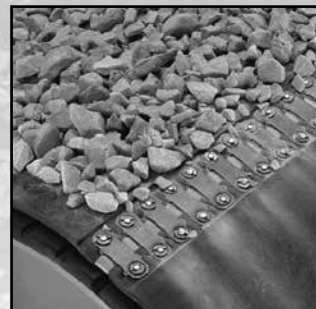
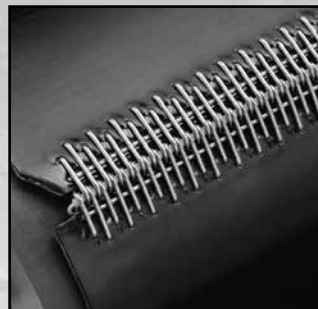
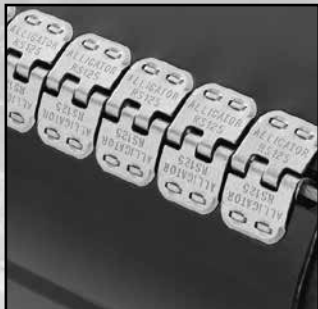


Product Handbook

Conveyor Belt Splicing Systems

January 2022



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How Clipper® Hooks Work

The Clipper® Hook design incorporates a double-staggered grip pattern that gives wire hooks exceptional holding power without degrading the integrity of the belt carcass. The points of the fastener pass through the belt carcass and are formed over, locking the carcass between them.

This low profile splice is highly compatible with conveyor components and compliant with the need for reduced operating noise. Additional splice strength and consistency of splice installation is obtained through precision machine application.

Applications	Installation Method	What You Need for Installation
- Package and Parts Handling - Food Processing - Checkout Counters - Commercial Laundries - Filter Media - Agriculture	Depending on the application, Clipper® Hooks can be installed with on-site maintenance lacers such as the Roller Lacer®, Roller Lacer® Gold Class™, or Microlacer®, Production Lacers for high volume lacing (Pro 400, Pro 600, Pro 6000, or Electric Hydraulic Lacers), or Specialty Lacers such as the Plier-Tape Lacer, Vice Lacer, Baler Belt Lacer. Please contact Flexco to discuss your application.	- Hooks - Hinge Pin - Installation Tool
How to Specify the Correct Clipper® Fastener	Fastener Metal Selection	Hinge Pin Selection
1. Measure your Belt Thickness (PIW). 2. Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 3. Using the selection chart on page 6, identify possible hook choices. 4. Narrow selections by selecting desired wire diameter. • Larger wire diameter provides greater strength and abrasion resistance. • Smaller wire diameter provides less noise and less wear on conveyor components. 5. If multiple choices remain, select either carded or Unibar® style fastener.	Galvanized Steel. For basic applications, galvanized steel is recommended. Stainless Steel. Type 430 and Type 316 Stainless Steel offers more resistance than steel to abrasion, acids, chemicals, rusting, and magnetic attraction. High Tensile. Added abrasion resistance and fastener retention strength. Specialty Metal. • Coated Steel • Rectangular High Tensile • Monel® • Inconel® • Phosphor Bronze • Hastelloy	DSS DuraStainless™ - stainless spring steel core with filled nylon coating for superior abrasion resistance, flat belts only. DL Duralink™ - braided stainless cable with filled nylon coating for superior abrasion resistance, crowned pulley or troughed belts. NY Nylosteel - spring steel core with nylon coating for use with galvanized or high tensile fasteners, flat belts only. NYS Nylostainless - stainless spring steel core with nylon coating for use with stainless steel fasteners, flat belts only. NCS Nylon Covered Stainless Steel Cable - braided stainless cable with nylon coating for applications with stainless fasteners, crowned pulley or troughed belts.

Please see page 6 for Clipper Fastener selection chart.

General Hook Information



HOW TO SELECT THE PROPER HOOK SIZE

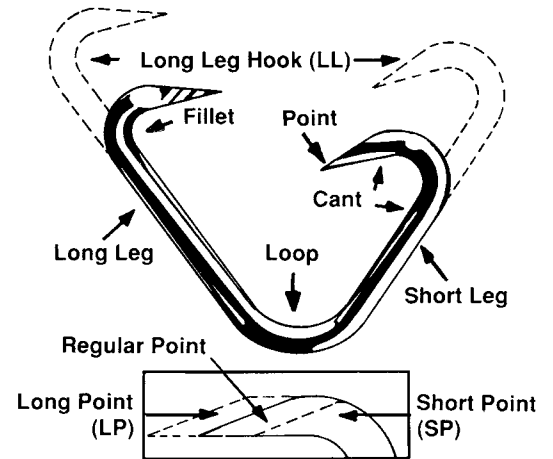
1. Measure the belt thickness and pulley diameter.
2. Determine the possible options that could be used, based on the chart on page 6.
3. Select the proper hook from the specification chart.
4. If hook specifications overlap into more than one size, select the fastener which best meets your needs. **NOTE:** If maximum strength is of primary importance, choose the hook with the largest diameter wire. If low profile is needed select the hook with the smallest diameter wire.
5. Select the type of metal which best fits your application requirements.

SPECIAL LENGTH CARDS

Clipper® hooks can be ordered in special length cards or Unibar® strips for specific applications. This eliminates time consuming card cutting by hand.

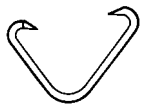
All special length cards are shipped without pins.

Please call Customer Service for pricing and lead times.



FASTENER MATERIAL CHARACTERISTICS

METAL	MAGNETIC	ABRASION RESISTANCE	CHEMICAL RESISTANCE	RUST RESISTANCE	SPARKING/ NON-SPARKING	AVAILABLE CLIPPER SIZES
Galvanized	Yes	Good	Poor	Good	Sparking	25, 1, 2-7
Coated Steel	Yes	Good	Poor	Poor	Sparking	U2 -U3
Steel	Yes	Good	Poor	Poor	Sparking	U4-U7
High Tensile Steel	Yes	Good to Excellent	Fair	Good	Sparking	1, 2-7
Rectangular High Tensile Steel	Yes	Good to Excellent	Fair	Good	Sparking	4-1/2
Stainless Rectangular High Tensile	Yes	Good to Excellent	Fair to Good	Good	Sparking	U3
430 Stainless Steel	Yes	Good	Fair to Good	Good	Sparking	1, 2-7, UX-1, U2SP - U7
316L Stainless Steel	Slightly	Good	Good to Excellent	Excellent	Sparking	25, 30, 36, 1, 2-7, UX-1, UCM36, UA2, UA3
Monel® 400	Slightly	Fair	Excellent	Excellent	Sparking	25, 1, 2-4
Phosphor Bronze	No	Good	Poor	Good	Non-sparking	2-4
Hastelloy C-22	No	Good	Excellent	Excellent	Sparking	36, UCM



Clipper® Hook and Pin Selection Chart

FASTENER AND PIN SIZE SELECTION CHART													
Minimum Pulley Diameter	Wire Diameter	Hinge Pin Size	Belt Thickness										
			Up to .047" 3/64"	.063" 1/16"	.093" 3/32"	.125" 1/8"	.156" 5/32"	.187" 3/16"	.219" 7/32"	.25" 1/4"	.281" 9/32"	.313" 5/16"	.343" 11/32"
			1.2 mm	1.6 mm	2.4 mm	3.2 mm	4.0 mm	4.8 mm	5.6 mm	6.4 mm	7.1 mm	7.9 mm	9.0 mm
15/16" 24 mm	.025"	.065"/1.7 mm	25SP*										
	.025"	.065"/1.7 mm	25										
	.036" x .027"	.065"/1.7 mm	UCM36SL XSP										
	.036" x .027"	.065"/1.7 mm		UCM36SL SP									
	.025"	.065"/1.7 mm		25LP*									
2" 51 mm	.036" x .027"	.065"/1.7 mm	UCM36 XSP										
	.030"	.065"/1.7 mm	30*										
	.036" x .027"	.065"/1.7 mm		UCM36 SP*									
	.036" x .027"	.065"/1.7 mm		36 SP*									
	.040"	.065"/1.7 mm		1 XSP*									
	.030"	.065"/1.7 mm		30P*									
	.040"	.065"/1.7 mm		UX-1 SP*									
	.036" x .027"	.065"/1.7 mm		UCM36*									
	.036" x .027"	.065"/1.7 mm		36*									
	.040"	.065"/1.7 mm		1 SP*									
	.036" x .027"	.065"/1.7 mm			UCM36 LP*								
	.040"	.065"/1.7 mm			1*								
	.040"	.065"/1.7 mm			UX-1*								
	.047"	.093"/2.4 mm			UA2								
	.054"	.093"/2.4 mm			U2 SP								
	.054"	.093"/2.4 mm			2SP								
	.054"	.093"/2.4 mm				U2							
	.054"	.093"/2.4 mm				2							
	.047"	.093"/2.4 mm				UA3							
3" 76 mm	.054"	.093"/2.4 mm				U3-1							
	.054"	.093"/2.4 mm				3-1							
	.054"	.093"/2.4 mm					U3-2						
	.054"	.093"/2.4 mm					3						
	.054"	.093"/2.4 mm					U3						
4" 102 mm	.054"	.109"/2.8 mm					4-2						
	.054"	.125"/3.2 mm						4 1/2-3					
	.054"	.109"/2.8 mm						4					
	.054"	.109"/2.8 mm						U4					
	.054"	.125"/3.2 mm							4 1/2				
5" 127 mm	.054"	.125"/3.2 mm									5		
	.054"	.125"/3.2 mm									U5		
6" 152 mm	.054"	.156"/4.0 mm										6	
	.054"	.156"/4.0 mm										U6	
7" 175 mm	.054"	.156"/4.0 mm											7
	.054"	.156"/4.0 mm											U7

*Long Leg available. Allow for 1" (25 mm) larger minimum pulley diameter.

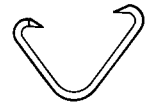
Hook Abbreviations: SL – Short Leg XSP – Extra Short Point LP – Long Point
LL – Long Leg SP – Short Point

FOR BELTS WITH MECHANICAL FASTENER RATINGS UP TO:

Hook Series	PIW	kN/m
# 25	60	10.3
# 36	75	12.9
# 1 (40)	75	12.9
Regular (54)	125	21.5
4 1/2 RHTX	200	34.4

Note: Fastener ratings are subject to many variables including belt composition, age, speed, cycles, etc. These ratings are conservative and are intended to serve as a general guide in determining the appropriate fastener for the application.

Clipper® Regular (54) Series Carded Hooks



FASTENERS

GALVANIZED - 12" LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
2-7	WITHOUT PINS						
	2SP	2SPG	02168	1.2	84	12	144
	2	2G	02154	1.2	84	12	144
	3-1	3-1G	02196	1.3	84	12	144
	3	3G	02182	1.3	84	12	144
	3-4-1/2	3-4-1/2G	02206	1.3	84	12	144
	4	4G	02216	1.4	84	12	144
	4-2	4-2G	02232	1.4	84	12	144
	4-1/2	4-1/2G	02300	1.5	84	12	144
	5-3	5-3G	02339	1.8	84	12	144
	5	5G	02323	1.8	84	12	144
	6	6G	02348	2.2	84	12	144
	7	7G	02363	2.3	84	12	144
	WITH PINS						
	2SP	2SPGNY	02169	1.2	84	12	144
	2	2GNY	02155	1.2	84	12	144
	3-1	3-1GNY	02197	1.3	84	12	144
	3	3GNY	02183	1.3	84	12	144
	3-4-1/2	3-4-1/2GNY	02210	1.3	84	12	144
	4	4GNY	02217	1.4	84	12	144
	4-2	4-2GNY	02233	1.4	84	12	144
	4-1/2	4-1/2GW	02301	1.4	84	12	144
	5	5GW	18227	1.8	84	12	144
	6	6GW	18228	2.2	84	12	144
	7	7GW	02365	2.3	84	12	144

NOTE: For Regular (54) Series Carded Hooks, wire diameter = .054" (1.4 mm).

For extra pin material see pages 17-19.

HIGH TENSILE - WITHOUT PINS - 12" LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
2-6	2SP	2SPHT	02173	1.2	84	12	144
	2	2HT	02161	1.2	84	12	144
	3-1	3-1HT	02198	1.3	84	12	144
	3	3HT	02189	1.3	84	12	144
	3	3HT-WIDE	05362	1.3	84	12	144
	4	4HT	02223	1.4	84	12	144
	4-2	4-2HT	02295	1.4	84	12	144
	4-1/2-3	4-1/2-3HT	02316	1.4	84	12	144
	4-1/2	4-1/2HT	02307	1.5	84	12	144
	5-3	5-3HT	02342	1.8	84	12	144
	5	5HT	02330	1.8	84	12	144
	6	6HT	02355	2.2	84	12	144

RECTANGULAR HIGH TENSILE - WITHOUT PINS - 12" LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
4-1/2	4-1/2-3	4-1/2-3RHTX	02432	2.3	84	12	144
	4-1/2	4-1/2RHTX	02429	2.3	84	12	144

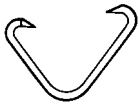
Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



Clipper® Regular (54) Series Carded Hooks

FASTENERS

430 STAINLESS - 12" LENGTHS

2-7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	2SP	2SPS	02170	1.2	84	12	144
	2	2S	02157	1.2	84	12	144
	3-1	3-1S	02195	1.3	84	12	144
	3	3S	02185	1.3	84	12	144
	4	4S	02219	1.4	84	12	144
	4-2	4-2S	02234	1.4	84	12	144
	4-1/2	4-1/2S	02303	1.5	84	12	144
	5-3	5-3S	02341	1.8	84	12	144
2-7	WITH PINS						
	2SP	2SPSNYS	02171	1.2	84	12	144
	2	2SNYS	02158	1.2	84	12	144
	3	3SNYS	02186	1.3	84	12	144
	4	4SNYS	02220	1.4	84	12	144
	4-2	4-2SNYS	02294	1.4	84	12	144
	4-1/2	4-1/2-SW	02304	1.5	84	12	144
	5	5SW	02327	1.8	84	12	144
	6	6SW	02352	2.2	84	12	144
	7	7SW	02368	2.3	84	12	144

NOTE: For Regular (54) Series Carded Hooks, wire diameter = .054" (1.4 mm).

For extra pin material see pages 17-19.

316L STAINLESS - WITHOUT PINS - 12" LENGTHS

2-7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	2SP	2SPSS	02172	1.2	84	12	144
	2	2SS	02159	1.2	84	12	144
	3-1	3-1SS	02397	1.3	84	12	144
	3	3SS	02187	1.3	84	12	144
	4	4SS	02221	1.4	84	12	144
	4-1/2	4-1/2SS	02305	1.5	84	12	144
	5	5SS	02328	1.8	84	12	144
	6	6SS	02353	2.2	84	12	144
	7	7SS	02370	2.3	84	12	144

BRONZE - WITHOUT PINS - 12" LENGTHS

2-4	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	2SP	2SPB	02175	1.2	84	12	144
	2	2B	02164	1.2	84	12	144
	3	3B	02193	1.3	84	12	144
	4	4B	02227	1.4	84	12	144

MONEL® - WITHOUT PINS - 12" LENGTHS

2-4-1/2	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	3	3M	02191	1.3	84	12	144
	4	4M	02225	1.4	84	12	144
	4-1/2	4-1/2M	02310	1.5	84	12	144

Clipper® Point-of-Purchase Baler Hooks



POINT-OF-PURCHASE FASTENERS*

BELT WIDTH	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	PINS PER BOX	MIN. ORDER QTY.
#4½ RECTANGULAR HIGH TENSILE							
4"	4-1/2RHTX(26)W-8	01831	1.1	26	8	4	50
6 ½"	4-1/2RHTX(41)W-4	01846	1.1	41	4	2	50
7"	4-1/2RHTX(45)W-4	01847	1.1	45	4	2	50
#4½ - 3 POINT RECTANGULAR HIGH TENSILE							
7"	4-1/2-3RHTX(45)W-4	01848	1.1	45	4	2	50
#4½ - 4 POINT RECTANGULAR HIGH TENSILE							
6 ½"	4-1/2-4RHTX(42)W-4	01849	1.1	42	4	2	50
#3 - 4½ GALVANIZED							
4"	3-4-1/2G(26)W-8	01853	1.1	26	8	4	50
6 ½"	3-4-1/2G(42)W-4	01854	1.1	42	4	2	50
10"	3-4-1/2G(67)-10POP	02209	1.3	67	10	0	25

For extra pin material see pages 17-19.

* **NOTE:** Point-of-Purchase Baler hooks are made to order (shaded) and have a three week lead time. Boxes include pre-cut Duralink™ Pins as indicated.

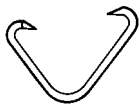
 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



Clipper® 1 (40) Series Carded Hooks

FASTENERS

GALVANIZED - 6" LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPG6	02118	0.6	50	24	144
	1SP (1A)	1SPG6	02267	0.6	50	24	144
	1	1G6	02072	0.6	50	24	144
	1LLXSP (1DLL)	1LLXSPG6	02119	0.6	50	24	144
	1LLSP (1ALL)	1LLSPG6	02268	0.6	50	24	144
	1LL	1LLG6	02073	0.6	50	24	144
	WITH PINS						
	1XSP (1D)	1XSPG6NY	02120	0.6	50	24	144
	1SP (1A)	1SPG6NY	02269	0.6	50	24	144
	1	1G6NY	02075	0.6	50	24	144
	1LL	1LLG6NY	02076	0.6	50	24	144

NOTE: For 1 (40) Series Carded Hooks, wire diameter = .040" (1.0 mm).

For extra pin material see pages 17-19.

GALVANIZED - 12" LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPG12	02139	0.6	96	12	144
	1SP (1A)	1SPG12	02283	0.6	96	12	144
	1	1G12	02100	0.6	96	12	144
	1LLXSP (1DLL)	1LLXSPG12	02140	0.6	96	12	144
	1LLSP (1ALL)	1LLSPG12	02284	0.6	96	12	144
	1LL	1LLG12	02101	0.6	96	12	144
	WITH PINS						
	1XSP (1D)	1XSPG12NY	02141	0.6	96	12	144
	1SP (1A)	1SPG12NY	02285	0.6	96	12	144
	1	1G12NY	02102	0.6	96	12	144
	1LL	1LLG12NY	02103	0.6	96	12	144

HIGH TENSILE - WITHOUT PINS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	6" LENGTHS						
	1XSP (1D)	1XSPHT6	02133	0.6	50	24	144
	1SP (1A)	1SPHT6	02278	0.6	50	24	144
	1	1HT6	02089	0.6	50	24	144
	1LL	1LLHT6	02090	0.6	50	24	144
	12" LENGTHS						
	1XSP (1D)	1XSPHT12	02149	0.6	96	12	144
	1SP (1A)	1SPHT12	02113	0.6	96	12	144
	1	1HT12	02242	0.6	96	12	144
	1LLXSP (1DLL)	1LLXSPHT12	02150	0.6	96	12	144
	1LLSP (1ALL)	1LLSPHT12	02114	0.6	96	12	144
	1LL	1LLHT12	02243	0.6	96	12	144

Clipper® 1 (40) Series Carded Hooks



FASTENERS

430 STAINLESS - 6" LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPS6	02126	0.6	50	24	144
	1SP (1A)	1SPS6	02272	0.6	50	24	144
	1	1S6	02079	0.6	50	24	144
	1LL	1LLS6	02080	0.6	50	24	144
	WITH PINS						
	1XSP (1D)	1XSPS6NYS	02128	0.6	50	24	144
	1SP (1A)	1SPS6NYS	02274	0.6	50	24	144
	1	1S6NYS	02081	0.6	50	24	144
	1LL	1LLS6NYS	02082	0.6	50	24	144

NOTE: For 1 (40) Series Carded Hooks wire diameter = .040" (1.0 mm).

For extra pin material see pages 17-19.

