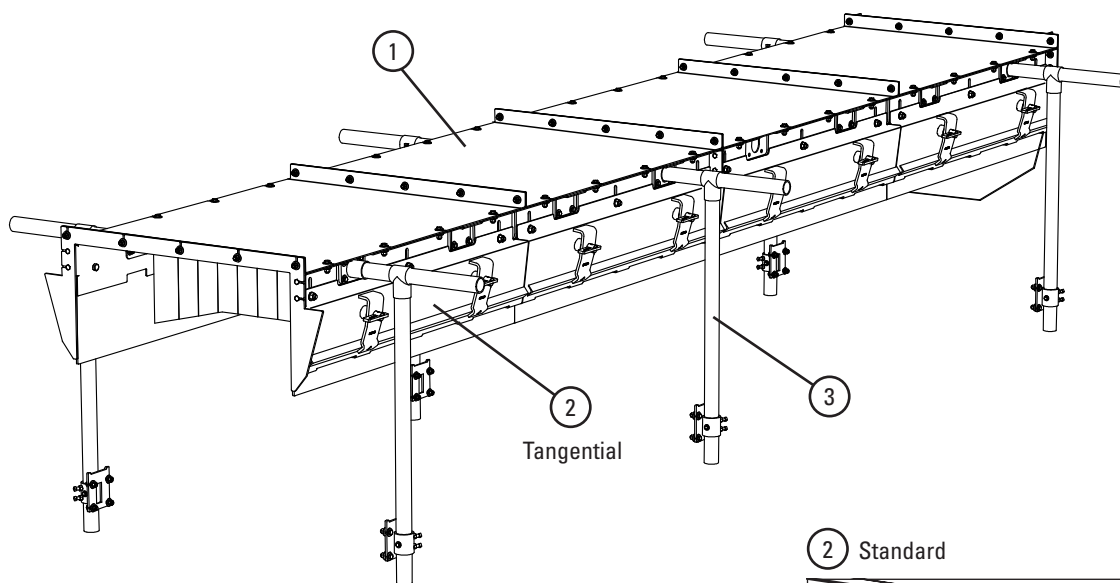
2.4 m Base Unit



BELT WIDTH (in)	A (in)	B (in)	C (in)	D (in)
24	16	21.9	45.8	38.5
30	20	25.9	51.8	38.5
36	24	29.9	57.8	38.5
42	28	33.9	63.8	41.5
48	32	37.9	69.8	41.5
54	36	41.9	75.8	41.5
60	40	45.9	81.8	44.5
66	44	49.9	87.8	44.5
72	48	53.9	93.8	44.5
84	56	57.9	105.8	47.5
96	64	61.9	117.8	50.5

Replacement Parts List

Enclosed Skirting Skirting Systems



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KG
1	600mm Cover	SKC-24	91751	19.0
	750mm Cover	SKC-30	91752	22.5
	900mm Cover	SKC-36	91753	26.0
	1050mm Cover	SKC-42	91754	29.6
	1200mm Cover	SKC-48	91755	33.2
	1350mm Cover	SKC-54	91756	36.7
	1500mm Cover	SKC-60	91757	40.3
	1650mm Cover	SKC-66	91758	43.8
	1800mm Cover	SKC-72	91759	47.4
	2100mm Cover	SKC-84	91760	54.4
	2400mm Cover	SKC-96	91761	61.6
2	Standard AR400 Wear Plate*	SL-48	91841	20.6
	Tangential AR400 Wear Plate*	TL-48	91842	20.7
3	600mm Leg Kit**	LA-24	91762	16.3
	750mm Leg Kit**	LA-30	91763	17.0
	900mm Leg Kit**	LA-36	91764	17.6
	1050mm Leg Kit**	LA-42	91765	18.8
	1200mm Leg Kit**	LA-48	91766	19.4
	1350mm Leg Kit**	LA-54	91835	20.0
	1500mm Leg Kit**	LA-60	91836	21.2
	1650mm Leg Kit**	LA-66	91837	21.8
	1800mm Leg Kit**	LA-72	91838	22.4
	2100mm Leg Kit**	LA-84	91839	24.2
	2400mm Leg Kit**	LA-96	91840	26.0

Hardware included.

*Item is single plate; (2) plates are required for every 1200 mm base unit and (4) plates are required for every 2400 mm base unit

**Kit includes (2) vertical legs, (1) crossmember, joints/mounts, and hardware

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

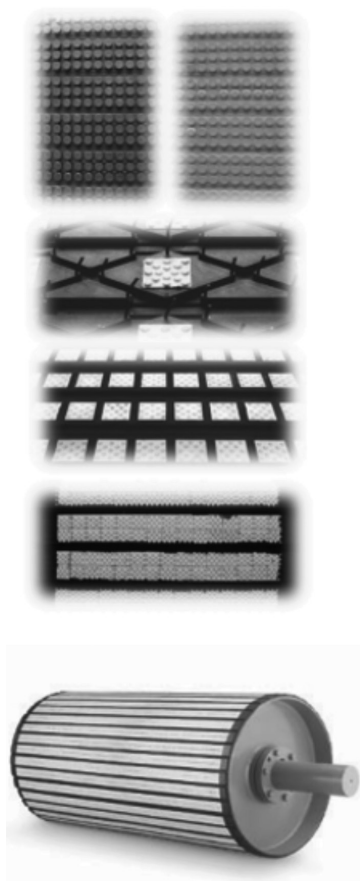
Specifications & Guidelines

Pulley Lagging

FLEX-LAG® Selection Chart - FLEX-LAG Pulley Lagging is manufactured in strips 200 mm wide. The chart below informs you how many strips of FLEX-LAG you will need to lag a pulley in relation to the pulley diameter.

