

Novitool® Aero® Splice Press Recipe Management Tool Instruction Manual

Compatible with the Novitool® Aero® Splice Press with IntelliSplice™ Technology

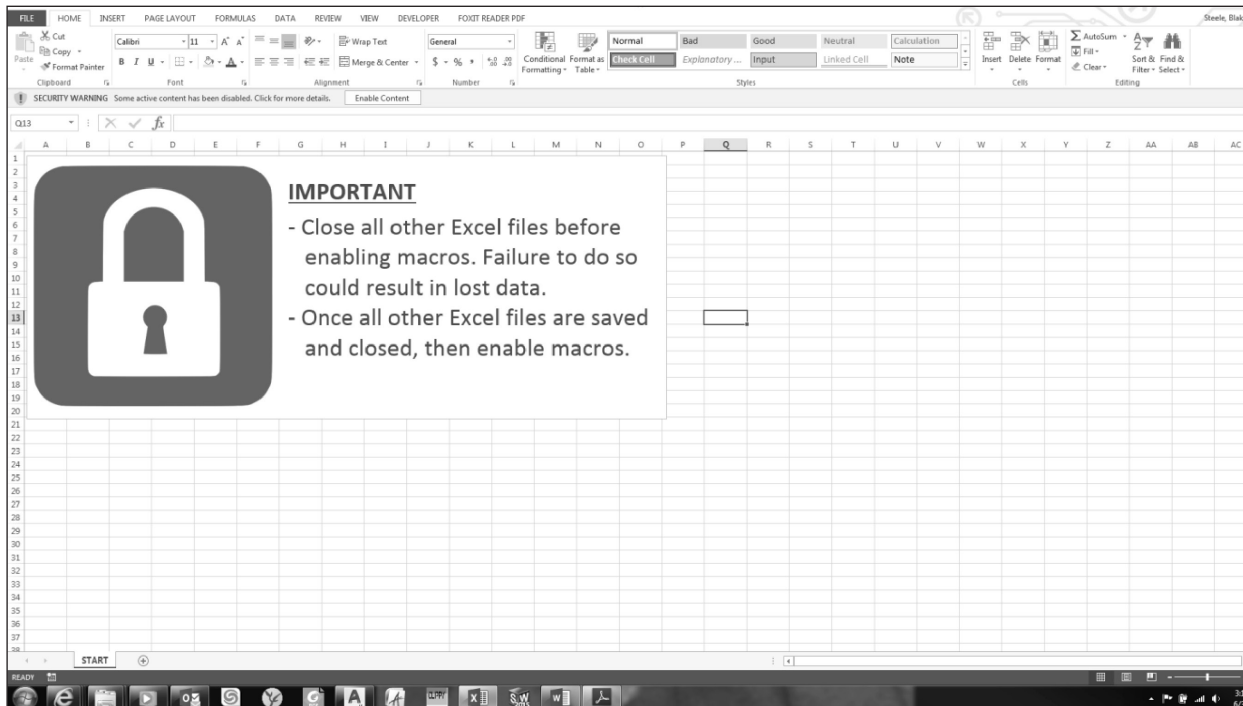


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Important Things to Note Prior to Getting Started

- The Aero® Recipe Management Tool is comprised of three important files (ARMTx.x.x.xlsm, recipesImport.csv, recipesExport.csv). All three must be stored either on the same USB flash drive or within the same file folder.
- To work properly, all Excel files must be closed prior to using the tool. If you fail to close the file prior to launching the tool it will automatically save any work you have done in your named files and close them. If you have work in a file that is not saved with a name it will prompt you to save the file.
- You must 'enable macros' when opening the file. You will be prompted.



Getting Started

1. Insert USB flash drive into computer
2. Initial screen will advise Instructions:
 - Close any open Excel documents
 - Enable macros prior to using Aero Recipe Management Tool

Enter Group Names



1. Select "Enter Group Names"

A screenshot of the "Enter Group Names" screen within the Novitool Aero Recipe Management Tool. The screen has a light grey background with the FLEXCO logo in the top left corner. A central instruction box states: "Enter group names. Must have a group entered before entering any recipes." Below this, there is a table with 10 rows, each representing a group from Group1 to Group10. Each row contains a label on the left, a text input field in the middle, and a button on the right labeled "Delete All Recipes in GroupX". At the bottom right of the screen, there are two large black buttons with white text: "Enter A New Recipe" and "Back To HomePage".

2. Important things to note about group names:
 - Prior to entering group names, consider how you would like to organize your recipes (i.e. by belt type, by manufacturer, other).
 - You can organize up to 10 groups on the computer (Group1 – Group10).
 - Recipes in Group1-10 are only editable within the Aero Recipe Management Tool (not editable directly on the press).