430 STAINLESS - 12" LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPS12	02143	0.6	96	12	144
	1SP (1A)	1SPS12	02287	0.6	96	12	144
	1	1S12	02104	0.6	96	12	144
	1LLXSP (1DLL)	1LLXSPS12	02144	0.6	96	12	144
	1LLSP (1ALL)	1LLSPS12	02288	0.6	96	12	144
	1LL	1LLS12	02105	0.6	96	12	144
	WITH PINS						
	1XSP (1D)	1XSPS12NYS	02145	0.6	96	12	144
	1SP (1A)	1SPS12NYS	02289	0.6	96	12	144
	1	1S12NYS	02106	0.6	96	12	144

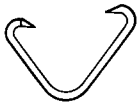
316L STAINLESS - WITHOUT PINS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	6" LENGTHS						
	1XSP (1D)	1XSPSS6	02130	0.6	50	24	144
	1SP (1A)	1SPSS6	02275	0.6	50	24	144
	1	1SS6	02083	0.6	50	24	144
	1LL	1LLSS6	02084	0.6	50	24	144
	12" LENGTHS						
	1XSP (1D)	1XSPSS12	02146	0.6	96	12	144
	1SP (1A)	1SPSS12	02110	0.6	96	12	144
	1	1SS12	02239	0.6	96	12	144
	1LLXSP (1DLL)	1LLXSPSS12	02147	0.6	96	12	144
	1LLSP (1ALL)	1LLSPSS12	02111	0.6	96	12	144
	1LL	1LLSS12	02240	0.6	96	12	144

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



Clipper® 36, 30, & AP Series Hooks

FASTENERS

316L STAINLESS - WITHOUT PINS - 12" LENGTHS

36	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	36SP	36SPSS	02382	0.8	120	12	144
	36LLSP	36LLSPSS	02383	1.0	120	12	144
	36	36SS	02378	0.8	120	12	144
	36LL	36LLSS	02379	0.8	120	12	144
	36LLLP	36LLLPSS	02386	0.8	120	12	144

NOTE: For 36 Series Hooks
wire diameter = .036" x .027"
(0.9 mm x 0.7 mm).

For 30 Series Hooks
wire diameter = .030" (0.8 mm).

For AP Series Hooks,
wire diameter = .047" (1.2 mm).

HASTELLOY - WITHOUT PINS - 12" LENGTHS

36	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	36SP	36SPH	02384	0.8	120	12	144
	36LLSP	36LLSPH	02385	1.0	120	12	144
	36	36H	02380	0.8	120	12	144
	36LL	36LLH	02381	1.0	120	12	144

316L STAINLESS – WITHOUT HINGE PINS – 12" LENGTHS

30	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	30SS	18180	1.0	120	24	288
	30PSS	18181	1.0	120	24	288
	30LSS	18182	1.2	120	24	288
	30LPSS	18183	1.3	120	24	288

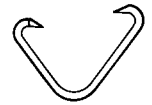
AP CARDED HOOKS LOW PROFILE 316 STAINLESS – WITHOUT HINGE PINS – 12" LENGTHS

4-6	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	4APSS	18904	1.4	84	12	144
	5APSS	18905	1.5	84	12	144
	6APSS	18906	1.8	84	12	144
	6APPSS	18907	1.9	84	12	144

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel

Clipper® 25 Series Hooks



FASTENERS

GALVANIZED - 6" LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	25	25G6	01746	0.8	85	48	288
	25LP	25LPG6	01985	0.8	85	48	288
	25LL	25LLG6	01748	0.8	85	24	144
	WITH PINS						
	25	25G6NY	01752	0.8	85	48	288
	25LP	25LPG6NY	01987	0.8	85	48	288
	25LL	25LLG6NY	01754	0.8	85	24	144

NOTE: For 25 Series Hooks, wire diameter = .025" (.64 mm).

For extra pin material see pages 17-19.

GALVANIZED - 12" LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS - 12 Cards/Box						
	25	25G12	01810	0.8	179	12	144
	25LP	25LPG12	02006	0.8	179	12	144
	25LL	25LLG12	01811	1.1	179	12	144
	WITH PINS - 12 Cards/Box						
	25	25G12NY	01813	0.8	179	12	144
	25LP	25LPG12NY	02008	0.8	179	12	144
	25LL	25LLG12NY	01814	1.1	179	12	144

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel

316L STAINLESS - 6" LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS						
	25	25SS6	01764	0.8	85	48	288
	25LP	25LPSS6	01990	0.8	85	48	288
	25LL	25LLSS6	01766	0.8	85	24	144
	WITH PINS						
	25	25SS6NYS	01772	0.8	85	48	288
	25LP	25LPSS6NYS	01993	0.8	85	48	288
	25LL	25LLSS6NYS	01774	0.8	85	24	144

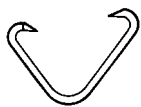
316L STAINLESS - 12" LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	WITHOUT PINS - 12 Cards/Box						
	25	25SS12	01817	0.8	179	12	144
	25LP	25LPSS12	02010	0.8	179	12	144
	25LL	25LLSS12	01818	0.8	179	12	144
	WITH PINS - 12 Cards/Box						
	25	25SS12NYS	01821	0.8	179	12	144
	25LP	25LPSS12NYS	02012	0.8	179	12	144

 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



Clipper® 25 Series Hooks

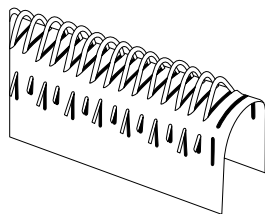
PRECUT #25 HOOKS (with Pins)

NOTE: #25 Hooks are available with Long Point. Contact Customer Service for information.

For extra pin material see pages 17-19.

25 SERIES	GALVANIZED						NYLOSTEEL PINS		NYLON PLUS PINS	
	BELT WIDTH		WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX	ORDERING NUMBER (BOX)	ITEM CODE	ORDERING NUMBER (BOX)	ITEM CODE
	in.	mm.								
	11/32	8.5	0.2	3 & 4	200	69	25G11/32NY	01805	25G11/32NP	01808
	7/16	11	0.2	4 & 5	200	87.5	25G7/16NY	01833	25G7/16NP	01835
	1/2	12.5	0.2	5 & 6	200	100	25G1/2NY	01837	25G1/2NP	01839
	5/8	16	0.3	7 & 8	200	125	25G5/8NY	01841	25G5/8NP	01843
	3/4	19	0.3	8 & 9	200	150	25G3/4NY	01859	25G3/4NP	01862
	7/8	22.5	0.4	10 & 11	200	175	25G7/8NY	01864	25G7/8NP	01867
	1	25.5	0.5	12 & 13	200	200	25G1NY	01871	25G1NP	01876
25 SERIES	1-1/4	32	0.6	15 & 16	200	250	25G1-1/4NY	01884	25G1-1/4NP	01888
	1-1/2	38.5	0.7	19 & 20	200	300	25G1-1/2NY	01891	25G1-1/2NP	01895
	1-3/4	44.5	0.8	22 & 23	200	350	25G1-3/4NY	01911		
	1-7/8	48	0.9	24 & 25	200	375	25G1-7/8NY	01917	25G1-7/8NP	01924
	2	51	0.9	26 & 27	200	400	25G2NY	01926	25G2NP	01936
	2-1/4	57.5	1.1	30 & 31	200	450	25G2-1/4NY	01939		
	2-1/2	63.5	1.1	33 & 34	200	500	25G2-1/2NY	01946	25G2-1/2NP	01950
	2-3/4	70	1.3	37 & 38	200	550	25G2-3/4NY	01954		
	3	76.5	1.4	39 & 40	200	600	25G3NY	01963	25G3NP	01975
	3-1/4	83	0.8	42 & 43	100	325	25G3-1/4NY	01828		
25 SERIES	3-1/2	89	0.8	46 & 47	100	350	25G3-1/2NY	01786	25G3-1/2NP	01795
	4	102	1.0	54 & 55	100	400	25G4NY	01732	25G4NP	01739
	4-1/2	115	1.2	61 & 62	100	450	25G4-1/2NY	01798	25G4-1/2NP	01803

25 SERIES	316L STAINLESS STEEL						NYLOSTEEL PINS		NYLON PLUS PINS	
	BELT WIDTH		WT. PER BOX LBS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX	ORDERING NUMBER (BOX)	ITEM CODE	ORDERING NUMBER (BOX)	ITEM CODE
	in.	mm.								
	5/8	16	0.3	7 & 8	200	125	25SS5/8NYS	01845		
	3/4	19	0.3	8 & 9	200	150	25SS3/4NYS	01861		
	1	25.5	0.5	12 & 13	200	200	25SS1NYS	01879		
	1-1/4	32	0.6	15 & 16	200	250	25SS1-1/4NYS	01887	25SS1-1/4NP	01907
	1-1/2	38.5	0.7	19 & 20	200	300	25SS1-1/2NYS	01898	25SS1-1/2NP	01771
	1-7/8	48	0.9	24 & 25	200	375	25SS1-7/8NYS	01920		
	2	51	0.9	26 & 27	200	400	25SS2NYS	01933		
25 SERIES	2-1/4	57.5	1.1	30 & 31	200	450	25SS2-1/4NYS	01941		
	2-1/2	63.5	1.1	33 & 34	200	500	25SS2-1/2NYS	01949	25SS2-1/2NP	01952
	2-3/4	70	1.3	37 & 38	200	550	25SS2-3/4NYS	01958		
	3	76.5	1.4	39 & 40	200	600	25SS3NYS	01970	25SS3NP	01977
	3-1/2	89	0.8	46 & 47	100	350	25SS3-1/2NYS	01793		
	4	102	1.0	54 & 55	100	400	25SS4NYS	01744		



See pages 29-31 for Clipper® Laundry Patch System.

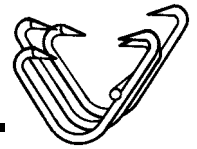
Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



430 STAINLESS - WITHOUT PINS

UX-1, U2SP-U7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX	LACING INCHES PER BOX
	6" STRIPS - 24 STRIPS PER BOX						
	UX-1SP	UX1SPS6	01183	0.7	44	24	144
	UX-1	UX1S6	01178	0.7	44	24	144
	U3-1	U3-1S6	01143	1.3	38	24	144
	U3-2	U3-2S6	01230	1.3	38	24	144
	U3	U3S6	01254	1.3	38	24	144
	12" STRIPS - 12 STRIPS PER BOX						
	UX-1SP	UX1SPS12	01184	0.7	96	12	144
	UX-1	UX1S12	01179	0.8	96	12	144
	UX-1LLSP	UX1LLSPS12	01338	1.0	96	12	144
	UX-1LL	UX1LLS12	01336	1.0	96	12	144
	U2SP	U2SPS12	18851	1.2	84	12	144
	U2	U2S12	18400	1.2	84	12	144
	U3	U3S12	01255	1.3	84	12	144
	U3-1	U3-1S12	01144	1.3	84	12	144
	U3-2	U3-2S12	01231	1.3	84	12	144
	U4	U4S12	01283	1.7	84	12	144
	U5	U5S12	01305	1.8	84	12	144
	U6	U6S12	18404	1.9	84	12	144
	U7	U7S12	01294	2.0	84	12	144
	24" STRIPS - 10 STRIPS PER BOX						
	UX-1SP	UX1SPS24	01355	1.3	188	10	240
	UX-1	UX1S24	01356	1.3	188	10	240
	UX-1LLSP	UX1LLSPS24	01359	1.4	188	10	240
	UX-1LL	UX1LLS24	01360	1.4	188	10	240
	U2SP	U2SPS24	18854	2.0	162	10	240
	U2	U2S24	18477	2.0	162	10	240
	U3-1	U3-1S24	01363	2.2	162	10	240
	U3-2	U3-2S24	01361	2.2	162	10	240
	U3	U3S24	18478	2.2	162	10	240
	U4	U4S24	18479	2.5	162	10	240
	U5	U5S24	01351	2.8	162	10	240
	U6	U6S24	05414	3.0	162	10	240

COATED STEEL™ - WITHOUT PINS

U1-U5	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX	LACING INCHES PER BOX
	6" STRIPS - 24 STRIPS PER BOX						
	U3-1	U3-1C6	01137	1.3	38	24	144
	U3-2	U3-2C6	01125	1.3	38	24	144
	U3	U3C6	01250	1.3	38	24	144
	12" STRIPS - 12 STRIPS PER BOX						
	U2SP	U2SPC12	18850	1.2	84	12	144
	U2	U2C12	18370	1.2	84	12	144
	U3-1	U3-1C12	01138	1.3	84	12	144
	U3-2	U3-2C12	01126	1.4	84	12	144
	U3	U3C12	01251	1.3	84	12	144
	U4	U4C12	01279	1.7	84	12	144
	U5	U5C12	01301	1.8	84	12	144
	U6	U6C12	18374	1.9	84	12	144
	24" STRIPS - 10 STRIPS PER BOX						
	U2	U2C24	18453	2.0	162	10	240
	U3-1	U3-1C24	01364	2.2	162	10	240
	U3-2	U3-2C24	01362	2.2	162	10	240
	U3	U3C24	18454	2.2	162	10	240
	U4	U4C24	18455	2.5	162	10	240
	U5	U5C24	01352	2.8	162	10	240

STAINLESS RECTANGULAR HIGH TENSILE - WITHOUT PINS

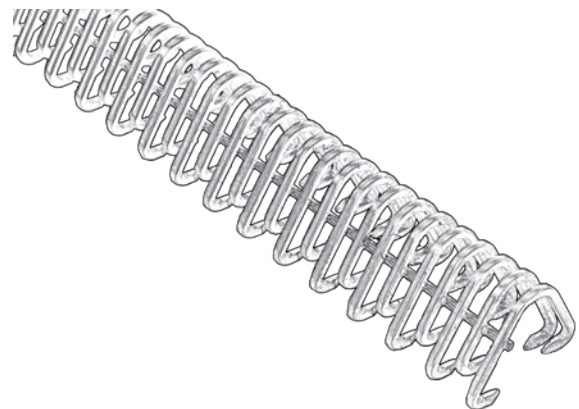
U3	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX	LACING INCHES PER BOX
	12" STRIPS - 12 STRIPS PER BOX						
	U3-1	U3-1RHTS12	05338	1.3	84	12	144
	U3-2	U3-2RHTS12	05339	1.4	84	12	144
	U3	U3-RHTS12	05340	1.3	84	12	144
	24" STRIPS - 10 STRIPS PER BOX						
	U3-1	U3-1RHTS24	05341	2.2	162	10	240
	U3-2	U3-2RHTS24	05342	2.2	162	10	240
	U3	U3-RHTS24	05343	2.2	162	10	240

NOTE: For U2SP-U7 Hooks, wire diameter = .054" (1.4 mm).
For UX1 Hooks, wire diameter = .040" (1.0 mm).
For UCM-36 Hooks, wire diameter = .036" x .027" (0.9 mm x 0.7 mm).

HOOK SIZE EXPLANATION:

U3-1 = #3 Leg with #1 point
U3-2 = #3 Leg with #2 point
U2 = #2 Leg with #2 point

For extra pin material see pages 17-19.



316L STAINLESS - WITHOUT PINS

UCM36, UX-1, U2-U5	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX	LACING INCHES PER BOX
	6" STRIPS - 24 STRIPS PER BOX						
	UX-1SP	UX1SPSS6	01193	0.7	44	24	144
	UX-1	UX1SS6	01188	0.8	44	24	144
	12" STRIPS - 12 STRIPS PER BOX						
	UCM36 SLXSP	UCM36SLXSPSS12	01315	0.8	120	12	144
	UCM36 SLSP	UCM36SLSPSS12	01313	0.8	120	12	144
	UCM36 XSP	UCM36XSPSS12	01312	0.8	120	12	144
	UCM36 SP	UCM36SPSS12	01314	0.8	120	12	144
	UCM36	UCM36SS12	01309	1.0	120	12	144
	UCM36LP	UCM36LPSS12	01317	0.9	120	12	144
	UCM36LLSP	UCM36LLSPSS12	01318	0.9	120	12	144
	UCM36LL	UCM36LLSS12	01308	1.0	120	12	144
	UX-1SP	UX1SPSS12	01194	0.7	96	12	144
	UX-1	UX1SS12	01189	0.8	96	12	144
	UX-1LLSP	UX1LLSPSS12	01342	1.0	96	12	144
	UX-1LL	UX1LLSS12	01340	1.0	96	12	144
	UA2	UA2SS12	01292	1.1	120	12	144
	UA3	UA3SS12	01293	1.1	120	12	144
	U2	U2SS12	18427	1.2	84	12	144
	U3	U3SS12	01258	1.6	84	12	144
	U4	U4SS12	18429	1.8	84	12	144
	U5	U5SS12	18430	1.8	84	12	144
	U6	U6SS12	18431	1.9	84	12	144
	24" STRIPS - 10 STRIPS PER BOX						
	UX-1SP	UX1SPSS24	01354	1.0	188	10	240
	UX-1	UX1SS24	01353	0.8	188	10	240
	UX-1LLSP	UX1LLSPSS24	01358	1.0	188	10	240
	UX-1LL	UX1LLSS24	01357	1.0	188	10	240
	U2	U2SS24	18507	2.0	162	10	240
	U3	U3SS24	18508	2.1	162	10	240
	U4	U4SS24	18509	2.2	162	10	240
	24" STRIPS - 12 STRIPS PER BOX						
	UCM36 SLXSP	UCM36SLXSPSS24	01319	1.3	234	12	288
	UCM36 SLSP	UCM36SLSPSS24	01320	1.3	234	12	288
	UCM36 XSP	UCM36XSPSS24	01321	1.4	234	12	288
	UCM36 SP	UCM36SPSS24	01322	1.4	234	12	288
	UCM36	UCM36SS24	01323	1.4	234	12	288
	UCM36LP	UCM36LPSS24	01385	1.4	234	12	288
	UCM36LLSP	UCM36LLSPSS24	01324	1.6	234	12	288
	UCM36LL	UCM36LLSS24	01325	1.6	234	12	288

For extra pin material see pages 17-19.

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel

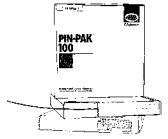
COATED STEEL™ - WITH PINS

U2-U6	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX	LACING INCHES PER BOX
	12" STRIPS - 12 STRIPS PER BOX						
	U2	U2C12NP	18540	1.2	84	12	144
	U3	U3C12NP	18541	1.4	84	12	144
	U4	U4C12NP	18542	1.6	84	12	144
	U5	U5C12NP	18543	1.9	84	12	144
	U6	U6C12NP	18544	2.1	84	12	144

 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



HINGE PIN SPECIFICATIONS

Pin Diameter	.065" (1/16") 1.7 mm (previously #25)	.093" (3/32") 2.4 mm (previously #13)	.109" (7/64") 2.8 mm (previously #12)	.125" (1/8") 3.2 mm (previously #11)	.156" (5/32") 4.0 mm (previously #9)
Clipper® Hook Size	25's, 36's, 1's, UCM36's, UX-1's	2, 3, U2SP, U2 U3-1, U3-2, U3	4 & U4	4 ½, 5, U5	6, 7, U6 & U7

Hinge Pin Types	Abbreviation	Pin Wear Factor	Hook Wear Factor	Rigidity	Magnetic	Flexibility	Food Grade Material	Composition
Nylosteel	NY	Good	Good	Good	Yes	Good	No	Nylon & music wire
Nylostainless	NYS	Good	Good	Good	Slightly	Good	Yes	Nylon & 300SS spring wire
Nylon Covered Cable	NCS	Good	Good	Average	Slightly	Good	Yes	Nylon & 300SS cable
Music Wire	MW	Good	Poor	Excellent	Yes	Poor	No	High-carbon spring-tempered steel
Cold-Rolled Steel	Smooth - SM Notched - N	Average	Fair	Excellent	Yes	Fair to Poor	No	Mild cold-rolled steel
Stainless Steel	Smooth - SMS Notched - NS	Average	Fair	Excellent	Slightly	Fair to Poor	Yes	302 or 300 stainless steel
Duralink™	DL	Excellent	Excellent	Average	Slightly	Good	No	Wear-resistant nylon & 300SS cable
Bare Stainless Cable	SMSC	Average	Fair	Average	Slightly	Good	Yes	300SS cable
DuraStainless™	DSS	Excellent	Excellent	Good	Slightly	Good	No	Wear resistant nylon & 300SS spring wire
Nylon Plus	NP	Good	Excellent	Fair	No	Excellent	Yes	Nylon

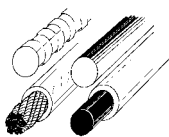
PINPAK™ 100



(100 ft. of hinge pin with dispenser)

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. LBS.	PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. LBS.	PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. LBS.
NYLOSTEEL				NYLOSTAINLESS				NYLON COVERED CABLE			
.053	NY053-C	18700	1.6	.053	NYS053-C	18701	1.6	.053	NCS065-C	02751	1.7
.065	NY065-C	02598	1.6	.065	NYS065-C	02649	1.6	.065	NCS065-C	02751	1.7
.079	NY079-C	18720	1.8	.079	NYS079-C	18721	1.8	.079	NCS093-C	02767	1.7
.093	NY093-C	02628	2.0	.093	NYS093-C	02670	2.0	.093	NCS093-C	02767	1.7
.109	NY109-C	02622	2.1	.109	NYS109-C	02664	2.1	.109	NCS125-C	02762	3.0
.125	NY125-C	02614	2.2	.125	NYS125-C	02658	2.2	.125	NCS125-C	02762	3.0
.156	NY156-C	02607	2.5	.156	NYS156-C	02652	2.5	.156	NCS156-C	02756	3.3
NYLON PLUS				DURALINK™				DURASTAINLESS™			
.053	NP053-C	02863	1.6	.065	DL065-C	02726	1.8	.065	DSS065-C	02826	1.8
.065	NP065-C	02854	1.6								
.079	NP079-C	02872	1.8	.093	DL093-C	02743	2.1	.093	DSS093-C	02830	2.1
.093	NP093-C	02867	2.0								
.109	NP109-C	02861	2.1	.109	DL109-C	02737	2.2	.109	DSS109-C	02834	2.2
.125	NP125-C	02864	2.2	.125	DL125-C	02732	2.3				
.156	NP156-C	02873	2.5								



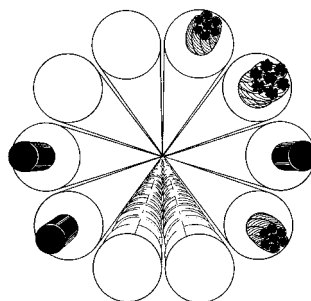


Clipper® Hinge Pins

NYLON COVERED LEADER ASSEMBLIES

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	PIN LENGTH	LEADER LENGTH
NYLON COVERED CABLE				
.065	NCS065X10FT-W/10FT	05021	10	10
.065	NCS065X25FT-W/5FT	05022	25	5
.093	NCS093X5FT-W/5FT	05194	5	5
.093	NCS093X10FT-W/10FT	05023	10	10
.093	NCS093X15FT-W/2FT	05195	15	2
.093	NCS093X25FT-W/5FT	05024	25	5
.093	NCS093X25FT-W/10FT	05025	25	10
.093	NCS093X50FT-W/4FT	05196	50	4
DURALINK™				
.065	DL065X25FT-W/5FT	05193	25	5
.093	DL093X10FT-W/10FT	05020	10	10
.093	DL093X25FT-W/5FT	05019	25	5

Other sizes can be custom ordered.



