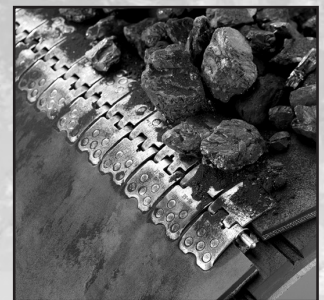
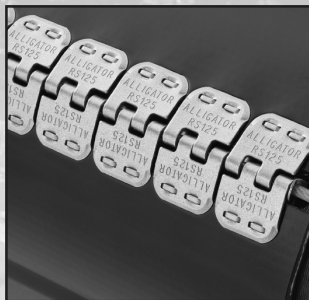


EUROPE Product Handbook

Conveyor Belt Splicing Systems

Effective 1 May 2025



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TERMS AND CONDITIONS:

Prices are in EUR exclusive of VAT.

1. Grey shaded items are not typically stocked—please contact Customer Service for lead times.
2. General Terms and Conditions of Flexco Europe, current version dtd. 01.06.2017. are valid.
3. 3rd party deliveries may be refused—please contact Customer Service.

LIMITED LIABILITY:

Every effort is made to ensure the information contained in this price book is accurate and in accordance with all current specifications, however, the company cannot be held responsible for any errors and reserves the right, without prior notice, to change specifications, quantities, and prices.

Table of Contents

ANKER® WIRE HOOKS	8-23
ANKER® Wire Hook Fastening System Overview	8
General Hook Information	9
ANKER® Hook and Pin Selection Chart	10
ANKER® Carded Hooks	11-16
ANKER® A-Series: Wire Hooks Welded.....	17-21
ANKER® C-Line Belt Hooks	22-23
ANKER® G SERIES™ LACING	24-27
ANKER® G Series™ Lacing Overview	24
ANKER® G Series™ Lacing	25-27
ANKER® Transmission Belt Lacing	27
ANKER® SPIRALS AND SPIRAL LACES	28-30
Anker® Spirals and Spiral Laces Overview	28
Anker® Spiral Lace	29
Anker® Spirals and Kevlar Spiral Lace	30
ANKER® HINGE MATERIAL	31-32
ANKER® LACERS	33-40
ANKER® Maintenance Lacers.....	33-34
ANKER® Specialty Lacers	35
ANKER® Production Lacers and Accessories.....	36-40
ANKER® LAUNDRY PATCH FASTENER	41-43
ANKER® Laundry Patch Fastener Overview	41
Patch Fasteners, Production Lacers	42-43
ALLIGATOR® CONVEYOR BELT LACING	44-46
Alligator® Lacing Fastening System Overview	44
Steel Lacing.....	45
316 Stainless Lacing	46
Hinge Pins	46
ALLIGATOR® TRANSMISSION BELT LACING.....	47
ALLIGATOR® READY SET™ STAPLE BELT FASTENERS.....	48-53
Alligator® Ready Set™ Fastening System Overview.....	48
No. 62, No. 125, No. 187 Staple Fasteners	49-50
No. 62, No. 125, No. 187 Hinge Pins	51
Installation Tools	52-53
MegAlloy® Staple Fasteners.....	53
ALLIGATOR® RIVET FASTENERS	54-56
Alligator® Rivet Fastening System Overview.....	54
Rivet Fasteners, Hinge Pins, Installation Tools	55-56
ALLIGATOR® NON-METALLIC FASTENERS.....	57-59
Alligator® Non-Metallic Fastening System Overview.....	57
Fasteners	58
Installation Tools	59

Table of Contents (continued)

LIGHT-DUTY BELT MAINTENANCE TOOLS	60-61
FGP FOOD GRADE PRIMARY CLEANER.....	62-65
FGP Food Grade Primary Cleaner Overview	62
FGP Food Grade Primary Cleaner	63-64
FGP Food Grade Primary Cleaner Replacement Parts.....	65
FGP-ES FOOD GRADE PRIMARY CLEANER WITH EXTERNAL SPRING.....	66-69
FGP-ES Overview	66
FGP-ES Food Grade Primary Cleaner with External Spring	67-68
FGP-ES Replacement Parts.....	69
FGS FOOD GRADE SECONDARY CLEANER.....	70-74
FGS Food Grade Secondary Cleaner Overview	70
FGS Food Grade Secondary Cleaner	71-72
FGS Food Grade Secondary Cleaner Replacement Parts.....	73-74
LIGHT-DUTY TRANSFER SOLUTIONS.....	75-78
Transfer Solutions Overview	75
Hitch Guard	76
Segmented Transfer Plates.....	77-78
TATCH-A-CLEAT® BELT CLEATS	79-81
General Cleat Information.....	79
Mechanical Cleats	80-81
FLEXCO® XP™ STAPLE FASTENERS	82-85
General XP™ Staple Information	82
XP5, XP7, and XP8 Fasteners	83
Hinge Pins	83-84
Installation Tools	85
FLEXCO® BOLT HINGED FASTENERS.....	86-91
Flexco® Bolt Hinged Fastening System Overview.....	86
No. 375X Fasteners.....	87
No. 550 Fasteners	88
Hinge Pins	89
Installation Tools	90-91
FLEXCO® RIVET HINGED FASTENERS	92-103
Flexco® Rivet Hinged Fastening System Overview	92
Flexco® R2 Medium-Duty Rivet Hinged Fasteners	93
Fasteners	94-95
Rivets, Hinge Pins	96-100
Installation Tools	101-103
FLEXCO® SOLID PLATE FASTENERS	104-108
Flexco® Solid Plate Fastening System Overview.....	104
Fasteners	105
Installation Tools	106-107
Extra Bolts and Nuts, Rip Repair	108
FLEXCO® RIVET PLATE FASTENERS.....	109-112
Flexco® Rivet Solid Plate Fastening System Overview	109
Fasteners, Rivets.....	110-111
Installation Tools	112

Table of Contents (continued)

FXC™ STEEL CORD BELT FASTENING SYSTEM..... 113-115
FXC™ Steel Cord Belt Fastening System Overview 113
Tool Kit..... 114
Hand Tools 115

HEAVY-DUTY BELT MAINTENANCE AND SAFETY TOOLS..... 116-122
Tools and Accessories 116
Belt Cutters..... 117-118
Belt Clamps, Belt Skiver 119-120
Laser Belt Square, Smart Clamp™ 121
Belt Lifter 122

INDEX 123-143
By Ordering Number 123-136
By Item Code..... 136-143

To read the Terms and Conditions
of Sales, click [here](#) or scan the QR code





How ANKER® Hooks Work

The ANKER® Hook design incorporates a staggered grip pattern that gives wire hooks exceptional holding power without degrading the integrity of the belt carcass. The points of the fastener pass through the belt carcass and are formed over, locking the carcass between them.

This low profile splice is highly compatible with conveyor components and compliant with the need for reduced operating noise. Additional splice strength and consistency of splice installation is obtained through precision machine application.

Applications	Installation Method	What You Need for Installation
- Package and Parts Handling - Food Processing - Checkout Counters - Commercial Laundries - Filter Media - Agriculture	Depending on the application, ANKER® Hooks can be installed with on-site maintenance lacers such as the Roller Lacer®, Roller Lacer® Gold Class™, or Microlacer®, Production Lacers for high volume lacing (AHP-series, ARK-series, AMK-series, and AMU-series), or Specialty Lacers such as the Plier-Tape Lacer, Vice Lacer, Baler Belt Lacer. Please contact Flexco to discuss your application.	- Hooks - Hinge Pin - Installation Tool
How to Specify the Correct ANKER® Fastener	Fastener Metal Selection	Hinge Pin Selection
1, Measure your Belt Thickness. 2, Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 3, Using the selection chart on page 8, identify possible hook choices. 4, Narrow selections by selecting desired wire diameter. • Larger wire diameter provides greater strength and abrasion resistance. • Smaller wire diameter offers a lower profile and provides less noise and less wear on conveyor components. 5, Narrow selects by leg lengths, • Small fasteners work well under normal conditions. • Fasteners with longer legs offer more reach back into the belt and are suitable for hugher tensions. 6, If multiple choices remain, select either carded or A-Series (Unibar®) style fastener.	Galvanized Steel, For basic applications, galvanized steel is recommended. Stainless Steel, Type AISI 430 (DIN 1,4016), 316 (DIN 1,4401), and 316L (DIN1,4404) Stainless steel offers more offers more resistance than steel to abrasion, acids, chemicals, rusting, and magnetic attraction. High Tensile, Added abrasion resistance and fastener retention strength. Specialty Metal, • Coated Steel • Rectangular High Tensile • Monel® • Inconel® • Phosphor Bronze • Hastelloy	NST Nylosteel -Bright spring wire, black nylon coated HNSS Nylostainless -T316 SS Wire, special super hard nylon coated, white-grey HNCS Nylostainless Cable - SS 316 cable, special super hard nylon coated, white-grey CSP Corrugated Steel - SS 316L steel wire, corrugated SS Stainless Steel - SS 316L steel wire, plain NK Perlon - Perlon wire (Polyamide) PA, plain KS Corrugated Perlon - Perlon wire (Polyamide) PA, corrugated H Hastelloy - Hastelloy C4 wire, excellent chemical and rust resistance PK PEEK - Peek wire, temperature resistant 200°C, natural white (ocher) POLY Polyester - Polyester Monofilament, FDA approved, different colors

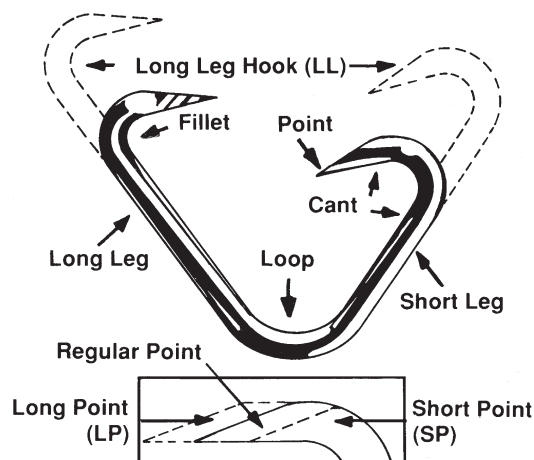
Please see page 10 for ANKER® Fastener selection chart.

General Hook Information



HOW TO SELECT THE PROPER HOOK SIZE

- 1, Measure the belt thickness and pulley diameter.
- 2, Determine the possible options that could be used, based on the chart on page 8.
- 3, Select the proper hook from the specification chart.
- 4, If hook specifications overlap into more than one size, select the fastener which best meets your needs. **NOTE:** If maximum strength is of primary importance, choose the hook with the largest diameter wire. If low profile is needed select the hook with the smallest diameter wire.
- 5, Select the type of metal which best fits your application requirements.
- 6, Select a gauge pin to install the fasteners approximately 20% thinner than the belt thickness.
- 7, Select a hinge pin approximately 20% thinner than the gauge pin.



SPECIAL LENGTH CARDS

Anker® hooks can be ordered in special length cards or welded bar strips for specific applications.

This eliminates time consuming card cutting by hand.

All special length cards are shipped without pins.

Please call Customer Service for price, delivery time, and minimum order quantities.

FASTENER MATERIAL CHARACTERISTICS

METAL	ABBREVIATION	MAGNETIC	ABRASION RESISTANCE	CHEMICAL RESISTANCE	RUST RESISTANCE	TYPE	SIZES
Galvanized	G	Yes	Good	Poor	Good	Carded	25, 40, 2-7, G001-G003
Steel		Yes	Good	Poor	Poor	Welded Bar	A2-A7
AISI 430 1,4016 EN 10088-3	S	Slightly	Good	Fair to Good	Good	Carded & Welded Bar	40/A40, 2-7/A2-A7
AISI 316/316L 1,4401/1,4404 EN 10088-3	SS	No	Good	Good to Excellent	Excellent	Carded & Welded Bar	25/A25, 30/A30, A34, 35/A35, A36, 40/A40, 2-7/A2-A7, G 00 - G 008
Hastelloy	H	No	Good	Excellent	Excellent	Carded & Welded Bar	25, 30/A30, A36, 40/A40
High Tensile	HT	Yes	Good to Excellent	Fair	Good	Carded	2-7



Anker® Hook and Pin Selection Chart

Carded

Welded Bar

Hook Abbreviations

XSP	Extra Short Point
SP	Short Point
LP	Long Point
SL	Short Leg
LL	Long Leg

ANKER® Belt Fastener Selection Chart

Minimum Pulley Diamter mm	Hinge Pin mm	Wire mm	Belt Thickness (mm)											
			-1,5	2,0	2,5	3,0	3,5	4,0	5,0	6,5	8,0	9,0	10,0	
25	1,35-1,5	0,62	25SP											
			A25											
				25										
30		0,9 x 0,7	A36SLXSP	A36SLSP										
40		0,9 x 0,5	A34SLSP											
	A34SP													
50	1,5-1,8	0,62	25LLSP											
			A25LL											
					25LL									
		0,80				25LLLP								
			30SP		30									
			A30SP		A30									
	1,8-2,0	0,9 x 0,6	A35SP											
		0,9 x 0,7	A36XSP	A36SP		A36	A36LP							
		1,00		A40XSP	A40SP		A40							
					40SP		40							
75	1,5-1,8	0,80		30LLSP	30LL									
				A30LLSP	A30LL									
				35LLSP	35LL									
	1,8-2,0	0,9 x 0,7	A36LLSP			A36LL	A36LLLP							
			A40LLXSP		A40LLSP		A40LL							
		1,00			40LLSP		40LL							
	2,0-2,5	1,20							A3					
								3						
100	2,5-3,0	1,38								A4/AP4				
										4				
125	3,0-3,5	1,38									A5/AP5			
											5			
150	3,5-4,0	1,38										A6/AP6		
												6		
175	3,5-4,0	1,38											A7/AP7	
													7	
		Material mm	G-Series											
20	1,0	0,50	G 00											
25	1,0-1,2	0,50	G 001A											
		0,75		G 001										
40	1,2-1,4	0,50		G 005A										
		0,75			G002									
					G005									
50	1,2-1,4	0,50			G 006A									
		0,75				G 003								
						G 006								
75	2,0-2,5	1,00					G 008							



FASTENERS

GALVANIZED - WITHOUT PINS

25	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	150 MM LENGTHS						
	25SP	25SP-G-150	18147	0,30	48	-2,0	25
	25	25-G-150	18148	0,30	48	2,0-2,5	25
	25LLSP	25LLSP-G-150	18149	0,22	24	-2,0	50
	25LL	25LL-G-150	18150	0,22	24	2,0-2,5	50
	300 MM LENGTHS						
	25SP	25SP-G-300	18170	0,30	24	-2,0	25
	25	25-G-300	18171	0,32	24	2,0-2,5	25
	25LLSP	25LLSP-G-300	18172	0,42	24	-2,0	50
	25LL	25LL-G-300	18173	0,44	24	2,5-2,8	50
	25LLLP	25LLLP-G-300	16972	0,42	24	2,5-2,8	50

AISI 316L STAINLESS STEEL - WITHOUT PINS

25	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	150 MM LENGTHS						
	25SP	25SP-SS-150	18152	0,30	48	-2,0	25
	25	25-SS-150	18153	0,30	48	2,0-2,5	25
	25LLSP	25LLSP-SS-150	18154	0,22	24	-2,0	25
	25LL	25LL-SS-150	17428	0,22	24	2,0-2,5	50
	25LLLP	25LLLP-SS-150	16973	0,24	24	2,5-2,8	50
	300 MM LENGTHS						
	25SP	25SP-SS-300	00800	0,30	24	-2,0	25
	25	25-SS-300	00801	0,32	24	2,0-2,5	25
	25LLSP	25LLSP-SS-300	00802	0,42	24	-2,0	50
	25LL	25LL-SS-300	00803	0,42	24	2,0-2,5	50
	25LLLP	25LLLP-SS-300	00804	0,44	24	2,5-2,8	50

NOTE:

#25 Carded Hooks - 0,62 mm Wire Diameter and 1,7 mm Pitch

For extra pin material see pages 31-32.

ANKER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Anker® 30, 35, & AP Series Carded Hooks

FASTENERS

AISI 316L STAINLESS - WITHOUT PINS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
30	150 MM LENGTHS						
	30SP	30SP-SS-150	17143	0,24	24	1,5-2,0	50
	30	30-SS-150	17135	0,26	24	2,0-3,0	50
	30LLSP	30LLSP-SS-150	17138	0,32	24	1,5-2,0	75
	30LL	30LL-SS-150	17137	0,32	24	2,0-3,0	75
	300 MM LENGTHS						
	30SP	30SP-SS-300	00300	0,48	24	1,5-2,0	50
	30	30-SS-300	00301	0,50	24	2,0-3,0	50
	30LLSP	30LLSP-SS-300	00302	0,56	24	1,5-2,0	75
	30LL	30LL-SS-300	00809	0,58	24	2,0-3,0	75

HASTELLOY C4 - WITHOUT PINS - 300 MM LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
30	300 MM LENGTHS						
	30LLSP	30LLSP-H-300	00980	0,58	24	1,5-2,0	75
	30LL	30LL-H-300	17136	0,60	24	2,0-3,0	75

AISI 316L STAINLESS - WITHOUT PINS - 300 MM LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
35	35LL	35LL-SS-300	17144	0,68	24	2,0-3,0	75

TEXTILE PATCH - WITHOUT PINS - 300 MM LENGTHS*

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
30	AISI 316L STAINLESS						
	30LLSP	30LLSP-SS-300-TPU2	17139	0,56	24	1,5-2,0	75
	30LLSP	30LLSP-SS-300-P-PP*	17207	0,56	24	1,5-2,0	75

*Belt type and application determine patch material, and –glue as well as process temperature.
For further information about ANKER® Patch Fasteners please find more details on pages 41 and following.

NOTE:

30 Carded Hooks - 0,8 mm Wire Diameter and 2,54 mm Pitch

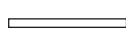
35 Carded Hooks - 0,9 mm Wire Diameter and 2,54 mm Pitch

AP Carded Hooks - 1,2 mm Wire Diameter and 3,67 mm Pitch

For extra pin material see pages 31-32.

ANKER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



FASTENERS

GALVANIZED - WITHOUT PINS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
40	150 MM LENGTHS						
	40SP	40SP-G-150	17198	0,32	24	2,0-3,0	50
	40	40-G-150	00640	0,36	24	3,0-4,0	50
	40LL	40LL-G-150	00670	0,38	24	3,0-4,0	75
	300 MM LENGTHS						
	40SP	40SP-G-300	00491	0,62	24	2,0-3,0	50
	40	40-G-300	00492	0,62	24	3,0-4,0	50
	40LLSP	40LLSP-G-300	00493	0,70	24	2,0-3,0	75
	40LL	40LL-G-300	00494	0,72	24	3,0-4,0	75

STAINLESS AISI 430 - WITHOUT PINS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
40	150 MM LENGTHS						
	40SP	40SP-S-150	17199	0,30	24	2,0-3,0	50
	300 MM LENGTHS						
	40SP	40SP-S-300	00489	0,62	24	2,0-3,0	50
	40	40-S-300	00497	0,62	24	3,0-4,0	50
	40LLSP	40LLSP-S-300	00498	0,70	24	2,0-3,0	75
	40LL	40LL-S-300	00499	0,68	24	3,0-4,0	75

STAINLESS AISI 316L - WITHOUT PINS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
40	150 MM LENGTHS						
	40SP	40SP-SS-150	00360	0,36	24	2,0-3,0	50
	40	40-SS-150	00363	0,30	24	3,0-4,0	50
	40LLSP	40LLSP-SS-150	00365	0,36	24	2,0-3,0	75
	40LL	40LL-SS-150	00367	0,38	24	3,0-4,0	75
	300 MM LENGTHS						
	40SP	40SP-SS-300	00361	0,60	24	2,0-3,0	50
	40	40-SS-300	00364	0,62	24	3,0-4,0	50
	40LLSP	40LLSP-SS-300	00920	0,68	24	2,0-3,0	75
	40LL	40LL-SS-300	00368	0,72	24	3,0-4,0	75
	40LLSP	40LLSP-SS-300	17192	0,74	24	4,0-4,8	75
	40XLLSP	40XLL-SS-300	00945	0,82	24	4,8-5,6	100

HASTELLOY C4 - WITHOUT PINS 300 MM LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
40	40LLSP	40LLSP-H-300	17194	0,74	24	2,0-3,0	75
	40LL	40LL-H-300	17152	0,74	24	3,0-4,0	75

TEXTILE PATCH - WITHOUT PINS 300 MM LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
40	STAINLESS AISI 316L						
	40LLSP	40LLSP-SS-300-P-PP*	17261	0,68	24	2,0-3,0	75
	40LLSP	40LLSP-SS-300-TPU2	17196	0,68	24	2,0-3,0	75

*Belt type and application determine patch material, and glue as well as process temperature.

For further information about ANKER® Patch Fasteners please find more details on pages 41 and following.

AISI 316L - SPECIAL VERSIONS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
40	40	40/3-SS-300 (150)	17151	1,78	150	2,0-4,0	50

NOTE:

#40 Carded Hooks - 1,00 mm Wire Diameter and 3,175 mm Pitch

For extra pin material see pages 31-32.



Anker® 2 - 7 Carded Hooks

FASTENERS

GALVANIZED - 300 MM LENGTHS

2-7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	WITH PERLON PINS						
	2	2-G-300W	00482	0,46	12	3,0 - 4,0	50
	3	3-G-300W	00483	0,50	12	4,0 - 5,0	75
	4	4-G-300W	00484	0,72	12	5,0 - 6,5	100
	5	5-G-300W	00485	0,80	12	6,5 - 8,0	125
	6	6-G-300W	00486	0,92	12	8,0 - 9,0	150
	7	7-G-300W	00487	0,92	12	9,0 - 10,0	175
	WITHOUT PINS						
	2	2-G-300	16928	0,44	12	3,0 - 4,0	50
	3	3-G-300	17132	0,48	12	4,0 - 5,0	75
	4	4-G-300	00811	0,70	12	5,0 - 6,5	100
	5	5-G-300	00645	0,80	12	6,5 - 8,0	125
	6	6-G-300	17203	0,90	12	8,0 - 9,0	150
	7	7-G-300	00665	0,90	12	9,0 - 10,0	175

STAINLESS AISI 430 - WITHOUT PINS - 300 MM LENGTHS

2-7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	2	2-S-300	00512	0,44	12	3,0 - 4,0	50
	3	3-S-300	00513	0,48	12	4,0 - 5,0	75
	4	4-S-300	00514	0,70	12	5,0 - 6,5	100
	5	5-S-300	00515	0,78	12	6,5 - 8,0	125
	6	6-S-300	00516	0,88	12	8,0 - 9,0	150
	7	7-S-300	00517	0,94	12	9,0 - 10,0	175

STAINLESS AISI 316L - WITHOUT PINS - 300 MM LENGTHS

2-7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	2	2-SS-300	00452	0,46	12	3,0 - 4,0	50
	3	3-SS-300	00453	0,50	12	4,0 - 5,0	75
	4	4-SS-300	00454	0,72	12	5,0 - 6,5	100
	5	5-SS-300	00697	0,80	12	6,5 - 8,0	125
	6	6-SS-300	00456	0,90	12	8,0 - 9,0	150
	7	7-SS-300	00457	0,90	12	9,0 - 10,0	175

HIGH TENSILE - WITHOUT PINS - 300 MM LENGTHS

2-6	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	2	2-HT-300	16929	0,52	12	3,0 - 4,0	50
	3	3-HT-300	00698	0,58	12	4,0 - 5,0	75
	4	4-HT-300	00699	0,68	12	5,0 - 6,5	100
	5	5-HT-300	17202	0,76	12	6,5 - 8,0	125
	6	6-HT-300	17204	0,86	12	8,0 - 9,0	150

RECTANGULAR HIGH TENSILE - WITHOUT PINS - 300 MM LENGTHS

4	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	4	4-RHT-300	17146	0,82	12	5,0-6,5	100

AP CARDED HOOKS LOW PROFILE 316L STAINLESS WITHOUT PINS - 300 MM LENGTHS

For all AP-Hooks we recommend perlon (NK) pins.

4-6	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	AP4	AP4-SS-300	16009	0,54	12	5,0-6,5	100
	AP5	AP5-SS-300	00632	0,62	12	6,5-8,0	125
	AP6	AP6-SS-300	00701	0,70	12	8,0-9,0	150
	AP6LP	AP6LP-SS-300	16019	0,70	12	9,0-10,0	150
	AP7	AP7-SS-300	00702	0,78	12	9,0-10,0	175

NOTE:

#2 & #3 Carded Hooks - 1,2 mm Wire Diameter
AP4 - AP7 - 1,2 mm Wire Diameter

#4 - 7 Carded Hooks - 1,38 mm Wire Diameter
#3-HT - #6-HT - 1,38 mm Wire Diameter

#2 - 7 Carded Hooks - 3,67 mm Pitch
4-RHT-300 - 1,48 mm x 1,35 mm Wire Diameter (angular pin)

For extra pin material see pages 31-32.

ANKER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHT	Rectangular High Tensile
S	430 Stainless Steel
SS	316 Stainless Steel



PRECUT 25 HOOKS (with Pins)

GALVANIZED - PRECUT TO TAPE WIDTH

NOTE:

#25 Carded Laundry - 0,62 mm Wire Diameter

For extra pin material see pages 31-32.

25 SERIES	TAPE WIDTH (mm)	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER KGS.	HOOKS PER CARD	SPLICES PER BOX
	15	25SP-G-015W	00650	0,14	5+6	100
	20	25SP-G-020W	00651	0,16	8+9	100
	25	25SP-G-025W	19804	0,22	12+13	100
	32	25SP-G-035W	16999	0,30	15+16	100
	40	25SP-G-040W	17007	0,36	19+20	100
	45	25SP-G-045W	17014	0,36	22+23	100
	48	25SP-G-048W	17016	0,40	24+25	100
	50	25SP-G-050W	19808	0,42	26+27	100
	57	25SP-G-057W	17045	0,46	30+31	100
	63	25SP-G-063W	19809	0,48	33+34	100
	75	25SP-G-075W	19810	0,58	39+40	100
	90	25SP-G-090W	19811	0,36	46+47	50
	100	25SP-G-100W	19812	0,40	54+55	50
	115	25SP-G-115W	17082	0,44	61+62	50
	120	25SP-G-120W	17087	0,48	64+65	50
	48	25LLSP-G-048W	16975	0,30	24+25	50
	50	25LLSP-G-050W	16976	0,30	26+27	50
	57	25LLSP-G-057W	16977	0,30	30+31	50
	90	25LLSP-G-090W	16979	0,50	46+47	50
	100	25LLSP-G-100W	16980	0,32	54+55	25
	115	25LLSP-G-115W	16981	0,30	61+62	25

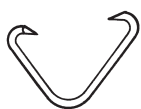
AIISI 316L STAINLESS STEEL

25 SERIES	TAPE WIDTH (mm)	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	SPLICES PER BOX
	25	25SP-SS-025W	17094	0,24	12+13	100
	32	25SP-SS-035W	17095	0,20	15+16	100
	40	25SP-SS-040W	17097	0,36	19+20	100
	45	25SP-SS-045W	17102	0,38	22+23	100
	48	25SP-SS-048W	17103	0,40	24+25	100
	50	25SP-SS-050W	19838	0,42	26+27	100
	57	25SP-SS-057W	17111	0,46	30+31	100
	75	25SP-SS-075W	19842	0,58	39+40	100
	90	25SP-SS-090W	17117	0,36	46+47	50
	95	25SP-SS-095W	17120	0,40	46+47	50
	100	25SP-SS-100W	19844	0,40	54+55	50
	115	25SP-SS-115W	18143	0,44	61+62	50
	48	25-SS-048W	16945	0,38	24+25	100
	50	25-SS-050W	16946	0,40	26+27	100
	35	25LLSP-SS-035W	16984	0,22	15+16	50
	48	25LLSP-SS-048W	16985	0,30	24+25	50
	50	25LLSP-SS-050W	00529	0,27	26+27	50
	57	25LLSP-SS-057W	16986	0,29	30+31	50
	63	25LLSP-SS-063W	16987	0,29	33+34	50
	75	25LLSP-SS-075W	16988	0,42	39+40	50
	90	25LLSP-SS-090W	16989	0,50	46+47	50
	100	25LLSP-SS-100W	16990	0,30	54+55	25
	115	25LLSP-SS-115W	16993	0,30	61+62	25
	35	25LL-SS-035W	16960	0,22	15+16	50
	48	25LL-SS-048W	16961	0,30	24+25	50
	50	25LL-SS-050W	16962	0,32	26+27	50
	57	25LL-SS-057W	16963	0,34	30+31	50
	63	25LL-SS-063W	16964	0,36	33+34	50
	90	25LL-SS-090W	16965	0,50	46+47	50
	100	25LL-SS-100W	16966	0,32	54+55	25
	115	25LL-SS-115W	16967	0,38	61+62	25

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Anker® Carded Hooks for the Laundry Industry

PRECUT 25 HOOKS (with Pins)

GALVANIZED ON PATCH

25 SERIES	TAPE WIDTH	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	SPLICES PER BOX
	mm					
	35	25SP-G-035W-P	17000	0,30	15+16	100
	40	25SP-G-040W-P	17008	0,36	19+20	100
	48	25SP-G-048W-P	00585	0,40	24+25	100
	50	25SP-G-050W-P	17038	0,42	26+27	100
	57	25SP-G-057W-P	17046	0,46	30+31	100
	63	25SP-G-063W-P	17055	0,48	33+34	100
	75	25SP-G-075W-P	17062	0,58	39+40	100
	90	25SP-G-090W-P	17070	0,36	46+47	50
	95	25SP-G-095W-P	17077	0,38	48+49	50
	100	25SP-G-100W-P	17078	0,40	54+55	50
	115	25SP-G-115W-P	17083	0,44	61+62	50

NOTE:

25 Carded Laundry - 0,62 mm Wire Diameter

For extra pin material see pages 31-32.

AISI 316L STAINLESS - ON PATCH

25 SERIES	TAPE WIDTH	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	SPLICES PER BOX
	mm					
	35	25SP-SS-035W-P	17096	0,30	15+16	100
	40	25SP-SS-040W-P	17098	0,36	19+20	100
	48	25SP-SS-048W-P	00631	0,40	24+25	100
	50	25SP-SS-050W-P	17109	0,42	26+27	100
	57	25SP-SS-057W-P	17112	0,46	30+31	100
	63	25SP-SS-063W-P	17114	0,48	33+34	100
	75	25SP-SS-075W-P	17115	0,58	39+40	100
	90	25SP-SS-090W-P	17118	0,36	46+47	50
	95	25SP-SS-095W-P	17212	0,38	48+49	50
	100	25SP-SS-100W-P	17121	0,40	54+55	50
	115	25SP-SS-115W-P	17122	0,44	61+62	50

For ANKER Laundry Hooks on Patch with Customer Logo please contact our Customer Service or your Territory Manager.

CORRUGATED PERLON HINGE PINS (PRE-CUT)

PATCH WIDTH	PINS PER PACKAGE	ORDERING NUMBER	ITEM CODE	WT. PER BAG KGS.	RECOMMENDED GAUGE PIN DIAMETER	LENGTH
mm					mm	mm
1,40	100	KS 1010/100	16498	0,05	1,5 - 1,8	10
1,40	100	KS 1015/100	16499	0,05	1,5 - 1,8	15
1,40	100	KS 1020/100	16500	0,05	1,5 - 1,8	20
1,40	100	KS 1025/100	16501	0,05	1,5 - 1,8	25
1,40	100	KS 1035/100	17429	0,01	1,5 - 1,8	35
1,40	100	KS 1040/100	17430	0,01	1,5 - 1,8	40
1,40	100	KS 1048/100	17431	0,01	1,5 - 1,8	48
1,40	100	KS 1050/100	00794	0,01	1,5 - 1,8	50
1,40	100	KS 1057/100	17432	0,01	1,5 - 1,8	57
1,40	100	KS 1063/100	00795	0,02	1,5 - 1,8	63
1,40	100	KS 1075/100	00796	0,02	1,5 - 1,8	75
1,40	50	KS 1090/50	17433	0,01	1,5 - 1,8	90
1,40	50	KS 1095/50	16516	0,01	1,5 - 1,8	95
1,40	50	KS 1100/50	17434	0,01	1,5 - 1,8	100
1,40	50	KS 1115/50	17435	0,01	1,5 - 1,8	115
1,40	25	KS 1150/25	00797	0,006	1,5 - 1,8	150
1,40	30M	KS 1,40	00687	0,06	1,5 - 1,8	30M

Anker® Welded Bar Hooks for the Laundry Industry



BELT HOOKS FOR THE LAUNDRY INDUSTRY SPECIALLY CUT TO TAPE WIDTH WITH PERLON HINGE PINS

AISI 316L STAINLESS - MINIMUM PULLEY 0,30 mm
RECTANGULAR WIRE DIAMETER 0,90 x 0,50 mm

NOTE:
25 Carded Laundry - 0,62 mm Wire
Diameter

For extra pin material see pages 31-32.

A34	TAPE WIDTH	ORDERING	ITEM	WT. PER	HOOKS	SPLICES
	mm	NUMBER (BOX)	CODE	BOX KGS.	PER CARD	PER BOX
	38	A34SLSP-SS-038W	00621	0,30	11+12	50
	48	A34SLSP-SS-048W	00623	0,34	15+16	50
	50	A34SLSP-SS-050W	00624	0,34	16+17	50
	57	A34SLSP-SS-057W	00625	0,32	19+20	50
	63	A34SLSP-SS-063W	00626	0,22	21+22	50
	75	A34SLSP-SS-075W	00627	0,24	25+26	50
	90	A34SLSP-SS-090W	00628	0,48	31+32	50
	100	A34SLSP-SS-100W	00629	0,58	35+36	50
	115	A34SLSP-SS-115W	00630	0,27	41+42	50

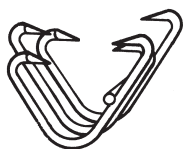
MINIMUM PULLEY 0,40 MM - RECTANGULAR WIRE DIAMETER 0,90 x 0,50 mm

A34	TAPE WIDTH	ORDERING	ITEM	WT. PER	HOOKS	SPLICES
	mm	NUMBER (BOX)	CODE	BOX KGS.	PER CARD	PER BOX
	38	A34SP-SS-038W	00610	0,25	11+12	50
	48	A34SP-SS-048W	00612	0,30	15+16	50
	50	A34SP-SS-050W	00613	0,32	16+17	50
	57	A34SP-SS-057W	00614	0,38	19+20	50
	63	A34SP-SS-063W	00615	0,40	21+22	50
	75	A34SP-SS-075W	00616	0,50	25+26	50
	90	A34SP-SS-090W	00617	0,66	31+32	50
	100	A34SP-SS-100W	00618	0,68	35+36	50
	115	A34SP-SS-115W	00619	0,72	41+42	50

AISI 316L - CUT TO TAPE WIDTH

A30	TAPE WIDTH	ORDERING	ITEM	WT. PER	HOOKS	SPLICES
	mm	NUMBER (BOX)	CODE	BOX KGS.	PER CARD	PER BOX
	50	A30SP-SS-050W	16043	0,25	16+17	50

Stock Items (non-shaded)
Made To Order Items (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available.
 Request quote for price and delivery.



Anker® Welded Bar Hooks

FASTENERS

AISI 316L STAINLESS

A25	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
A25	A25	A25-SS-300	17248	0.25	12	1,5 - 2,5	25
A25	A25	A25-SS-600	17249	0.44	12	1,5 - 2,5	25
A25LL	A25LL	A25LL-SS-300	17253	0.27	12	1,5 - 2,5	50
A25LL	A25LL	A25LL-SS-600	17254	0.36	12	1,5 - 2,5	50

AISI 316L STAINLESS

A30	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
300 MM LENGTHS							
A30SP	A30SP	A30SP-SS-300	16045	0,30	12	1,5-2,0	50
A30	A30	A30-SS-300	16039	0,25	12	2,0-3,0	50
A30LLSP	A30LLSP	A30LLSP-SS-300	00570	0,30	12	1,5-2,0	75
A30LL	A30LL	A30LL-SS-300	16040	0,36	12	2,0-3,0	75
600 MM LENGTHS							
A30SP	A30SP	A30SP-SS-600	16046	0,40	12	1,5-2,0	50
A30	A30	A30-SS-600	17427	0,56	12	2,0-3,0	50
A30LLSP	A30LLSP	A30LLSP-SS-600	16042	0,54	12	1,5-2,0	75
A30LL	A30LL	A30LL-SS-600	16041	0,64	12	2,0-3,0	75

AISI 316L STAINLESS - RECTANGULAR WIRE DIAMETER 0,90 x 0,50 mm

A34	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
A34SLSP	A34SLSP	A34SLSP-SS-150	16047	0,24	24	-2,0	30
A34SLSP	A34SLSP	A34SLSP-SS-300	16048	0,24	12	-2,0	30
A34SP	A34SP	A34SP-SS-150	16050	0,24	24	-2,0	40
A34SP	A34SP	A34SP-SS-300	16052	0,26	12	-2,0	40
A34SP	A34SP	A34SP-SS-600	16053	0,46	12	-2,0	40

AISI 316L STAINLESS - RECTANGULAR WIRE DIAMETER 0,90 x 0,60 mm

A35	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
A35SLXSP	A35SLXSP	A35SLXSP-SS-300	16055	0,28	12	-1,5	25
A35SLXSP	A35SLXSP	A35SLXSP-SS-600	16056	0,42	12	-1,5	25
A35SP	A35SP	A35SP-SS-150	16059	0,30	24	-2,0	50
A35SP	A35SP	A35SP-SS-300	16060	0,28	12	-2,0	50
A35SP	A35SP	A35SP-SS-600	16061	0,52	12	-2,0	50
A35SP	A35SP	A35SP-SS-1000	16057	0,95	12	-2,0	50
A35SP	A35SP	A35SP-SS-1200	16058	1,02	12	-2,0	50

AISI 316L STAINLESS - RECTANGULAR WIRE DIAMETER 0,90 x 0,70 MM

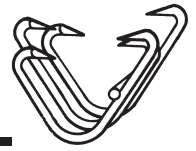
A36	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
300 MM LENGTHS							
A36SLXSP	A36SLXSP	A36SLXSP-SS-300	00441	0,26	12	-1,5	25
A36SLSP	A36SLSP	A36SLSP-SS-300	00440	0,28	12	1,5-2,5	25
A36XSP	A36XSP	A36XSP-SS-300	00330	0,30	12	-1,5	50
A36SP	A36SP	A36SP-SS-300	00329	0,30	12	1,5-2,5	50
A36	A36	A36-SS-300	00326	0,30	12	2,5-3,0	50
A36LP	A36LP	A36LP-SS-300	00076	0,30	12	3,0-3,5	50
A36LLSP	A36LLSP	A36LLSP-SS-300	00328	0,40	12	1,5-2,5	75
A36LL	A36LL	A36LL-SS-300	00327	0,40	12	2,5-3,0	75
A36LLLP	A36LLLP	A36LLLP-SS-300	16066	0,35	12	3,0-4,0	75
600 MM LENGTHS							
A36SLXSP	A36SLXSP	A36SLXSP-SS-600	16072	0,49	12	-1,5	25
A36SLSP	A36SLSP	A36SLSP-SS-600	16071	0,44	12	1,5-2,5	25
A36XSP	A36XSP	A36XSP-SS-600	00606	0,54	12	-1,5	50
A36SP	A36SP	A36SP-SS-600	00443	0,58	12	1,5-2,5	50
A36	A36	A36-SS-600	00496	0,58	12	2,5-3,0	50
A36LP	A36LP	A36LP-SS-600	16069	0,52	12	3,0-3,5	50
A36LLSP	A36LLSP	A36LLSP-SS-600	00438	0,68	12	1,5-2,5	75
A36LL	A36LL	A36LL-SS-600	00435	0,68	12	2,5-3,0	75
A36LLLP	A36LLLP	A36LLLP-SS-600	16067	0,70	12	3,0-4,0	75

NOTE:

A25 Welded Bar - 0,62 mm Wire Diameter and 1,70 mm Pitch

A30 A34, A35, A36 Welded Bar - 2,54 Pitch

For extra pin material see pages 31-32.



FASTENERS

AISI 430 STAINLESS

A40	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	300 MM LENGTHS					
	A40XSP-S-300	00810	0,32	12	1,5-2,0	50
	A40SP-S-300	00813	0,32	12	2,0-3,0	50
	A40-S-300	00815	0,32	12	3,0-4,0	50
	A40LLSP-S-300	00818	0,40	12	2,0-3,0	75
	A40LL-S-300	00820	0,42	12	3,0-4,0	75
	600 MM LENGTHS					
	A40XSP-S-600	00812	0,54	10	1,5-2,0	50
	A40SP-S-600	00814	0,56	10	2,0-3,0	50
	A40-S-600	00816	0,52	10	3,0-4,0	50
	A40LLSP-S-600	00819	0,56	10	2,0-3,0	75
	A40LL-S-600	00821	0,64	10	3,0-4,0	75

AISI 316L STAINLESS

A40	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	300 MM LENGTHS					
	A40XSP-SS-300	16141	0,34	12	1,5-2,0	50
	A40SP-SS-300	18417	0,34	12	2,0-3,0	50
	A40-SS-300	18425	0,34	12	3,0-4,0	50
	A40LLXSP-SS-300	16126	0,42	12	1,5-2,0	75
	A40LLSP-SS-300	00828	0,44	12	2,0-3,0	75
	A40LL-SS-300	00830	0,42	12	3,0-4,0	75
	600 MM LENGTHS					
	A40XSP-SS-600	16142	0,50	10	1,5-2,0	50
	A40SP-SS-600	00824	0,58	10	2,0-3,0	50
	A40-SS-600	18505	0,52	10	3,0-4,0	50
	A40LLXSP-SS-600	16127	0,64	10	1,5-2,0	75
	A40LLSP-SS-600	00829	0,66	10	2,0-3,0	75
	A40LL-SS-600	18506	0,66	10	3,0-4,0	75

AISI 316L STAINLESS - CUT TO BELT WIDTH*

A40	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER METER	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	A40-SS/...	16107	N/A	315	2,5 - 4,0	50
	A40LL-SS/...	16115	N/A	315	2,5 - 4,0	75

*Minimum order quantity 250 m

AISI 430 STAINLESS - CUT TO BELT WIDTH*

A40	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER METER	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	A40XSP-S/...	17223	N/A	315	1,5 - 2,0	50
	A40SP-S/...	16130	N/A	315	2,0 - 3,0	50
	A40-S/...	16103	N/A	315	2,5 - 4,0	50
	A40LL-S/...	16114	N/A	315	2,5 - 4,0	75

*Minimum order quantity 250 m

NOTE:

A36 Welded Bar - 2,54 mm Pitch

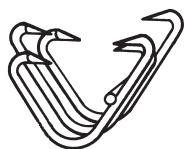
A30 Welded Bar - 0,80 mm Wire Diameter and 2,54 mm Pitch

A40 Welded Bar - 1,00 mm Wire Diameter and 3,175 mm Pitch

For extra pin material see pages 31-32.

 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Anker® A Series Welded Bar Fasteners

FASTENERS

STEEL - WITH PINS

A2-A7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	300 MM LENGTHS						
	A2	A2-300W	00402	0,48	12	3,0 - 4,0	50
	A3	A3-300W	00403	0,54	12	4,0 - 5,0	75
	A4	A4-300W	00404	0,78	12	5,0 - 6,5	100
	A5	A5-300W	00405	0,86	12	6,5 - 8,0	125
	A6	A6-300W	00406	0,92	12	8,0 - 9,0	150
	A7	A7-300W	00845	0,98	12	9,0 - 10,0	175

STEEL - WITHOUT PINS

A2-A7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	300 MM LENGTHS*						
	A2	A2-300	00833	0,48	12	3,0-4,0	50
	A3	A3-300	00834	0,54	12	4,0-5,0	75
	A4	A4-300	00835	0,78	12	5,0-6,5	100
	A5	A5-300	00836	0,86	12	6,5-8,0	125
	A6	A6-300	00837	0,92	12	8,0-9,0	150
	A7	A7-300	00838	0,98	12	9,0-10,0	175
	600 MM LENGTHS						
	A2	A2-600	00847	0,78	10	3,0-4,0	50
	A3	A3-600	00413	1,02	10	4,0-5,0	75
	A4	A4-600	00414	1,32	10	5,0-6,5	100
	A5	A5-600	00850	1,22	10	6,5-8,0	125
	A6	A6-600	00851	1,34	10	8,0-9,0	150
	A7	A7-600	00852	1,50	10	9,0-10,0	175
	1200 MM LENGTHS						
	A2	A2-1200	00703	1,42	10	3,0-4,0	50
	A3	A3-1200	00704	1,60	10	4,0-5,0	75
	A4	A4-1200	16089	2,16	10	5,0-6,5	100
	A5	A5-1200	16149	2,32	10	6,5-8,0	125
	A6	A6-1200	16153	2,64	10	8,0-9,0	150
	1500 MM LENGTHS						
	A2	A2-1500	16032	1,72	10	3,0 - 4,0	50
	A3	A3-1500	16037	1,94	10	4,0 - 5,0	75
	A4	A4-1500	16090	2,76	10	5,0 - 6,5	100
	A5	A5-1500	16150	2,92	10	6,5 - 8,0	125

*Minimum order quantity 10 boxes.

AISI 430 STAINLESS - WITHOUT PINS

A2-A7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	300 MM LENGTHS						
	A2	A2-S-300	00854	0,46	12	3,0 - 4,0	50
	A3	A3-S-300	00855	0,52	12	4,0 - 5,0	75
	A4	A4-S-300	00384	0,76	12	5,0 - 6,5	100
	A5	A5-S-300	00385	0,80	12	6,5 - 8,0	125
	A6	A6-S-300	00858	0,92	12	8,0 - 9,0	150
	A7	A7-S-300	00859	0,92	12	9,0 - 10,0	175
	600 MM LENGTHS						
	A2	A2-S-600	00861	0,74	10	3,0 - 4,0	50
	A3	A3-S-600	00862	0,96	10	4,0 - 5,0	75
	A4	A4-S-600	00423	1,28	10	5,0 - 6,5	100
	A5	A5-S-600	00864	1,34	10	6,5 - 8,0	125
	A6	A6-S-600	00865	1,48	10	8,0 - 9,0	150
	A7	A7-S-600	00866	1,62	10	9,0 - 10,0	175

NOTE:

A40 Welded Bar - 1,00 Wire Diameter and 3,175 mm Pitch

A2 and A3 Welded Bar - 1,20 mm Wire Diameter and 3,67 mm Pitch

A4 - A7 Welded Bar - 1,38 mm Wire Diameter and 3,67 mm Pitch

For extra pin material see pages 31-32.



FASTENERS

AISI 316L STAINLESS - WITHOUT PINS

A2-A7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	300 MM LENGTHS						
	A2	A2-SS-300	00392	0,46	12	3,0 - 4,0	50
	A3	A3-SS-300	00393	0,48	12	4,0 - 5,0	75
	A4	A4-SS-300	00394	0,78	12	5,0 - 6,5	100
	A5	A5-SS-300	00395	0,86	12	6,5 - 8,0	125
	A6	A6-SS-300	00872	0,94	12	8,0 - 9,0	150
	A7	A7-SS-300	00873	1,02	12	9,0 - 10,0	175
	600 MM LENGTHS						
	A2	A2-SS-600	00875	0,76	10	3,0 - 4,0	50
	A3	A3-SS-600	00876	0,98	10	4,0 - 5,0	75
	A4	A4-SS-600	00564	1,32	10	5,0 - 6,5	100
	A5	A5-SS-600	00565	1,42	10	6,5 - 8,0	125
	A6	A6-SS-600	00879	1,56	10	8,0 - 9,0	150
	1200 MM LENGTHS						
	A2	A2-SS-1200	16030	1,40	10	3,0 - 4,0	50
	A3	A3-SS-1200	16034	1,54	10	4,0 - 5,0	75
	A4	A4-SS-1200	16084	2,26	10	5,0 - 6,5	100
	A5	A5-SS-1200	16144	2,42	10	6,5 - 8,0	125
	1500 MM LENGTHS						
	A2	A2-SS-1500	16031	1,72	10	3,0 - 4,0	50
	A3	A3-SS-1500	16035	1,90	10	4,0 - 5,0	75
	A4	A4-SS-1500	16085	2,72	10	5,0 - 6,5	100
	A5	A5-SS-1500	16145	2,90	10	6,5 - 8,0	125

STEEL - CUT TO BELT WIDTH*

A2-A7	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER METER	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	A2/...	17641	N/A	272	3,0 - 4,0	50
	A3/...	17642	N/A	272	4,0 - 5,0	75
	A4/...	16091	N/A	272	5,0 - 6,5	100
	A5/...	17643	N/A	272	6,5 - 8,0	125

*Minimum order quantity 250 m

AISI 430 STAINLESS - CUT TO BELT WIDTH*

A2-A7	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER METER	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	A2-S/...	16029	N/A	272	3,0 - 4,0	50
	A3-S/...	16033	N/A	272	4,0 - 5,0	75
	A4-S/...	16083	N/A	272	5,0 - 6,5	100
	A5-S/...	17644	N/A	272	6,5 - 8,0	125

*Minimum order quantity 250 m

AISI 316L STAINLESS - CUT TO BELT WIDTH*

A2-A7	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER METER	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	A2-SS/...	17242	N/A	272	3,0 - 4,0	50
	A3-SS/...	16036	N/A	272	4,0 - 5,0	75
	A4-SS/...	16088	N/A	272	5,0 - 6,5	100
	A5-SS/...	17645	N/A	272	6,5 - 8,0	125

*Minimum order quantity 250 m

NOTE:

A40 Welded Bar - 1,00 Wire Diameter and 3,175 mm Pitch

A2 and A3 Welded Bar - 1,20 mm Wire Diameter and 3,67 mm Pitch

A4 - A7 Welded Bar - 1,38 mm Wire Diameter and 3,67 mm Pitch

For extra pin material see pages 31-32.

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Anker® C-Line Belt Hooks

FASTENERS

GALVANIZED - WITH NYLON PLUS (NP) PINS BELT HOOKS FOR THE LAUNDRY INDUSTRY

C25	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	SPLICES PER BOX	TAPE WIDTH mm	HOOKS PER CARD
C25	C25	C25-G-011NP	00077	0,22	100	11	4+5
	C25	C25-G-014,5NP	00083	0,26	100	14,5	6+7
	C25	C25-G-016NP	00085	0,26	100	16	7+8
C25	C25	C25-G-019NP	00088	0,26	100	19	8+9
	C25	C25-G-022NP	00091	0,30	100	22	10+11
	C25	C25-G-025NP	00094	0,28	100	25	12+13
C25	C25	C25-G-032NP	00098	0,30	100	32	15+16
	C25	C25-G-038NP	00101	0,36	100	38	19+20
	C25	C25-G-048NP	00106	0,40	100	48	25+26
C25	C25	C25-G-051NP	00111	0,42	100	51	26+27
	C25	C25-G-057NP	00114	0,50	100	57	30+31
	C25	C25-G-063NP	00118	0,54	100	63	33+34
C25	C25	C25-G-076NP	00123	0,64	100	76	39+40
	C25	C25-G-089NP	00128	0,38	50	89	46+47
	C25	C25-G-102NP	00131	0,44	50	102	54+55

GALVANIZED

BELT HOOKS FOR THE LAUNDRY INDUSTRY

C25	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
C25	C25	C25-G-150	00074	0,34	48 x 145	145	1,2-1,6	25

AISI 316L STAINLESS

BELT HOOKS FOR THE LAUNDRY INDUSTRY

C25	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
C25	C25	C25-SS-150	00214	0,34	48 x 145	145	1,2-1,6	25

AISI 316L STAINLESS

0,90 x 0,70 MM RECTANGULAR WIRE DIAMETER

C36	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
C36	C36SP	C36SP-SS-300	00278	0,36	12 x 305	305	1,5 - 2,5	50
	C36	C36-SS-300	00271	0,36	12 x 305	305	2,5 - 3,0	50
	C36LLSP	C36LLSP-SS-300	00276	0,38	12 x 305	305	1,5 - 2,5	75
	C36LL	C36LL-SS-300	00274	0,40	12 x 305	305	2,5 - 3,5	75

GALVANIZED

C1	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
C1	C1XSP	C1XSP-G-150	00019	0,34	24 x 152	152	1,6-2,4	50
	C1SP	C1SP-G-150	00008	0,36	24 x 152	152	2,4-3,2	50

AISI 430 STAINLESS

C1	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
C1	C1XSP	C1XSP-S-150	00021	0,27	24 x 152	152	1,6-2,4	50
	C1SP	C1SP-S-150	00010	0,34	24 x 152	152	2,4-3,2	50

AISI 316L STAINLESS

C1	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
C1	C1XSP	C1XSP-SS-150	00023	0,34	24 x 152	152	1,6-2,4	50
	C1SP	C1SP-SS-150	00012	0,34	24 x 152	152	2,4-3,2	50

NOTE:

C25 Hooks - 0,62 mm Wide Diameter and 1,70 mm Pitch

C36 Hooks - 2,54 Pitch

C1 Hooks - 1,00 mm Wire Diameter and 1,75 mm Pitch

For extra pin material see pages 31-32.



FASTENERS

GALVANIZED

C2-7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	C2SP	C2SP-G-300	17351	0,56	12 x 308	308	3,2-4,0	50
	GALVANIZED HIGH TENSILE							
	C3	C3-HT-300	00255	0,56	12 x 308	308	4,8-5,6	75
	GALVANIZED RECTANGULAR HIGH TENSILE							
	C4	C4-1/2-RHTX-300	00290	0,86	12 x 308	308	6,4-7,1	100

AISI 430 STAINLESS

1,0 MM RECTANGULAR WIRE DIAMETER AND 3,175 MM PITCH

UX1	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	UX-1SP	UX-1SP-S-300	01184	0,32	12 x 308	308	1,5-3,0	50
	UX-1SP	UX-1SP-S-600	01355	0,48	12 x 600	600	1,5-3,0	50
	AISI 316L STAINLESS							
	UX-1SP	UX-1SP-SS-300	01194	0,30	12 x 308	308	1,5-3,0	50
	UX-1SP	UX-1SP-SS-600	01354	0,48	12 x 600	600	1,5-3,0	50

AISI 430 STAINLESS

U3	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH mm	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	U3-1	U3-1-S-300	01144	0,5	12 x 308	308	3,2-4,0	75
	U3-1	U3-1-S-600	01363	0,9	10 x 595	595	3,2-4,0	75
	AISI 430 STAINLESS RECTANGULAR HIGH TENSILE							
	WIRE DIAMETER 1,36 x 1,50 MM							
	U3-1	U3-1-RHTS-300	05338	0,6	12 x 308	308	3,2-4,0	75
	U3-2	U3-2-RHTS-300	05339	0,6	12 x 308	308	4,0-4,8	75
	U3	U3-RHTS-300	05340	0,6	12 x 308	308	4,8-5,6	75
	U3-1	U3-1-RHTS-600	05341	1,0	10 x 595	595	3,2-4,0	75
	U3-2	U3-2-RHTS-600	05342	1,1	10 x 595	595	4,0-4,8	75

NOTE:

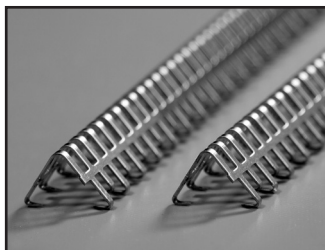
C2-7 and U3 Hooks - 1,38 mm Wide Diameter and 3,67 mm Pitch

UX1 Hooks - 1,00 mm Wire Diameter and 3,175 mm Pitch

For extra pin material see pages 31-32.

 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Anker® G Series™ Lacing Works

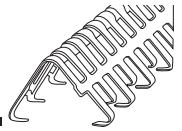
Anker® G Series™ Lacing is precision-stamped belt lacing from 316L stainless steel, ensuring a consistent 4,00 mm pitch over the entire length of the lace. The staggered leg geometry features four alternating point levels between the top and bottom of the lace which provides varying points of penetration versus a continuous

line, increasing the strength and durability of the splice.