- Group0 recipes are entered and stored directly on the press.
- A recipe from Group1-10 can be edited at the press, but only saved to Group0.
- Groups must be entered in sequential order.
- Fifteen alphanumeric characters may be used including a hyphen (-).
- Before entering additional groups the new group name must have at least one stored recipe.
- Each group can store up to 99 recipes.
- To delete ALL recipes within a group, click on the “Delete All Recipes in GroupX” button. Deleting a group will shift all remaining groups up one position (i.e. if you delete group 8 and have recipes in group 9 and 10 then these will shift to group 8 and 9). **Therefore, it is important to give careful consideration to the actual recipe name and not rely on the group and recipe number, as these can shift as you continue to manage your recipes.**

FLEXCO		
Enter group names. Must have a group entered before entering any recipes.		
Group1	PVC	Delete All Recipes in Group1
Group2		Delete All Recipes in Group2
Group3		Delete All Recipes in Group3
Group4		Delete All Recipes in Group4
Group5		Delete All Recipes in Group5
Group6		Delete All Recipes in Group6
Group7		Delete All Recipes in Group7
Group8		Delete All Recipes in Group8
Group9		Delete All Recipes in Group9
Group10		Delete All Recipes in Group10

Enter A New Recipe Back To HomePage

3. Enter recipe group name into Group1. All groups must have a minimum of 1 recipe stored. Go to step C for recipe storage instructions. After one recipe is stored you may return to enter Group2.
4. Select “Enter a New Recipe” or “Back to HomePage”

Create a Recipe

FLEXCO

☒ Metric ☐ Imperial

Group

Choose Existing Group

Recipe Name

Enter a Recipe Name 1-15 Characters (Alpha/Numeric)

Top Splice Temperature

Enter Top Splice Temperature 100° - 200°C, 1°C Increments

Bottom Splice Temperature

Enter Bottom Splice Temp. 100° - 200°C, 1°C Increments

Splice Dwell Time

MS

Choose Time 0 - 10 Minutes

Pressure

Enter Pressure 0.1 - 2.0 Bar, 0.1 Bar Increments

Preheat On / Off

☐ Off
☐ On

Choose On or Off

Preheat Temperature

Enter Preheat Temperature 50° - 90% of Lowest Splice Temp (Top/Bottom), 1°C Increments

Preheat Dwell Time

MS

Choose Preheat Dwell Time 30 Seconds - 10 Minutes

Cool Down Temperature

Enter Cool Down Temperature 50° - 100°C, 1°C Increments

Notes

Enter any notes about the recipe, belt, etc. Notes will not appear on press

All fields must be filled in before saving is allowed.

Create/Save Recipe

Save Recipe As Copy

Clear All Fields

Modify Existing Recipe

Back To HomePage

1. Select Metric or Imperial

FLEXCO

☒ Metric ☐ Imperial

Group

PVC

Choose Existing Group

Recipe Name

PVC123

Enter a Recipe Name 1-15 Characters (Alpha/Numeric)

Top Splice Temperature

170

Enter Top Splice Temperature 100° - 200°C, 1°C Increments

Bottom Splice Temperature

165

Enter Bottom Splice Temp. 100° - 200°C, 1°C Increments

Splice Dwell Time

1

M

20

S

Choose Time 0 - 10 Minutes

Pressure

1.5

Enter Pressure 0.1 - 2.0 Bar, 0.1 Bar Increments

Preheat On / Off

☐ Off
☒ On

Choose On or Off

Preheat Temperature

120

You Must Enter A Temperature Between 50° - 149°C, 1° Increments

Preheat Dwell Time

2

M

0

S

Choose Preheat Dwell Time 30 Seconds - 10 Minutes

Cool Down Temperature

70

Enter Cool Down Temperature 50° - 100°C, 1°C Increments

Notes

Sample notes

Enter any notes about the recipe, belt, etc. Notes will not appear on press

All fields must be filled in before saving is allowed.

Create/Save Recipe

Save Recipe As Copy

Clear All Fields

Modify Existing Recipe

Back To HomePage

2. Select Group Name

3. Enter Recipe Name: Up to 15 alphanumeric characters and hyphen (-). Note: Carefully consider the recipe name, as this should be your primary reference to retrieve the recipe. Both Group Number and Recipe Numbers can change during the recipe management. Do NOT duplicate names for multiple recipe settings.
4. Enter Top Splice Temperature
5. Enter Bottom Splice Temperature
6. Enter Splice Dwell Time
7. Enter Pressure
8. Select Preheat On/Off
 - If choose 'On':
 - ▷ Enter Preheat Temperature
 - ▷ Enter Preheat Dwell Time
9. Cool Down Temperature: Enter a value within range specified
10. Notes: Notes may be entered to be viewed at the external computer. Notes will not appear on the press. This is not a mandatory field.
11. Once all fields have been entered the "Create/Save Recipe" button becomes available. Click "Create/Save Recipe", then confirm to save. Advises Save Successful.

Note: Recipe numbers are generated by the Aero Recipe Management Tool and will be assigned behind the scenes. Each Group is limited to 99 recipes. If Group already has 99 saved recipes an error message will pop up.
12. Click "Back to HomePage" to select next step.