12" PRE-CUT PINS

(24 pins per package)

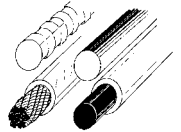
PIN DIAMETER	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
NYLOSTEEL			NYLOSTAINLESS		NYLON PLUS	
.065	NY065-12	02592	NYS065-12	02644	NP065-12	02847
.093	NY093-12	02625	NYS093-12	02668	NP093-12	02865
.109	NY109-12	02619	NYS109-12	02662	NP109-12	02859
.125	NY125-12	02611	NYS125-12	02656	NP125-12	02833
.156	NY156-12	02600	NYS156-12	02650	NP156-12	02832

HINGE PIN TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Pin and Cable Cutter	APC-1	50004
Pin and Cable Stripper	CABLE STRIPPER	03241

.065" PRE-CUT PINS

BELT WIDTH		PINS/PACKAGE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
in.	mm.		NYLOSTEEL		NYLOSTAINLESS	
5/8"	16	100			NYS065-5/8-100	02632
3/4"	19	100	NY065-3/4-100	02576		
7/8"	22.5	100	NY065-7/8-100	02574		
1"	25.5	100	NY065-1-100	02577	NYS065-1-100	02637
1 1/4"	32	100	NY065-1-1/4-100	02578	NYS065-1-1/4-100	02633
1 1/2"	38.5	100	NY065-1-1/2-100	02579	NYS065-1-1/2-100	02634
1 3/4"	44.5	100	NY065-1-3/4-100	02580		
1 7/8"	48	100	NY065-1-7/8-100	02581	NYS065-1-7/8-100	02635
2"	51	100	NY065-2-100	02582	NYS065-2-100	02638
2 1/4"	57.5	100	NY065-2-1/4-100	02583	NYS065-2-1/4-100	02639
2 1/2"	63.5	100	NY065-2-1/2-100	02584	NYS065-2-1/2-100	02640
2 3/4"	70	100	NY065-2-3/4-100	02585		
3"	76.5	100	NY065-3-100	02586	NYS065-3-100	02641
3 1/4"	83	50	NY065-3-1/4-50	02587	NYS065-3-1/4-50	02636
3 1/2"	87	50	NY065-3-1/2-50	02588		
4"	102	50	NY065-4-50	02589	NYS065-4-50	02642
4 1/2"	115	50	NY065-4-1/2-50	02590		
6"	152	24	NY065-6-24	02591	NYS065-6-24	02643



HINGE PINS IN COILS

(25 ft. minimum)

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
NYLOSTEEL			NYLOSTAINLESS		NYLON COVERED CABLE	
.053	NY053	02594	NYS053	02645	NCS065	02750
.065	NY065	02597	NYS065	02648		
.079	NY079	02595	NYS079	02646		
.093	NY093	02627	NYS093	02669	NCS093	02766
.109	NY109	02621	NYS109	02663	NCS125	02761
.125	NY125	02613	NYS125	02657	NCS156	02755
.156	NY156	02606	NYS156	02651		
DURALINK™			DURASTAINLESS™			
.065	DL065	02725	DSS065	02727		
.079	DL079	04316				
.093	DL093	02742	DSS093	02744		
.109	DL109	02736	DSS109	02738		
.125	DL125	02731				
SMOOTH STEEL			NOTCHED STEEL		SMOOTH SS	
.040	SM054	02771	N054	02775	SMS040	02772
.054					SMS054	02779
.093					SM093	02781
NOTCHED SS			NYLON PLUS		BARE SS CABLE	
.053/.054	NS054	02783	NP053	02868	SMSC065	02769
.065			NP065	02853		
.079			NP079	02869		
.093	NS093	02784	NP093	02866	SMSC093	02770
.109			NP109	02860		
.125			NP125	02870		
.156			NP156	02871		

NOTE: For coils less than 25 ft., call Flexco Customer Service.

MUSIC WIRE

PIN DIAMETER	DESCRIPTION	ORDERING NUMBER	ITEM CODE
.043"	Per Foot	MW043	02787
.054"	Per Foot	MW054	02788
.072"	12 Foot Lengths	MW072	02789
.090"	12 Foot Lengths	MW090	02791
.090"	100 Foot Lengths	MW090-100	02790

STRIPPED LEADERS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
.093 x 123" Nylosteel with 63" Stripped Leader	NY093-123	02629
.093 x 246" Nylosteel with 63" Stripped Leader	NY093-246	02630
.093 x 100' Nylosteel with 63" Stripped Leader	NY093-100	02631
.093 x 123" DuraStainless™ with 63" Stripped Leader	DSS093-123	04093
.093 x 246" DuraStainless™ with 63" Stripped Leader	DSS093-246	04094

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.

Request quote for price and delivery.



How Clipper® G Series™ Lacing Works

Clipper® G Series™ Lacing is precision-stamped belt lacing from 316L stainless steel, ensuring a consistent 4.00 mm pitch over the entire length of the lace. The staggered leg geometry features four alternating point levels between the top and bottom of the lace which provides varying points of penetration

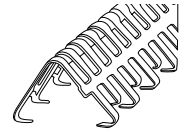
versus a continuous line, increasing the strength and durability of the splice.

G Series is machine-applied for consistent compression, resulting in a uniform and flat splice, even with belts that are prone to belt wave. Corrugated stainless steel hinge pins prevent migration during use.

Applications	Installation Method	What You Need for Installation
- Food Manufacturing - Agriculture Equipment - Package and Parts Handling - Filter Media - Slider Bed Systems	Clipper G Series Lacing can be installed with the Pro 600 or 6000 production lacers, Roller Lacer®, Roller Lacer® Gold Class™, or with a Clipper® Microlacer®.	- G Series Lacing - Hinge Pin - Installation Tool - G Series Face Strip or Comb
How to Specify the Correct G Series™ Lacing	Fastener Metal Selection	Hinge Pin Selection
1. Measure your Belt Thickness. 2. Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 3. Choose the fastener size that is appropriate for your specifications in the selection chart below.	Stainless Steel. Type 316 Stainless Steel offers more resistance than galvanized steel to abrasion, acids, chemicals, rusting, and magnetic attraction.	CSSP Corrugated Stainless Steel - for all sizes of G Series belt lacing.

Fastener and Pin Size Selection Chart

Minimum Pulley Diameter	Material Thickness		Hinge Pin Size		Belt Thickness					
	in.	mm	in.	mm	.059" (1.5 mm)	.078" (2.0 mm)	.098" (2.5 mm)	.118" (3.0 mm)	.138" (3.5 mm)	.197" (5.0 mm)
1.6" (40 mm)	.019	.50	.047	1.20	G005A					
	.029	.75	.055	1.40		G005				
2.0" (50 mm)	.019	.50	.047	1.20		G006A				
	.029	.75	.055	1.40			G006			
3.0" (75 mm)	.039	1.0	.079	2.00				G008		



LACING

AISI 316 STAINLESS LACING WITH PINS

	SIZE	ORDERING NUMBER	ITEM CODE	WT. PER BOX LBS.	STRIPS PER BOX	STRIP LENGTH	
						in.	mm
G005, G006, G008	G005A	G005A-SS-300W-12/BX	05492	0.53	12	12"	300
		G005A-SS-600W-8/BX	05493	0.97	8	24"	600
		G005A-SS-900W-8/BX	05494	1.46	8	36"	900
		G005A-SS-1200W-8/BX	05495	1.94	8	48"	1200
		G005A-SS-1500W-8/BX	05496	2.34	8	60"	1500
	G005	G005-SS-300W-12/BX	05497	0.71	12	12"	300
		G005-SS-600W-8/BX	05498	1.15	8	24"	600
		G005-SS-900W-8/BX	05499	1.74	8	36"	900
		G005-SS-1200W-8/BX	05500	2.34	8	48"	1200
		G005-SS-1500W-8/BX	05501	2.82	8	60"	1500
	G006A	G006A-SS-300W-12/BX	05502	0.71	12	12"	300
		G006A-SS-600W-8/BX	05503	0.93	8	24"	600
		G006A-SS-900W-8/BX	05504	1.41	8	36"	900
		G006A-SS-1200W-8/BX	05505	1.90	8	48"	1200
		G006A-SS-1500W-8/BX	05506	2.43	8	60"	1500
	G006	G006-SS-300W-12/BX	05507	0.93	12	12"	300
		G006-SS-600W-8/BX	05508	1.23	8	24"	600
		G006-SS-900W-8/BX	05509	1.83	8	36"	900
		G006-SS-1200W-8/BX	05510	2.43	8	48"	1200
		G006-SS-1500W-8/BX	05511	2.99	8	60"	1500
	G008	G008-SS-300W-12/BX	05544	1.85	12	12	300
		G008-SS-600W-8/BX	05545	2.47	8	24	600
		G008-SS-900W-8/BX	05546	3.66	8	36	900
		G008-SS-1200W-8/BX	05547	4.85	8	48	1200
		G008-SS-1500W-8/BX	05548	6.00	8	60	1500

HINGE PIN IN 30M COIL

CORRUGATED STAINLESS STEEL CABLE

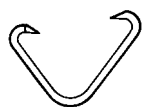
PIN DIAMETER (MM)	ORDERING NUMBER	ITEM CODE	WT. LBS.
1.4	CSSP1.4X30M	04373	1.0
2.5	CSSP2.5X30M	04436	2.54

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.

Request quote for price and delivery.



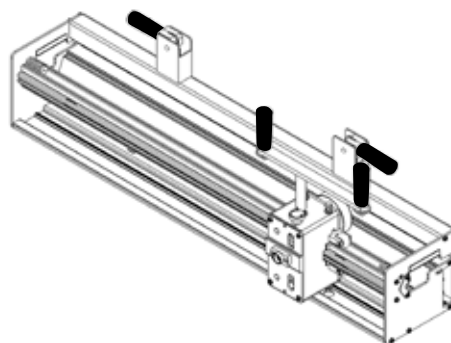
Clipper® Maintenance Lacers

ROLLER LACER® GOLD CLASS™

(Face strips sold separately)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
24"	600	RL-G24	03985	50.0
36"	900	RL-G36	03986	58.0
48"	1200	RL-G48	03987	66.0
60"	1500	RL-G60	03988	74.0

NOTE: Includes carding paper remover and scissors.



CLIPPER® FACE STRIPS

ROLLER LACER® GOLD CLASS™ (Includes one Lacer Pin)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	HOOK SIZE 36, UCM 36		
24"	600	FSGOLD36-24	04038	4.3
36"	900	FSGOLD36-36	04039	5.4
48"	1200	FSGOLD36-48	04040	6.4
60"	1500	FSGOLD36-60	04041	7.6
in.	mm	HOOK SIZE 1, UX-1		
24"	600	FSGOLD1-24	04034	4.3
36"	900	FSGOLD1-36	04035	5.4
48"	1200	FSGOLD1-48	04036	6.4
60"	1500	FSGOLD1-60	04037	7.6
in.	mm	HOOK SIZE 2 – 4, U2SP – U3		
24"	600	FSGOLD2-24	04042	4.3
36"	900	FSGOLD2-36	04043	5.4
48"	1200	FSGOLD2-48	04044	6.4
60"	1500	FSGOLD2-60	04045	7.6
in.	mm	HOOK SIZE 4-1/2 – 7, U4 – U7		
24"	600	FSGOLD4-1/2-24	04046	4.3
36"	900	FSGOLD4-1/2-36	04047	5.4
48"	1200	FSGOLD4-1/2-48	04048	6.4
60"	1500	FSGOLD4-1/2-60	04049	7.6

CLIPPER® REPLACEMENT LACER PINS

ROLLER LACER® GOLD CLASS™

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	HOOK SIZE 1, 36, or 30		
24"	600	LPGOLD1/36-24	04006	0.4
36"	900	LPGOLD1/36-36	04007	0.5
48"	1200	LPGOLD1/36-48	04008	0.6
60"	1500	LPGOLD1/36-60	04009	0.7
in.	mm	HOOK SIZE 2-4, 4-1/2-7		
24"	600	LPGOLDREG-24	04010	0.4
36"	900	LPGOLDREG-36	04011	0.5
48"	1200	LPGOLDREG-48	04012	0.6
60"	1500	LPGOLDREG-60	04013	0.7

NOTE: For repair parts see page 24.

Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) have added lead time.

Non-Listed Items are available.

Request quote for price and delivery.

G SERIES™ FACE STRIPS

ROLLER LACER® GOLD CLASS™ (Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
G005(A) - G006(A)	24"	600	FSGOLDG-601	04363	1.02
	36"	900	FSGOLDG-901	04364	1.28
	48"	1200	FSGOLDG-1201	04365	1.40
	60"	1500	FSGOLDG-1501	04366	1.65
G008	24"	600	FSGOLDGXL-601	04461	1.02
	36"	900	FSGOLDGXL-901	04462	1.28
	48"	1200	FSGOLDGXL-1201	04463	1.40
	60"	1500	FSGOLDGXL-1501	04464	1.65

G SERIES™ REPLACEMENT LACER PINS

ROLLER LACER® GOLD CLASS™

HOOK SIZE	ORDERING NUMBER	ROLLER LACER GOLD CLASS	ITEM CODE	WT. LBS.
G005(A) - G006(A)	LPGOLD1/36-24	RL-G24	04006	0.4
	LPGOLD1/36-36	RL-G36	04007	0.5
	LPGOLD1/36-48	RL-G48	04008	0.6
	LPGOLD1/36-60	RL-G60	04009	0.7
G008	LPGOLDREG-24	RL-G24	04010	0.4
	LPGOLDREG-36	RL-G36	04011	0.5
	LPGOLDREG-48	RL-G48	04012	0.6
	LPGOLDREG-60	RL-G60	04013	0.7

COMMON REPAIR PARTS

ROLLER LACER® GOLD CLASS™ & MANUAL ROLLER LACER®

DESCRIPTION/ORDERING NUMBER	ITEM CODE	WT. LBS.
Guide Block Replacement Kit For Serial Number 3,500 – 50,000	03433	1.00
Guide Block Replacement Kit For Serial Number greater than 50,000	03897	1.00
Face Strip Knobs	03817	.50
Urethane Strip – Priced Per Foot	03274	1.0
RL Carrying Strap	04051	1.0
Nut Driver for Roller Lacer Gold Class	04068	1.0
Handle Cover Kit Rlr-Lacer-Gold-Hndl-Covr-Kit	56748	2.0

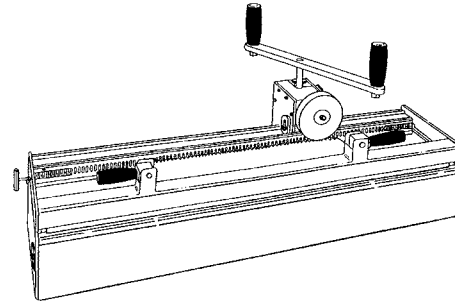


MANUAL ROLLER LACER®

(Face strips sold separately)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
24"	600	RL-24	03370	38.0
36"	900	RL-36	03371	47.0
48"	1200	RL-48	03372	55.0
60"	1500	RL-60	03375	63.0
72"	1800	RL-72	04055	71.0

NOTE: Includes carding paper remover and scissors.



CLIPPER® FACE STRIPS

MANUAL ROLLER LACER® (Includes one Lacer Pin)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	HOOK SIZE 30		
24"	600	FSMAN30-24	04064	1.3
36"	900	FSMAN30-36	04065	1.6
48"	1200	FSMAN30-48	04066	2.1
60"	1500	FSMAN30-60	04067	2.6
72"	1800	FSMAN30-72	04972	3.1
in.	mm	HOOK SIZE 36, UCM36		
24"	600	FSMAN36-24	04020	1.3
36"	900	FSMAN36-36	04021	1.6
48"	1200	FSMAN36-48	04022	2.1
60"	1500	FSMAN36-60	04023	2.6
72"	1800	FSMAN36-72	04084	3.1
in.	mm	HOOK SIZE 1, UX-1		
24"	600	FSMAN1-24	04015	1.3
36"	900	FSMAN1-36	04016	1.6
48"	1200	FSMAN1-48	04017	2.1
60"	1500	FSMAN1-60	04018	2.6
72"	1800	FSMAN1-72	04085	3.1
in.	mm	HOOK SIZE 2-4, U2SP-U3		
24"	600	FSMAN2-24	04025	1.3
36"	900	FSMAN2-36	04026	1.6
48"	1200	FSMAN2-48	04027	2.1
60"	1500	FSMAN2-60	04028	2.6
72"	1800	FSMAN2-72	04086	3.1
in.	mm	HOOK SIZE 4-1/2-7, U4-U7		
24"	600	FSMAN4-1/2-24	04030	1.3
36"	900	FSMAN4-1/2-36	04031	1.6
48"	1200	FSMAN4-1/2-48	04032	2.1
60"	1500	FSMAN4-1/2-60	04033	2.6
72"	1800	FSMAN4-1/2-72	04087	3.1

CLIPPER® REPLACEMENT LACER PINS

MANUAL ROLLER LACER®

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	HOOK SIZE 1, 36, or 30		
24"	600	LPMAN1/36-24	03997	0.4
36"	900	LPMAN1/36-36	03998	0.5
48"	1200	LPMAN1/36-48	03999	0.6
60"	1500	LPMAN1/36-60	04000	0.7
72"	1800	LPMAN1/36-72	04088	0.8
in.	mm	HOOK SIZE 2 – 4, 4-1/2 – 7		
24"	600	LPMANREG-24	04002	0.4
36"	900	LPMANREG-36	04003	0.5
48"	1200	LPMANREG-48	04004	0.6
60"	1500	LPMANREG-60	04005	0.7
72"	1800	LPMANREG-72	04089	0.8

G SERIES™ FACE STRIPS

MANUAL ROLLER LACER® (Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
G005(A) - G006(A)	24"	600	FSMANG-601	04359	1.02
	36"	900	FSMANG-901	04360	1.28
	48"	1200	FSMANG-1201	04361	1.40
	60"	1500	FSMANG-1501	04362	1.65
	72"	1800	FSMANG-1801	04453	1.80
G008	24"	600	FSMANGXL-601	04456	1.02
	36"	900	FSMANGXL-901	04457	1.28
	48"	1200	FSMANGXL-1201	04458	1.40
	60"	1500	FSMANGXL-1501	04459	1.65
	72"	1800	FSMANGXL-1801	04460	1.80

G SERIES™ REPLACEMENT LACER PINS

MANUAL ROLLER LACER®

HOOK SIZE	ORDERING NUMBER	MANUAL ROLLER LACER	ITEM CODE	WT. LBS.
G005(A) - G006(A)	LPMAN1/36-24	RL-24	03997	0.4
	LPMAN1/36-36	RL-36	03998	0.5
	LPMAN1/36-48	RL-48	03999	0.6
	LPMAN1/36-60	RL-60	04000	0.7
	LPMAN1/36-72	RL-72	04088	0.8
G008	LPMANREG-24	RL-24	04002	0.4
	LPMANREG-36	RL-36	04003	0.5
	LPMANREG-48	RL-48	04004	0.6
	LPMANREG-60	RL-60	04005	0.7
	LPMANREG-72	RL-72	04089	0.8

ALLIGATOR FACE STRIPS

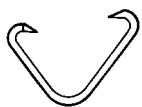
MANUAL ROLLER LACER® (Includes one Lacer Pin)

LACING SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
00	24"	600	GFSAG00-24	18244	1.3
	36"	900	GFSAG00-36	18245	1.6
	48"	1200	GFSAG00-48	19037	2.1
1 & 7	24"	600	GFSAM1&7-24	19701	1.3
	36"	900	GFSAM1&7-36	19702	1.6
	48"	1200	GFSAM1&7-48	19703	2.1
	60"	1500	GFSAM1&7-60	19704	2.6

ALLIGATOR REPLACEMENT LACER PINS

MANUAL ROLLER LACER®

LACING SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
00	36	900	GFSAGP00-36	18230	0.5
1 & 7	24	600	GFSAGP1&7-24	18272	0.4
	36	900	GFSAGP1&7-36	18273	0.5
	48	1200	GFSAGP1&7-48	18250	0.6
	60	1500	GFSAGP1&7-60	18231	0.7



Clipper® Maintenance Lacers

MICROLACER®

(Face strips sold separately)

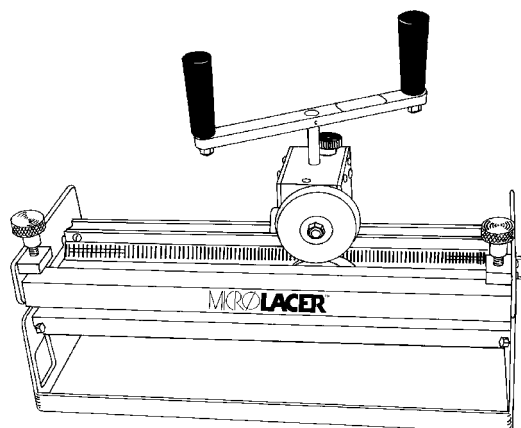
BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
14"	350	MICROLACER	03368	27.0

NOTE: Includes carding paper remover and scissors.