G Series is machine-applied for consistent compression, resulting in a uniform and flat splice, even with belts that are prone to belt wave. Corrugated stainless steel hinge pins prevent migration during use.

Applications	Installation Method	What You Need for Installation
- Food Manufacturing - Agriculture Equipment - Package and Parts Handling - Filter Media - Slider Bed Systems	Anker® G Series Lacing can be installed with the Anker® Production Lacers ARU, AMK, and AMU series.	- G Series Lacing - Hinge Pin - Installation Tool - G Series Face Strip or Comb
How to Specify the Correct G Series™ Lacing	Fastener Metal Selection	Hinge Pin Selection
1, Measure your Belt Thickness, 2, Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 3, Choose the fastener size that is appropriate for your specifications in the selection chart below.	Stainless Steel. Type 316 Stainless Steel offers more resistance than galvanized steel to abrasion, acids, chemicals, rusting, and magnetic attraction.	CSP Corrugated Stainless Steel - for all sizes of G Series belt lacing.

ANKER G Series Belt Fastener and Pin Selection Chart													
Minimum Pulley Diamter mm	Hinge Pin mm	Wire mm	Belt Thickness (mm)										
			1,5	2,0	2,5	3,0	3,5	4,0	5,0	6,5	8,0	9,0	10,0
20	1,0	0,50	G 00										
25	1,0-1,2	0,50	G 001A										
		0,75		G 001									
40	1,2-1,4	0,50		G 005A									
		0,75			G002								
					G005								
50	1,2-1,4	0,50			G 006A								
		0,75				G 003							
						G 006							
75	2,0-2,5	1,00					G 008						



LACING

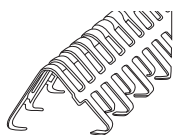
AISI 316 STAINLESS LACING WITH PINS

	SIZE	ORDERING NUMBER	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH	BELT THICKNESS	MINIMUM PULLEY DIAMETER
						mm		
G00-G008	G00	G 00-SS-150W	16214	0,10	12	150	- 1.5	20
		G 00-SS-300W	00911	0,16	12	300	- 1.5	20
		G 00-SS-600W	00705	0,30	8	600	- 1.5	20
		G 00-SS-1200W	00912	0,62	8	1200	- 1.5	20
		G 00-SS-1500W	00913	0,76	8	1500	- 1.5	20
	G001A	G 001A-SS-150W	16239	0,12	12	150	- 1.5	25
		G 001A-SS-300W	00882	0,22	12	300	- 1.5	25
	G001	G 001-SS-150W	16222	0,14	12	150	1.5 - 2.0	25
		G 001-SS-300W	00915	0,26	12	300	1.5 - 2.0	25
		G 001-SS-600W	16225	0,4	8	600	1.5 - 2.0	25
		G 001-SS-900W	16226	0,44	8	900	1.5 - 2.0	25
		G 001-SS-1200W	00883	0,82	8	1200	1.5 - 2.0	25
		G 001-SS-1500W	17417	1,12	8	1500	1.5 - 2.0	25
	G002	G 002-SS-150W	16254	0,16	12	150	2.0 - 2.5	40
		G 002-SS-300W	17418	0,3	12	300	2.0 - 2.5	40
		G 002-SS-600W	00924	0,5	8	600	2.0 - 2.5	40
		G 002-SS-900W	16262	0,7	8	900	2.0 - 2.5	40
		G 002-SS-1200W	00884	0,98	8	1200	2.0 - 2.5	40
		G 002-SS-1500W	17547	1,22	8	1500	2.0 - 2.5	40
	G003	G 003-SS-150W	16277	0,18	12	150	2.5 - 3.0	50
		G 003-SS-300W	00928	0,34	12	300	2.5 - 3.0	50
		G 003-SS-600W	00929	0,5	8	600	2.5 - 3.0	50
		G 003-SS-900W	16285	0,7	8	900	2.5 - 3.0	50
		G 003-SS-1200W	00885	1,06	8	1200	2.5 - 3.0	50
		G 003-SS-1500W	00931	1,28	8	1500	2.5 - 3.0	50
	G005A	G 005A-SS-300W	17420	0,3	12	300	1.5 - 2.0	40
		G 005A-SS-600W	00933	0,38	8	600	1.5 - 2.0	40
		G 005A-SS-900W	16304	0,6	8	900	1.5 - 2.0	40
		G 005A-SS-1200W	00887	0,84	8	1200	1.5 - 2.0	40
		G 005A-SS-1500W	00935	0,98	8	1500	1.5 - 2.0	40
	G005	G 005-SS-300W	00936	0,32	12	300	2.0 - 2.5	40
		G 005-SS-600W	17421	0,5	8	600	2.0 - 2.5	40
		G 005-SS-900W	16294	0,74	8	900	2.0 - 2.5	40
		G 005-SS-1200W	17422	1,06	8	1200	2.0 - 2.5	40
		G 005-SS-1500W	00939	1,28	8	1500	2.0 - 2.5	40
	G006A	G006A-SS-300W	00940	0,32	12	300	2.0 - 2.5	50
		G006A-SS-600W	17423	0,42	8	600	2.0 - 2.5	50
		G006A-SS-900W	16322	0,64	8	900	2.0 - 2.5	50
		G006A-SS-1200W	16320	0,86	8	1200	2.0 - 2.5	50
		G006A-SS-1500W	16321	1,1	8	1500	2.0 - 2.5	50
	G006	G 006-SS-300W	00942	0,4	12	300	2.5 - 3.5	50
		G 006-SS-600W	17424	0,56	8	600	2.5 - 3.5	50
		G 006-SS-900W	16316	0,84	8	900	2.5 - 3.5	50
		G 006-SS-1200W	00886	1,08	8	1200	2.5 - 3.5	50
		G 006-SS-1500W	00304	1,38	8	1500	2.5 - 3.5	50
	G008	G 008-SS-300W	16325	0,73	12	300	3.0 - 5.0	75
		G 008-SS-600W	16326	1,06	8	600	3.0 - 5.0	75
		G 008-SS-900W	16327	1,48	8	900	3.0 - 5.0	75
		G 008-SS-1200W	16323	2,0	8	1200	3.0 - 5.0	75
		G 008-SS-1500W	16324	2,48	8	1500	3.0 - 5.0	75

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.

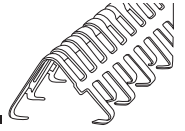


Anker® G Series™ Lacing

LACING

GALVANIZED WITH PINS

	SIZE	ORDERING NUMBER	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH	BELT THICKNESS	MINIMUM PULLEY DIAMETER
						mm		
G001, G002, G003	G001	G 001-G-150W	00532	0,12	12	150	1.5 - 2.0	25
		G 001-G-300W	16219	0,3	12	300	1.5 - 2.0	25
		G 001-G-600W	16220	0,46	8	600	1.5 - 2.0	25
		G 001-G-1200W	16216	0,9	8	1200	1.5 - 2.0	25
		G 001-G-1500W	16218	1,16	8	1500	1.5 - 2.0	25
	G002	G 002-G-150W	16243	0,18	12	150	2.0 - 2.5	40
		G 002-G-300W	16246	0,3	12	300	2.0 - 2.5	40
		G 002-G-600W	16248	0,46	8	600	2.0 - 2.5	40
		G 002-G-1200W	16242	1,0	8	1200	2.0 - 2.5	40
		G 002-G-1500W	16245	1,28	8	1500	2.0 - 2.5	40
	G003	G 003-G-150W	16268	0,18	12	150	2.5 - 3.0	50
		G 003-G-300W	00540	0,36	12	300	2.5 - 3.0	50
		G 003-G-600W	16269	0,52	8	600	2.5 - 3.0	50
		G 003-G-1200W	00543	1,1	8	1200	2.5 - 3.0	50
		G 003-G-1500W	00544	1,34	8	1500	2.5 - 3.0	50



LACING

ANSI 316 STAINLESS LACING WITHOUT PINS - BULK PACKS

G001, G002, G003, G005, G006	SIZE	ORDERING NUMBER	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	G001	G 001A-SS-150 (48)	16238	0,385	48	-1,5	25
		G 001A-SS-300 (48)	00550	0,70	48	-1,5	25
		G 001-SS-600 (20)	16224	0,74	20	1,5 - 2,0	25
		G 001-SS-1200 (20)	16221	1,62	20	1,5 - 2,0	25
		G 001-SS-1500 (20)	16223	1,96	20	1,5 - 2,0	25
	G002	G 002-SS-600 (20)	16261	0,80	20	2,0 - 2,5	40
		G 002-SS-1200 (20)	16251	1,86	20	2,0 - 2,5	40
		G 002-SS-1500 (20)	16255	2,26	20	2,0 - 2,5	40
	G003	G 003-SS-600 (20)	16281	1,0	20	2,5 - 3,0	50
		G 003-SS-1200 (20)	16274	2,1	20	2,5 - 3,0	50
		G 003-SS-1500 (20)	16278	2,5	20	2,5 - 3,0	50
	G005	G 005-SS-600 (20)	17233	1,2	20	2,0 - 2,5	40
		G 005-SS-1200 (20)	17231	2,5	20	2,0 - 2,5	40
		G 005-SS-1500 (20)	17232	3,0	20	2,0 - 2,5	40
	G006	G 006-SS-600 (20)	17236	1,3	20	2,5 - 3,5	50
		G 006-SS-1200 (20)	17234	2,5	20	2,5 - 3,5	50
		G 006-SS-1500 (20)	17235	3,2	20	2,5 - 3,5	50

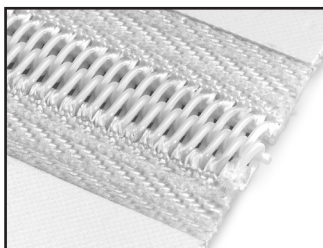
TRANSMISSION BELT LACING

STEEL WITH PINS

G15-G65	ORDERING NUMBER	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	G 15 A	16328	0,46	16 × 200	3,0 - 4,0	60
	G 15 B	16329	0,38	8 × 300	3,0 - 4,0	60
	G 20	16330	0,62	10 × 300	4,0 - 5,0	75
	G 20 C	16331	0,52	8 × 300	4,0 - 5,0	75
	G 25 D	16332	0,62	8 × 300	5,0 - 6,0	100
	G 25 G	16333	1,16	16 × 300	5,0 - 6,0	100
	G 27 K	16334	0,65	8 × 300	6,0 - 7,0	125
	G 27 L	16335	1,34	16 × 300	6,0 - 7,0	125
	G 35 N	16336	0,98	8 × 300	7,0 - 8,0	175
	G 45 U	16337	1,24	8 × 300	8,0 - 9,5	225
	G 55 W	16338	1,84	8 × 300	9,5 - 11,0	300
	G 65 X	16339	2,12	8 × 300	11,0 - 12,5	350

*Diameter of pins in chart available.

 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available.
 Request quote for price and delivery.



How Spirals and Spiral Lace Works

The **Anker® Spiral Lace Fastener** system was designed for small pulley, low-profile applications. The fastener is constructed of polyester

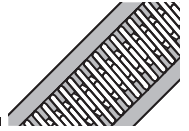
webbing, spirals, and hinge pins. It is installed by either insertion between the plies, ply stepping, or finger splicing.

Applications	Installation Method	What You Need for Installation
• Baggage Handling • Food Processing • X-Ray Equipment • Pharmaceutical • Indexing Conveyors • Mail Sortation	Anker® Spiral Lace	Anker® Spiral Lace
	• Ply Insertion • Ply Stepping • Finger Splice • Finger-Step Splice	• Spiral Lace • Hinge Pin • Adhesive Enhancer • Film/Foil • Splicing Press
How to Specify the Correct Anker® Non-Metallic Fastener	Fastener Selection	Hinge Pin Selection
1, Determine Belt Tension (PIW). 2, Measure your Belt Thickness. 3, Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 4, Choose the fastener size that is appropriate for your specifications in the selection chart below.	Anker® Spiral Lace	Anker® Spiral Lace
	Polyester. Peek. Kevlar.	Polyester. Peek. Kevlar.

Anker® Spiral Lace Fastener Selection Chart

Fastener Size	Recommended Belt Thickness	Minimum Pulley Diameter	Material	Maximum Temperature	Recommended Diameter Hinge Pin
	mm	mm		°C	mm
50	1,6 - 3,2	10 - 15	Polyester	160	0,8
60/160	2,4 - 3,6	30	Polyester	160	0,9
90/190	3,2 - 4,6	50	Polyester	160	1,2
100	4,0 - 5,0	90	Polyester	160	1,5
PE-60 + P-80	2,4 - 3,6	30	PEEK	240	0,9 + 1,2

Anker® Special Pintle Wires are available on demand.



LACING

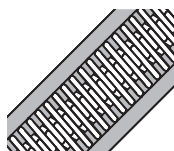
(Hinge Pin included)

	LENGTH	ORDERING NUMBER	ITEM CODE	WT KGS.	WEBBING WIDTH	HINGE PIN	SPIRAL DIMENSION	MONOFIL
	Meter					mm	mm	mm
SN	WHITE – SINGLE WEB							
	3,00	SE-50/3	17480	0,25	40	0,8	4,2 x 2,0	0,55
	10,00	SE-50/10	16677	0,65	40	0,8	4,2 x 2,0	0,55
	30,00	SE-50/30	17481	2,00	40	0,8	4,2 x 2,0	0,55
	3,00	SE-60/3	17482	0,42	60	1,0	5,1 x 3,0	0,70
	10,00	SE-60/10	17483	0,88	60	1,0	5,1 x 3,0	0,70
	30,00	SE-60/30	17484	3,66	60	1,0	5,1 x 3,0	0,70
	3,00	SE-90/3	17487	0,42	60	1,2	6,5 x 3,6	0,77
	10,00	SE-90/10	17488	1,06	60	1,2	6,5 x 3,6	0,77
	30,00	SE-90/30	17489	3,08	60	1,2	6,5 x 3,6	0,77
	3,00	SE-160/3	17485	0,45	100	1,0	5,1 x 3,0	0,70
	10,00	SE-160/10	16676	0,45	100	1,0	5,1 x 3,0	0,70
	30,00	SE-160/30	17486	0,45	100	1,0	5,1 x 3,0	0,70
	3,00	SE-190/3	17490	0,25	100	1,2	6,5 x 3,6	0,90
	10,00	SE-190/10	17546	1,54	100	1,2	6,5 x 3,6	0,90
	WHITE – DOUBLE WEB							
	3,00	S-60/3	17501	0,25	50	1,0	5,1 x 3,0	0,70
	10,00	S-60/10	17502	0,88	50	1,0	5,1 x 3,0	0,70
	30,00	S-60/30	17503	2,64	50	1,0	5,1 x 3,0	0,70
	3,00	S-90/3	17504	0,40	50	1,2	6,5 x 3,6	0,90
	10,00	S-90/10	17505	1,16	50	1,2	6,5 x 3,6	0,90
	30,00	S-90/30	17506	3,58	50	1,2	6,5 x 3,6	0,90
	10,00	S-100/10	16665	1,16	50	1,5	7,2 x 4,2	1,05
	30,00	S-100/30	03924	3,82	50	1,5	7,2 x 4,2	1,05
	BLACK – SINGLE WEB							
	3,00	SEB-50/3	17491	0,30	40	0,8	4,2 x 2,0	0,55
	10,00	SEB-50/10	17492	0,80	40	0,8	4,2 x 2,0	0,55
	30,00	SEB-50/30	17493	2,00	40	0,8	4,2 x 2,0	0,55
	3,00	SEB-60/3	17494	0,40	60	1,0	5,1 x 3,0	0,70
	10,00	SEB-60/10	16679	1,00	60	1,0	5,1 x 3,0	0,70
	30,00	SEB-60/30	17495	3,80	60	1,0	5,1 x 3,0	0,70
	3,00	SEB-90/3	17496	0,42	60	1,2	6,5 x 3,6	0,77
	10,00	SEB-90/10	00897	1,00	60	1,2	6,5 x 3,6	0,77
	30,00	SEB-90/30	17497	3,82	60	1,2	6,5 x 3,6	0,77
	BLACK – DOUBLE WEB							
	10,00	SB-60/10	17336	0,88	50	1,0	5,1 x 3,0	0,70
	3,00	SB-90/3	17509	0,25	50	1,2	6,5 x 3,6	0,90
	10,00	SB-90/10	17507	1,26	50	1,2	6,5 x 3,6	0,90
	30,00	SB-90/30	17508	4,60	50	1,2	6,5 x 3,6	0,90
	BLUE – SINGLE WEB							
	3,00	SE-BLUE-50/3	17498	0,25	40	0,8	4,2 x 2,0	0,55
	10,00	SE-BLUE-50/10	16670	0,80	40	0,8	4,2 x 2,0	0,55
	30,00	SE-BLUE-50/30	16671	2,00	40	0,8	4,2 x 2,0	0,55
	3,00	SE-BLUE-60/3	17499	0,40	60	1,0	5,1 x 3,0	0,70
	10,00	SE-BLUE-60/10	16672	1,00	60	1,0	5,1 x 3,0	0,70
	30,00	SE-BLUE-60/30	16673	3,80	60	1,0	5,1 x 3,0	0,70
	3,00	SE-BLUE-90/3	17500	0,42	60	1,2	6,5 x 3,6	0,77
	10,00	SE-BLUE-90/10	16674	1,00	60	1,2	6,5 x 3,6	0,77
	30,00	SE-BLUE-90/30	16675	3,82	60	1,2	6,5 x 3,6	0,77
SN PEEK	BROWN – SINGLE WEB							
	3,00	PE-60/3	04467	0,42	35	1,0	5,1 x 3,5	0,70
	BROWN – DOUBLE WEB							
	3,00	P-80/3	19470	0,50	35	1,2	6,5 x 3,6	0,90
	10,00	P-80/10	00899	0,90	35	1,2	6,5 x 3,6	0,90
	30,00	P-80/30	00900	3,00	35	1,2	6,5 x 3,6	0,90

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



Anker® Spirals and Kevlar Spiral Lace

LACING

TREVIRA 930 C/F (POLYESTER)*

PS	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	MONOFIL	DIMENSIONS
				mm	mm
	WHITE				
	PS 1005 W	16624	0,003	0,60	5,4 x 2,6
	PS 1010 W	16626	0,005	0,70	6,0 x 3,2
	PS 1015 W	16628	0,007	0,90	6,5 x 3,6
	PS 1020 W	16630	0,009	0,90	7,5 x 4,0
	PS 1025 W	16632	0,011	1,05	8,0 x 4,2
	RED				
	PS 1010 R	16625	0,005	0,70	6,0 x 3,2
	PS 1015 R	16627	0,007	0,90	6,5 x 3,6
	PS 1020 R	16629	0,009	0,90	7,5 x 4,0
	PS 1025 R	16631	1,240	1,05	8,0 x 4,2

*Blue on Demand

Minimum Order Quantity 100 m

TREVIRA 900 K (PEEK)*

PK	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	MONOFIL	DIMENSIONS
				mm	mm
	PK 1005	17619	0,006	0,60	5,2 x 2,6
	PK 1010	16602	0,007	0,70	5,9 x 3,2
	PK 1015	04434	0,007	0,90	6,5 x 3,7
	PK 1020	16604	0,010	0,90	7,5 x 4,0
	PK 1030	16605	0,012	1,05	8,4 x 4,5
	PK 1035	04435	0,013	1,05	9,5 x 5,1
	PK 1040	16608	0,012	1,05	9,8 x 5,5

*Red on Demand

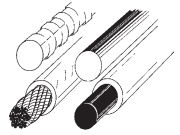
Minimum Order Quantity 100 m

DS	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	MONOFIL	DIMENSIONS
				mm	mm
	DS 6020 G	16184	0,01	0,70	7,4 x 3,4
	DS 8120 G	04438	0,043	1,00	10,0 x 4,0

Minimum Order Quantity 100 m

SPIRAL LACE

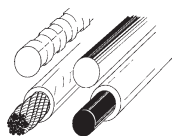
SN-KEVLAR	LENGTH	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	COLOR
	Meter				
	3,00	SEK-60/3	16687	0,42	WHITE
	10,00	SEK-60/10	16686	0,88	WHITE
	30,00	SEK-60/30	16688	2,96	WHITE
	3,00	SEK-90/3	16690	0,42	WHITE
	10,00	SEK-90/10	16689	1,06	WHITE
	30,00	SEK-90/30	16691	3,08	WHITE



HINGE PIN SPECIFICATIONS

COMPOSITION	ABBREVIATION	PIN WEAR	HOOK WEAR	RIGIDITY	MAGNETIC	AVAILABLE SIZES mm
Nylosteel	NST	Good	Good	Good	Yes	1,2, 1,35, 1,5, 1,8, 2,0, 2,5, 3,0, 3,5, 4,0, 4,5
Nylostainless (ISO 1,4404/316L SS)	HNSS	Excellent	Excellent	Good	No	1,2, 1,35, 1,5, 1,8, 2,0, 2,5, 3,0
Nylostainless Cable (ISO 1,4404/316L SS)	HNCS	Excellent	Excellent	Sufficient	No	1,5, 1,8, 2,0, 2,5, 3,0
Corrugated Steel (ISO 1,4404/316L)	CSP	Excellent	Excellent	Good	No	1,00, 1,20, 1,40, 1,80, 2,00, 2,50
Stainless Steel (ISO 1,4404/316L SS)	SS	Excellent	Excellent	Good	No	1,0, 1,2, 1,4, 1,5, 1,8, 2,0, 2,5
Perlon (PA 6)	NK	Good	Excellent	Sufficient to Good	No	1,5, 1,8, 2,0, 2,5, 3,0, 3,5, 4,0
Corrugated Perlon (PA 6)	KS	Good	Excellent	Sufficient to Good	No	1,4
Hastelloy	H	Good	Excellent	Good	No	1,2, 1,4, 1,6
PEEK	PK	Good	Excellent	No	No	1,0, 1,2, 1,4
Polyester	POLY	Good	Excellent	No	No	FDA: 0,8, 0,9, 1,0, 1,2, 1,5 FDA-BLACK: 0,8, 0,9, 1,0, 1,2 FDA-BLUE: 0,9

 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available.
 Request quote for price and delivery.



Anker® Hinge Pins

HINGE PINS IN COILS

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	RECOMMENDED GAUGE PIN DIAMETER mm	LENGTH	WEIGHT KGS.	ORDERING NUMBER	ITEM CODE	RECOMMENDED GAUGE PIN DIAMETER mm	LENGTH	WEIGHT KGS.	ORDERING NUMBER	ITEM CODE	RECOMMENDED GAUGE PIN DIAMETER mm	LENGTH	WEIGHT KGS.
NST NYLOSTEEL						HNSS NYLOSTAINLESS					HNCS NYLOSTAINLESS CABLE				
1,20	NST 1,20	16565	1,5-1,8	30	0,17	HNSS 1,20	16450	1,5-1,8	30	0,17	HNCS 1,50 HNCS 1,80	16441 16442	1,8-2,0 2,0-2,5	30 30	0,22 0,32
1,35	NST 1,35	16566	1,5-1,8	30	0,18	HNSS 1,35	16451	1,5-1,8	30	0,18					
1,50	NST 1,50	16567	1,8-2,0	30	0,29	HNSS 1,50	16452	1,8-2,0	30	0,29					
1,80	NST 1,80	16568	2,0-2,5	30	0,32	HNSS 1,80	16453	2,0-2,5	30	0,32					
2,00	NST 2,00	16569	2,5-3,0	30	0,36	HNSS 2,00	16454	2,5-3,0	30	0,36	HNCS 2,00	16447	2,5-3,0	30	0,26
2,50	NST 2,50	16571	3,0-3,5	30	0,57	HNSS 2,50	00990	3,0-3,5	30	0,57	HNCS 2,50	16448	3,0-3,5	30	0,43
3,00	NST 3,00	16572	3,5-4,0	30	0,90	HNSS 3,00	16457	3,5-4,0	30	0,90	HNCS 3,00	16449	3,5-4,0	30	0,50
3,50	NST 3,50	16573	4,0-5,0	30	1,00										
4,00	NST 4,00	16574	5,0-6,0	30	1,10										
4,50	NST 4,50	16575	6,0-7,0	30	1,20										
CSP STAINLESS STEEL CORRUGATED						STAINLESS STEEL					NK PERLON				
1,00	CSP 1,00	00686	1,2-1,5	30	0,20	SS 1,00	00690	1,2-1,5	30	0,20	NK 1,50	00671	1,8-2,0	30	0,06
1,20	CSP 1,20	00719	1,2-1,5	30	0,28	SS 1,20	00691	1,2-1,5	30	0,28					
1,40	CSP 1,40	17426	1,5-1,8	30	0,38	SS 1,40	00692	1,5-1,8	30	0,38					
1,50						SS 1,50	00693	1,8-2,0	30	0,41					
1,80	CSP 1,80	16179	1,8-2,0	30	0,60	SS 1,80	16723	2,0-2,5	30	0,60	NK 1,80	00678	2,0-2,5	30	0,09
2,00	CSP 2,00	16180	2,0-2,5	30	0,73	SS 2,00	16725	2,5-3,0	30	0,73	NK 2,00	00672	2,5-3,0	30	0,11
2,50	CSP 2,50	16181	2,5-3,0	30	1,15	SS 2,50	16728	3,0-3,5	30	1,15	NK 2,50	00674	3,0-3,5	30	0,17
3,00											NK 3,00	00675	3,5-4,0	30	0,25
3,50											NK 3,50	00676	4,0-5,0	30	0,32
4,00											NK 4,00	00677	5,0-6,0	30	0,43
HASTELLOY C4						PEEK					POLYESTER				
0,80											POLY 0,80 FDA	17439	1,2-1,5	30	0,03
0,90											POLY 0,90 FDA	17440	1,2-1,5	30	0,03
1,00						PK 1,00	17436	1,2-1,5	30	0,03	POLY 1,00 FDA	00681	1,2-1,5	30	0,04
1,20	H 1,20	16435	1,2-1,5	30	0,28	PK 1,20	16600	1,2-1,5	30	0,04	POLY 1,20 FDA	17443	1,2-1,5	30	0,05
1,40	H 1,40	16436	1,5-1,8	30	0,38	PK 1,40	17437	1,5-1,8	30	0,06					
1,50											POLY 1,50 FDA	16610	1,8-2,0	30	0,06
1,60	H 1,60	16437	1,8-2,0	30	0,52										
0,80											POLY 0,80 FDA-BLACK	04719	1,2-1,5	30	0,03
0,90											POLY 0,90 FDA-BLACK	16609	1,2-1,5	30	0,03
1,00											POLY 1,00 FDA-BLACK	17441	1,2-1,5	30	0,04
1,20											POLY 1,20 FDA-BLACK	17442	1,2-1,5	30	0,05
0,90											POLY 0,90 FDA-BLUE	00682	1,2-1,5	30	0,04
KS PERLON															
1,40	KS 1010/100	16498	1,5-1,8	10	0,01	KS 1090/50	17433	1,5-1,8	90	0,01	KS 1150/25	00797	1,5-1,8	150	0,01
1,40	KS 1015/100	16499	1,5-1,8	15	0,01	KS 1095/50	16516	1,5-1,8	95	0,01					
1,40	KS 1020/100	16500	1,5-1,8	20	0,01	KS 1100/50	17434	1,5-1,8	100	0,01					
1,40	KS 1025/100	16501	1,5-1,8	25	0,01	KS 1115/50	17435	1,5-1,8	115	0,01	KS 1,40 (30 Meter)	00687	1,5-1,8	30 M	0,06
1,40	KS 1035/50	16504	1,5-1,8	35	0,01										
1,40	KS 1040/100	17430	1,5-1,8	40	0,01										
1,40	KS 1048/50	16508	1,5-1,8	48	0,01										
1,40	KS 1050/50	16509	1,5-1,8	50	0,01										
1,40	KS 1057/100	17432	1,5-1,8	57	0,01										
1,40	KS 1063/100	00795	1,5-1,8	63	0,01										
1,40	KS 1075/100	00796	1,5-1,8	75	0,01										

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



MANUAL ROLLER LACER®

(Face strips sold separately)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm			
600	RL-601	00591	17,2
900	RL-901	00592	21,3
1200	RL-1201	00593	24,9
1500	RL-1501	00594	28,6
1800	RL-1801	00595	32,2

NOTE: Includes carding paper remover and scissors.

ANKER® FACE STRIPS

MANUAL ROLLER LACER® RL-601 – RL-1801

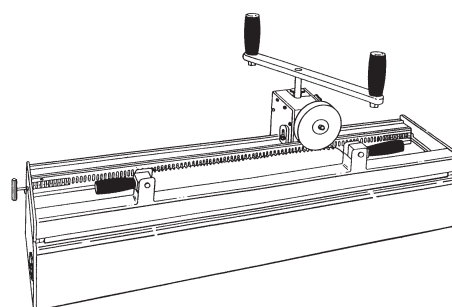
(Includes one Lacer Pin)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	HOOK SIZE #30-35, A30-A36		
600	FS-601-30	04064	0,60
900	FS-901-30	04065	0,70
1200	FS-1201-30	04066	1,00
1500	FS-1501-30	04067	1,20
1800	FS-1801-30	04972	1,40
mm	HOOK SIZE #40, A40		
600	FS-601-40	04015	0,60
900	FS-901-40	04016	0,70
1200	FS-1201-40	04017	1,00
1500	FS-1501-40	04018	1,20
1800	FS-1801-40	04085	1,40
mm	HOOK SIZE #2-3, A2-A3		
600	FS-601-54T	04025	0,60
900	FS-901-54T	04026	0,70
1200	FS-1201-54T	04027	1,00
1500	FS-1501-54T	04028	1,20
1800	FS-1801-54T	04086	1,40
mm	HOOK SIZE #4-7, A4-A7		
600	FS-601-54W	04030	0,60
900	FS-901-54W	04031	0,70
1200	FS-1201-54W	04032	1,00
1500	FS-1501-54W	04033	1,20
1800	FS-1801-54W	04087	1,40

ALLIGATOR FACE STRIPS

MANUAL ROLLER LACER® (Includes one Lacer Pin)

LACING SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
1 & 7	600	FS-601-1&7	19701	0,5
	900	FS-901-1&7	19702	0,7
	1200	FS-1201-1&7	19703	0,9
	1500	FS-1501-1&7	19704	1,1



G SERIES™ FACE STRIPS

MANUAL ROLLER LACER® RL601 – RL1801

(Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
G001(A); G002; G003; G005(A); G006(A)	600	FS-601-G-2	04359	0,60
	900	FS-901-G-2	04360	0,70
	1200	FS-1201-G-2	04361	1,00
	1500	FS-1501-G-2	04362	1,20
	1800	FS-1801-G-2	04453	1,40
G008	600	FS-601-G-XL	04456	0,60
	900	FS-901-G-XL	04457	0,70
	1200	FS-1201-G-XL	04458	1,00
	1500	FS-1501-G-XL	04459	1,20
	1800	FS-1801-G-XL	04460	1,40

ANKER® REPLACEMENT LACER PINS

MANUAL ROLLER LACER® RL601 – RL1801

HOOK SIZE	ORDERING NUMBER	MANUAL ROLLER LACER	ITEM CODE	WT. KGS.
G001(A); G002; G003; G005(A); G006(A)	LP-601-30/40/G-2	RL-24	03997	0,10
	LP-901-30/40/G-2	RL-36	03998	0,20
	LP-1201-30/40/G-2	RL-48	03999	0,30
	LP-1501-30/40/G-2	RL-60	04000	0,40
	LP-1801-30/40/G-2	RL-72	04088	0,50
G008	LP-601-54/GXL	RL-24	04002	0,20
	LP-901-54/GXL	RL-36	04003	0,30
	LP-1201-54/GXL	RL-48	04004	0,40
	LP-1501-54/GXL	RL-60	04005	0,50
	LP-1801-54/GXL	RL-72	04089	0,60

ANKER® REPLACEMENT LACER PINS

MANUAL ROLLER LACER®

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	HOOK SIZE #30, 36, 40, G001-G006		
600	LP-601-30/40/G-2	03997	0,1
900	LP-901-30/40/G-2	03998	0,2
1200	LP-1201-30/40/G-2	03999	0,3
1500	LP-1501-30/40/G-2	04000	0,3
1800	LP-1801-30/40/G-2	04088	0,4
mm	HOOK SIZE #2-7, A2-A7, G008		
600	LP-601-54/GXL	04002	0,2
900	LP-901-54/GXL	04003	0,2
1200	LP-1201-54/GXL	04004	0,3
1500	LP-1501-54/GXL	04005	0,3
1800	LP-1801-54/GXL	04089	0,4



Anker® Maintenance Lacers

MICROLACER®

(Face strips sold separately)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm			
350	ML-351	00590	12,2

NOTE: Includes carding paper remover and scissors.

ANKER® FACE STRIPS

(Includes one Lacer Pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
30, 35, A30, A34, A35, A36	FS-351-30	04063	0,40
40/A40	FS-351-40	04014	0,40
2-3, A2-A3	FS-351-54T	04024	0,40
4-7, A4-A7	FS-351-54W	04029	0,40
G001-G006	FS-351-G-2	04358	0,40
G008	FS-351-G-XL	04455	0,40

ALLIGATOR FACE STRIPS

(Includes one Lacer Pin)

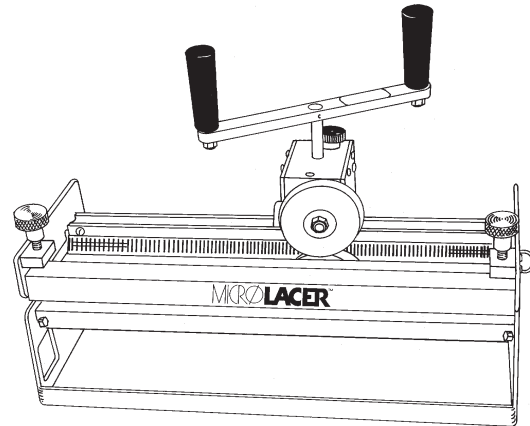
HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
1 & 7	FS-351-1&7	18248	0,4

ANKER® REPLACEMENT LACER PINS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	PIN DIAMETER
30, 35, A30, A34, A35, A36	LP-351-30/40/G-2	03996	0,10
2-7, A2-A7, G008	LP-351-54/GXL	04001	0,20

COMMON REPAIR PARTS

DESCRIPTION/ORDERING NUMBER	ITEM CODE	WT. KGS.
GBRK SN 3500 - 49999	03433	0,01
GBRK SN 50000+	03897	0,01
RL-URETHANE	03274	0,1
RL-ROLLER ASSEMBLY	03326	1,0
FS-KNOB	03817	0,3



 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



LW95 LACER*

(Laces all Anker Hooks, Laces up to 152 mm in one operation, Includes Lacing Assembly Kit)

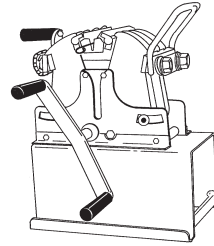
ORDERING NUMBER	ITEM CODE	WT. KGS.	WIDTH mm
LW95	03074	13,9	140

*No retainers included - retainers must be bought separately.

LW95 COMBS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	WIDTH mm	PITCH mm
40	LW95-#1(40)	03081	0,1	140	3,175
2-7	LW95-#2-7(54)	03085	0,1	140	3,67
25/A25	LW95-#25	03827	0,1	140	1,70
30/34/35/36	LW95-#36	03119	0,1	140	2,54

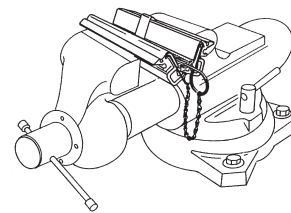
LW95 Lacer



WISE LACERS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	WIDTH mm	PITCH mm
25/A25	VL25-150	00902	1,50	150	1,70
25/A25	VL25-200	16835	1,90	200	1,70
25/34/35	VL30-150	00903	1,50	150	2,54
A25/A30/A35/A36	VL30-200	16836	1,90	200	2,54
40/A40	VL40-150	00904	1,50	150	3,175
40/A40	VL40-200	18008	1,90	200	3,175
2-7/A2-A7	VL54-150	00905	1,50	150	3,67
2-7/A2-A7	VL54-200	00906	1,90	200	3,67
2-7/A2-A7/AP	VL54-250	00907	2,40	250	3,67
G	VLG-150	16832	1,50	150	4,00
G	VLG-200	00908	1,90	200	4,00
G	VLG-250	16833	2,40	250	4,00

Vise Lacer

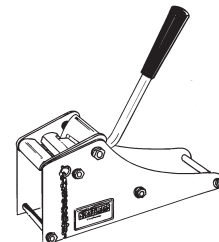


LEVER LACERS

(For thin belts or tapes up to 50 mm wide)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	WIDTH mm	PITCH mm
25/A25	LL25-50	03014	2,30	50	1,70
25/A25	HR25-LL25-50	04266	0,25	50	1,70
A34SL					
A35SL	LL36-50	04223	2,30	50	2,54
A36SL					

Lever Lacer

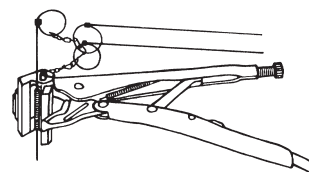


PLIER-TAPE LACERS

(For thin belts or tapes up to 50 mm wide)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	WIDTH mm	PITCH mm
G	PL-G	00909	1,50	50	4,00
25/A25	PL-25	17475	1,50	50	1,70
40	PL-40	17317	1,50	50	3,175
30/34/35/36	PL-30	17316	1,50	50	2,54

Plier-Tape Lacer



HOT KNIVES

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Complete Tool	HSG 0-SF/230V-50HZ	16484	1,2
Cutter Blade	HSG-KR Schneidspitze Typ R	16487	0,05
Cutter Foot	HSG-SF Schneidfuss für HSG-0	16488	0,03
Complete Tool	HSG 0-SF/115V-60HZ	17635	1,2

TAPE CUTTERS AND ACCESSORIES

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Tape Cutter	TC-50-K	00424	0,3
	EK-TC-50	00425	0,05
	TC-50	04122	0,3
Paper Remover	OLFA-Messer Typ OL	16577	0,1
Binder	3M SCOTCH WELD 1300L	17766	1,0

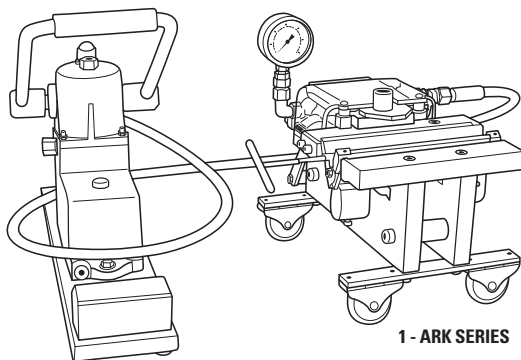


PRODUCTION LACERS

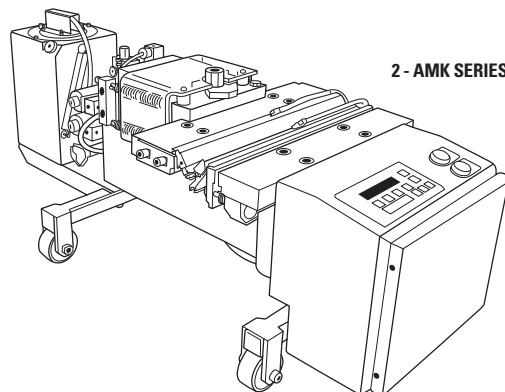
(For Hook Series: 25,30-36, 40, 2-7, A Series, G Series)

ITEM	ORDERING NUMBER	ITEM CODE	WT. KGS.	JAW WIDTH	MAX PRESS POWER	COMB/ADAPTOR STYLE	RECOMMENDED HYDRAULIC PUMP
				mm	kn		
	AHP 120	16001	15,0	120	20	ZA-Adaptors	HYDRAULIC PUMP INCLUDED
	AHP120-WNP	00985	16,0	120	20	ZA-Adaptors	
1	ARK 150	16020	21,0	200	60	ZA-Adaptors	HP 500/HP 750
1	ARK 150-WNP	00608	34,5	200	60	ZA-Adaptors	HP 1020
1	ARK 200	16025	34,5	200	100	ZA-Adaptors	HP 500/HP 750
2	AMK 400	A2006	96,5	300	200	ZA-Adaptors	HP 1020
2	AMK 400-NP	16004	102,0	300	200	ZA-Adaptors	HP 1020
3	ARU 2000	00950	62,5	200	100	UK-Combs	HP 500/HP 750/HP 1020
3	ARU3000	00951	65,0	200	100	UK-Combs	HP 1020
3	AMU 4000	00952	112,0	300	200	UK-Combs	HP 1020
3	AMU6000	00953	119,0	300	200	UK-Combs	HP 1020
3	AMU 8000	16006	150,0	300	280	UK-Combs	HP 1020

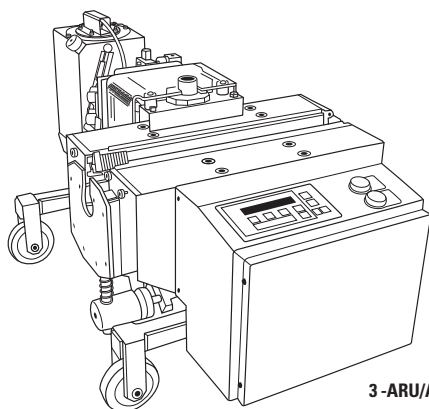
*Pump, Heating Unit, Combs, and Adapters sold separately.



1 - ARK SERIES



2 - AMK SERIES



3 - ARU/AMU SERIES



ADAPTERS FOR AHP 120, ARK 150, ARK 200 LACERS

JAW WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	PITCH mm	BELT THICKNESS mm	GAUGE PIN DIAMETER mm	RECOMMENDED HINGE PIN DIAMETER mm
AHP 120							
HOOK SERIES: #25/A25							
120	ZA25-1.6-120	16869	1,4	1,70	-2,0	1,6	1,2-1,5
HOOK SERIES: #A34, A35, A36							
120	ZA36-1.6-120	16882	1,8	1,70	-2,0	1,6	1,2-1,5
HOOK SERIES: G001-G006							
AHP 120-WNP/HZS-2							
HOOK SERIES: #25 PATCH							
120	ZA25W-1.6-120 (H2)	17412	1,7	1,70	-2,0	1,6	1,2-1,5
ARK 150/ARK 200							
HOOK SERIES: #25/A25							
200	ZA25-1.6-200	16870	1,9	1,70	-2,0	1,6	1,2-1,5
200	ZA25-2.0-200	16872	1,9	1,70	2,0-2,8	2,0	1,5-1,8
HOOK SERIES: #30/A30, A34, 35/A35, A36							
200	ZA36-1.6-200	16883	2,2	2,54	-2,0	1,6	1,2-1,5
200	ZA36-2.0-200	16886	2,2	2,54	2,0-3,0	2,0	1,5-1,8
HOOK SERIES: #40/A40							
200	ZA40-2.0-200	00742	2,4	3,175	1,5-2,5	2,0	1,5-1,8
200	ZA40F-3.0-200	16899	2,4	3,175	2,5-4,8	3,0	1,8-2,5
HOOK SERIES: #2-5, A2-A5, AP4-AP5							
200	ZA54F-4.0-200	16911	2,5	3,67	3,0-6,5	2,5-4,0	2,0-3,5
HOOK SERIES: #5-7, A5-A7, AP5-AP7							
200	ZA54F-6.0-200	16914	2,5	3,67	6,5-10,0	4,0-6,0	3,5-4,0
HOOK SERIES: G001-G006							
200	ZAG-1.5-200	00996	1,9	4,00	-2,0	1,5	1,2-1,4
200	ZAG-2.0-200	16861	1,9	4,00	2,5-3,5	2,0	1,4-1,8
HOOK SERIES: G006, G008							
200	ZAG-XL-3.0-200	16858	1,9	4,00	3,5-5,0	2,0-3,0	1,8-2,5
ARK 150-WNP/HP 1020							
HOOK SERIES: #25 PATCH							
200	ZA25W-1.6-200 (H2)	00620	2,4	1,70	-2,0	1,6	1,2-1,5
HOOK SERIES: #40 PATCH							
200	ZA40W-2.0-200 (H2)	16902	2,4	3,175	2,0-3,0	2,0	1,5-1,8

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



ADAPTERS FOR AMK 400 LACERS

JAW WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	PITCH	BELT THICKNESS	GAUGE PIN DIAMETER	RECOMMENDED HINGE PIN DIAMETER
mm				mm	mm	mm	mm
	AMK 400						
	HOOK SERIES: #25/A25						
400	ZA25-2.0-400	A2008	3,2	1,70	2,0-2,8	2,0	1,5-1,8
400	ZA25-1.6-400	00752	3,2	1,70	-2,0	1,6	1,2-1,5
	HOOK SERIES: #30/A30, A34, 35/A35, A36						
400	ZA36-2.0-400	00970	3,9	2,54	2,0-3,0	2,0	1,5-1,8
	HOOK SERIES: #40/A40						
400	ZA40-2.0-400	16894	3,9	3,175	1,5-2,5	2,0	1,5-1,8
400	ZA40F-3.0-400	16900	4,0	3,175	2,5-4,8	3,0	1,8-2,5
	HOOK SERIES: #2-5, A2-A5, AP4-AP5						
400	ZA54F-4.0-400	16913	4,1	3,67	3,0-6,5	2,5-4,0	2,0-3,5
	HOOK SERIES: #5-7, A5-A7, AP5-AP7						
400	ZA54F-6.0-400	17414	4,1	3,67	6,5-10,0	4,0-6,0	3,5-4,0
	HOOK SERIES: G001-G006						
400	ZAG-1.5-400	16860	3,2	4,00	-2,0	1,5	1,2-1,4
400	ZAG-2.0-400	16862	3,2	4,00	2,5-3,5	2,0	1,4-1,8
	HOOK SERIES: G006, G008						
400	ZAG-XL-3.0-400	16859	3,2	4,00	3,0-5,0	2,0-3,0	1,8-2,5
	AMK 400-NP/HP 1020						
	HOOK SERIES: #30, 40 PATCH						
400	ZAV30-2.0-400 (H2)	16864	5	2,54	1,5-3,0	2,0	1,5-1,8
400	ZAV40-2.0-400 (H2)	16865	5	3,125	1,5-3,0	2,0	1,5-1,8
	HOOK SERIES: #30 PATCH						
400	ZA36-1.6-400 (H2)	16885	4	2,54	-2,0	1,6	1,2-1,5
	HOOK SERIES: #30, 40 PATCH						
400	ZA36-2.0-400 (H2)	16888	4	2,54	2,0-3,0	2,0	1,5-1,8
400	ZA40-2.0-400 (H2)	16896	4	3,175	2,0-3,0	2,0	1,5-1,8

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



UK COMBS FOR ARU AND AMU PRODUCTION LACERS

COMB WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	PITCH	BELT THICKNESS	GAUGE PIN DIAMETER	RECOMMENDED HINGE PIN DIAMETER
mm				mm	mm	mm	mm
HOOK SERIES: 25/A25							
600	UK25-601	00766	6,2	1,70	-2,8	1,5-2,0	1,2-1,8
900	UK25-901	16773	7,9	1,70	-2,8	1,5-2,0	1,2-1,8
1200	UK25-1201	16766	9,8	1,70	-2,8	1,5-2,0	1,2-1,8
HOOK SERIES: 30, 35, A34, A35, A36							
600	UK36-601	00785	6,2	2,54	-4,0	1,5-2,0	1,2-1,8
900	UK36-901	00786	7,9	2,54	-4,0	1,5-2,0	1,2-1,8
1200	UK36-1201	16787	9,8	2,54	-4,0	1,5-2,0	1,2-1,8
HOOK SERIES: 40/A40							
600	UK40-601	00772	6,2	3,175	2,0-4,8	2,0-4,0	1,8-3,5
900	UK40-901	16809	7,9	3,175	2,0-4,8	2,0-4,0	1,8-3,5
1200	UK40-1201	16796	9,8	3,175	2,0-4,8	2,0-4,0	1,8-3,5
HOOK SERIES: 2-7, A2-A7, AP							
600	UK54-601	16822	6,2	3,67	3,0-10,0	2,5-5,0	2,0-4,5
900	UK54-901	16826	7,9	3,67	3,0-10,0	2,5-5,0	2,0-4,5
1200	UK54-1201	16811	9,8	3,67	3,0-10,0	2,5-5,0	2,0-4,5
1500	UK54-1501	00778	11,5	3,67	3,0-10,0	2,5-5,0	2,0-4,5
HOOK SERIES: G001-G006							
600	UKG-601	00779	6,2	4,00	-3,5	1,5-2,0	1,2-1,8
900	UKG-901	16765	7,9	4,00	-3,5	1,5-2,0	1,2-1,8
1200	UKG-1201	16758	9,8	4,00	-3,5	1,5-2,0	1,2-1,8
1500	UKG-1501	00669	11,5	4,00	-3,5	1,5-2,0	1,2-1,8
HOOK SERIES: G008							
600	UKG-XL-601	00979	6,2	4,00	3,0-5,0	2,0-3,0	1,8-2,5
900	UKG-XL-901	16755	7,9	4,00	3,0-5,0	2,0-3,0	1,8-2,5
1200	UKG-XL-1201	16753	9,8	4,00	3,0-5,0	2,0-3,0	1,8-2,5
1500	UKG-XL-1501	16754	11,5	4,00	3,0-5,0	2,0-3,0	1,8-2,5

COMB CASES (WOOD) FOR 5 UNIVERSAL COMBS

ORDERING NUMBER	ITEM CODE	WT. KGS.
KK-UK-601	16496	10,5
KK-UK-901	16497	13,5
KK-UK-1201	16494	16,5

CLAMPING DEVICE FOR ALL COMBS

ORDERING NUMBER	ITEM CODE	WT. KGS.
HSPV-H	00783	2,0
HSPV-F	00784	2,0

HYDRAULIC PUMPS

PUMP	ORDERING NUMBER	ITEM CODE	LENGTH mm	WIDTH mm	HEIGHT mm	WT. KGS.
HP 500	HP 500	16478	490	180	300	13,0
HP750	HP750	16481	390	155	210	9,0

PUMP SELECTION CHART

PUMP	ARK 150 ARK 200	AMK 400	ARU 2000	ARU 3000	AMU 4000	AMU 6000 AMU 8000
HP500	X		X			
HP750	X		X			
HP1020	X	X	X		X	
HP1020-H	X			X		X



HYDRAULIC HEATING UNITS - MOUNTED

ORDERING NUMBER	ITEM CODE	WT. KGS.	MOTOR VOLTAGE	ADMISSIBLE VOLTAGE	NUMBER OF PHASES	DELIVERY
FOR ARK150/ARK 200/AMK 400/ARU 2000/AMU 4000						
HP 1020W/115V-60Hz	17279	31,0	115V/60Hz	100-120V/60Hz	1	0,82 l/MINIMUM
HP 1020W/230V-50Hz	17281	31,0	230V/50Hz	220-240V/50Hz	1	0,82 l/MINIMUM
HP 1020W/230V-60Hz	17283	31,0	230V/60Hz	220-240V/60Hz	1	0,82 l/MINIMUM
HP 1020/200V	17285	31,0	200V/50/60Hz	180-220V/50Hz 200-250V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/230V	17287	31,0	230V/50/60Hz	210-250V/50Hz 220-270V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/400V	17289	31,0	400V/50/60Hz	360-440V/50Hz 380-480V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
FOR ARK150-WNP/AMK 400-NP/ARU 3000/AMU 6000/AMU 8000						
HP 1020W/115V-60Hz-H	17291	31,0	115V/60Hz	100-120V/60Hz	1	0,82 l/MINIMUM
HP 1020W/230V-50Hz-H	17293	31,0	230V/50Hz	220-240V/50Hz	1	0,82 l/MINIMUM
HP 1020W/230V-60Hz-H	17295	31,0	230V/60Hz	220-240V/60Hz	1	0,82 l/MINIMUM
HP 1020/200V-H	17296	31,0	200V/50/60Hz	180-220V/50Hz 200-250V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/230V-H	17299	31,0	230V/50/60Hz	210-250V/50Hz 220-270V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/400V-H	17297	31,0	400V/50/60Hz	360-440V/50Hz 380-480V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM

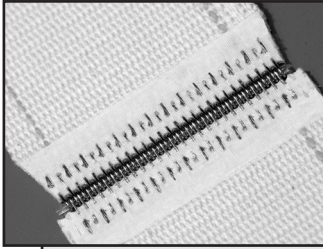
HYDRAULIC HEATING UNITS - MOBILE

ORDERING NUMBER	ITEM CODE	WT. KGS.	MOTOR VOLTAGE	ADMISSIBLE VOLTAGE	NUMBER OF PHASES	DELIVERY
FOR ARK150/ARK 200/AMK 400/ARU 2000/AMU 4000						
HP 1020W/115V-60Hz-M	17280	39,0	115V/60Hz	100-120V/60Hz	1	0,82 l/MINIMUM
HP 1020W/230V-50Hz-M	17282	39,0	230V/50Hz	220-240V/50Hz	1	0,82 l/MINIMUM
HP 1020W/230V-60Hz-M	17284	39,0	230V/60Hz	220-240V/60Hz	1	0,82 l/MINIMUM
HP 1020/200V-M	17286	39,0	200V/50/60Hz	180-220V/50Hz 200-250V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/230V-M	17288	39,0	230V/50/60Hz	210-250V/50Hz 220-270V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/400V-M	17290	39,0	400V/50/60Hz	360-440V/50Hz 380-480V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
FOR ARK150-WNP/AMK 400-NP/ARU 3000/AMU 6000/AMU 8000						
HP 1020W/115V-60Hz-HM	17292	39,0	115V/60Hz	100-120V/60Hz	1	0,82 l/MINIMUM
HP 1020W/230V-50Hz-HM	17294	39,0	230V/50Hz	220-240V/50Hz	1	0,82 l/MINIMUM
HP 1020W/230V-60Hz-HM	17301	39,0	230V/60Hz	220-240V/60Hz	1	0,82 l/MINIMUM
HP 1020/200V-HM	17300	39,0	200V/50/60Hz	180-220V/50Hz 200-250V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/230V-HM	17411	39,0	230V/50/60Hz	210-250V/50Hz 220-270V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM
HP 1020/400V-HM	17298	39,0	400V/50/60Hz	360-440V/50Hz 380-480V/60Hz	3	1,17 l/MINIMUM 1,40 l/MINIMUM

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time,
minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.

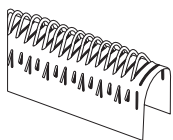


How ANKER® Patch Fasteners Work

ANKER® Patch Fasteners are manufactured from double-flattened wire which increases the holding ability as well as the transverse stability of the individual hooks, providing a flat and even splice area. The hook points are horizontally-cut, ensuring that they are bent accurately down towards the belt edge, which is especially important for thin belts used in laundry feeder and folding machine applications as well as in the filter belt industry.

Available in either galvanized or 316L stainless steel for Laundry applications, for the filter belt industry in 316L stainless steel, the hooks are integrated into the patch material. Especially for the laundry industry, the hooks are pre-cut to belt widths with leading and trailing ends. The patch is available for the Laundry applications with a custom logo if desired and with corrugated hinge pins included with each box of fasteners, corrosion-free and providing lubrication to the splice joint.