NOTE: Length of rubber lagging is 6.5m or 3.3m for LD lagging; Ceramic Lagging is manufactured to belt/pulley width. Furthermore we would like to draw your attention to our pulley diameter recommendations in regard to the use of HD rubber and ceramic lagging.

PULLEY DIAMETER	RECOMMENDED LAGGING TYPES	No. STRIPS NEEDED
50 (min)–67	6BLD/6WLD	1
b/valid from/ valable á partir du/ válida		2
130–196		3
197–259	6BLD/6WLD/10ND/12ND/ 10FRD/12FRD/12NDC/12FRDC	4
260–319		5
320–381	6BLD/6WLD/10ND - 20 ND/ 10FRD - 20 FRD/12NDC/12FRDC/ CL/CLFR	6
382–445		7
446–510		8
511–573		9
574–636		10
637–700		11
701–764		12
765–827		13
828–891		14
892–955		15
956–1018		16
1019–1082		17
1083–1145		18
1146–1210		19
1211–1300		20



Product Ordering Information

Flex-Lag® Rubber Lagging Bondable Pulley Lagging

Flex-Lag® Light Duty Rubber*

PATTERN	THICKNESS	LENGTH	MATERIAL	ORDERING NUMBER	ITEM CODE
	mm	m			
Light Duty	6.0	3.3	SBR	6NLD3.3/11	71077

Strips = (Pulley Diameter (mm) x 3.14) ÷ 200 mm, then round up.

Rolls = $\frac{\text{Strips} \times (\text{Face Width} + 100 \text{ mm})}{A \text{ or } B}$

A or B

A = Light Duty = 3300 mm; B = All Others = 6500 mm

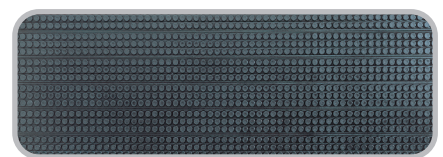
Flex-Lag® Roll Lagging - SRB Rubber**

PATTERN	THICKNESS	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
	mm	m			
Diamond	10	6.5	10ND6.5/21	71002	12.6
Diamond	12	6.5	12ND6.5/21	71004	14.8
Diamond	15	6.5	15ND6.5/21	71006	18.8
Diamond	20	6.5	20ND6.5/21	71008	24.0
Diamond	25	6.5	25ND6.5/21	71152	—
Plain	10	6.5	10NP6.5/21	71010	14.0
Plain	12	6.5	12NP6.5/21	71012	16.0
Plain	15	6.5	15NP6.5/21	71017	22.0
Plain	20	6.5	20NP6.5/21	71021	—
Plain	25	6.5	25NP6.5/21	71163	—
Diamond Ceramic	12	6.5	12NDC6.5/21	71155	15.0
Medium Ceramic	15	6.5	CLMN6.5/21-15	62216	19.0

*For Flex-Lag® Light Duty Rubber all material is 200 mm wide and 3.3 m rolls.

**For Flex-Lag® Natural Rubber and Flame-Resistant Rubber, all material is 200 mm wide in 6.5 m rolls.

Flex-Lag® Light Duty Rubber Lagging



Flex-Lag® Diamond Grooved Rubber Lagging



Flex-Lag® Plain Grooved Rubber Lagging



Flex-Lag® Roll Lagging - FRAS Rubber**

PATTERN	THICKNESS	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
	mm	m			
Diamond	10	6.5	10FRD6.5/21	71014	14.0
Diamond	12	6.5	12FRD6.5/21	71016	17.0
Diamond	15	6.5	15FRD6.5/21	71018	22.0
Diamond	20	6.5	20FRD6.5/21	71019	28.0
Plain	10	6.5	10FRP6.5/21	71020	15.5
Plain	12	6.5	12FRP6.5/21	71022	18.0
Plain	15	6.5	15FRP6.5/21	71015	25.0
Plain	20	6.5	20FRP6.5/21	72129	—
Diamond Ceramic	12	6.5	12FRDC6.5/21	71159	16.0
Medium Ceramic	15	6.5	CLMFR6.5/21-15	61319	22.0

FRAS (Fire Resistant Anti Static) MSHA Certification # - MSHA NO. IC-190

Ordering Number Key: **N** - SBR, **FR** - FRAS, **P** - Plain, **D** - Diamond, **DC** - Diamond Ceramic, **LD** - Light Duty

Specifications:

- Temperature Rating -15 to 85°C
- Rubber Compound..... SBR (Styrene-Butadiene-Rubber)
- Rubber Hardness..... 68 ± 3 Shore A
- Ceramic Compound
(Diamond Ceramic Lagging)..... Aluminum Oxide (Al₂O₃)
- Ceramic Hardness
(Diamond Ceramic Lagging)..... 83 HRA Rockwell Hardness Scale A