CLIPPER® FACE STRIPS

(Includes one Lacer Pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
30	FSMAN30-MICRO	04063	2.3
36, UCM36	FSMAN36-MICRO	04019	2.3
1, UX-1	FSMAN1-MICRO	04014	2.3
2-4, U2-U3,	FSMAN2-MICRO	04024	2.3
4-1/2-7, U4-U7	FSMAN4-1/2-MICRO	04029	2.3



CLIPPER® REPLACEMENT LACER PINS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	PIN DIA.
1/36	LPMAN1/36-MICRO	03996	0.67
2-7	LPMANREG-MICRO	04001	0.106

ALLIGATOR FACE STRIPS

MICROLACER® (Includes one Lacer Pin)

LACING SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
00	14	350	GFSA00-14	18243	2.3
1&7	14	350	GFSA1&7-14	18248	2.3

G SERIES™ FACE STRIP

MICROLACER® (Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
G005(A) - G006(A)	14"	350	FSMANG-351-MICRO	04358	0.5
G008	14"	350	FSMANGXL-350-MICRO	04455	0.5

G SERIES™ REPLACEMENT LACER PINS

MICROLACER®

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
G005(A) - G006(A)	LPMAN1/36-MICRO	03996	0.2
G008	LPMANREG-MICRO	04001	0.5

COMMON REPAIR PARTS

DESCRIPTION/ORDERING NUMBER	ITEM CODE	WT. LBS.
Guide Block Replacement Kit For Serial Number 3,500 – 50,000	03433	1.00
Guide Block Replacement Kit For Serial Number greater than 50,000	03897	1.00
Face Strip Knobs	03817	.50
Urethane Strip – Priced Per Foot	03274	.10

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.

Clipper® Specialty Lacers

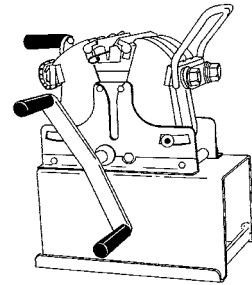


LW95 LACERS

(Laces all Clipper Hooks. Laces up to 6" in one operation. Includes Lacing Assembly Kit)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.	RETAINER INCLUDED
2-7, U2-U7	LW95	03074	31.0	HRREGLW95
1, UX-1	1LW95	03076	31.0	HR1LW95
25	25XLW	03075	31.0	HR25LW95
REPLACEMENT HOOK RETAINERS				
2-7, U2-U7	HR2LW95	03085	0.6	
1, UX-1	HR1LW95	03081	0.5	
25	HR25LW95	03827	1.0	
30, 36, UCM36	HR36LW95	03119	0.5	

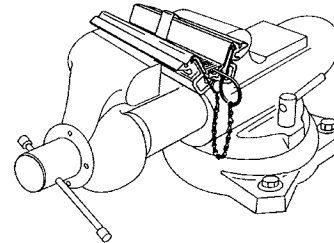
LW95 Lacer



WISE LACERS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
2-7, U2-U7	R-4	03018	1.0
2-7, U2-U7	R-7	03019	2.0
2-7, U2-U7	R-10	03020	3.0
1, UX-1, UX-1SP	1VL-7	03236	2.0
25	25VL-7	03814	3.0
30, 36, UCM36	36VL-7	03238	1.0

Vise Lacer

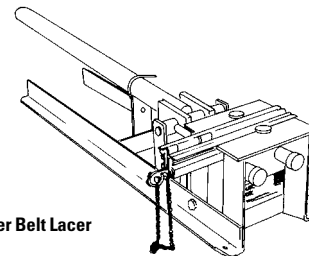


BALER BELT LACER™

(Laces all Clipper Baler Hooks, RHTX, 2-7)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
7"	175	BBL-7	03434	51.0
10"	250	BBL-10	03435	51.0

Baler Belt Lacer

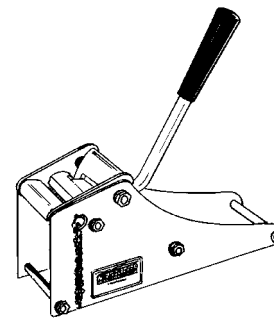


LEVER LACER

(For thin belts or tapes up to 2" wide)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25	25LEVER	03014	5.0
36	36LEVER	04223	5.0

Lever Lacer

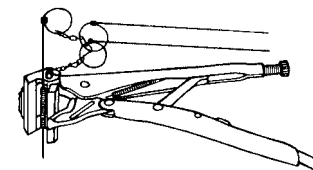


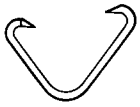
PLIER-TAPE LACER

(For thin belts or tapes up to 2" wide)

ORDERING NUMBER	ITEM CODE	WT. LBS.
PTL25	18015	3.5
PTL30	18017	3.7
PTL1	18016	3.6

Plier-Tape Lacer





Clipper® Production Lacers

#12 SPEED LACER

(Includes #2-7 Retainer)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
12"	300	12LACER	03167	177.0
CHAIN DRIVE ATTACHMENT				
12LACER-CHAIN			03225	24.0

CLIPPER® HOOK RETAINER FOR #12 SPEED LACER

(Includes one Lacer Pin)

DESCRIPTION	HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
Acusteel	25	HR25-12	03822	1.8
Acusteel	30,36,UCM36	HR36-12	03170	1.5
Acusteel	1,UX-1	HR1-12	03168	1.5
Acusteel	2-7,U2-U7	HR2-12	03211	1.5

12" LACER PIN FOR #12 SPEED LACER

HOOK SIZE	ORDERING NUMBER	ITEM CODE
25,30,36,1	LP1/36-12	03169
2-7	LP2-12	03222

ELECTRIC HYDRAULIC POWER LACERS

(Includes #2-7 Retainer)

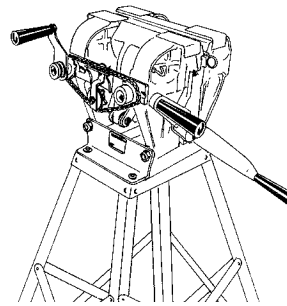
BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
115 V, 60HZ				
12"	300	EH-12-115V-60HZ	03037	355.0
25"	625	EH-25-115V-60HZ	03038	560.0
38"	950	EH-38-115V-60HZ	03039	875.0
100 V, 60HZ				
12"	300	EH-12-100V-60HZ	04233	355.0
25"	625	EH-25-100V-60HZ	04231	560.0
38"	950	EH-38-100V-60HZ	04232	875.0
100 V, 50HZ				
12"	300	EH-12-100V-50HZ	04243	355.0
25"	625	EH-25-100V-50HZ	04244	560.0
38"	950	EH-38-100V-50HZ	04245	875.0
230 V, 50/60HZ, 3 Phase				
25"	625	EH-25-230V3PH-50/60HZ	04259	560.0
38"	950	EH-38-230V3PH-50/60HZ	04260	875.0

NOTE: Please specify type of electrical plug connection required.

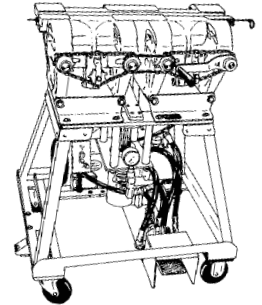
 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.



#12 Speed Lacer



Electric Hydraulic Lacer

ELECTRIC HYDRAULIC LACER COVER

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
12"	300	Cover-12	03452	3.0
25"	625	Cover-25	03453	4.0
38"	950	Cover-38	03519	5.0

CLIPPER® REPLACEMENT LACER PINS FOR POWER LACER

BELT WIDTH		ORDERING NUMBER	ITEM CODE
in.	mm	HOOK SIZE 25, 36, 1	
12"	300	LP1/36-12	03169
25"	625	LP1/36-25	03162
38"	950	LP1/36-38	03163
		HOOK SIZE 2-7	
12"	300	LP2-12	03222
25"	625	LP2-25	03054
38"	950	LP2-38	03156

CLIPPER® HOOK RETAINER FOR POWER LACERS

(Includes one Lacer Pin)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	HOOK SIZE 25		
12"	300	HR25-12	03822	1.8
25"	625	HR25-25	03823	3.3
38"	950	HR25-38	03824	4.2
		HOOK SIZE 30, 36, UCM36		
12"	300	HR36-12	03170	1.5
25"	625	HR36-25	03154	3.3
38"	950	HR36-38	03155	4.2
		HOOK SIZE 1, UX-1		
12"	300	HR1-12	03168	1.5
25"	625	HR1-25	03143	3.3
38"	950	HR1-38	03150	4.2
		HOOK SIZE 2-7, U2-U7		
12"	300	HR2-12	03211	1.5
25"	625	HR2-25	03051	3.3
38"	950	HR2-38	03148	4.2

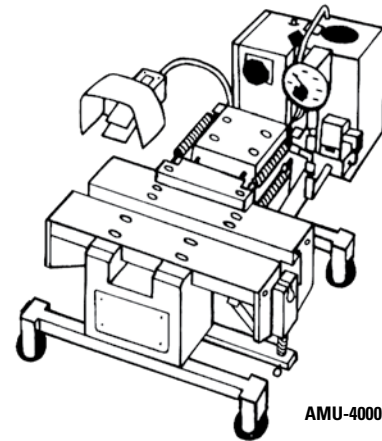
Clipper® Production Lacers



AMU 4000 AND 6000* LACERS AND COMBS

*Formerly Referred to as Pro 600 and Pro 6000 Lacers

ORDERING NUMBER	ITEM CODE	WEIGHT (LBS)
115 V, 60HZ, Single Phase		
AMU4000-115V1PH-60HZ	05773	295.0
AMU6000-115V1PH-60HZ	05774	305.0
400 V, 50/60HZ, Three Phase		
AMU6000-400V3PH-50/60HZ	05775	305.0



AMU-4000

COMBS FOR AMU4000/6000 LACERS

(Includes Gauge Pins)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	HOOK SIZE 25		
24"	600	P6CLPR25M-24	03526	10.1
36"	900	P6CLPR25M-36	03538	13.0
48"	1200	P6CLPR25M-48	03551	15.5
60"	1500	P6CLPR25M-60	03531	18.5
in.	mm	HOOK SIZE 36, UCM36, 30		
24"	600	P6CLPR36M-24	03524	10.1
36"	900	P6CLPR36M-36	03537	13.0
48"	1200	P6CLPR36M-48	03539	15.5
60"	1500	P6CLPR36M-60	03529	18.5
in.	mm	HOOK SIZE 1, UX1		
24"	600	P6CLPR1M-24	03534	10.1
36"	900	P6CLPR1M-36	03535	13.0
48"	1200	P6CLPR1M-48	03550	15.5
60"	1500	P6CLPR1M-60	03528	18.5
in.	mm	HOOK SIZE 2-7, U2-U7		
24"	600	P6CLPR2M-24	03533	10.1
36"	900	P6CLPR2M-36	03536	13.0
48"	1200	P6CLPR2M-48	03532	15.5
60"	1500	P6CLPR2M-60	03527	18.5

G SERIES™ COMBS FOR AMU4000/6000 LACERS

(Includes one Gauge Pin)

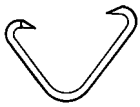
HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
G005(A) - G006(A)	24"	600	P6CLPRGM-601	04410	10.1
	36"	900	P6CLPRGM-901	04411	13.0
	48"	1200	P6CLPRGM-1201	04412	15.5
	60"	1500	P6CLPRGM-1501	04413	18.5

REPLACEMENT PARTS

DESCRIPTION	ITEM CODE	WT. LBS.
Linear Bearing	19200	2.0
Brass Bushing	19300	5.0

REPLACEMENT LACER PINS FOR AMU4000/6000 (PRO600/6000) COMBS

BELT WIDTH		ITEM CODE				WT. LBS.
in.	mm	FOR COMB NUMBER P6C25/36				
		1.5 mm	1.8 mm x 1.5 mm	2.0 mm x 1.5 mm		
24"	600	03729	03734	03743		0.2
36"	900	03727	03735	03742		0.2
48"	1200	03728	03736	03741		0.2
60"	1500	19358	03737	03740		0.2
		FOR COMB NUMBER P6C1				
		1.8 mm	2.0 mm	2.5 mm x 2.0 mm	3.0 mm x 2.0 mm	
24"	600	03710	19361	19362	03722	0.2
36"	900	03709	03714	03721	03733	0.2
48"	1200	03708	03711	03723	03732	0.2
60"	1500	19378	03712	03716	03731	0.2
		FOR COMB NUMBER P6C2				
		2.5 mm	3.5 mm x 3.0 mm	4.0 mm x 3.0 mm		
24"	600	19364	19365	19366		0.3
36"	900	03726	03719	03720		0.3
48"	1200	19368	19370	19371		0.3
60"	1500	19373	19375	19376		0.3



Clipper® Production Lacers

ARK150* LACERS AND COMBS

*Formerly Referred to as Pro 200 Lacers

ORDERING NUMBER	ITEM CODE	WT. LBS.
115 V, 60HZ, Single Phase		
ARK-W/FOOT-PUMP	18036	70.0
ARK150-115V1PH-60HZ	03707	80.0

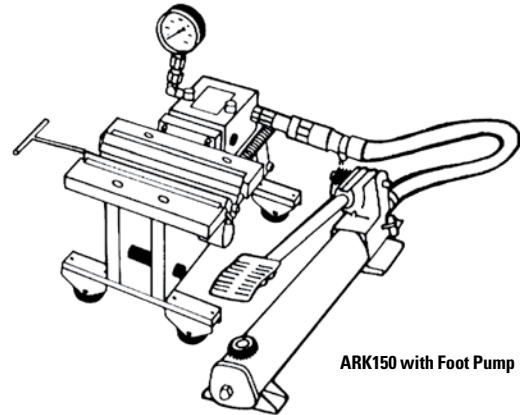
ADAPTERS FOR ARK150 (PRO200) LACER

(Includes 1.5 and 2.0 mm Gauge Pins)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25	P2CLPR25	03650	4.3
36, 30	P2CLPR36	03591	4.3
1	P2CLPR1	03651	4.8
2-7	P2C2	18043	5.2

REPLACEMENT LACER PINS FOR ARK150 (PRO200) LACER

FOR COMB NUMBER	DIAMETER (mm)	ITEM CODE	WT. LBS.
P2C25/36	1.5	19340	.1
P2C25/36	1.8 x 1.5	03739	.1
P2C25/36	2.0 x 1.5	03744	.1
P2C1	1.8	03713	.1
P2C1	2.0	19341	.1
P2C1	2.5 x 2.0	19342	.1
P2C1	3.0 x 2.0	19343	.1
P2C2	2.5	19339	.3
P2C2	3.5 x 3.0	03717	.3
P2C2	4.0 x 3.0	03718	.3



ARK150 with Foot Pump

ADAPTERS FOR PRO-400 LACER-14"

(Includes 1.5 and 2.0 mm Gauge Pins)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25	P4CLPR25	03649	7.3
36, 30	P4CLPR36	03140	7.5
1	P4CLPR1	03525	7.5
2-7	P4C2	18052	8.0

REPLACEMENT LACER PINS FOR PRO-400 LACER

FOR COMB NUMBER	DIAMETER (mm)	ITEM CODE	WT. LBS.
P4C25/36	1.5	19395	.1
P4C25/36	1.8 x 1.5	03738	.1
P4C25/36	2.0 x 1.5	03745	.1
P4C1	1.8	03715	.1
P4C1	2.0	19350	.1
P4C1	2.5 x 2.0	19380	.1
P4C1	3.0 x 2.0	19351	.1
P4C2	2.5	19349	.3
P4C2	3.5 x 3.0	03725	.3
P4C2	4.0 x 3.0	03724	.3

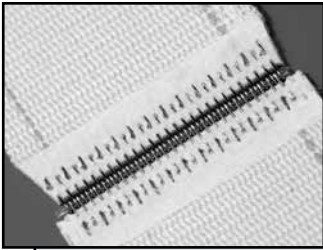
REPLACEMENT PARTS

DESCRIPTION	ITEM CODE	WT. LBS.
Return Springs	19100	1.0
Adapter Spring Kit	19194	5.0

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.



How Clipper® Patch Fasteners Work

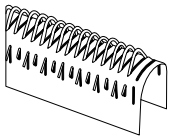
Clipper® Laundry Patch Fasteners are manufactured from double-flattened wire which increases the holding ability as well as the transverse stability of the individual hooks, providing a flat and even splice area. The hook points are horizontally-cut, ensuring that they are bent accurately down towards the belt edge, which is especially important for thin belts used in laundry feeder and folding machine applications.

Available in either galvanized or 316L stainless steel, the hooks are integrated into the polyester patch material and are pre-cut to belt widths with leading and trailing ends. The patch is available with a custom logo if desired. Corrugated Perlon hinge pins are included with each box of fasteners, are corrosion-free, and provide lubrication to the splice joint.

Applications	Installation Method	What You Need for Installation
Commercial Laundries	Clipper Patch Fastener Hooks can be installed with the Pro 120 on-site maintenance lacer or the Pro 150 production lacer.	- Patch Fastener Hooks - Hinge Pin - Installation Tool
How to Specify the Correct Clipper® Fastener	Fastener Metal Selection	Hinge Pin Selection
- Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener width that is appropriate for your specifications.	Galvanized Steel. For basic applications, galvanized steel is recommended. Stainless Steel. Type 316 Stainless Steel offers more resistance than galvanized steel to abrasion, acids, chemicals, rusting, and magnetic attraction.	CP Corrugated Perlon.

Fastener and Pin Size Selection Chart

Minimum Pulley Diameter	Wire Diameter		Hinge Pin Size		Belt Thickness
	in.	mm	in.	mm	.078" (2.0 mm)
15/16" (25 mm)	.024	0.62	.055	1.40	25SP



Clipper® Laundry Patch Fasteners

FASTENERS

#25 SHORT-POINT GALVANIZED ON PATCH with Corrugated Perlon Hinge Pins

25SP	PATCH WIDTH		ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX
	in.	mm					
	1.38	35	25SP-G-035W-P	05512	0.66	15 + 16	200
	1.57	40	25SP-G-040W-P	05513	0.79	19 + 20	200
	1.89	48	25SP-G-048W-P	05514	0.88	24 + 25	200
	1.97	50	25SP-G-050W-P	05515	0.93	26 + 27	200
	2.24	57	25SP-G-057W-P	05516	1.01	30 + 31	200
	2.48	63	25SP-G-063W-P	05517	1.06	33 + 34	200
	2.95	75	25SP-G-075W-P	05518	1.28	39 + 40	200
	3.54	90	25SP-G-090W-P	05519	0.79	46 + 47	100
	3.94	100	25SP-G-100W-P	05520	0.88	54 + 55	100
	4.53	115	25SP-G-115W-P	05521	0.97	61 + 62	100

Patch with customer logo available for +10% upcharge (one color only). Minimum order 10 boxes. 8 week lead time.