Applications	Installation Method	What You Need for Installation
Commercial Laundries	ANKER® Patch-Fastener Hooks can be installed with the AHP 120-WNP on-site maintenance lacer or the ARK 150-WNP production lacer.	- Patch Fastener Hooks - Hinge Pin KS Corrugated Perlon - Installation Tool
Filter Belt Industry	ANKER® Patch-Fastener Hooks can be installed with the AMK 400-NP production lacer.	- Patch Fastener Hooks - Hinge Pin according to filtration environment - Installation Tool
How to Specify the Correct ANKER® Fastener	Fastener Metal Selection	Hinge Pin Selection
1, Measure your Belt Thickness. 2, Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrapping more than 90°. 3, Choose the fastener width that is appropriate for your specifications.	Galvanized Steel, For basic applications, galvanized steel is recommended. Stainless Steel. Type 316 Stainless Steel offers more resistance than galvanized steel to abrasion, acids, chemicals, rusting, and magnetic attraction.	For both industries being served with ANKER® Patch Fasteners, different patch material and different properties are available: • Polyester Patch • Polyester-Cotton Patch • Polypropylene Patch Contact our Customer Service for more information.



ANKER® Laundry Patch Fasteners

ANKER® PRODUCTION LACERS

(Does not include adapter)

ORDERING NUMBER	ITEM CODE	WT. KGS.	JAW WIDTH mm	MAX PRESS POWER kn	COMB/ADAPTER STYLE	RECOMMENDED HYDRAULIC PUMP
AHP 120-WNP						
AHP120-WNP	00985	16,0	120	20	ZA-Adapters	Pump Included
ARK 150-WNP						
ARK150-WNP	00608	34,5	200	60	ZA-Adapters	HP 1020

HEATABLE ADAPTERS

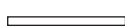
COMB WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	PITCH mm	BELT THICKNESS mm	GAUGE PIN DIAMETER mm	RECOMMENDED HINGE PIN DIAMETER mm
AHP 120-WNP/HZS-2							
HOOK SERIES: #25 PATCH							
120	ZA25W-1.6-120 (H2)	17412	1,7	1,70	-2,0	1,6	1,2-1,5
ARK 150-WNP/HP 1020							
HOOK SERIES: #25 PATCH							
200	ZA25W-1.6-200 (H2)	00620	2,4	1,70	-2,0	1,6	1,2-1,5
HOOK SERIES: #40 PATCH							
200	ZA40W-2.0-200 (H2)	16902	2,4	3,175	2,0-3,0	2,0	1,5-1,8

TEMPERATURE CONTROLLER FOR AHP 120-WNP LACER

ORDERING NUMBER	ITEM CODE	WT. KGS.
HZS-2	00986	1,5

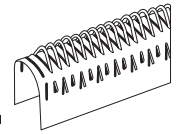
HYDRAULIC PUMPS

ORDERING NUMBER	ITEM CODE	WT. KGS.
ARK 150-WNP – HP 1020 HYDRAULIC PUMPS		
HP 1020W/115V-60Hz-H	17291	31,0
HP 1020W/230V-50Hz-H	17293	31,0
HP 1020W/230V-60Hz-H	17295	31,0

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



FASTENERS

TEXTILE PATCH - WITHOUT PINS - 300 MM

30	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	AISI 316L STAINLESS						
	30LLSP	30LLSP-SS-300-TPU2	17139	0,56	24	1,5-2,0	75
	30LLSP	30LLSP-SS-300-P-PP*	17207	0,56	24	1,5-2,0	75

*Belt type and application determine patch material, and –glue as well as process temperature.

TEXTILE PATCH - WITHOUT PINS - 300 MM LENGTHS*

40	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	CARDS PER BOX	BELT THICKNESS	MINIMUM PULLEY DIAMETER
	AISI 316L STAINLESS						
	40LLSP	40LLSP-SS-300-TPU2	17196	0,68	24	2,0-3,0	75
	40LLSP	40LLSP-SS-300-P-PP*	17261	0,68	24	2,0-3,0	75

*Belt type and application determine patch material, and –glue as well as process temperature.

For patch material options please contact our Customer Service.

PRODUCTION LACERS

(For Hook Series: 25,30-36, 40, 2-7, A Series, G Series)

ORDERING NUMBER	ITEM CODE	WT. KGS.	JAW WIDTH	MAX PRESS POWER	COMB/ ADAPTOR STYLE	RECOMMENDED HYDRAULIC PUMP
			mm	kn		
AMK 400-NP	16004	102,0	300	200	ZA-Adapters	HP 1020

*Pump, Heating Unit, Combs, and Adapters sold separately.

ADAPTORS FOR AMK 400 LACERS

JAW WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	PITCH	BELT THICKNESS	GAUGE PIN DIAMETER	RECOMMENDED HINGE PIN DIAMETER
mm				mm	mm	mm	mm
AMK 400-NP/HP 1020							
HOOK SERIES: #25, 30, 40 PATCH							
400	ZAV25-1.6-400 (H2)	16863	5	1,20	-2,0	1,6	1,2-1,5
400	ZAV30-2.0-400 (H2)	16864	5	2,54	1,5-3,0	2,0	1,5-1,8
400	ZAV40-2.0-400 (H2)	16865	5	3,125	1,5-3,0	2,0	1,5-1,8
HOOK SERIES: #25, 30 PATCH							
400	ZA25W-1.6-400 (H2)	16875	4	1,70	-2,0	1,6	1,2-1,5
400	ZA36-1.6-400 (H2)	16885	4	2,54	-2,0	1,6	1,2-1,5
HOOK SERIES: #30, 40 PATCH							
400	ZA36-2.0-400 (H2)	16888	4	2,54	2,0-3,0	2,0	1,5-1,8
400	ZA40-2.0-400 (H2)	16896	4	3,175	2,0-3,0	2,0	1,5-1,8



How Alligator® Lacing Works

Hammer applied Alligator® Lacing utilizes a design with teeth that are formed so that when they are driven parallel to the length of the belt, the vital longitudinal carcass fibers are not severed.

The compression fit of the connecting bar provides a strong, vise-like hold

on the belt and distributes belt tension evenly across the entire belt width. The one-piece fastener strip also ensures that there are no loose pieces to work themselves out of the belt and into the conveyed product. The flat splice obtained with a continuous strip of lacing also helps with hinge pin insertion.

Applications	Installation Method	What You Need for Installation
- Manufacturing Assembly Lines - Food, Package, and Parts Handling - Checkout Counters - Agricultural Equipment	Requires only a hammer; no special tools needed. Unique, patented clips and round gauge rod act as an "extra" pair of hands.	- Fasteners - Hinge Pin - Hammer
How to Specify the Correct Alligator® Lacing	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. Standard fastener material. Stainless Steel. Type 316 Stainless Steel.	H Steel Corrugated - for all sizes of Alligator belt lacing. SH Stainless Steel Corrugated - for all sizes of Alligator belt lacing.

Alligator® Lacing Selection Chart

Lacing Size	For Belts With Mechanical Fastener Ratings Up To:	Belt Thickness Range	Recommended Minimum Pulley Diameter	Approximate Corrugated Hinge Pin Diameter
	kN/m	mm	mm	mm
00	4,3	-1,6	25	1,2
1	7,8	1,6-2,4	40	1,6
7	8,7	2,4-3,6	50	1,6
15	11,4	3,2-4,0	65	2,4
20	16,6	4,0-4,8	75	2,8
25	17,5	4,8-5,6	100	3,2
27	17,5	5,6-7,1	125	3,2
35	26,0	7,1-7,9	175	3,6
45	28,0	7,9-9,5	230	4,8
55	30,0	9,5-11,0	300	5,2
65	35,0	11,0-12,5	350	5,2

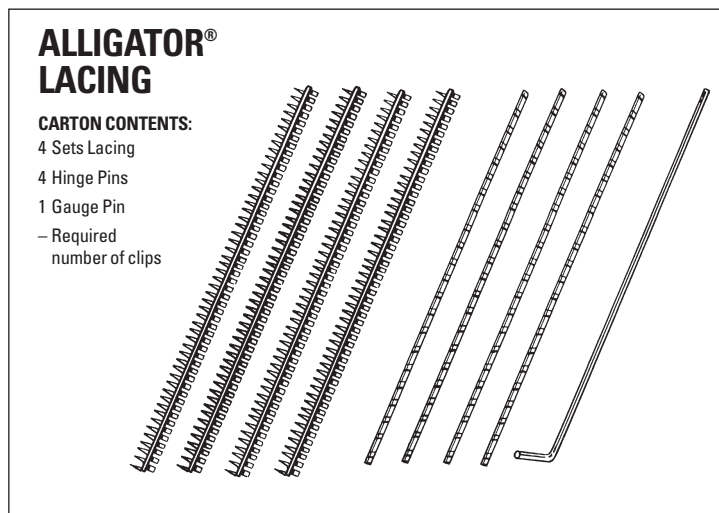


FASTENERS

STEEL LACING WITH STEEL CORRUGATED HINGE PIN

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	00			1A			1B			7		
300	00-300	13600	0,09	1A-300	13637	0,2	Note: Size 1A and 1B Alligator lacing has been modified to allow for complete interchangeability. For machine applied lacing, order the corresponding 1A size.	7-300	13657	0,3		
600	00-600	13605	0,3	1A-600	13642	0,4		7-600	13662	0,6		
900	00-900	13609	0,4	1A-900	13646	0,7		7-900	13666	0,9		
1000								7-1000	13432	0,9		
1200	00-1200	13611	0,5	1A-1200	13648	0,9		7-1200	13668	1,2		
1500				1A-1500	13649	1,2		7-1500	13464	1,5		
mm	15			20			25			27		
300	15-300	13676	0,4	20-300	13695	0,5	25-300	13715	0,6	27-300	13735	0,7
600	15-600	13681	0,9	20-600	13700	1,1	25-600	13720	1,3	27-600	13740	1,5
900	15-900	13685	1,2	20-900	13704	1,7	25-900	13724	1,9	27-900	13744	2,2
1200	15-1200	13387	1,2	20-1200	13706	2,2	25-1200	13726	2,5	27-1200	13846	2,9
mm	35			45			55					
300	35-300	13755	1,2	45-300	13772	1,5	55-300	13792	2,1			
600	35-600	13759	2,4	45-600	13777	3,0	55-600	13797	4,3			
900	35-900	13762	3,7	45-900	13781	4,5	55-900	13801	6,3			
1000							55-1000	13469	7,5			
1200	35-1200	13764	4,9	45-1200	13783	6,0	55-1200	13803	8,7			

Any lengths over 1500 mm are sold by the set.



 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available.
 Request quote for price and delivery.



Alligator® Conveyor Belt Lacing

FASTENERS

316 STAINLESS LACING WITH 300 SERIES STAINLESS CORRUGATED HINGE PINS

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	00S			1S			1BS			7S			15S		
300	00S-300	13836	0,09	1S-300	13868	0,2	Note: Size 1S and 1BS Alligator lacing has been modified to allow for complete interchangeability. For machine applied lacing, order the corresponding 1S size.			7S-300	13887	0,3			
500	00S-500	10532	0,3												
600	00S-600	13394	0,3	1S-600	13873	0,4				7S-600	13892	0,6			
900	00S-900	13844	0,4	1S-900	13877	0,7				7S-900	13896	0,9			
1000				1S-1000	13404	0,9				7S-1000	13169	1,1			
1200	00S-1200	13395	0,6	1S-1200	13879	0,9	27S			7S-1200	13390	1,2	15S-1200	13386	1,7
mm	20S			25S			45S								
300				25S-300	13944	0,6									
500										45S-500	14069	2,4			
600				25S-600	13949	1,3	27S-24	13969	1,4						
900				25S-900	13953	2,0									
1000	20S-1000	13398	2,0							45S-1000	13472	5,3			
1200	20S-1200	13935	2,3												
1500	20S-1500	13936	2,9												

EXTRA HINGE PINS



STEEL (H) CORRUGATED HINGE PINS – PACKAGES OF 10 PINS

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	For 00		
300	00H12	11075	0,04
600	00H24	11081	0,04
900	00H36	11086	0,09
1200	00H48	11088	0,09

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

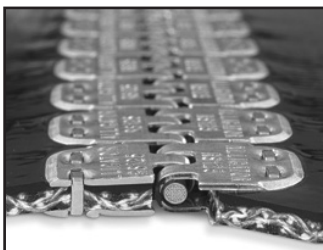


FASTENERS

STRIP LENGTH	ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. KGS.	ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. KGS.
mm	STEEL				STAINLESS (TYPE 316)			
150	00	10000	6	0,09	00S	10512	6	0,09
150	1A	10001	6	0,15	1AS	10513	6	0,15
150	7	10002	6	0,20	7S-TRANS	10514	6	0,20
300	15	10003	4	0,41	15S	10515	4	0,41
300	20	10004	4	0,55	20S	10516	4	0,55
300	25D	10005	4	0,64	25DS	10517	4	0,64
300	27K	10008	4	0,78	27KS	10519	4	0,78
300	35N	10011	4	1,23	35NS	10521	4	1,23
300	45U	10012	4	1,50	45US	10522	4	1,50
300	55W	10013	4	2,14	55WS	10523	4	2,14

ECONOMY PACKAGES – 300 mm STRIPS

ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. KGS.
STEEL LACING (WITH PINS)			
15E	10020	10	0,41
20E	10021	10	0,55
25E	10022	10	0,64
27E	10023	10	0,78
35E	10024	10	1,23



How Alligator® Ready Set™ Staple Fasteners Work

Designed for light and medium duty synthetic carcass belting, the Alligator® Staple fastener utilizes high tensile, stainless steel staple attachment, in conjunction with an extended plate design. This design separates the point of fastener penetration from the line of belt flexing to eliminate splice fatigue at the point of belt attachment.

Staple fasteners are furnished in strips with a bridge between each fastener plate. This strip design minimizes the chance of

individual parts dislodging into the conveyed product. The one piece design provides a stronger splice, greater resistance to impact damage, and a smoother, unrippled joint that simplifies hinge pin insertion.

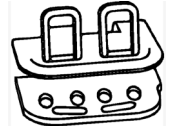
Staples are hammer driven through the fastener and belt, working between the carcass fibers without severing them. The staples are then clinched cross-wise to the belt, so that belt tension does not pull against the staples to unclinch them.

Applications	Installation Method	What You Need for Installation
- Package and Parts Handling - Cased Goods - Food - Wood - Agricultural Products	A portable, lightweight application tool is easily carried to the job for on-site installation. The tool holds belt and fastener while staples are set with a hammer and a staple driver.	- Fasteners - Hinge Pin - Installation Tool - Staple Driver .45 kg. Hammer
How to Specify the Correct Alligator® Staple Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel, Standard fastener material. Stainless Steel, Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction, and corrosion from acids and chemicals. Type 430 Magnetic Stainless Steel (Sizes 62 and 125). MegAlloy®, (Sizes 125 and 187) For superior resistance to wear and abrasion.	NC Nylon Covered Steel Cable - for use with steel fasteners, flat or troughed belts. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners, flat or troughed belts. SP Steel Spring Wire - for use with steel fasteners in abrasive or gritty material applications, flat belts only. SS Stainless Steel Spring Wire - for use with stainless fasteners, flat belts only.

Alligator® Ready Set™ Staple Fasteners Selection Chart

Fastener Size	Operating Tension Range	Belt Thickness Range	Minimum Pulley Diameter	Approx. Hinge Pin Diameter	
	kN/m	mm	mm	in, (nylon-steel)	mm (nylon-steel)
RS62	17	1,5-3,2	50	nylon ,080, steel ,080	nylon 2,0, steel 2,0
RS125	28	3,2-4,8	75	nylon ,141, steel ,141	nylon 3,6, steel 3,6
RS187	35	4,8-6,4	100	nylon ,203, steel ,187	nylon 5,2, steel 4,7

Alligator® Ready Set™ Staple Fasteners



FASTENERS

STEEL

RS62	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
	300	RS62J12/300NC	54476	0,6
	600	RS62J24/600NC	54480	1,2
	800	RS62J32/800NC	54650	1,6
	1000	RS62J40/1000NC	54646	2,0
	1200	RS62J47/1200NC	54647	2,4
	1500	RS62J59/1500NC	54648	3,0

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. KGS.
WITH NYLON COVERED STAINLESS CABLE PINS (NCS)		
RS62SJ12/300NCS	54505	0,6
RS62SJ24/600NCS	54507	1,2
RS62SJ32/800NCS	54661	1,6
RS62SJ40/1000NCS	54658	2,0
RS62SJ47/1200NCS	54659	2,4
RS62SJ59/1500NCS	54660	3,0

STEEL

RS125	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
	300	RS125J12/300NC	54515	0,9
	600	RS125J24/600NC	54520	1,7
	800	RS125J32/800NC	54673	2,4
	1000	RS125J40/1000NC	54670	3,0
	1200	RS125J47/1200NC	54671	3,6
	1500	RS125J59/1500NC	54672	4,5

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
WITH NYLON COVERED STAINLESS CABLE PINS (NCS)			WITH STAINLESS SPRING WIRE PINS (SS)		
RS125SJ12/300NCS	54550	0,9			
RS125SJ24/600NCS	54555	1,7			
RS125SJ32/800NCS	54685	2,4			
RS125SJ40/1000NCS	54682	3,0			
RS125SJ47/1200NCS	54683	3,6	RS125SJ40/1000SS	54421	3,0
RS125SJ59/1500NCS	54684	4,5			

STEEL

RS187	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
	300	RS187J12/300NC	54588	1,1
	600	RS187J24/600NC	54592	2,6
	800	RS187J32/800NC	54697	3,3
	1000	RS187J40/1000NC	54694	4,2
	1200	RS187J47/1200NC	54695	5,3
	1500	RS187J59/1500NC	54696	6,2

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. KGS.
WITH NYLON COVERED STAINLESS CABLE PINS (NCS)		
RS187J12/300NCS	54616	1,1
RS187SJ24/600NCS	54617	2,6
RS187SJ32/800NCS	54709	3,3
RS187SJ40/1000NCS	54706	4,2
RS187SJ47/1200NCS	54707	5,3
RS187SJ59/1500NCS	54708	6,2

PLEASE NOTE: 310 Alligator Staple is no longer available.

STAPLE LENGTHS

RS62 = 9,4 mm

RS125 = 11,4 mm

RS187 = 13,2 mm

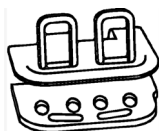
CARTON CONTENTS:

- 4 Fastener Sets
- 4 Hinge Pins
- Required Amount of Retaining Washers

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Alligator® Ready Set™ Staple Fasteners

BULK FASTENERS

(Hinge Pins sold separately)

STEEL

RS62	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	STRIP SETS PER BOX
	mm				
	1200	RS62-47/1200-25	54638	13,5	25

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. KGS.	STRIP SETS PER BOX
RS62S-47/1200-25	54651	17,5	25

STEEL

RS125	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	STRIP SETS PER BOX
	mm				
	1200	RS125-47/1200-25	54663	18,7	25

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. KGS.	STRIP SETS PER BOX
RS125S-47/1200-25	54675	18,7	25

STEEL

RS187	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	STRIP SETS PER BOX
	mm				
	1200	RS187-47/1200-25	54687	27,5	25

STAINLESS (TYPE 316)

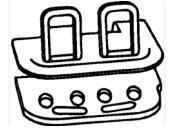
ORDERING NUMBER	ITEM CODE	WT. KGS.	STRIP SETS PER BOX
RS187S-47/1200-25	54699	27,5	25

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

Alligator® Ready Set™ Staple Fasteners



HINGE PINS (EXTRA)



COILS

For 62	COIL LENGTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	DIAMETER	ORDERING NUMBER	ITEM CODE	WT. KGS.	DIAMETER	
	M				mm				mm	
	NC62 NYLON COVERED STEEL CABLE					NCS62 NYLON COVERED STAINLESS CABLE				
	3 30	NC62-X NC62-C	54002 54003	0,05 0,4	2,0	NC62-X NC62-C	54005 54006	0,05 0,4	2,0	
NC AND NCS PIN MATERIAL IS OFFERED IN 3 METER COILS ("X") OR 30 METER REELS ("C").										
For 125	NC1 NYLON COVERED STEEL CABLE					NCS1 NYLON COVERED STAINLESS CABLE				
	3 30	NC1-X NC1-C	50661 50662	0,09 0,7	3,6	NC1-X NC1-C	50665 50666	0,09 0,7	3,6	
For 187	NC187 NYLON COVERED STEEL CABLE					NCS187 NYLON COVERED STAINLESS CABLE				
	3 30	NC187-X NC187-C	50669 50670	0,09 2,1	4,7	NC187-X NC187-C	50673 50674	0,09 2,1	4,7	

PACKAGES OF 10 PINS

For 62	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	DIAMETER	ORDERING NUMBER	ITEM CODE	WT. KGS.	DIAMETER
					mm				mm
	mm	SP62 STEEL SPRING WIRE PINS				SS62 300 SERIES STAINLESS SPRING WIRE PINS			
	1000	SP62-1000	55075	0,3	2,0	SS62-1000	54167	0,3	2,0
	1200	SP62-1200	55078	0,3		SS62-1200	54156	0,3	
	1500	SP62-1500	55081	0,4		SS62-1500	55177	0,4	
For 125	SP1 STEEL SPRING WIRE PINS				SS1 300 SERIES STAINLESS SPRING WIRE PINS				
	1000	SP1-1000	55011	0,6	3,6	SS1-1000	55107	0,6	3,6
	1200	SP1-1200	55014	0,8		SS1-1200	50421	0,8	
1500	SP1-1500	55017	1,0	SS1-1500		50423	1,0		
For 187	SP2 STEEL SPRING WIRE PINS				SS2 300 SERIES STAINLESS SPRING WIRE PINS				
	1000	SP2-1000	55043	1,2	4,7	SS2-1000	55140	1,2	4,7
	1200	SP2-1200	55046	1,5		SS2-1200	50446	1,5	
1500	SP2-1500	55049	1,8	SS2-1500		50448	1,9		

HINGE PIN RETAINING WASHERS-316SS

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	OUTSIDE DIAMETER	INSIDE DIAMETER	WT. KGS.
62	62-RET-50	54030	1/4"	0,10	0,04
125	125-RET-50	50053	5/16"	0,16	0,05
187	187-RET-50	50075	3/8"	0,22	0,06

50 pieces/bag



COMPLETE TOOL KITS

Each kit includes an Installation Tool, Staple Setting Plate, Belt Skiver, Belt Nippers, and a 450 g Hammer. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
152 mm Installation Kit	RSTK4-6	54634	9,2
305 mm Installation Kit	RSTK4-12	54635	12,5
Extra Tool Box	RSTK-KOFFER STK	50009	2,4





Alligator® Ready Set™ Staple Fasteners

INSTALLATION TOOLS

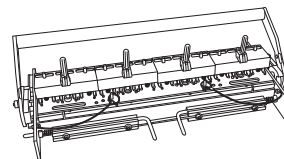
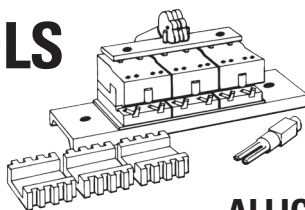
ALLIGATOR® RSC187

(For sizes no. 62, No. 125, and no. 187)

Includes Staple Driver

ORDERING NUMBER	ITEM CODE	BELT WIDTH	WT. KGS.
		mm	
RSC187	54626	50	0,5
RSC187-4	54627	100	2,2
RSC187-6	54628	150	2,9
RSC187-12	54629	300	5,4
RSC187-18	54713	450	8,0
RSC187-24	54631	600	9,5
RSC187-36	54632	900	14,0
RSC187-48	54636	1200	19,5
RSC187-60	54457	1500	23,8

NOTE: To upgrade your old C187 installation tool for use with Ready Set staple fasteners, exchange the green guide block(s) with the yellow (Ready Set) guide block(s) (ST5-5, Item Code 50016).



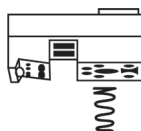
ALLIGATOR® GOLD CLASS PLUS INSTALLATION TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
24" Alligator Gold Class Plus Installation Tool	RS-GOLD-DA	55590	28,5
48" Alligator Gold Class Plus Installation Tool	RS-GOLD-DA-48	112899	45,0
REPLACEMENT PARTS			
Guide Block	ST7-5	55554	3,8
Anvil	ST8-A-SN200 ANVIL	55589	0,2
Cam Lever	ST8-CAM	55592	0,1

READY SET™ STAPLE GUIDE BLOCK

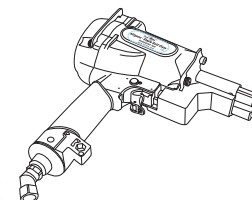
(Includes Cam Lever Spring)

ORDERING NUMBER	ITEM CODE	WT. KGS.
ST5-5	50016	0,09



ALLIGATOR® GOLD CLASS POWER DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Power Driver	RS-GOLD-DRIVER	55541	6,3
Maintenance Unit	RS-GOLD-MAINTENANCE UNIT	16658	2,5



ALLIGATOR® QUAD STAPLE DRIVER

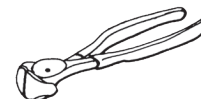
(DRIVES FOUR STAPLES AT ONE TIME)

ORDERING NUMBER	ITEM CODE	WT. KGS.
ST6-9	50201	0,2



BELT NIPPERS

ORDERING NUMBER	ITEM CODE	WT. KGS.
BN-1	50003	0,3



STAPLE SETTING PLATE

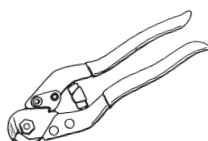
ORDERING NUMBER	ITEM CODE	WT. KGS.
ST-28	50249	2,2



300 mm x 76 mm

ALLIGATOR® HINGE PIN CUTTER

ORDERING NUMBER	ITEM CODE	WT. KGS.
APC-1	50004	0,2



HINGE PIN BENDER

(For use with spring wire pins)

ORDERING NUMBER	ITEM CODE	WT. KGS.
PB1	50077	0,5

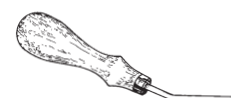


PRESS PLATES FOR HYDRAULIC LACERS

ORDERING NUMBER	ITEM CODE	WT. KGS.
P2AS - ARU series	16639	6,6
P6AS - AMK + AMU series	00958	8,9

ROUGH-TOP BELT SKIVER

DESCRIPTION/ ORDERING NUMBER	ITEM CODE	WT. KGS.
RTBS Rough Top Skiver	03239	0,1



ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. KGS.
RB-1	30867	0,3



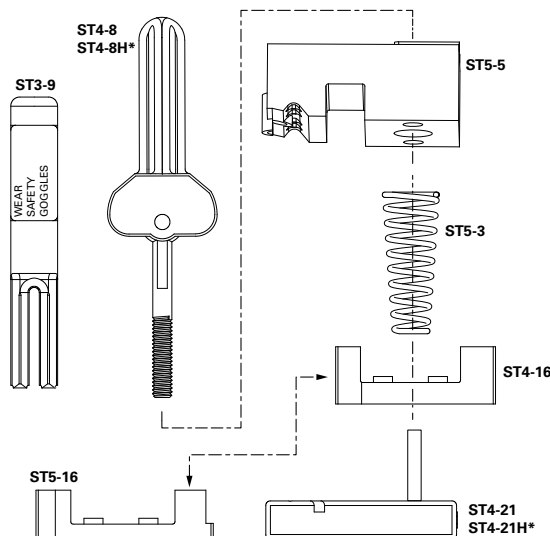


REPLACEMENT PARTS

FOR RSC187

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cam Lever Spring	ST5-3	50015	0,004
Staple Driver	ST3-9	50200	0,11
Clamp Bar*	ST3-15-6	50231	0,12
Anvil with Dowel Pins (Long)*	ST4-21H	50239	0,26
ReadySet Staple Guide Block for RSC187 (yellow)	ST5-5	50016	0,06
Cam Lever Assembly (Short)	ST4-8	50243	0,04
Cam Lever Assembly (Long)*	ST4-8H	50244	0,04
Comb 125/187 (Green)	ST4-16	50248	0,04
Comb 62/125 (Yellow)	ST5-16	54010	0,04

*NOTE: ST3-15-6 Clamp Bar, ST4-21H Anvil with Dowel Pins (Long) and ST4-8H Cam Lever Assembly (Long) are for multiple stage C187 tools that are six (6) inches or longer. For single stage C187 tools, order ST4-21 Anvil with Dowel Pins (Short) and the ST4-8 Cam Lever Assembly (Short).



MEGALLOY® STAPLE FASTENERS

MEGALLOY® FASTENERS

(Includes 16-6" fastener strips with staples. Hinge pins not included)

ORDERING NUMBER	ITEM CODE	WT. KGS.
125MA	50270	0,8
187MA	50272	1,1



EXTRA STAPLES FOR MEGALLOY® FASTENERS

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
125	S125	50144	990	0,4
187	S187	50146	990	0,4

NOTE: When ordering MegAlloy® Fasteners or bulk ordering lacing with special staple lengths, you must use a green guide block (ST4-5, #50240) with your installation tool. When using loose staples you can order a staple dispenser to speed your installation of this product.

INSTALLATION TOOLS STAPLE DISPENSER

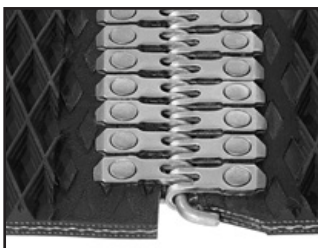
ORDERING NUMBER	ITEM CODE	WT. KGS.	FOR SIZE
C150	50025	0,5	125 & 187

REPLACEMENT PARTS FOR ALLIGATOR® C187 INSTALLATION TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Staple Guide Block -Green*	ST4-5	50240	0,09

*For MegAlloy® only

Stock Items (non-shaded)
Made To Order Items (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Alligator® Rivet Fasteners Work

The Alligator® Rivet Fastener system uses the self-setting rivet technology that Flexco developed for the underground mining market. The patented rivets work between the carcass fibers, without severing them, leaving the entire belt carcass intact. The fasteners and rivets of this system are constructed from durable, abrasion-resistant stainless steel for long life. Because the rivets are self-setting,

fasteners are installed quickly from the top side of the belt. Rivets are driven through the fastener plates and the belt, passing between the carcass fibers. The specially-shaped head of each pilot nail works in conjunction with the application tool's anvil plate to set the rivets.

Applications	Installation Method	What You Need for Installation
Hay Baling	Fasteners are installed in one simple procedure with self-setting rivets, using a portable fixture and hammer.	- Fasteners - Rivets - Hinge Pin - Installation Tool .45 kg. Hammer
How to Specify the Correct Alligator® Rivet Fastener	Fastener Metal Selection	Hinge Pin Selection
Fits most round hay balers. Contact Customer Service for more information.	Stainless Steel, Type 300 Series Stainless Steel.	Steel Corrugated - the standard metal pin. Corrugations retain pin within the splice. Stainless Steel Spring Wire - resists wear and corrosion.

Alligator® Rivet Fastener Selection Chart

Operating Tension Range	Belt Thickness Range	Pulley Diameter	Approx. Hinge Pin Diameter
kN/m	mm	mm	mm
52	3,2,- 5,6	90	3,6

Alligator® Rivet Fasteners

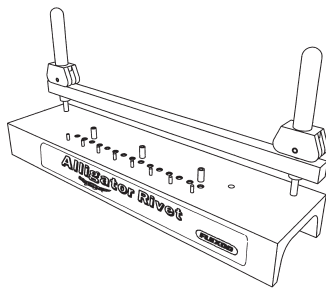
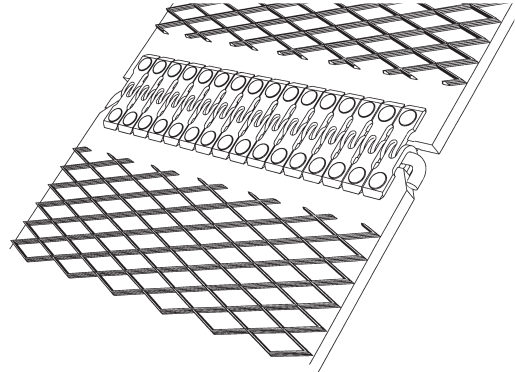


FASTENERS

(300 SERIES STAINLESS PLATES)

BELT WIDTH	ORDERING NUMBER	ITEM CODE	UNIT OF MEASURE
mm	WITH STEEL CORRUGATED HEAT-TREATED HINGE PINS		
100	ARJ4/100	15000	Package
150	ARJ6/150	14983	Package
175	ARJ7/175-6STS	14971	Package
175	ARJ7/175	15001	Package
250	ARJ10/250	15002	Package
350	ARJ14/350	15003	Package

NOTE: Each package includes fasteners, rivets and hinge pins for 2 complete splices.



HAND APPLICATOR TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm Installation Tool	ART-7	15004	3,1
350 mm Installation Tool	ART-14	15005	4,5



MULTIPLE RIVET INSTALLATION TOOL

Includes tool with guide block, pneumatic punch and hand punch

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm Installation Kit	MART-7	15025	4,10
REPLACEMENT PARTS			
Pneumatic Punch	AR1P	15027	0,09

NOTE: When using the pneumatic punch, air pressure not to exceed 85 psi.

COMPLETE TOOL KITS - HAND APPLICATOR TOOL

Each kit includes an Installation Tool, Belt Hand Skiver, 1 lb. Hammer, and 2 packages of Alligator Rivet Fasteners. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm Installation Kit	ARTK-7	15006	6,5
350 mm Installation Kit	ARTK-14	15015	8,3

COMPLETE TOOL KITS - MULTIPLE RIVET INSTALLATION TOOL

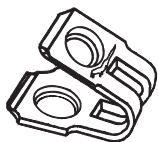
Each kit includes a multiple rivet installation tool, guide block with screws, two pneumatic punches, hand punch and air hammer. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm Installation Kit	MARTK-7	15032	7,4
350 mm Installation Kit	MARTK-14	15033	8,9

NOTE: When using the pneumatic punch, air pressure not to exceed 85 psi.

-  **Stock Items** (non-shaded)
-  **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

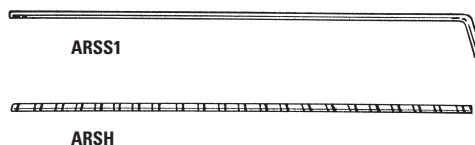


Alligator® Rivet Fasteners

REPLACEMENT HINGE PINS

BELT WIDTH	ORDERING NUMBER	ITEM CODE	QTY. PKG.	ORDERING NUMBER	ITEM CODE	QTY. PKG.
mm	ARSH STEEL CORRUGATED HEAT-TREATED HINGE PIN			ARSS1 300 SERIES STAINLESS SPRING WIRE PIN		
100	ARSH4/100	14990	9	ARSS1-4/100	15007	9
150	ARSH6/150	14991	8	ARSS1-6/150	15017	8
175	ARSH7/175	14992	8	ARSS1-7/175	15008	8
250	ARSH10/250	14993	4	ARSS1-10/250	15009	4
350	ARSH14/350	14994	4	ARSS1-14/350	15010	4

NOTE: For nylon covered hinge pins, NC1 or NCS1, see page 51.



TOOL REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cam Lever Spring	ST5-3	50015	0,04

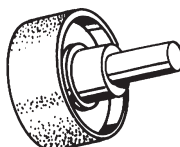


EXTRA RIVETS (TYPE 430)

DESCRIPTION	ORDERING NUMBER	ITEM CODE
15/PKG.	AR3-15	15011

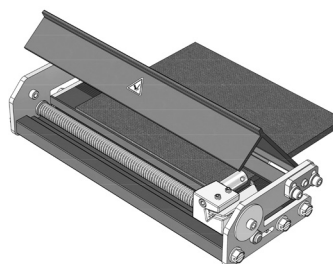
ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. KGS.
RB-1	30867	0,3



BALER BELT SKIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Baler Belt Skiver	SKIVER-BALERBELT-7IN	04989



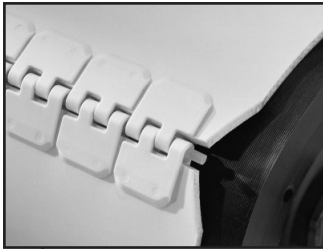
REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
5 Replacement Blades	BLADE-KIT-5-BALER-SKIVER	04990
5 Replacement Shims	SHIM-KIT-5-BALER-SKIVER	04991
Bench Mounting Kit	BENCH-MOUNT-KIT-BALER-SKIVER	04994

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



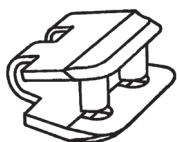
How Alligator® Plastic Rivet Fasteners Work

The Alligator® Plastic Rivet Fasteners were developed to bring the many advantages of mechanical belt fasteners to those applications where metal belt fasteners could not be used. They are external, cover-mounted fasteners employing a one-piece, integrated design with rivets molded into the top plates of the fasteners. These rivets pass through pre-punched holes and are formed over through our Spin-Set™ technology, compressing the fastener plates and finishing the splice.

Applications	Installation Method	What You Need for Installation
• Baggage Handling • Food Processing • X-Ray Equipment • Pharmaceutical • Indexing Conveyors • Mail Sortation	Alligator® Plastic Rivet	Alligator® Plastic Rivet
	Pass through pre-punched holes and are Spin-Set™, compressing the fastener plates and finishing the splice.	• Fasteners • Hinge Pin • Belt Punch • Templet • Curling Bit • Comb Assembly • MDT-1 • Installation Tool
How to Specify the Correct Alligator® Non-Metallic Fastener	Fastener Selection	Hinge Pin Selection
1, Determine Belt Tension (PIW), 2, Measure your Belt Thickness, 3, Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°, 4, Choose the fastener size that is appropriate for your specifications in the selection chart below,	Alligator® Plastic Rivet	Alligator® Plastic Rivet
	Nylon.	Nylon.

Alligator® Plastic Rivet Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:	Belt Thickness Range	Recommended Minimum Pulley Diameter	Approx. Hinge Pin Diameter
	kN/m	mm	mm	mm
APF-100	7,5	-2,4	40	2,5
APF-150	10,0	1,6- 3,2	75	3,5



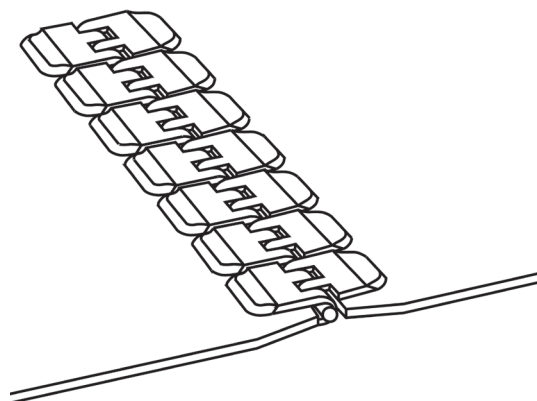
Alligator® Non-Metallic Fasteners

PLASTIC RIVET

FASTENERS - 100 pcs

Includes Fasteners & Hinge Pin to make one splice.

100	BELT WIDTH (mm)	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
	1200	White	APF100W-100	80014	0,2
	1200	Black	APF100B-100	80018	0,2
	1200	Blue	APF100BLUE-100	80024	0,2
150	1200	White	APF150W-100	80012	0,4
	1200	Black	APF150B-100	80016	0,4
	1200	Blue	APF150BLUE-100	80027	0,4



BULK FASTENERS

Recloseable plastic pail contains 500 fasteners - no Hinge Pins.

100	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
	White	APF100W-500	80019	0,61
150	Black	APF100B-500	80021	0,61
	White	APF150W-500	80020	0,97
150	Black	APF150B-500	80022	0,97



BULK FASTENERS

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



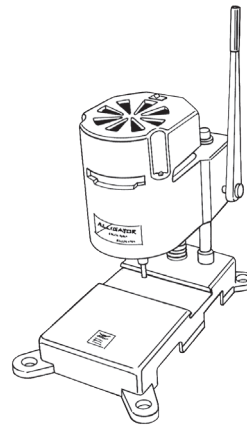
INSTALLATION TOOLS

MOTOR DRIVEN INSTALLATION TOOL

(Required for Installation)

Does not include Comb Assembly or Temple. Purchase separately.

VOLTAGE	ORDERING NUMBER	ITEM CODE	WT. KGS.
220V-50 Cycle	MDT220-1	80111	15,8

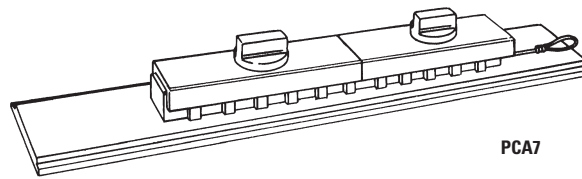


MDT-1

COMB ASSEMBLY (Required for Installation)

Includes Gauge Pin

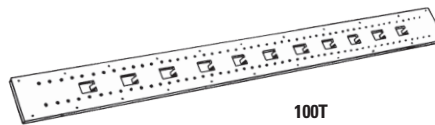
LENGTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
600	PCA7-600	80100	4,0



PCA7

TEMPLETS

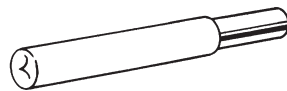
LENGTH (mm)	ORDERING NUMBER	ITEM CODE	WT. KGS.
FOR APF100 FASTENERS			
600	100T-600	80043	0,6
1200	100T-1200	80045	1,1
FOR APF150 FASTENERS			
600	150T-600	80039	0,56
1200	150T-1200	80041	1,07



100T

CURLING BIT (Required for Installation)

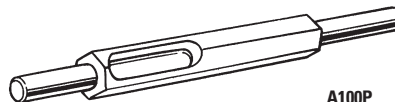
FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
APF100	S100B	80075	0,02
APF150	S150B	80076	0,02



S100B

BELT PUNCH

FASTENER SIZE	HOLE DIAMETER mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
APF100	3,3	A100P	80078	0,02
APF150	3,9	A150P	80079	0,02



A100P

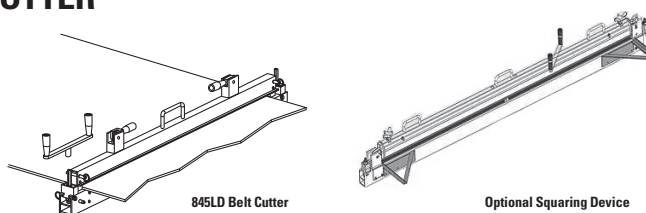
PLASTIC RIVET LUBE

ORDERING NUMBER	ITEM CODE	WT. LBS	PKG. QTY.
PRL4	80090	0,17	1

Light-Duty Belt Maintenance Tools

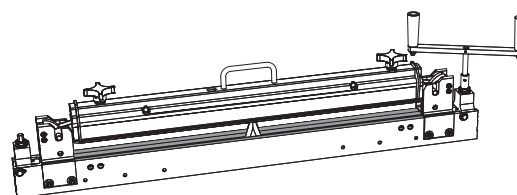
ANKER® 845LD SERIES ALUMINUM BELT CUTTER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Wrench Assembly (handle)	820/840WA	32272	0,9
Cutter Blade Kit	845-CBK	32279	0,2
Optional Squaring Device	840SD	32274	0,9



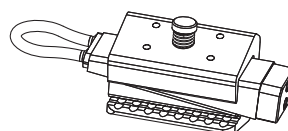
900 SERIES BELT CUTTER

DESCRIPTION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
Cutter Complete for belts up to 38 mm	600	900924	04200	17,8
	900	900936	04143	17,8
	1200	900948	04144	21,7
	1500	900960	04145	24,4
	1800	900972	04146	27,3
	2100	900984	04147	39,0
Replacement Blade Kit		900CBK	04149	0,06



SMART CLAMP™ LIGHT-DUTY BELT CLAMPS (For Belts up to 8,0 mm thick)

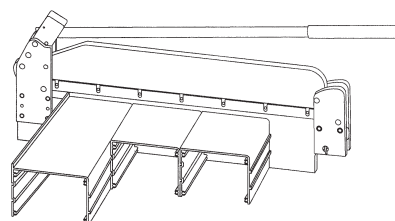
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Complete SmartClamp™ Set	SMARTCLAMP	04073	20,4



350 mm BELT CUTTER

(For Belts up to 9,5 mm thick)

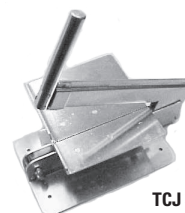
DESCRIPTION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
Cutter Complete	350	BC-350	03230	13,1
350 mm Replacement Blade		EK-350	03450	0,2
350 mm Replacement Nylon Block		EB-350	03451	0,09



350 mm Belt Cutter

TCJ SERIES BELT CUTTER - LAUNDRY BELTS 150 mm

DESCRIPTION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
Cutter 150	150	TCJ-150	16735	3,28
Spare Blades		TCJ-EK-5	00432	0,001



TCJ Series Belt Cutter

TC SERIES BELT CUTTER - LAUNDRY BELTS 50 mm

DESCRIPTION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
Cutter 50	50	TC-50	04122	0,38
Spare Blades	50	EK-TC50	00425	0,05



TC Series Belt Cutter

Light-Duty Belt Maintenance Tools

LASER BELT SQUARE

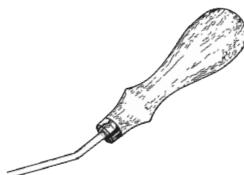
DESCRIPTION	ITEM CODE
Laser Belt Square	04305



Laser Belt Square

ROUGH-TOP BELT SKIVER

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
RTBS Rough Top Skiver	03239	0,1



SILVER INK BELT MARKING PEN

Sold Individually

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
M-4	01350	0,04



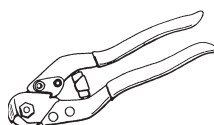
ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. KGS.
RB-1	30867	0,3



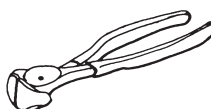
ALLIGATOR® HINGE PIN CUTTER

ORDERING NUMBER	ITEM CODE	WT. KGS.
APC-1	50004	0,2

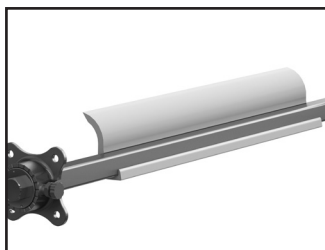


BELT NIPPERS

ORDERING NUMBER	ITEM CODE	WT. KGS.
BN-1	50003	0,3



 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



FGP Food Grade Primary Cleaner General Information

The FGP Food Grade Primary Cleaner from Flexco is easy to install, easy to maintain, and disassembles in a snap for regular cleaning and sanitization. The FGP Primary Cleaner works on any belt from 100 mm to 1500 mm and the blade is available in both white and blue FDA approved food grade material.

Features and Benefits

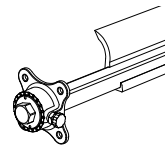
- Made of FDA approved materials for use in food applications.
- Certified by USDA for use in meat, poultry, and dairy operations.
- Compliant with EU 1934/2004 food contact requirements.
- Simple design limits crevices and opportunities for bacteria growth.
- Snap on/off blade for ease of cleaning and blade replacement.
- Minimal hardware so installation, tensioning, and blade replacement are easy.
- Easily tensioned to minimize blade wear, eliminate belt damage, and maximize cleanability.
- Available in standard blade widths from 300 mm to 1500 mm. Can be cut to size.
- C-dimension gauge ensures proper pole location for optimal cleaning.
- Compatible with endless as well as mechanical splices.

Specifications:

• Temperature Range UHMW: -29°C to 60°C Dual Durometer: 0°C to 60°C	• Blade Height 76 mm	• Blade Hardness UHMW: 63D Shore Hardness Urethane: 33D Shore Hardness	• Blade Material Food-grade UHMW, UHMW with Stainless Steel, or Urethane with PVC
• Pulley Diameter Range 50 mm to 267 mm	• Blade Width Range 102-1524 mm	• Pole/Mounting Material 304 Stainless Steel	
• Blade Height 76 mm			

How to choose the correct size blade for your conveyor:

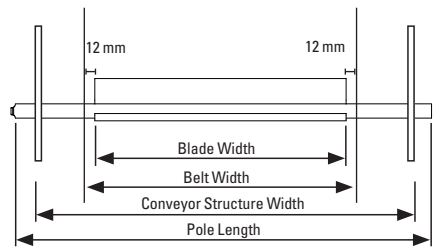
1. Measure your belt width.
2. Choose the Blade Width that corresponds to your belt width.
3. Measure your conveyor width.
4. Verify the Maximum Conveyor Width shown in the selection chart is larger than your conveyor width. If your conveyor width is larger than the maximum width shown, choose the next larger blade width that accommodates your conveyor width.
5. Blade and/or pole can be cut to users required length. Pole must be 50 mm longer than the outside width of conveyor structure at the mounting location.



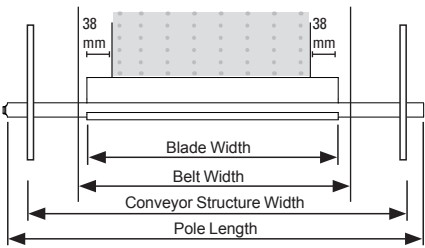
FGP FOOD GRADE PRIMARY CLEANER SPECIFICATIONS

Recommended blade width:

Belt Width Minus 25 mm



Material Path Plus 75 mm



POLE LENGTHS

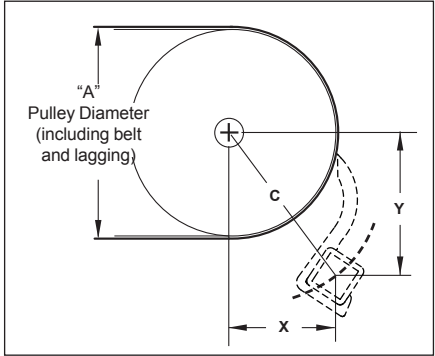
POLE LENGTH	STANDARD BLADE LENGTH	MINIMUM BLADE LENGTH	MINIMUM CONVEYOR WIDTH AT CLEANER MOUNTING LOCATION	MAXIMUM CONVEYOR WIDTH AT CLEANER MOUNTING LOCATION
mm	mm	mm	mm	mm
610	305	229	279	556
813	457	229	356	708
965	610	229	508	861
1067	762	457	660	1013
1219	914	457	813	1165
1372	1067	457	965	1318
1524	1219	457	1118	1470
1676	1372	457	1270	1623
1829	1524	457	1422	1775

POLE LOCATION

A	X	Y	C	A	X	Y	C
mm	mm	mm	mm	mm	mm	mm	mm
51	24	76	80	165	80	87	118
64	30	77	83	178	86	88	123
76	37	78	86	191	93	89	129
89	43	79	90	203	99	90	134
102	49	81	94	216	105	91	139
114	55	82	99	229	111	93	145
127	61	83	103	241	118	94	150
140	68	84	108	254	124	95	156
152	74	85	113				

A = Diameter of pulley + lagging thickness + belt thickness
C = Centerline of pulley to centerline of cleaner pole.

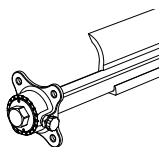
POLE LOCATION SPECS



 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



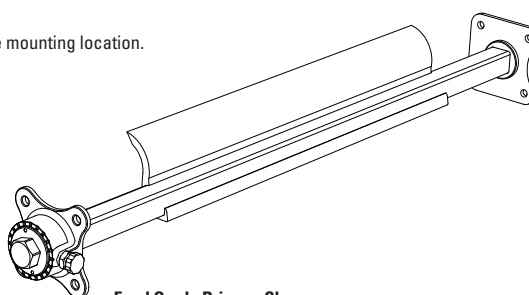
FGP Food Grade Primary Cleaner

FGP FOOD GRADE PRIMARY CLEANER

BLADE WIDTH	MAXIMUM CONVEYOR WIDTH	WEIGHT	WHITE BLADE		BLUE BLADE		BLUE METAL DETECTABLE BLADE		BLUE DUAL DUROMETER BLADE	
mm	mm	KGS.	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
300	559	3,0	FGP-W3-12	56009	FGP-BL3-12	56000	FGP-MD3-12	56027	FGP-MDDD3-12	56018
450	711	3,5	FGP-W3-18	56010	FGP-BL3-18	56001	FGP-MD3-18	56028	FGP-MDDD3-18	56019
600	864	3,9	FGP-W3-24	56011	FGP-BL3-24	56002	FGP-MD3-24	56029	FGP-MDDD3-24	56020
750	1016	4,3	FGP-W3-30	56012	FGP-BL3-30	56003	FGP-MD3-30	56030	FGP-MDDD3-30	56021
900	1168	4,8	FGP-W3-36	56013	FGP-BL3-36	56004	FGP-MD3-36	56031	FGP-MDDD3-36	56022
1000	1321	5,2	FGP-W3-42	56014	FGP-BL3-42	56005	FGP-MD3-42	56032	FGP-MDDD3-42	56023
1200	1473	5,6	FGP-W3-48	56015	FGP-BL3-48	56006	FGP-MD3-48	56033	FGP-MDDD3-48	56024
1350	1626	6,0	FGP-W3-54	56016	FGP-BL3-54	56007	FGP-MD3-54	56034	FGP-MDDD3-54	56025
1500	1778	6,4	FGP-W3-60	56017	FGP-BL3-60	56008	FGP-MD3-60	56035	FGP-MDDD3-60	56026

Product Notes:

- Pole length = blade length + 300 mm on standard cleaners.
- Blade and/or pole can be cut to users required length.
- Pole must be 50 mm longer than the outside width of the conveyor structure at the mounting location.

