

Product Handbook

MLT IFS Invisible Flexible Splice

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Patents: www.flexco.com/patents

INFORMATION

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TERMS AND CONDITIONS

PAYMENT TERMS:	In U.S. Dollars. Net 30 Days.
F.O.B. POINT:	Our plant: Downers Grove, Illinois or Walker, Michigan.
SHIPPING CHARGES:	Shipping charges will be prepaid in the continental U.S.A. and Canada for any of our products on a single shipment from Downers Grove, IL or Walker, MI having a net invoice value of U.S. \$2,500 Non-BCP/\$5,000 BCP/\$5,000 MLT. Shipping will be based on the least expensive truck rate or common parcel service - not to exceed 10% of the net invoice value. Any shipping charges in excess of 10% will be added to the invoice total. Shipping charges will be made on the same basis to Seattle, Washington covering shipments to Alaska and to West Coast Ports on shipments to Hawaii. No additional charges such as single shipment, warehouse or brokerage fees, surcharge or demurrage will be included. Shipping charges will be prepaid on back orders provided the initial order was shipping prepaid eligible.
DROP SHIPMENTS:	Flexco cannot support export shipments unauthorized by Flexco.
MINIMUM ORDER:	\$50. Any order placed must have a net invoice value of \$50 or more, with the exception of UPS Next Day Air orders, which are not subject to any minimum value. Second Day Air orders are subject to the \$50 minimum order requirement.
RETURN GOODS:	All Return Goods are subject to a minimum 20% restocking charge. Return goods must be return shipped to the original shipping location. Failure to follow RMA shipping instructions will result in additional charges. Returned product will not be accepted without a Return Material Authorization (RMA) . Returned product must be of current design, in full box quantities, in resalable condition, and purchased from Flexco within the last 3 years. Please refer to the date code located on each label to determine if the goods are less than 3 years old.
SPECIAL ORDER PRODUCT:	Special Order Products <i>are not returnable</i> . Special order products include made-to-order products, cut-to-order MLT splices, non-stock products, any gray-shade items, or items not listed in the price book.
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Call 1-800-541-8028 Mon-Fri from 6am - 7pm CST or email us at info@flexco.com

Visit our Web site at: www.flexco.com

Invisible Flexible Splice (IFS)

FOR PVC BELTS

BELT THICKNESS	DETAILS	IFS COLOR	ORDERING NUMBER	ITEM CODE	OLD MLT REFERENCE	
FOR PVC BELTS 1/16" – 3/32" (1.5 – 2.4mm) Thick	PVC with Bottom Side PVC (Without Sliding Bed)	Ocean Blue	IFS-PVC-1524-OB	110060	2910519	*
		Brilliant Blue	IFS-PVC-1524-BBFDA	110061	2910516	
		Graphite Black	IFS-PVC-1524-GB	110062	2910513	
		Emerald Green	IFS-PVC-1524-EG	110063	2910504	
		Fir Green	IFS-PVC-1524-FG	110064	2910511	
	Traffic White FDA	IFS-PVC-1524-TWFDA	110065	2910509		
	PVC with Bottom Side Textile (With Sliding Bed)	Ocean Blue	IFS-PVC-1524-OB-TB	110066	2910535	
		Brilliant Blue	IFS-PVC-1524-BBFDA-TB	110067	2910534	
		Graphite Black	IFS-PVC-1524-GB-TB	110068	2910536	
		Emerald Green	IFS-PVC-1524-EG-TB	110069	2910538	
Fir Green		IFS-PVC-1524-FG-TB	110070	2910537		
Traffic White FDA	IFS-PVC-1524-TWFDA-TB	110071	2910533			
Top and Bottom Side Both Textile	Traffic White FDA	IFS-PVC-1524-TWFDA-TTB	110072	2910539		
FOR PVC BELTS 3/32 – 9/64" (2.5 – 3.4mm) Thick	PVC with Bottom Side PVC (Without Sliding Bed)	Ocean Blue	IFS-PVC-2534-OB	110073	2910542	*
		Brilliant Blue	IFS-PVC-2534-BBFDA	110074	2910541	
		Graphite Black	IFS-PVC-2534-GB	110075	2910543	
		Emerald Green	IFS-PVC-2534-EG	110076	2910545	
		Fir Green	IFS-PVC-2534-FG	110077	2910544	
	Traffic White FDA	IFS-PVC-2534-TWFDA	110078	2910540		
	PVC with Bottom Side Textile (With Sliding Bed)	Ocean Blue	IFS-PVC-2534-OB-TB	110079	2910548	
		Brilliant Blue	IFS-PVC-2534-BBFDA-TB	110080	2910547	
		Graphite Black	IFS-PVC-2534-GB-TB	110081	2910549	
		Emerald Green	IFS-PVC-2534-EG-TB	110082	2910551	
Fir Green		IFS-PVC-2534-FG-TB	110083	2910550		
Traffic White FDA	IFS-PVC-2534-TWFDA-TB	110084	2910546			
Top and Bottom Side Both Textile	Traffic White FDA	IFS-PVC-2534-TWFDA-TTB	110085	2910552		
FOR PVC BELTS 9/64 – 13/64" (3.5 – 4.9mm) Thick	PVC with Bottom Side PVC (Without Sliding Bed)	Ocean Blue	IFS-PVC-3549-OB	110086	2910554	*
		Brilliant Blue FDA	IFS-PVC-3549-BBFDA	110087	2910553	
		Graphite Black	IFS-PVC-3549-GB	110088	2910555	
		Emerald Green	IFS-PVC-3549-EG	110089	2910556	
		Traffic White FDA	IFS-PVC-3549-TWFDA	110090	2910565	
	PVC with Bottom Side Textile (With Sliding Bed)	Ocean Blue	IFS-PVC-3549-OB-TB	110091	2910559	
		Brilliant Blue FDA	IFS-PVC-3549-BBFDA-TB	110092	2910558	
		Graphite Black	IFS-PVC-3549-GB-TB	110093	2910560	
		Emerald Green	IFS-PVC-3549-EG-TB	110094	2910562	
		Fir Green	IFS-PVC-3549-FG-TB	110095	2910561	
Traffic White	IFS-PVC-3549-TW-TB	110096	2910557			
FOR PVC BELTS 13/64 – 15/64" (5 – 6mm) Thick	PVC with Bottom Side PVC (Without Sliding Bed)	Ocean Blue	IFS-PVC-5060-OB	110097	2910564	*
		Brilliant Blue	IFS-PVC-5060-BBFDA	110098	2910518	
		Traffic White FDA	IFS-PVC-5060-TWFDA	110099	2910563	
	PVC with Bottom Side Textile (With Sliding Bed)	Graphite Black	IFS-PVC-5060-GB-TB	110101	2910514	
		Emerald Green	IFS-PVC-5060-EG-TB	110102	2910503	
		Fir Green	IFS-PVC-5060-FG-TB	110103	2910512	
		Traffic White FDA	IFS-PVC-5060-TWFDA-TB	110104	2910510	