CORRUGATED PERLON HINGE PINS (PRE-CUT)

PATCH WIDTH		PINS PER PACKAGE	ORDERING NUMBER	ITEM CODE
in.	mm			
1.38	35	100	CP1.4-035-100/BX	04385
1.57	40	100	CP1.4-040-100/BX	04386
1.89	48	100	CP1.4-048-100/BX	04387
1.97	50	100	CP1.4-050-100/BX	04388
2.24	57	100	CP1.4-057-100/BX	04389
2.48	63	100	CP1.4-063-100/BX	04390
2.95	75	100	CP1.4-075-100/BX	04391
3.54	90	50	CP1.4-090-50/BX	04392
3.94	100	50	CP1.4-100-50/BX	04393
4.53	115	50	CP1.4-115-50/BX	04394

#25 SHORT-POINT GALVANIZED ON PATCH LOW TEMPERATURE with Corrugated Perlon Hinge Pins

25SP	PATCH WIDTH		ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX
	in.	mm					
	1.38	35	25SP-G-035W-TPU1	05805	0.66	15 + 16	200
	1.57	40	25SP-G-040W-TPU1	05806	0.79	19 + 20	200
	1.89	48	25SP-G-048W-TPU1	05807	0.88	24 + 25	200
	1.97	50	25SP-G-050W-TPU1	05808	0.93	26 + 27	200
	2.24	57	25SP-G-057W-TPU1	05809	1.01	30 + 31	200
	2.48	63	25SP-G-063W-TPU1	05810	1.06	33 + 34	200
	2.95	75	25SP-G-075W-TPU1	05811	1.28	39 + 40	200
	3.54	90	25SP-G-090W-TPU1	05812	0.79	46 + 47	100
	4.53	115	25SP-G-115W-TPU1	05813	0.97	61 + 62	100

Patch with customer logo available for +10% upcharge (one color only). Minimum order 10 boxes. 8 week lead time.

#25 SHORT-POINT 316L STAINLESS STEEL ON PATCH with Corrugated Perlon Hinge Pins

25SP	PATCH WIDTH		ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX
	in.	mm					
	1.38	35	25SP-SS-035W-P	05522	0.66	15 + 16	200
	1.57	40	25SP-SS-040W-P	05523	0.79	19 + 20	200
	1.89	48	25SP-SS-048W-P	05524	0.88	24 + 25	200
	1.97	50	25SP-SS-050W-P	05525	0.93	26 + 27	200
	2.24	57	25SP-SS-057W-P	05526	1.01	30 + 31	200
	2.48	63	25SP-SS-063W-P	05527	1.06	33 + 34	200
	2.95	75	25SP-SS-075W-P	05528	1.28	39 + 40	200
	3.54	90	25SP-SS-090W-P	05529	0.79	46 + 47	100
	3.94	100	25SP-SS-100W-P	05530	0.88	54 + 55	100
	4.53	115	25SP-SS-115W-P	05531	0.97	61 + 62	100

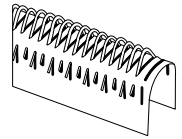
Patch with customer logo available for +10% upcharge (one color only). Minimum order 10 boxes. 8 week lead time.

#25 SHORT-POINT 316L STAINLESS STEEL ON PATCH LOW TEMPERATURE with Corrugated Perlon Hinge Pins

25SP	PATCH WIDTH		ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX LBS.	HOOKS PER STRIP	STRIPS PER BOX
	in.	mm					
	1.57	40	25SP-SS-040W-TPU1/19+20/100	05817	0.79	19 + 20	200
	1.89	48	25SP-SS-048W-TPU1/24+25/100	05814	0.88	24 + 25	200
	1.97	50	25SP-SS-050W-TPU1/26+27/100	05815	0.93	26 + 27	200
	4.53	115	25SP-SS-115W-TPU1/61+62 H/50	05816	0.97	61 + 62	100

Patch with customer logo available for +10% upcharge (one color only). Minimum order 10 boxes. 8 week lead time.

Clipper® Laundry Patch Fasteners

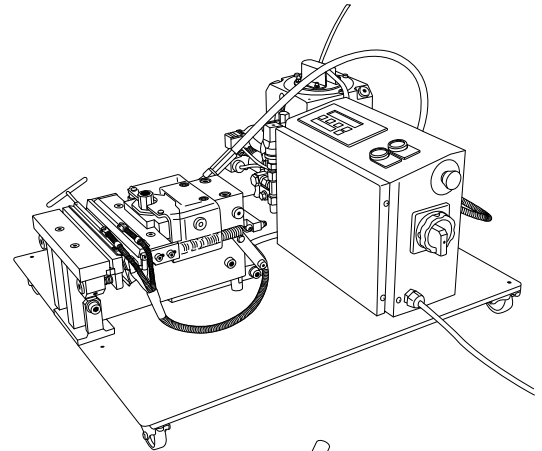


CLIPPER® PRODUCTION LACERS

ARK150-WNP LACER (FORMALLY PRO150)

(Does not include adapter)

ORDERING NUMBER	ITEM CODE	WT. LBS.
115 VOLT; SINGLE PHASE; 60 HZ		
ARK150-WNP-115V1PH-60HZ	05772	370.3



ADAPTER FOR ARK150-WNP (PRO150) LACER

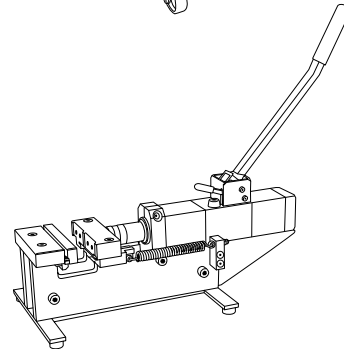
(Includes 1.6 mm gauge pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25 PATCH	P150CLPR25SPP115V	04377	4.3
25 PATCH	P150CLPR25SPP230V	04415	4.3

AHP-WNP-HAND PUMP LACER (FORMALLY PRO120)

(Does not include adapter or temperature controller - purchase separately)

ORDERING NUMBER	ITEM CODE	WT. LBS.
AHP120-WNP-HAND	04374	35.1



ADAPTER FOR AHP120-WNP-HAND LACER

(Includes 1.6 mm gauge pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25 PATCH	P120CLPR25SPP	04376	4.3

TEMPERATURE CONTROLLER FOR AHP 120-WNP-HAND LACER

ORDERING NUMBER	ITEM CODE	WT. LBS.
PRO-120TC-115V-60HZ	04378	6.0
PRO-120TC-230V1PH-50/60HZ	04953	6.0

CLIPPER BELT CLAMPS

ORDERING NUMBER	ITEM CODE	WT. LBS.
6IN-LAUNDRY-TAPE CLAMP	05858	2.0

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.



How Alligator® Lacing Works

Hammer applied Alligator® Lacing utilizes a design with teeth that are formed so that when they are driven parallel to the length of the belt, the vital longitudinal carcass fibers are not severed.

The compression fit of the connecting bar provides a strong, vise-like hold on the belt

and distributes belt tension evenly across the entire belt width. The one-piece fastener strip also ensures that there are no loose pieces to work themselves out of the belt and into the conveyed product. The flat splice obtained with a continuous strip of lacing also helps with hinge pin insertion.

Applications	Installation Method	What You Need for Installation
- Manufacturing Assembly Lines - Food, Package, and Parts Handling - Checkout Counters - Agricultural Equipment	Requires only a hammer; no special tools needed. Unique, patented clips and round gauge rod act as an "extra" pair of hands.	- Fasteners - Hinge Pin - Hammer
How to Specify the Correct Alligator® Lacing	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. Standard fastener material. Stainless Steel. Type 316 Stainless Steel	H Steel Corrugated - for all sizes of Alligator belt lacing. SH Stainless Steel Corrugated - for all sizes of Alligator belt lacing. RH Rocker Hinge Pin - for transmission belt lacing, two-piece pin to reduce friction and wear on loops and lacing. NC Nylon Covered Steel Cable - for easier hinge pin insertion. NCS Nylon Covered Stainless Cable - for greater corrosion resistance.

Alligator® Lacing Selection Chart

Lacing Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter		Approx. Corrugated Hinge Pin Diameter	
	PIW	kN/m	in.	mm	in.	mm	in.	mm
00	25	4.3	Up thru 1/16	Up thru 1.6	1	25	3/64	1.2
1	45	7.8	1/16-3/32	1.6-2.4	1-1/2	38	1/16	1.6
7	50	8.7	3/32-9/64	2.4-3.6	2	51	1/16	1.6
15	65	11.4	1/8-5/32	3.2-4.0	2-1/2	64	3/32	2.4
20	95	16.6	5/32-3/16	4.0-4.8	3	76	7/64	2.8
25	100	17.5	3/16-7/32	4.8-5.6	4	102	1/8	3.2
27	100	17.5	7/32-9/32	5.6-7.1	5	127	1/8	3.2
35	150	26.0	9/32-5/16	7.1-7.9	7	178	9/64	3.6
45	165	28.0	5/16-3/8	7.9-9.5	9	229	3/16	4.8
55	175	30.0	3/8-7/16	9.5-11.1	12	305	13/64	5.2
65	200	35.0	7/16-1/2	11.1-12.7	14	356	13/64	5.2



FASTENERS

STEEL LACING WITH STEEL CORRUGATED HINGE PIN

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	00			1A			1B			7			15		
12"	300	00-12	10050	.2	1A-12	10070	.5	Note: Size 1A and 1B Alligator lacing has been modified to allow for complete interchangeability. For machine applied lacing, order the corresponding 1A size.			7-12	10090	.7	15-12	10482	1.0
14"	350	00-14	10051	.5	1A-14	10071	.7				7-14	10091	.9	15-14	10110	1.2
16"	400	00-16	10052	.5	1A-16	10072	.8				7-16	10092	1.0	15-16	10111	1.4
18"	450	00-18	10053	.5	1A-18	10073	.8				7-18	10093	1.1	15-18	10112	1.5
20"	500	00-20	10054	.6	1A-20	10074	1.0				7-20	10094	1.2	15-20	10113	1.6
22"	550	00-22	10055	.6	1A-22	10075	1.0				7-22	10095	1.3	15-22	10114	1.8
24"	600	00-24	10056	.7	1A-24	10076	1.1				7-24	10096	1.4	15-24	10115	2.0
26"	650										7-26	10097	1.5	15-26	10116	2.2
28"	700										7-28	10098	1.6	15-28	10117	2.3
30"	750	00-30	10059	.9	1A-30	10079	1.3				7-30	10099	1.7	15-30	10118	2.4
32"	800							7-32			10100	1.9	15-32	10119	2.6	
36"	900	00-36	10061	1.0	1A-36	10081	1.6	7-36	10101	2.0	15-36	10120	2.7			
42"	1050	00-42	10062	1.2	1A-42	10082	2.0	7-42	10102	2.2	15-42	10121	3.4			
48"	1200	00-48	10063	1.3	1A-48	10083	2.0	7-48	10103	2.7	15-48	10122	3.8			
60"	1500	00-60	10065	1.7	1A-60	10085	2.7	7-60	10105	3.4	15-60	10124	4.8			
20					25			27			35			45		
12"	300	20-12	10483	1.3	25-12	10484	1.5	27-12	10485	1.7	35-12	10486	2.8	45-12	10487	3.4
14"	350	20-14	10130	1.6	25-14	10150	1.6	27-14	10165	2.1	35-14	10180	3.3	45-14	10196	4.0
16"	400	20-16	10131	1.8	25-16	10151	1.9	27-16	10166	2.3	35-16	10181	3.7	45-16	10197	4.6
18"	450	20-18	10132	2.0	25-18	10152	2.2	27-18	10167	2.6	35-18	10182	4.1	45-18	10198	5.1
20"	500	20-20	10133	2.2	25-20	10153	2.4	27-20	10168	3.0	35-20	10183	4.6	45-20	10199	5.6
22"	550	20-22	10134	2.3	25-22	10154	2.7	27-22	10169	3.1						
24"	600	20-24	10135	2.5	25-24	10155	2.9	27-24	10170	3.4	35-24	10185	5.5	45-24	10201	6.8
26"	650				25-26	10156	3.1	27-26	10171	3.8						
28"	700	20-28	10137	3.0	25-28	10157	3.5	27-28	10172	3.9						
30"	750	20-30	10138	3.2	25-30	10158	3.6	27-30	10173	4.2	35-30	10188	6.8	45-30	10204	8.5
32"	800	20-32	10139	3.4				27-32	10174	4.7						
36"	900	20-36	10140	3.8	25-36	10160	4.3	27-36	10175	5.0	35-36	10190	8.2	45-36	10206	10.1
42"	1050	20-42	10141	4.6	25-42	10161	5.1	27-42	10176	5.9	35-42	10191	9.6	45-42	10207	11.8
48"	1200	20-48	10142	5.0	25-48	10162	5.7	27-48	10177	6.6	35-48	10192	11.0	45-48	10208	13.4
54"	1350	20-54	10143	5.4	25-54	10163	6.5									
60"	1500	20-60	10144	6.3	25-60	10164	7.1	27-60	10179	8.2	35-60	10194	13.6	45-60	10210	16.8
55					65											
12"	300	55-12	10488	4.8	65-12	10489	5.7									
14"	350															
16"	400															
18"	450	55-18	10214	7.2	65-18	10232	8.8									
20"	500	55-20	10215	7.9												
24"	600	55-24	10217	9.6	65-24	10235	11.5									
30"	750	55-30	10220	11.8	65-30	10238	14.6									
36"	900	55-36	10222	14.0	65-36	10240	17.3									
42"	1050	55-42	10223	16.6												
48"	1200	55-48	10224	19.2	65-48	10242	23.0									
60"	1500				65-60	10244	28.8									

ALLIGATOR®
LACING

Any lengths over 60" are sold by the set.

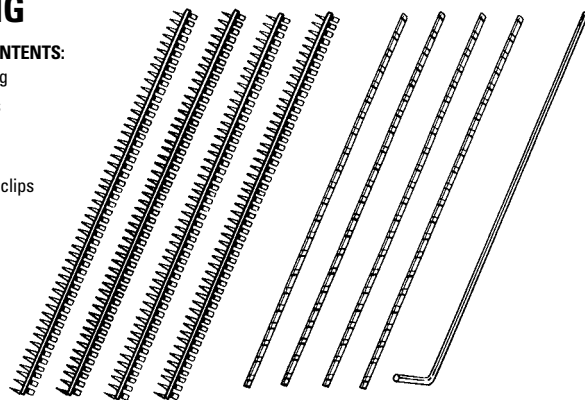
- ☐ **Stock Items** (non-shaded) carried in factory inventory.
☐ **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.
 Request quote for price and delivery.

ALLIGATOR® LACING

CARTON CONTENTS:

- 4 Sets Lacing
- 4 Hinge Pins
- 1 Gauge Pin
- Required number of clips





Alligator® Conveyor Belt Lacing

FASTENERS

316 STAINLESS LACING WITH 300 SERIES STAINLESS CORRUGATED HINGE PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	00S			1S			1BS			7S			15S		
12"	300	00S-12	10528	.2	1S-12	10545	.5	Note: Size 1S and 1BS Alligator lacing has been modified to allow for complete interchangeability. For machine applied lacing, order the corresponding 1S size.			7S-12	10562	.7	15S-12	10491	1.1
14"	350	00S-14	10529	.5	1S-14	10546	.5				7S-14	10563	.9	15S-14	10579	1.1
16"	400	00S-16	10530	.4	1S-16	10547	.8				7S-16	10564	1.0	15S-16	10580	1.4
18"	450	00S-18	10531	.5	1S-18	10548	.9				7S-18	10565	1.1	15S-18	10581	1.5
20"	500	00S-20	10532	.7	1S-20	10549	1.0				7S-20	10566	1.2	15S-20	10582	1.7
24"	600	00S-24	10534	.7	1S-24	10551	1.1				7S-24	10568	1.4	15S-24	10584	2.0
28"	700										7S-28	10570	1.6	15S-28	10586	2.1
30"	750	00S-30	10537	.8	1S-30	10554	1.4				7S-30	10571	1.8	15S-30	10587	2.5
36"	900	00S-36	10539	1.0	1S-36	10556	1.7				7S-36	10573	2.1	15S-36	10589	2.9
42"	1050	00S-42	10540	1.0	1S-42	10557	2.0				7S-42	10574	2.5	15S-42	10590	3.5
48"	1200	00S-48	10541	1.4	1S-48	10558	2.1	7S-48	10575	2.7	15S-48	10591	3.9			
54"	1350				1S-54	10559	3.1									
60"	1500	00S-60	10543	1.7	1S-60	10560	2.8				7S-60	10577	3.7	15S-60	10593	4.8
		20S			25S			27S			35S			45S		
12"	300	20S-12	10492	1.4	25S-12	10493	1.5	27S-12	10494	1.8	35S-12	10495	2.9	45S-12	10496	3.4
14"	350	20S-14	10595	1.6	25S-14	10611	1.8	27S-14	10627	2.1	35S-14	10643	3.4			
16"	400	20S-16	10596	1.8	25S-16	10612	2.0	27S-16	10628	2.4	35S-16	10644	3.9			
18"	450	20S-18	10597	2.0	25S-18	10613	2.2	27S-18	10629	2.7	35S-18	10645	4.2	45S-18	10661	5.2
20"	500	20S-20	10598	2.2	25S-20	10614	2.5	27S-20	10630	3.0	35S-20	10646	4.7	45S-20	10662	5.5
24"	600	20S-24	10600	2.6	25S-24	10616	3.0	27S-24	10632	3.1	35S-24	10648	5.6	45S-24	10664	7.0
30"	750	20S-30	10603	3.3	25S-30	10619	3.7	27S-30	10635	4.5	35S-30	10651	7.0	45S-30	10667	8.2
36"	900	20S-36	10605	3.9	25S-36	10621	4.5	27S-36	10637	5.3	35S-36	10653	8.4	45S-36	10669	10.4
42"	1050				25S-42	10622	4.9	27S-42	10638	6.2	35S-42	10654	10.2	45S-42	10670	11.9
48"	1200	20S-48	10607	5.2	25S-48	10623	5.8	27S-48	10639	7.1	35S-48	10655	11.1			
60"	1500	20S-60	10609	6.6	25S-60	10625	7.4	27S-60	10641	8.7	35S-60	10657	14.0			
		55S														
18"	450	55S-18	10677	7.3												
24"	600	55S-24	10680	9.7												
30"	750	55S-30	10683	12.0												
36"	900	55S-36	10685	16.8												
48"	1200	55S-48	10687	19.2												

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.