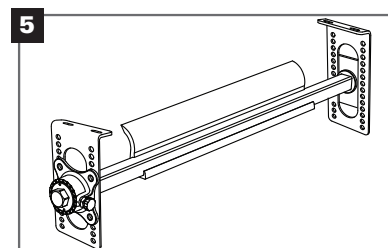
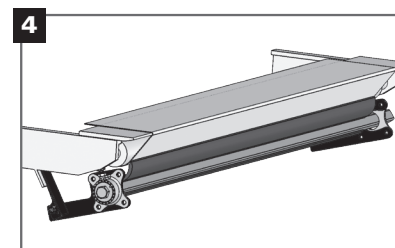
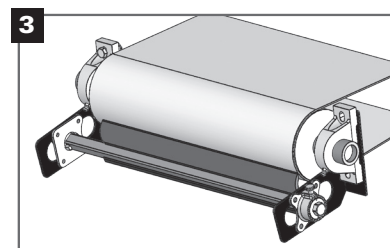
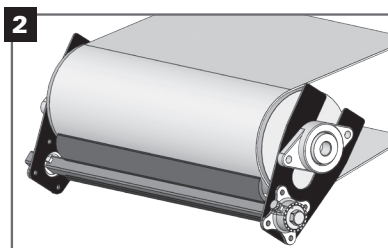
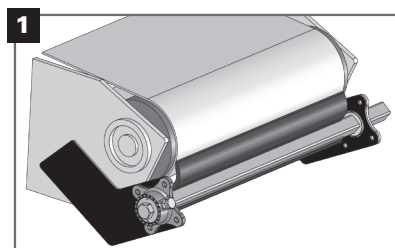


Food Grade Primary Cleaner

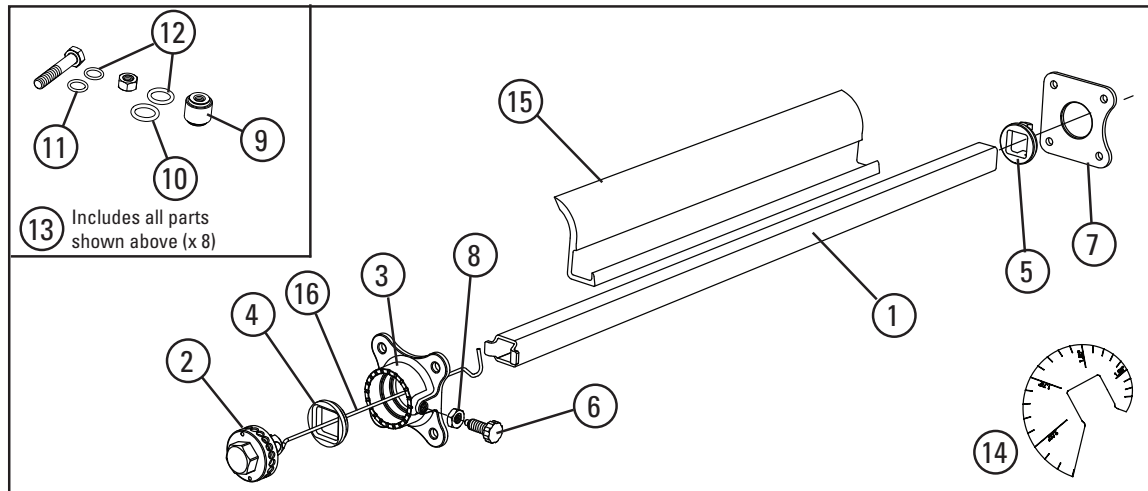
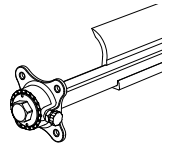
FGP OPTIONAL MOUNTING BRACKETS

(BOLT OR WELD)

	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
1	Frame Mount	FGP-MOUNT-FRAME	56585	0,1
2	Flange Bearing Mount	FGP-MOUNT-FLANGE-BEARING	56586	0,1
3	Base Bearing Mount	FGP-MOUNT-BASE-BEARING	56587	0,1
4	Two-Piece Mount	FGP-MOUNT-TWO-PIECE	56588	0,1
5	Secondary Position Angle Bracket	FGP-SECONDARY-ADAPTER-BRKT	56739	0,1



FGP Food Grade Primary Cleaner



FGP FOOD GRADE PRIMARY CLEANER REPLACEMENT PARTS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
1	610 mm Pole	FGPL-24/610	56503	1,2
	762 mm Pole	FGPL-30/762	56504	1,5
	914 mm Pole	FGPL-36/914	56505	1,8
	1067 mm Pole	FGPL-42/1067	56506	2,1
	1219 mm Pole	FGPL-48/1219	56507	2,4
	1372 mm Pole	FGPL-54/1372	56508	2,8
	1524 mm Pole	FGPL-60/1524	56509	3,1
	1676 mm Pole	FGPL-66/1676	56510	3,4
	1829 mm Pole	FGPL-72/1829	56511	3,7
2	Torsion Hub Assembly	FGTHUB	56519	0,2
3	Torsion Housing	FGTHSG	56520	0,3
4	Torsion Bushing	FGTBSG	56521	0,04
5	Pole Bushing	FGPBSG	56522	0,04
6	Thumb Screw	FGPIN	56523	0,04
7	End Plate	FGENDPLT	56524	0,2
8	Jam/Locking Nut	FGHEXNUT	56525	0,04
9	Standoff Kit (8 pc)	FGSTNDOFFKIT/8	56526	0,2
	Standoff (1 pc)	FGSTNDOFFKIT/1	56529	0,04
10	Large O-ring (1 pc)	FGO-RGKIT/1	56530	0,04
11	Small O-ring (1 pc)	FGO-RSM/1	56567	0,1
12	O-ring Kit (16 pcs. ea. Items 10 & 11)	FGO-RGKIT/16	56528	0,04
13	Hardware Kit	FGHRDWRKIT	56527	0,4
14	"C" Dimension Gauge	FG-C-GAUGE	56568	0,1

FGP FOOD GRADE PRIMARY CLEANER REPLACEMENT SPRINGS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
16	Torsion Spring 152 mm to 305 mm Blades	FGTS-20/500	56500	0,04
	Torsion Spring 330 mm to 610 mm Blades	FGTS-36/900	56501	0,04
	Torsion Spring 635 mm to 1219 mm Blades	FGTS-60/1500	56502	0,04
	Torsion Spring 1245 mm to 1524 mm Blades	FGTS-XL	56577	0,2

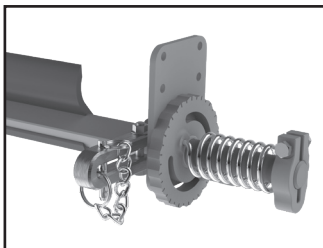
FGP FOOD GRADE PRIMARY CLEANER REPLACEMENT BLADES

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
15	305 mm Blue Blade	FGB-BL3-12/305	56531	0,2
	457 mm Blue Blade	FGB-BL3-18/457	56532	0,3
	610 mm Blue Blade	FGB-BL3-24/610	56533	0,4
	762 mm Blue Blade	FGB-BL3-30/762	56534	0,5
	914 mm Blue Blade	FGB-BL3-36/914	56535	0,6
	1067 mm Blue Blade	FGB-BL3-42/1067	56536	0,7
	1219 mm Blue Blade	FGB-BL3-48/1219	56537	0,8
	1372 mm Blue Blade	FGB-BL3-54/1372	56538	0,9
	1524 mm Blue Blade	FGB-BL3-60/1524	56539	1,0
	305 mm White Blade	FGB-W3-12/305	56540	0,2
	457 mm White Blade	FGB-W3-18/457	56541	0,3
	610 mm White Blade	FGB-W3-24/610	56542	0,4
	762 mm White Blade	FGB-W3-30/762	56543	0,5
	914 mm White Blade	FGB-W3-36/914	56544	0,6
	1067 mm White Blade	FGB-W3-42/1067	56545	0,7
	1219 mm White Blade	FGB-W3-48/1219	56546	0,8
	1372 mm White Blade	FGB-W3-54/1372	56547	0,9
	1524 mm White Blade	FGB-W3-60/1524	56548	1,0
	305 mm Metal Detectable Blade	FGB-MD3-12/305	56558	0,2
	457 mm Metal Detectable Blade	FGB-MD3-18/457	56559	0,3
	610 mm Metal Detectable Blade	FGB-MD3-24/610	56560	0,4
	762 mm Metal Detectable Blade	FGB-MD3-30/762	56561	0,5
	914 mm Metal Detectable Blade	FGB-MD3-36/914	56562	0,6
	1067 mm Metal Detectable Blade	FGB-MD3-42/1067	56563	0,7
	1219 mm Metal Detectable Blade	FGB-MD3-48/1219	56564	0,8
	1372 mm Metal Detectable Blade	FGB-MD3-54/1372	56565	0,9
	1524 mm Metal Detectable Blade	FGB-MD3-60/1524	56566	1,0
	305 mm Dual Durometer Blade	FGB-MDDD3-12/305	56549	0,2
	457 mm Dual Durometer Blade	FGB-MDDD3-18/457	56550	0,3
	610 mm Dual Durometer Blade	FGB-MDDD3-24/610	56551	0,4
	762 mm Dual Durometer Blade	FGB-MDDD3-30/762	56552	0,5
	914 mm Dual Durometer Blade	FGB-MDDD3-36/914	56553	0,6
	1067 mm Dual Durometer Blade	FGB-MDDD3-42/1067	56554	0,7
	1219 mm Dual Durometer Blade	FGB-MDDD3-48/1219	56555	0,8
	1372 mm Dual Durometer Blade	FGB-MDDD3-54/1372	56556	0,9
	1524 mm Dual Durometer Blade	FGB-MDDD3-60/1524	56557	1,0

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



FGP-ES Food Grade Primary Cleaner with External Spring General Information

The FGP-ES Food Grade Primary Cleaner with External Spring from Flexco is easy to install, easy to maintain, and disassembles in a snap for regular cleaning and sanitization. The FGP-ES Food Grade Primary Cleaner with External Spring works on any belt from 100 mm to 1500 mm and the blade is available in both white and blue FDA approved food grade material.

Features and Benefits

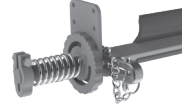
- Made of FDA approved materials for use in food applications.
- Verified by BISSC for use in industrial baking operations.
- Compliant with EU 1934/2004 food contact requirements.
- Simple design limits crevices and opportunities for bacteria growth.
- Snap on/off blade for ease of cleaning and blade replacement.
- Minimal hardware so installation, tensioning, and blade replacement are easy.
- Easily tensioned to minimize blade wear, eliminate belt damage, and maximize cleanability.
- Available in standard blade widths from 305 mm to 1219 mm. Can be cut to size.
- Installation gauge ensures proper pole location for optimal cleaning.
- Compatible with endless as well as mechanical splices.
- Includes installation side plates, standoffs and necessary hardware.
- Available with dual tensioners for cleaners with blades above 1220 mm.

Specifications:

• Temperature Range UHMW: -29°C to 60°C Dual Durometer: 0°C to 60°C	• Blade Height UHMW: 50 mm Dual Durometer: 76 mm • Blade Length Range 305 mm to 1219 mm	• Cleaner Construction Material Solid 304 Stainless Steel • Blade Hardness UHMW: 63D Shore Hardness Urethane: 85A Shore Hardness	• Blade Material Food-grade UHMW, UHMW with Stainless Steel, or Urethane with PVC
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How to choose the correct size Cleaner for your conveyor:

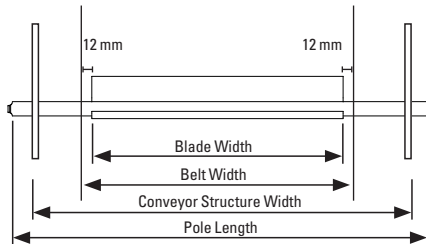
1. Measure your belt width.
2. Choose the Blade Length that corresponds to your belt width.
3. Measure your conveyor outside to outside width.
4. Verify the Maximum Conveyor Width shown in the selection chart is larger than your outside to outside conveyor width. If your conveyor width is larger than the maximum width shown, choose the next larger Blade Length that accommodates your conveyor width.
5. Blade, blade support bar, and shaft can be cut to users required length. Shaft must be 150 mm longer than the outside width of conveyor structure at the mounting location. For cleaners that are 1372 mm, shaft must be 305 mm longer than the outside width of the conveyor structure at the mounting location.



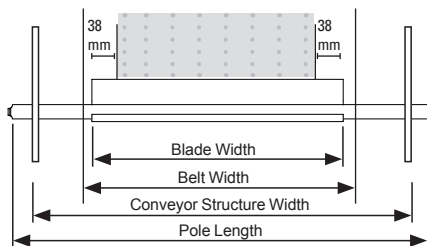
FGP-ES FOOD GRADE PRIMARY CLEANER – EXTERNAL SPRING SPECIFICATIONS

Recommended blade width:

Belt Width Minus 25 mm



Material Path Plus 75 mm



POLE LENGTHS

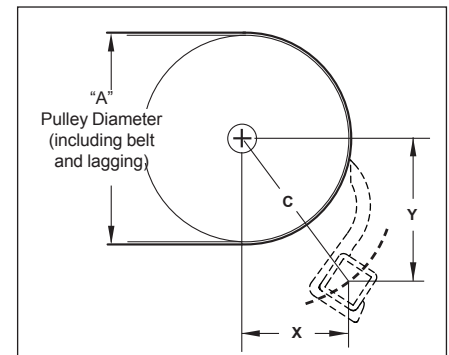
POLE LENGTH	STANDARD BLADE LENGTH	MINIMUM BLADE LENGTH	MINIMUM CONVEYOR WIDTH AT CLEANER MOUNTING LOCATION	MAXIMUM CONVEYOR WIDTH AT CLEANER MOUNTING LOCATION
mm	mm	mm	mm	mm
711	305	229	279	559
863	457	229	356	711
1016	610	229	508	864
1168	762	457	660	1016
1320	914	457	813	1168
1473	1067	457	965	1321
1625	1219	457	1118	1473

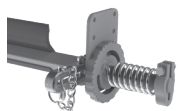
POLE LOCATION

A	X	Y	C	A	X	Y	C
mm	mm	mm	mm	mm	mm	mm	mm
51	24	76	80	165	80	87	118
64	30	77	83	178	86	88	123
76	37	78	86	191	93	89	129
89	43	79	90	203	99	90	134
102	49	81	94	216	105	91	139
114	55	82	99	229	111	93	145
127	61	83	103	241	118	94	150
140	68	84	108	254	124	95	156
152	74	85	113				

A = Diameter of pulley + lagging thickness + belt thickness
C = Centerline of pulley to centerline of cleaner pole.

POLE LOCATION SPECS





FGP-ES Food Grade Primary Cleaner External Spring

FGP-ES FOOD GRADE PRIMARY CLEANER - EXTERNAL SPRING

BLADE WIDTH	MAXIMUM CONVEYOR WIDTH	WEIGHT	WHITE BLADE		BLUE BLADE	
mm	mm	KGS.	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
305	559	6,2	FGPES-A-W3-12/305	106414	FGPES-A-BL3-12/305	106400
			FGPES-B-W3-12/305	106415	FGPES-B-BL3-12/305	106401
457	711	6,8	FGPES-A-W3-18/457	106416	FGPES-A-BL3-18/457	106402
			FGPES-B-W3-18/457	106417	FGPES-B-BL3-18/457	106403
610	864	7,6	FGPES-A-W3-24/610	106418	FGPES-A-BL3-24/610	106404
			FGPES-B-W3-24/610	106419	FGPES-B-BL3-24/610	106405
762	1016	8,4	FGPES-A-W3-30/762	106420	FGPES-A-BL3-30/762	106406
			FGPES-B-W3-30/762	106421	FGPES-B-BL3-30/762	106407
914	1168	9,2	FGPES-A-W3-36/914	106422	FGPES-A-BL3-36/914	106408
			FGPES-B-W3-36/914	106423	FGPES-B-BL3-36/914	106409
1067	1321	10,0	FGPES-A-W3-42/1067	106424	FGPES-A-BL3-42/1067	106410
			FGPES-B-W3-42/1067	106425	FGPES-B-BL3-42/1067	106411
1219	1473	10,8	FGPES-A-W3-48/1219	106426	FGPES-A-BL3-48/1219	106412
			FGPES-B-W3-48/1219	106427	FGPES-B-BL3-48/1219	106413

Product Notes:

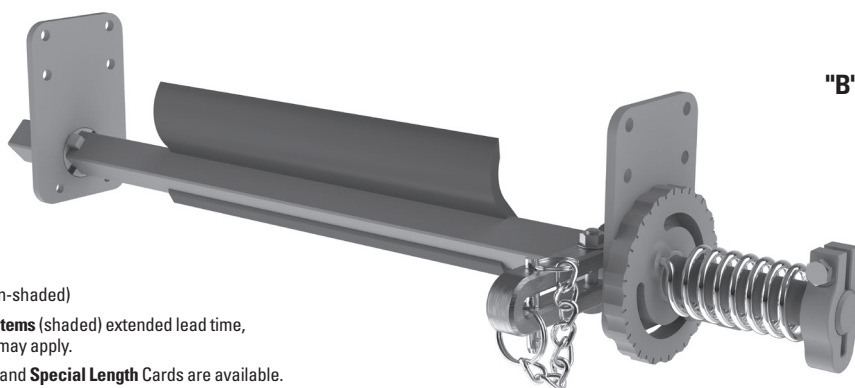
- Shaft length = blade length + 300 mm on standard cleaners.
- Blade and/or Shaft can be cut to user's required length.
- Shaft must be 50 mm longer than the outside width of the conveyor structure at the mounting location.
- Weights are approximate and are subject to change by manufacturer, Dual durometer blade is not compliant with Health Canada or EU 1935/2004.

FGP-ES FOOD GRADE PRIMARY CLEANER - EXTERNAL SPRING

BLADE WIDTH	MAXIMUM CONVEYOR WIDTH	WEIGHT	BLUE METAL DETECTABLE BLADE		BLUE DUAL DUROMETER BLADE	
mm	mm	KGS.	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
305	559	6,2	FGPES-A-MD3-12/305	106428	FGPES-A-MDDD3-12/305	106442
			FGPES-B-MD3-12/305	106429	FGPES-B-MDDD3-12/305	106443
457	711	6,8	FGPES-A-MD3-18/457	106430	FGPES-A-MDDD3-18/457	106444
			FGPES-B-MD3-18/457	106431	FGPES-B-MDDD3-18/457	106445
610	864	7,6	FGPES-A-MD3-24/610	106432	FGPES-A-MDDD3-24/610	106446
			FGPES-B-MD3-24/610	106433	FGPES-B-MDDD3-24/610	106447
762	1016	8,4	FGPES-A-MD3-30/762	106434	FGPES-A-MDDD3-30/762	106448
			FGPES-B-MD3-30/762	106435	FGPES-B-MDDD3-30/762	106449
914	1168	9,2	FGPES-A-MD3-36/914	106436	FGPES-A-MDDD3-36/914	106450
			FGPES-B-MD3-36/914	106437	FGPES-B-MDDD3-36/914	106451
1067	1321	10,0	FGPES-A-MD3-42/1067	106438	FGPES-A-MDDD3-42/1067	106452
			FGPES-B-MD3-42/1067	106439	FGPES-B-MDDD3-42/1067	106453
1219	1473	10,8	FGPES-A-MD3-48/1219	106440	FGPES-A-MDDD3-48/1219	106454
			FGPES-B-MD3-48/1219	106441	FGPES-B-MDDD3-48/1219	106455

Product Notes:

- Shaft length = blade length + 300 mm on standard cleaners.
- Blade and/or Shaft can be cut to user's required length.
- Shaft must be 50 mm longer than the outside width of the conveyor structure at the mounting location.
- Weights are approximate and are subject to change by manufacturer, Dual durometer blade is not compliant with Health Canada or EU 1935/2004.



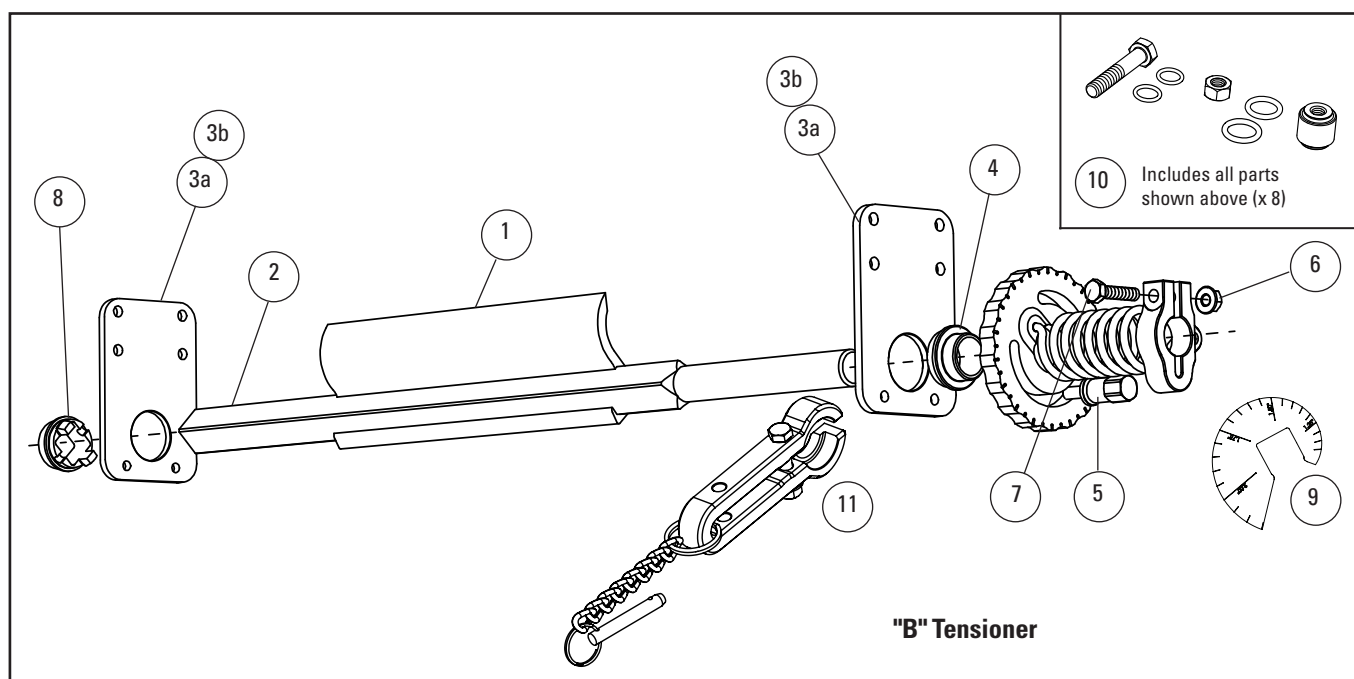
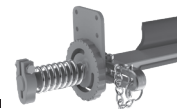
"B" Tensioner

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

FGP-ES Food Grade Primary Cleaner External Spring



FGP FOOD GRADE PRIMARY CLEANER EXTERNAL SPRING REPLACEMENT PARTS

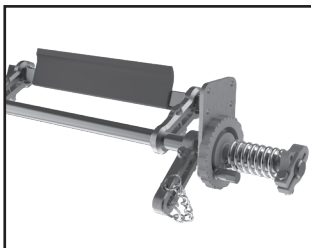
REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
1	Blade (See Replacement Blade table)			
2	711 mm Shaft	FG-SQSB-28/711	103328	3,6
	863 mm Shaft	FG-SQSB-34/863	103329	4,4
	1016 mm Shaft	FG-SQSB-40/1016	103330	5,1
	1168 mm Shaft	FG-SQSB-46/1168	103331	5,9
	1320 mm Shaft	FG-SQSB-52/1320	103332	6,7
	1473 mm Shaft	FG-SQSB-58/1473	103333	7,4
	1625 mm Shaft	FG-SQSB-64/1625	103334	8,2
3a	End Plate - Europe	FGS-FGPES-PM-EU MNTG PLT	57251	0,3
3b	End Plate	FGS-FGPES-PM BLANK MNTG PLT	57258	0,4
4	Plastic Bushing (Round)	FGPS-BSG-RNG	103335	0,0
5	Set Bolt	BOLT POSITIONING FGS.SLDPRT	57252	0,0
6	Nut - Stainless	NUT FLANGED M8-1.25 SS	GT207	0,0
7	Screw Stainless 1.25x35	SCRW HEX HEAD M8-1.25 X 35 SS	GT208	0,0
8	Plastic Bushing (Square)	FGPS-BSG-SQ	103336	0,0
9	C" Dimension Gauge	FG-C-GAUGE	56568	0,0
10	Hardware kit	FGPSHWKIT RPL HARDWARE KIT	103687	0,5
11	Locking Lever	FG LEVER KIT	104674	1,6

FGP FOOD GRADE PRIMARY CLEANER EXTERNAL SPRING REPLACEMENT BLADES

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
1	305 mm Blue Blade	FGB-BL3-12/305	56531	0,2
	457 mm Blue Blade	FGB-BL3-18/457	56532	0,3
	610 mm Blue Blade	FGB-BL3-24/610	56533	0,4
	762 mm Blue Blade	FGB-BL3-30/762	56534	0,5
	914 mm Blue Blade	FGB-BL3-36/914	56535	0,6
	1067 mm Blue Blade	FGB-BL3-42/1067	56536	0,7
	1219 mm Blue Blade	FGB-BL3-48/1219	56537	0,8
	305 mm White Blade	FGB-W3-12/305	56540	0,2
	457 mm White Blade	FGB-W3-18/457	56541	0,3
	610 mm White Blade	FGB-W3-24/610	56542	0,4
	762 mm White Blade	FGB-W3-30/762	56543	0,5
	914 mm White Blade	FGB-W3-36/914	56544	0,6
	1067 mm White Blade	FGB-W3-42/1067	56545	0,7
	1219 mm White Blade	FGB-W3-48/1219	56546	0,8
	305 mm Metal Detectable Blade	FGB-MD3-12/305	56558	0,2
	457 mm Metal Detectable Blade	FGB-MD3-18/457	56559	0,3
	610 mm Metal Detectable Blade	FGB-MD3-24/610	56560	0,4
	762 mm Metal Detectable Blade	FGB-MD3-30/762	56561	0,5
	914 mm Metal Detectable Blade	FGB-MD3-36/914	56562	0,6
	1067 mm Metal Detectable Blade	FGB-MD3-42/1067	56563	0,7
	1219 mm Metal Detectable Blade	FGB-MD3-48/1219	56564	0,8
	305 mm Dual Durometer Blade	FGB-MDDD3-12/305	56549	0,2
	457 mm Dual Durometer Blade	FGB-MDDD3-18/457	56550	0,3
	610 mm Dual Durometer Blade	FGB-MDDD3-24/610	56551	0,4
	762 mm Dual Durometer Blade	FGB-MDDD3-30/762	56552	0,5
	914 mm Dual Durometer Blade	FGB-MDDD3-36/914	56553	0,6
	1067 mm Dual Durometer Blade	FGB-MDDD3-42/1067	56554	0,7
	1219 mm Dual Durometer Blade	FGB-MDDD3-48/1219	56555	0,8

FGP-ES FOOD GRADE PRIMARY CLEANER – EXTERNAL SPRING TENSIONERS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
"A" Tensioner - Left	FGTC-TWA TENSIONER WELDMENT A	106279	1,0
"B" Tensioner - Right	FGTC-TWB TENSIONER WELDMENT B	106280	1,0



FGS Food Grade Secondary Cleaner General Information

The FGS Food Grade Secondary Cleaner from Flexco is easy to install, easy to maintain, and disassembles in a snap for regular cleaning and sanitization. The FGS Secondary Cleaner works on any belt from 300 mm to 2134 mm and the blade is available in both white and blue FDA approved food grade material.

Features and Benefits

- Made of FDA approved materials for use in food applications.
- Verified by BISSC for use in industrial baking operations.
- Compliant with EU 1934/2004 food contact requirements.
- Simple design limits crevices and opportunities for bacteria growth.
- Snap on/off blade for ease of cleaning and blade replacement.
- Minimal hardware so installation, tensioning, and blade replacement are easy.
- Easily tensioned to minimize blade wear, eliminate belt damage, and maximize cleanability.
- Available in standard blade widths from 305 mm to 1829 mm. Can be cut to size.
- Installation gauge ensures proper pole location for optimal cleaning.
- Compatible with endless as well as mechanical splices.
- Includes installation side plates, standoffs and necessary hardware.
- Available with dual tensioners for cleaners with blades above 1220 mm.

Specifications:

• Temperature Range UHMW: -29°C to 60°C Dual Durometer: 0°C to 60°C	• Blade Height UHMW: 50 mm Dual Durometer: 76 mm • Blade Length Range 305 mm to 1829 mm	• Cleaner Construction Material Solid 304 Stainless Steel • Blade Hardness UHMW: 63D Shore Hardness Urethane: 85A Shore Hardness	• Blade Material Food-grade UHMW, UHMW with Stainless Steel, or Urethane with PVC
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How to choose the correct size Cleaner for your conveyor:

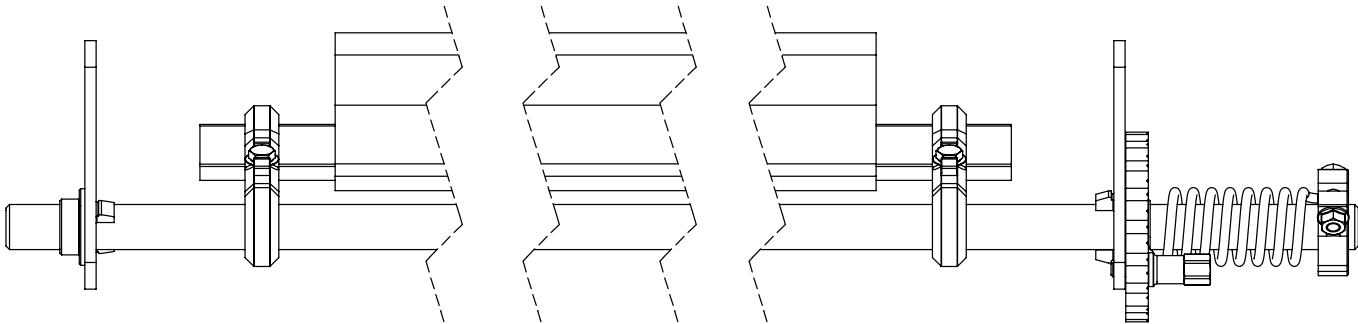
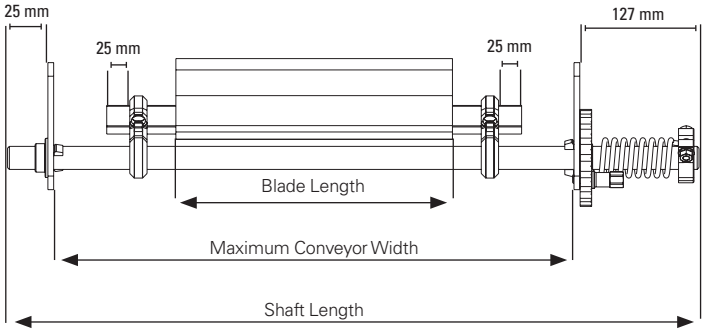
1. Measure your belt width.
2. Choose the Blade Length that corresponds to your belt width.
3. Measure your conveyor outside to outside width.
4. Verify the Maximum Conveyor Width shown in the selection chart is larger than your outside to outside conveyor width. If your conveyor width is larger than the maximum width shown, choose the next larger Blade Length that accommodates your conveyor width.
5. Blade, blade support bar, and shaft can be cut to users required length. Shaft must be 150 mm longer than the outside width of conveyor structure at the mounting location. For cleaners that are 1372 mm, shaft must be 305 mm longer than the outside width of the conveyor structure at the mounting location.



FGS FOOD GRADE SECONDARY CLEANER SPECIFICATIONS

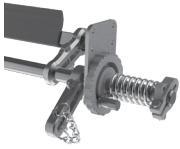
BLADE LENGTHS

BLADE LENGTH	SUPPORT BAR LENGTH	MAXIMUM CONVEYOR WIDTH
mm	mm	mm
305	381	508
457	533	660
610	686	813
762	838	965
914	991	1118
1067	1143	1270
1219	1295	1422
1372	1448	1626
1524	1600	1778
1676	1753	1930
1829	1905	2083
1981	2031	2235
2134	2184	2388



1372 mm thru 2134 mm
Length Cleaners
2x Tensioning Components
3 Swing Arms w/ Slotted Blades

Stock Items (non-shaded)
Made To Order Items (shaded) extended lead time, minimum order may apply.
Special Metals and Special Length Cards are available. Request quote for price and delivery.



FGS Food Grade Secondary Cleaner

FGS FOOD GRADE SECONDARY CLEANER

BLADE WIDTH	MAXIMUM CONVEYOR WIDTH	WEIGHT	WHITE BLADE		BLUE BLADE	
			ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
mm	mm	KGS.				
305	508	7,5	FGS-A-W2-12/305 FGS-B-W2-12/305	106320 106321	FGS-A-BL2-12/305 FGS-B-BL2-12/305	106300 106301
457	660	8,4	FGS-A-W2-18/457 FGS-B-W2-18/457	106322 106323	FGS-A-BL2-18/457 FGS-B-BL2-18/457	106302 106303
610	813	9,3	FGS-A-W2-24/610 FGS-B-W2-24/610	106324 106325	FGS-A-BL2-24/610 FGS-B-BL2-24/610	106304 106305
762	965	10,2	FGS-A-W2-30/762 FGS-B-W2-30/762	106326 106327	FGS-A-BL2-30/762 FGS-B-BL2-30/762	106306 106307
914	1118	11,1	FGS-A-W2-36/914 FGS-B-W2-36/914	106328 106329	FGS-A-BL2-36/914 FGS-B-BL2-36/914	106308 106309
1067	1270	11,9	FGS-A-W2-42/1067 FGS-B-W2-42/1067	106330 106331	FGS-A-BL2-42/1067 FGS-B-BL2-42/1067	106310 106311
1219	1422	12,8	FGS-A-W2-48/1219 FGS-B-W2-48/1219	106332 106333	FGS-A-BL2-48/1219 FGS-B-BL2-48/1219	106312 106313
1372	1626	14,2	FGS-AB-W2-54/1372	106334	FGS-AB-BL2-54/1372	106314
1524	1778	15,1	FGS-AB-W2-60/1524	106335	FGS-AB-BL2-60/1524	106315
1676	1930	16,0	FGS-AB-W2-66/1676	106336	FGS-AB-BL2-66/1676	106316
1829	2083	16,9	FGS-AB-W2-72/1829	106337	FGS-AB-BL2-72/1829	106317
1981	2235	26,5	FGS-AB-W2-78/1981	106338	FGS-AB-BL2-78/1981	106318
2134	2388	28,6	FGS-AB-W2-84/2134	106339	FGS-AB-BL2-84/2134	106319

NOTE: Weights are approximate and are subject to change by manufacturer.

BLADE WIDTH	MAXIMUM CONVEYOR WIDTH	WEIGHT	BLUE METAL DETECTABLE BLADE		BLUE DUAL DUROMETER BLADE	
			ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
mm	mm	KGS.				
305	508	7,5	FGS-A-MD2-12/305 FGS-B-MD2-12/305	106340 106341	FGS-A-MDDD3-12/305 FGS-B-MDDD3-12/305	106360 106361
457	660	8,4	FGS-A-MD2-18/457 FGS-B-MD2-18/457	106342 106343	FGS-A-MDDD3-18/457 FGS-B-MDDD3-18/457	106362 106363
610	813	9,3	FGS-A-MD2-24/610 FGS-B-MD2-24/610	106344 106345	FGS-A-MDDD3-24/610 FGS-B-MDDD3-24/610	106364 106365
762	965	10,2	FGS-A-MD2-30/762 FGS-B-MD2-30/762	106346 106347	FGS-A-MDDD3-30/762 FGS-B-MDDD3-30/762	106366 106367
914	1118	11,1	FGS-A-MD2-36/914 FGS-B-MD2-36/914	106348 106349	FGS-A-MDDD3-36/914 FGS-B-MDDD3-36/914	106368 106369
1067	1270	11,9	FGS-A-MD2-42/1067 FGS-B-MD2-42/1067	106350 106351	FGS-A-MDDD3-42/1067 FGS-B-MDDD3-42/1067	106370 106371
1219	1422	12,8	FGS-A-MD2-48/1219 FGS-B-MD2-48/1219	106352 106353	FGS-A-MDDD3-48/1219 FGS-B-MDDD3-48/1219	106372 106373
1372	1626	14,2	FGS-AB-MD2-54/1372	106354	FGS-AB-MDDD3-54/1372	106374
1524	1778	15,1	FGS-AB-MD2-60/1524	106355	FGS-AB-MDDD3-60/1524	106375
1676	1930	16,0	FGS-AB-MD2-66/1676	106356	FGS-AB-MDDD3-66/1676	106376
1829	2083	16,9	FGS-AB-MD2-72/1829	106357	FGS-AB-MDDD3-72/1829	106377
1981	2235	26,5	FGS-AB-MD2-78/1981	106358	FGS-AB-MDDD3-78/1981	106378
2134	2388	28,6	FGS-AB-MD2-84/2134	106359	FGS-AB-MDDD3-84/2134	106379

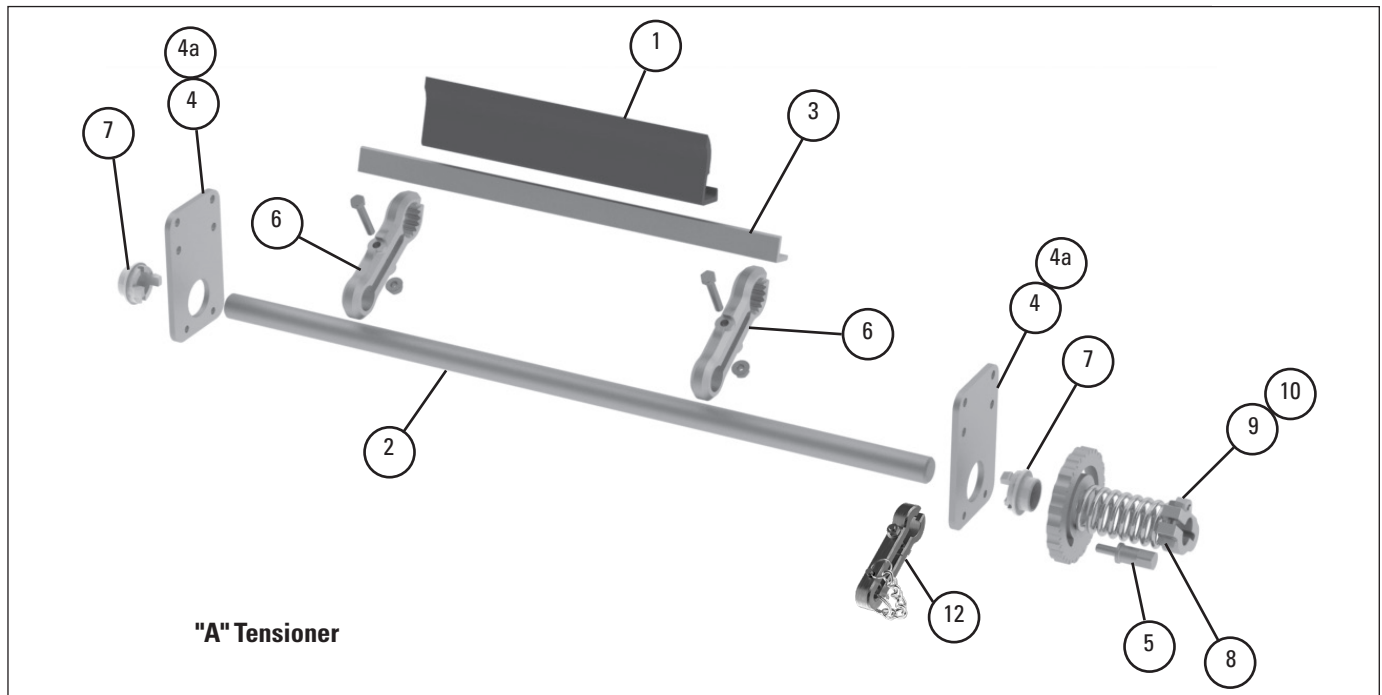
NOTE: Weights are approximate and are subject to change by manufacturer.

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

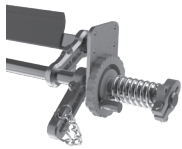
Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

FGS Food Grade Secondary Cleaner



FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT BLADES

REF	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	BLADE WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
1	Blue Blades				Metal Detectable Blades			
	305mm (12")	FGB-BL2-12/305 RPL BLADE BLUE	57100	0,1	305mm (12")	FGB-MD2-12/305 RPL BLD MTL DT	57140	0,1
	457mm (18")	FGB-BL2-18/457 RPL BLADE BLUE	57101	0,2	457mm (18")	FGB-MD2-18/457 RPL BLD MTL DT	57141	0,2
	610mm (24")	FGB-BL2-24/610 RPL BLADE BLUE	57102	0,3	610mm (24")	FGB-MD2-24/610 RPL BLD MTL DT	57142	0,3
	762mm (30")	FGB-BL2-30/762 RPL BLADE BLUE	57103	0,4	762mm (30")	FGB-MD2-30/762 RPL BLD MTL DT	57143	0,4
	914mm (36")	FGB-BL2-36/914 RPL BLADE BLUE	57104	0,4	914mm (36")	FGB-MD2-36/914 RPL BLD MTL DT	57144	0,4
	1067mm (42")	FGB-BL2-42/1067 RPL BLADE BLUE	57105	0,5	1067mm (42")	FGB-MD2-42/1067 RPL BLD MTL DT	57145	0,5
	1219mm (48")	FGB-BL2-48/1219 RPL BLADE BLUE	57106	0,5	1219mm (48")	FGB-MD2-48/1219 RPL BLD MTL DT	57146	0,5
	1372mm (54")	FGB-BL2-54/1372 RPL BLADE BLUE	57107	0,6	1372mm (54")	FGB-MD2-54/1372 RPL BLD MTL DT	57147	0,6
	1524mm (60")	FGB-BL2-60/1524 RPL BLADE BLUE	57108	0,7	1524mm (60")	FGB-MD2-60/1524 RPL BLD MTL DT	57148	0,7
	1676mm (66")	FGB-BL2-66/1676 RPL BLADE BLUE	57109	0,8	1676mm (66")	FGB-MD2-66/1676 RPL BLD MTL DT	57149	0,8
	1828mm (72")	FGB-BL2-72/1828 RPL BLADE BLUE	57110	0,9	1828mm (72")	FGB-MD2-72/1828 RPL BLD MTL DT	57150	0,9
	1981mm (78")	FGB-BL2-78/1981 RPL BLADE BLUE	57111	1,0	1981mm (78")	FGB-MD2-78/1981 RPL BLD MTL DT	57151	1,0
	2134mm (84")	FGB-BL2-84/2134 RPL BLADE BLUE	57112	1,1	2134mm (84")	FGB-MD2-84/2134 RPL BLD MTL DT	57152	1,1
	White Blades				Dual Durometer Blades			
	305mm (12")	FGB-W2-12/305 RPL BLADE WHT	57120	0,1	305mm (12")	FGB-MDDD3-12/305	56549	0,2
	457mm (18")	FGB-W2-18/457 RPL BLADE WHT	57121	0,2	457mm (18")	FGB-MDDD3-18/457	56550	0,3
	610mm (24")	FGB-W2-24/610 RPL BLADE WHT	57122	0,3	610mm (24")	FGB-MDDD3-24/610	56551	0,4
	762mm (30")	FGB-W2-30/762 RPL BLADE WHT	57123	0,4	762mm (30")	FGB-MDDD3-30/762	56552	0,5
	914mm (36")	FGB-W2-36/914 RPL BLADE WHT	57124	0,4	914mm (36")	FGB-MDDD3-36/914	56553	0,6
	1067mm (42")	FGB-W2-42/1067 RPL BLADE WHT	57125	0,5	1067mm (42")	FGB-MDDD3-42/1067	56554	0,7
	1219mm (48")	FGB-W2-48/1219 RPL BLADE WHT	57126	0,5	1219mm (48")	FGB-MDDD3-48/1219	56555	0,8
	1372mm (54")	FGB-W2-54/1372 RPL BLADE WHT	57127	0,6	1372mm (54")	FGB-MDDD3S-54/1372 RPL BLD MDDD	57173	1,0
	1524mm (60")	FGB-W2-60/1524 RPL BLADE WHT	57128	0,7	1524mm (60")	FGB-MDDD3S-60/1524 RPL BLD MDDD	57174	1,0
	1676mm (66")	FGB-W2-66/1676 RPL BLADE WHT	57129	0,8	1676mm (66")	FGB-MDDD3S-66/1676 RPL BLD MDDD	57175	1,2
	1828mm (72")	FGB-W2-72/1828 RPL BLADE WHT	57130	0,9	1828mm (72")	FGB-MDDD3S-72/1828 RPL BLD MDDD	57176	1,3
	1981mm (78")	FGB-W2-78/1981 RPL BLADE WHT	57131	1,0	1981mm (78")	FGB-MDDD3S-78/1981 RPL BLD MDDD	57177	1,5
	2134mm (84")	FGB-W2-84/2134 RPL BLADE WHT	57132	1,1	2134mm (84")	FGB-MDDD3S-84/2134 RPL BLD MDDD	57178	1,6



FGS Food Grade Secondary Cleaner

FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT PARTS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
2	30" (762 mm) Shaft	FGS-S-30/762 REPL SHAFT	57180	3,0
	36" (914 mm) Shaft	FGS-S-36/914 REPL SHAFT	57181	3,6
	42" (1067 mm) Shaft	FGS-S-42/1067 REPL SHAFT	57182	4,2
	48" (1219 mm) Shaft	FGS-S-48/1219 REPL SHAFT	57183	4,8
	54" (1372 mm) Shaft	FGS-S-54/1372 REPL SHAFT	57184	5,4
	60" (1524 mm) Shaft	FGS-S-60/1524 REPL SHAFT	57185	6,0
	66" (1676 mm) Shaft	FGS-S-66/1676 REPL SHAFT	57186	6,6
	78" (1981 mm) Shaft	FGS-S-78/1981 REPL SHAFT	57187	7,8
	84" (2134 mm) Shaft	FGS-S-84/2134 REPL SHAFT	57188	8,4
	90" (2286 mm) Shaft	FGS-S-90/2286 REPL SHAFT	57189	9,1
	96" (2438 mm) Shaft	FGS-S-96/2438 REPL SHAFT	57190	9,7
	102" (2591 mm) Shaft	FGS-S-102/2591 REPL SHAFT	57191	10,2
	108" (2743 mm) Shaft	FGS-S-108/2743 REPL SHAFT	57192	10,9
	18" (457 mm) Blade Support Bar	FGS-B-18/457 REPL BAR	57200	0,5
	24" (610 mm) Blade Support Bar	FGS-B-24/610 REPL BAR	57201	0,6
	30" (762 mm) Blade Support Bar	FGS-B-30/762 REPL BAR	57202	0,8
	36" (914 mm) Blade Support Bar	FGS-B-36/914 REPL BAR	57203	0,9
3	42" (1067 mm) Blade Support Bar	FGS-B-42/1067 REPL BAR	57204	1,1
	48" (1219 mm) Blade Support Bar	FGS-B-48/1219 REPL BAR	57205	1,3
	54" (1372 mm) Blade Support Bar	FGS-B-54/1372 REPL BAR	57206	1,4
	60" (1524 mm) Blade Support Bar	FGS-B-60/1524 REPL BAR	57207	1,5
	66" (1676 mm) Blade Support Bar	FGS-B-66/1676 REPL BAR	57208	1,7
	72" (1829 mm) Blade Support Bar	FGS-B-72/1829 REPL BAR	57209	1,9
	78" (1981 mm) Blade Support Bar	FGS-B-78/1981 REPL BAR	57210	2,0
	84" (2134 mm) Blade Support Bar	FGS-B-84/2134 REPL BAR	57211	2,2
	90" (2286 mm) Blade Support Bar	FGS-B-90/2286 REPL BAR	57212	2,4

FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT HARDWARE

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
4	End Plate	FGS-MP MOUNTING PLATE	57250	0,2
4	End Plate	FGS-FGPES-PM BLANK MNTG PLT	57258	0,2
4a	End Plate - Europe	FGS-FGPES-EU-MP MOUNTING PLATE	57251	0,2
5	Set Bolt	FGS-PB POSITIONING BOLT	57252	0,0
6	Reaction Torque Arm	FGS-TA TORQUE ARM	57255	0,9
7	Plastic Bushing	FGS-SB SNAP BUSHING	57256	0,0
8	Nut - Stainless	NUT FLANGED M8X1,25 SS	GT207	0,0
9	Screw Stainless 1,25x35	SCREW HEX M8-1,25X35 PARTIAL THD, SS	GT208	0,0
10	Screw Stainless 1,25x45	SCREW HEX M8-1,25X45 PARTIAL THD, SS	GT209	0,0
11	Hardware Kit	FGSHWKIT REPL HARDWARE KIT	57257	0,5
12	Locking Lever	FG LEVER KIT	104674	1,6
	FGS-Blade-Gauge Location	FGS-BLADE-GAUGE	56743	0,0

Note: Cleaners with a dual durometer blade use replacement mounting plates 57250 and 57258. All other cleaners use replacement mounting plates 57251 and 57258.

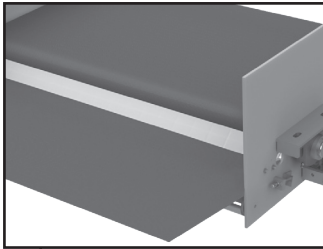
FGS FOOD GRADE CLEANER TENSIONERS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
-	"A" Tensioner - Left	FGTC-TWA TENSIONER WELDMENT A	106279	1,0
-	"B" Tensioner - Right	FGTC-TWB TENSIONER WELDMENT B	106280	1,0

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Light-Duty Transfer Solutions General Information

When it comes to belt-to-belt transfer of product, Flexco understands the importance of a trouble-free transition.

The Hitch Guard from Flexco is engineered to provide a smooth transition of product over the conveyor hitch. The Hitch Guard prevents small objects from becoming lodged between the belts at the hitch which can cause longitudinal conveyor belt tears, damage to conveyed products, and costly periods of unscheduled downtime.

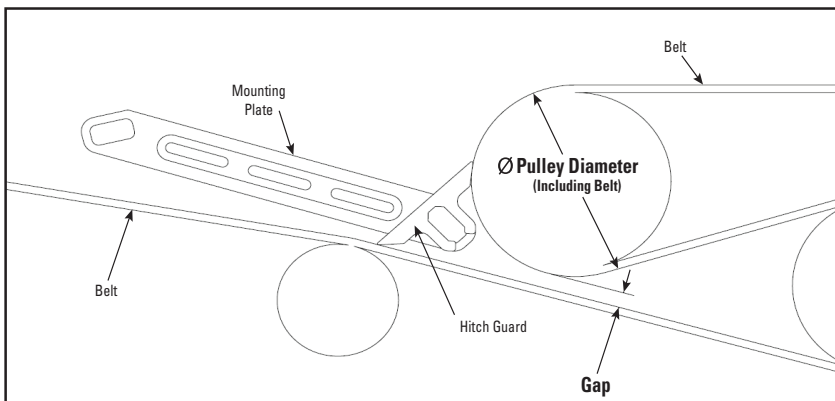
Segmented Transfer Plates offer similar protection at transition points. Designed to

accommodate belts up to 1500 mm wide, different segment lengths can be paired together to provide options for offset mounting and accommodate gaps from 100 mm to 250 mm.

Both Hitch Guards and Segmented Transfer Plates are designed for individual segments to release from the support bar, so that objects are quickly dislodged while remaining segments stay secured for continued operation.

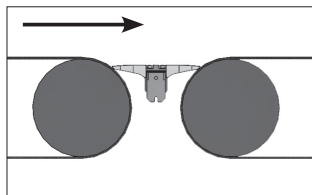
Hitch Guard Ordering Specifications:

Pulley Diameter (mm) (including belt)	63,5	76,2	88,9	101,6	114,3	127	139,7	152,4	165,1
Minimum Gap Required (mm)	20,3	12,7	2,5	0	0	0	0	0	0
Maximum Gap (mm) (mounting plate installed above belt)	40,6	35,5	30,4	25,4	20,3	15,2	10,1	5,0	0

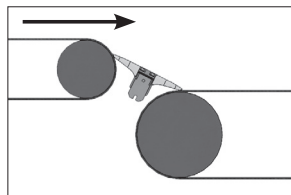


Segmented Transfer Plate Ordering Specifications:

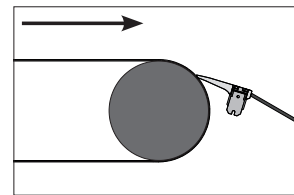
1. Specify belt width, Mounting bar is 50 mm longer than specified belt width.
2. Determine transfer size required.
3. Determine mounting bar location and if offset is required.



For horizontal to horizontal belt applications.
Measure distance between pulleys at a point 12 to 38 mm below the tops of the pulleys (including belt thickness).



For waterfall applications.
Measure distance from about 45° from the top of the upper pulley to the top point on the lower pulley.



For belt to chute or slide applications.
On pulley side, position no higher than 12 mm below the crown with bridge segment positioned roughly 3,1 to 12,7 above the top of the chute or slide back wall.