Modify an Existing Recipe

1. Click "Modify Recipe" button
2. Screen will display all saved recipes and will order them by Group Names and Recipe Numbers.
3. Select the recipe that you would like to modify. Recipe will be highlighted in blue. Click 'Edit Recipe'.
4. Make edits to recipe.
 - To overwrite existing recipe click 'Create/Save Recipe'
 - To create a new recipe with these modifications, click 'Save Recipe As Copy'. This will create a new recipe file. Please note that it is highly recommended to change the recipe name also, otherwise you can have multiple recipe settings with the same name.

Managing Recipe Ordering Within Groups

Sometimes it is preferred to change the order of the recipe numbers within a group.

1. Click on the recipe that you would like to change the order. It will be highlighted in blue.
2. Select the Up button to move the recipe up one position or the Down button to move it down one position. Up10 and Down10 buttons are available to speed this process when moving significant positions. Please note that as you move the recipes all recipes within the group will assume a new recipe number.

Make Recipe File

“Make a Recipe File” creates the recipeImport.csv file that loads the recipes from Group1-Group10 to the press.

1. Click “Make Recipe File”
2. Message states recipe “File Created Successfully”
3. Click “Ok”
4. Aero Recipe Management Tool has automatically created the “recipesImport.csv” file within same folder location that the Aero Recipe Management Tool is stored. If the file is stored on your computer, transfer recipesImport.csv file to a USB flash drive.

Loading Recipes from Aero® Recipe Management Tool



1. Follow instructions on powering up the press, then insert USB flash drive into the USB port in the top of the press.



2. Display reads “USB Device Detected” with options to select “Export Data Log,” “Import Recipes,” and “Export Recipes.” Select “Import Recipes.” Display then reads “Import recipes are you sure?” Select “Yes.”



3. Once complete, the display reads “Import complete.” Select “Ok,” which will bring you back to “USB Device Detected.” Select the back arrow to return to the home screen. At the end of updating recipes, the USB flash drive may be removed.

- In addition to internal recipes, third parties, like conveyor belt manufacturers might develop splice recipes for their range of belts. These external recipes can be imported into the Aero Recipe Management Tool.
- If you have multiple presses at your facilities, you can load Group 1-10 recipes on multiple presses.

Saving Recipes From Press to USB Flash Drive

This function is to copy Group 0-10 recipes from the press to a USB flash drive.

1. Plug USB flash drive into USB port on press
2. Display reads USB Device Detected
3. Choose Export Recipes
4. Export complete. Select “Ok.” Use the back arrow button to go back to the home screen.
5. Remove USB flash drive

Import Recipes Into Aero® Recipe Management Tool

This feature allows for recipes to be imported from another source into your Aero Recipe Management Tool into existing or new groups.

1. Insert USB flash drive into computer. The “recipesExport.csv” file from the USB must be in the same location as the Aero Recipe Management software (ARMT.x.x.x.xlsm). Move this file, if necessary.

Section A: Group selection screen. It shows a list of groups (0-4) with names: Custom, PVC, URETHANE, FLEXCO, and POLY. A text box explains: "Click recipes to add to groups. Multiple recipes can be selected by holding down Ctrl or Shift. Once recipes are selected then click on group you want to add them to. If there is room available, then the recipes will be added, if not you may need to delete recipes within that group or add the recipes to a different group."

Section B: Recipe list table. The table has columns: Group, Recipe#, RecipeName, TopSoliceTemp, BottomSoliceTemp, Pressure, Dwell, Preheat, PreheatTemp, PreheatTime, and CoolDownTemp. It lists various recipes for different materials like COW, nK, ZP, LONG, C, and PVC.

Section C: Group management screen. It shows a grid for Group1 through Group10, with columns for Group Name and Number of Recipes Within Group. Below the grid are buttons for "Modify An Existing Recipe" and "Back To HomePage".

2. Click “Import Recipes” button

- There are three sections to this screen:
 - ▷ Key for Group Number and Group Name of imported file – only Group Number is shown in section B (This is shown in part “A” in image above)
 - ▷ Display of available recipes for import (This is shown in part “B” in image above)
 - ▷ Your current recipe groups (This is shown in part “C” in image above)

3. Highlight the recipe(s) you would like to import from section B. Multiple recipes can be selected by holding down Ctrl or Shift.
4. Click on the group in section C where you want to save the recipe. For your reference, the group name and number of recipes within the group will be displayed directly below the group number.

Notes:

- Each group can store up to 99 recipes. You will receive an error message if attempting to store more than 99 recipes within a group.
 - Group Name in section C can be modified on this screen. All recipes within this modified group name will now reference the new name.
 - A group must have recipes within it before the next group becomes available. Groups that are gray shaded are not available for entry until the prior group has content.
5. Once all desired recipes have been imported, click “Back To HomePage”. Recipe file can then be created for transfer back to the press by following instructions noted earlier in Loading Recipes and Saving Recipes.

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