Strip Selection Chart

PULLEY DIAMETER	No. STRIPS REQUIRED	PULLEY DIAMETER	No. STRIPS REQUIRED
320–381	6	1083–1145	18
382–445	7	1146–1210	19
446–510	8	1211–1273	20
511–573	9	1274–1336	21
574–636	10	1337–1400	22
637–700	11	1403–1463	23
701–764	12	1466–1527	24
765–827	13	1529–1590	25
828–891	14	1593–1654	26
892–955	15	1656–1717	27
956–1018	16	1720–1781	28
1019–1082	17	1783–1844	29

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

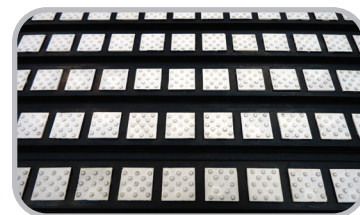
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Flex-Lag® Medium Ceramic Bondable Pulley Lagging

Flex-Lag® Rubber Diamond Ceramic Lagging

DESCRIPTION	THICKNESS	LENGTH	ORDERING NUMBER	ITEM CODE	WT. KG
	mm	m			
Rubber Black	12.0	6.5	12NDC	71155	25.0
Rubber Black (FRAS)	12.0	6.5	12FRDC	71159	27.0



Flex-Lag® Medium Ceramic Lagging

Flex-Lag® Medium Ceramic Lagging - SBR Rubber

THICKNESS	BELT WIDTH	CERAMIC LENGTH	STRIP LENGTH	DIMPLED TILE		
				ORDERING NUMBER	ITEM CODE	WT. KG
15mm	450	474	880	CLMN450/18-15	61294	2.9
	600	626	1032	CLMN600/24-15	61295	3.4
	750	779	1185	CLMN750/30-15	61296	3.9
	900	931	1337	CLMN900/36-15	61297	4.4
	1050	1082	1488	CLMN1050/42-15	61298	4.7
	1200	1235	1641	CLMN1200/48-15	61299	5.7
	1350	1388	1794	CLMN1350/54-15	61300	6.1
	1500	1541	1947	CLMN1500/60-15	61301	6.7
	1800	1842	2248	CLMN1800/72-15	61302	7.7
	2100	2155	2561	CLMN2100/84-15	61303	8.7

Flex-Lag® Medium Ceramic Lagging - FRAS Rubber

THICKNESS	BELT WIDTH	CERAMIC LENGTH	STRIP LENGTH	DIMPLED TILE		
				ORDERING NUMBER	ITEM CODE	WT. KG
15mm	450	474	880	CLMFR450/18-15	61308	3.3
	600	626	1032	CLMFR600/24-15	61309	3.9
	750	779	1185	CLMFR750/30-15	61310	4.5
	900	931	1337	CLMFR900/36-15	61311	5.1
	1050	1082	1488	CLMFR1050/42-15	61312	5.4
	1200	1235	1641	CLMFR1200/48-15	61313	6.6
	1350	1388	1794	CLMFR1350/54-15	61314	7.0
	1500	1541	1947	CLMFR1500/60-15	61315	7.7
	1800	1842	2248	CLMFR1800/72-15	61316	8.9
	2100	2155	2561	CLMFR2100/84-15	61317	10.0

FRAS (Fire Resistant Anti Static) MSHA Certification # - MSHA NO. IC-190
Ordering Number Key: **N** - SBR, **FR** - FRAS

Strip Selection Chart

PULLEY DIAMETER	No. STRIPS REQUIRED	PULLEY DIAMETER	No. STRIPS REQUIRED
320-381	6	1083-1145	18
382-445	7	1146-1210	19
446-510	8	1211-1273	20
511-573	9	1274-1336	21
574-636	10	1337-1400	22
637-700	11	1403-1463	23
701-764	12	1466-1527	24
765-827	13	1529-1590	25
828-891	14	1593-1654	26
892-955	15	1656-1717	27
956-1018	16	1720-1781	28
1019-1082	17	1783-1844	29

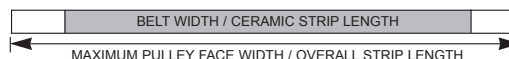
Specifications:

- Temperature Rating -15 to 85°C
- Rubber Compound..... SBR (Styrene-Butadiene-Rubber)
- Rubber Hardness..... 68 ± 3 Shore A
- Ceramic Compound..... Aluminum Oxide (Al₂O₃)
- Ceramic Hardness..... 83 HRA Rockwell Hardness Scale A
- Ceramic Coverage..... 39%, strips are 200 mm wide

Product Notes:

- No wasted ceramic with easy-to-specify dimensions by using pulley or belt width.
- Constructed from individual ceramic tiles molded into high-durometer rubber for superior abrasion resistance.
- Horizontal grooves trap and deflect water.
- Molded ceramic buttons grip the belt's underside for positive traction and no slippage.

CERAMIC STRIP CONFIGURATION



Strips Required = Pulley Diameter (mm) x 3.14 ÷ 200 mm, then round up.