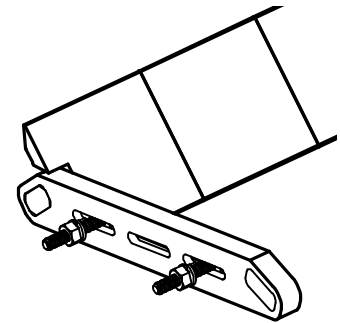
Transfer Solutions

HITCH GUARD

MAXIMUM CONVEYOR WIDTH	UNIVERSAL MOUNTING BRACKET		SCANNER EYE MOUNTING BRACKET	
	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
mm				
900	HITCHGD-V3-KIT-36IN	04442	HITCHGD-V1-KIT-36IN	04322
1050	HITCHGD-V3-KIT-42IN	04443	HITCHGD-V1-KIT-42IN	04321
1200	HITCHGD-V3-KIT-48IN	04444	HITCHGD-V1-KIT-48IN	04320
1500	HITCHGD-V3-KIT-60IN	04445	HITCHGD-V1-KIT-60IN	04319
1800	HITCHGD-V3-KIT-72IN	04988	HITCHGD-V1-KIT-72IN	04973

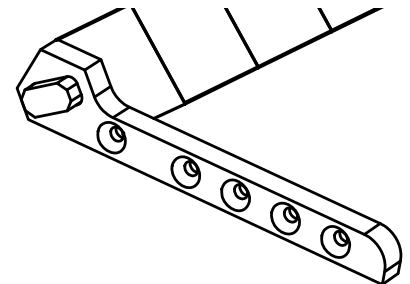
HITCH GUARD UNIVERSAL MOUNTING REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
CENTER SEGMENT	HITCHGD-V1-CENTER-SEGMENT-3IN	04269
CENTER SEGMENT – 10 PACK	HITCHGD-V1-CENTER-SEG-10PC-PK	04339
RIGHT END SEGMENT	HITCHGD-V1-RIGHT-END-SEGMENT	04311
RIGHT END SEGMENT – 5 PACK	HITCHGD-V1-RIGHT-SEG-5PC-PK	04343
LEFT END SEGMENT	HITCHGD-V1-LEFT-END-SEGMENT	04312
LEFT END SEGMENT – 5 PACK	HITCHGD-V1-LEFT-SEG-5PC-PK	04344
MOUNTING PLATE	HITCHGD-V3-MOUNTING-PLATE	04447
MOUNTING KIT	HITCHGD-V3-MOUNTING-KIT	04446
SUPPORT BAR – 38"	HITCHGD-V1-SUPPORT-BAR-38IN	04341
SUPPORT BAR – 44"	HITCHGD-V1-SUPPORT-BAR-44IN	04309
SUPPORT BAR – 50"	HITCHGD-V1-SUPPORT-BAR-50IN	04342
SUPPORT BAR – 62"	HITCHGD-V1-SUPPORT-BAR-62IN	04310
SUPPORT BAR – 74"	HITCHGD-V1-SUPPORT-BAR-74IN	04974



HITCH GUARD SCANNER EYE MOUNTING REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
CENTER SEGMENT	HITCHGD-V1-CENTER-SEGMENT-3IN	04269
CENTER SEGMENT – 10 PACK	HITCHGD-V1-CENTER-SEG-10PC-PK	04339
RIGHT END SEGMENT	HITCHGD-V1-RIGHT-END-SEGMENT	04311
RIGHT END SEGMENT – 5 PACK	HITCHGD-V1-RIGHT-SEG-5PC-PK	04343
LEFT END SEGMENT	HITCHGD-V1-LEFT-END-SEGMENT	04312
LEFT END SEGMENT – 5 PACK	HITCHGD-V1-LEFT-SEG-5PC-PK	04344
MOUNTING PLATE	HITCHGD-V1-MOUNTING-PLATE	04308
MOUNTING KIT	HITCHGD-V1-MOUNTING-KIT	04340
SUPPORT BAR – 38"	HITCHGD-V1-SUPPORT-BAR-38IN	04341
SUPPORT BAR – 44"	HITCHGD-V1-SUPPORT-BAR-44IN	04309
SUPPORT BAR – 50"	HITCHGD-V1-SUPPORT-BAR-50IN	04342
SUPPORT BAR – 62"	HITCHGD-V1-SUPPORT-BAR-62IN	04310
SUPPORT BAR – 74"	HITCHGD-V1-SUPPORT-BAR-74IN	04974



Transfer Solutions

SEGMENTED TRANSFER PLATES

HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 100 MM TO 250 MM

TRANSFER WIDTH	MOUNTING BAR OFFSET	BELT WIDTHS					
		610 mm		914 mm		1067 mm	
		ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION
mm	mm						
102	none	56100	TGB-4/102-2/2-24/610	56101	TGB-4/102-2/2-36/914	56181	TGB-4/102-2/2-42/1067
127	13	56104	TGB-5/127-2/3-24/610	56105	TGB-5/127-2/3-36/914	56182	TGB-5/127-2/3-42/1067
152	25	56108	TGB-6/152-2/4-24/610	56109	TGB-6/152-2/4-36/914	56183	TGB-6/152-2/4-42/1067
	none	56112	TGB-6/152-3/3-24/610	56113	TGB-6/152-3/3-36/914	56184	TGB-6/152-3/3-42/1067
178	38	56116	TGB-7/178-2/5-24/610	56117	TGB-7/178-2/5-36/914	56185	TGB-7/178-2/5-42/1067
	13	56120	TGB-7/178-3/4-24/610	56121	TGB-7/178-3/4-36/914	56186	TGB-7/178-3/4-42/1067
203	25	56128	TGB-8/203-3/5-24/610	56129	TGB-8/203-3/5-36/914	56187	TGB-8/203-3/5-42/1067
	none	56132	TGB-8/203-4/4-24/610	56133	TGB-8/203-4/4-36/914	56188	TGB-8/203-4/4-42/1067
229	13	56140	TGB-9/229-4/5-24/610	56141	TGB-9/229-4/5-36/914	56189	TGB-9/229-4/5-42/1067
254	none	56148	TGB-10/254-5/5-24/610	56149	TGB-10/254-5/5-36/914	56190	TGB-10/254-5/5-42/1067

FOR HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 100 MM TO 250 MM

TRANSFER WIDTH	MOUNTING BAR OFFSET	BELT WIDTHS			
		1219 mm		1524 mm	
		ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION
mm	mm				
102	none	56102	TGB-4/102-2/2-48/1219	56103	TGB-4/102-2/2-60/1524
127	13	56106	TGB-5/127-2/3-48/1219	56107	TGB-5/127-2/3-60/1524
152	25	56110	TGB-6/152-2/4-48/1219	56111	TGB-6/152-2/4-60/1524
	none	56114	TGB-6/152-3/3-48/1219	56115	TGB-6/152-3/3-60/1524
178	38	56118	TGB-7/178-2/5-48/1219	56119	TGB-7/178-2/5-60/1524
	13	56122	TGB-7/178-3/4-48/1219	56123	TGB-7/178-3/4-60/1524
203	25	56130	TGB-8/203-3/5-48/1219	56131	TGB-8/203-3/5-60/1524
	none	56134	TGB-8/203-4/4-48/1219	56135	TGB-8/203-4/4-60/1524
229	13	56142	TGB-9/229-4/5-48/1219	56143	TGB-9/229-4/5-60/1524
254	none	56150	TGB-10/254-5/5-48/1219	56151	TGB-10/254-5/5-60/1524

SEGMENTED TRANSFER PLATES

BELT TO CHUTE OR SLIDE APPLICATIONS – GAPS FROM 75 MM TO 150 MM

TRANSFER WIDTH	MOUNTING BAR OFFSET	BELT WIDTHS					
		610 mm		914 mm		1067 mm	
		ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION
mm	mm						
76	12	56206	TGB-3/76-2/B-24/610	56207	TGB-3/76-2/B-36/914	56208	TGB-3/76-2/B-42/1067
102	25	56211	TGB-4/102-3/B-24/610	56212	TGB-4/102-3/B-36/914	56213	TGB-4/102-3/B-42/1067
127	38	56216	TGB-5/127-4/B-24/610	56217	TGB-5/127-4/B-36/914	56218	TGB-5/127-4/B-42/1067
152	51	56221	TGB-6/152-5/B-24/610	56222	TGB-6/152-5/B-36/914	56223	TGB-6/152-5/B-42/1067

BELT TO CHUTE OR SLIDE APPLICATIONS – GAPS FROM 75 MM TO 150 MM

TRANSFER WIDTH	MOUNTING BAR OFFSET	BELT WIDTHS			
		1219 mm		1524 mm	
		ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION
mm	mm				
76	12	56209	TGB-3/76-2/B-48/1219	56210	TGB-3/76-2/B-60/1524
102	25	56214	TGB-4/102-3/B-48/1219	56215	TGB-4/102-3/B-60/1524
127	38	56219	TGB-5/127-4/B-48/1219	56220	TGB-5/127-4/B-60/1524
152	51	56224	TGB-6/152-5/B-48/1219	56225	TGB-6/152-5/B-60/1524

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

Transfer Solutions

SEGMENTED TRANSFER PLATES

HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 38 MM TO 75 MM

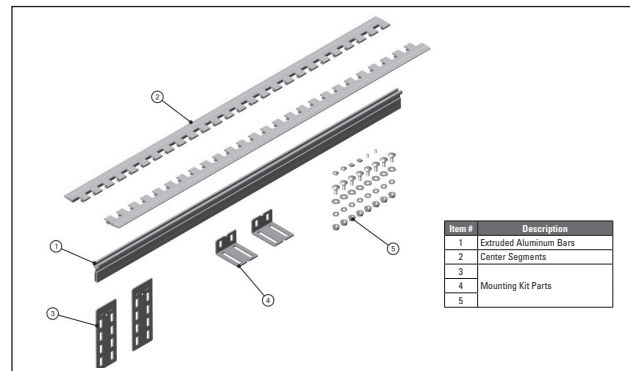
TRANSFER WIDTH	MOUNTING BAR OFFSET	BELT WIDTHS					
		610 mm		914 mm		1067 mm	
		ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION
mm	mm						
38	none	56227	TGB-1.5/38-.75/.75-24/610	56228	TGB-1.5/38-.75/.75-36/914	56229	TGB-1.5/38-.75/.75-42/1067
44	3.2	56232	TGB-1.75/44-1/.75-24/610	56233	TGB-1.75/44-1/.75-36/914	56234	TGB-1.75/44-1/.75-42/1067
51	none	56237	TGB-2/51-1/1-24/610	56238	TGB-2/51-1/1-36/914	56239	TGB-2/51-1/1-42/1067
57	9.5	56242	TGB-2.25/57-1.5/.75-24/610	56243	TGB-2.25/57-1.5/.75-36/914	56244	TGB-2.25/57-1.5/.75-42/1067
64	6.4	56247	TGB-2.5/64-1.5/1-24/610	56248	TGB-2.5/64-1.5/1-36/914	56249	TGB-2.5/64-1.5/1-42/1067
76	none	56252	TGB-3/76-1.5/1.5-24/610	56253	TGB-3/76-1.5/1.5-36/914	56254	TGB-3/76-1.5/1.5-42/1067

HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 38 MM TO 75 MM

TRANSFER WIDTH	MOUNTING BAR OFFSET	BELT WIDTHS			
		1219 mm		1524 mm	
		ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION
mm	mm				
38	none	56230	TGB-1.5/38-.75/.75-48/1219	56231	TGB-1.5/38-.75/.75-60/1524
44	3.2	56235	TGB-1.75/44-1/.75-48/1219	56236	TGB-1.75/44-1/.75-60/1524
51	none	56240	TGB-2/51-1/1-48/1219	56241	TGB-2/51-1/1-60/1524
57	9.5	56245	TGB-2.25/57-1.5/.75-48/1219	56246	TGB-2.25/57-1.5/.75-60/1524
64	6.4	56250	TGB-2.5/64-1.5/1-48/1219	56251	TGB-2.5/64-1.5/1-60/1524
76	none	56255	TGB-3/76-1.5/1.5-48/1219	56256	TGB-3/76-1.5/1.5-60/1524

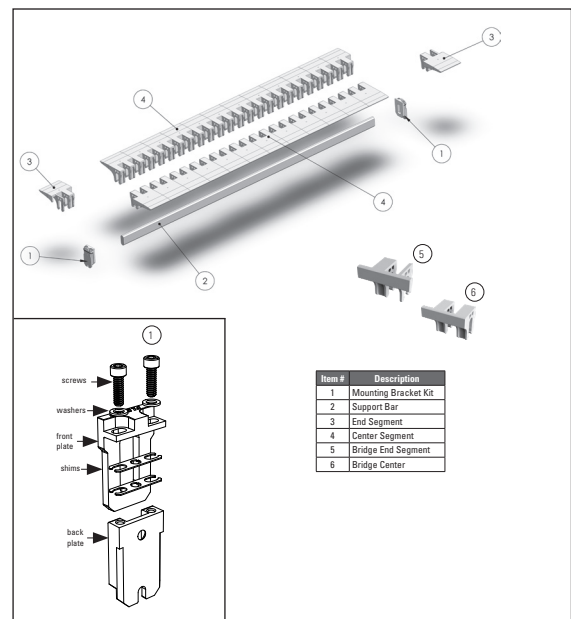
SEGMENTED TRANSFER PLATES REPLACEMENT PARTS - GAP FROM 38 MM TO 75 MM

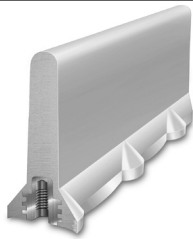
DESCRIPTION	ORDERING NUMBER	ITEM CODE
Extruded Aluminum Bars	TGB-EXT-ALUM-BAR-24/610	56639
	TGB-EXT-ALUM-BAR-36/914	56640
	TGB-EXT-ALUM-BAR-42/1067	56641
	TGB-EXT-ALUM-BAR-48/1219	56642
	TGB-EXT-ALUM-BAR-60/1524	56643
Center Segments	TGB-SEG-CENTER-.75/19MM	56636
	TGB-SEG-CENTER-1/25MM	56637
	TGB-SEG-CENTER-1.5/38MM	56638
Mounting Kit Parts	TGB-1.5-3.0-VERT-SUPPT-BRKT-KIT	56645
	TGB-1.5-3.0-ANGLE-BRKT-KIT	56646
	TGB-1.5-3.0-MTNG-HARDWARE-KIT	56648
Mounting Bracket Kit (Includes 2-#3, 2-#4, 1-#5)	TGB-1.5-3.0-IN-GAP-MTNG-KIT	56644



SEGMENTED TRANSFER PLATES REPLACEMENT PARTS - GAP FROM 100 MM TO 250 MM

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Mounting Bracket	TG-MTG-BRKT RPL MNTG BRACKET	56600
Support Bars	TG-BAR-24/610 RPL BAR	56601
	TG-BAR-36/914 RPL BAR	56602
	TG-BAR-42/1067 RPL BAR	56618
	TG-BAR-48/1219 RPL BAR	56603
	TG-BAR-60/1524 RPL BAR	56604
End Segments	TGB-SEG-END-2 2 INCH END SEG	56606
	TGB-SEG-END-3 3 INCH END SEG	56607
	TGB-SEG-END-4 4 INCH END SEG	56608
	TGB-SEG-END-5 5 INCH END SEG	56609
Center Segments	TGB-SEG-CENTER-2 2 IN CTR SEG	56611
	TGB-SEG-CENTER-3 3 IN CTR SEG	56612
	TGB-SEG-CENTER-4 4 IN CTR SEG	56613
Bridge Segment	TGB-SEG-CENTER-5 5 IN CTR SEG	56614
	TGB-BRIDGE SEG-END	56629
Mounting Kit	TGB-BRIDGE SEG-CENTER	56628
	TG-MTG-BRKT-LONGDROP	56732
	TG-MTG-BRKT-LOWPRO	56733
	TG-MTG-BRKT-DUALSLOT	56734
	TGB-MTG-KIT-XLNGSSLOT	56735
	TGB-MTG-KIT-SOLIDMOUNTREG	56737
	TGB-MTG-BRKT-TOPSLLOT	56746
	TGB-MTG-BRKT-BACKPLATE	56747
	STP-WIDE-FLANGE-BRACKET	101808





Tatch-A-Cleat® General Cleat Information

Cleat patterns

When choosing cleat installation patterns, you should give major consideration to the type of return support which is available or feasible.

Where conveyor pulley center distances are 15 feet or less, it is often possible to omit return rolls safely.

Where the curved or chevron pattern is used with standard return rolls, cleats should be arranged so that they provide

a set of continuous contacts between cleats and rolls. On drives using pulleys less than 150 mm in diameter, curved or chevron patterns should not be used.

The ends of cleats mounted in a curved pattern should be tapered to lead smoothly onto return rolls.

Suggested minimum cleat height for various sized materials and degrees of incline

This chart assumes that material being conveyed has a 30° natural angle of repose. For rounded or free-flowing materials with a natural angle of repose of less than 30°, use the cleat corresponding to the next higher material size. (For example, if your material is 4" high, with a natural angle of repose of less than 30°, and your belt incline is 40°, you would use a 3" cleat — that is, the cleat size corresponding to 5" material.

Cleat Height					
Size of Material	200 mm	150 mm	150 mm	150 mm	150 mm
	175 mm	150 mm	150 mm	150 mm	150 mm
	150 mm	100 mm	100 mm	150 mm	150 mm
	127 mm	75 mm	75 mm	100 mm	150 mm
	100 mm	50 mm	50 mm	75 mm	100 mm
	75 mm	38 mm	38 mm	50 mm	75 mm
	50 mm	25 mm	25 mm	38 mm	50 mm
	25 mm	16 mm	16 mm	25 mm	38 mm
	12 mm	16 mm	16 mm	16 mm	25 mm
		30°	40°	50°	60°
Belt Incline					

Suggested cleat spacing

This chart assumes that material being conveyed has a 20° dynamic angle of repose (30° natural angle of repose) and that cleats are installed at a right angle to the belt edge. For more free-flowing material, use slightly closer cleat spacing.

Cleat Spacing					
Cleat Height	150 mm	875 mm	700 mm	530 mm	400 mm
	100 mm	575 mm	470 mm	343 mm	267 mm
	75 mm	432 mm	343 mm	250 mm	200 mm
	50 mm	305 mm	216 mm	159 mm	127 mm
	38 mm	216 mm	150 mm	127 mm	100 mm
	25 mm	140 mm	108 mm	70 mm	64 mm
	16 mm	100 mm	70 mm	50 mm	44 mm
		30°	40°	50°	60°
Belt Incline					

Type	Cleat Pattern	Return Rolls	Recommended
IN TROUGH		SPLIT ROLLS 	Where Cleats are needed only to lock material in place on the conveyor.
STAGGERED		SQUIRREL CAGE 	Where drain-off of liquids presented special problems.
ACROSS BELT WIDTH		SELF-CLEANING 	Where incline is steep and/or material has high flowability — as with large, round or uniformly sized material.
CURVED		STANDARD RETURN ROLLS 	Where increased load capacity is required with a given belt width, trough, and incline.
SPLIT		RUBBER-DISC 	Where drain-off is a problem, and rubber disc-type rolls are available.
CHEVRON		STANDARD RETURN ROLLS 	Where drain-off is a problem, and standard solid return rolls are used.

Mechanical Belt Cleats and Guides

Tatch-A-Cleat	Compound	Minimum Pulley Diameter	Temperature Service Range	Abrasion Resistance	Oil Resistance	Acid Resistance
L	White/Black Nitril-FDA	50	-40° up to +110° C	+	++	+
EC	Black EPDM	EC1-3: 75 EC4: 100 EC6: 150	-55° up to +150° C	++	N/A	++
HD	Black SBR	75	-40° up to +80° C	++	N/A	0
LUG/PEG	Tan Isoprene FDA	50	-40° up to +80° C	++	N/A	+
GUIDE	Black Neoprene	A: 100 B: 150 C: 200	-40° up to +110° C	+	+	+

Tatch-A-Cleat® Mechanical Cleats

MODEL "L" CLEATS

10 CLEATS/CARTON – Minimum Pulley 2" (50 mm)

ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT
			mm
BLACK – PLATED FASTENER			
L5/8-B	99500	3,31	16
L1-B	99504	4,22	25
L1-1/2-B	99508	5,08	38
L2-B	99512	6,35	54
L3-B	99516	8,31	76
BLACK – 302 STAINLESS FASTENER			
L5/8-BS	99501	3,31	16
L1-BS	99505	4,22	25
L1-1/2-BS	99509	5,08	38
L2-BS	99513	6,35	54
L3-BS	99517	8,31	76
WHITE – PLATED FASTENER			
L5/8-W	99502	3,31	16
L1-W	99506	4,22	25
L1-1/2-W	99510	5,58	38
L2-W	99514	6,58	54
L3-W	99518	8,75	76
WHITE – 302 STAINLESS FASTENER			
L5/8-WS	99503	3,31	16
L1-WS	99507	4,22	25
L1-1/2-WS	99511	5,58	38
L2-WS	99515	6,58	54
L3-WS	99519	8,75	76

EXTRA FASTENER SETS

123/BAG #10-24 Machine Screws and Washers

ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT
			mm
PLATED			
L1/2-F	99570	0,45	12
L5/8-F	99522	0,45	16
L3/4-F	99520	0,59	19
L1-F	99521	0,59	
STAINLESS			
L1/2-FS	99571	0,45	12
L5/8-FS	99525	0,45	16
L3/4-FS	99523	0,59	19

MODEL "HD" CLEATS

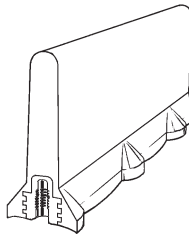
ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT	MINIMUM PULLEY
				mm
WITH PLATED FASTENER				
HD1	99531	5,22	25	25
HD2	99565	4,30	50	50
WITH STAINLESS FASTENER				
HD1S	99648	5,35	25	25
HD2S	99649	4,30	50	50

NOTE: HD2 Cleats may be purchased in bulk quantities.

HD1 and HD1S = 10 Cleats/Carton

HD2 and HD2S = 5 Cleats/Carton

Contact Customer Service for details.



NOTE: Cleats are 610 mm long.

12,7 mm screws are furnished "standard" and can be used on belts up to 8 mm thick.

Inserts are on 50 mm centers.

For belts 8 – 11 mm use a 15,8 mm screw.

For belts over 11 mm use a 19 mm screw.



NOTE:
Cleats are 48" long.
Ordering numbers followed by the letter T indicate cleat fasteners furnished with flat top nut (ECFT).
Standard fasteners include hex nuts, (ECF).

ECONO-CLEAT®

5 CLEATS/CARTON - 1200 mm

ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT
			mm
ECONO-CLEAT w/FASTENERS & HEX NUTS (ECF, EC4F, EC6F)			
EC1-1/4	99576	5,67	32
EC2	99578	7,03	51
EC3	99580	9,98	76
EC4	99582	14,97	102
EC6*	99586	12,84	152

*Two 1200 mm Cleats/Carton

EXTRA FASTENER SETS

61/BAG

ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT
			mm
FASTENERS FOR 30, 42, 48 mm CLEATS			
ECF	99589	1,27	30
ECFS	99593	1,32	30
FASTENERS FOR 100 mm CLEATS			
EC4F	99591	1,50	42
FASTENERS FOR 150 mm CLEATS			
EC6F*	99595	0,91	48

*33/Bag



NOTE:

25 mm and 50 mm Cleats – 610 mm long

Model HD Cleats are furnished with

Plated 14 x 1 Type AB Fasteners.

Specify 31,75 mm screws

for belts over 11,11 mm thick.

Tatch-A-Cleat® Mechanical Cleats

TATCH-A-LUG®

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT mm	CONTENT
Plated	LG1-1/2-C	99542	3,00	38	100
	LG2-C	99544	3,21	51	100

TATCH-A-PEG®

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT mm	CONTENT
Plated	PG2	99539	1,95	51	100
	PG3	99537	3,13	76	100
Stainless Bolts	PG2S	99631	1,95	51	100
	PG3S	99632	3,13	76	100

EXTRA WASHERS

DESCRIPTION	FOR CLEAT:	ORDERING NUMBER	ITEM CODE	WT. KGS.	CONTENT
Plated	HD/EC	CW25/100	99690	0,40	100
	L/LUG/PEG	CW1024	99626	0,20	100
Stainless	L/LUG/PEG	CWS1024	99627	0,20	100
	HD/EC	CWS25/100	99635	0,40	100

TATCH-A-GUIDE®

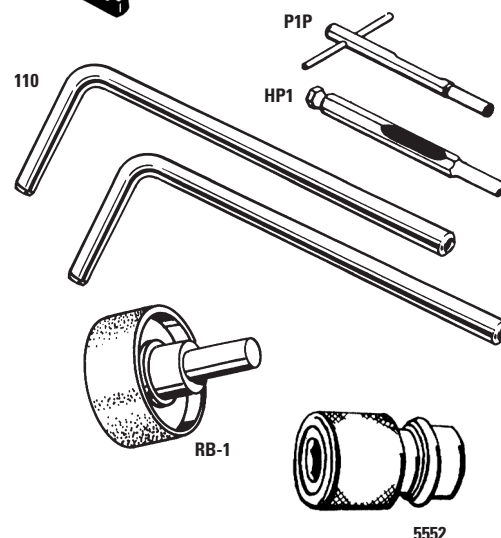
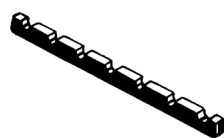
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT mm	CONTENT mm
Plated	A10	99551	0,45	13 x 10	10x200
	B10	99553	0,59	16 x 12	10x200
	C10	99555	1,49	26 x 16	10x200
Stainless	A10S	99552	0,45	13 x 10	10x200
	B10S	99554	0,59	16 x 12	10x200
	C10S	99556	1,49	26 x 16	10x200

INSTALLATION TOOLS

DESCRIPTION	ORDERING NUMBER	FOR CLEAT TYPE:	DIAMETER mm	ITEM CODE	WT. KGS.
Flexco® Belt Punches	P1P	Model L, Econo-Cleat®, Tatch-A-Lug®, Tatch-A-Peg®, & Tatch-A-Guide®	6,0	30460	0,04
	P3P	Model HD	10,0	30462	0,13
Flexco® Power Punches	HP1	Model L, Econo-Cleat®, Tatch-A-Lug®, Tatch-A-Peg®, & Tatch-A-Guide®	6,0	30463	0,09
	HP3	Model HD	10,0	30465	0,09
Flexco® Bolt Breaker (Two per Package)	110			30474	0,54
Quick Change Chuck	5552			30481	0,18
Alligator® Belt Grinder	RB-1			30867	0,31

EXTRA BOLTS AND WASHERS

ORDERING NUMBER	ITEM CODE	WT. KGS.	HEIGHT mm
PLATED			
HD1-F (123/bag)	99535	1,24	25
HD1-1/4-F (123/bag)	99536	1,50	32,5
STAINLESS			
HD1-1/4-FS (61/bag)	99498	0,80	25
HD1-FS (123/bag)	99529	1,24	32,5



Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



How Flexco® XP™ Staple Fasteners Work

Flexco® XP™ Staple Fasteners offer a smooth, low-profile that makes them compatible with belt cleaners and other conveyor components.

The Flexco XP Staple Fastening System is designed to set one fastener at a time so misdrives and tool jams are infrequent, regardless of whether you are installing manually or hydraulically.

An integrated guide plate makes loading heavy belts easier and the easily transported frame and applicator are built for durability and ease of use. One smooth motion of the handle or lever compresses the plate, then drives and folds the staples for the same consistent staple set and finished splice profile each and every time. The larger loop area in the staple accepts a bigger hinge pin for extended splice life.

Applications	Installation Method	What You Need for Installation
Tough Mining Environment	Fasteners can be installed with a manual applicator tool or with a hydraulic applicator and power source.	- Fastener - Hinge Pin - Flexco Installation Tool - Manual - Hydraulic
How to Specify the Correct Flexco® XP Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals.	AC Bare Armored Steel Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for extendable conveyors. NAC Nylon Covered Armored Cable - right for many applications, long service life.

Flexco® XP™ Staple Fastener Selection Chart

Fastener Size	Belt Strength Up To	Tension Rating Up To	Belt Thickness Range	Recommended Minimum Pulley Diameter	Max. Hinge Pin Diameter
	kN/M	P.I.W.			
XP5	2000	1150	9-12	350	8,1
XP5-L	2000	1150	11-14	350	8,1
XP7	3500	2000	13-15	500	10,3
XP8	3500	2000	15-18	500	11,0
XP8-L	3500	2000	17-20	500	11,0

Flexco® XP™ Staple Fasteners

FASTENERS

STEEL

STANDARD LENGTH STAPLES						
XP5	BELT WIDTH	WT. KGS.	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
	mm		STEEL PLATES		STAINLESS PLATES	
	1000	4,1	XP5CC-1000	37600	XP5SC-1000	37605
	1200	4,5	XP5CC-1200	37601	XP5SC-1200	37606
	1400	5,0	XP5CC-1400	37602	XP5SC-1400	37607
	1600	5,4	XP5CC-1600	37603	XP5SC-1600	37608
	1800	5,9	XP5CC-1800	37604	XP5SC-1800	37609
LONG LENGTH STAPLES						
XP5-L	1000	4,5	XP5CC-L-1000	37615	XP5SC-L-1000	37620
	1200	5,0	XP5CC-L-1200	37616	XP5SC-L-1200	37621
	1400	5,4	XP5CC-L-1400	37617	XP5SC-L-1400	37622
	1600	5,9	XP5CC-L-1600	37618	XP5SC-L-1600	37623
	1800	6,4	XP5CC-L-1800	37619	XP5SC-L-1800	37624
STANDARD LENGTH STAPLES						
XP7	1000	4,8	XP7CC-1000	37660	XP7SC-1000	37665
	1200	5,7	XP7CC-1200	37661	XP7SC-1200	37666
	1400	6,7	XP7CC-1400	37662	XP7SC-1400	37667
	1600	7,6	XP7CC-1600	37663	XP7SC-1600	37668
	1800	8,5	XP7CC-1800	37664	XP7SC-1800	37669
STANDARD LENGTH STAPLES						
XP8	1000	5.1	XP8CC-1000	37884	XP8SC-1000	37889
	1200	6.1	XP8CC-1200	37885	XP8SC-1200	37890
	1400	7.0	XP8CC-1400	37886	XP8SC-1400	37891
	1600	8.0	XP8CC-1600	37887	XP8SC-1600	37892
	1800	9.0	XP8CC-1800	37888	XP8SC-1800	37893
LONG LENGTH STAPLES						
XP8L	1000	5.1	XP8CC-L-1000	37894	XP8SC-L-1000	37899
	1200	6.1	XP8CC-L-1200	37895	XP8SC-L-1200	37900
	1400	7.1	XP8CC-L-1400	37896	XP8SC-L-1400	37901
	1600	8.1	XP8CC-L-1600	37897	XP8SC-L-1600	37902
	1800	9.1	XP8CC-L-1800	37898	XP8SC-L-1800	37903

HINGE PINS

FOR XP5 AND XP5-L

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	AC			ACS			NAC		
	BARE ARMORED STEEL CABLE (8,1 mm diameter)			BARE ARMORED STAINLESS CABLE (8,1 mm diameter)			NYLON COVERED ARMORED CABLE (8,1 mm diameter)		
	EACH (One Pin)			EACH (One Pin)			EACH (One Pin)		
1000	XAC5-1000-1	37570	0,5	XACS5-1000-1	37575	0,5	XNAC5-1000-1	37580	0,5
1200	XAC5-1200-1	37571	0,5	XACS5-1200-1	37576	0,5	XNAC5-1200-1	37581	0,5
1400	XAC5-1400-1	37572	0,6	XACS5-1400-1	37577	0,6	XNAC5-1400-1	37582	0,6
1600	XAC5-1600-1	37573	0,7	XACS5-1600-1	37578	0,7	XNAC5-1600-1	37583	0,7
1800	XAC5-1800-1	37574	0,8	XACS5-1800-1	37579	0,8	XNAC5-1800-1	37584	0,8
	PACKAGE (Ten Pins)			PACKAGE (Ten Pins)			PACKAGE (Ten Pins)		
1000	XAC5-1000	37585	4,5	XACS5-1000	37590	4,5	XNAC5-1000	37595	4,5
1200	XAC5-1200	37586	5,4	XACS5-1200	37591	5,4	XNAC5-1200	37596	5,4
1400	XAC5-1400	37587	6,4	XACS5-1400	37592	6,4	XNAC5-1400	37597	6,4
1600	XAC5-1600	37588	7,3	XACS5-1600	37593	7,3	XNAC5-1600	37598	7,3
1800	XAC5-1800	37589	8,2	XACS5-1800	37594	8,2	XNAC5-1800	37599	8,2

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.

Flexco® XP™ Staple Fasteners

HINGE PINS FOR XP7

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	AC BARE ARMORED STEEL CABLE (9,5 mm diameter)			ACS BARE ARMORED STAINLESS CABLE (9,5 mm diameter)			NAC NYLON COVERED ARMORED CABLE (10,3 mm diameter)		
	EACH (One Pin)			EACH (One Pin)			EACH (One Pin)		
1000	XAC7-1000-1	37864	0,5	XACS7-1000-1	37869	0,5	XNAC7-1000-1	37560	0,5
1200	XAC7-1200-1	37865	0,6	XACS7-1200-1	37870	0,6	XNAC7-1200-1	37561	0,6
1400	XAC7-1400-1	37866	0,7	XACS7-1400-1	37871	0,7	XNAC7-1400-1	37562	0,7
1600	XAC7-1600-1	37867	0,8	XACS7-1600-1	37872	0,8	XNAC7-1600-1	37563	0,8
1800	XAC7-1800-1	37868	1,0	XACS7-1800-1	37873	1,0	XNAC7-1800-1	37564	1,0
	PACKAGE (Ten Pins)			PACKAGE (Ten Pins)			PACKAGE (Ten Pins)		
1000	XAC7-1000	37874	5,4	XACS7-1000	37879	5,4	XNAC7-1000	37565	5,4
1200	XAC7-1200	37875	6,1	XACS7-1200	37880	6,1	XNAC7-1200	37566	6,1
1400	XAC7-1400	37876	7,2	XACS7-1400	37881	7,2	XNAC7-1400	37567	7,2
1600	XAC7-1600	37877	8,0	XACS7-1600	37882	8,0	XNAC7-1600	37568	8,0
1800	XAC7-1800	37878	9,5	XACS7-1800	37883	9,5	XNAC7-1800	37569	9,5

FOR XP8 AND XP8-L

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	AC BARE ARMORED STEEL CABLE (11,0 mm diameter)		
	EACH (One Pin)		
1000	XAC8-1000-1	37530	0,7
1200	XAC8-1200-1	37533	0,9
1400	XAC8-1400-1	37536	1,0
1600	XAC8-1600-1	37539	1,2
1800	XAC8-1800-1	37540	1,3
	PACKAGE (Ten Pins)		
1000	XAC8-1000	37542	7,4
1200	XAC8-1200	37545	8,9
1400	XAC8-1400	37548	10,4
1600	XAC8-1600	37551	11,9
1800	XAC8-1800	37552	13,4

NOTE:

For XP8 and XP8-L, use 9,5 - 11,0 mm diameter hinge pins.

HINGE PIN RETAINING COLLAR (2 PER PACKAGE)

ORDERING NUMBER	ITEM CODE	WT KGS.
HPRET2	40199	0,1

Flexco® XP™ Staple Fasteners

INSTALLATION TOOLS

MANUAL APPLICATOR TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Manual Applicator	XPMST	30114	23,8
Belt Thickness Gauge	XP5-7BTG	30038	0,1

HYDRAULIC APPLICATOR TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Hydraulic Applicator	XPHST	30113	26,0

TOOL FRAME

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm			
1000	XPSTF2-1000	30312	44,5
1200	XPSTF2-1200	30313	48,5
1400	XPSTF2-1400	30314	54,0
1600	XPSTF2-1600	30316	62,6
1800	XPSTF2-1800	30317	68,0

SIFT STOP FOAM STRIP (creates a sealed joint to prevent sifting)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Sift Stop Foam Strip (12.2 M)	XPSS-40	37179	0,1

XP-LOK™

(to prevent belt wave and ripple on rubber plied belting)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
XPLT XP-LOK™ Tensioner	XPLT XP-LOK TENSIONER	30105	0,7
XP-LOK™ Belt Wire	XPLW-120 XP-LOK WIRE	30106	0,5

HYDRAULIC POWER PACK ORDERING INFORMATION

Contact your local Flexco distributor for regional specific power pack needs.

Stock Items (non-shaded)
Made To Order Items (shaded) extended lead time, minimum order may apply.
Special Metals and Special Length Cards are available. Request quote for price and delivery.



How Flexco® Bolt Hinged Fasteners Work

Flexco® Bolt Hinged fasteners provide a flexible joint for belts operating over small pulleys. Because the joint is easily separated by simply removing the hinge pin, entire belt sections may be added or eliminated.

Designed as a compression fastener, the Flexco® Bolt Hinged model is fastened to the belt ends with high strength bolts. The

bolts compress the plates into the belt cover. Additional holding capability is provided by the fastener teeth that imbed in the belt without damage to the belt carcass.

This combination distributes the splice tension across the entire plate width while the teeth secure the fastener into the belt carcass to resist pull-out.

Applications	Installation Method	What You Need for Installation
- Construction Equipment - Road Machinery - Coal, Salt, Potash Mines - Stacking and Stockpiling Belts - Other Applications Involving Smaller Pulleys	Fasteners can be installed in the shop or on-site with either simple hand tools or power tools.	- Fastener Plates - Bolts & Nuts - Templet - Belt Punch - Wrench - Bolt Horn - Flexco Installation Tool - Impact Tool or Carpenter's Brace
How to Specify the Correct Flexco® Bolt Hinged Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - When using self-cleaning wing pulleys, subtract 20% of the overall diameter to calculate the minimum pulley diameter. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel, For most applications, plated steel is recommended. Stainless Steel, Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction, and corrosion from acids and chemicals. MegAlloy®, For superior resistance to wear and abrasion. Everdur®, Spark-free material compared to steel and fully non-magnetic.	NC Nylon Covered Steel Cable - for use with steel fasteners. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners. NAC Nylon Covered Armored Cable - right for many applications, long service life. AC Bare Armored Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for applications with stainless fasteners. SC Bare Steel Cable - for conveying gritty or abrasive material. SSC Bare Stainless Steel Cable - for corrosion resistance, flat belts. NB Nylon Covered Bronze Cable - for non-magnetic joints.

Flexco® Bolt Hinged Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range	Recommended Min. Pulley Diameter	
	For Belt Strength Up To:	For Belt Tension Rating Up To:	Measured After Skive	Operating Tension 75-100% of Fastener Rating	Operating Tension Under 75% of Fastener Rating
	kN/m	PIW	mm	mm	mm
375X	330	190	6-11	152	102
550	520	300	6-16	230	175



FASTENERS

STEEL ("J" CARTON – Continuous Strip w/Steel Nuts & Bolts)

375X	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	NC STEEL JOINT WITH NYLON COVERED STEEL CABLE		
	400	375XJ400NC-SN	40127	1,28
	500	375XJ500NC-SN	40128	1,59
	650	375XJ650NC-SN	40131	2,0
	800	375XJ800NC-SN	40129	2,55
	1000	375XJ1000NC-SN	40112	3,18
	1200	375XJ1200NC-SN	40111	3,77
	1400	375XJ1400NC-SN	40130	4,45

STAINLESS 300 SERIES

("J" CARTON – Continuous Strip w/Stainless Nuts & Bolts)

375X	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	NCS STAINLESS JOINT WITH NYLON COVERED STAINLESS CABLE		
	400	375XSJ400NCS	39894	1,5
	500	375XSJ500NCS	39644	1,59
	650	375XSJ650NCS	39871	2,07
	800	375XSJ800NCS	40121	2,55
	1000	375XSJ1000NCS	40120	3,18
	1200	375XSJ1200NCS	40045	3,88
	1400	375XSJ1400NCS	39637	4,0

EVERDUR

("J" CARTON – Continuous Strip w/Everdur Nuts & Bolts)

375X	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	NB EVERDUR JOINT WITH NYLON COVERED BRONZE CABLE		
	500	375XEJ500NB	39631	1,59
	650	375XEJ650NB	39481	2,07
	800	375XEJ800NB	39480	2,55
	1000	375XEJ1000NB	39482	3,18
	1200	375XEJ1200NB	39475	3,77

STEEL (with Nuts & Bolts)

375X	ORDERING NUMBER	ITEM CODE	PLATES	WT. KGS.
	375X-3-SN	39964	3	3,86
	550-1-SN	40107	1	5,72
	550-3-SN	39874	3	6,3

STAINLESS AISI 316 (with Nuts & Bolts)

375X	ORDERING NUMBER	ITEM CODE	PLATES	WT. KGS.
	375XS-2	40108	2	3,4
	375XS-3	40109	3	3,83
	550S-1	40110	1	5,92

NOTE:

In most cases, fastener strip length is not equal to belt width, Order by belt width.

BULK FASTENER SETS

Required for Various Belt Widths

375X 550				
BELT WIDTH	(RECOMMENDED)		(RECOMMENDED)	
mm	SETS OF 3-PLATE	SETS OF 2-PLATE	SETS OF 3-PLATE	SETS OF 1-PLATE
300	3	1		7
350	3	2		9
400	5			10
450	5	1		11
500	5	2	2	7
600	7		2	8
700	7	2	2	10
750	9	2	2	11
900	11		2	16
1000	12		2	18
1050	13		2	20
1200	15		2	24
	15		2	24
1350	17		2	28
	17		2	28
1500	18	1	2	32
	19		2	32
1800	22	1	2	39
	23		2	40
2100	25	2	2	48
	27		2	48
2400	30	1	2	55
	31		2	56
3000	37	2	2	71
	39		2	72

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Flexco® Bolt Hinged Fasteners

FASTENERS

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL ("J" CARTON – Continuous Strip w/Steel Nuts & Bolts)

550	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	NC STEEL JOINT WITH NYLON COVERED STEEL CABLE		
		CARTON — One Complete Joint		
	500	550J500NC-SN	40114	1,64
	650	550J650NC-SN	40117	2,11
	800	550J800NC-SN	40118	2,60
	1000	550J1000NC-SN	40116	3,22
1200	550J1200NC-SN	40122	3,84	
1400	550J1400NC-SN	40124	4,68	

STAINLESS 300 SERIES

("J" CARTON – Continuous Strip w/Stainless Nuts & Bolts)

550

BELT WIDTH	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	SSC STAINLESS JOINT WITH BARE STAINLESS CABLE		NB EVERDUR JOINT WITH NYLON COVERED BRONZE CABLE		
CARTON — One Complete Joint					
500	550SJ500SSC	39460			1,66
650	550SJ650SSC	39461	550SJ650NB	39523	2,16
800	550SJ800SSC	39462	550SJ800NB	39524	2,66
1000	550SJ1000SSC	39463	550SJ1000NB	39470	3,32
1200	550SJ1200SSC	39464	550SJ1200NB	39532	4,00
1400	550SJ1400SSC	39465	550SJ1400NB	39469	4,65

MEGALLOY®

("J" CARTON – Individual Plates w/Steel Nuts & Bolts)

550	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	MA MEGALLOY JOINT WITH BARE STAINLESS CABLE		
		CARTON – One Complete Joint		
	500	550MAJ500SC-SN	39609	1,7
	650	550MAJ650SC-SN	39634	2,1
	800	550MAJ800SC-SN	40105	2,7
1000	550MAJ1000SC-SN	40115	3,3	
1200	550MAJ1200SC-SN	40132	4,0	

"J" CARTON

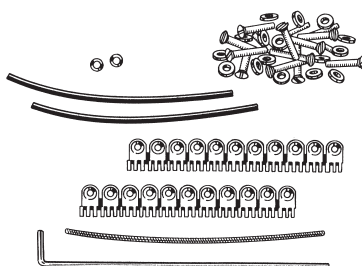
CARTON CONTENTS:

- 2 Strips of fastener
- 2 Pieces Filler Tubing
- 1 Hinge Pin

- 1 Gauge Pin
- 2 Hinge Pin Washers

—Required amount of clips for Individual Plate "J" Cartons

—Required amount of nuts and bolts





HINGE PINS



For 375X or 550	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	NC NYLON COVERED STEEL CABLE (6,3 mm diameter)			NCS NYLON COVERED STAINLESS CABLE* (6,3 mm diameter)		
	500	NC-500-1	38067	0,08	NCS-500-1	38064	0,11
	650	NC-650-1	37051	0,10	NCS-650-1	37075	0,10
	800	NC-800-1	37054	0,13	NCS-800-1	37078	0,13
	1000	NC-1000-1	37056	0,12	NCS-1000-1	38062	0,05
	1200	NC-1200-1	37058	0,13	NCS-1200-1	37082	0,15
	1400	NC-1400-1	37059	0,15	NCS-1400-1	37083	0,14
	1600	NC-1600-1	38024	0,17	NCS-1600-1	37085	0,28
	30 METER COILS				30 METER COILS		
	BULK	NC-C	39740	3,40	NCS-C	39817	3,40
	mm	NAC NYLON COVERED ARMORED CABLE (6,3 mm diameter)			AC BARE ARMORED CABLE (6,3 mm diameter)		
	500	NAC-500-1	39737	0,12	AC-500-1	37003	0,12
	650	NAC-650-1	37027	0,17	AC-650-1	37005	0,14
	800	NAC-800-1	37030	0,14	AC-800-1	37007	0,16
	1000	NAC-1000-1	37032	0,17	AC-1000-1	37009	0,22
	1200	NAC-1200-1	39728	0,19	AC-1200-1	37011	0,26
	1400	NAC-1400-1	37035	0,20	AC-1400-1	37012	0,28
	1600	NAC-1600-1	37037	0,20	AC-1600-1	41499	0,20
	3000				AC-3000-1	37019	0,50
	mm	SC BARE STEEL CABLE (6,0 mm diameter)			SSC BARE STAINLESS CABLE* (6,0 mm diameter)		
	500	SC-500-1	37095	0,11	SSC-500-1	37117	0,09
	650	SC-650-1	37091	0,13	SSC-650-1	37119	0,10
	800	SC-800-1	38238	0,15	SSC-800-1	38223	0,12
	1000	SC-1000-1	38197	0,18			
	1200	SC-1200-1	37103	0,14	SSC-1200-1	37125	0,18
	1400				SSC-1400-1	37126	0,18
	30 METER COILS						
	BULK	SC-C	40208	23,50			
	mm	ACS BARE ARMORED STAINLESS CABLE* (6,3 mm diameter)					
	500	ACS-500-1	41352	0,12			
	650	ACS-650-1	41501	0,14			
	800	ACS-800-1	41502	0,18			
	1000	ACS-1000-1	41503	0,15			
	1200	ACS-1200-1	41404	0,28			
	1400	ACS-1400-1	41504	0,20			
	1600	ACS-1600-1	41403	0,25			
	2000	ACS-2000-1	41762	0,03			
	3000	ACS-3000-1	41742	0,50			

*** 300 SERIES**

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



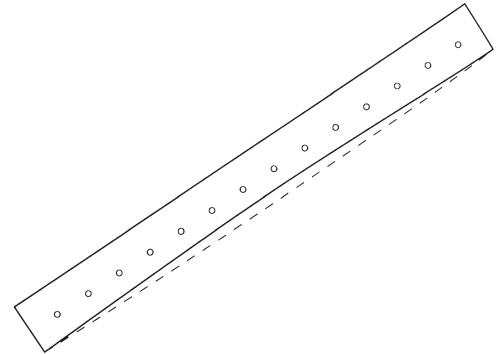
Flexco® Bolt Hinged Fasteners

INSTALLATION TOOLS

CURVED TEMPLETS

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	375X			550		
500	375X-500	31513	0,6	5-500	31539	0,7
650	375X-650	31516	0,6	5-650	31272	0,7
800	375X-800	31519	0,8	5-800	31220	1,0
1000	375X-1000	31521	1,0	5-1000	31238	1,0
1200	375X-1200	31524	1,8	5-1200	31547	1,2
1400	375X-1400	31526	1,8	5-1400	31262	1,4

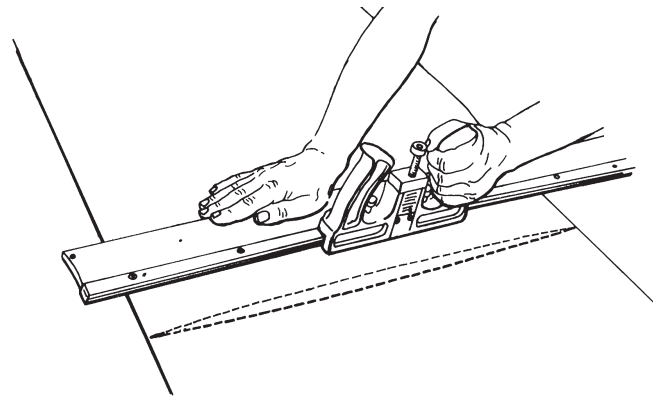
NOTE: All templates up to and including 1800 mm are curved. For belt widths over 1800 mm, straight template supplied.



CURVED BELT CUTTERS

DESCRIPTION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
Cutter Complete	750	400430	30914	6,4
	900	400436	30915	7,3
	1050	400442	30916	8,5
	1200	400448	30917	8,6
	1500	400460	30918	10,4
Cutter Blade		30023	30909	0,09

NOTE: Belt widths over 1800 mm require straight cutters.
Please refer to Page 117 for 300 series straight cutters.



EXTRA BOLTS & NUTS

100 PER BOX – BOLT DIMENSION IS 1/4" x 1-11/16"

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.	FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.
BOLTS-STEEL			NUTS-STEEL-UNSLOTTED NUTS		
375X	20398	0,9	375X/550	20380	0,4
550	20399	1,0			
BOLTS-STAINLESS			NUTS-STAINLESS-SLOTTED NUTS		
375X/550	20400	1,0	375X/550	20381	0,3
BOLTS-EVERDUR			NUTS-EVERDUR-SLOTTED NUTS		
375X/550	20397	1,0	375X/550	20387	0,3

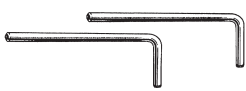
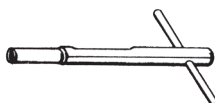
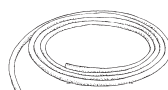
Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs. To order the new piloted bolts as they become available, use standard bolt ordering numbers.



INSTALLATION TOOLS

HAND & POWER TOOLS

HAND TOOLS	DESCRIPTION	FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	WT. KGS.
	BOLT BREAKER (Two Per Package)	375 + 550	110	30474	0,60
					
POWER TOOLS	PUNCH	375 + 550	P1P	30460	0,06
					
	WRENCH	375 + 550	S1S**	30442	0,09
					
	POWER PUNCH	375 + 550	HP1	30463	0,07
					
	WRENCH	375 + 550	HW1	30447	0,11
					
	QUICK CHANGE CHUCK	375 + 550	5552	30481	0,09
					
	ORANGE FILLER TUBING	375 + 550	30894	30894	0,6
					

* For use with Steel No. 375X or Steel No. 550 nuts.

** For use with Stainless No. 375X or Stainless No. 550 slotted nuts only.

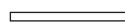
FLEXCO-LOK® BELT TAPE 30 M PER CARTON FOR USE WITH INDIVIDUAL PLATES

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	WT. KGS.
375X/550	FL7C	30888	0,3



MISCELLANEOUS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Hinge Pin Retaining Washers (50/Pkg.) — For use with 375X and 550 Nylon Coated hinge pins	310-RET-50	40135	0,08

 Stock Items (non-shaded)

 Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



How Flexco® Rivet Hinged Fasteners Work

Designed for synthetic carcass belting as well as other styles of belt, Flexco® SR™ (Self-Setting Rivet) Fasteners utilize multiple rivet attachment. This provides maximum resistance to pull-out and allows the patented rivets to work between the carcass fibers without severing them, leaving the entire belt carcass intact. It does not rely solely upon the carcass material to resist pull-out.

Because the rivets are self-setting, fasteners are installed quickly from the top side of the

belt. Rivets are driven through the fastener plates and through the belt, passing between the carcass fibers. The specially-shaped head of each pilot nail works in conjunction with the applicator tool's anvil plate to set the rivets.

The same hammer blows that set the rivets also compress the fastener plates into the belt cover. The broad width and heavy gauge of the plates give extended wear life. These plates compress uniformly and are specially coined so there are no high spots or edges to hang up.

Applications	Installation Method	What You Need for Installation
- Underground Mining - Asphalt Plants - Aggregate and Ready-mix Plants - Log Belts and Similar Applications	Fastener installed with portable fixture and hammer. Fasteners are installed in one simple procedure with self-setting rivets.	- Fastener - Rivets - Hinge Pin - Flexco Installation Tool - Hammer
How to Specify the Correct Flexco® Rivet Hinged Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - When using self-cleaning wing pulleys, subtract 20% of the overall diameter to calculate the minimum pulley diameter. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel, For most applications, plated steel is recommended. Stainless Steel, Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals., RustAlloy®, Resists corrosion due to mine water or other chemical attack. MegAlloy®, For superior resistance to wear and abrasion.	AC Bare Armored Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for extendable conveyors. NAC Nylon Covered Armored Cable - right for many applications, long service life. NC Nylon Covered Steel Cable - for use with steel fasteners. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners. SC Bare Steel Cable - for conveying gritty or abrasive material. SSC Bare Stainless Steel Cable - for corrosion resistance, flat belts.

Flexco® Rivet Hinged Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range	Recommended Min. Pulley Diameter	
	For Belt Strength Up To:	For Belt Tension Rating Up To: :	Measured After Skive	Operating Tension 75-100% of Fastener Rating	Operating Tension Under 75% of Fastener Rating
	kN/m	PIW	mm	mm	mm
R2	580	330	3-10	127	127
R5	790	450	6-11	230	175
R5-1/2	1140	650	8-15	300	250
R6	1400	800	10.5-17	450	400
R6LP	1400	800	8-18	450	400
R8	2630	1500	10.5-17	450	400
R9	3500	2000	16-25.5	1050	1050

Flexco® R2 Medium-Duty Rivet Hinged Belt Fasteners



FASTENERS

Order each component separately for a complete splice:
Fastener Strip + Rivets + Hinge Pin

R2	STEEL (Continuous Strip)			STAINLESS 300 SERIES PACKAGE (Two Fastener Strips)		
	BELT WIDTH	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)				
	500	R2-20/500	41622	R2S-20/500	41635	0,7
	650	R2-26/650	41626	R2S-26/650	41636	0,9
	800	R2-32/800	41719	R2S-32/800	41724	1,2
	1000	R2-40/1000	41625	R2S-40/1000	41638	1,5
	1200	R2-48/1200	41619	R2S-48/1200	41634	1,9
	1400	R2-55/1400	41611			2,2

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

R2	ORDERING NUMBER	ITEM CODE	WT. KGS.
	R2MA	41709	1,4
	Plates Required for one R2MA Joint		
	BELT WIDTH	PLATES REQUIRED	BELT WIDTH
	mm		mm
	450	20	1050
	600	26	1200
	750	32	1350
	900	40	1500

R2T APPLICATOR TOOL

Use with SR-50 single Rivet Driver

TOOL SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm			
300	R2T	40455	2,6

SINGLE RIVET DRIVER TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Driver Tool Complete	SR-50	40510	0,4
Drive Rod	SR5-7	40517	4,6

STEEL 300 SERIES

("J" CARTON – Complete splice with rivets and NC-hinge pin)

R2	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	AANC Belt thickness range 5-6 mm			ANC Belt thickness range 6-8 mm		
	CARTON — One Complete Joint						
	500	R2J-20/500AANC	41824	1,0	R2J-20/500ANC	41767	1,0
	650	R2J-26/650AANC	41825	1,2	R2J-26/650ANC	41770	1,4
	800	R2J-32/800AANC	41826	1,5	R2J-32/800ANC	41768	1,7
1000	R2J-40/1000AANC	41827	2,1	R2J-40/1000ANC	41640	2,2	
1200	R2J-48/1200AANC	41828	2,5	R2J-48/1200ANC	41686	2,5	

NOTE:

In most cases, fastener strip length is not equal to belt width, Order by belt width.