* Limited inventory – no longer available once inventory is depleted

- The IFS is for light duty PVC or PU belts
- Installation of the IFS requires a heating press
- All IFS splices are 46" long



Invisible Flexible Splice (IFS)

FOR PU BELTS

BELT THICKNESS	DETAILS	IFS COLOR	ORDERING NUMBER	ITEM CODE	OLD MLT REFERENCE		
FOR PU BELTS 1/16 – 3/32" (1.5 – 2.4mm) Thick	PU with Bottom Side PU (Without Sliding Bed)	Sky Blue	IFS-PU-1524-SB	110046	2910515	*	
		Signal White	IFS-PU-1524-SW	110047	2910521		
		Ocean Blue	IFS-PU-1524-OB	110048	2910525		
FOR PU BELTS 3/32 – 9/64" (2.5 – 3.4mm) Thick	PU with Bottom Side Textile (With Sliding Bed)	Sky Blue	IFS-PU-1524-SB-TB	110049	2910524		
		Signal White	IFS-PU-1524-SW-TB	110050	2910523		
		Ocean Blue	IFS-PU-1524-OB-TB	110051	2910522		
FOR PU BELTS 9/64 – 13/64" (3.5 – 4.9mm) Thick	Top and Bottom Side Both Textile	Signal White	IFS-PU-1524-SW-TTB	110052	2910526		
		PU with Bottom Side PU (Without Sliding Bed)	Sky Blue	IFS-PU-2534-SB	110053		2910528
			Signal White	IFS-PU-2534-SW	110054		2910527
FOR PU BELTS 3/32 – 9/64" (2.5 – 3.4mm) Thick	PU with Bottom Side Textile (With Sliding Bed)	Signal White	IFS-PU-2534-SW-TB	110055	2910529	*	
		Ocean Blue	IFS-PU-2534-OB-TB	110056	2910530		
FOR PU BELTS 9/64 – 13/64" (3.5 – 4.9mm) Thick	PU with Bottom Side PU (Without Sliding Bed)	Signal White	IFS-PU-3549-SW	110057	2910517		
		PU with Bottom Side Textile (With Sliding Bed)	Signal White	IFS-PU-3549-SW-TB	110058		2910531
			Ocean Blue	IFS-PU-3549-OB-TB	110059		2910532

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ADDITIONAL PINS

DESCRIPTION	DETAILS	ORDERING NUMBER	ITEM CODE	
Thin Acetal Pin 10'	.9mm Thick	ACP-0947-10	110533	*
Thin Acetal Pin 50'	.9mm Thick	ACP-0947-50	110045	
Thin Acetal Pin 98'	.9mm Thick	ACP-0947-98	111563	
Thin Stainless Steel Pin 10'	.9mm Thick	SSCP-THN	110106	
Thick Acetal Pin 10'	1.4mm Thick	ACP-1447-10	110532	
Thick Acetal Pin 98'	1.4mm Thick	ACP-1447-98	108130	
Thick Stainless Steel Pin 10'	1.4mm Thick	SSCP-THK	110105	
Thin Acetal Pin 10' with Leader Wire	.9mm Thick	ACP-0947-10-LP	110535	
Thick Acetal Pin 10' with Leader Wire	1.4mm Thick	ACP-1447-10-LP	110534	

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