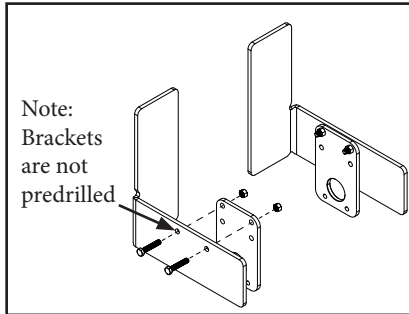


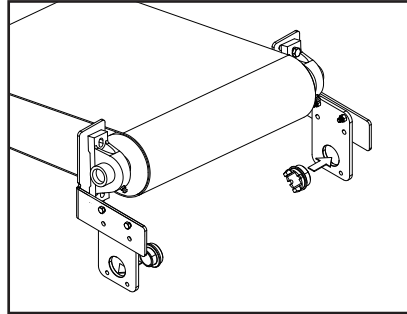
FGP-ES 90 DEGREE BRACKET KIT

Instructions for Installation

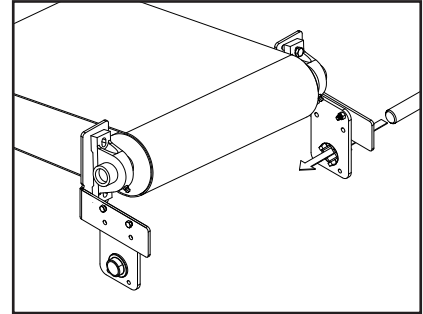
Reference Food Grade Secondary Cleaner IOM (X6380) or Food Grade Primary Cleaner with External Spring IOM (103689) for full installation details. This sheet is intended to guide the installation of the optional 90-degree mounting bracket (113373), for cases where there is not enough space to use the standard bracket.



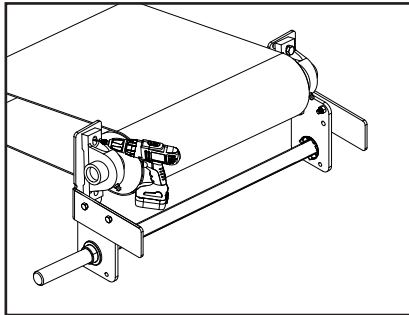
1. Clamp the 90-degree brackets to the mounting plates included with the cleaner assembly. Position 90-degree bracket on conveyor structure so that the shaft hole of the mounting plates meets the X, Y, and C dimensions, per the cleaner IOM.



2. Trim brackets as necessary, then temporarily clamp or tack weld brackets to conveyor structure. This will allow for future adjustments.

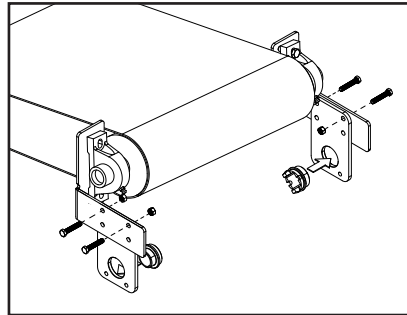


3. Test fit cleaner without blade. Pole should be parallel to the pulley.

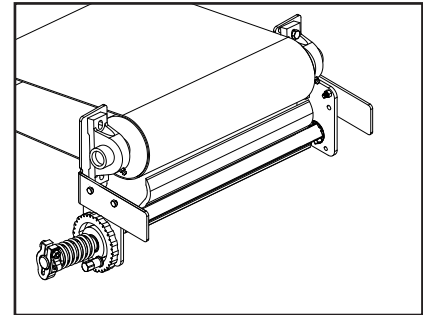


4. If the pole is in the correct position, bolt or weld brackets to each side of the conveyor.

NOTE: When bolting, transfer drill through the bracket and existing structure. Use preferred bolt size and length based on existing structure. Bolts not included. At least two bolts must be used per side.



5. Bolt mounting plate to bracket on each side of conveyor if not done in step 1. A minimum of two bolts is required



6. Install cleaner and tension blade appropriately, following the instructions in the cleaner IOM.