RIVETS

Self-setting, pre-assembled with pilot nails



STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRAA	40508	250	0,9
SRA	40527	250	1,0
SRB	40528	250	1,0
BUCKET (2000 Rivets)			
SRAA-2M	40424	2000	7,4
SRA-2M	41190	2000	7,5
SRB-2M	41191	2000	8,4

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRAA-S	40468	250	1,0
SRA-S	40542	250	1,0
SRB-S	40543	250	1,0

FLEXCO® R2 RIVET SELECTION CHART

FASTENER SIZE	BELT THICKNESS RANGE	RIVET SIZE
	mm	
R2	3-6	SRAA
	4-8	SRA
	7-10	SRB

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

FASTENERS

Order each component separately for a complete splice: Fastener Strip + Rivets + Hinge Pin

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL (Continuous Strip)

R5	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)		
	500	R5-SE-20/500	41408	1,1
	650	R5-SE-26/650	41409	1,5
	800	R5-SE-32/800	41720	1,9
	1000	R5-SE-40/1000	41411	2,2
	1200	R5-SE-48/1200	41279	2,8
	1400	R5-SE-55/1400	41412	3,3
	1600	R5-SE-63/1600	41413	5,4

STAINLESS

TYPE 316 (Continuous Strip)

R5	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)		
	500	R5S-SE-20/500	41396	1,2
	650	R5S-SE-26/650	41436	1,5
	800	R5S-SE-32/800	41756	1,9
	1000	R5S-SE-40/1000	41441	2,3
	1200	R5S-SE-48/1200	41292	2,6
	1400	R5S-SE-55/1400	41464	3,3
	1600	R5S-SE-63/1600	41577	5,5

RUSTALLOY® (Continuous Strip)*

R5	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)		
	650	RAR5-SE-26/650	41329	1,4
	800	RAR5-SE-32/800	41757	1,8
	1000	RAR5-SE-40/1000	41470	2,2
	1200	RAR5-SE-48/1200	41286	2,7
	1400	RAR5-SE-55/1400	40215	3,5
	1600	RAR5-SE-63/1600	41576	4,0

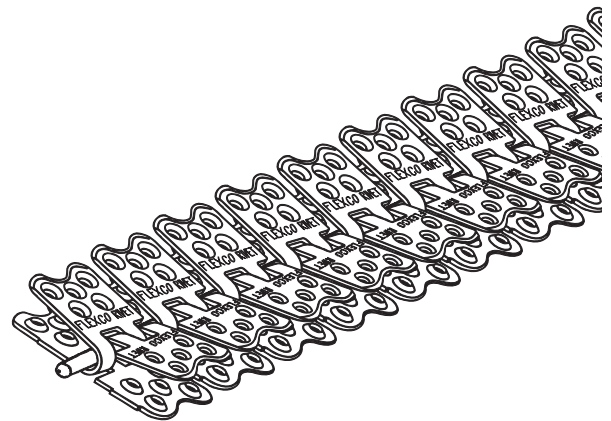
NYLON STEEL COVERED CABLE

(Each 'J' CARTON contains one complete splice with rivets and NC-hinge pin)

R5	BELT WIDTH (mm)	ORDERING NUMBER	ITEM CODE	WT. KGS.
	500	R5J-SE-20/500NC	39925	1,8
	650	R5J-SE-26/650NC	41765	2,3
	800	R5J-SE-32/800NC	41766	2,96
	1000	R5J-SE-40/1000NC	39949	3,56
	1200	R5J-SE-48/1200NC	41427	4,4

MEGALLOY® (4 Plate Strips. 10 Strips Per Box)

R5	ORDERING NUMBER	ITEM CODE	WT. KGS.
	R5MA-SE	41067	2,0
	Plates Required for one R5MA Joint		
	BELT WIDTH (mm)	PLATES REQUIRED	WT. KGS.
	450	20	54
	600	26	60
	750	32	68
	900	40	82



STEEL (Continuous Strip)

R5-1/2	BELT WIDTH (mm)	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)		
	650	R5-1/2-SE-26/650	41472	2,0
	800	R5-1/2-SE-32/800	41721	2,5
	1000	R5-1/2-SE-40/1000	41485	3,1
	1050	R5-1/2-SE-42/1050	41391	4,0
	1200	R5-1/2-SE-48/1200	41319	3,8
	1400	R5-1/2-SE-55/1400	41486	5,1
	1600	R5-1/2-SE-63/1600	41487	5,8
	1800	R5-1/2-SE-72/1800	41512	7,6

RUSTALLOY® (Continuous Strip)*

R5-1/2	BELT WIDTH (mm)	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)		
	650	RAR5-1/2-SE-26/650	41493	2,0
	800	RAR5-1/2-SE-32/800	41758	2,5
	1000	RAR5-1/2-SE-40/1000	41508	3,0
	1050	RAR5-1/2-SE-42/1050	41391	4,0
	1200	RAR5-1/2-SE-48/1200	41319	3,8
	1400	RAR5-1/2-SE-55/1400	41486	5,1
	1600	RAR5-1/2-SE-63/1600	41487	5,8
	1800	RAR5-1/2-SE-72/1800	41395	6,6

MEGALLOY® (4 Plate Strips. 10 Strips Per Box)

R5-1/2	ORDERING NUMBER	ITEM CODE	WT. KGS.
	R5-1/2MA-SE	41450	2,8
	Plates Required for one R5-1/2MA Joint		
	BELT WIDTH (mm)	PLATES REQUIRED	WT. KGS.
	450	20	54
	600	26	60
	750	32	68
	900	40	82

* 400 SERIES STAINLESS

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



FASTENERS

Order each component separately for a complete splice: Fastener Strip + Rivets + Hinge Pin

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL (Continuous Strip)

RUSTALLOY® (Continuous Strip)*

R6	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)			mm	PACKAGE (Two Fastener Strips)		
	650	R6-SE-24/600	40408	3,0	800	RAR6-SE-32/800	41759	3,8
	800	R6-SE-32/800	41722	3,6				
	1000	R6-SE-40/1000	40388	4,6				
	1200	R6-SE-48/1200	40390	5,7	1200	RAR6-SE-48/1200	41543	5,6
	1400	R6-SE-55/1400	40394	6,6	1400	RAR6-SE-55/1400	41717	7,0
	1600	R6-SE-63/1600	40398	9,2	1600	RAR6-SE-63/1600	41529	9,3
	1800	R6-SE-72/1800	40393	10,6	1800	RAR6-SE-72/1800	41546	9,4

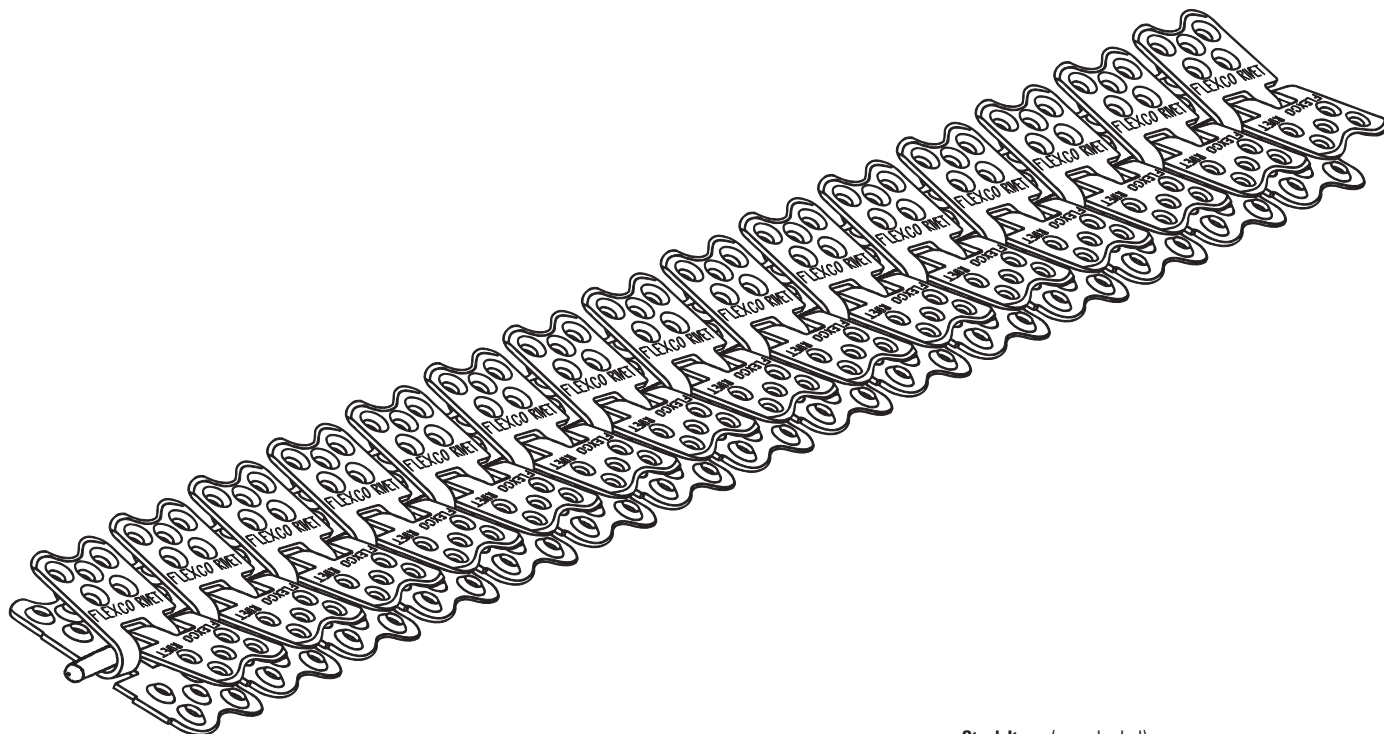
STEEL (Continuous Strip)

RUSTALLOY® (Continuous Strip)

R8	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)			mm	PACKAGE (Two Fastener Strips)		
	1000	R8-SE-40/1000	41398	5,0	1000	RAR8-SE-40/1000	41726	4,4
	1200	R8-SE-48/1200	41399	6,0	1200	RAR8-SE-48/1200	41712	5,5
	1400	R8-SE-55/1400	42078	7,0	1400	RAR8-SE-55/1400	41764	7,2
	1600	R8-SE-63/1600	41449	8,0	1600	RAR8-SE-63/1600	41760	8,0
	1800	R8-SF-72/1800	41453	9,0	1800	RAR8-SF-72/1800	41715	9,0

STAINLESS 300 SERIES

R9	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	PACKAGE (Two Fastener Strips)		
	1000	R9S-SE-40/1000	41748	7,3
	1200	R9S-SE-48/1200	41737	8,7



 **Stock Items** (non-shaded)
 **Made To Order Items** (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available.
 Request quote for price and delivery.



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

RIVETS

Self-setting, pre-assembled with pilot nails



STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRAA	40508	250	0,9
SRA	40527	250	0,9
SRB	40528	250	1,0
SRC	40529	250	1,1
SRC/D	40538	250	1,1
SRD	40530	250	1,2
SRE	40531	250	1,2
SRF	40532	250	1,3
SRG	40533	250	1,3
SRH	40534	250	1,4
SRI	40535	250	1,5
SRJ	40536	250	1,6
SRK	40537	250	1,6
BUCKET (2000 Rivets)			
SRAA-2M	40424	2000	7,4
SRA-2M	41190	2000	7,5
SRB-2M	41191	2000	8,4
SRC-2M	41192	2000	8,8
SRC/D-2M	41193	2000	9,6
SRD-2M	41194	2000	9,7
SRE-2M	41195	2000	10,4
SRF-2M	41196	2000	11,0
SRG-2M	41197	2000	11,2

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRAA-S	40468	250	1,0
SRA-S	40542	250	0,9
SRB-S	40543	250	1,0
SRC-S	40544	250	1,1
SRC/D-S	40548	250	1,2
SRD-S	40545	250	1,3
SRE-S	40546	250	1,2
SRF-S	40547	250	1,3
SRG-S	40523	250	1,3

RIVET SELECTION GAUGE

ORDERING NUMBER	ITEM CODE	WT. KGS.
R5-R5-1/2-RAR6LP-BR10	40329	0.1
R6-BR14	40381	0.1
R9	40435	0.1

Rivets Required For One R2 Joint

BELT WIDTH	PLATES	RIVETS REQUIRED
mm		
300	7	24
400	9	36
450	11	40
500	11	44
600	14	52
650	14	56
750	18	64
800	18	72
900	22	80
1000	22	88
1050	25	92
1200	27	108
1350	33	120
1400	31	124
1500	36	136
1600	36	144
1800	41	164

Rivets Required For One R5, R5-1/2 or R6 Joint

BELT WIDTH	PLATES	RIVETS REQUIRED
mm		
400	9	90
500	11	110
650	14	140
800	18	180
1000	22	220
1200	27	270
1400	31	310
1600	36	360
1800	41	410

Rivets Required For One R8 or R9 Joint

BELT WIDTH	PLATES	RIVETS REQUIRED
mm		
1000	22	352
1200	27	432
1400	31	496
1600	36	576
1800	41	656

RIVET SELECTION CHART

FASTENER SIZE	BELT THICKNESS RANGE	RIVET SIZE
	mm	
R2	5-6	SRAA
	6-8	SRA
	7-10	SRB
R5	6-8	SRA
	7-10	SRB
	9-11	SRC
R5-1/2	8-9	SRB
	9-10,5	SRC
	10-12	SRC/D
	11-13,5	SRD
	13-15	SRE
R6/R8	9-11	SRC/D
	10,5-13	SRD
	12-14	SRE
	13,5-16	SRF
	15-17	SRG
R9S	16,5-19	SRH
	18-21	SRI
	20-22	SRJ
	21-24	SRK

* Applies to RAR6LP only.

** Use with 3/4" diameter hinge pin.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



RAPID LOADER™ RIVET STRIPS

(For R5, R5-1/2, R6, BR10)

Self-setting, pre-assembled with pilot nails

60 Strips/1200 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. KGS.
Size	Color Code			
STEEL				
A	Red	CSRLA	40857	5,9
B	White	CSRLB	40858	6,3
C	Blue	CSRLC	40859	6,5
C/D	Orange	CSRLC/D	40860	6,9
D	Green	CSRLD	40861	7,2
E	Purple	CSRLE	40862	7,4
F	Yellow	CSRLF	40863	7,6
G	Black	CSRLG	40864	7,9
STAINLESS (TYPE 430)				
A	Red	CSRLA-S	40978	5,9
B	White	CSRLB-S	40979	6,3
C	Blue	CSRLC-S	40980	6,7
C/D	Orange	CSRLC/D-S	40981	6,9
D	Green	CSRLD-S	40982	7,2
E	Purple	CSRLE-S	40983	7,4
F	Yellow	CSRLF-S	40984	7,6
G	Black	CSRLG-S	40985	7,6



NOTE: Use standard rivet selection criteria for Rapid Loader rivet strips.

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



HINGE PINS

FOR R2 & R5

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
AC BARE ARMORED CABLE (6,3 mm diameter)				*ACS BARE ARMORED STAINLESS CABLE (6,3 mm diameter)			NAC NYLON COVERED ARMORED CABLE (6,3 mm diameter)		
EACH (One Pin)				EACH (One Pin)			EACH (One Pin)		
500	AC-500-1	37003	0,1	ACS-500-1	41352	0,1	NAC-500-1	39737	0,1
650	AC-650-1	37005	0,1	ACS-650-1	41501	0,1	NAC-650-1	37027	0,1
800	AC-800-1	37007	0,1	ACS-800-1	41502	0,1	NAC-800-1	37030	0,1
1000	AC-1000-1	37009	0,2	ACS-1000-1	41503	0,1	NAC-1000-1	37032	0,1
1200	AC-1200-1	37011	0,2	ACS-1200-1	41404	0,2	NAC-1200-1	39728	0,1
1400	AC-1400-1	37012	0,2	ACS-1400-1	41504	0,2	NAC-1400-1	37035	0,2
1600	AC-1600-1	41499	0,2	ACS-1600-1	41403	0,2	NAC-1600-1	37037	0,2
NC NYLON COVERED STEEL CABLE (6,3 mm diameter)				*NCS NYLON COVERED STAINLESS CABLE (6,3 mm diameter)					
EACH (One Pin)				EACH (One Pin)					
500	NC-500-1	38067	0,08	NCS-500-1	38064	0,1			
650	NC-650-1	37051	0,1	NCS-650-1	37075	0,1			
800	NC-800-1	37054	0,1	NCS-800-1	37078	0,1			
1000	NC-1000-1	37056	0,1	NCS-1000-1	38062	0,05			
1200	NC-1200-1	37058	0,1	NCS-1200-1	37082	0,1			
1400	NC-1400-1	37059	0,1	NCS-1400-1	37083	0,1			
1600	NC-1600-1	38024	0,1	NCS-1600-1	37085	0,2			
30 M COILS				30 M COILS					
	NC-C	39740	3,4		NCS-C	39817		3,4	
SC BARE STEEL CABLE (6,0 mm diameter)				*SSC BARE STAINLESS CABLE (6,0 mm diameter)					
EACH (One Pin)				EACH (One Pin)					
650	SC-650-1	37091	0,1	SSC-650-1	37119	0,1			
800	SC-800-1	38238	0,1	SSC-800-1	38223	0,1			
1000	SC-1000-1	38197	0,1						
1200	SC-1200-1	37103	0,1	SSC-1200-1	37125	0,1			
1400				SSC-1400-1	37126	0,1			
30 M COILS									
	SC-C	40208	23,5						

HINGE PIN RETAINING WASHERS FOR R2, R5, 6,3 MM DIAMETER NYLON CABLE HINGE PINS ONLY

50 PER PACKAGE

ORDERING NUMBER	ITEM CODE	WT. KGS.
310-RET-50	40135	0,08

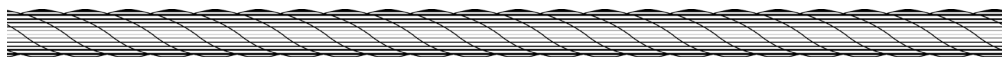
NOTE: 6,3 mm inside diameter



Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



HINGE PINS

FOR R5-1/2, R6, RAR6LP

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	AC6 BARE ARMORED STEEL CABLE (9,6 mm diameter)			SC6 BARE STEEL CABLE (8,8 mm diameter)		
	EACH (One Pin)			EACH (One Pin)		
650	AC6-650-1	37181	0,2	SC6-650-1	37064	0,3
800	AC6-800-1	38177	0,3	SC6-800-1	38382	0,3
1000	AC6-1000-1	38179	0,4	SC6-1000-1	38385	0,4
1200	AC6-1200-1	37187	0,5	SC6-1200-1	38388	0,5
1400	AC6-1400-1	40702	0,6	SC6-1400-1	38438	0,7
1600	AC6-1600-1	40722	0,7	SC6-1600-1	38389	0,8
1800	AC6-1800-1	37192	0,8			

NOTE:

For hinge pin retaining washers for R5 pins, see page 98.

FOR R5

ORDERING NUMBER	ITEM CODE	WT. KGS.
NB NON MAGNETIC CABLE (6,3 mm diameter)		
EACH (One Pin)		
NB-500-1	37478	0,1
NB-650-1	37480	0,1
NB-800-1	38087	0,1
NB-1000-1	37484	0,1
NB-1200-1	37486	0,1
30 M COILS		
NB-C	39836	3,9



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HINGE PINS

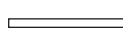
FOR R5-1/2, R6,
RAR6LP & RAR8 FOR R6, RAR6LP

ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
*ACS6 BARE ARMORED STAINLESS CABLE (9,6 mm diameter)			NAC6 NYLON COVERED ARMORED CABLE (10,3 mm diameter)		
EACH (One Pin)			EACH (One Pin)		
ACS6-650-1	41505	0,3	NAC6-750-1	37206	0,5
ACS6-800-1	37193	0,3	NAC6-800-1	37207	0,5
ACS6-1000-1	37191	0,4	NAC6-1000-1	38160	0,5
ACS6-1200-1	39294	0,5	NAC6-1200-1	37211	0,6
ACS6-1400-1	41506	0,7	NAC6-1400-1	37212	0,7
ACS6-1600-1	39295	0,7	NAC6-1600-1	37214	0,8
ACS6-1800-1	39299	0,8	NAC6-1800-1	37216	0,8

FOR R9

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	*NCS NYLON COVERED STAINLESS CABLE (15,9 mm diameter)			NCS NYLON COVERED STAINLESS CABLE (19 mm diameter)		
	EACH (One Pin)			EACH (One Pin)		
1000	NCS962-1200-1	53234	1,0	NCS975-1000-1	53261	1,2
1200				NCS975-1200-1	53255	1,4
1400				NCS975-1400-1	53262	1,5
1600				NCS975-1600-1	53268	2,0
1800				NCS975-1800-1	53258	1,9

*300 SERIES

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time,
minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



INSTALLATION TOOLS

Multiple Rivet Applicator Tool

MSRTX APPLICATOR COMPLETE

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
1050	MSRTX-42	41332	27,0
1200	MSRTX-48	41333	29,0
1500	MSRTX-60	41334	31,0

MSRT8 APPLICATOR COMPLETE

NOTE: Installs R6, RAR6 & RAR8 fasteners only.

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
1200	MSRT8-48	41032	38,5
1500	MSRT8-60	41033	42,0
1800	MSRT8-72	41034	46,0
2100	MSRT8-84	41035	50,0

MSRT9 APPLICATOR COMPLETE

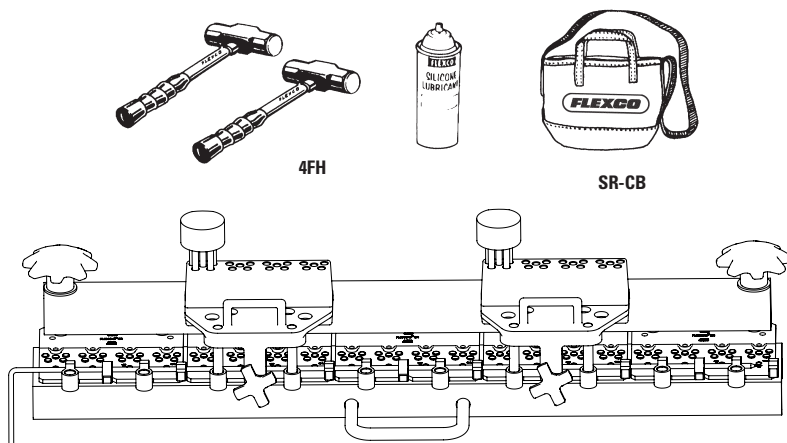
NOTE: Installs R9 fasteners only.

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
1200	MSRT9-48	40994	37,2
1800	MSRT9-72	40996	44,5

NOTE: Guide blocks cannot be used with rivet sizes J, K and L.

METAL TOOL BOX FOR SR™ and BR™ APPLICATOR TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
900 mm Tool Box	TB900	40988	18,0
1200 mm Tool Box	TB1200	40990	21,3
1500 mm Tool Box	TB1500	40991	22,0



ALUMINUM MSRT APPLICATOR COMPLETE

Includes two SR700 Multiple Guide Blocks, two SR759 Multiple Drive Rods, two 4 lb. Hammers, Lubricant, one Canvas Carry Bag, and a metal case.

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
750	MSRT-30E-AL	41819	35,0
900	MSRT-36E-AL	41820	40,0
1050	MSRT-42E-AL	41821	45,0
1200	MSRT-48E-AL	41822	49,0
1500	MSRT-60E-AL	41823	65,0

ALUMINUM MSRT APPLICATOR COMPLETE

Includes only one SR700 Multiple Guide Blocks, one SR759 Multiple Drive Rods, one 4 lb. Hammers, and Lubricant.

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
1800	MSRT-72-AL	40783	47,0
300	MSRTX-12-AL	40436	10,0
750	MSRTX-30-AL	41817	21,0
900	MSRTX-36-AL	41818	22,5
1050	MSRTX-42-AL	41789	24,0
1200	MSRTX-48-AL	41790	26,0
1500	MSRTX-60-AL	41791	28,0

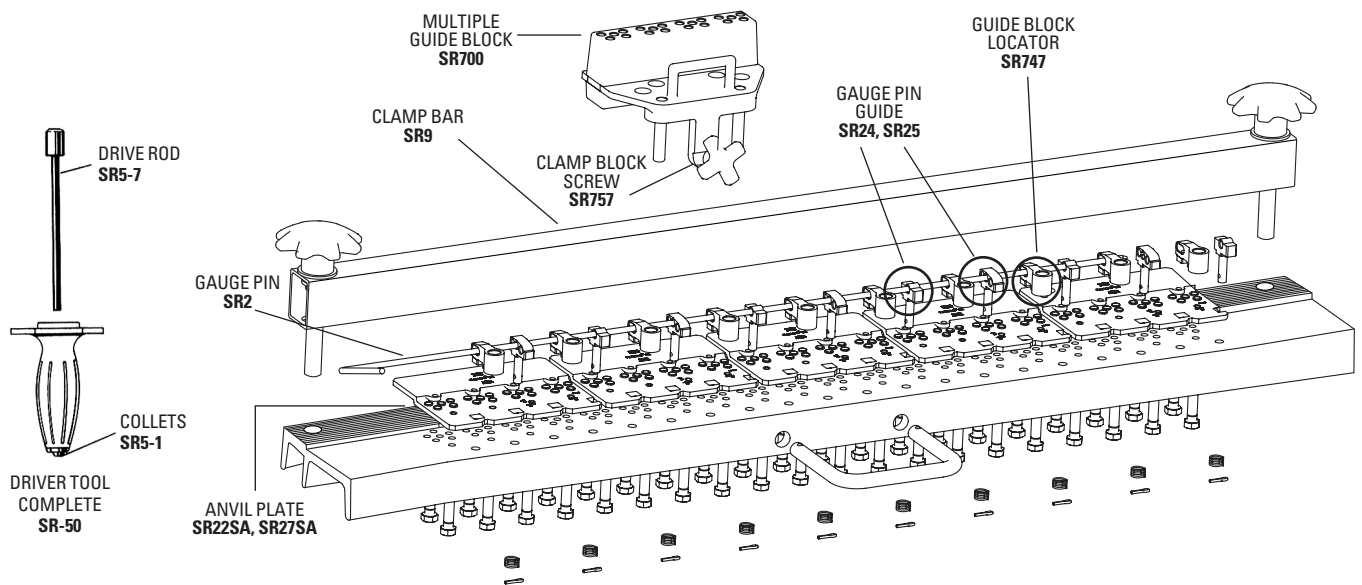
ALUMINUM MSRT8 APPLICATOR COMPLETE

NOTE: Installs R6, RAR6 & RAR8 fasteners only.

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
1200	MSRT8-48-AL	41115	35,0
1500	MSRT8-60-AL	41116	38,0
1200	MSRT8-48E-AL	41964	60,0
1500	MSRT8-60E-AL	41965	65,0

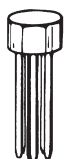
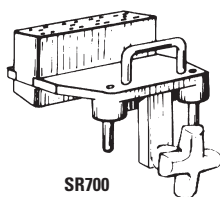


Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



MULTIPLE RIVET DRIVER COMPONENTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Guide Block R5, R 51/2, R6	SR700	41054	2,1
Guide Block R8, R9	SR800	41050	2,1
Drive Rod R5, R 51/2, R6	SR759	41055	0,5
Drive Rod R2	SR759-2	41058	0,5
Drive Rod R8, R9	SR859-8	41068	0,5
Hammer	4FH	30435	2,1
Silicone Spray	SL5-1	30932	0,4
Canvas Bag	SR-CB	41031	0,7
Rivet Gauge	R5-RAR6LP	40329	0,06
Rivet Gauge	R6-R8	40381	0,06
Individual Drive Rod Complete	SR50	40510	0,4
Drive Pin	SR5-7	40517	0,1



REPLACEMENT PARTS – STEEL SR TA, MSRT TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Rivet Guide Locator Assembly	SR747	41056	0,06
Gauge Pin Guide	SR24	40503	0,04
Gauge Pin Guide	SR25	40504	0,04
Anvil Plate MSRT	SR22SA	40652	0,7
Anvil End Plate	SR22SAE	41960	0,7
Anvil Middle Plate	SR22SAM	41961	0,7
Anvil Plate MSRT8	SR27SA	41778	0,8
Anvil Plate Screws	BRPS	40908	0,3
Clamp Bar Tightening Bolt	SR23	40502	0,1
Single Rivet Set Tool	R5J-RS	41295	0,1
Clamping Screws (50)	SR757	41057	0,1
Collets Set of 2	SR5-1	40511	0,2
Gauge Pin For			
MSRT-30/MSRTX-30	SR2-30	40482	0,2
MSRT-42/MSRTX-42	SR2-42	40484	0,2
MSRT-48/MSRTX-48	SR2-48	40485	0,2
MSRT-60/MSRTX-60	SR2-60	40487	0,2

REPLACEMENT PARTS – ALUMINUM MSRT TOOL

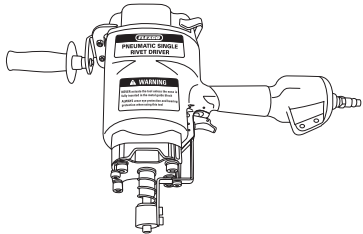
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Anvil Plate MSRT-AL	SR22-AL	43025	0,7
Gauge Pin Guide	SR24-AL	43024	0,04
Gauge Pin Guide	SR25-AL	43023	0,04
Anvil Plate MSRT8-AL	SR27-AL	43026	0,3
Rivet Guide Locator Assembly	SR747-AL	43022	0,06
Clamping Screw	SR757	41057	0,1

POWER INSTALLATION TOOLS

PNEUMATIC SINGLE RIVET DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Pneumatic Single Rivet Driver*	PNEUDRIVE1	41992	19,3
5 Rivet Pattern SR™ Steel Guide Blocks	35RD-GB5-4	42000	4,4
8 Rivet Pattern SR™ Steel Guide Blocks (For installation of R8 or R9)	35RD-GB8-4	41998	2,0

*Includes one Pneumatic Single Rivet Driver, one Regulator, one Airhose, Instruction Manual, and Safety Glasses.



- Works with Standard MSRT and MBRTA Application Tools
- Works with steel guide blocks –sold separately
- Works with Rapid Loader™ Rivet Strips with washers

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



How Flexco® Bolt Solid Plate Fasteners Work

Strength of this fastener is derived from the compression of the plates, mounted above and below the belt, with high tensile strength bolts. This "compression" distributes the splice tension across the full width of each fastener plate. The holding ability is, thereby, increased by not solely relying upon the bolts to resist pull-out.

Additional strength and resistance to pull-out is obtained from the specially formed teeth on each plate. These teeth imbed deep into the belt carcass, without damaging the carcass fibers.

A tight butt splice is achieved through the exaggerated bolt hole spacing in the templet which forces the belt end together, Flexco® Bolt Solid Plate Fasteners permit natural conformance with troughing or transition idlers.

140, 190 and 2-1/2 size fasteners are specifically designed for thinner belting, allowing increased compression, greater reach-back, and more fastener plates per belt width.

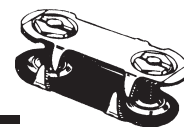
Applications	Installation Method	What You Need for Installation
Higher-tension main haulage belts in • Coal • Grain Elevators • Hard-Rock Mining • Aggregate Plants • Steel Mills • Foundries	Holes are punched in belt quickly and accurately with a templet and boring tool. Fasteners are installed on-site with portable, hand, or power tools.	• Fastener Plates • Bolts & Nuts • Templet • Belt Punch • Wrench • Bolt Horn • Flexco Installation Tool • Impact Tool or Carpenter's Brace
How to Specify the Correct Flexco® Bolt Solid Plate Fastener	Fastener Metal Selection	Hinge Pin Selection
1, Determine Belt Tension (PIW). 2, Measure your Belt Thickness. 3, Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 4, Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel, For most applications, steel is recommended. MegAlloy®, For superior resistance to wear and abrasion. Stainless Steel, Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. Everdur®, Spark-free material compared to steel and fully non-magnetic. Flexco®VP™, Rubber covered steel top plates. Promal, For superior abrasion resistance, Some minor chemical and corrosion resistance.	No Hinge Pin Required.

Flexco® Bolt Solid Plate Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range	Recommended Min. Pulley Diameter When installing a 45 degree splice the minimum pulley diameter is reduced by 25%.	
	For Belt Strength Up To:	For Belt Tension Rating Up To:		Operating Tension 75-100% of Fastener Rating	Operating Tension Under 75% of Fastener Rating
	kN/m	PIW		mm	mm
1	260	150	5-11	300	250
140*, 140VP	400	225	5-11	350	300
190, 190VP	650	375	8-14	450	400
1-1/2	520	300	11-17	450	400
2, 2VP	770	440	14-21	760	710
2-1/4	1080	620	14-30	920	860
2-1/2	790	450	19-25	1050	1050
3	980	560	24-32	1220	1220

Note: When used with extra long bolts the maximum belt thickness is 48 mm for No. 2-1/4 and 50 mm for No. 3.

Flexco® Bolt Solid Plate Fasteners



Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs.

To order the new piloted bolts as they become available. Use standard bolt ordering numbers.

FASTENERS

"E" BOX 25 FASTENER SETS

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
STEEL		STAINLESS – 300 SERIES		EVERDUR		MEGALLOY® TOP PLATES BALANCE STEEL		
1E	20002							1,2
140E	20000	140ES	20034	140EE	20090	140EMA	20330	1,7
190E	20001	190ES	20035	190EE	20091	190EMA	20331	2,0
1-1/2E	20004	1-1/2ES	20038	1-1/2EE	20094	1-1/2EMA	20334	2,4
2E	20005	2ES	20039	2EE	20095	2EMA	20335	3,2
2-1/4E	20006							4,8
2-1/2*	20007							2,8
3*	20008							3,1

*10 Fastener Sets

"C" BUCKET

(100 FASTENER SETS – BOTTOM PLATES PRE-ASSEMBLED)

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
STEEL		MEGALLOY® TOP PLATES BALANCE STEEL		
1C	20014			4,9
140C	20012	140CMA	20340	7,1
190C	20013	190CMA	20341	8,1
1-1/2C	20016	1-1/2CMA	20344	10,0
2C	20017	2CMA	20345	13,6

BOLT SOLID PLATE REPAIR SET*

ORDERING NUMBER	ITEM CODE	WT. KGS.
FVS 140	17370	4,8
FVS 190	17371	5,1

*BUCKET with 50 fasteners, HP1, HW1, 110 and approximately 5m LOK Tape.

FLEXCO® VP™ FASTENERS

RUBBER COVERED TOP PLATES BALANCE STEEL			
BOX*			
ORDERING NUMBER	ITEM CODE	PLATES PER STRIP	STRIPS PER BOX
140VP	20057	6	5
190VP	20056	6	5
2VP	20058	4	6

*Box quantities provide enough fasteners to splice a 900 mm belt.



Flexco® VP™

FASTENER SETS

REQUIRED FOR VARIOUS BELT WIDTHS

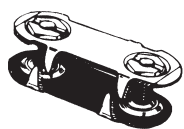
BELT WIDTH	FASTENER SIZE 1, 140 & 190		FASTENER SIZE 1-1/2, 2 & 2-1/4		FASTENER SIZE 2-1/2 & 3	
	90°	45°	90°	45°	90°	45°
mm	mm	mm	mm	mm	mm	mm
400	13	19	10	15	8	12
500	16	26	13	21	10	16
650	21	33	17	27	14	21
800	26	40	21	32	17	26
1000	32	45	26	36	21	29
1200	39	54	31	43	26	35
1400	46	71	37	51	30	40

NOTE: Required fastener sets may vary from those listed depending on exact fastener size.

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

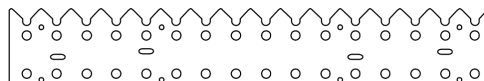
Special Metals and Special Length Cards are available. Request quote for price and delivery.

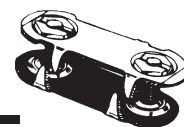


INSTALLATION TOOLS

90° TEMPLATES

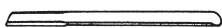
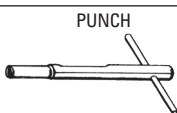
BELT WIDTH	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	1		140		190		
500	1-500	31259	140-500	31226	190-500	31291	1,0
650	1-650	31179	140-650	31224	190-650	31246	1,3
800	1-800	31258	140-800	31227	190-800	31297	1,6
1000	1-1000	31236	140-1000	31228	190-1000	31189	2,0
1200	1-1200	31180	140-1200	31198	190-1200	31201	2,4
1400	1-1400	31261	140-1400	31278	190-1400	31423	2,8
			1-1/2		2		
800			1-1/2-800	31215	2-800	31213	1,4
1000			1-1/2-1000	31188	2-1000	31453	1,8
1200			1-1/2-1200	31151	2-1200	31093	1,6
1400			1-1/2-1400	31190	2-1400	31242	1,7
			2-1/2		3		
800	2-1/4-800	31472	2-1/2-800	31493			1,6
1000	2-1/4-1000	31473	2-1/2-1000	31240	3-1000	31574	1,7
1200	2-1/4-1200	31124	2-1/2-1200	31122	3-1200	31194	1,1
1400	2-1/4-1400	31106	2-1/2-1400	31241	3-1400	31274	3,5





INSTALLATION TOOLS

HAND & POWER TOOLS

	DESCRIPTION	FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	WT. KGS.
HAND TOOLS	BOLT HORN 		2BH	30480	0,02
	BOLT BREAKER (Two Per Package) 	1,140,190, RP1, 375X, 550 1½, 2, 2¼ & RP2 2½ & 3	110 112* 113*	30474 30475 30479	0,60 0,66 0,90
	PUNCH 	1,140,190, RP1, 375X, 550 1½, 2, 2¼ & RP2 2½ & 3	P1P P2P P3P	30460 30461 30462	0,06 0,10 0,13
	WRENCH 	1,140,190, RP1, 375X, 550 1½, 2, 2¼ & RP2 2½ & 3	S1S** S2S S3S	30442 30443 30444	0,09 0,09 0,11
POWER TOOLS	POWER PUNCH 	1,140,190 & RP1, 375X, 550 1½, 2, 2¼ & RP2 2½ & 3	HP1 HP2 HP3	30463 30464 30465	0,07 0,07 0,10
	POWER WRENCH  GREEN RED BLUE	1,140,190, RP1, 375X, 550 1½, 2, 2¼ & RP2 2½ & 3	HW1** HW2 HW3	30447 30448 30449	0,11 0,14 0,17
	QUICK CHANGE CHUCK 	For HD & HW tools	5552	30481	0,16
	MAKITA IMPACT TOOL		Makita Impact Tool	17402	5,28

*Sizes 110-112, 112 & 113 are straight bolt breakers – no bend.

**For use with slotted nuts only.

 Stock Items (non-shaded)

 Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

FLEXCO-LOK®

Belt tape 30 M

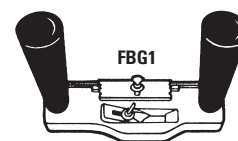
FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	TAPE WIDTH
Nos. 140, 1	FL7C	30888	0,36	11,0 mm
Nos. 190	FL11C	30889	0,45	17,0 mm
2-1/2, 3:				
190, 1-1/2, 2,				
2-1/4, 2-1/2, 3				



FLEXCO® BELT GROOVER

(11,0 mm wide groove path)

ORDERING NUMBER	ITEM CODE	WT. KGS.
FBG1	31978	0,7
EXTRA BLADES		
HSP3	31980	0,08



CRACKING CHISEL

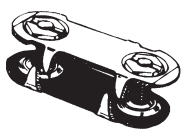
NUT SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
1,140,190, RP1, 375X, 550	C1C	30438	0,6
1-1/2, 2, 2-1/4, RP2	C2C	30439	0,6



FLEXCO® SILICONE LUBRICANT

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
SL5-1	30932	1	0,42





Flexco® Bolt Solid Plate Fasteners

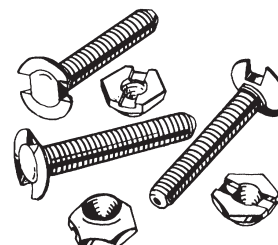
Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs.

To order the new piloted bolts as they become available. Use standard bolt ordering numbers.

EXTRA BOLTS PER 100

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.
STEEL			STAINLESS – 300 SERIES		EVERDUR	
1	20391	0,8				
RP1, 375X	20398	0,9				
140 & 190	20399	1,0			20397	1,0
1,140,190, RP1, 375X, 550			20400	1,0		
1-1/2, 2 & RP2	20406	1,8	20407	1,9	20409	1,6
2-1/4	20410	2,4	20411	2,2		
2-1/2 & 3	20414	3,2				



EXTRA NUTS PER 100

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.	ORDERING NUMBER / ITEM CODE	WT. KGS.
STEEL			STAINLESS – 300 SERIES		EVERDUR	
1,140,190, RP1, 375X, 550	20377	0,3	20381	0,5		
1,140,190, RP1, 375X					20387	1,0
1½, 2, 2¼ & RP2	20378	0,4	20382	0,5	20388	0,6
2-1/2 & 3	20379	0,9				

SIXPOINT FASTENERS

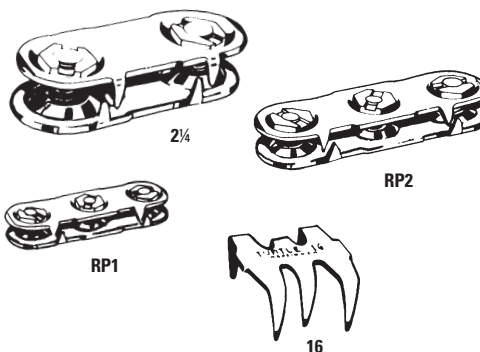
ORDERING NUMBER	ITEM CODE	BELT THICKNESS mm	BOX QTY.	WT. KGS.
STEEL				
SS 200	00710	2,5-4	100	0,16
SS 201	00711	4-6	100	0,2
SS 202	00712	6-8	100	0,48
SS 203	00713	8-10	100	0,94
SS 204	00714	10-13	100	1,3
SS 205	00715	13-15	100	2,38
SS 206	00716	15-18	100	3,98
SS 207	00717	18-21	100	6,68

RIP REPAIR SELECTION INFORMATION

Belt Thickness mm	Fastener Size
10-14	No, 16
6-13	RP1
10-21	RP2
14-30	2-1/4

RIP REPAIR FASTENERS

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
STEEL			
RP1E	20010	25	2,1
RP2E	20011	25	4,2
2-1/4E	20006	25	4,8
STAINLESS			
RP1ES	20041	25	2,2
RP2ES	20042	25	4,5



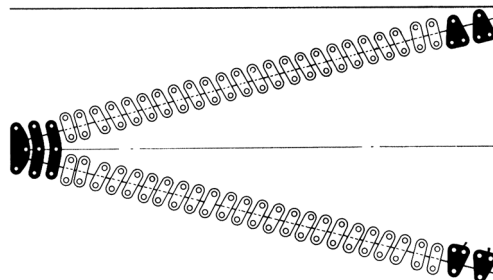
TURTLE® FASTENER-STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
16	20206	50	2,1

WEDLOK®

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Splice Kit*	2W	20200	1,9
Stainless Splice Kit	2WS	20201	1,8
Leading End Kit	2WL	20202	1,3
Trailing End Kit	2WT	20203	1,2
Templet Set	T2W	20204	2,8

*Stainless Top Plates, Balance Steel.

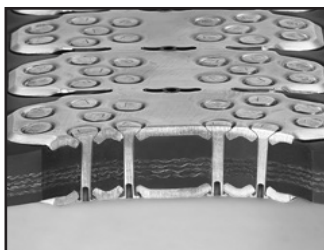


WEDLOK SPLICE KIT

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.



How Flexco® Rivet Solid Plate Fasteners Work

The Flexco® BR™ fastener offers longer service life in demanding, higher-tension applications and is an excellent replacement for vulcanized splicing in a wide range of industries.

Designed for high strength synthetic carcass belting, the fastener is installed with a staggered pattern of rivets to ensure maximum grip on the belt fibers. Working between these fibers without severing them, the strength of the belt is left intact.

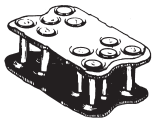
The specially-shaped head of each pilot nail works with the installation tool's anvil plate to "self-set" the rivets.

The same hammer blows that drive and set the rivets also tightly compress the fastener plates for the strongest possible splice. The broad width and heavy gauge of the plates give extended wear life. These plates compress uniformly and are specially coined so there are no high spots or edges to hang up.

Applications	Installation Method	What You Need for Installation
- Sand - Gravel - Crushed Stone - Grain - Coal - Cement - Salt	Designed for fast, simple installation. All that is needed is a hammer and the portable MBRT tool. Belt ends and fastener strip are held in proper alignment. Upon proper alignment, the rivets can be hammer-driven and set from the top side of belt.	- Fasteners - Rivets - Flexco Installation Tool - Hammer
How to Specify the Correct Flexco® Rivet Solid Plate Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel, For most applications, plated steel is recommended. MegAlloy®, For superior resistance to wear and abrasion. Stainless Steel, Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. Everdur®, Spark-free material compared to steel and fully non-magnetic.	No Hinge Pin Required.

Flexco® Rivet Solid Plate Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range	Recommended Min. Pulley Diameter	
	For Belt Strength Up To:	For Belt Tension Rating Up To:	Measured After Skive	Operating Tension 75-100% of Fastener Rating	Operating Tension Under 75% of Fastener Rating
	kN/m	PIW	mm	mm	mm
BR6	700*	400*	5-17	350	300
BR10	1140	650	6-17	450	400
BR14	1400	800	10-24	900	860



Flexco® BR™ Rivet Solid Plate Fasteners

FASTENERS

Order each component separately for a complete splice: Fasteners + Rivets



NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

FLEXCO® BR6 FASTENERS

BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	STEEL		
500	BR6-SE-500	41863	1,7
650	BR6-SE-650	41865	1,7
800	BR6-SE-800	41866	2,8
1000	BR6-SE-1000	41868	3,0
1200	BR6-SE-1200	41877	3,5
	STAINLESS		
500	BR6S-SE-500	41870	1,7
650	BR6S-SE-650	41872	1,7
800	BR6S-SE-800	41873	2,8
1000	BR6S-SE-1000	41875	3,0
1200	BR6S-SE-1200	41878	3,5

Each box of BR6 fasteners contains 2 Fasteners Sets without rivets for the Belt Width specified.

FLEXCO® BR10 & BR14 FASTENERS

FASTENER METAL	ORDERING NUMBER	ITEM CODE	WT. KGS.
STEEL	BR-10-SE	40750	3,4
MEGALLOY®	BR-10MA-SE	40752	3,6
STAINLESS	BR-10S-SE	40751	3,6
STEEL	BR-14	40755	5,8
MEGALLOY®	BR-14MA	40756	5,9

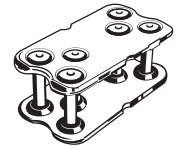
Each box contains 35 fastener sets. Ten 7-Plate fastener strips.

RIVET SELECTION GAUGE

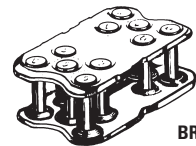
ORDERING NUMBER	ITEM CODE	WT. KGS.
R5-RAR6LP RIVET GAUGE	40329	0,06
R6-R8 RIVET GAUGE	40381	0,06

RIVET SELECTION CHART

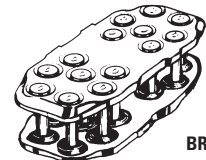
FASTENER SIZE	BELT THICKNESS RANGE	RIVET SIZE
	mm	
BR6	6-8	SRA
	8-10,5	SRB
	9,5-12	SRC
	11-13,5	SRC/D
BR10	13-15	SRD
	14-17	SRE
	6-8	SRA
	7-10	SRB
	9-11	SRC
	10-13	SRC/D
BR14	12-14	SRD
	13-16	SRE
	15-17	SRE
	10-13	SRD
	12-14	SRE
	13-16	SRE
	15-17	SRG
	16-19	SRH
	18-21	SRI
	20-22	SRJ
	21-24	SRK



BR6



BR10



BR14

Flexco® Rivet Solid Plate Fasteners And Rivets Required For one BR10 or BR14 Joint and Various Belt Widths

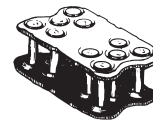
BELT WIDTH	RIVETS NEEDED FOR COMPLETE SPLICE		
	BR-6	BR-10	BR-14
mm			
400	66	90	126
500	84	110	154
650	114	140	196
800	138	170	238
1000	174	220	308
1200	210	270	378
1400		310	434
1600		360	504
1800		410	574

Stock Items (non-shaded)

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

Flexco® BR™ Rivet Solid Plate Fasteners



RIVETS

Self-setting, pre-assembled with pilot nails

STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRA	40527	250	0,9
SRB	40528	250	1,0
SRC	40529	250	1,1
SRC/D	40538	250	1,1
SRD	40530	250	1,2
SRE	40531	250	1,2
SRF	40532	250	1,3
SRG	40533	250	1,3
SRH	40534	250	1,4
SRI	40535	250	1,5
SRJ	40536	250	1,6
SRK	40537	250	1,6
BUCKET (2000 Rivets)			
SRA-2M	41190	2000	7,5
SRB-2M	41191	2000	8,4
SRC-2M	41192	2000	8,8
SRC/D-2M	41193	2000	9,6
SRD-2M	41194	2000	9,7
SRE-2M	41195	2000	10,4
SRF-2M	41196	2000	11,0
SRG-2M	41197	2000	11,2

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
BOX (250 Rivets)			
SRA-S	40542	250	0,9
SRB-S	40543	250	1,0
SRC-S	40544	250	1,1
SRC/D-S	40548	250	1,2
SRD-S	40545	250	1,3
SRE-S	40546	250	1,4
SRF-S	40547	250	1,4
SRG-S	40523	250	1,3
BUCKET (2000 Rivets)			
SRF-S-2M	41196	2000	11,5
SRG-S-2M	41197	2000	11,2

RAPID LOADER™ RIVET STRIPS

Self-setting, pre-assembled with pilot nails

FOR FLEXCO® BR6

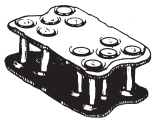
32 Strips / 768 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. KGS.
Size	Color Code			
STEEL				
A	Red	CBR6A	41785	4,8
B	White	CBR6B	41786	4,8
C	Blue	CBR6C	41788	4,8
C/D	Orange	CBR6C/D	41792	4,8
D	Green	CBR6D	41793	5,4
E	Purple	CBR6E	41794	5,4
F	Yellow			
G	Black			
STAINLESS (SERIES 400)				
A	Red	CBR6A-S	41795	4,8
B	White	CBR6B-S	41796	4,8
C	Blue	CBR6C-S	41797	4,9
C/D	Orange	CBR6C/D-S	41798	5,5
D	Green	CBR6D-S	41799	5,4
E	Purple	CBR6E-S	41800	5,4
F	Yellow			
G	Black			

FOR FLEXCO® BR10

60 Strips / 1200 Rivets per Bucket

ORDERING NUMBER	ITEM CODE	WT. KGS.
STEEL		
CSRLA	40857	5,9
CSRLB	40858	6,3
CSRLC	40859	6,5
CSRLC/D	40860	6,0
CSRLD	40861	7,2
CSRLE	40862	7,4
CSRLF	40863	7,6
CSRLG	40864	7,9
STAINLESS		
CSRLA-S	40978	5,9
CSRLB-S	40979	6,3
CSRLC-S	40980	6,7
CSRLC/D-S	40981	6,9
CSRLD-S	40982	7,2
CSRLE-S	40983	7,4
CSRLF-S	40984	7,6
CSRLG-S	40985	7,9

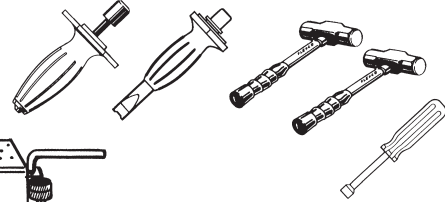
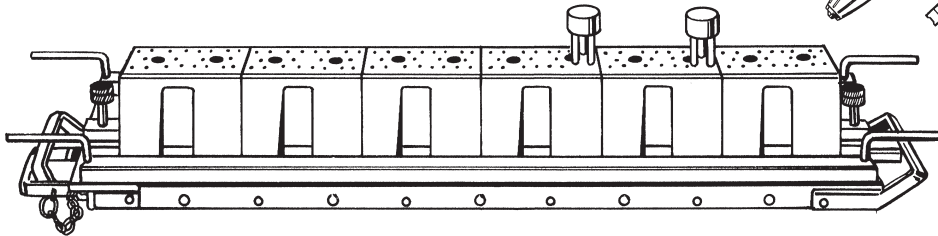


Flexco® BR™ Rivet Solid Plate Fasteners

For Power Installation of Flexco® BR™ Fasteners, see page 103.

INSTALLATION TOOLS

Multiple Rivet Applicator Tool



MBRTA TOOL WITH
MULTIPLE RIVET DRIVER

MBRTA APPLICATOR TOOL Complete (For BR10 and BR14)

(Includes two SR759 Multiple Drive Rods, BR500D Multiple Guide Blocks, one SR-50 Driver Tool, one BR151 Bridge Removal Tool, one Nut Driver, two 4 lb. Hammers, Lubricant and Metal Tool Box.)

TOOL WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	MULTIPLE GUIDE BLOCKS INCLUDED
1050	MBRTA-42	40920	57,0	6
1200	MBRTA-48	40921	75,5	7
1500	MBRTA-60	40922	81,0	9
1800	MBRTA-72	40923	87,0	10
2100	MBRTA-84	40924	103,0	12

MBRT TOOL COMPONENTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Multiple Drive Rod-3 Prong	BR359	41187	0,3
Multiple Guide Block-Blue, BR6	BR300	40882	1,7
Multiple Guide Block-Yellow, BR10, BR14	BR500D	41016	2,1
Multiple Drive Rod-5 Prong	SR759	41055	0,5
Driver Tool Complete	SR-50	40510	0,4
Bridge Removal Tool	BR151	40760	0,05
Silicone Lubricant	SL5-1	30932	0,4
Four lb. Hammer	4FH	30435	2,1

* For use with the Flexco®Pneumatic Single Rivet Driver.

ALUMINUM MBRT6 APPLICATOR Complete

(Includes one BR359 three prong multiple drive rod, two BR300 multiple guide blocks, one BR151 bridge removal tool, one 4 lb. hammer, and lubricant.)

BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	MULTIPLE GUIDE BLOCKS REQUIRED TO SPAN TOOL WIDTH
750	MBRT6-30-AL	41089	34,0	5
900	MBRT6-36-AL	41097	39,0	7
1050	MBRT6-42-AL	41098	44,0	8
1200	MBRT6-48-AL	41099	48,0	9
1500	MBRT6-60-AL	41107	59,0	11
1800	MBRT6-72-AL	41123	64,0	13
2100	MBRT6-84-AL	41124	71,0	15

ALUMINUM MBRT10 APPLICATOR Complete

(Includes one SR759 five prong multiple drive rod, two BR500D multiple guide blocks, one BR151 bridge removal tool, one 4 lb. hammer, and lubricant.)

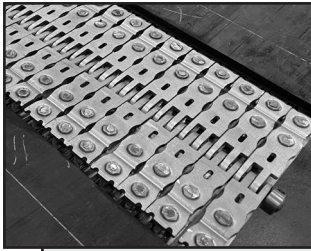
BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
750	MBRT10-30-AL	41138	36,0
900	MBRT10-36-AL	41139	40,5
1050	MBRT10-42-AL	41148	44,0
1200	MBRT10-48-AL	41149	47,0
1500	MBRT10-60-AL	41152	56,2
1800	MBRT10-72-AL	41153	64,0
2100	MBRT10-84-AL	41168	73,0

Aluminum Content

ALUMINUM ALLOY TYPE	PERCENT	
	Mg-Magnesium	Ti-Titanium
5356	5,5	0,2
6005	0,6	0,1
6061	1,0	0,0
7075	2,5	0,0

BELT CUTTERS/SKIVER

Please refer to pages 117, 118, 120.



How Flexco® FXC™ Steel Cord Belt Fasteners Work

The FXC™ is a mechanical fastener system for steel cord belts that can be used for emergency splices or pulling a steel cord belt onto the conveyor system.

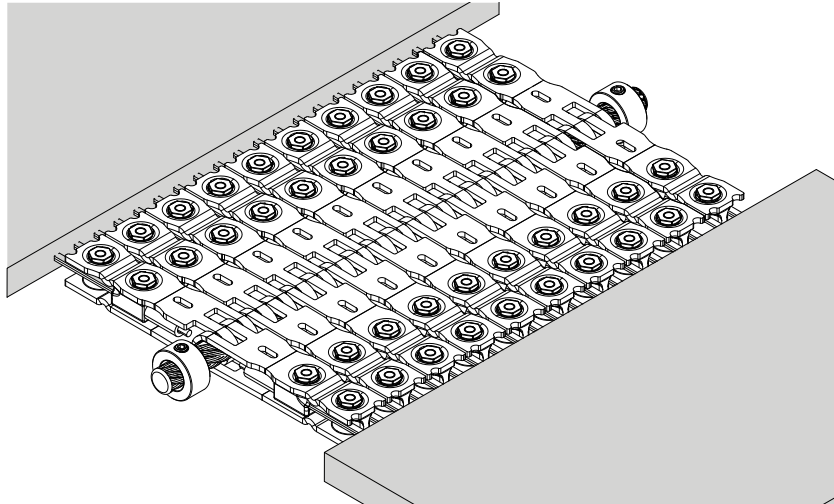
This first-of-its-kind mechanical steel cord belt fastener is a custom kit for belts up to ST2500. This product was engineered to allow any site to get a steel cord belt back into operation in as little as half of a workday.

The FXC™ allows customers to get the belt operational while scheduling a vulcanizing crew. Having the FXC™ Steel Cord Belt Fastening System solution at your facility makes repairs quick and convenient to avoid extended downtime.

Applications	Installation Method	Required Details
• Copper • Iron Ore • Coal • Cement • Hard Rock • Aggregate • Tunneling/Construction	1. Remove the top and bottom covers and strip the rubber from the belt cords. 2. Crimp the ferrules onto the cords of the belt. 3. Place the W-blocks and fastener plates onto the steel cords. 4. Secure W-blocks and fastener plates with bolts and nuts. 5. Break or grind off bolt ends and peen flat. 6. Join belt ends together and insert the hinge pin. 7. For emergency splice only, cover splice with filler rubber. For detailed instructions, please see the Installation and Operating Manual.	1. Belt Rating: (ST500 to ST2500) 2. Cord Diameter (2.5mm to 7.0mm) 3. Cord Pitch (11mm to 23mm) 4. Total Number of Cords 5. Belt Width (No Width Restrictions) Email info@flexco.com for more information.
Ordering Process		What You Need for Installation
Because there are many different steel cord belt constructions, a data sheet is used to collect information so a custom splice kit can be made for a specific belt. See the Required Details box to learn what information contributes to your splice kit build.		The FXC™ Tool Kit includes a 12-ton power crimper, a necessary tool for installation of this splice. There are also some common tools that need to be supplied by the customer.

Flexco® FXC™ Steel Cord Belt Fasteners

For additional information, see page 113. For quoting and ordering a temporary splice or belt pull kit, fill out the FXC data sheet and submit to info@flexco.com.



FULL INSTALLATION TOOL KIT

DESCRIPTION	ORDERING NUMBER	ITEM CODE	EUR PRICE
FXC™ Installation Kit	FXC-ITK	111282	Contact Flexco

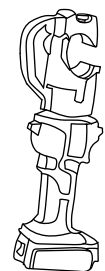
Tool Kit Components and Quantities are listed below.



POWERED CRIMPER AND CRIMPER DIES

DESCRIPTION	ORDERING NUMBER	ITEM CODE	EUR PRICE	INCLUDED WITH FULL TOOL KIT
12 Ton Crimper With 2 Batteries and 1 Charger*	FXC-PCB	111081	Contact Flexco	1 (with 111282)
Powered Crimper Die Holder Base - 1 Set	FXC-DH-2	111224	Contact Flexco	1 Pair
Crimper Die for A-B Ferrules - 1 Set	FXC-CD-AB	111056	Contact Flexco	Included with Splice Kits (Not in Tool Kit)
Crimper Die for C-D Ferrules - 1 Set	FXC-CD-CD	111057	Contact Flexco	
Crimper Die for E-F-G Ferrules - 1 Set	FXC-CD-EFG	111058	Contact Flexco	
Crimper Die for H-I-J Ferrules - 1 Set	FXC-CD-HIJ	111059	Contact Flexco	
2 Spare Crimper Batteries and 1 Charger	FXC-PCBK	111143	Contact Flexco	(Spare Only)
Spare Crimper Battery - Single	FXC-1BATT	111145	Contact Flexco	(Spare Only)

*Required for installation.



12 Ton Crimp Tool

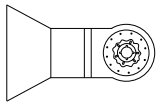
-  **Stock Items** (non-shaded) carried in factory inventory.
-  **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.
- Non-Listed Items** are available. Request quote for price and delivery.

