

# 42000 Guide Block

## Switching Guideblock Between R5, R5-1/2, R6 and R2 Fasteners

### Instructions



1. Original R5, R5-1/2, R6 locator block position.



2. Remove two socket head cap screws using 1/4" Allen wrench.



3. Flip locator block 180° so R2 is visible.



4. Reattach locator block using original socket head cap screws.



5. Final R2 locator block position.

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