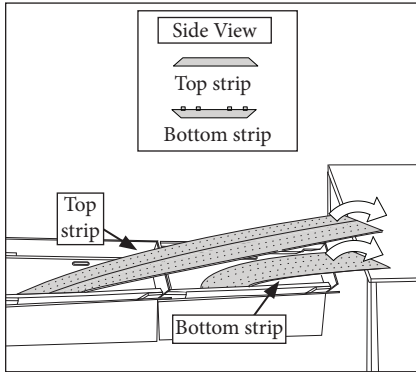
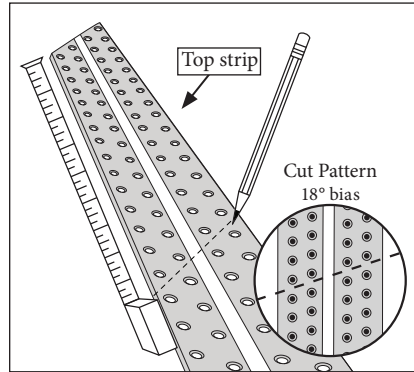


Super-Screw® Evolution Full Roll Cutting Instructions

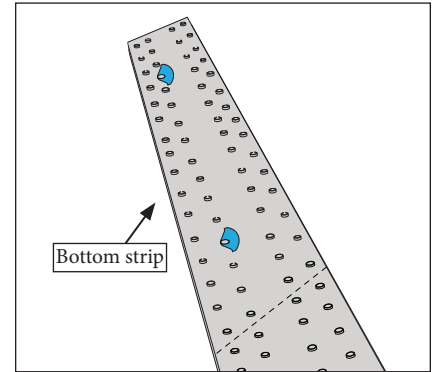
The following instructions are for cutting Super-Screw Evolution to desired splice width. Overall length of Super-Screw Evolution splices should be cut to 1.067 x belt width (rounded down to nearest inch). This splice will be installed on a 18° bias.



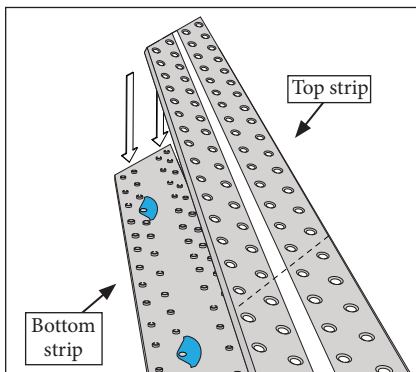
1. Unroll the rolls in the same direction so that the top strip lays over the bottom strip and that they meet at the same point.



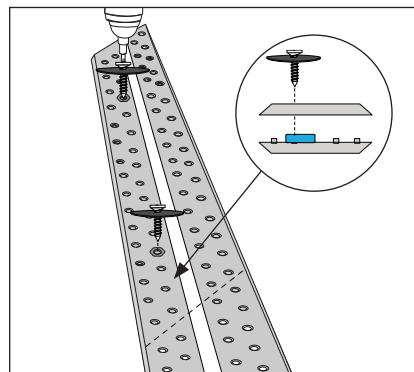
2. Measure the length required and mark on the top strip. Draw a line across the top of the strip, avoiding the screw holes. Ensure cut line is parallel to the angle of cut on end of strip. Do not cut belt until you have reached step 6.



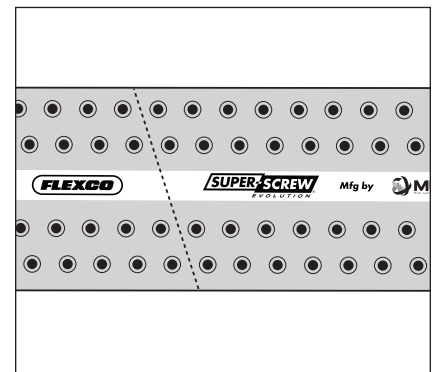
3. On the bottom strip, set spacers in the fourth hole in from each edge, then every 13 holes throughout the length of the splice.



4. Place the bottom strip face down and the top strip face up on top of each other.



5. Align the top and bottom holes and insert screws into the top strip, through the spacers, and secure into bottom strip.



6. Cut the splice according to the cut pattern above. Do not cut through screw holes.

7. Follow installation instructions included for installing the splice.

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