Flexco® FXC™ Steel Cord Belt Fasteners

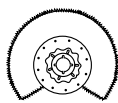
BELT PREPARATION COMPONENTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	EUR PRICE	INCLUDED WITH FULL TOOL KIT
Straight Oscillating Blade- 20 Blades Total	FXC-SOB-20	111146	Contact Flexco	20 Total Blades
Round Oscillating Blade- 2 Blades Total	FXC-ROB	111149	Contact Flexco	2 Total Blades
Pointed Oscillating Blade- 10 Blades Total	FXC-POB	111186	Contact Flexco	10 Total Blades
Oscillating Blade Sharpener - Single	FXC-OBESH	111217	Contact Flexco	1 Sharpener
Deburr (Flap) Disc - 2 Total	FXC-CDW	111220	Contact Flexco	2 Deburr (Flap) Discs
Crimped Wire Wheel - 2 Total	FXC-CCW	111222	Contact Flexco	2 Crimped Wire Wheels
Cord Nipper - Single	FXC-CN	111223	Contact Flexco	1 Cord Nipper
Angle Grinder Adapter - Single	FXC-AGA	111225	Contact Flexco	1 Adapter

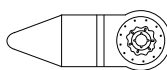
Straight Blade



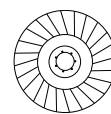
Round Blade



Pointed Blade



Deburr Flap Disc



Cord Clean Wire Wheel



M14 to 5/8"-11 adaptor



HAND TOOLS FOR FASTENER INSTALLATION

DESCRIPTION	ORDERING NUMBER	ITEM CODE	EUR PRICE	INCLUDED WITH FULL TOOL KIT
H100 Hex Driver - Single*	H100	30446	53,40	3 Total Hex Drivers
Quick Change Chuck - Single	5552	30481	128,40	3 Total Chucks
Hand Crimper- Single*	FXC-HC	111218	Contact Flexco	3 Total Hand Crimpers
Bolt Breakers - 1 Pair	110-112	30595	Contact Flexco	1 Pair
6 lb Hammer - Single	6FH	30375	Contact Flexco	1 Hammer
Setting Plate - Single	ST-28	50249	129,20	1 Setting Plate

*Required for installation.

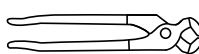
H100 Nut Driver



Quick Change Chuck



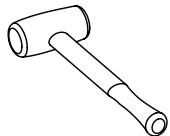
Hand Crimper



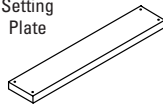
Bolt Breakers



6 lb Hammer



Setting Plate



FILLER RUBBER MATERIALS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	EUR PRICE	Available on request with Temporary Splice Kit (not in tool kit)
4lb Filler Rubber Kit	FILLRUBBER-4	111227	Contact Flexco	
4oz Filler Rubber Primer*	FXC-FRP	112087	Contact Flexco	
Filler Rubber Tape**	FXC-FRT	111392	Contact Flexco	

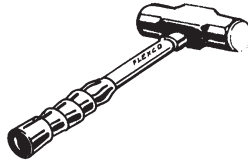
*One can of primer required for emergency splices up to 60" (1500mm) wide belt. Over 60" (1500mm) wide belt requires two cans of primer.

**One roll of tape required for emergency splices up to 60" (1500mm) wide belt. Over 60" (1500mm) wide belt requires two rolls of tape.

Heavy-Duty Belt Maintenance Tools

FOUR LB. HAMMER

ORDERING NUMBER	ITEM CODE	WT. KGS.
4FH	30435	2,1



FLEXCO® HINGE PIN CUTTER

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
APC-1	50004	1	0,2

FLEXCO® SILICONE LUBRICANT

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
SL5-1	30932	1	0,4



FLEXCO® HAND SKIVER

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
RTBS	03239	1	0,02

BELT NIPPER

ORDERING NUMBER	ITEM CODE	WT. KGS.
BN-1	50003	0,3



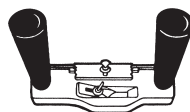
FLEXCO® BELT GRINDER

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. KGS.
RB-1	30867	1	0,2

FLEXCO® BELT GROOVER

(7/16" WIDE GROOVE PATH)

ORDERING NUMBER	ITEM CODE	WT. KGS.
FBG1	31978	0,7
EXTRA BLADES		
HSP3	31980	0,08



FLEXCO® BELT GRIPS

GRIPS BELTS UP TO 16 MM SOLD BY THE PAIR

ORDERING NUMBER	ITEM CODE	WT. KGS.
22	30882	1,4



 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

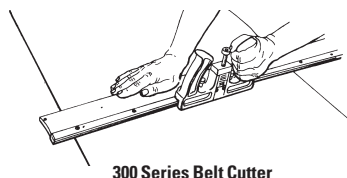
Special Metals and **Special Length** Cards are available. Request quote for price and delivery.

Heavy-Duty Belt Maintenance Tools

300 SERIES STRAIGHT CUTTER

DESCRIPTION	BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cutter Complete	600	300324	30902	8,0
	750	300330	30903	8,7
	900	300336	30904	9,0
	1050	300342	30905	11,8
	1200	300348	30906	16,0
	1500	300360	30907	14,9
	1800	300372	30944	17,0
Cutter Blade for belts up to 720 mm thick		30023	30909	0,1

For Curved Belt Cutter, See Page 90, Bolt Hinged Fastener Section.

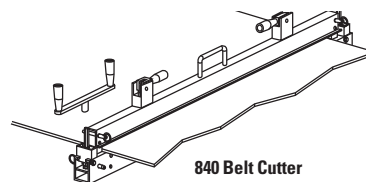


300 Series Belt Cutter

840 SERIES ALUMINUM BELT CUTTER

(REPLACES THE 820 SERIES BELT CUTTER)

DESCRIPTION	BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
Extra Blade (with screw) 25 mm		820/840-1CB	32273	0,02
Blade		845-CBK	32279	0,1
Optional Squaring Device		840SD	32274	3,7



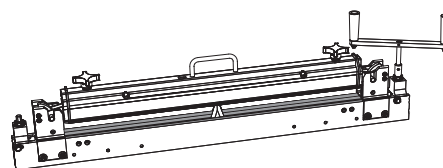
840 Belt Cutter

Aluminum Content-840 Series

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6061	1,00%	0%

900 SERIES BELT CUTTER

DESCRIPTION	BELT WIDTH mm	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cutter Complete for belts up to 38 mm	600	900924	04200	14,5
	900	900936	04143	17,2
	1200	900948	04144	20,0
	1500	900960	04145	23,6
	1800	900972	04146	28,0
	2100	900984	04147	29,0
Replacement Blade Kit		900CBK	04149	0,06



900 Series Belt Cutter

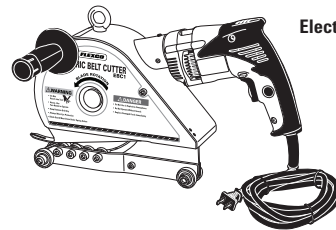
Aluminum Content-900 Series

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6005	0,6	0,1
6061	1,0	0,0
7075	2,5	0,0

Heavy-Duty Belt Maintenance Tools

ELECTRIC BELT CUTTER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Electric Cutter Complete 220V	ITEC-170	30011	16,7
Electric Cutter Complete 220V	ITEC-220	30012	19,5
Cordless Electric Cutter Complete 220V	ITEC-170C	30021	18,6
Cordless Electric Cutter Complete 220V	ITEC-220C	30022	21,0
Spare Parts List			
Replacement blade for ITEC 170	ITEC-170-BLADE	30003	0,5
Replacement blade for ITEC 220	ITEC-220-BLADE	30004	1,2



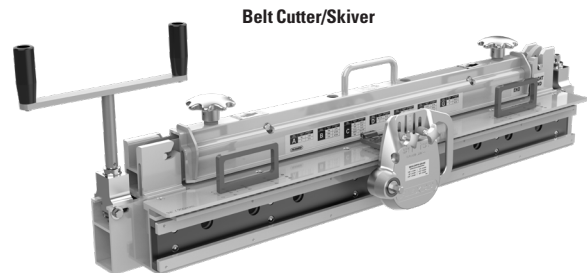
Electric Belt Cutter with cord

Cutting Capacity-Electric Belt Cutter

BELT TYPE	ITEC 170	ITEC 220
	METRIC	METRIC
Rubber	Up to 25 mm	Up to 50 mm
PVC	Up to 630 EP	Up to 2000 EP

900 SERIES BELT CUTTER/SKIVER

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
in.	mm			
24	600	HDCS-900-24	104112	26.3
36	900	HDCS-900-36	104113	32.2
48	1200	HDCS-900-48	104114	37.6
60	1500	HDCS-900-60	104115	43.8
72	1800	HDCS-900-72	104116	49.5
84	2100	HDCS-900-84	104117	54.9



Belt Cutter/Skiver

Aluminum Content

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
5356	5.5	0.2
6005	0.6	0.1
6061	1.0	0.0
7075	2.5	0.0

Cutting Capacity

MAX BELT THICKNESS		MAX SKIVE DEPTH (PER PASS)	
in.	mm	in.	mm
1-1/2	30	1/2	12.5

900 SERIES BELT CUTTER/SKIVER – REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
HDCS Skiver Blade	HDCS-SB	111516	0.02
HDCS Skiver Knob Kit	HDCS-SKK	111519	0.09
HDCS Belt Stop	HDCS-BS	102390	0.10
HDCS Skiver Drill Adapter Kit	HDCS-SDA	111520	0.01
Tall Drive Handle Assembly 900	900TDH	107452	0.50
HDCS Cutter Blade Kit	HDCS-CBK	111521	0.05
Knob 8 Point	900CKK	106186	0.28

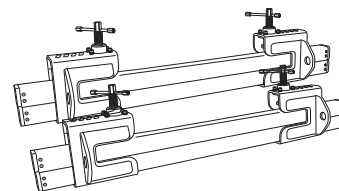
Heavy-Duty Belt Maintenance Tools

TUG™ HD® BELT CLAMPS

Complete Set

DESCRIPTION	BELT WIDTH	6 TON			8 TON		
	mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
Complete Set includes four aluminum clamp bars and four steel clamp ends.	Up to 900	TUG6-36-AL	31700	61,0	TUG8-36-AL	31706	81,0
	Up to 1050	TUG6-42-AL	31701	64,0	TUG8-42-AL	31707	86,0
	Up to 1200	TUG6-48-AL	31702	67,0	TUG8-48-AL	31708	91,0
	Up to 1400	TUG6-54-AL	31703	70,0	TUG8-54-AL	31709	96,0
	Up to 1600	TUG6-60-AL	31704	73,0	TUG8-60-AL	31710	101,0
	Up to 1800	TUG6-72-AL	31705	80,0	TUG8-72-AL	31711	111,0
	Up to 2200	N/A			TUG8-84-AL	31712	121,0
	Up to 2400	N/A			TUG8-96-AL	31713	131,0

Contact customer service for information on steel bars.

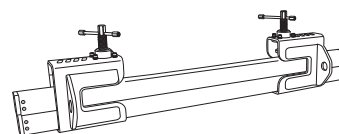


TUG™ HD® BELT CLAMPS

Pair of Clamps

DESCRIPTION	BELT WIDTH	6 TON			8 TON		
	mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
Pair Clamps include two aluminum clamp bars and two steel clamp ends.	Up to 900	TUG6P-36-AL	31714	30,0	TUG8P-36-AL	31720	40,0
	Up to 1050	TUG6P-42-AL	31715	32,0	TUG8P-42-AL	31721	43,0
	Up to 1200	TUG6P-48-AL	31716	34,0	TUG8P-48-AL	31722	45,0
	Up to 1400	TUG6P-54-AL	31717	35,0	TUG8P-54-AL	31723	48,0
	Up to 1600	TUG6P-60-AL	31718	37,0	TUG8P-60-AL	31724	50,0
	Up to 1800	TUG6P-72-AL	31719	40,0	TUG8P-72-AL	31725	55,0
	Up to 2200	N/A			TUG8P-84-AL	31726	60,0
	Up to 2400	N/A			TUG8P-96-AL	31727	65,0

Contact customer service for information on steel bars.

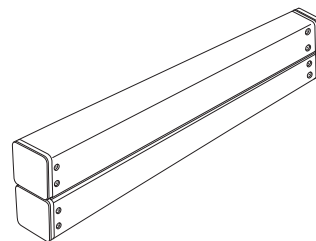


TUG™ HD® BELT CLAMPS

Pair of Replacement Bars

DESCRIPTION	BELT WIDTH	6 TON			8 TON		
	mm	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
Replacement Bar Set includes two aluminum clamp bars.	300	TUG6B-12-AL	31728	3,0	TUG8B-12-AL	31735	5,0
	Up to 900	TUG6B-36-AL	31729	10,0	TUG8B-36-AL	31736	15,0
	Up to 1050	TUG6B-42-AL	31730	11,0	TUG8B-42-AL	31737	17,0
	Up to 1200	TUG6B-48-AL	31731	13,0	TUG8B-48-AL	31738	20,0
	Up to 1400	TUG6B-54-AL	31732	14,0	TUG8B-54-AL	31739	22,0
	Up to 1600	TUG6B-60-AL	31733	16,0	TUG8B-60-AL	31740	25,0
	Up to 1800	TUG6B-72-AL	31734	19,0	TUG8B-72-AL	31741	30,0
	Up to 2200	N/A			TUG8B-84-AL	31742	35,0
	Up to 2400	N/A			TUG8B-96-AL	31743	40,0

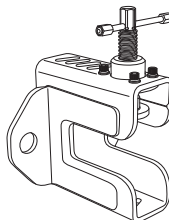
Contact customer service for information on steel bars.



TUG™ HD® BELT CLAMPS

Replacement Clamp End

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Replacement Clamp End includes one steel clamp end.	TUG6E	31744	10,0
	TUG8E	31747	13,0
	TUG8XE	105287	17,0
TUG8X Belt Clamp Connecting Plates (4 plates)*	TUG8XBCCP	32371	6,0



*Use with TUG8XE clamp ends and TUG8 bars. 4 plates join 4 TUG8X clamp ends. Reference safety and operation manual for rated load capacities.

Aluminum Content-TUG Clamps

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6061	1,00%	0%

Stock Items (non-shaded)
Made To Order Items (shaded) extended lead time, minimum order may apply.
Special Metals and **Special Length** Cards are available. Request quote for price and delivery.

Heavy-Duty Belt Maintenance Tools

FAR-PUL™ HD® BELT CLAMPS

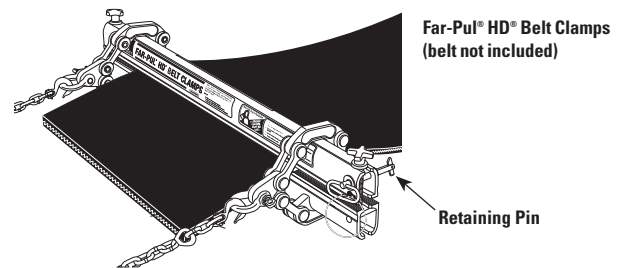
Load Capacity up to 2.7 metric tons when used with two 1.4 metric ton come-a-longs.

DESCRIPTION	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm			
Belt Clamp Complete includes: 4 Belt Clamp Bars and 4 Belt Clamp Scissors	Up to 750	LSHD30/750	30393	35,8
	Up to 900	LSHD36/900	30394	39,5
	Up to 1050	LSHD42/1050	30395	41,3
	Up to 1200	LSHD48/1200	30396	44,5
	Up to 1500	LSHD60/1500	30398	49,9
	Up to 1800	LSHD72/1800	30399	54,9
	Up to 2100	LSHD84/2100	30377	60,0
	Up to 2400	LSHD96/2400	30324	65,0
750 mm Belt Clamp Bar Set*	Up to 750	LSHDB30/750	30418	9,0
900 mm Belt Clamp Bar Set*	Up to 900	LSHDB36/900	30414	10,5
1050 mm Belt Clamp Bar Set*	Up to 1050	LSHDB42/1050	30421	11,8
1200 mm Belt Clamp Bar Set*	Up to 1200	LSHDB48/1200	30423	13,6
1500 mm Belt Clamp Bar Set*	Up to 1500	LSHDB60/1500	30430	16,3
1800 mm Belt Clamp Bar Set*	Up to 1800	LSHDB72/1800	30408	18,1
Steel Belt Clamp Scissor - Each		LSHDS	30392	4,8

*Includes 2 Bars Per Set

Aluminum Content-Far-Pul™ HD®

ALUMINUM ALLOY TYPE	PERCENT	
	Mg - Magnesium	Ti - Titanium
6061	1,00%	0%



FLEXCO® FSK™ BELT SKIVER

Width of Skive 64 mm

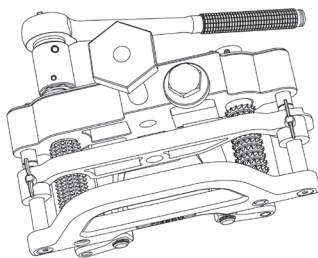
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Skiver Complete with Metal Fence*	FSK2M	32068	9,5
Skiver XL Complete with Metal Fence*	FSK2MXL	32070	11,0
Power Skiver Complete*	FSK2MP	102981	10,0
Power Skiver XL Complete*	FSK2MXLP	102982	10,7
REPLACEMENT PARTS			
Skiver Blade-Standard	FSK-1B	31996	0,1
Skiver Blade-High Wear	FSK-1BA	31999	0,1

*Comes with standard blade

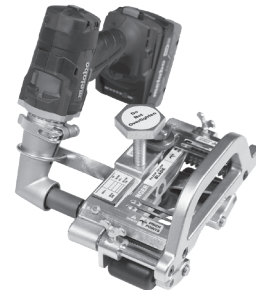
FSK™ Belt Skiver - Skive Depth

Belt Skiver	For Belt Thickness	Skive Depth
	mm	mm
FSK2M/FSK2MP	6.5 - 32	1.5 - 9.5
FSK2MXL/FSK2MXLP	22.5 - 44.5	1.5 - 9.5

FSK2M Belt Skiver



FSK2MP Belt Skiver



Heavy-Duty Belt Maintenance Tools

FLEXCO® ELECTRIC BUFFING MACHINE

230 V / 50 Hz

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Grinding Head	ITGV-86	17400	1,9

LASER BELT SQUARE

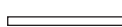
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Laser Belt Square	LASER BELT SQUARE	04305	1,0

SMARTCLAMP™

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
SMARTCLAMP™	SMARTCLAMP™	04073	22,5

BELT PUNCH SET

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
BELT PUNCH SET	LS-1/06-24	00465	1,36
Spare Belt Punch List			
6 mm - Spare Belt Punch	L-06	00466	0,06
8 mm - Spare Belt Punch	L-08	00467	0,06
10 mm - Spare Belt Punch	L-10	00468	0,06
12 mm - Spare Belt Punch	L-12	00469	0,1
14 mm - Spare Belt Punch	L-14	00470	0,1
16 mm - Spare Belt Punch	L-16	00471	0,1
18 mm - Spare Belt Punch	L-18	00472	0,2
20 mm - Spare Belt Punch	L-20	00473	0,1
22 mm - Spare Belt Punch	L-22	00474	0,1
24 mm - Spare Belt Punch	L-24	00475	0,1
26 mm - Spare Belt Punch	L-26	00479	0,4
28 mm - Spare Belt Punch	L-28	00476	0,3
30 mm - Spare Belt Punch	L-30	00478	0,3

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

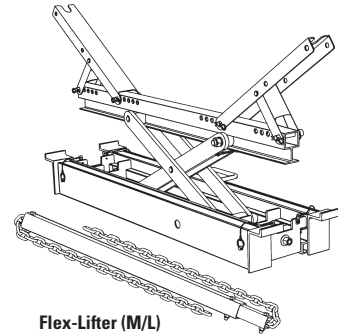
Heavy-Duty Belt Maintenance Tools

FLEX-LIFTER™ CONVEYOR BELT LIFTER

Easy and safe way to lift tensioned belts so mechanical splicing or other maintenance work can be done.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Medium Flex-Lifter 900 - 1500 mm includes return bar	FLEX-LIFTER M	79926	28,0
Large Flex-Lifter 1200 - 1800 mm includes return bar	FLEX-LIFTER L	79927	34,0
XL Flex-Lifter 1800 - 2400 mm does not include return bar	FLEX-LIFTER XL	79928	57,0
Flex-Lifter Cart	FLEX-LIFTER CART	77729	10,0
V-Return Lift Bar – XL	FLRLB-XL-EC	79934	29,0

Lifts troughed or flat belts.
Lead time: 1 working day



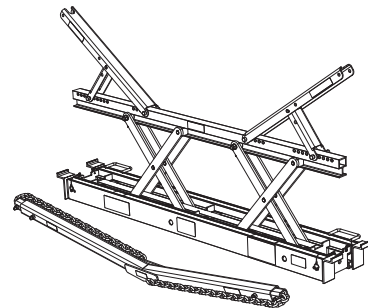
Flex-Lifter (M/L)

Safe Lifting Capacity

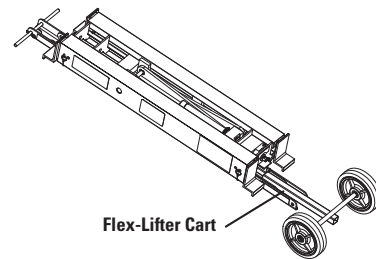
HEIGHT	MAXIMUM WEIGHT			
	MEDIUM/LARGE		XL	
mm	KGS.	KGS.	KGS.	KGS.
0-25	500	225	1100	500
25-50	1000	450	1800	815
50-75	1500	675	2500	1140
75-100	2000	900	3200	1450
100-125	2500	1150	3700	1680
125-150	3000	1350	4600	2090
150-175	3500	1600	5300	2400
>175	4000	1800	6000	2725

Aluminum Content Flex-Lifter

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
4043	0.05%	0.2%
5356	5.5%	0.2%
6005	0.6%	0.1%
6061	1.0%	0.0%
6063	0.7%	0.0%
7075	2.5%	0.0%



Flex-Lifter (XL)



Flex-Lifter Cart

 **Stock Items** (non-shaded)

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
3	105	400448	90	140-1400	106	2-1/2-1400	106
7	47	400460	90	140-500	106	2-1/2-800	106
16	108	900924	60	140-650	106	2-1/4-1000	106
22	116	900924	117	140-800	106	2-1/4-1200	106
110	81	900936	60	140C	105	2-1/4-1400	106
110	91	900936	117	140CMA	105	2-1/4-800	106
110	107	900948	60	140E	105	2-1/4E	105
112	107	900948	117	140EE	105	2-1/4E	108
113	107	900960	60	140EMA	105	2-1000	106
5552	81	900960	117	140ES	105	2-1200	106
5552	91	900972	60	140VP	105	2-1400	106
5552	107	900972	117	15	47	2-800	106
5552	115	900984	60	15-1200	45	2-G-300	14
20377	108	900984	117	15-300	45	2-G-300W	14
20378	108	00	47	15-600	45	2-HT-300	14
20379	108	00-1200	45	15-900	45	2-S-300	14
20380	90	00-300	45	150T-1200	59	2-SS-300	14
20381	90	00-600	45	150T-600	59	20	47
20381	108	00-900	45	15E	47	20-1200	45
20382	108	00H12	46	15S	47	20-300	45
20387	90	00H24	46	15S-1200	46	20-600	45
20387	108	00H36	46	187-RET-50	51	20-900	45
20388	108	00H48	46	187MA	53	20E	47
20391	108	00S	47	190-1000	106	20S	47
20397	90	00S-1200	46	190-1200	106	20S-1000	46
20397	108	00S-300	46	190-1400	106	20S-1200	46
20398	90	00S-500	46	190-500	106	20S-1500	46
20398	108	00S-600	46	190-650	106	25-1200	45
20399	90	00S-900	46	190-800	106	25-300	45
20399	108	1-1/2-1000	106	190C	105	25-600	45
20400	90	1-1/2-1200	106	190CMA	105	25-900	45
20400	108	1-1/2-1400	106	190E	105	25-G-150	11
20406	108	1-1/2-800	106	190EE	105	25-G-300	11
20407	108	1-1/2C	105	190EMA	105	25-SS-048W	15
20409	108	1-1/2CMA	105	190ES	105	25-SS-050W	15
20410	108	1-1/2E	105	190VP	105	25-SS-150	11
20411	108	1-1/2EE	105	1A	47	25-SS-300	11
20414	108	1-1/2EMA	105	1A-1200	45	25D	47
30023	90	1-1/2ES	105	1A-1500	45	25DS	47
30023	117	1-1000	106	1A-300	45	25E	47
30894	91	1-1200	106	1A-600	45	25LL-G-150	11
2/1/02	105	1-1400	106	1A-900	45	25LL-G-300	11
300324	117	1-500	106	1AS	47	25LL-SS-035W	15
300330	117	1-650	106	1C	105	25LL-SS-048W	15
300336	117	1-800	106	1E	105	25LL-SS-050W	15
300342	117	100T-1200	59	1S-1000	46	25LL-SS-057W	15
300348	117	100T-600	59	1S-1200	46	25LL-SS-063W	15
300360	117	110-112	115	1S-300	46	25LL-SS-090W	15
300372	117	125-RET-50	51	1S-600	46	25LL-SS-100W	15
400430	90	125MA	53	1S-900	46	25LL-SS-115W	15
400436	90	140-1000	106	2-1/2-1000	106	25LL-SS-150	11
400442	90	140-1200	106	2-1/2-1200	106	25LL-SS-300	11

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
25LLLP-G-300	11	25SP-G-300	11	3-S-300	14	375XSJ400NCS	87
25LLLP-SS-150	11	25SP-SS-025W	15	3-SS-300	14	375XSJ500NCS	87
25LLLP-SS-300	11	25SP-SS-035W	15	30-SS-150	12	375XSJ650NCS	87
25LLSP-G-048W	15	25SP-SS-035W-P	16	30-SS-300	12	375XSJ800NCS	87
25LLSP-G-050W	15	25SP-SS-040W	15	30LL-H-300	12	3M SCOTCH WELD 1300L	35
25LLSP-G-057W	15	25SP-SS-040W-P	16	30LL-SS-150	12	4-G-300	14
25LLSP-G-090W	15	25SP-SS-045W	15	30LL-SS-300	12	4-G-300W	14
25LLSP-G-100W	15	25SP-SS-048W	15	30LLSP-H-300	12	4-HT-300	14
25LLSP-G-115W	15	25SP-SS-048W-P	16	30LLSP-SS-150	12	4-RHT-300	14
25LLSP-G-150	11	25SP-SS-050W	15	30LLSP-SS-300	12	4-S-300	14
25LLSP-G-300	11	25SP-SS-050W-P	16	30LLSP-SS-300-P-PP	12	4-SS-300	14
25LLSP-SS-035W	15	25SP-SS-057W	15	30LLSP-SS-300-P-PP*	43	40-G-150	13
25LLSP-SS-048W	15	25SP-SS-057W-P	16	30LLSP-SS-300-TPU2	12	40-G-300	13
25LLSP-SS-050W	15	25SP-SS-063W-P	16	30LLSP-SS-300-TPU2	43	40-S-300	13
25LLSP-SS-057W	15	25SP-SS-075W	15	30SP-SS-150	12	40-SS-150	13
25LLSP-SS-063W	15	25SP-SS-075W-P	16	30SP-SS-300	12	40-SS-300	13
25LLSP-SS-075W	15	25SP-SS-090W	15	310-RET-50	91	40/3-SS-300 (150)	13
25LLSP-SS-090W	15	25SP-SS-090W-P	16	310-RET-50	98	40LL-G-150	13
25LLSP-SS-100W	15	25SP-SS-095W	15	35-1200	45	40LL-G-300	13
25LLSP-SS-115W	15	25SP-SS-095W-P	16	35-300	45	40LL-H-300	13
25LLSP-SS-150	11	25SP-SS-100W	15	35-600	45	40LL-S-300	13
25LLSP-SS-300	11	25SP-SS-100W-P	16	35-900	45	40LL-SS-150	13
25S-300	46	25SP-SS-115W	15	35E	47	40LL-SS-300	13
25S-600	46	25SP-SS-115W-P	16	35LL-SS-300	12	40LLLP-SS-300	13
25S-900	46	25SP-SS-150	11	35N	47	40LLSP-G-300	13
25SP-G-015W	15	25SP-SS-300	11	35NS	47	40LLSP-H-300	13
25SP-G-020W	15	27-1200	45	35RD-GB5-4	103	40LLSP-S-300	13
25SP-G-025W	15	27-300	45	35RD-GB8-4	103	40LLSP-SS-150	13
25SP-G-035W	15	27-600	45	375X-1000	90	40LLSP-SS-300	13
25SP-G-035W-P	16	27-900	45	375X-1200	90	40LLSP-SS-300-P-PP	13
25SP-G-040W	15	27E	47	375X-1400	90	40LLSP-SS-300-P-PP*	43
25SP-G-040W-P	16	27K	47	375X-3-SN	87	40LLSP-SS-300-TPU2	13
25SP-G-045W	15	27KS	47	375X-500	90	40LLSP-SS-300-TPU2	43
25SP-G-048W	15	27S-24	46	375X-650	90	40SP-G-150	13
25SP-G-048W-P	16	2BH	107	375X-800	90	40SP-G-300	13
25SP-G-050W	15	2C	105	375XEJ1000NB	87	40SP-S-150	13
25SP-G-050W-P	16	2CMA	105	375XEJ1200NB	87	40SP-S-300	13
25SP-G-057W	15	2E	105	375XEJ500NB	87	40SP-SS-150	13
25SP-G-057W-P	16	2EE	105	375XEJ650NB	87	40SP-SS-300	13
25SP-G-063W	15	2EMA	105	375XEJ800NB	87	40XLL-SS-300	13
25SP-G-063W-P	16	2ES	105	375XJ1000NC-SN	87	45-1200	45
25SP-G-075W	15	2VP	105	375XJ1200NC-SN	87	45-300	45
25SP-G-075W-P	16	2W	108	375XJ1400NC-SN	87	45-600	45
25SP-G-090W	15	2WL	108	375XJ400NC-SN	87	45-900	45
25SP-G-090W-P	16	2WS	108	375XJ500NC-SN	87	45S-1000	46
25SP-G-095W-P	16	2WT	108	375XJ650NC-SN	87	45S-500	46
25SP-G-100W	15	3-1000	106	375XJ800NC-SN	87	45U	47
25SP-G-100W-P	16	3-1200	106	375XS-2	87	45US	47
25SP-G-115W	15	3-1400	106	375XS-3	87	4FH	102
25SP-G-115W-P	16	3-G-300	14	375XSJ1000NCS	87	4FH	112
25SP-G-120W	15	3-G-300W	14	375XSJ1200NCS	87	4FH	116
25SP-G-150	11	3-HT-300	14	375XSJ1400NCS	87	5-1000	90

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
5-1200	90	7-300	45	A3-S/...	21	A36LLSP-SS-300	18
5-1400	90	7-600	45	A3-SS-1200	21	A36LLSP-SS-600	18
5-500	90	7-900	45	A3-SS-1500	21	A36LP-SS-300	18
5-650	90	7-G-300	14	A3-SS-300	21	A36LP-SS-600	18
5-800	90	7-G-300W	14	A3-SS-600	21	A36SLSP-SS-300	18
5-G-300	14	7-S-300	14	A3-SS/...	21	A36SLSP-SS-600	18
5-G-300W	14	7-SS-300	14	A3/...	21	A36SLXSP-SS-300	18
5-HT-300	14	7S-1000	46	A30-SS-300	18	A36SLXSP-SS-600	18
5-S-300	14	7S-1200	46	A30-SS-600	18	A36SP-SS-300	18
5-SS-300	14	7S-300	46	A30LL-SS-300	18	A36SP-SS-600	18
55-1000	45	7S-600	46	A30LL-SS-600	18	A36XSP-SS-300	18
55-1200	45	7S-900	46	A30LLSP-SS-300	18	A36XSP-SS-600	18
55-300	45	7S-Trans	47	A30LLSP-SS-600	18	A4-1200	20
55-600	45	820/840-1CB	117	A30SP-SS-050W	17	A4-1500	20
55-900	45	820/840WA	60	A30SP-SS-300	18	A4-300	20
550-1-SN	87	840SD	60	A30SP-SS-600	18	A4-300W	20
550-3-SN	87	840SD	117	A34SLSP-SS-038W	17	A4-600	20
550J1000NC-SN	88	845-CBK	60	A34SLSP-SS-048W	17	A4-S-300	20
550J1200NC-SN	88	845-CBK	117	A34SLSP-SS-050W	17	A4-S-600	20
550J1400NC-SN	88	900CBK	60	A34SLSP-SS-057W	17	A4-S/...	21
550J500NC-SN	88	900CBK	117	A34SLSP-SS-063W	17	A4-SS-1200	21
550J650NC-SN	88	900CKK	118	A34SLSP-SS-075W	17	A4-SS-1500	21
550J800NC-SN	88	900TDH	118	A34SLSP-SS-090W	17	A4-SS-300	21
550MAJ1000SC-SN	88	A10	81	A34SLSP-SS-100W	17	A4-SS-600	21
550MAJ1200SC-SN	88	A100P	59	A34SLSP-SS-115W	17	A4-SS/...	21
550MAJ500SC-SN	88	A10S	81	A34SLSP-SS-150	18	A4/...	21
550MAJ650SC-SN	88	A150P	59	A34SLSP-SS-300	18	A40-S-300	19
550MAJ800SC-SN	88	A2-1200	20	A34SP-SS-038W	17	A40-S-600	19
550S-1	87	A2-1500	20	A34SP-SS-048W	17	A40-S/...	19
550SJ1000NB	88	A2-300	20	A34SP-SS-050W	17	A40-SS-300	19
550SJ1000SSC	88	A2-300W	20	A34SP-SS-057W	17	A40-SS-600	19
550SJ1200NB	88	A2-600	20	A34SP-SS-063W	17	A40-SS/...	19
550SJ1200SSC	88	A2-S-300	20	A34SP-SS-075W	17	A40LL-S-300	19
550SJ1400NB	88	A2-S-600	20	A34SP-SS-090W	17	A40LL-S-600	19
550SJ1400SSC	88	A2-S/...	21	A34SP-SS-100W	17	A40LL-S/...	19
550SJ500SSC	88	A2-SS-1200	21	A34SP-SS-115W	17	A40LL-SS-300	19
550SJ650NB	88	A2-SS-1500	21	A34SP-SS-150	18	A40LL-SS-600	19
550SJ650SSC	88	A2-SS-300	21	A34SP-SS-300	18	A40LL-SS/...	19
550SJ800NB	88	A2-SS-600	21	A34SP-SS-600	18	A40LLSP-S-300	19
550SJ800SSC	88	A2-SS/...	21	A35SLXSP-SS-300	18	A40LLSP-S-600	19
55W	47	A2/...	21	A35SLXSP-SS-600	18	A40LLSP-SS-300	19
55WS	47	A25-SS-300	18	A35SP-SS-1000	18	A40LLSP-SS-600	19
6-G-300	14	A25-SS-600	18	A35SP-SS-1200	18	A40LLXSP-SS-300	19
6-G-300W	14	A25LL-SS-300	18	A35SP-SS-150	18	A40LLXSP-SS-600	19
6-HT-300	14	A25LL-SS-600	18	A35SP-SS-300	18	A40SP-S-300	19
6-S-300	14	A3-1200	20	A35SP-SS-600	18	A40SP-S-600	19
6-SS-300	14	A3-1500	20	A36-SS-300	18	A40SP-S/...	19
62-RET-50	51	A3-300	20	A36-SS-600	18	A40SP-SS-300	19
6FH	115	A3-300W	20	A36LL-SS-300	18	A40SP-SS-600	19
7-1000	45	A3-600	20	A36LL-SS-600	18	A40XSP-S-300	19
7-1200	45	A3-S-300	20	A36LLLP-SS-300	18	A40XSP-S-600	19
7-1500	45	A3-S-600	20	A36LLLP-SS-600	18	A40XSP-S/...	19

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
A40XSP-SS-300	19	ACS-1000-1	89	ARJ10/250	55	BR6S-SE-500	110
A40XSP-SS-600	19	ACS-1000-1	98	ARJ14/350	55	BR6S-SE-650	110
A5-1200	20	ACS-1200-1	89	ARJ4/100	55	BR6S-SE-800	110
A5-1500	20	ACS-1200-1	98	ARJ6/150	55	BRPS	102
A5-300	20	ACS-1400-1	89	ARJ7/175	55	C10	81
A5-300W	20	ACS-1400-1	98	ARJ7/175-6STS	55	C10S	81
A5-600	20	ACS-1600-1	89	ARK 150	36	C150	53
A5-S-300	20	ACS-1600-1	98	ARK 150-WNP	36	C1C	107
A5-S-600	20	ACS-2000-1	89	ARK 200	36	C1SP-G-150	22
A5-S/...	21	ACS-3000-1	89	ARK150-WNP	42	C1SP-S-150	22
A5-SS-1200	21	ACS-500-1	89	ARSH10/250	56	C1SP-SS-150	22
A5-SS-1500	21	ACS-500-1	98	ARSH14/350	56	C1XSP-G-150	22
A5-SS-300	21	ACS-650-1	89	ARSH4/100	56	C1XSP-S-150	22
A5-SS-600	21	ACS-650-1	98	ARSH6/150	56	C1XSP-SS-150	22
A5-SS/...	21	ACS-800-1	89	ARSH7/175	56	C25-G-011NP	22
A5/...	21	ACS-800-1	98	ARSS1-10/250	56	C25-G-014,5NP	22
A6-1200	20	ACS6-1000-1	100	ARSS1-14/350	56	C25-G-016NP	22
A6-300	20	ACS6-1200-1	100	ARSS1-4/100	56	C25-G-019NP	22
A6-300W	20	ACS6-1400-1	100	ARSS1-6/150	56	C25-G-022NP	22
A6-600	20	ACS6-1600-1	100	ARSS1-7/175	56	C25-G-025NP	22
A6-S-300	20	ACS6-1800-1	100	ART-14	55	C25-G-032NP	22
A6-S-600	20	ACS6-650-1	100	ART-7	55	C25-G-038NP	22
A6-SS-300	21	ACS6-800-1	100	ARTK-14	55	C25-G-048NP	22
A6-SS-600	21	AHP 120	36	ARTK-7	55	C25-G-051NP	22
A7-300	20	AHP120-WNP	36	ARU 2000	36	C25-G-057NP	22
A7-300W	20	AHP120-WNP	42	ARU3000	36	C25-G-063NP	22
A7-600	20	AMK 400	36	B10	81	C25-G-076NP	22
A7-S-300	20	AMK 400-NP	36	B10S	81	C25-G-089NP	22
A7-S-600	20	AMK 400-NP	43	BC-350	60	C25-G-102NP	22
A7-SS-300	21	AMU 4000	36	BENCH-MOUNT-KIT-BALER-	56	C25-G-150	22
AC-1000-1	89	AMU 8000	36	SKIVER		C25-SS-150	22
AC-1000-1	98	AMU6000	36	BLADE-KIT-5-BALER-SKIVER	56	C2C	107
AC-1200-1	89	AP4-SS-300	14	BN-1	52	C2SP-G-300	23
AC-1200-1	98	AP5-SS-300	14	BN-1	61	C3-HT-300	23
AC-1400-1	89	AP6-SS-300	14	BN-1	116	C36-SS-300	22
AC-1400-1	98	AP6LP-SS-300	14	BOLT POSITIONING FGS	69	C36LL-SS-300	22
AC-1600-1	89	AP7-SS-300	14	BR-10-SE	110	C36LLSP-SS-300	22
AC-1600-1	98	APC-1	52	BR-10MA-SE	110	C36SP-SS-300	22
AC-3000-1	89	APC-1	61	BR-10S-SE	110	C4-1/2-RHTX-300	23
AC-500-1	89	APC-1	116	BR-14	110	CBR6A	111
AC-500-1	98	APF100B-100	58	BR-14MA	110	CBR6A-S	111
AC-650-1	89	APF100B-500	58	BR151	112	CBR6B	111
AC-650-1	98	APF100BLUE-100	58	BR300	112	CBR6B-S	111
AC-800-1	89	APF100W-100	58	BR359	112	CBR6C	111
AC-800-1	98	APF100W-500	58	BR500D	112	CBR6C-S	111
AC6-1000-1	99	APF150B-100	58	BR6-SE-1000	110	CBR6C/D	111
AC6-1200-1	99	APF150B-500	58	BR6-SE-1200	110	CBR6C/D-S	111
AC6-1400-1	99	APF150BLUE-100	58	BR6-SE-500	110	CBR6D	111
AC6-1600-1	99	APF150W-100	58	BR6-SE-650	110	CBR6D-S	111
AC6-1800-1	99	APF150W-500	58	BR6-SE-800	110	CBR6E	111
AC6-650-1	99	AR1P	55	BR6S-SE-1000	110	CBR6E-S	111
AC6-800-1	99	AR3-15	56	BR6S-SE-1200	110	CSP 1,00	32

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
CSP 1,20	32	ECFS	80	FGB-MD2-48/1219	73	FGB-W2-12/305	73
CSP 1,40	32	EK-350	60	FGB-MD2-54/1372	73	FGB-W2-18/457	73
CSP 1,80	32	EK-TC-50	35	FGB-MD2-60/1524	73	FGB-W2-24/610	73
CSP 2,00	32	EK-TC50	60	FGB-MD2-66/1676	73	FGB-W2-30/762	73
CSP 2,50	32	FBG1	107	FGB-MD2-72/1828	73	FGB-W2-36/914	73
CSRLA	97	FBG1	116	FGB-MD2-78/1828	73	FGB-W2-42/1067	73
CSRLA	111	FG LEVER KIT	69	FGB-MD2-84/1828	73	FGB-W2-48/1219	73
CSRLA-S	97	FG LEVER KIT	74	FGB-MD3-12/305	65	FGB-W2-54/1372	73
CSRLA-S	111	FG-C-GAUGE	65	FGB-MD3-12/305	69	FGB-W2-60/1524	73
CSRLB	97	FG-C-GAUGE	69	FGB-MD3-18/457	65	FGB-W2-66/1676	73
CSRLB	111	FG-SQSB-28/711	69	FGB-MD3-18/457	69	FGB-W2-72/1828	73
CSRLB-S	97	FG-SQSB-34/863	69	FGB-MD3-24/610	65	FGB-W2-78/1828	73
CSRLB-S	111	FG-SQSB-40/1016	69	FGB-MD3-24/610	69	FGB-W2-84/1828	73
CSRLC	97	FG-SQSB-46/1168	69	FGB-MD3-30/762	65	FGB-W3-12/305	65
CSRLC	111	FG-SQSB-52/1320	69	FGB-MD3-30/762	69	FGB-W3-12/305	69
CSRLC-S	97	FG-SQSB-58/1473	69	FGB-MD3-36/914	65	FGB-W3-18/457	65
CSRLC-S	111	FG-SQSB-64/1625	69	FGB-MD3-36/914	69	FGB-W3-18/457	69
CSRLC/D	97	FGB-BL2-12/305	73	FGB-MD3-42/1067	65	FGB-W3-24/610	65
CSRLC/D	111	FGB-BL2-18/457	73	FGB-MD3-42/1067	69	FGB-W3-24/610	69
CSRLC/D-S	97	FGB-BL2-24/610	73	FGB-MD3-48/1219	65	FGB-W3-30/762	65
CSRLC/D-S	111	FGB-BL2-30/762	73	FGB-MD3-48/1219	69	FGB-W3-30/762	69
CSRLD	97	FGB-BL2-36/914	73	FGB-MD3-54/1372	65	FGB-W3-36/914	65
CSRLD	111	FGB-BL2-42/1067	73	FGB-MD3-60/1524	65	FGB-W3-36/914	69
CSRLD-S	97	FGB-BL2-48/1219	73	FGB-MDDD3-12/305	65	FGB-W3-42/1067	65
CSRLD-S	111	FGB-BL2-54/1372	73	FGB-MDDD3-12/305	73	FGB-W3-42/1067	69
CSRLE	97	FGB-BL2-60/1524	73	FGB-MDDD3-12/305	69	FGB-W3-48/1219	65
CSRLE	111	FGB-BL2-66/1676	73	FGB-MDDD3-18/457	65	FGB-W3-48/1219	69
CSRLE-S	97	FGB-BL2-72/1828	73	FGB-MDDD3-18/457	73	FGB-W3-54/1372	65
CSRLE-S	111	FGB-BL2-78/1828	73	FGB-MDDD3-18/457	69	FGB-W3-60/1524	65
CSRLF	97	FGB-BL2-84/1828	73	FGB-MDDD3-24/610	65	FGENDPLT	65
CSRLF	111	FGB-BL3-12/305	65	FGB-MDDD3-24/610	73	FGHEXNUT	65
CSRLF-S	97	FGB-BL3-12/305	69	FGB-MDDD3-24/610	69	FGHRDWRKIT	65
CSRLF-S	111	FGB-BL3-18/457	65	FGB-MDDD3-30/762	65	FGO-RGKIT/1	65
CSRLG	97	FGB-BL3-18/457	69	FGB-MDDD3-30/762	73	FGO-RGKIT/16	65
CSRLG	111	FGB-BL3-24/610	65	FGB-MDDD3-30/762	69	FGO-RSM/1	65
CSRLG-S	97	FGB-BL3-24/610	69	FGB-MDDD3-36/914	65	FGP-BL3-12	64
CSRLG-S	111	FGB-BL3-30/762	65	FGB-MDDD3-36/914	73	FGP-BL3-18	64
CW1024	81	FGB-BL3-30/762	69	FGB-MDDD3-36/914	69	FGP-BL3-24	64
CW25/100	81	FGB-BL3-36/914	65	FGB-MDDD3-42/1067	65	FGP-BL3-30	64
CWS1024	81	FGB-BL3-36/914	69	FGB-MDDD3-42/1067	73	FGP-BL3-36	64
CWS25/100	81	FGB-BL3-42/1067	65	FGB-MDDD3-42/1067	69	FGP-BL3-42	64
DS 6020 G	30	FGB-BL3-42/1067	69	FGB-MDDD3-48/1219	65	FGP-BL3-48	64
DS 8120 G	30	FGB-BL3-48/1219	65	FGB-MDDD3-48/1219	73	FGP-BL3-54	64
EB-350	60	FGB-BL3-48/1219	69	FGB-MDDD3-48/1219	69	FGP-BL3-60	64
EC1-1/4	80	FGB-BL3-54/1372	65	FGB-MDDD3-54/1372	65	FGP-MD3-12	64
EC2	80	FGB-BL3-60/1524	65	FGB-MDDD3-60/1524	65	FGP-MD3-18	64
EC3	80	FGB-MD2-12/305	73	FGB-MDDD3S-54/1372	73	FGP-MD3-24	64
EC4	80	FGB-MD2-18/457	73	FGB-MDDD3S-60/1524	73	FGP-MD3-30	64
EC4F	80	FGB-MD2-24/610	73	FGB-MDDD3S-66/1676	73	FGP-MD3-36	64
EC6	80	FGB-MD2-30/762	73	FGB-MDDD3S-72/1828	73	FGP-MD3-42	64
EC6F	80	FGB-MD2-36/914	73	FGB-MDDD3S-78/1828	73	FGP-MD3-48	64
ECF	80	FGB-MD2-42/1067	73	FGB-MDDD3S-84/1828	73	FGP-MD3-54	64

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
FGP-MD3-60	64	FGPES-A-W3-42/1067	68	FGS-A-MD2-18/457	72	FGS-B-66/1676	74
FGP-MDDD3-12	64	FGPES-A-W3-48/1219	68	FGS-A-MD2-24/610	72	FGS-B-72/1829	74
FGP-MDDD3-18	64	FGPES-B-BL3-12/305	68	FGS-A-MD2-30/762	72	FGS-B-78/1981	74
FGP-MDDD3-24	64	FGPES-B-BL3-18/457	68	FGS-A-MD2-36/914	72	FGS-B-84/2134	74
FGP-MDDD3-30	64	FGPES-B-BL3-24/610	68	FGS-A-MD2-42/1067	72	FGS-B-90/2286	74
FGP-MDDD3-36	64	FGPES-B-BL3-30/762	68	FGS-A-MD2-48/1219	72	FGS-B-BL2-12/305	72
FGP-MDDD3-42	64	FGPES-B-BL3-36/914	68	FGS-A-MDDD3-12/305	72	FGS-B-BL2-18/457	72
FGP-MDDD3-48	64	FGPES-B-BL3-42/1067	68	FGS-A-MDDD3-18/457	72	FGS-B-BL2-24/610	72
FGP-MDDD3-54	64	FGPES-B-BL3-48/1219	68	FGS-A-MDDD3-24/610	72	FGS-B-BL2-30/762	72
FGP-MDDD3-60	64	FGPES-B-MD3-12/305	68	FGS-A-MDDD3-30/762	72	FGS-B-BL2-36/914	72
FGP-MOUNT-BASE-BEARING	64	FGPES-B-MD3-18/457	68	FGS-A-MDDD3-36/914	72	FGS-B-BL2-42/1067	72
FGP-MOUNT-FLANGE-BEARING	64	FGPES-B-MD3-24/610	68	FGS-A-MDDD3-42/1067	72	FGS-B-BL2-48/1219	72
FGP-MOUNT-FRAME	64	FGPES-B-MD3-30/762	68	FGS-A-MDDD3-48/1219	72	FGS-B-MD2-12/305	72
FGP-MOUNT-TWO-PIECE	64	FGPES-B-MD3-36/914	68	FGS-A-VW2-12/305	72	FGS-B-MD2-18/457	72
FGP-SECONDARY-ADAPTER- BRKT	64	FGPES-B-MD3-42/1067	68	FGS-A-VW2-18/457	72	FGS-B-MD2-24/610	72
FGP-W3-12	64	FGPES-B-MD3-48/1219	68	FGS-A-VW2-24/610	72	FGS-B-MD2-30/762	72
FGP-W3-18	64	FGPES-B-MDDD3-12/305	68	FGS-A-VW2-30/762	72	FGS-B-MD2-36/914	72
FGP-W3-24	64	FGPES-B-MDDD3-18/457	68	FGS-A-VW2-36/914	72	FGS-B-MD2-42/1067	72
FGP-W3-30	64	FGPES-B-MDDD3-24/610	68	FGS-A-VW2-42/1067	72	FGS-B-MD2-48/1219	72
FGP-W3-36	64	FGPES-B-MDDD3-30/762	68	FGS-A-VW2-48/1219	72	FGS-B-MDDD3-12/305	72
FGP-W3-42	64	FGPES-B-MDDD3-36/914	68	FGS-AB-BL2-54/1372	72	FGS-B-MDDD3-18/457	72
FGP-W3-48	64	FGPES-B-MDDD3-42/1067	68	FGS-AB-BL2-60/1524	72	FGS-B-MDDD3-24/610	72
FGP-W3-54	64	FGPES-B-MDDD3-48/1219	68	FGS-AB-BL2-66/1676	72	FGS-B-MDDD3-30/762	72
FGP-W3-60	64	FGPES-B-W3-12/305	68	FGS-AB-BL2-72/1829	72	FGS-B-MDDD3-36/914	72
FGPBSG	65	FGPES-B-W3-18/457	68	FGS-AB-BL2-78/1981	72	FGS-B-MDDD3-42/1067	72
FGPES-A-BL3-12/305	68	FGPES-B-W3-24/610	68	FGS-AB-BL2-84/2134	72	FGS-B-MDDD3-48/1219	72
FGPES-A-BL3-18/457	68	FGPES-B-W3-30/762	68	FGS-AB-MD2-54/1372	72	FGS-B-VW2-12/305	72
FGPES-A-BL3-24/610	68	FGPES-B-W3-36/914	68	FGS-AB-MD2-60/1524	72	FGS-B-VW2-18/457	72
FGPES-A-BL3-30/762	68	FGPES-B-W3-42/1067	68	FGS-AB-MD2-66/1676	72	FGS-B-VW2-24/610	72
FGPES-A-BL3-36/914	68	FGPES-B-W3-48/1219	68	FGS-AB-MD2-72/1829	72	FGS-B-VW2-30/762	72
FGPES-A-BL3-42/1067	68	FGPIN	65	FGS-AB-MD2-78/1981	72	FGS-B-VW2-36/914	72
FGPES-A-BL3-48/1219	68	FGPL-24/610	65	FGS-AB-MD2-84/2134	72	FGS-B-VW2-42/1067	72
FGPES-A-MD3-12/305	68	FGPL-30/762	65	FGS-AB-MDDD3-54/1372	72	FGS-B-VW2-48/1219	72
FGPES-A-MD3-18/457	68	FGPL-36/914	65	FGS-AB-MDDD3-60/1524	72	FGS-BLADE-GAUGE	74
FGPES-A-MD3-24/610	68	FGPL-42/1067	65	FGS-AB-MDDD3-66/1676	72	FGS-FGPES-EU-MP MOUNTING PLATE	69
FGPES-A-MD3-30/762	68	FGPL-48/1219	65	FGS-AB-MDDD3-72/1829	72	FGS-FGPES-EU-MP MOUNTING PLATE	74
FGPES-A-MD3-36/914	68	FGPL-54/1372	65	FGS-AB-MDDD3-78/1981	72	FGS-FGPES-PM BLANK MNTG PLT	69
FGPES-A-MD3-42/1067	68	FGPL-60/1524	65	FGS-AB-MDDD3-84/2134	72	FGS-FGPES-PM BLANK MNTG PLT	74
FGPES-A-MD3-48/1219	68	FGPL-66/1676	65	FGS-AB-W2-54/1372	72	FGS-MP MOUNTING PLATE	69
FGPES-A-MDDD3-12/305	68	FGPL-72/1829	65	FGS-AB-W2-60/1524	72	FGS-MP MOUNTING PLATE	74
FGPES-A-MDDD3-18/457	68	FGPS-BSG-RNG	69	FGS-AB-W2-66/1676	72	FGS-PB POSITIONING BOLT	74
FGPES-A-MDDD3-24/610	68	FGPS-BSG-SQ	69	FGS-AB-W2-72/1829	72	FGS-S-102/2591	74
FGPES-A-MDDD3-30/762	68	FGPSHWKIT RPL HARDWARE KIT	69	FGS-AB-W2-78/1981	72	FGS-S-108/2743	74
FGPES-A-MDDD3-36/914	68	FGS-A-BL2-12/305	72	FGS-AB-W2-84/2134	72	FGS-S-30/762	74
FGPES-A-MDDD3-42/1067	68	FGS-A-BL2-18/457	72	FGS-B-18/457	74	FGS-S-36/914	74
FGPES-A-MDDD3-48/1219	68	FGS-A-BL2-24/610	72	FGS-B-24/610	74	FGS-S-42/1067	74
FGPES-A-W3-12/305	68	FGS-A-BL2-30/762	72	FGS-B-30/762	74	FGS-S-48/1219	74
FGPES-A-W3-18/457	68	FGS-A-BL2-36/914	72	FGS-B-36/914	74	FGS-S-54/1372	74
FGPES-A-W3-24/610	68	FGS-A-BL2-42/1067	72	FGS-B-42/1067	74		
FGPES-A-W3-30/762	68	FGS-A-BL2-48/1219	72	FGS-B-48/1219	74		
FGPES-A-W3-36/914	68	FGS-A-MD2-12/305	72	FGS-B-54/1372	74		
				FGS-B-60/1524	74		