Stock items (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

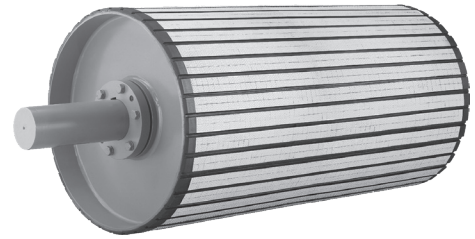
Non-stock items (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Flex-Lag® Full Ceramic Bondable Pulley Lagging

Flex-Lag® Full Ceramic Lagging - SBR Rubber

THICKNESS	CERAMIC LENGTH	STRIP LENGTH	DIMPLED TILE		
			ORDERING NUMBER	ITEM CODE	WT. KG
12mm	460	860	CLN460/18.4-12	71111	3.3
	600	1000	CLN600/24-12	71112	3.6
	760	1160	CLN760/30.4-12	71113	4.2
	800	1200	CL800	71114	4.5
	900	1300	CLN900/36-12	71115	4.9
	1060	1500	CLN1060/42.4-12	71116	5.3
	1200	1600	CLN1200/48-12	71039	6.6
	1360	1800	CLN1360/54.4-12	71126	6.9
	1400	1900	CL1400	71040	7.0
	1520	2000	CLN1520/60.8-12	71127	7.1
	1600	2100	CL1600	71117	7.6
	1700	2200	CL1700	71041	8.1
	1800	2300	CLN1800/72-12	71042	8.6
	1900	2400	CL1900	71043	9.0
	2000	2500	CL2000	71037	9.3
	2100	2600	CLN2100/84-12	71044	9.8
	2200	2700	CL2200	71045	10.3
	2300	2800	CL2300	71046	10.6
	2400	2900	CL2400	71047	11.0
	2500	3000	CL2500	71048	11.4
	2600	3000	CL2600	71049	11.9
	2800	3300	CL2800	71050	13.0
	3000	3300	CL3000	71000	14.0



Flex-Lag® Full Ceramic Lagging

Specifications:

- Temperature Rating-15 to 85°C
- Rubber Compound.....SBR
(Styrene-Butadiene-Rubber)
- Rubber Hardness.....68 ± 3 Shore A
- Ceramic Compound.....Aluminum Oxide (Al₂O₃)
- Ceramic Hardness.....83 HRA Rockwell
Hardness Scale A
- Ceramic Coverage.....80%, strips are 200 mm wide

Flex-Lag® Full Ceramic Lagging - FRAS Rubber

THICKNESS	CERAMIC LENGTH	STRIP LENGTH	DIMPLED TILE		
			ORDERING NUMBER	ITEM CODE	WT. KG
12mm	460	860	CLFR460/18.4-12	71118	3.5
	600	1000	CLFR600/24-12	71119	3.9
	760	1160	CLFR760/30.4-12	71120	4.5
	800	1200	CLFR800	71121	4.9
	900	1300	CLFR900/36-12	71122	5.4
	1060	1500	CLFR1060/42.4-12	71123	5.6
	1200	1600	CLFR1200/48-12	71005	7.1
	1360	1800	CLFR1360/54.4-12	A1636	7.5
	1400	1900	CLFR1400	71107	7.7
	1520	2000	CLFR1520/60.8-12	71009	8.0
	1600	2100	CLFR1600	71124	8.3
	1700	2200	CLFR1700	71078	8.8
	1800	2300	CLFR1800/72-12	71079	9.4
	1900	2400	CLFR1900	71080	9.9
	2000	2500	CLFR2000	71081	10.2
	2100	2600	CLFR2100/84-12	71082	11.0
	2200	2700	CLFR2200	71083	13.3
	2300	2800	CLFR2300	71084	13.6
	2400	2900	CLFR2400	71085	14.0
	2500	3000	CLFR2500	71086	14.4
	2600	3000	CLFR2600	71087	14.8
	2800	3300	CLFR2800	71088	15.2
	3000	3300	CLFR3000	71089	15.6

Special Offerings

LAGGING THICKNESS	PRICE COMPARED TO NATURAL RUBBER
15	+5%
20	+7 1/2%
25	+15%

Strip Selection Chart

PULLEY DIAMETER	No. STRIPS REQUIRED	PULLEY DIAMETER	No. STRIPS REQUIRED
320-381	6	1083-1145	18
382-445	7	1146-1210	19
446-510	8	1211-1273	20
511-573	9	1274-1336	21
574-636	10	1337-1400	22
637-700	11	1403-1463	23
701-764	12	1466-1527	24
765-827	13	1529-1590	25
828-891	14	1593-1654	26
892-955	15	1656-1717	27
956-1018	16	1720-1781	28
1019-1082	17	1783-1844	29

Product Ordering Information

Flex-Lag® Rubber Lagging Weld-On™ Pulley Lagging



Flex-Lag® Weld-On™ Rubber Lagging

Flex-Lag® Weld-on™ Rubber Lagging

BELT LENGTH	STRIP LENGTH	ORDERING NUMBER	ITEM CODE
900	950	WR36/900-FLAT	P3594
1050	1100	WR42/1050-FLAT	P3595
1200	1275	WR48/1200-FLAT	P3596
1350	1425	WR54/1350-FLAT	P3597
1500	1575	WR60/1500-FLAT	P3598
1800	1875	WR72/1800-FLAT	P3599