EXTRA HINGE PINS



STEEL (H) CORRUGATED HINGE PINS – PACKAGES OF 10 PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	For 00			For 1 or 7			For 15			For 20		
6	150	00H6	10030	.1	1&7H6	10031	.1	15H12	10033	.2	20H12	10034	.3
12	300	00H12	11075	.1	1&7H12	11092	.1	15H18	11126	.4	20H18	11142	.4
18	450	00H18	11078	.1	1&7H18	11095	.2	15H24	11129	.5	20H24	11145	.6
24	600	00H24	11081	.1	1&7H24	11098	.2	15H30	11132	.6	20H30	11148	.7
30	750	00H30	11084	.2	1&7H30	11101	.3	15H36	11134	.8	20H36	11150	.9
36	900	00H36	11086	.2	1&7H36	11103	.3	15H48	11136	1.1	20H48	11152	1.2
48	1200	00H48	11088	.2	1&7H48	11105	.5	15H60	11138	1.2	20H60	11154	1.5
60	1500	00H60	11090	.3	1&7H60	11107	.5						
		For 25 or 27			For 35			For 45			For 55 or 65		
12	300	25&27H12	10035	.4	35H12	10037	.6	45H12	10038	.9			
18	450	25&27H18	11157	.7	35H18	11187	1.0						
24	600	25&27H24	11160	.8	35H24	11190	1.3	45H24	11205	1.7	55&65H24	11220	2.8
30	750	25&27H30	11163	1.1	35H30	11193	1.5						
36	900	25&27H36	11165	1.2	35H36	11195	1.8	45H36	11210	2.6	55&65H36	11225	4.3
48	1200	25&27H48	11167	1.8	35H48	11197	2.5	45H48	11212	3.8	55&65H48	11227	5.6
60	1500	25&27H60	11169	2.4	35H60	11199	3.2	45H60	11214	4.4	55&65H60	11229	7.4

STAINLESS (SH) CORRUGATED HINGE PINS – 300 SERIES – PACKAGES OF 10 PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	For 00			For 1 or 7			For 15			For 20		
12	300				1&7SH12	11846	.1	15SH18	11878	.4			
18	450				1&7SH18	11849	.2	15SH24	11881	.5	20SH24	11906	.5
24	600	00SH24	11831	.1	1&7SH24	11852	.2	15SH30	11884	.7	20SH30	11909	.7
30	750				1&7SH30	11855	.3	15SH36	11886	.8	20SH36	11911	.9
36	900	00SH36	11836	.2	1&7SH36	11857	.4	15SH48	11888	.9	20SH48	11913	1.2
48	1200	00SH48	11838	.2	1&7SH48	11859	.4	15SH60	11890	1.0			
60	1500	00SH60	11840	.3	1&7SH60	11861	.5						
		For 25 or 27			For 35			For 45			For 55 or 65		
12	300	25&27SH12	11925	.4	35SH12	11950	.7						
18	450	25&27SH18	11928	.7									
24	600	25&27SH24	11931	.9	35SH24	11956	1.2				55&65SH24	11998	2.8
30	750	25&27SH30	11934	1.2									
36	900	25&27SH36	11936	1.4	35SH36	11961	2.0	45SH36	11982	2.8			
48	1200	25&27SH48	11938	1.7	35SH48	11963	2.6	45SH48	11984	4.3			
60	1500	25&27SH60	11940	2.0									

EXTRA CLIPS

6 CLIPS PER PACKAGE

FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
1, 7	1 & 7 CLIP	13256	.03
15, 20	15 & 20 CLIP	13250	.03
25, 27	25 & 27 CLIP	13252	.04
35	35 CLIP	13253	.04
45	45 CLIP	13254	.04



Alligator® Transmission Belt Lacing

FASTENERS

STRIP LENGTH		ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. LBS.
in.	mm	STEEL			
6"	150	00	10000	6	.2
6"	150	1A	10001	6	.3
6"	150	7	10002	6	.5
12"	300	15	10003	4	.9
12"	300	20	10004	4	1.2
12"	300	25D	10005	4	1.4
12"	300	27K	10008	4	1.7
12"	300	35N	10011	4	2.7
12"	300	45U	10012	4	3.3
12"	300	55W	10013	4	4.7
12"	300	65X	10014	4	5.8

ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. LBS.
STAINLESS (TYPE 316)			
00S	10512	6	.2
1AS	10513	6	.3
7S-TRANS	10514	6	.5
15S	10515	4	.9
20S	10516	4	1.2
25DS	10517	4	1.5
27KS	10519	4	1.8
35NS	10521	4	2.8
45US	10522	4	3.4
55WS	10523	4	5.0

ECONOMY PACKAGES – 12" STRIPS

ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. LBS.
STEEL LACING (WITH PINS)			
15E	10020	10	3.2
20E	10021	10	4.2
25E	10022	10	4.8
27E	10023	10	5.8
35E	10024	10	8.3

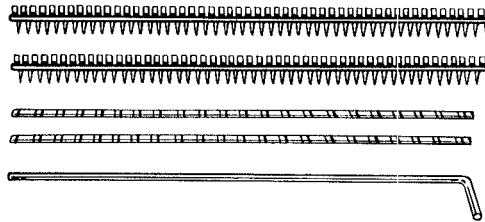
TRANSMISSION BELT LACING

CARTON CONTENTS:

Fastener Sets as indicated above:
Sizes #00, 1 and 7 are 6" strips.
Sizes #15 through 65 are 12" strips.

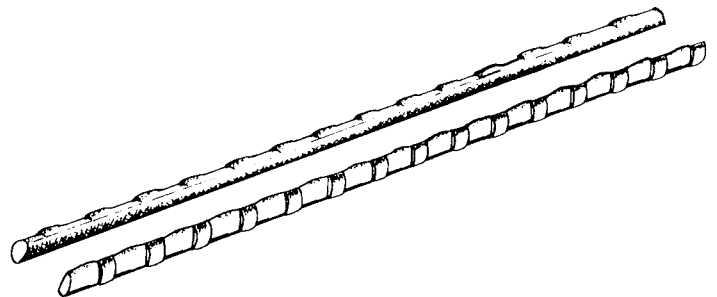
Rocker Hinge Pins (Sizes 00, 1A, 7, 00S, 1AS and 7S come with Corrugated Hinge Pins.)

1 Gauge Pin



ROCKER HINGE PINS (EXTRA-20/PACKAGE) FOR TRANSMISSION BELT LACING

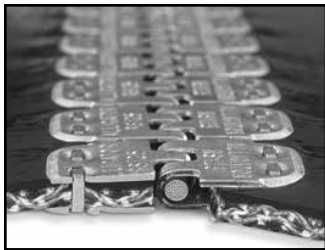
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
STEEL (RH)		STAINLESS (SRH)		
15RH12	12375	20SRH12	12388	.3
20RH12	12376	25SRH12	12389	.4
27RH12	12378			.5
35RH12	12379			.6
45RH12	12380			.8
55&65RH12	12381			1.3



 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.



How Alligator® Staple Fasteners Work

Designed for light and medium duty synthetic carcass belting, the Alligator® Staple fastener utilizes high tensile, stainless steel staple attachment, in conjunction with an extended plate design. This design separates the point of fastener penetration from the line of belt flexing to eliminate splice fatigue at the point of belt attachment.

Staple fasteners are furnished in strips with a bridge between each fastener plate. This strip design minimizes the chance of individual parts dislodging into the conveyed product. The one piece design provides a

stronger splice, greater resistance to impact damage, and a smoother, unrippled joint that simplifies hinge pin insertion.

Staples are hammer driven through the fastener and belt, working between the carcass fibers without severing them. The staples are then clinched cross-wise to the belt, so that belt tension does not pull against the staples to unclinch them.

Applications	Installation Method	What You Need for Installation
- Package and Parts Handling - Cased Goods - Food - Wood - Agricultural Products	A portable, lightweight application tool is easily carried to the job for on-site installation. The tool holds belt and fastener while staples are set with a hammer and a staple driver.	- Fasteners - Hinge Pin - Installation Tool - Staple Driver 1 lb. Hammer
How to Specify the Correct Alligator® Staple Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. Standard fastener material. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction, and corrosion from acids and chemicals. Type 430 Magnetic Stainless Steel (Sizes 62 and 125). MegAlloy®. (Sizes 125 and 187) For superior resistance to wear and abrasion.	NC Nylon Covered Steel Cable - for use with steel fasteners, flat or troughed belts. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners, flat or troughed belts. SP Steel Spring Wire - for use with steel fasteners in abrasive or gritty material applications, flat belts only. SS Stainless Steel Spring Wire - for use with stainless fasteners, flat belts only.

Alligator® Staple Fasteners Selection Chart

Fastener Size	Operating Tension Range		Belt Thickness Range		Min. Pulley Diameter		Approx. Hinge Pin Diameter	
	PIW	kN/m	in.	mm	in.	mm	in. (nylon-steel)	mm (nylon-steel)
RS62	100	17	1/16-1/8	1.5-3.2	2	50	nylon .080, steel .080	nylon 2.0, steel 2.0
RS125	160	28	1/8-3/16	3.2-4.8	3	75	nylon .141, steel .141	nylon 3.6, steel 3.6
RS187	200	35	3/16-1/4	4.8-6.4	4	102	nylon .203, steel .187	nylon 5.2, steel 4.7



Alligator® Staple Fasteners

FASTENERS

STEEL

RS62	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
12"	300		RS62J12/300NC	54476	1.3
16"	400		RS62J16/400NC	54477	1.8
18"	450		RS62J18/450NC	54478	2.0
20"	500		RS62J20/500NC	54479	2.2
24"	600		RS62J24/600NC	54480	2.7
30"	750		RS62J30/750NC	54481	3.4
36"	900		RS62J36/900NC	54482	4.0
42"	1050		RS62J42NC	54485	4.7
48"	1200		RS62J48NC	54483	5.4
60"	1500		RS62J60NC	54484	6.7
72"	1800		RS62J72NC	54796	7.4

STEEL

RS125	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
4"	100		RS125J4NC*	54513	1.6
10"	250		RS125J10NC	54514	1.7
12"	300		RS125J12/300NC	54515	1.9
14"	350		RS125J14NC	54516	2.3
16"	400		RS125J16/400NC	54517	2.5
18"	450		RS125J18/450NC	54518	2.8
20"	500		RS125J20/500NC	54519	3.2
24"	600		RS125J24/600NC	54520	3.7
30"	750		RS125J30/750NC	54521	4.5
36"	900		RS125J36/900NC	54522	5.5
42"	1050		RS125J42NC	54523	6.6
48"	1200		RS125J48NC	54524	7.4
60"	1500		RS125J60NC	54525	9.3
72"	1800		RS125J72NC	54573	10.9

*10 Sets per Box

STEEL

RS187	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
4"	100		RS187J4NC*	54587	2.3
12"	300		RS187J12/300NC	54588	2.6
16"	400		RS187J16/400NC	54589	3.7
18"	450		RS187J18/450NC	54590	4.1
20"	500		RS187J20/500NC	54591	4.8
24"	600		RS187J24/600NC	54592	5.5
30"	750		RS187J30/750NC	54593	6.8
36"	900		RS187J36/900NC	54594	8.1
42"	1050		RS187J42NC	54595	9.5
48"	1200		RS187J48NC	54596	9.9
60"	1500		RS187J60NC	54597	11.9
72"	1800		RS187J72NC	54456	13.9

*10 Sets per Box

PLEASE NOTE: 310 Alligator Staple is no longer available.

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. LBS.
WITH STAINLESS SPRING WIRE PINS (SS)		
RS62SJ12/300SS	54494	1.3
RS62SJ18/450SS	54495	2.0
RS62SJ20/500SS	54496	2.2
RS62SJ24/600SS	54497	2.7
RS62SJ30/750SS	54498	3.4
RS62SJ36/900SS	54499	4.0
RS62SJ42SS	54503	4.7
RS62SJ48SS	54500	5.4
RS62SJ60SS	54501	6.7

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. LBS.
WITH STAINLESS SPRING WIRE PINS (SS)		
RS125SJ12/300SS	54537	1.9
RS125SJ14SS	54538	2.5
RS125SJ16/400SS	54539	2.8
RS125SJ18/450SS	54540	3.0
RS125SJ20/500SS	54541	3.5
RS125SJ24/600SS	54542	3.9
RS125SJ30/750SS	54543	4.9
RS125SJ36/900SS	54544	5.9
RS125SJ42SS	54547	7.1
RS125SJ48SS	54545	8.0
RS125SJ60SS	54546	10.1
RS125SJ72SS	54460	11.8

STAINLESS (TYPE 316)

ORDERING NUMBER	ITEM CODE	WT. LBS.
WITH STAINLESS SPRING WIRE PINS (SS)		
RS187SJ12/300SS	54765	3.4
RS187SJ16/400SS	54613	4.0
RS187SJ18/450SS	54606	4.5
RS187SJ20/500SS	54624	5.1
RS187SJ24/600SS	54607	5.9
RS187SJ30/750SS	54608	7.6
RS187SJ36/900SS	54609	8.9
RS187SJ42SS	54610	9.7
RS187SJ48SS	54611	11.8
RS187SJ60SS	54612	13.8
RS187SJ72SS	55059	15.8

CARTON CONTENTS:

- 4 Fastener Sets
- 4 Hinge Pins
- Required Amount of Retaining Washers

MAGNETIC STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	WT. LBS.
RS62MJ24/600MS	54473	2.7
RS125MJ24/600MS	54566	3.8

NOTE: Plate, Staples, and Hinge Pins are all Magnetic Stainless Steel.

STAPLE LENGTHS

RS62 = .37" (9.4 mm)
RS125 = .45" (11.4 mm)
RS187 = .52" (13.2 mm)

- ☐ Stock Items (non-shaded) carried in factory inventory.
- ☐ Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available.
Request quote for price and delivery.



HINGE PINS (EXTRA)



COILS

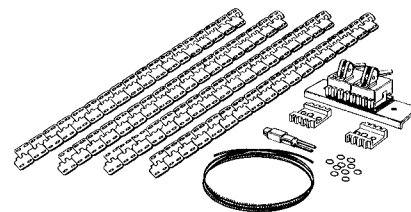
PACKAGES OF 10 PINS

For 62	COIL LENGTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	BELT WIDTH	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.																	
	Foot	M	NC62 NYLON COVERED STEEL CABLE			NCS62 NYLON COVERED STAINLESS CABLE			in.	mm	SP62 STEEL SPRING WIRE PINS			SS62 300 SERIES STAINLESS SPRING WIRE PINS																		
			10'	3	NC62-X	54002	0.1	NCS62-X			54005	0.1	12"	300	SP62-12/300	54111	0.2	SS62-12/300	54148	0.2												
100'	30	NC62-C	54003	1.0	NCS62-C	54006	1.0	16"	400	SP62-16/400	54112	0.3	SS62-16/400	54149	0.3																	
NC AND NCS PIN MATERIAL IS OFFERED IN 10 FOOT (3 METER) COILS ("X") OR 100 FOOT (30 METER) REELS ("C").																																
For 125			NC1 NYLON COVERED STEEL CABLE			NCS1 NYLON COVERED STAINLESS CABLE			SP1 STEEL SPRING WIRE PINS						SS1 300 SERIES STAINLESS SPRING WIRE PINS																	
	10'	3	NC1-X	50661	0.2	NCS1-X	50665	0.2	16"	400	SP1-16/400	50173	0.6	SS1-16/400	50413	0.6																
																	100'	30	NC1-C	50662	1.7	NCS1-C	50666	1.7	18"	450	SP1-18/450	50174	0.7	SS1-18/450	50414	0.7
20"	500	SP1-20	50175	0.8	SS1-20	50415	0.8																									
24"	600	SP1-24/600	50176	1.0	SS1-24/600	50416	1.0																									
30"	750	SP1-30/750	50178	1.2	SS1-30/750	50418	1.2																									
36"	900	SP1-36/900	50179	1.4	SS1-36/900	50419	1.4																									
42"	1050	SP1-42	50180	1.7	SS1-42	50420	1.7																									
48"	1200	SP1-48	50181	1.9	SS1-48	50421	1.9																									
60"	1500	SP1-60	50183	2.4	SS1-60	50423	2.4																									
72"	1800	SP1-72	50165	2.8	SS1-72	50429	2.8																									
For 187			NC187 NYLON COVERED STEEL CABLE			NCS187 NYLON COVERED STAINLESS CABLE			SP2 STEEL SPRING WIRE PINS						SS2 300 SERIES STAINLESS SPRING WIRE PINS																	
	10'	3	NC187-X	50669	0.2	NCS187-X	50673	0.2	18"	450	SP2-18/450	50426	1.3	SS2-18/450	50439	1.3																
																	100'	30	NC187-C	50670	4.8	NCS187-C	50674	4.8	20"	500	SP2-20	50427	1.4	SS2-20	50440	1.4
24"	600	SP2-24/600	50428	1.7	SS2-24/600	50441	1.7																									
30"	750	SP2-30/750	50430	2.1	SS2-30/750	50443	2.1																									
36"	900	SP2-36/900	50431	2.5	SS2-36/900	50444	2.5																									
42"	1050	SP2-42	50432	2.9	SS2-42	50445	2.9																									
48"	1200	SP2-48	50433	3.4	SS2-48	50446	3.4																									
60"	1500	SP2-60	50435	4.2	SS2-60	50448	4.2																									
72"	1800	SP2-72	50477	5.0	SS2-72	50437	5.0																									

COMPLETE TOOL KITS

Each kit includes an Installation Tool, Staple Setting Plate, Belt Skiver, Belt Nippers, and a 1 lb. Hammer. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
6" Installation Kit	RSTK4-6	54634	20.5
12" Installation Kit	RSTK4-12	54635	27.7
Extra Tool Box	TOOL BOX STK	50009	5.4



INTRODUCTORY KIT

Each kit includes: 1 RSC187-4 Application Tool, four Joints, RS125-18 Staple Fasteners, and six feet Nylon-covered Hinge Pin (NC) material.

ORDERING NUMBER	ITEM CODE	WT. LBS.
RSAS-1	54633	7.5



Alligator® Staple Fasteners

INSTALLATION TOOLS

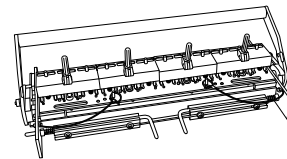
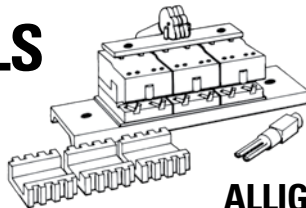
ALLIGATOR® RSC187

(For sizes no. 62, No. 125, and no. 187)

Includes Staple Driver

ORDERING NUMBER	ITEM CODE	WT. LBS.
RSC187	54626	1.3
RSC187-4	54627	4.0
RSC187-6	54628	5.6
RSC187-12	54629	12.8
RSC187-24	54631	20.0

NOTE: To upgrade your old C187 installation tool for use with Ready Set staple fasteners, exchange the green guide block(s) with the yellow (Ready Set) guide block(s) (ST5-5, Item Code 50016).



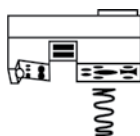
ALLIGATOR® GOLD CLASS PLUS INSTALLATION TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
24" Alligator Gold Class Plus Installation Tool	RS-GOLD-DA	55590	63.0
REPLACEMENT PARTS			
Guide Block	ST7-5	55554	8.4
Cam Lever	ST8-CAM	55592	0.1

STAPLE GUIDE BLOCK

(Includes Cam Lever Spring)

ORDERING NUMBER	ITEM CODE	WT. LBS.
ST5-5	50016	.2



ALLIGATOR® QUAD STAPLE DRIVER

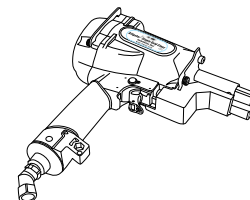
(DRIVES FOUR STAPLES AT ONE TIME)

ORDERING NUMBER	ITEM CODE	WT. LBS.
ST6-9	50201	.5



ALLIGATOR® GOLD CLASS POWER DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Power Driver	RS-GOLD-DRIVER	55541	14.0



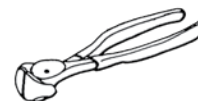
STAPLE SETTING PLATE

ORDERING NUMBER	ITEM CODE	WT. LBS.
ST-28	50249	5.0



BELT NIPPERS

ORDERING NUMBER	ITEM CODE	WT. LBS.
BN-1	50003	.8



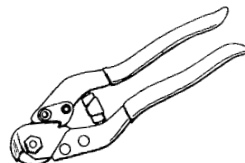
HINGE PIN RETAINING WASHERS-316SS

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	OUTSIDE DIAMETER	INSIDE DIAMETER	WT. LBS.
62	62-RET-50	54030	1/4"	.10	.1
125	125-RET-50	50053	5/16"	.16	.1
187	187-RET-50	50075	3/8"	.22	.1



ALLIGATOR® HINGE PIN CUTTER

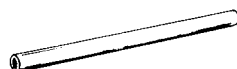
ORDERING NUMBER	ITEM CODE	WT. LBS.
APC-1	50004	.5



HINGE PIN BENDER

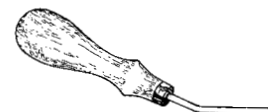
(For use with spring wire pins)

ORDERING NUMBER	ITEM CODE	WT. LBS.
PB1	50077	.4



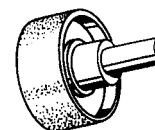
ROUGH-TOP BELT SKIVER

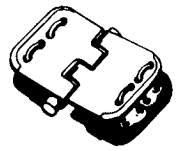
DESCRIPTION/ORDERING NUMBER	ITEM CODE	WT. LBS.
RTBS Rough Top Skiver	03239	.3



ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. LBS.
RB-1	30867	.7



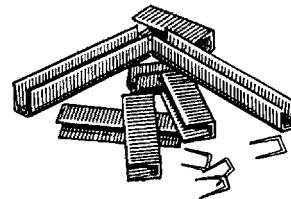
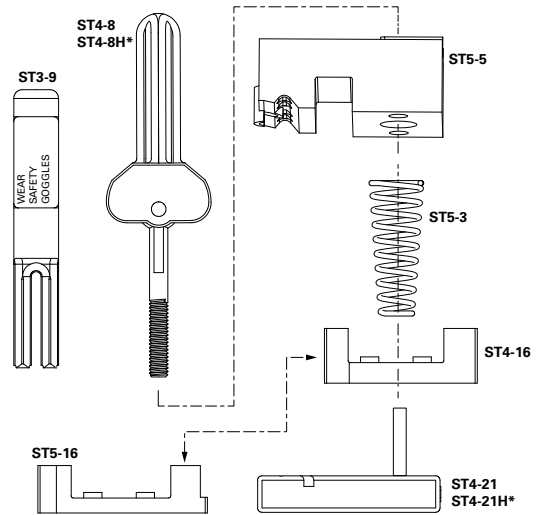


REPLACEMENT PARTS

FOR RSC187

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Cam Lever Spring	ST5-3	50015	.1
Staple Driver	ST3-9	50200	.3
Mounting Bolt	ST3-13	50226	.1
Cam Locating Pin	ST3-14	50227	.1
Clamp Bar*	ST3-15-6	50231	.1
Anvil with Dowel Pins (Short)*	ST4-21	50238	.7
Anvil with Dowel Pins (Long)*	ST4-21H	50239	.7
ReadySet Staple Guide Block for RSC187 (yellow)	ST5-5	50016	.2
Cam Lever Assembly (Short)	ST4-8	50243	.1
Cam Lever Assembly (Long)*	ST4-8H	50244	.1
Comb 125/187 (Green)	ST4-16	50248	.3
Comb 62/125 (Yellow)	ST5-16	54010	.3

*NOTE: ST3-15-6 Clamp Bar, ST4-21H Anvil with Dowel Pins (Long) and ST4-8H Cam Lever Assembly (Long) are for multiple stage C187 tools that are six (6) inches or longer. For single stage C187 tools, order ST4-21 Anvil with Dowel Pins (Short) and the ST4-8 Cam Lever Assembly (Short).