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
FGS-S-60/1524	74	FS-1801-54T	33	FXC-ROB	115	G 003-SS-900W	25
FGS-S-66/1676	74	FS-1801-54W	33	FXC-SOB-20	115	G 005-SS-1200	27
FGS-S-78/1981	74	FS-1801-G-2	33	G 00-SS-1200W	25	G 005-SS-1200W	25
FGS-S-84/2134	74	FS-1801-G-XL	33	G 00-SS-1500W	25	G 005-SS-1500	27
FGS-S-90/2286	74	FS-351-1&7	34	G 00-SS-150W	25	G 005-SS-1500W	25
FGS-S-96/2438	74	FS-351-30	34	G 00-SS-300W	25	G 005-SS-300W	25
FGS-SB SNAP BUSHING	74	FS-351-40	34	G 00-SS-600W	25	G 005-SS-600	27
FGS-TA TORQUE ARM	74	FS-351-54T	34	G 001-G-1200W	26	G 005-SS-600W	25
FGSHWKIT REPL HARDWARE	74	FS-351-54W	34	G 001-G-1500W	26	G 005-SS-900W	25
KIT		FS-351-G-2	34	G 001-G-150W	26	G 005A-SS-1200W	25
FGSTNDOFFKIT/1	65	FS-351-G-XL	34	G 001-G-300W	26	G 005A-SS-1500W	25
FGSTNDOFFKIT/8	65	FS-601-1&7	33	G 001-G-600W	26	G 005A-SS-300W	25
FGTBSEG	65	FS-601-30	33	G 001-SS-1200	27	G 005A-SS-600W	25
FGTC-TWA TENSIONER	69	FS-601-40	33	G 001-SS-1200W	25	G 005A-SS-900W	25
WELDMENT A		FS-601-54T	33	G 001-SS-1500	27	G 006-SS-1200	27
FGTC-TWA TENSIONER	74	FS-601-54W	33	G 001-SS-1500W	25	G 006-SS-1200W	25
WELDMENT A		FS-601-G-2	33	G 001-SS-150W	25	G 006-SS-1500	27
FGTC-TWB TENSIONER	69	FS-601-G-XL	33	G 001-SS-300W	25	G 006-SS-1500W	25
WELDMENT B		FS-901-1&7	33	G 001-SS-600	27	G 006-SS-300W	25
FGTC-TWB TENSIONER	74	FS-901-30	33	G 001-SS-600W	25	G 006-SS-600	27
WELDMENT B		FS-901-40	33	G 001-SS-900W	25	G 006-SS-600W	25
FGTHSG	65	FS-901-54T	33	G 001A-SS-150	27	G 006-SS-900W	25
FGTHUB	65	FS-901-54W	33	G 001A-SS-150W	25	G 008-SS-1200W	25
FGTS-20/500	65	FS-901-G-2	33	G 001A-SS-300	27	G 008-SS-1500W	25
FGTS-36/900	65	FS-901-G-XL	33	G 001A-SS-300W	25	G 008-SS-300W	25
FGTS-60/1500	65	FS-KNOB	34	G 002-G-1200W	26	G 008-SS-600W	25
FGTS-XL	65	FSK-1B	120	G 002-G-1500W	26	G 008-SS-900W	25
FILLRUBBER-4	115	FSK-1BA	120	G 002-G-150W	26	G 15 A	27
FL11C	107	FSK2M	120	G 002-G-300W	26	G 15 B	27
FL7C	91	FSK2MP	120	G 002-G-600W	26	G 20	27
FL7C	107	FSK2MXL	120	G 002-SS-1200	27	G 20 C	27
FLEX-LIFTER CART	122	FSK2MXLP	120	G 002-SS-1200W	25	G 25 D	27
FLEX-LIFTER L	122	FVS 140	105	G 002-SS-1500	27	G 25 G	27
FLEX-LIFTER M	122	FVS 190	105	G 002-SS-1500W	25	G 27 K	27
FLEX-LIFTER XL	122	FXC-1BATT	114	G 002-SS-150W	25	G 27 L	27
FLRLB-XL-EC	122	FXC-AGA	115	G 002-SS-300W	25	G 35 N	27
FS-1201-1&7	33	FXC-CCW	115	G 002-SS-600	27	G 45 U	27
FS-1201-30	33	FXC-CD-AB	114	G 002-SS-600W	25	G 55 W	27
FS-1201-40	33	FXC-CD-CD	114	G 002-SS-900W	25	G 65 X	27
FS-1201-54T	33	FXC-CD-EFG	114	G 003-G-1200W	26	G006A-SS-1200W	25
FS-1201-54W	33	FXC-CD-HIJ	114	G 003-G-1500W	26	G006A-SS-1500W	25
FS-1201-G-2	33	FXC-CDW	115	G 003-G-150W	26	G006A-SS-300W	25
FS-1201-G-XL	33	FXC-CN	115	G 003-G-300W	26	G006A-SS-600W	25
FS-1501-1&7	33	FXC-DH-2	114	G 003-G-600W	26	G006A-SS-900W	25
FS-1501-30	33	FXC-FRP	115	G 003-SS-1200	27	GBRK SN 3500 - 49999	34
FS-1501-40	33	FXC-FRT	115	G 003-SS-1200W	25	GBRK SN 50000+	34
FS-1501-54T	33	FXC-HC	115	G 003-SS-1500	27	H 1,20	32
FS-1501-54W	33	FXC-ITK	114	G 003-SS-1500W	25	H 1,40	32
FS-1501-G-2	33	FXC-OBSH	115	G 003-SS-150W	25	H 1,60	32
FS-1501-G-XL	33	FXC-PCB	114	G 003-SS-300W	25	H100	115
FS-1801-30	33	FXC-PCBK	114	G 003-SS-600	27	HD1	80
FS-1801-40	33	FXC-POB	115	G 003-SS-600W	25	HD1-1/4-F	81

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
HD1-1/4-FS	81	HITCHGD-V1-SUPPORT-BAR-50IN	76	HP 1020W/230V-60Hz	40	KS 1048/100	16
HD1-F	81	HITCHGD-V1-SUPPORT-BAR-50IN	76	HP 1020W/230V-60Hz-H	40	KS 1048/100	32
HD1-FS	81	HITCHGD-V1-SUPPORT-BAR-50IN	76	HP 1020W/230V-60Hz-H	42	KS 1050/100	16
HD1S	80	HITCHGD-V1-SUPPORT-BAR-50IN	76	HP 1020W/230V-60Hz-HM	40	KS 1050/100	32
HD2	80	HITCHGD-V1-SUPPORT-BAR-62IN	76	HP 1020W/230V-60Hz-M	40	KS 1057/100	16
HD2S	80	HITCHGD-V1-SUPPORT-BAR-62IN	76	HP 500	39	KS 1057/100	32
HDCS-900-24	118	HITCHGD-V1-SUPPORT-BAR-74IN	76	HP1	81	KS 1063/100	16
HDCS-900-36	118	HITCHGD-V1-SUPPORT-BAR-74IN	76	HP1	91	KS 1063/100	32
HDCS-900-48	118	HITCHGD-V1-SUPPORT-BAR-74IN	76	HP1	107	KS 1075/100	16
HDCS-900-60	118	HITCHGD-V1-SUPPORT-BAR-74IN	76	HP2	107	KS 1075/100	32
HDCS-900-72	118	HITCHGD-V3-KIT-36IN	76	HP3	81	KS 1090/50	16
HDCS-900-84	118	HITCHGD-V3-KIT-42IN	76	HP3	107	KS 1090/50	32
HDCS-BS	118	HITCHGD-V3-KIT-48IN	76	HP750	39	KS 1095/50	16
HDCS-CBK	118	HITCHGD-V3-KIT-60IN	76	HPRET2	84	KS 1095/50	32
HDCS-SB	118	HITCHGD-V3-KIT-72IN	76	HR25-LL25-50	35	KS 1100/50	16
HDCS-SDA	118	HITCHGD-V3-KIT-72IN	76	HSG 0-SF/115V-60HZ	35	KS 1100/50	32
HDCS-SKK	118	HITCHGD-V3-MOUNTING-KIT	76	HSG 0-SF/230V-50HZ	35	KS 1115/50	16
HITCHGD-V1-CENTER-SEG-10PC-PK	76	HITCHGD-V3-MOUNTING-PLATE	76	HSG-KR Schneidspitze Typ R	35	KS 1115/50	32
HITCHGD-V1-CENTER-SEG-10PC-PK	76	HNCS 1,50	32	HSG-SF Schneidfuss für HSG-0	35	KS 1150/25	16
HITCHGD-V1-CENTER-SEG-10PC-PK	76	HNCS 1,80	32	HSP3	107	KS 1150/25	32
HITCHGD-V1-CENTER-SEG-10PC-PK	76	HNCS 2,00	32	HSP3	116	L-06	121
HITCHGD-V1-CENTER-SEGMENT-3IN	76	HNCS 2,50	32	HSPV-F	39	L-08	121
HITCHGD-V1-CENTER-SEGMENT-3IN	76	HNCS 3,00	32	HSPV-H	39	L-10	121
HITCHGD-V1-CENTER-SEGMENT-3IN	76	HNSS 1,20	32	HW1	91	L-12	121
HITCHGD-V1-KIT-36IN	76	HNSS 1,35	32	HW1	107	L-14	121
HITCHGD-V1-KIT-42IN	76	HNSS 1,50	32	HW2	107	L-16	121
HITCHGD-V1-KIT-48IN	76	HNSS 1,80	32	HW3	107	L-18	121
HITCHGD-V1-KIT-60IN	76	HNSS 2,00	32	HZS-2	42	L-20	121
HITCHGD-V1-KIT-72IN	76	HNSS 2,50	32	ITEC-170	118	L-22	121
HITCHGD-V1-LEFT-END-SEGMENT	76	HNSS 3,00	32	ITEC-170-BLADE	118	L-24	121
HITCHGD-V1-LEFT-END-SEGMENT	76	HP 1020/200V	40	ITEC-170C	118	L-26	121
HITCHGD-V1-LEFT-END-SEGMENT	76	HP 1020/200V-H	40	ITEC-220	118	L-28	121
HITCHGD-V1-LEFT-END-SEGMENT	76	HP 1020/200V-HM	40	ITEC-220-BLADE	118	L-30	121
HITCHGD-V1-LEFT-END-SEGMENT	76	HP 1020/200V-M	40	ITEC-220C	118	L1-1/2-B	80
HITCHGD-V1-LEFT-SEG-5PC-PK	76	HP 1020/230V	40	ITGW-86	121	L1-1/2-BS	80
HITCHGD-V1-LEFT-SEG-5PC-PK	76	HP 1020/230V-H	40	KK-UK-1201	39	L1-1/2-W	80
HITCHGD-V1-MOUNTING-KIT	76	HP 1020/230V-HM	40	KK-UK-601	39	L1-1/2-WS	80
HITCHGD-V1-MOUNTING-PLATE	76	HP 1020/230V-M	40	KK-UK-901	39	L1-B	80
HITCHGD-V1-RIGHT-END-SEGMENT	76	HP 1020/400V	40	KS 1,40	16	L1-BS	80
HITCHGD-V1-RIGHT-END-SEGMENT	76	HP 1020/400V-H	40	KS 1,40 (30 Meter)	32	L1-F	80
HITCHGD-V1-RIGHT-END-SEGMENT	76	HP 1020/400V-HM	40	KS 1010/100	16	L1-W	80
HITCHGD-V1-RIGHT-END-SEGMENT	76	HP 1020/400V-M	40	KS 1010/100	32	L1-WS	80
HITCHGD-V1-RIGHT-SEG-5PC-PK	76	HP 1020W/115V-60Hz	40	KS 1015/100	16	L1/2-F	80
HITCHGD-V1-RIGHT-SEG-5PC-PK	76	HP 1020W/115V-60Hz-H	40	KS 1015/100	32	L1/2-FS	80
HITCHGD-V1-SUPPORT-BAR-38IN	76	HP 1020W/115V-60Hz-H	42	KS 1020/100	16	L2-B	80
HITCHGD-V1-SUPPORT-BAR-38IN	76	HP 1020W/115V-60Hz-HM	40	KS 1020/100	32	L2-BS	80
HITCHGD-V1-SUPPORT-BAR-38IN	76	HP 1020W/115V-60Hz-M	40	KS 1025/100	16	L2-W	80
HITCHGD-V1-SUPPORT-BAR-38IN	76	HP 1020W/230V-50Hz	40	KS 1025/100	32	L2-WS	80
HITCHGD-V1-SUPPORT-BAR-44IN	76	HP 1020W/230V-50Hz-H	40	KS 1035/100	16	L3-B	80
HITCHGD-V1-SUPPORT-BAR-44IN	76	HP 1020W/230V-50Hz-H	42	KS 1035/100	32	L3-BS	80
HITCHGD-V1-SUPPORT-BAR-44IN	76	HP 1020W/230V-50Hz-HM	40	KS 1040/100	16	L3-W	80
HITCHGD-V1-SUPPORT-BAR-44IN	76	HP 1020W/230V-50Hz-M	40	KS 1040/100	32	L3-WS	80

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
L3/4-F	80	LW95	35	MSRTX-48	101	NC62-X	51
L3/4-FS	80	LW95-#1(40)	35	MSRTX-48-AL	101	NCS-1000-1	89
L5/8-B	80	LW95-#2-7(54)	35	MSRTX-60	101	NCS-1000-1	98
L5/8-BS	80	LW95-#25	35	MSRTX-60-AL	101	NCS-1200-1	89
L5/8-F	80	LW95-#36	35	NAC-1000-1	89	NCS-1200-1	98
L5/8-FS	80	M-4	61	NAC-1000-1	98	NCS-1400-1	89
L5/8-W	80	Makita Impact Tool	107	NAC-1200-1	89	NCS-1400-1	98
L5/8-WS	80	MART-7	55	NAC-1200-1	98	NCS-1600-1	89
LASER BELT SQUARE	121	MARTK-14	55	NAC-1400-1	89	NCS-1600-1	98
Laser Belt Square	61	MARTK-7	55	NAC-1400-1	98	NCS-500-1	89
LG1-1/2-C	81	MBRT10-30-AL	112	NAC-1600-1	89	NCS-500-1	98
LG2-C	81	MBRT10-36-AL	112	NAC-1600-1	98	NCS-650-1	89
LL25-50	35	MBRT10-42-AL	112	NAC-500-1	89	NCS-650-1	98
LL36-50	35	MBRT10-48-AL	112	NAC-500-1	98	NCS-800-1	89
LP-1201-30/40/G-2	33	MBRT10-60-AL	112	NAC-650-1	89	NCS-800-1	98
LP-1201-30/40/G-2	33	MBRT10-72-AL	112	NAC-650-1	98	NCS-C	89
LP-1201-54/GXL	33	MBRT10-84-AL	112	NAC-800-1	89	NCS-C	98
LP-1201-54/GXL	33	MBRT6-30-AL	112	NAC-800-1	98	NCS1-C	51
LP-1501-30/40/G-2	33	MBRT6-36-AL	112	NAC6-1000-1	100	NCS1-X	51
LP-1501-30/40/G-2	33	MBRT6-42-AL	112	NAC6-1200-1	100	NCS187-C	51
LP-1501-54/GXL	33	MBRT6-48-AL	112	NAC6-1400-1	100	NCS187-X	51
LP-1501-54/GXL	33	MBRT6-60-AL	112	NAC6-1600-1	100	NCS62-C	51
LP-1801-30/40/G-2	33	MBRT6-72-AL	112	NAC6-1800-1	100	NCS62-X	51
LP-1801-30/40/G-2	33	MBRT6-84-AL	112	NAC6-750-1	100	NCS962-1200-1	100
LP-1801-54/GXL	33	MBRTA-42	112	NAC6-800-1	100	NCS975-1000-1	100
LP-1801-54/GXL	33	MBRTA-48	112	NB-1000-1	99	NCS975-1200-1	100
LP-351-30/40/G-2	34	MBRTA-60	112	NB-1200-1	99	NCS975-1400-1	100
LP-351-54/GXL	34	MBRTA-72	112	NB-500-1	99	NCS975-1600-1	100
LP-601-30/40/G-2	33	MBRTA-84	112	NB-650-1	99	NCS975-1800-1	100
LP-601-30/40/G-2	33	MDT220-1	59	NB-800-1	99	NK 1,50	32
LP-601-54/GXL	33	ML-351	34	NB-C	99	NK 1,80	32
LP-601-54/GXL	33	MSRT-30E-AL	101	NC-1000-1	89	NK 2,00	32
LP-901-30/40/G-2	33	MSRT-36E-AL	101	NC-1000-1	98	NK 2,50	32
LP-901-30/40/G-2	33	MSRT-42E-AL	101	NC-1200-1	89	NK 3,00	32
LP-901-54/GXL	33	MSRT-48E-AL	101	NC-1200-1	98	NK 3,50	32
LP-901-54/GXL	33	MSRT-60E-AL	101	NC-1400-1	89	NK 4,00	32
LS-1/06-24	121	MSRT-72-AL	101	NC-1400-1	98	NST 1,20	32
LSHD30/750	120	MSRT8-48	101	NC-1600-1	89	NST 1,35	32
LSHD36/900	120	MSRT8-48-AL	101	NC-1600-1	98	NST 1,50	32
LSHD42/1050	120	MSRT8-48E-AL	101	NC-500-1	89	NST 1,80	32
LSHD48/1200	120	MSRT8-60	101	NC-500-1	98	NST 2,00	32
LSHD60/1500	120	MSRT8-60-AL	101	NC-650-1	89	NST 2,50	32
LSHD72/1800	120	MSRT8-60E-AL	101	NC-650-1	98	NST 3,00	32
LSHD84/2100	120	MSRT8-72	101	NC-800-1	89	NST 3,50	32
LSHD96/2400	120	MSRT8-84	101	NC-800-1	98	NST 4,00	32
LSHDB30/750	120	MSRT9-48	101	NC-C	89	NST 4,50	32
LSHDB36/900	120	MSRT9-60	101	NC-C	98	NUT FLANGED M8-1.25 SS	69
LSHDB42/1050	120	MSRTX-12-AL	101	NC1-C	51	NUT FLANGED M8X1.25 SS	74
LSHDB48/1200	120	MSRTX-30-AL	101	NC1-X	51	OLFA-Messer Typ OL	35
LSHDB60/1500	120	MSRTX-36-AL	101	NC187-C	51	P-80/10	29
LSHDB72/1800	120	MSRTX-42	101	NC187-X	51	P-80/3	29
LSHDS	120	MSRTX-42-AL	101	NC62-C	51	P-80/30	29

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
P1P	81	R2-32/800	93	R5S-SE-63/1600	94	RL-601	33
P1P	91	R2-40/1000	93	R6-BR14	96	RL-901	33
P1P	107	R2-48/1200	93	R6-R8	102	RL-ROLLER ASSEMBLY	34
P2AS - ARU series	52	R2-55/1400	93	R6-R8 RIVET GAUGE	110	RL-URETHANE	34
P2P	107	R2J-20/500AANC	93	R6-SE-24/600	95	RP1E	108
P3P	81	R2J-20/500ANC	93	R6-SE-32/800	95	RP1ES	108
P3P	107	R2J-26/650AANC	93	R6-SE-40/1000	95	RP2E	108
P6AS - AMK + AMU series	52	R2J-26/650ANC	93	R6-SE-48/1200	95	RP2ES	108
PB1	52	R2J-32/800AANC	93	R6-SE-55/1400	95	RS-GOLD-DA	52
PCA7-600	59	R2J-32/800ANC	93	R6-SE-63/1600	95	RS-GOLD-DA-48	52
PE-60/3	29	R2J-40/1000AANC	93	R6-SE-72/1800	95	RS-GOLD-DRIVER	52
PG2	81	R2J-40/1000ANC	93	R8-SE-40/1000	95	RS-GOLD-MAINTENANCE UNIT	52
PG2S	81	R2J-48/1200AANC	93	R8-SE-48/1200	95	RS125-47/1200-25	50
PG3	81	R2J-48/1200ANC	93	R8-SE-55/1400	95	RS125J12/300NC	49
PG3S	81	R2MA	93	R8-SE-63/1600	95	RS125J24/600NC	49
PK 1,00	32	R2S-20/500	93	R8-SE-72/1800	95	RS125J32/800NC	49
PK 1,20	32	R2S-26/650	93	R9	96	RS125J40/1000NC	49
PK 1,40	32	R2S-32/800	93	R9S-SE-40/1000	95	RS125J47/1200NC	49
PK 1005	30	R2S-40/1000	93	R9S-SE-48/1200	95	RS125J59/1500NC	49
PK 1010	30	R2S-48/1200	93	RAR5-1/2-SE-26/650	94	RS125S-47/1200-25	50
PK 1015	30	R2T	93	RAR5-1/2-SE-32/800	94	RS125SJ12/300NCS	49
PK 1020	30	R5-1/2-SE-26/650	94	RAR5-1/2-SE-40/1000	94	RS125SJ24/600NCS	49
PK 1030	30	R5-1/2-SE-32/800	94	RAR5-1/2-SE-42/1050	94	RS125SJ32/800NCS	49
PK 1035	30	R5-1/2-SE-40/1000	94	RAR5-1/2-SE-48/1200	94	RS125SJ40/1000NCS	49
PK 1040	30	R5-1/2-SE-48/1200	94	RAR5-1/2-SE-55/1400	94	RS125SJ40/1000SS	49
PL-25	35	R5-1/2-SE-55/1400	94	RAR5-1/2-SE-63/1600	94	RS125SJ47/1200NCS	49
PL-30	35	R5-1/2-SE-63/1600	94	RAR5-1/2-SE-72/1800	94	RS125SJ59/1500NCS	49
PL-40	35	R5-1/2-SE-72/1800	94	RAR5-SE-26/650	94	RS187-47/1200-25	50
PL-G	35	R5-1/2MA-SE	94	RAR5-SE-32/800	94	RS187J12/300NC	49
PNEUDRIVE1	103	R5-R5-1/2-RAR6LP-BR10	96	RAR5-SE-40/1000	94	RS187J12/300NCS	49
POLY 0,80 FDA	32	R5-RAR6LP	102	RAR5-SE-48/1200	94	RS187J24/600NC	49
POLY 0,80 FDA-BLACK	32	R5-RAR6LP RIVET GAUGE	110	RAR5-SE-55/1400	94	RS187J32/800NC	49
POLY 0,90 FDA	32	R5-SE-20/500	94	RAR5-SE-63/1600	94	RS187J40/1000NC	49
POLY 0,90 FDA-BLACK	32	R5-SE-26/650	94	RAR6-SE-32/800	95	RS187J47/1200NC	49
POLY 0,90 FDA-BLUE	32	R5-SE-32/800	94	RAR6-SE-40/1000	95	RS187J59/1500NC	49
POLY 1,00 FDA	32	R5-SE-40/1000	94	RAR6-SE-48/1200	95	RS187S-47/1200-25	50
POLY 1,00 FDA-BLACK	32	R5-SE-48/1200	94	RAR6-SE-55/1400	95	RS187SJ24/600NCS	49
POLY 1,20 FDA	32	R5-SE-55/1400	94	RAR6-SE-63/1600	95	RS187SJ32/800NCS	49
POLY 1,20 FDA-BLACK	32	R5-SE-63/1600	94	RAR6-SE-72/1800	95	RS187SJ40/1000NCS	49
POLY 1,50 FDA	32	R5J-RS	102	RAR8-SE-40/1000	95	RS187SJ47/1200NCS	49
PRL4	59	R5J-SE-20/500NC	94	RAR8-SE-48/1200	95	RS187SJ59/1500NCS	49
PS 1005 W	30	R5J-SE-26/650NC	94	RAR8-SE-55/1400	95	RS62-47/1200-5	50
PS 1010 R	30	R5J-SE-32/800NC	94	RAR8-SE-63/1600	95	RS62J12/300NC	49
PS 1010 W	30	R5J-SE-40/1000NC	94	RAR8-SE-72/1800	95	RS62J24/600NC	49
PS 1015 R	30	R5J-SE-48/1200NC	94	RB-1	52	RS62J32/800NC	49
PS 1015 W	30	R5MA-SE	94	RB-1	56	RS62J40/1000NC	49
PS 1020 R	30	R5S-SE-20/500	94	RB-1	61	RS62J47/1200NC	49
PS 1020 W	30	R5S-SE-26/650	94	RB-1	81	RS62J59/1500NC	49
PS 1025 R	30	R5S-SE-32/800	94	RB-1	116	RS62S-47/1200-25	50
PS 1025 W	30	R5S-SE-40/1000	94	RL-1201	33	RS62SJ12/300NCS	49
R2-20/500	93	R5S-SE-48/1200	94	RL-1501	33	RS62SJ24/600NCS	49
R2-26/650	93	R5S-SE-55/1400	94	RL-1801	33	RS62SJ32/800NCS	49

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
RS62SJ40/1000NCS	49	SC6-1600-1	99	SL5-1	116	SRA-S	111
RS62SJ47/1200NCS	49	SC6-650-1	99	SMARTCLAMP	60	SRAA	93
RS62SJ59/1500NCS	49	SC6-800-1	99	SMARTCLAMP	121	SRAA	96
RSC187	52	SCREW HEX M8-1.25X35	74	SP1-1000	51	SRAA-2M	93
RSC187-12	52	PARTIAL THD, SS		SP1-1200	51	SRAA-2M	96
RSC187-18	52	SCREW HEX M8-1.25X45	74	SP1-1500	51	SRAA-S	93
RSC187-24	52	PARTIAL THD, SS		SP2-1000	51	SRAA-S	96
RSC187-36	52	SCRW HEX HEAD M8-1.25 X	69	SP2-1200	51	SRB	93
RSC187-4	52	35 SS		SP2-1500	51	SRB	96
RSC187-48	52	SE-160/10	29	SP62-1000	51	SRB	111
RSC187-6	52	SE-160/3	29	SP62-1200	51	SRB-2M	93
RSC187-60	52	SE-160/30	29	SP62-1500	51	SRB-2M	96
RSTK-KOFFER STK	51	SE-190/10	29	SR-50	93	SRB-2M	111
RSTK4-12	51	SE-190/3	29	SR-50	112	SRB-S	93
RSTK4-6	51	SE-50/10	29	SR-CB	102	SRB-S	96
RTBS Rough Top Skiver	52	SE-50/3	29	SR2-30	102	SRB-S	111
RTBS Rough Top Skiver	61	SE-50/30	29	SR2-42	102	SRC	96
RTBS-F	116	SE-60/10	29	SR2-48	102	SRC	111
S-100/10	29	SE-60/3	29	SR2-60	102	SRC-2M	96
S-100/30	29	SE-60/30	29	SR22-AL	102	SRC-2M	111
S-60/10	29	SE-90/10	29	SR22SA	102	SRC-S	96
S-60/3	29	SE-90/3	29	SR22SAE	102	SRC-S	111
S-60/30	29	SE-90/30	29	SR22SAM	102	SRC/D	96
S-90/10	29	SE-BLUE-50/10	29	SR23	102	SRC/D	111
S-90/3	29	SE-BLUE-50/3	29	SR24	102	SRC/D-2M	96
S-90/30	29	SE-BLUE-50/30	29	SR24-AL	102	SRC/D-2M	111
S100B	59	SE-BLUE-60/10	29	SR25	102	SRC/D-S	96
S125	53	SE-BLUE-60/3	29	SR25-AL	102	SRC/D-S	111
S150B	59	SE-BLUE-60/30	29	SR27-AL	102	SRD	96
S187	53	SE-BLUE-90/10	29	SR27SA	102	SRD	111
S1S	91	SE-BLUE-90/3	29	SR5-1	102	SRD-2M	96
S1S	107	SE-BLUE-90/30	29	SR5-7	93	SRD-2M	111
S2S	107	SEB-50/10	29	SR5-7	102	SRD-S	96
S3S	107	SEB-50/3	29	SR50	102	SRD-S	111
SB-60/10	29	SEB-50/30	29	SR700	102	SRE	96
SB-90/10	29	SEB-60/10	29	SR747	102	SRE	111
SB-90/3	29	SEB-60/3	29	SR747-AL	102	SRE-2M	96
SB-90/30	29	SEB-60/30	29	SR757	102	SRE-2M	111
SC-1000-1	89	SEB-90/10	29	SR757	102	SRE-S	96
SC-1000-1	98	SEB-90/3	29	SR759	102	SRE-S	111
SC-1200-1	89	SEB-90/30	29	SR759	112	SRF	96
SC-1200-1	98	SEK-60/10	30	SR759-2	102	SRF	111
SC-500-1	89	SEK-60/3	30	SR800	102	SRF-2M	96
SC-650-1	89	SEK-60/30	30	SR859-8	102	SRF-2M	111
SC-650-1	98	SEK-90/10	30	SRA	93	SRF-S	96
SC-800-1	89	SEK-90/3	30	SRA	96	SRF-S	111
SC-800-1	98	SEK-90/30	30	SRA	111	SRF-S-2M	111
SC-C	89	SHIM-KIT-5-BALER-SKIVER	56	SRA-2M	93	SRG	96
SC-C	98	SKIVER-BALERBELT-7IN	56	SRA-2M	96	SRG	111
SC6-1000-1	99	SL5-1	102	SRA-2M	111	SRG-2M	96
SC6-1200-1	99	SL5-1	107	SRA-S	93	SRG-2M	111
SC6-1400-1	99	SL5-1	112	SRA-S	96	SRG-S	96

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
SRG-S	111	ST5-16	53	TGB-2.25/57-1.5/.75-48/1219	78	TGB-6/152-5/B-24/610	77
SRG-S-2M	111	ST5-3	56	TGB-2.25/57-1.5/.75-60/1524	78	TGB-6/152-5/B-36/914	77
SRH	96	ST5-3	53	TGB-2.5/64-1.5/1-24/610	78	TGB-6/152-5/B-42/1067	77
SRH	111	ST5-5	52	TGB-2.5/64-1.5/1-36/914	78	TGB-6/152-5/B-48/1219	77
SRI	96	ST5-5	53	TGB-2.5/64-1.5/1-42/1067	78	TGB-6/152-5/B-60/1524	77
SRI	111	ST6-9	52	TGB-2.5/64-1.5/1-48/1219	78	TGB-7/178-2/5-24/610	77
SRJ	96	ST7-5	52	TGB-2.5/64-1.5/1-60/1524	78	TGB-7/178-2/5-36/914	77
SRJ	111	ST8-A-SN200 ANVIL	52	TGB-2/51-1/1-24/610	78	TGB-7/178-2/5-42/1067	77
SRK	96	ST8-CAM	52	TGB-2/51-1/1-36/914	78	TGB-7/178-2/5-48/1219	77
SRK	111	STP-WIDE-FLANGE-BRACKET	78	TGB-2/51-1/1-42/1067	78	TGB-7/178-2/5-60/1524	77
SS 1,00	32	T2W	108	TGB-2/51-1/1-48/1219	78	TGB-7/178-3/4-24/610	77
SS 1,20	32	TB1200	101	TGB-2/51-1/1-60/1524	78	TGB-7/178-3/4-36/914	77
SS 1,40	32	TB1500	101	TGB-3/76-1.5/1.5-24/610	78	TGB-7/178-3/4-42/1067	77
SS 1,50	32	TB900	101	TGB-3/76-1.5/1.5-36/914	78	TGB-7/178-3/4-48/1219	77
SS 1,80	32	TC-50	35	TGB-3/76-1.5/1.5-42/1067	78	TGB-7/178-3/4-60/1524	77
SS 2,00	32	TC-50	60	TGB-3/76-1.5/1.5-48/1219	78	TGB-8/203-3/5-24/610	77
SS 2,50	32	TC-50-K	35	TGB-3/76-1.5/1.5-60/1524	78	TGB-8/203-3/5-36/914	77
SS1-1000	51	TCJ-150	60	TGB-3/76-2/B-24/610	77	TGB-8/203-3/5-42/1067	77
SS1-1200	51	TCJ-EK-5	60	TGB-3/76-2/B-36/914	77	TGB-8/203-3/5-48/1219	77
SS1-1500	51	TG-BAR-24/610 RPL BAR	78	TGB-3/76-2/B-42/1067	77	TGB-8/203-3/5-60/1524	77
SS2-1000	51	TG-BAR-36/914 RPL BAR	78	TGB-3/76-2/B-48/1219	77	TGB-8/203-4/4-24/610	77
SS2-1200	51	TG-BAR-42/1067 RPL BAR	78	TGB-3/76-2/B-60/1524	77	TGB-8/203-4/4-36/914	77
SS2-1500	51	TG-BAR-48/1219 RPL BAR	78	TGB-4/102-2/2-24/610	77	TGB-8/203-4/4-42/1067	77
SS200	108	TG-BAR-60/1524 RPL BAR	78	TGB-4/102-2/2-36/914	77	TGB-8/203-4/4-48/1219	77
SS201	108	TG-MTG-BRKT RPL MNTG	78	TGB-4/102-2/2-42/1067	77	TGB-8/203-4/4-60/1524	77
SS202	108	BRACKET		TGB-4/102-2/2-48/1219	77	TGB-9/229-4/5-24/610	77
SS203	108	TG-MTG-BRKT-DUALSLOT	78	TGB-4/102-2/2-60/1524	77	TGB-9/229-4/5-36/914	77
SS204	108	TG-MTG-BRKT-LONGDROP	78	TGB-4/102-3/B-24/610	77	TGB-9/229-4/5-42/1067	77
SS205	108	TG-MTG-BRKT-LOWPRO	78	TGB-4/102-3/B-36/914	77	TGB-9/229-4/5-48/1219	77
SS206	108	TGB-1.5-3.0-ANGLE-BRKT-KIT	78	TGB-4/102-3/B-42/1067	77	TGB-9/229-4/5-60/1524	77
SS207	108	TGB-1.5-3.0-IN-GAP-MTNG-KIT	78	TGB-4/102-3/B-48/1219	77	TGB-BRIDGE SEG-CENTER	78
SS62-1000	51	TGB-1.5-3.0-MTNG-HRDWRE-KIT	78	TGB-4/102-3/B-60/1524	77	TGB-BRIDGE SEG-END	78
SS62-1200	51	TGB-1.5-3.0-VERT-SUPPT-	78	TGB-5/127-2/3-24/610	77	TGB-EXT-ALUM-BAR-24/610	78
SS62-1500	51	BRKT-KIT		TGB-5/127-2/3-36/914	77	TGB-EXT-ALUM-BAR-36/914	78
SSC-1200-1	89	TGB-1.5/38-.75/.75-24/610	78	TGB-5/127-2/3-42/1067	77	TGB-EXT-ALUM-BAR-42/1067	78
SSC-1200-1	98	TGB-1.5/38-.75/.75-36/914	78	TGB-5/127-2/3-48/1219	77	TGB-EXT-ALUM-BAR-48/1219	78
SSC-1400-1	89	TGB-1.5/38-.75/.75-42/1067	78	TGB-5/127-2/3-60/1524	77	TGB-EXT-ALUM-BAR-60/1524	78
SSC-1400-1	98	TGB-1.5/38-.75/.75-48/1219	78	TGB-5/127-4/B-24/610	77	TGB-MTG-BRKT-BACKPLATE	78
SSC-500-1	89	TGB-1.5/38-.75/.75-60/1524	78	TGB-5/127-4/B-36/914	77	TGB-MTG-BRKT-TOPSLOT	78
SSC-650-1	89	TGB-1.75/44-1/.75-24/610	78	TGB-5/127-4/B-42/1067	77	TGB-MTG-KIT-SOLIDMOUNTREG	78
SSC-650-1	98	TGB-1.75/44-1/.75-36/914	78	TGB-5/127-4/B-48/1219	77	TGB-MTG-KIT-XLNGSSLOT	78
SSC-800-1	89	TGB-1.75/44-1/.75-42/1067	78	TGB-5/127-4/B-60/1524	77	TGB-SEG-CENTER-.75/19MM	78
SSC-800-1	98	TGB-1.75/44-1/.75-48/1219	78	TGB-6/152-2/4-24/610	77	TGB-SEG-CENTER-1.5/38MM	78
ST-28	52	TGB-1.75/44-1/.75-60/1524	78	TGB-6/152-2/4-36/914	77	TGB-SEG-CENTER-1/25MM	78
ST-28	115	TGB-10/254-5/5-24/610	77	TGB-6/152-2/4-42/1067	77	TGB-SEG-CENTER-2 2 IN CTR	78
ST3-15-6	53	TGB-10/254-5/5-36/914	77	TGB-6/152-2/4-48/1219	77	SEG	
ST3-9	53	TGB-10/254-5/5-42/1067	77	TGB-6/152-2/4-60/1524	77	TGB-SEG-CENTER-3 3 IN CTR	78
ST4-16	53	TGB-10/254-5/5-48/1219	77	TGB-6/152-3/3-24/610	77	SEG	
ST4-21H	53	TGB-10/254-5/5-60/1524	77	TGB-6/152-3/3-36/914	77	TGB-SEG-CENTER-4 4 IN CTR	78
ST4-5	53	TGB-2.25/57-1.5/.75-24/610	78	TGB-6/152-3/3-42/1067	77	SEG	
ST4-8	53	TGB-2.25/57-1.5/.75-36/914	78	TGB-6/152-3/3-48/1219	77	TGB-SEG-CENTER-5 5 IN CTR	78
ST4-8H	53	TGB-2.25/57-1.5/.75-42/1067	78	TGB-6/152-3/3-60/1524	77	SEG	

Book Index By Ordering Number

Order Number	Page	Order Number	Page	Order Number	Page	Order Number	Page
TGB-SEG-END-2 2 INCH END SEG	78	TUG8P-84-AL	119	XAC5-1400	83	XNAC5-1600	83
TGB-SEG-END-3 3 INCH END SEG	78	TUG8P-96-AL	119	XAC5-1400-1	83	XNAC5-1600-1	83
TGB-SEG-END-4 4 INCH END SEG	78	TUG8XBCCP	119	XAC5-1600	83	XNAC5-1800	83
TGB-SEG-END-5 5 INCH END SEG	78	TUG8XE	119	XAC5-1600-1	83	XNAC5-1800-1	83
		U3-1-RHTS-300	23	XAC5-1800	83	XNAC7-1000	84
		U3-1-RHTS-600	23	XAC5-1800-1	83	XNAC7-1000-1	84
		U3-1-S-300	23	XAC7-1000	84	XNAC7-1200	84
		U3-1-S-600	23	XAC7-1000-1	84	XNAC7-1200-1	84
TUG6-36-AL	119	U3-2-RHTS-300	23	XAC7-1200	84	XNAC7-1400	84
TUG6-42-AL	119	U3-2-RHTS-600	23	XAC7-1200-1	84	XNAC7-1400-1	84
TUG6-48-AL	119	U3-RHTS-300	23	XAC7-1400	84	XNAC7-1600	84
TUG6-54-AL	119	UK25-1201	39	XAC7-1400-1	84	XNAC7-1600-1	84
TUG6-60-AL	119	UK25-601	39	XAC7-1600	84	XNAC7-1800	84
TUG6-72-AL	119	UK25-901	39	XAC7-1600-1	84	XNAC7-1800-1	84
TUG6B-12-AL	119	UK36-1201	39	XAC7-1800	84	XP5-7BTG	85
TUG6B-36-AL	119	UK36-601	39	XAC7-1800-1	84	XP5CC-1000	83
TUG6B-42-AL	119	UK36-901	39	XAC8-1000	84	XP5CC-1200	83
TUG6B-48-AL	119	UK40-1201	39	XAC8-1000-1	84	XP5CC-1400	83
TUG6B-54-AL	119	UK40-601	39	XAC8-1200	84	XP5CC-1600	83
TUG6B-60-AL	119	UK40-901	39	XAC8-1200-1	84	XP5CC-1800	83
TUG6B-72-AL	119	UK54-1201	39	XAC8-1400	84	XP5CC-L-1000	83
TUG6E	119	UK54-1501	39	XAC8-1400-1	84	XP5CC-L-1200	83
TUG6P-36-AL	119	UK54-601	39	XAC8-1600	84	XP5CC-L-1400	83
TUG6P-42-AL	119	UK54-901	39	XAC8-1600-1	84	XP5CC-L-1600	83
TUG6P-48-AL	119	UKG-1201	39	XAC8-1800	84	XP5CC-L-1800	83
TUG6P-54-AL	119	UKG-1501	39	XAC8-1800-1	84	XP5SC-1000	83
TUG6P-60-AL	119	UKG-601	39	XACS5-1000	83	XP5SC-1200	83
TUG6P-72-AL	119	UKG-901	39	XACS5-1000-1	83	XP5SC-1400	83
TUG8-36-AL	119	UKG-XL-1201	39	XACS5-1200	83	XP5SC-1600	83
TUG8-42-AL	119	UKG-XL-1501	39	XACS5-1200-1	83	XP5SC-1800	83
TUG8-48-AL	119	UKG-XL-601	39	XACS5-1400	83	XP5SC-L-1000	83
TUG8-54-AL	119	UKG-XL-901	39	XACS5-1400-1	83	XP5SC-L-1200	83
TUG8-60-AL	119	UX-1SP-S-300	23	XACS5-1600	83	XP5SC-L-1400	83
TUG8-72-AL	119	UX-1SP-S-600	23	XACS5-1600-1	83	XP5SC-L-1600	83
TUG8-84-AL	119	UX-1SP-SS-300	23	XACS5-1800	83	XP5SC-L-1800	83
TUG8-96-AL	119	UX-1SP-SS-600	23	XACS5-1800-1	83	XP7CC-1000	83
TUG8B-12-AL	119	VL25-150	35	XACS7-1000	84	XP7CC-1200	83
TUG8B-36-AL	119	VL25-200	35	XACS7-1000-1	84	XP7CC-1400	83
TUG8B-42-AL	119	VL30-150	35	XACS7-1200	84	XP7CC-1600	83
TUG8B-48-AL	119	VL30-200	35	XACS7-1200-1	84	XP7CC-1800	83
TUG8B-54-AL	119	VL40-150	35	XACS7-1400	84	XP7SC-1000	83
TUG8B-60-AL	119	VL40-200	35	XACS7-1400-1	84	XP7SC-1200	83
TUG8B-72-AL	119	VL54-150	35	XACS7-1600	84	XP7SC-1400	83
TUG8B-84-AL	119	VL54-200	35	XACS7-1600-1	84	XP7SC-1600	83
TUG8B-96-AL	119	VL54-250	35	XACS7-1800	84	XP7SC-1800	83
TUG8E	119	VLG-150	35	XACS7-1800-1	84	XP8CC-1000	83
TUG8P-36-AL	119	VLG-200	35	XNAC5-1000	83	XP8CC-1200	83
TUG8P-42-AL	119	VLG-250	35	XNAC5-1000-1	83	XP8CC-1400	83
TUG8P-48-AL	119	XAC5-1000	83	XNAC5-1200	83	XP8CC-1600	83
TUG8P-54-AL	119	XAC5-1000-1	83	XNAC5-1200-1	83	XP8CC-1800	83
TUG8P-60-AL	119	XAC5-1200	83	XNAC5-1400	83	XP8CC-L-1000	83
TUG8P-72-AL	119	XAC5-1200-1	83	XNAC5-1400-1	83	XP8CC-L-1200	83

Book Index By Ordering Number

Order Number	Page	Order Number	Page
XP8CC-L-1400	83	ZA54F-6.0-400	38
XP8CC-L-1600	83	ZAG-1.5-200	37
XP8CC-L-1800	83	ZAG-1.5-400	38
XP8SC-1000	83	ZAG-2.0-200	37
XP8SC-1200	83	ZAG-2.0-400	38
XP8SC-1400	83	ZAG-XL-3.0-200	37
XP8SC-1600	83	ZAG-XL-3.0-400	38
XP8SC-1800	83	ZAV25-1.6-400 (H2)	43
XP8SC-L-1000	83	ZAV30-2.0-400 (H2)	38
XP8SC-L-1200	83	ZAV30-2.0-400 (H2)	43
XP8SC-L-1400	83	ZAV40-2.0-400 (H2)	38
XP8SC-L-1600	83	ZAV40-2.0-400 (H2)	43
XP8SC-L-1800	83	ZA54F-4.0-400	38
XPHST	85	ZA54F-6.0-200	37
XPLT XP-LOK TENSIONER	85	ZA54F-6.0-400	38
XPLW-120 XP-LOK WIRE	85	ZAG-1.5-200	37
XPMST	85	ZAG-1.5-400	38
XPSS-40	85	ZAG-2.0-200	37
XPSTF2-1000	85	ZAG-2.0-400	38
XPSTF2-1200	85	ZAG-XL-3.0-200	37
XPSTF2-1400	85	ZAG-XL-3.0-400	38
XPSTF2-1600	85	ZAV25-1.6-400 (H2)	43
XPSTF2-1800	85	ZAV30-2.0-400 (H2)	38
ZA25-1.6-120	37	ZAV30-2.0-400 (H2)	43
ZA25-1.6-200	37	ZAV40-2.0-400 (H2)	38
ZA25-1.6-400	38	ZAV40-2.0-400 (H2)	43
ZA25-2.0-200	37		
ZA25-2.0-400	38		
ZA25W-1.6-120 (H2)	37		
ZA25W-1.6-120 (H2)	42		
ZA25W-1.6-200 (H2)	37		
ZA25W-1.6-200 (H2)	42		
ZA25W-1.6-400 (H2)	43		
ZA36-1.6-120	37		
ZA36-1.6-200	37		
ZA36-1.6-400 (H2)	38		
ZA36-1.6-400 (H2)	43		
ZA36-2.0-200	37		
ZA36-2.0-400	38		
ZA36-2.0-400 (H2)	38		
ZA36-2.0-400 (H2)	43		
ZA40-2.0-200	37		
ZA40-2.0-400	38		
ZA40-2.0-400 (H2)	38		
ZA40-2.0-400 (H2)	43		
ZA40F-3.0-200	37		
ZA40F-3.0-400	38		
ZA40W-2.0-200 (H2)	37		
ZA40W-2.0-200 (H2)	42		
ZA54F-4.0-200	37		
ZA54F-4.0-400	38		
ZA54F-6.0-200	37		

Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
A2006	36	00361	13	00479	121	00617	17	00710	108	00833	20	00924	25	03897	34
A2008	38	00363	13	00482	14	00618	17	00711	108	00834	20	00928	25	03924	29
GT207	69	00364	13	00483	14	00619	17	00712	108	00835	20	00929	25	03996	34
GT207	74	00365	13	00484	14	00620	37	00713	108	00836	20	00931	25	03997	33
GT208	69	00367	13	00485	14	00620	42	00714	108	00837	20	00933	25	03997	33
GT208	74	00368	13	00486	14	00621	17	00715	108	00838	20	00935	25	03998	33
GT209	74	00384	20	00487	14	00623	17	00716	108	00845	20	00936	25	03998	33
00008	22	00385	20	00489	13	00624	17	00717	108	00847	20	00939	25	03999	33
00010	22	00392	21	00491	13	00625	17	00719	32	00850	20	00940	25	03999	33
00012	22	00393	21	00492	13	00626	17	00742	37	00851	20	00942	25	04000	33
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Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
04344	76	10013	47	13681	45	14993	56	16052	18	16224	27	16437	32	16605	30
04358	34	10020	47	13685	45	14994	56	16053	18	16225	25	16441	32	16608	30
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10012	47	13676	45	14992	56	16050	18	16223	27	16436	32	16604	30	16822	39

Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
16967	15	17118	16	17284	40	17432	16	17547	25	20006	108	20391	108	30435	102
16972	11	17120	15	17285	40	17432	32	17619	30	20007	105	20397	90	30435	112
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17117	15	17283	40	17431	16	17546	29	20006	105	20388	108	30430	120	30894	91

Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
31262	90	31727	119	37027	89	37192	99	37585	83	37866	84	38160	100	39874	87
31272	90	31728	119	37027	98	37193	100	37586	83	37867	84	38177	99	39894	87
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31291	106	31731	119	37032	89	37211	100	37589	83	37870	84	38197	98	39964	87
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31521	90	31741	119	37056	89	37536	84	37599	83	37880	84	39294	100	40115	88
31524	90	31742	119	37056	98	37539	84	37600	83	37881	84	39295	100	40116	88
31526	90	31743	119	37058	89	37540	84	37601	83	37882	84	39299	100	40117	88
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31547	90	31747	119	37059	89	37545	84	37603	83	37884	83	39461	88	40120	87
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31715	119	37003	98	37103	98	37573	83	37660	83	37901	83	39637	87	40329	102
31716	119	37005	89	37117	89	37574	83	37661	83	37902	83	39644	87	40329	110
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31723	119	37011	98	37179	85	37581	83	37668	83	38064	98	39817	89	40394	95
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31726	119	37019	89	37191	100	37584	83	37865	84	38087	99	39871	87	40424	93

Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
40538	96	40921	112	41116	101	41403	89	41625	93	41799	111	50016	52	54457	52
40538	111	40922	112	41123	112	41403	98	41626	93	41800	111	50016	53	54476	49
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40542	96	40924	112	41138	112	41404	98	41635	93	41818	101	50053	51	54505	49
40542	111	40978	97	41139	112	41408	94	41636	93	41819	101	50075	51	54507	49
40543	93	40978	111	41148	112	41409	94	41638	93	41820	101	50077	52	54515	49
40543	96	40979	97	41149	112	41411	94	41640	93	41821	101	50144	53	54520	49
40543	111	40979	111	41152	112	41412	94	41686	93	41822	101	50146	53	54550	49
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40545	96	40981	97	41187	112	41436	94	41715	95	41825	93	50231	53	54592	49
40545	111	40981	111	41190	93	41441	94	41717	95	41826	93	50239	53	54616	49
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40882	112	41099	112	41396	94	41611	93	41796	111	50009	51	54156	51	54695	49
40908	102	41107	112	41398	95	41619	93	41797	111	50015	53	54167	51	54696	49
40920	112	41115	101	41399	95	41622	93	41798	111	50015	56	54421	49	54697	49

Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
56024	64	56143	77	56239	78	56533	69	56555	73	56640	78	57144	73	57255	74
56025	64	56148	77	56240	78	56534	65	56556	65	56641	78	57145	73	57256	74
56026	64	56149	77	56241	78	56534	69	56557	65	56642	78	57146	73	57257	74
56027	64	56150	77	56242	78	56535	65	56558	65	56643	78	57147	73	57258	69
56028	64	56151	77	56243	78	56535	69	56558	69	56644	78	57148	73	57258	74
56029	64	56181	77	56244	78	56536	65	56559	65	56645	78	57149	73	77729	122
56030	64	56182	77	56245	78	56536	69	56559	69	56646	78	57150	73	79926	122
56031	64	56183	77	56246	78	56537	65	56560	65	56648	78	57151	73	79927	122
56032	64	56184	77	56247	78	56537	69	56560	69	56732	78	57152	73	79928	122
56033	64	56185	77	56248	78	56538	65	56561	65	56733	78	57173	73	79934	122
56034	64	56186	77	56249	78	56539	65	56561	69	56734	78	57174	73	80012	58
56035	64	56187	77	56250	78	56540	65	56562	65	56735	78	57175	73	80014	58
56100	77	56188	77	56251	78	56540	69	56562	69	56737	78	57176	73	80016	58
56101	77	56189	77	56252	78	56541	65	56563	65	56739	64	57177	73	80018	58
56102	77	56190	77	56253	78	56541	69	56563	69	56743	74	57178	73	80019	58
56103	77	56206	77	56254	78	56542	65	56564	65	56746	78	57180	74	80020	58
56105	77	56207	77	56255	78	56542	69	56564	69	56747	78	57181	74	80021	58
56105	77	56208	77	56256	78	56543	65	56565	65	57100	73	57182	74	80022	58
56106	77	56209	77	56500	65	56543	69	56566	65	57101	73	57183	74	80024	58
56107	77	56210	77	56501	65	56544	65	56567	65	57102	73	57184	74	80027	58
56108	77	56211	77	56502	65	56544	69	56568	65	57103	73	57185	74	80039	59
56109	77	56212	77	56503	65	56545	65	56568	69	57104	73	57186	74	80041	59
56110	77	56213	77	56504	65	56545	69	56577	65	57105	73	57187	74	80043	59
56111	77	56214	77	56505	65	56546	65	56585	64	57106	73	57188	74	80045	59
56112	77	56215	77	56506	65	56546	69	56586	64	57107	73	57189	74	80075	59
56113	77	56216	77	56507	65	56547	65	56587	64	57108	73	57190	74	80076	59
56114	77	56217	77	56508	65	56548	65	56588	64	57109	73	57191	74	80078	59
56115	77	56218	77	56509	65	56549	65	56600	78	57110	73	57192	74	80079	59
56116	77	56219	77	56510	65	56549	69	56601	78	57111	73	57200	74	80090	59
56117	77	56220	77	56511	65	56549	73	56602	78	57112	73	57201	74	80100	59
56118	77	56221	77	56519	65	56550	65	56603	78	57120	73	57202	74	80111	59
56119	77	56222	77	56520	65	56550	69	56604	78	57121	73	57203	74	99498	81
56120	77	56223	77	56521	65	56550	73	56606	78	57122	73	57204	74	99500	80
56121	77	56224	77	56522	65	56551	65	56607	78	57123	73	57205	74	99501	80
56122	77	56225	77	56523	65	56551	69	56608	78	57124	73	57206	74	99502	80
56123	77	56227	78	56524	65	56551	73	56609	78	57125	73	57207	74	99503	80
56128	77	56228	78	56525	65	56552	65	56611	78	57126	73	57208	74	99504	80
56129	77	56229	78	56526	65	56552	69	56612	78	57127	73	57209	74	99505	80
56130	77	56230	78	56527	65	56552	73	56613	78	57128	73	57210	74	99506	80
56131	77	56231	78	56528	65	56553	65	56614	78	57129	73	57211	74	99507	80
56132	77	56232	78	56529	65	56553	69	56618	78	57130	73	57212	74	99508	80
56133	77	56233	78	56530	65	56553	73	56628	78	57131	73	57250	69	99509	80
56134	77	56234	78	56531	65	56554	65	56629	78	57132	73	57250	74	99510	80
56135	77	56235	78	56531	69	56554	69	56636	78	57140	73	57251	69	99511	80
56140	77	56236	78	56532	65	56554	73	56637	78	57141	73	57251	74	99512	80
56141	77	56237	78	56532	69	56555	65	56638	78	57142	73	57252	69	99513	80
56142	77	56238	78	56533	65	56555	69	56639	78	57143	73	57252	74	99514	80
														102390	118
														102981	120

Book Index By Item Code

Item Code	Page	Item Code	Page	Item Code	Page	Item Code	Page
102982	120	106322	72	106369	72	106436	68
103328	69	106323	72	106370	72	106437	68
103329	69	106324	72	106371	72	106438	68
103330	69	106325	72	106372	72	106439	68
103331	69	106326	72	106373	72	106440	68
103332	69	106327	72	106374	72	106441	68
103333	69	106328	72	106375	72	106442	68
103334	69	106329	72	106376	72	106443	68
103335	69	106330	72	106377	72	106444	68
103336	69	106331	72	106378	72	106445	68
103687	69	106332	72	106379	72	106446	68
104112	118	106333	72	106400	68	106447	68
104113	118	106334	72	106401	68	106448	68
104114	118	106335	72	106402	68	106449	68
104115	118	106336	72	106403	68	106450	68
104116	118	106337	72	106404	68	106451	68
104117	118	106338	72	106405	68	106452	68
104674	69	106339	72	106406	68	106453	68
104674	74	106340	72	106407	68	106454	68
105287	119	106341	72	106408	68	106455	68
106186	118	106342	72	106409	68	107452	118
106279	69	106343	72	106410	68	111056	114
106279	74	106344	72	106411	68	111057	114
106280	69	106345	72	106412	68	111058	114
106280	74	106346	72	106413	68	111059	114
106300	72	106347	72	106414	68	111081	114
106301	72	106348	72	106415	68	111143	114
106302	72	106349	72	106416	68	111145	114
106303	72	106350	72	106417	68	111146	115
106304	72	106351	72	106418	68	111149	115
106305	72	106352	72	106419	68	111186	115
106306	72	106353	72	106420	68	111217	115
106307	72	106354	72	106421	68	111218	115
106308	72	106355	72	106422	68	111220	115
106309	72	106356	72	106423	68	111222	115
106310	72	106357	72	106424	68	111223	115
106311	72	106358	72	106425	68	111224	114
106312	72	106359	72	106426	68	111225	115
106313	72	106360	72	106427	68	111227	115
106314	72	106361	72	106428	68	111282	114
106315	72	106362	72	106429	68	111392	115
106316	72	106363	72	106430	68	111516	118
106317	72	106364	72	106431	68	111519	118
106318	72	106365	72	106432	68	111520	118
106319	72	106366	72	106433	68	111521	118
106320	72	106367	72	106434	68	112087	115
106321	72	106368	72	106435	68	112899	52



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