Strip Selection Chart

PULLEY DIAMETER	No. STRIPS REQUIRED
400	8
450	9
600	12
750	15
900	18
1050	21
1200	24
1350	27
1500	30
1800	36

Flex-Lag® Weld-on™ FRAS Rubber Lagging

BELT LENGTH	STRIP LENGTH	ORDERING NUMBER	ITEM CODE
900	950	FWR36/900-FRAS-FLAT	P3603
1050	1100	FWR42/1050-FRAS-FLAT	P3604
1200	1275	FWR48/1200-FRAS-FLAT	P3605
1350	1425	FWR54/1350-FRAS-FLAT	P3606
1500	1575	FWR60/1500-FRAS-FLAT	P3607
1800	1875	FWR72/1800-FRAS-FLAT	P3608

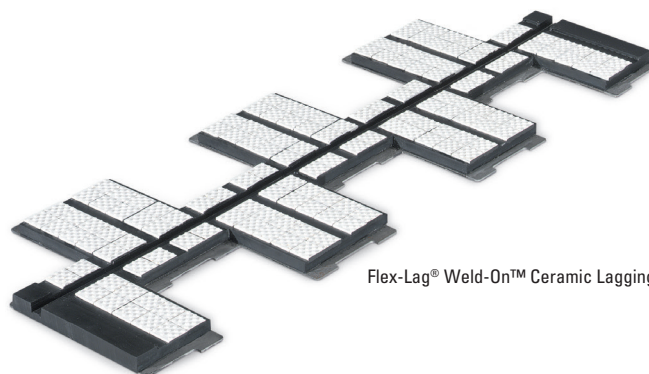
Strips Required =
Pulley Diameter (mm)
x 3.14 ÷ 200 mm, then round up.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

Product Ordering Information

Flex-Lag® Ceramic Lagging Weld-On™ Pulley Lagging



Flex-Lag® Weld-On™ Ceramic Lagging

Flex-Lag® Weld-on™ Ceramic Lagging - SRB Rubber

BELT LENGTH	STRIP LENGTH	ORDERING NUMBER	ITEM CODE
900	950	WNC36/900-FLAT	P2900
1050	1100	WNC42/1050-FLAT	P2901
1200	1275	WNC48/1200-FLAT	P2902
1350	1425	WNC54/1350-FLAT	P2903
1500	1575	WNC60/1500-FLAT	P2904
1800	1875	WNC72/1800-FLAT	P2905

Strip Selection Chart

PULLEY DIAMETER	No. STRIPS REQUIRED
400	8
450	9
600	12
750	15
900	18
1050	21
1200	24
1350	27
1500	30
1800	36

Flex-Lag® Weld-on™ Ceramic Lagging - FRAS Rubber

BELT LENGTH	STRIP LENGTH	ORDERING NUMBER	ITEM CODE
900	950	WNC36/900-FRAS-FLAT	61340
1050	1100	WNC42/1050-FRAS-FLAT	A75647
1200	1275	WNC48/1200-FRAS-FLAT	A1611
1350	1425	WNC54/1350-FRAS-FLAT	A1860
1500	1575	WNC60/1500-FRAS-FLAT	A2247
1800	1875	WNC72/1800-FRAS-FLAT	A2062

Strips Required =
Pulley Diameter (mm)
 $\times 3.14 \div 200$ mm, then round up.

