

Product Handbook

MLT SELF-LOCK Fasteners

January 2024



2525 Wisconsin Avenue, Downers Grove, Illinois 60515

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Customer Experience: 1-800-541-8028

www.flexco.com

Patents: www.flexco.com/patents

INFORMATION

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TOLL-FREE SERVICE:	Customer Experience:	1-800-541-8028
MAIN OFFICE TELEPHONE FOR USE OUTSIDE THE CONTINENTAL USA:	(630) 971-0150	FAX: (630) 971-1180
UPC MANUFACTURERS CODE:	697598	

TERMS AND CONDITIONS

PAYMENT TERMS:	In U.S. Dollars. Net 30 Days.
F.O.B. POINT:	Our plant: Downers Grove, Illinois or Walker, Michigan.
SHIPPING CHARGES:	Shipping charges will be prepaid in the continental U.S.A. and Canada for any of our products on a single shipment from Downers Grove, IL or Walker, MI having a net invoice value of U.S. \$2,500 Non-BCP/\$5,000 BCP/\$5,000 MLT. Shipping will be based on the least expensive truck rate or common parcel service - not to exceed 10% of the net invoice value. Any shipping charges in excess of 10% will be added to the invoice total. Shipping charges will be made on the same basis to Seattle, Washington covering shipments to Alaska and to West Coast Ports on shipments to Hawaii. No additional charges such as single shipment, warehouse or brokerage fees, surcharge or demurrage will be included. Shipping charges will be prepaid on back orders provided the initial order was shipping prepaid eligible.
DROP SHIPMENTS:	Flexco cannot support export shipments unauthorized by Flexco.
MINIMUM ORDER:	\$50. Any order placed must have a net invoice value of \$50 or more, with the exception of UPS Next Day Air orders, which are not subject to any minimum value. Second Day Air orders are subject to the \$50 minimum order requirement.
RETURN GOODS:	All Return Goods are subject to a minimum 20% restocking charge. Return goods must be return shipped to the original shipping location. Failure to follow RMA shipping instructions will result in additional charges. Returned product will not be accepted without a Return Material Authorization (RMA) . Returned product must be of current design, in full box quantities, in resalable condition, and purchased from Flexco within the last 3 years. Please refer to the date code located on each label to determine if the goods are less than 3 years old.
SPECIAL ORDER PRODUCT:	Special Order Products <i>are not returnable</i> . Special order products include made-to-order products, cut-to-order MLT splices, non-stock products, any gray-shade items, or items not listed in the price book.
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Call 1-800-541-8028 Mon-Fri from 6am - 7pm CST or email us at info@flexco.com

Visit our Web site at: www.flexco.com

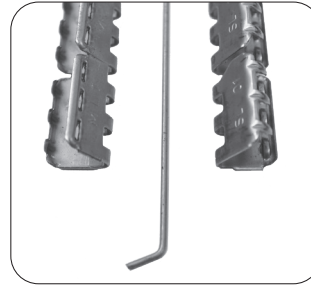
Self-Lock Fasteners

All Self-Lock fasteners include stainless steel hinge pins. Optional flexible hinge pins available - see Page 4

SL01 GALVANIZED

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
12	300	SL01-12-G	110286	*
24	600	SL01-24-G	110287	*
36	900	SL01-36-G	110288	*
42	1050	SL01-42-G	110404	
48	1200	SL01-48-G	110405	
60	1500	SL01-60-G	110406	*

* Limited inventory - no longer available when sold out



NOTES:
SL00 Fasteners are not available in Galvanized.
All Self-Lock Fasteners are sold in packs of 4 complete fasteners (8 strips and 4 hinge pins).

SL02 GALVANIZED

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
12	300	SL02-12-G	110292	*
24	600	SL02-24-G	110293	*
30	750	SL02-30-G	110294	*
36	900	SL02-36-G	110295	*
42	1050	SL02-42-G	110411	
48	1200	SL02-48-G	110296	
60	1500	SL02-60-G	110297	*

* Limited inventory - no longer available when sold out

SL03 GALVANIZED

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
12	300	SL03-12-G	110414	*
24	600	SL03-24-G	110303	*
30	750	SL03-30-G	110415	*
36	900	SL03-36-G	110304	*
42	1050	SL03-42-G	110416	*
48	1200	SL03-48-G	110305	*
60	1500	SL03-60-G	110417	*

