

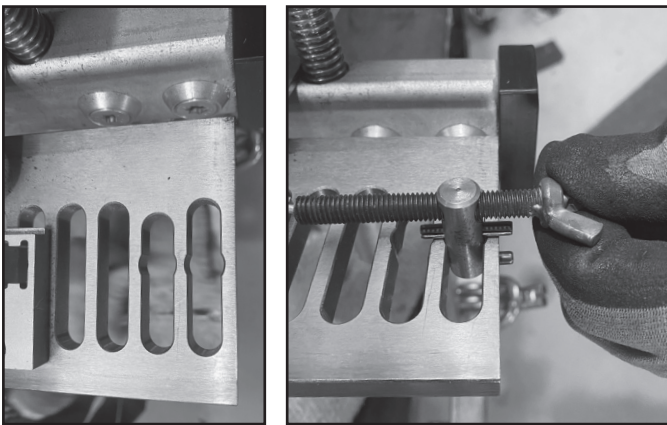
XP-LOK™ Operating Instructions

For installation of Flexco® XP™ fasteners on rubber plied belting, use XP-LOK™ to prevent belt wave and ripple.

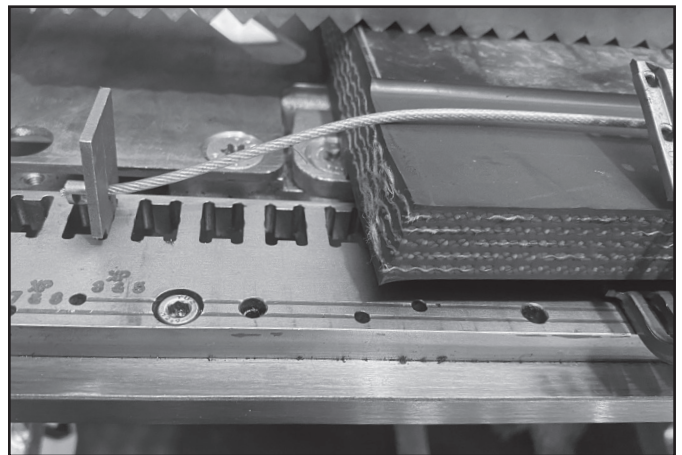


NOTE: Before beginning, ensure your kit is the correct length for your fastener.

1. Use the furthest scalloped slot on the right-hand side of the XP bed to insert the screw tensioning rod.



2. Load the XP™ Staple Fasteners in the bed, centre the belt between the fasteners, and tighten the clamp bar. Insert the end plate in one of the H-holes on the left-hand side of the bed and thread the XP-LOK™ Belt Wire through. Tension the wire by using the thumb screw. **Only tension the wire until finger tight.**



3. The XP-LOK™ wire should be tensioned to the centre of the fasteners and belt. Install the fasteners. Monitor the tension and position throughout the entire installation, make adjustments as necessary. Use wire cutters to cut any excess wire if necessary. Loosen the thumb screw, remove the end block and screw tensioning rod, and release the belt from the clamp bar.