 **Stock items** (non-shaded) refer to (*) for specific lead time, if not specified, standard lead time applies.

 **Non-stock items** (shaded) please contact Flexco for dispatch options and lead times.

INDEX By Item Code

Item Code	Ordering Number	Page #	Item Code	Ordering Number	Page #	Item Code	Ordering Number	Page #	Item Code	Ordering Number	Page #
17743	PHA-PU85	89	71044	CLN2100/84-12	177	73036	HV1000M	62	73535	VMFXS	130
17744	HSHD-PU85	69	71045	CL2200	177	73038	HV1200M	62	73549	VMFS	130
61294	CLMN450/18-15	176	71046	CL2300	177	73045	HV600SS	62	73626	PHA	89
61295	CLMN600/24-15	176	71047	CL2400	177	73047	HSA8SS	62	73628	RSA150	90
61296	CLMN750/30-15	176	71048	CL2500	177	73047	HSA8SS	63	73628	RSA150	91
61297	CLMN900/36-15	176	71049	CL2600	177	73047	HSA8SS	64	73628	RSA150	94
61298	CLMN1050/42-15	176	71050	CL2800	177	73047	HSA8SS	67	73628	RSA150	95
61299	CLMN1200/48-15	176	71052	FLSC-I	165	73047	HSA8SS	69	73628	RSA150	99
61300	CLMN1350/54-15	176	71054	FLSC-I-50	165	73047	HSA8SS	70	73628	RSA150	100
61301	CLMN1500/60-15	176	71055	FLSCM-I	165	73048	HSA8S	62	73628	RSA150	102
61302	CLMN1800/72-15	176	71057	FL-PC-I	165	73048	HSA8S	63	73631	HVPT	67
61303	CLMN2100/84-15	176	71058	FL-RPI	165	73048	HSA8S	64	73631	HVPT	69
61308	CLMFR450/18-15	176	71060	FL-RBI	165	73048	HSA8S	67	73637	HV1600M	62
61309	CLMFR600/24-15	176	71077	6NLD3.3/11	175	73048	HSA8S	69	73638	HV1600L	62
61310	CLMFR750/30-15	176	71078	CLFR1700	177	73048	HSA8S	70	73639	HV1600LL	62
61311	CLMFR900/36-15	176	71079	CLFR1800/72-12	177	73049	HSA8M	62	73771	HSA8SS-S/S	62
61312	CLMFR1050/42-15	176	71080	CLFR1900	177	73049	HSA8M	63	73771	HSA8SS-S/S	71
61313	CLMFR1200/48-15	176	71081	CLFR2000	177	73049	HSA8M	64	73771	HSA8SS-S/S	73
61314	CLMFR1350/54-15	176	71082	CLFR2100/84-12	177	73049	HSA8M	67	73772	HSA8S-S/S	62
61315	CLMFR1500/60-15	176	71083	CLFR2200	177	73049	HSA8M	69	73772	HSA8S-S/S	71
61316	CLMFR1800/72-15	176	71084	CLFR2300	177	73049	HSA8M	70	73772	HSA8S-S/S	73
61317	CLMFR2100/84-15	176	71085	CLFR2400	177	73055	HV800SS	62	73773	HSA8M-S/S	62
61319	CLMFR6.5/21-15	175	71086	CLFR2500	177	73056	HV1000S	62	73773	HSA8M-S/S	71
61340	WNC36/900-FRAS-FLAT	179	71087	CLFR2600	177	73057	HV1000SS	62	73773	HSA8M-S/S	73
62216	CLMN6.5/21-15	175	71088	CLFR2800	177	73058	HV1200S	62	73774	HSA8L-S/S	62
62219	PC450	85	71089	CLFR3000	177	73059	HV1200SS	62	73774	HSA8L-S/S	71
62220	PC600	85	71100	FLSCM-I-50	165	73063	HSA8L	62	73774	HSA8L-S/S	73
62221	PC750	85	71107	CLFR1400	177	73063	HSA8L	63	74033	HSA8LL-S/S	62
62222	PC900	85	71111	CLN460/18.4-12	177	73063	HSA8L	64	74033	HSA8LL-S/S	71
62223	PC1050	85	71112	CLN600/24-12	177	73063	HSA8L	67	74033	HSA8LL-S/S	73
62224	PC1350	85	71113	CLN760/30.4-12	177	73063	HSA8L	69	74037	VMFM	130
62225	PC1500	85	71114	CL800	177	73064	HSA8LL	62	74038	VMFL	130
64461	PV450	85	71115	CLN900/36-12	177	73064	HSA8LL	63	74203	HV1400S	62
64462	PV600	85	71116	CLN1060/42.4-12	177	73064	HSA8LL	64	74389	CBV-72	127
64463	PV750	85	71117	CL1600	177	73064	HSA8LL	67	74390	CBV-84	127
64464	PV900	85	71118	CLFR460/18.4-12	177	73064	HSA8LL	69	74391	CBV-96	127
64465	PV1050	85	71119	CLFR600/24-12	177	73131	CBV-XS	127	74395	VP72	130
64466	PV1200	85	71120	CLFR760/30.4-12	177	73132	CBV-S	127	74396	VP84	130
64467	PV1350	85	71121	CLFR800	177	73133	CBV-M	127	74397	VP96	130
64468	PV1500	85	71122	CLFR900/36-12	177	73134	CBV-L	127	74398	VMF72	130
64469	PVHD1800	85	71123	CLFR1060/42.4-12	177	73156	PSA150	85	74399	VMF84	130
64788	HV400SSS	62	71124	CLFR1600	177	73156	PSA150	86	74417	STJK	26
64789	HV600SSS	62	71126	CLN1360/54.4-12	177	73158	HV1400L	62	74419	STTS	26
64790	HV800SSS	62	71127	CLN1520/60.8-12	177	73163	RBPRET	154	74440	VMF96	130
64901	HV1000SSS	62	71140	FLM-PC	165	73173	HV600M	62	74448	UFB18	103
71000	CL3000	177	71141	FL-CP-I	165	73175	HV800M	62	74449	UFB24	103
71002	10ND6.5/21	175	71152	25ND6.5/21	175	73177	HV1400M	62	74450	UFB30	103
71004	12ND6.5/21	175	71155	12NDC6.5/21	175	73178	HV800L	62	74451	UFB36	103
71005	CLFR1200/48-12	177	71155	12NDC	176	73179	HV1000L	62	74452	UFB42	103
71006	15ND6.5/21	175	71159	12FRDC6.5/21	175	73180	HV1200L	62	74453	UFB48	103
71008	20ND6.5/21	175	71159	12FRDC	176	73190	VBK-XS	127	74454	UFB54	103
71009	CLFR1520/60.8-12	177	71163	25NP6.5/21	175	73190	VBK-XS	130	74455	UFB60	103
71010	10NP6.5/21	175	71164	FL-CP-ISS	165	73191	VBK-S	127	74456	UFB72	103
71012	12NP6.5/21	175	71168	FL-PC-ISS	165	73191	VBK-S	130	74457	VBK-72	127
71014	10FRD6.5/21	175	72129	20FRP6.5/21	175	73192	VBK-M	127	74457	VBK-72	130
71015	15FRP6.5/21	175	73003	PP450	89	73192	VBK-M	130	74458	VBK-84	127
71016	12FRD6.5/21	175	73005	PP600	89	73193	VBK-L	127	74458	VBK-84	130
71017	15NP6.5/21	175	73007	PP750	89	73193	VBK-L	130	74459	VBK-96	127
71018	15FRD6.5/21	175	73009	PP900	89	73215	HV1400LL	62	74459	VBK-96	130
71019	20FRD6.5/21	175	73011	PP1050	89	73399	VMBK	130	74460	UFB84	103
71020	10FRP6.5/21	175	73013	PP1200	89	73400	VPXS	130	74477	HVHD1800L	62
71021	20NP6.5/21	175	73015	PP1400	89	73408	VPS	130	74478	HVHD1800LL	62
71022	12FRP6.5/21	175	73016	PP1500	89	73409	VPM	130	74502	HDTs	26
71037	CL2000	177	73019	HV400M	62	73410	VPL	130	74504	STKD	69
71039	CLN1200/48-12	177	73024	PPS6	89	73483	HSHD	69	74506	STCK	35
71040	CL1400	177	73026	HV400SS	62	73486	HSA	69	74535	ICT6	74
71041	CL1700	177	73028	HV400S	62	73489	HSA200	69	74535	ICT6	75
71042	CLN1800/72-12	177	73030	HV600S	62	73494	HVC-S/S	73	74535	ICT6	77
71043	CL1900	177	73034	HV800S	62	73533	VCS	130	74535	ICT6	85