MEGALLOY® STAPLE FASTENERS

MEGALLOY® FASTENERS

(Includes 16-6" fastener strips with staples. Hinge pins not included)

ORDERING NUMBER	ITEM CODE	WT. LBS.
125MA	50270	1.9
187MA	50272	2.6

INSTALLATION TOOLS STAPLE DISPENSER

ORDERING NUMBER	ITEM CODE	WT. LBS.	FOR SIZE
C150	50025	1.3	125 & 187

EXTRA STAPLES FOR MEGALLOY® FASTENERS

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
125	S125	50144	990	.9
187	S187	50146	990	1.0

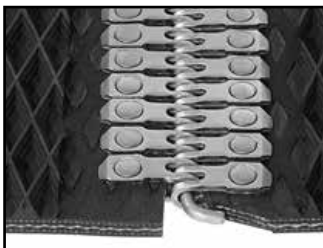
REPLACEMENT PARTS FOR ALLIGATOR® C187 INSTALLATION TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Cam Lever Spring	ST3-3	50188	.1
Staple Guide Block -Green*	ST4-5	50240	.2

*For MegAlloy® only

NOTE: When ordering MegAlloy® Fasteners or bulk ordering lacing with special staple lengths, you must use a green guide block (ST4-5, #50240) with your installation tool. When using loose staples you can order a staple dispenser to speed your installation of this product.

-  **Stock Items** (non-shaded) carried in factory inventory.
-  **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.
- Non-Listed Items** are available. Request quote for price and delivery.



How Alligator® Rivet Fasteners Work

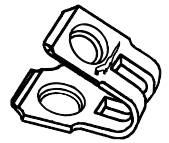
The Alligator® Rivet Fastener system uses the self-setting rivet technology that Flexco developed for the underground mining market. The patented rivets work between the carcass fibers, without severing them, leaving the entire belt carcass intact. The fasteners and rivets of this system are constructed from durable, abrasion-resistant stainless steel for long life.

Because the rivets are self-setting, fasteners are installed quickly from the top side of the belt. Rivets are driven through the fastener plates and the belt, passing between the carcass fibers. The specially-shaped head of each pilot nail works in conjunction with the application tool's anvil plate to set the rivets.

Applications	Installation Method	What You Need for Installation
Hay Baling	Fasteners are installed in one simple procedure with self-setting rivets, using a portable fixture and hammer.	- Fasteners - Rivets - Hinge Pin - Installation Tool 1 lb. Hammer
How to Specify the Correct Alligator® Rivet Fastener	Fastener Metal Selection	Hinge Pin Selection
Fits most round hay balers. Contact Customer Service for more information.	Stainless Steel. Type 300 Series Stainless Steel.	Steel Corrugated - the standard metal pin. Corrugations retain pin within the splice. Stainless Steel Spring Wire - resists wear and corrosion.

Alligator® Rivet Fastener Selection Chart

Operating Tension Range		Belt Thickness Range		Pulley Diameter		Approx. Hinge Pin Diameter	
PIW	kN/m	in.	mm	in.	mm	in.	mm
300	52	13/64-15/64	5.1-6.0	3-1/2	88	.140	3.6

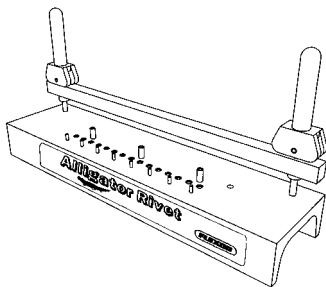


FASTENERS

(300 SERIES STAINLESS PLATES)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	UNIT OF MEASURE*
in.	mm	WITH STEEL CORRUGATED HEAT-TREATED HINGE PINS		
4	100	ARJ4/100	15000	Package
6	150	ARJ6/150	14983	Package
6.8	173	ARJ6.8/173	14979	Package
7	175	ARJ7/175	15001	Package
10	250	ARJ10/250	15002	Package
14	350	ARJ14/350	15003	Package
WITH 300 SERIES STAINLESS SPRING WIRE HINGE PINS				
6	150	ARJ6/150SSI	14995	Package

NOTE: Each package includes fasteners, rivets and hinge pins for 2 complete splices.
*Minimum 10 pack order quantity.



HAND APPLICATOR TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
7" (175 mm) Installation Tool	ART-7	15004	6.9
14" (350 mm) Installation Tool	ART-14	15005	10.1

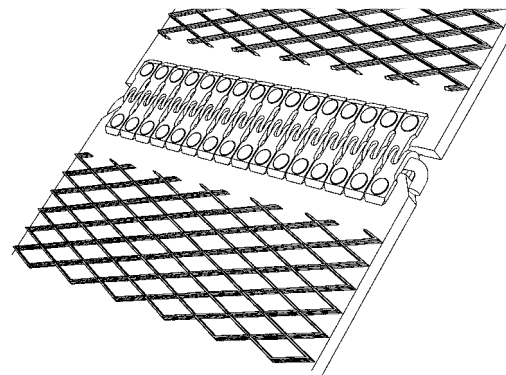


MULTIPLE RIVET INSTALLATION TOOL

Includes tool with guide block, pneumatic punch and hand punch

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
7" (175 mm) Installation Kit	MART-7	15025	9.1
14" (350 mm) Installation Kit	MART-14	15026	12.4
REPLACEMENT PARTS			
Pneumatic Punch	AR1P	15027	.2

NOTE: When using the pneumatic punch, air pressure not to exceed 85 psi.



LOW PROFILE FASTENERS

(300 SERIES STAINLESS PLATES)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	UNIT OF MEASURE
in.	mm	WITH STEEL CORRUGATED HEAT-TREATED HINGE PINS		
4	100	ARLPJ4/100-8STS FASTENERS	15099	Package
6	150	ARLPJ6/150-8STS FASTENERS	15100	Package
6.8	173	ARLPJ6.8/173-8STS FASTENERS	15093	Package
7	175	ARLPJ7/175-8STS FASTENERS	15101	Package
10	250	ARLPJ10/250-8STS FASTENERS	15102	Package
14	350	ARLPJ14/350-8STS FASTENERS	15103	Package

COMPLETE TOOL KITS - HAND APPLICATOR TOOL

Each kit includes an Installation Tool, Belt Hand Skiver, 1 lb. Hammer, and 2 packages of Alligator Rivet Fasteners. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
7" (175 mm) Installation Kit	ARTK-7	15006	14.5
14" (350 mm) Installation Kit	ARTK-14	15015	18.5

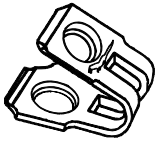
COMPLETE TOOL KITS - MULTIPLE RIVET INSTALLATION TOOL

Each kit includes a multiple rivet installation tool, guide block with screws, two pneumatic punches, hand punch and air hammer. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
7" (175 mm) Installation Kit	MARTK-7	15032	16.5
14" (350 mm) Installation Kit	MARTK-14	15033	19.7

NOTE: When using the pneumatic punch, air pressure not to exceed 85 psi.

- ☐ **Stock Items** (non-shaded) carried in factory inventory.
- ☒ **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.
- Non-Listed Items** are available. Request quote for price and delivery.



Alligator® Rivet Fasteners

REPLACEMENT HINGE PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	QTY. PKG.	ORDERING NUMBER	ITEM CODE	QTY. PKG.
in.	mm	ARSH STEEL CORRUGATED HEAT-TREATED HINGE PIN			ARSS1 300 SERIES STAINLESS SPRING WIRE PIN		
4"	100	ARSH4/100	14990	9	ARSS1-4/100	15007	9
6"	150	ARSH6/150	14991	8	ARSS1-6/150	15017	8
6.8"	173	ARSH6.8/173	15098	8	ARSS1-6.8/173	15104	8
7"	175	ARSH7/175	14992	8	ARSS1-7/175	15008	8
10"	250	ARSH10/250	14993	4	ARSS1-10/250	15009	4
14"	350	ARSH14/350	14994	4	ARSS1-14/350	15010	4

NOTE: For nylon covered hinge pins, NC1 or NCS1, see page 39.



ARSS1



ARSH

TOOL REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Pneumatic Punch	AR1P	15027	.20
Hand Punch	AR1H	15036	0.2
Guide Block 7"	MARGB-7	15028	1.0
Guide Block 14"	MARGB-14	15029	1.6
Cam Lever Assembly	ART7-7	15012	.1
Cam Lever Spring	ST5-3	50015	.1
Clamp Bar 7"	ART7-5	15013	.8
Clamp Bar 14"	ART14-5	15014	1.3
Guide Block Post	MART-GBPW/S	15031	.1
Guide Block Knob	MART-GBK	15030	.3
Felt Washers (2 per Package)	MART-GBFW	15035	.1

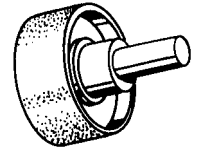
EXTRA RIVETS (TYPE 430)

DESCRIPTION	ORDERING NUMBER	ITEM CODE
15/PKG.	AR3-15	15011



ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. LBS.
RB-1	30867	.7



BALER BELT SKIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Baler Belt Skiver	SKIVER-BALERBELT-7IN	04989

REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
5 Replacement Blades	BLADE-KIT-5-BALER-SKIVER	04990
5 Replacement Shims	SHIM-KIT-5-BALER-SKIVER	04991
Bench Mounting Kit	BENCH-MOUNT-KIT-BALER-SKIVER	04994



 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.



How Alligator® Non-Metallic Fasteners Work

Alligator® Non-Metallic Fasteners are made up of two distinct product lines, the Alligator® Plastic Rivet System and the Alligator® Spiral Lace Fastener System.

The **Alligator® Plastic Rivet Fasteners** were developed to bring the many advantages of mechanical belt fasteners to those applications where metal belt fasteners could not be used. They are external, cover-mounted fasteners employing a one-piece, integrated design with rivets molded into the top plates of the fasteners. These rivets pass through pre-punched holes

and are formed over through our Spin-Set™ technology, compressing the fastener plates and finishing the splice. Fastener operating temperature range is 20°F - 180°F).

The **Alligator® Spiral Lace Fastener** system was designed for small pulley, low-profile applications. The fastener is constructed of polyester webbing, spirals, and hinge pins. It is installed by either insertion between the plies, ply stepping, or finger splicing. Maximum operating temperature is 320°F.

Applications	Installation Method		What You Need for Installation	
• Baggage Handling • Food Processing • X-Ray Equipment • Pharmaceutical • Indexing Conveyors • Mail Sortation	Alligator® Plastic Rivet	Alligator® Spiral Lace	Alligator® Plastic Rivet	Alligator® Spiral Lace
	Pass through pre-punched holes and are Spin-Set™, compressing the fastener plates and finishing the splice.	• Ply Insertion • Ply Stepping • Finger Splice • Finger-Step Splice	• Fasteners • Hinge Pin • Belt Punch • Templet • Curling Bit • Comb Assembly • MDT-1 • Installation Tool	• Spiral Lace • Hinge Pin • Adhesive Enhancer • Film/Foil • Splicing Press
How to Specify the Correct Alligator® Non-Metallic Fastener	Fastener Selection		Hinge Pin Selection	
1. Determine Belt Tension (PIW). 2. Measure your Belt Thickness. 3. Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 4. Choose the fastener size that is appropriate for your specifications in the selection chart below.	Alligator® Plastic Rivet	Alligator® Spiral Lace	Alligator® Plastic Rivet	Alligator® Spiral Lace
	Nylon.	Polyester.	Nylon.	Polyester.

Alligator® Plastic Rivet Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter		Approx. Hinge Pin Diameter	
	PIW	kN/m	in.	mm	in.	mm	in.	mm
APF-100	40	7	Up thru 3/32	Up thru 2.4	1-1/2	38	.096	2.5
APF-150	65	11	1/16-1/8	1.6-3.2	3	75	.136	3.5

Alligator® Spiral Lace Fastener Selection Chart

Fastener Size	Approx. Belt Thickness Range		Min. Pulley/Nose Bar		Approx. Operating Tension		Max. Operating Temperature		Approx. Pin Dia.	
	in.	mm	in.	mm	PIW	kN/m	Degrees F	Degrees C	in.	mm
ASL50	1/16-1/8	1.6-3.2	25/64-19/32	10-15	50	8.7	300	150	.031	0.8
ASL60	3/32-9/64	2.4-3.6	1-3/16	30	50	8.7	300	150	.035	.9
ASL90	1/8-3/16	3.2-4.6	1-31/32	50	50	8.7	300	150	.047	1.2

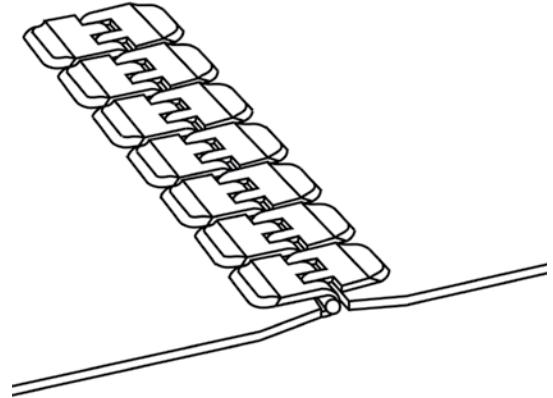


Alligator® Non-Metallic Fasteners

PLASTIC RIVET

FASTENERS Includes Fasteners & Hinge Pin to make one splice.

	BELT WIDTH		DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm				
100	24	600	White	APF100W-50	80013	0.44
	48	1200	White	APF100W-100	80014	0.63
	24	600	Black	APF100B-50	80017	0.44
	48	1200	Black	APF100B-100	80018	0.63
	24	600	Blue	APF100BLUE-50	80023	0.44
	48	1200	Blue	APF100BLUE-100	80024	0.63
150	24	600	White	APF150W-50	80011	0.56
	48	1200	White	APF150W-100	80012	1.00
	24	600	Black	APF150B-50	80015	0.56
	48	1200	Black	APF150B-100	80016	1.00
	24	600	Blue	APF150BLUE-50	80026	0.56
	48	1200	Blue	APF150BLUE-100	80027	1.00



BULK FASTENERS

Recloseable plastic pail contains 500 fasteners - no Hinge Pins.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
White	APF100W-500	80019	1.35
Black	APF100B-500	80021	1.35
Blue	APF100BLUE-500	80025	1.35
White	APF150W-500	80020	2.14
Black	APF150B-500	80022	2.14
Blue	APF150BLUE-500	80028	2.14



BULK FASTENERS

HINGE PINS

FASTENER SIZE	LENGTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	Foot	Meter			
APF100	10	3	NL250-X	80203	0.22
APF100	100	30	NL250-C	80204	2.20
APF150	10	3	NL350-X	80201	0.08
APF150	100	30	NL350-C	80202	0.80

INSTALLATION TOOLS

MOTOR DRIVEN INSTALLATION TOOL

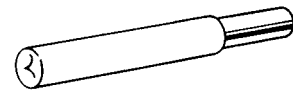
(Required for Installation)

Does not include Comb Assembly or Template. Purchase separately.

VOLTAGE	ORDERING NUMBER	ITEM CODE	WT. LBS.
110V	MDT-1	80110	31.0
220V-50 Cycle	MDT220-1	80111	35.0



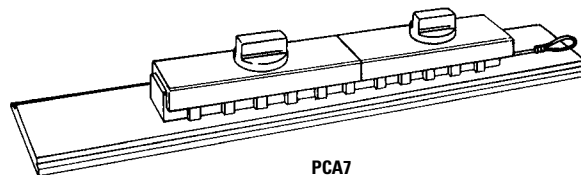
MDT-1



S100B

CURLING BIT (Required for Installation)

FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
APF100	S100B	80075	0.06
APF150	S150B	80076	0.06



PCA7

COMB ASSEMBLY (Required for Installation)

Includes Gauge Pin

LENGTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
12	300	PCA7-300	80099	5.0
24	600	PCA7-600	80100	9.0
Clamp Knob Assembly			80150	0.1

Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) have added lead time.

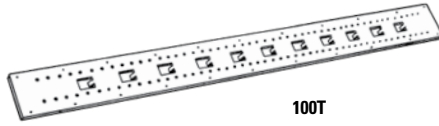
Non-Listed Items are available.

Request quote for price and delivery.

Alligator® Non-Metallic Fasteners



TEMPLATES

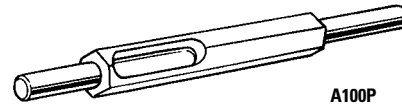


100T

LENGTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in	mm			
FOR APF100 FASTENERS				
12	300	100T-300	80042	0.70
24	600	100T-600	80043	1.38
36	900	100T-900	80044	1.81
48	1200	100T-1200	80045	2.50
FOR APF150 FASTENERS				
12	300	150T-300	80038	0.69
24	600	150T-600	80039	1.25
36	900	150T-900	80040	1.81
48	1200	150T-1200	80041	2.38

BELT PUNCH

FASTENER SIZE	HOLE DIAMETER	ORDERING NUMBER	ITEM CODE	WT. LBS.
APF100	.130	A100P	80078	0.06
APF150	.156	A150P	80079	0.06



A100P

PLASTIC RIVET LUBE

ORDERING NUMBER	ITEM CODE	WT. LBS.	PKG. QTY.
PRL4	80090	0.38	1

ALLIGATOR® SPIRAL LACE FASTENERS (Hinge Pin included)

LENGTH		ORDERING NUMBER	ITEM CODE	WT LBS.	ORDERING NUMBER	ITEM CODE	WT LBS.
Foot	Meter						
WHITE – SINGLE WEB					BLACK – SINGLE WEB		
10	3	ASL50/3	19460	0.6	ASLB50/3	04261	0.6
33	10				ASLB50/10	04262	N/A
100	30	ASL50/30	04281	N/A	ASLB50/30	04176	5.7
10	3	ASL60/3	19461	0.7	ASLB60/3	19486	0.7
33	10	ASL60/10	19462	2.2			
100	30	ASL60/30	19463	6.4	ASLB60/30	05463	6.4
10	3	ASL90/3	19466	0.9	ASLB90/3	19485	0.9
33	10	ASL90/10	19467	2.4			
100	30	ASL90/30	19468	6.8	ASLB90/30	19491	6.8
10	3	ASL160/3	19483	1.1			
100	30	ASL160/30	03913	7.5			
10	3	ASL190/3	19484	1.1			
33	10	ASL190/10	03892	3.3			
WHITE – DOUBLE WEB					BLACK – DOUBLE WEB		
10	3	ASL60D/3	19476	1.0			
33	10	ASL60D/10	19477	2.5			
100	30	ASL60D/30	19478	6.8			
10	3	ASL90D/3	19479	1.2	ASLB90D/3	19489	1.2
33	10	ASL90D/10	19480	2.8	ASLB90D/10	19490	2.8
100	30	ASL90D/30	19481	7.5	ASLB90D/30	19494	7.5
TAN – SINGLE WEB					BLUE – SINGLE WEB		
10	3	ASL60H/3	04467	1.5	ASLBLUE50/3	04416	0.6
TAN – DOUBLE WEB					ASLBLUE60/3	04417	1.0
10	3	ASL80H/3	19470	1.5	ASLBLUE90/3	04418	1.0

REPLACEMENT HINGE PINS

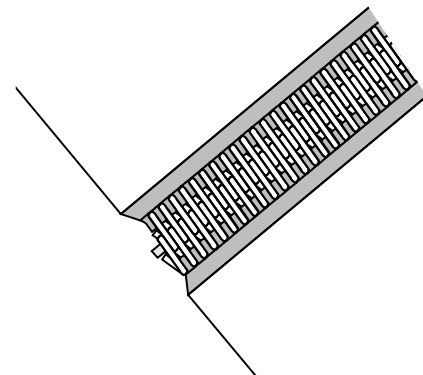
Bulk Hinge Pin material - 100' / coil

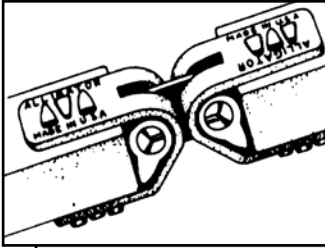
ORDERING NUMBER	ITEM CODE	WT. LBS.
ASLHP60C	19473	0.5
ASLHP90C	19474	0.6
ASLHP80C	19475	0.6

LEADER PINS

Note: Custom lengths available.

