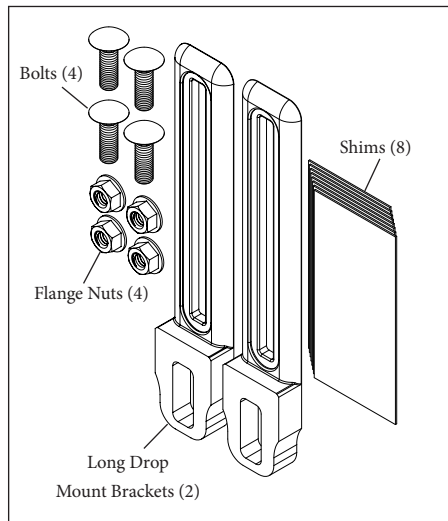


Inverted Long Drop Mount Bracket (Kit 108821)

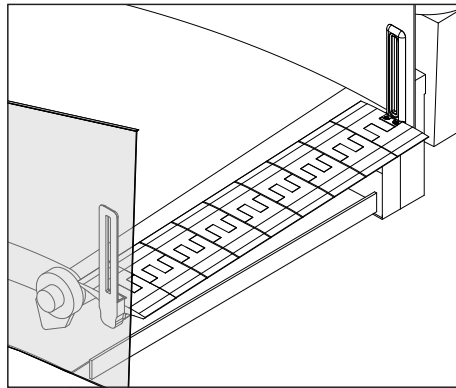
Instructions for Installation

Reference Segmented Transfer Plate IOM (X4064) for full installation details. This sheet is only to guide the installation of the optional mounting bracket.

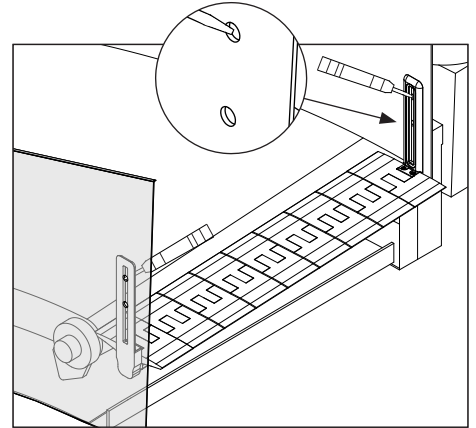
NOTE: Kit 108821 is intended for STP installations where access to the underside of the conveyor structure is extremely limited. Kit 108821 offers the option to install the STP brackets directly on the side panels above the transfer where there is insufficient space or access below the conveyors to install the standard STP brackets. Reference Segmented Transfer Plate IOM X4064 for full installation details. Kit 108821 is recommended for airport operations (baggage handling, check in, X-Ray tunnels) and logistics applications (parcel, package handling) where a low-profile conveyor is required.



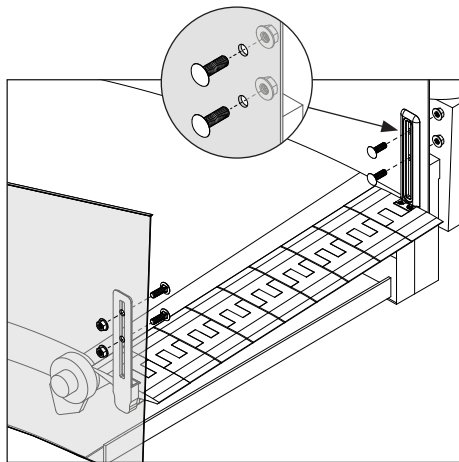
Inverted Long Drop Mount Bracket (Kit 108821)



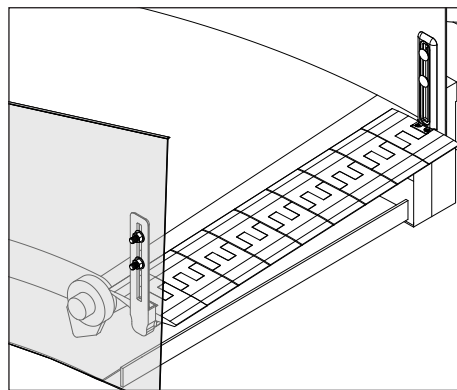
1. Measure interior distance between side walls and cut bar to length following instructions found in X4064. Install pairs of plastic trimming segments along the length of the steel bar, and one Inverted Long Drop bracket on each end of the bar. Place the full assembly into the gap, making sure everything is properly aligned between the rollers. Be sure to use shims to set the correct position of the transfer plate assembly, following the instructions in X4064.



2. Identify the bracket slots to be used for mounting and verify that there are no obstructions behind the structure. Use a center punch to mark the holes and seat the drill bit.



3. Drill the first hole with a 11/32" (9mm) drill bit. Fasten the bracket using the included carriage bolts and serrated flange nuts. Repeat for second hole and opposite bracket.



4. Once all fasteners are started and final clearance between belt and segments is confirmed, tighten all fasteners until the bracket seats tight against the conveyor side wall. Refer to IOM X4064 to finish the installation.

Visit www.flexco.com for other Flexco locations and products, or to find an authorized distributor.