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74535	ICT6	89	74700	RDPBK-M	128	75419	HVT8-S/S	70	75641	EZP1PL	27
74535	ICT6	90	74700	RDPBK-M	130	75419	HVT8-S/S	73	75642	EZP1BP	26
74535	ICT6	91	74701	RDPBK-L	128	75420	PVT6 (S/S)	89	75642	EZP1BP	27
74535	ICT6	94	74701	RDPBK-L	130	75426	STJ-S/S	106	75642	EZP1BP	35
74535	ICT6	95	74702	RDPBK-XL	128	75485	QMTS-P (purple)	113	75642	EZP1BP	121
74535	ICT6	99	74702	RDPBK-XL	130	75513	PAB	77	75643	EZS2-18	74
74535	ICT6	100	74705	RDPMSK	130	75513	PAB	89	75644	EZS2-24	74
74535	ICT6	102	74771	HSSTS	69	75513	PAB	94	75645	EZS2-30	74
74539	HVHD2000M	62	74772	HSSCS	69	75513	PAB	95	75646	EZS2-36	74
74540	HVHD2000L	62	74773	PSSS	102	75513	PAB	111	75647	EZS2-42	74
74541	HVHD2000LL	62	74775	STJM	26	75522	RBPFK-S	154	75648	EZS2-48	74
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74593	HVHD3000LL	62	74983	VSC	130	75569	RDPF-XL	130	75666	EZS2MBK	89
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74607	RP900	94	75297	HV600S-S/S	62	75575	VUBK-84	127	75778	FLSC-ISS	165
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74609	RP1200	94	75302	HV900SS-S/S	62	75585	STTS-S/S	106	75811	MSPMPK	49
74610	RP1350	94	75303	HV900S-S/S	62	75586	HDTS-S/S	106	75811	MSPMPK	50
74611	RP1500	94	75304	HV900M-S/S	62	75588	PLSC18	87	75811	MSPMPK	69
74612	RP-72	95	75305	HV900L-S/S	62	75589	PLSC24	87	75816	MSPPL	43
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74620	RC30	90	75311	HV1200S-S/S	62	75595	PLSP450	89	75820	RMC1-CB	168
74621	RC36	90	75312	HV1200M-S/S	62	75596	PLSP600	89	75821	RMC1-PL	164
74622	RC42	90	75313	HV1200L-S/S	62	75597	PLSP750	89	75830	MMBK	36
74623	RC48	90	75314	HV1500M-S/S	62	75598	PLSP900	89	75830	MMBK	45
74624	RC54	90	75315	HV1500L-S/S	62	75599	PLSP1050	89	75831	MSPBPK	44
74625	RC60	90	75316	HV1500LL-S/S	62	75600	PLSP1200	89	75832	RMC1-PP	164
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74628	RCHD2100	90	75318	HV1600L-S/S	62	75619	EZP1P12	27	75834	RMC1-LS	164
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74642	RVHD1800	90	75341	RV450-S/S	91	75629	CRB16	121	75845	QMTS-P	44
74643	RVHD2100	90	75342	RV600-S/S	91	75630	CRB22	121	75845	QMTS-P	49
74644	RVHD2400	90	75343	RV750-S/S	91	75631	CRB28	121	75845	QMTS-P	50
74692	RDP1-S	128	75344	RV900-S/S	91	75632	CRB34	121	75845	QMTS-P	69
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75847	STAK	102	75961	MHP-CP24	59	76099	QMTPSBK	69	76296	HXF2-36M	60
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75896	PSTA	50	75966	MHP-CP54	59	76105	HV-42SS	63	76304	HXF2-54S	60
75896	PSTA	55	75967	MHP-CP60	59	76107	HV-54S	63	76305	HXF2-54M	60
75896	PSTA	59	75968	MHP-CP72	59	76108	HV-60S	63	76306	HXF2-54L	60
75896	PSTA	69	75978	SSRB	57	76109	HV-72S	63	76307	HXF2-60M	60
75896	PSTA	106	75978	SSRB	59	76110	H78P18	69	76308	HXF2-60L	60
75897	PTPK	55	75979	HXF2-SS	60	76111	H78P24	69	76309	HXF2-72M	60
75897	PTPK	59	75979	HXF2-SS	69	76112	H78P30	69	76310	HXF2-72L	60
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75898	PSTS-W	49	75981	HXF2-M	60	76115	H78P48	69	76392	MHP-EP	50
75898	PSTS-W	50	75981	HXF2-M	69	76116	H78P54	69	76392	MHP-EP	55
75898	PSTS-W	55	75982	HXF2-L	60	76117	H78P60	69	76392	MHP-EP	59
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75899	PSTS-S (silver)	113	76069	AWTNCB	55	76144	HXF2-54SS	60	76410	ESBK-PS	26