* Limited inventory - no longer available when sold out

SL00 STAINLESS STEEL

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
12	300	SL00-12-SS	110281	*
24	600	SL00-24-SS	110282	*
30	750	SL00-30-SS	110283	*
36	900	SL00-36-SS	110284	*
42	1050	SL00-42-SS	110401	
48	1200	SL00-48-SS	110285	
80	2000	SL00-2000-SS	110280	
100	2500	SL00-2500-SS	110279	*

* Limited inventory - no longer available when sold out

SL01 STAINLESS STEEL

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
12	300	SL01-12-SS	110407	*
24	600	SL01-24-SS	110289	*
30	750	SL01-30-SS	110408	*
36	900	SL01-36-SS	110290	*
42	1050	SL01-42-SS	110409	*
48	1200	SL01-48-SS	110291	*
60	1500	SL01-60-SS	110410	*

* Limited inventory - no longer available when sold out

SL02 STAINLESS STEEL

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
24	600	SL02-24-SS	110298	*
30	750	SL02-30-SS	110413	*
36	900	SL02-36-SS	110299	*
42	1050	SL02-42-SS	110300	*
48	1200	SL02-48-SS	110301	*
60	1500	SL02-60-SS	110302	*

* Limited inventory - no longer available when sold out

SL03 STAINLESS STEEL

BELT WIDTH		ORDERING NUMBER	ITEM CODE	*
in.	mm			
12	300	SL03-12-SS	110306	*
24	600	SL03-24-SS	110307	*
30	750	SL03-30-SS	110418	*
36	900	SL03-36-SS	110308	*
42	1050	SL03-42-SS	110419	*
48	1200	SL03-48-SS	110309	*
60	1500	SL03-60-SS	110420	*

* Limited inventory - no longer available when sold out

SELECTION GUIDE

FASTENER TYPE	MINIMUM PULLEY DIAMETER		BELT THICKNESS		PIW
	in.	mm	in.	mm	
SL00	1	25	1/32 - 5/64	.7 - 1.8	70
SL01	1-1/2	40	1/16 - 3/32	1.6 - 2.4	95
SL02	2	50	3/32 - 9/64	2.3 - 3.5	160
SL03	2-1/4	60	1/8 - 3/16	3.5 - 4.8	220

Self-Lock Fasteners

All Self-Lock fasteners include stainless steel hinge pins. Optional flexible hinge pins available – see below

SELF-LOCK INSTALLATION TOOLS

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE
	in.	mm		
Self-Lock Install Tool For all SL00-SL03 Includes tool, punch, hammer and pins	12	300	SL-12-IT	110315
	24	600	SL-24-IT	110316
	40	1015	SL-40-IT	110319
	48	1200	SL-48-IT	110320
	60	1500	SL-60-IT	110321
Spare Punch	All		SL-PUNCH	110314
Pneumatic Quick Driver*	All		SL-PQD	110313

One Self-Lock Tool installs all types: SL00, SL01, SL02, and SL03. A smaller tool can be indexed to install longer splices, and a larger tool can be used to install shorter splices.

*Quick Driver includes chisel hammer, two heads, and one punch.

OPTIONAL FLEXIBLE PINS

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE
	in.	mm		
Flexible Pin for SL00 (Pack of 4 Pins)	12	300	SLFP01-12	110511
	24	600	SLFP01-24	110512
	30	750	SLFP01-30	110513
	36	900	SLFP01-36	110514
	42	1050	SLFP01-42	110515
	48	1200	SLFP01-48	110516
	60	1500	SLFP01-60	110517
Flexible Pin for SL01- SL02 (Pack of 4 Pins)	12	300	SLFP02-12	110518
	24	600	SLFP02-24	110519
	30	750	SLFP02-30	110520
	36	900	SLFP02-36	110521
	42	1050	SLFP02-42	110522
	48	1200	SLFP02-48	110523
	60	1500	SLFP02-60	110524
Flexible Pin for SL03 (Pack of 4 Pins)	12	300	SLFP03-12	110525
	24	600	SLFP03-24	110526
	30	750	SLFP03-30	110527
	36	900	SLFP03-36	110528
	42	1050	SLFP03-42	110529
	48	1200	SLFP03-48	110530
	60	1500	SLFP03-60	110531

All Flexible Pins are nylon coated stainless steel

2525 Wisconsin Avenue • Downers Grove, IL 60515-4200 U.S.A.
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