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75902	HXFC2	69	76074	QMT-P	43	76146	HXF2-72S	60	76411	ESBK-B	26
75905	AWTB	49	76074	QMT-P	49	76190	HV-18S	63	76412	ESS-S	26
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75905	AWTB	59	76075	QMT-W	43	76192	HV-24S	63	76412	ESS-S	106
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75906	AWTMB	59	76085	HTS18	75	76197	HV-36M	63	76413	ESS-B	26
75907	AWTA	49	76086	HTS24	75	76198	HV-36L	63	76413	ESS-B	35
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75909	AWTHK	49	76089	HTS42	75	76249	RSA	95	76415	RMC1-BPP	164
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75909	AWTHK	59	76091	HTS54	75	76252	HV-42L	63	76415	RMC1-BPP	168
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75922	MHSP-48	102	76096	QMTPAK	43	76264	HV-72M	63	76451	MMP-630	45
75923	MHSP-54	102	76096	QMTPAK	44	76265	HV-72L	63	76452	MMP-636	45
75924	MHSP-60	102	76096	QMTPAK	49	76267	HVP-18M	67	76453	MMP-642	45
75925	MHSP-72	102	76096	QMTPAK	50	76268	HVP-18L	67	76454	MMP-648	45
75927	PFC	102	76096	QMTPAK	69	76269	HVP-24M	67	76455	MMP-654	45
75929	MHCP-24S	56	76096	QMTPAK	106	76270	HVP-24L	67	76456	MMP-660	45
75930	MHCP-30S	56	76097	QMTBK-P	43	76273	HVP-36M	67	76457	MMP-672	45
75931	MHCP-36S	56	76097	QMTBK-P	49	76274	HVP-36L	67	76458	MMPCP24	49
75932	MHCP-42S	56	76097	QMTBK-P	69	76275	HVP-42M	67	76458	MMPCP24	55
75933	MHCP-48S	56	76097	QMTBK-P	73	76276	HVP-42L	67	76459	MMPCP30	49
75934	MHCP-54S	56	76098	QMTBK-W	43	76280	HVP-54M	67	76459	MMPCP30	55
75935	MHCP-60S	56	76098	QMTBK-W	49	76281	HVP-54L	67	76460	MMPCP36	49
75936	MHCP-72S	56	76098	QMTBK-W	55	76283	HVP-60M	67	76460	MMPCP36	55
75953	MHCP-BCK24	57	76098	QMTBK-W	59	76284	HVP-60L	67	76461	MMPCP42	49
75954	MHCP-BCK30	57	76098	QMTBK-W	69	76286	HVP-72M	67	76461	MMPCP42	55
75955	MHCP-BCK36	57	76098	QMTBK-W	73	76287	HVP-72L	67	76462	MMPCP48	49
75956	MHCP-BCK42	57	76098	QMTBK-W	106	76289	HXF2-18S	60	76462	MMPCP48	55
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76484	QMTS-G	49	76731	UTF60	103	76926	IB4	138	77101	CRB-LS34W	16
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76486	TRB24	47	76749	URCB24/600	104	76927	IB5	141	77104	CRB-LS52W	16
76486	TRB24	123	76750	URCB30/750	103	76927	IB5	144	77105	CRB-LS58W	12
76487	TRB30	47	76750	URCB30/750	104	76927	IB5	148	77105	CRB-LS58W	16
76487	TRB30	123	76751	URCB36/900	103	76927	IB5	150	77114	LS-BP	14
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76493	TRB66	123	76757	URCB84/2100	103	76966	IB5-1U	150	77137	EZP-LS824	10
76494	TRB72	47	76757	URCB84/2100	104	77047	TRB84	47	77138	EZP-LS830	10
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EZS2MBK	75666	89	H78P48	76115	69	HTF-1400-50	78213	20	HV1000SSS	64901	62
EZS2MBK	75666	94	H78P54	76116	69	HTF-1600-200	78222	20	HV1000SSS-PU	93462	64
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EZS2MBK	75666	111	H78P72	76118	69	HTF-400-200	78215	20	HV1050M-S/S	75308	62
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EZSB1200-1500C	82197	133	HSA8L-S/S	73774	71	HTSCK	76094	77	HV1200SS-PU	93468	64
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Partners in Productivity

Flexco Europe GmbH
Maybachstrasse 9
72348 Rosenfeld

Tel: +49-7428-9406-0

E-mail: europa@flexco.com

www.flexco.com