DESCRIPTION	ORDERING NUMBER	ITEM CODE
(15-foot pin with 3-foot leader)	POLY035X15FT-W/3FT	05200
(15-foot pin with 3-foot leader)	POLY047X15FT-W/3FT	05201





How Alligator® V-Belt Fasteners Work

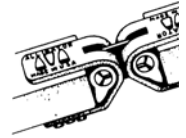
The Alligator® V-Belt Fastening System is designed to grip the ends of a v-belt without interfering with the sheaves (pulleys) that the belt passes around.

Staples or nails are driven through the fastener and belt and folded over. They

are then hammered tight against the bottom plate of the fastener clinching the belt between the fastener plates. There is nothing that protrudes beyond the sides of the belt that would interfere with the sheaves.

Applications	Installation Method	What You Need for Installation
• Power Transmission • Agricultural Harvesting • Manufacturing	These fasteners are inserted into a holder/tool along with the belt end. The staples/nails are driven through the splice and when complete, the entire assembly is removed from the holder. Insert the hinge and the belt is ready to be run.	• Fasteners • Hinge Pin • Staples/Nails • Holder/Tool • Rocker Pin Tools • 1 lb. Hammer
How to Specify the Correct Alligator® V-Belt Fastener	Fastener Metal Selection	Hinge Pin Selection
The fastener size is determined by the belt size that you use. Simply choose the fastener that corresponds to your belt, A312, B437, or C531.	Steel. Standard fastener material.	Rocker Pins are included with the fasteners.

Alligator® V-Belt Fasteners and V-Belt



FASTENERS

ORDERING NUMBER	ITEM CODE	SETS PER BOX	WT. LBS.
A312*	70020	10	.3
B437	70023	10	.5
BB4	70028	10	.4
C531	70030	10	1.2
D750	70034	10	2.1

*A312 Fasteners are installed with staples, all others installed with nails.

V-BELT CONVENTIONAL

LENGTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
Foot	Meter			
20'	6	AV20	70170	1.8
100'	30	AV100	70171	9.0
250'	76	AV250	70172	22.5
20'	6	BV20	70174	2.6
100'	30	BV100	70175	13.0
250'	76	BV250	70176	32.5
100'	30	CV100	70178	22.0
250'	76	CV250	70179	55.0
DOUBLE V – SOLD BY THE FOOT IN 25' INCREMENTS				
25' Min.		BB	70015	0.2

INSTALLATION TOOLS & PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Piercing Tool	B43760	70045	1.4
	C62560	70046	2.5
	D75060	70047	3.5
V-Belt Cutter	C62520	70050	2.0
Cutter Blade Only	C62523	70051	.02
Tightener	B43750	70056	.9
	C53150	70057	2.1
	D75050	70058	4.5
Rocker Pin Tool	B43740	70060	.1
	C62540	70061	.1
Holder	A31255	70064	.1
	B43755	70065	.2
	BB455	70066	.2
	C53155	70067	.3

SPARE PARTS

FOR FASTENER NUMBER	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
A312	Staples–Pkg. of 25	A31274	70110	.1
B437 BB4 C531 D750	Nails –			
	Steel–Pkg. of 100	B43774	70111	.2
	Monel–Pkg. of 25	B43774M	70112	.1
	Steel–Pkg. of 100	C53174	70113	.3
	Steel–Pkg. of 100	D75074	70114	.4

 **Stock Items** (non-shaded) carried in factory inventory.

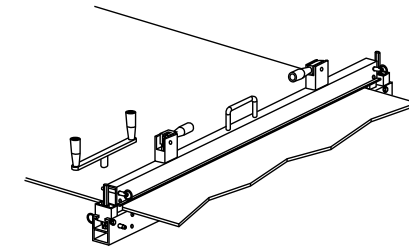
 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

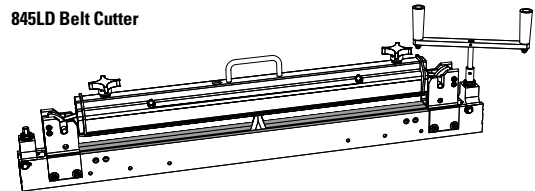
Light-Duty Belt Maintenance Tools

CLIPPER® 845LD SERIES ALUMINUM BELT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter Complete for belts up to 1/2" (12 mm) thick	36"	900	845836LD	32275	29.0
	48"	1200	845848LD	32276	35.0
	60"	1500	845860LD	32277	40.0
	72"	1800	845872LD	32278	46.0
Wrench Assembly (handle)			820/840WA	32272	2.0
Cutter Blade Kit			845-CBK	32279	0.5
Optional Squaring Device			840SD	32274	2.0
36" Chain Replacement Kit			840-36CL	03772	1.92
48" Chain Replacement Kit			840-48CL	03773	2.40
60" Chain Replacement Kit			840-60CL	03774	3.00
72" Chain Replacement Kit			840-72CL	03775	3.75



845LD Belt Cutter



900 Series* Belt Cutter

900 SERIES* BELT CUTTER

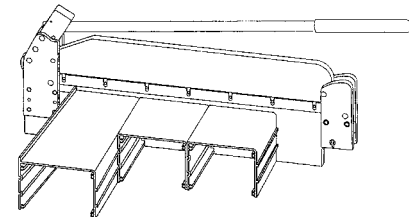
DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter Complete for belts up to 1.5" (38 mm)	24"	600	900924	04200	39.4
	36"	900	900936	04143	39.4
	48"	1200	900948	04144	48.0
	60"	1500	900960	04145	54.0
	72"	1800	900972	04146	60.3
	84"	2130	900984	04147	86.0
Replacement Blade Kit			900CBK	04149	0.15

*Patent pending

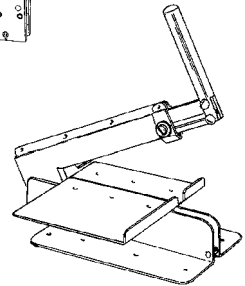
14" BELT CUTTER

(For Belts up to 3/8" thick)

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter Complete	14"	350	Cutter-14	03230	29.0
14" Replacement Blade			Blade-14	03450	0.6
14" Replacement Nylon Block			Block-14	03451	0.2
10" Replacement Blade			Blade-10	03009	0.5
10" Replacement Nylon Block			Block-10	03010	0.2
6" Replacement Nylon Block			Block-6	03008	0.2



14" Belt Cutter

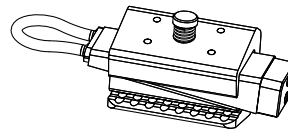


#25 Belt Cutter

#25 BELT CUTTER

(For Belts and Tapes up to 1/8" thick)

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
#25 Belt Cutter	6"	125	Cutter-25-6	04101	4.0
#25 Rotary Blade (6" Model)			Blade-25-6	04102	0.1



Smart Clamp™
Light-Duty Belt Clamps

SMART CLAMP™ LIGHT-DUTY BELT CLAMPS

(For Belts up to 5/16" thick)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Complete SmartClamp™ Set*	SMARTCLAMP	04073	45.0

*Patent pending

BALER BELT SKIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Baler Belt Skiver	SKIVER-BALERBELT-7IN	04989



Baler Belt Skiver

LASER BELT SQUARE

DESCRIPTION	ITEM CODE
Laser Belt Square	04305
REPLACEMENT PARTS	
Target (each)	04306
Door Battery Box Assembly	04307



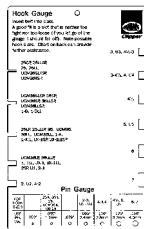
Laser Belt Square

Light-Duty Belt Maintenance Tools

PLASTIC HOOK GAUGE

(For proper hook and pin size selection)

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
Clipper-HookGauge	03129	0.1



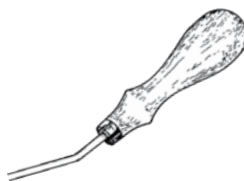
CARDING PAPER REMOVER

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
Carding Paper Remover	03128	0.1



ROUGH-TOP BELT SKIVER

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
RTBS Rough Top Skiver	03239	0.3



UNIBAR® WIRE CUTTERS

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
Cutter-Unibar Wire	03445	0.5



SILVER INK BELT MARKING PEN

Sold Individually

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
M-4	01350	0.1



LACING ACCESSORY KIT

(Includes Hook Gauge, Carding Paper Remover, Scissors and Rough-Top Belt Skiver)

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
Lacing Accessory Kit	03132	1.0

SCISSORS

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
Clipper Scissors	03244	0.3



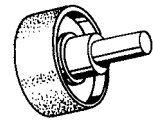
Binder

TAPE BINDERS

DESCRIPTION	PINT (0.47 LITER)		QUART (0.95 LITER)		GALLON (3.79 LITER)	
	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
Non-Flammable Binder	Binder-PT	03670	Binder-QT	03671	Binder-GAL	03672
Quick Dry Binder			QDBinder-Quart	03704		

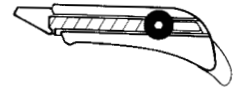
ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. LBS.
RB-1	30867	.7



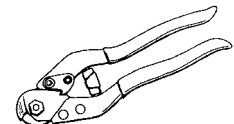
CARD CUTTER

ORDERING NUMBER	ITEM CODE	WT. LBS.
GC-1	18100	.3
EXTRA BLADES (50/Package)		
GCB-50	18101	.8



ALLIGATOR® HINGE PIN CUTTER

ORDERING NUMBER	ITEM CODE	WT. LBS.
APC-1	50004	.5



BELT NIPPERS

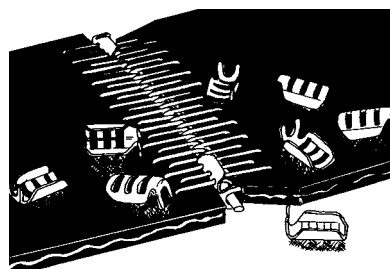
ORDERING NUMBER	ITEM CODE	WT. LBS.
BN-1	50003	.8



SMART LOCK™

(Kit includes 20 Smart Locks and 5' of .109" Duralink® cable. Compatible Hook sizes 2-7)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Smart-Lock-Kit	Smart Lock	03442	0.2
Individual Smart Locks	Smart Lock	03441	—



Smart Locks

- ☐ **Stock Items** (non-shaded) carried in factory inventory.
- ☐ **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.



Novitool® General Information

The Novitool® line of belt fabrication equipment is designed to enhance productivity in the workshop and on-site. Intended for use with light and medium weight thermoplastic conveyor belting, each splicing press, ply-separator, and punch employs market-driven innovations.

The quality build and contemporary design of Novitool® products are recognized worldwide. Experienced belt fabricators will appreciate the simplicity of operation and premium finished results, which are standards of all Novitool® products.

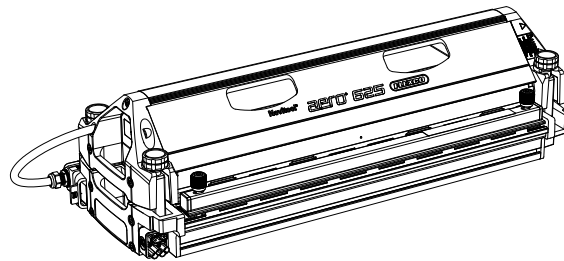
Product	Features	Benefits
Aero® Press	• Program time, temperature & pressure in one control • Recipe storage/retrieval • Independent top & bottom heating • Top & bottom cooling • Transport case included	• 8-12 Minute Splicing Times • All-in-One Simplicity • No External Controller • No External Water Tanks • Lightweight and Portable
Aero® 325	• Belt Templates	• Ability to Splice Narrow Belts That Drive Live Rollers • 18-22 Minute Splicing Times
Amigo™ Monolithic Press	• Integrated belt cutter • Contactless heating element • Pre-heat setting • Digital temperature and time control • Interchangeable splice templates • Single Phase 115v or 230v	• Fast splicing time – under 1 minute • Produces high quality splice • Tight pitch control • Safety Features – Integrated cutter – Shielded heat zone during splice – Heating element stored when not in use
Ply 130™ Ply Separator	• One Adjustment for Splitting Position • One Adjustment for Splitting Depth • Easy to Read Position Rulers • Shielded Rollers and Cutting Blade • Robust Rigid Construction	• Easy to Determine Splitting Position • Excellent Splitting Repeatability • Split Films Down to .014" (35 mm) • Ideal for Thin, Lightweight Urethanes • Safe Operation with Shielded Components
Pun M™ Manual Punch	• No External Power Required • Single Movement Belt Clamping • 11,000 lb (50 kN) Punching Force • Open Ended Rigid Construction • Adjustable Stroke for Punching Depth	• Portable for On-site or Workshop Use • Easy One Hand Belt Clamping • Finger and Finger-Over-Finger Punching • No Belt Width Limitations • Simple, Single Lever Punching Action
Pun M™ NDX Manual Punch	• Single hand crank to punch and automatic indexing • Durable single blade • Blade guard assists to release belt from blade	• Eliminates misindexing • Precise cut, long blade life, easy to replace • Protects operator from blade

Novitool® Belt Fabrication Tools

AERO® SPLICE PRESS (WITHOUT CORDS*)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS. (including case)
in.	mm			
12	325	AERO-325	09552	98.00
12	325	AERO-325-END-BELT-CLAMP	09600	98.00
24	625	AERO-625	09000	135.30
36	925	AERO-925	09001	171.32
48	1225	AERO-1225	09002	206.53
60	1525	AERO-1525	09003	279.86
72	1835	AERO-1835	09004	315.48
84	2135	AERO-2135	09005	360.20

*Cords sold separately.



Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.

AERO® ACCESSORIES

ORDERING NUMBER	ITEM CODE	WT. LBS.
AERO-SPLICE-TAPE-66X101	08468	1.8
ROLLER-SLIDER-FIXTURE	09372	0.77

AERO® PRESS STAND

(For sizes 24", 36", 48"/625, 925, 1225 mm)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
AERO WORKSHOP STAND	AERO-STD-CW-G3-625-1225	09458	315.5
AERO STAND RETROFIT KIT	AERO-STD-CW-G3-625-1225-KIT	09459	40.0
CABLE FOR STAND	AERO-G3-UMBILICAL-EXT-CABLE	09015	4.0

AERO® POWER COMPATIBILITY AND POWER CORDS FOR 325, 625, 925, 1225, 1525, 1835, AND 2135

POWER	COUNTRY	325	625	925	1225	1525	1835	2135	PLUG END	ORDERING NUMBER	ITEM CODE
1ph 110V, 15A	USA	F	R	N/A	N/A	N/A	N/A	N/A		AERO-G3-CBL-110V1PH-N5-15	09006
1ph 110V, 20A	USA	F	R	R	R	N/A	N/A	N/A		AERO-G3-CBL-110V1PH-N5-20	09007
1ph 110V, 20A	N/A	F	R	R	R	N/A	N/A	N/A	N/A	AERO-G3-CBL-110V1PH	09364
1ph 230V, 30A	USA	F	F	F	F	F	R	R		AERO-G3-CBL-230V1PH-NL6-30	09010
1ph 230V, 30A	N/A	F	F	F	F	F	R	R	N/A	AERO-G3-CBL-230V1PH	09365
3ph 230V, 20A	USA	F	F	F	F	R	R	R		AERO-G3-CBL-230V3PH-NL15-20	09011
3ph 230V, 16A	N/A	F	F	F	F	R	R	R	N/A	AERO-G3-CBL-230V3PH	09366
3ph 230V, 30A	USA	F	F	F	F	F	R	R		AERO-G3-CBL-230V3PH-L15-30	09020
3ph 440V, 460V, 30A	N/A	N/A	N/A	N/A	N/A	F	F	F	N/A	AERO-G3-CBL-400V460V3PH	09367
3ph 460V	USA	N/A	N/A	N/A	N/A	F	F	F		AERO-G3-CBL-460V3PH-L16-30	09014

(F= full power operation, R= reduced power operation)

SILICONE PRESS PADS AND CLOTHS

LENGTH			COMPATIBLE WITH	SILICONE CLOTHS				SILICONE PADS			
				THICKNESS		ORDERING NUMBER	ITEM CODE	THICKNESS		ORDERING NUMBER	ITEM CODE
in.	mm	M		in.	mm			in.	mm		
12	325		Aero-325	0.020	0.5	AERO-S30.5-325	09585	0.12	3.0	AERO-SI3-325	09586
24	625		Aero-625	0.020	0.5	AERO-S30.5-625	09358	0.12	3.0	AERO-SI3-625	09352
36	925		Aero-925	0.020	0.5	AERO-S30.5-925	09359	0.12	3.0	AERO-SI3-925	09353
48	1225		Aero-1225	0.020	0.5	AERO-S30.5-1225	09360	0.12	3.0	AERO-SI3-1225	09354
60	1525		Aero-1525	0.020	0.5	AERO-S30.5-1525	09361	0.12	3.0	AERO-SI3-1525	09355
72	1835		Aero-1835	0.020	0.5	AERO-S30.5-1835	09362	0.12	3.0	AERO-SI3-1835	09356
84	2135		Aero-2135	0.020	0.5	AERO-S30.5-2135	09363	0.12	3.0	AERO-SI3-2135	09357
		25		0.020	0.5	AERO-SI0.5-230-25M-SILICONE	09664				

Note: The highlighted items above are sold in sets of two.

Novitool® Belt Fabrication Tools

AERO® 325 SPLICE PRESS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS. (including case)
Aero® 325 Splice Press	AERO-325	09552	98.0
Aero® 325 Splice Press with End Belt Clamps	AERO-325-END-BELT-CLAMPS	09600	98.0



Aero® 325 Splice Press

POWER CABLE

ORDERING NUMBER	ITEM CODE	MARK	PLUG
AERO-G3-CBL-110V1PH-NS-15	09006	cETL	



Aero® 325
with End Belt Clamps

BELT TEMPLATES

RECIPE (Starting Parameters)	ORDERING NUMBER & COMPATIBLE BELT MFR	ITEM CODE
Pressure: 2.0 Top Splice Temp: 175°C Bottom Splice Temp: 175°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-77MM-VNOTCHED-TMPLT 77mm Intelligrated IntelliQ belt	09593
Pressure: 2.0 Top Splice Temp: 175 to 185°C Bottom Splice Temp: 175 to 185°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-45MM-PWRTRANS-TMPLT 45mm Wide, Flat: Ammeraal Beltech Rapplon Forbo TU 60A-42 FBRC/FSTR Black Gates TPU F160 Habasit TF-102T Nitta Carryflex (CFTG) RedDrive45 Yongli UT45K-B and UU40K-B	09594
Pressure: 2.0 Top Splice Temp: 180°C Bottom Splice Temp: 180°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-77MM-REDDRIVE-TMPLT 77mm Motion RedDrive belt	09588
Pressure: 0.5 Top Splice Temp: 175°C Bottom Splice Temp: 160°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-CFTG-60SG-30-TMPLT 30mm Wide Nitta CFTG Profiled	09601
Pressure: 2.0 Top Splice Temp: 180°C Bottom Splice Temp: 180°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-CFTG-18SG-40-TMPLT 40mm Wide Nitta CFTG Profiled	09707
Pressure: 2.0 Top Splice Temp: 180°C Bottom Splice Temp: 180°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-77MM-VGUIDE-TMPLT 77mm Intelligrated IntelliQ Gen 2	09660
Pressure: 1.3 to 1.5 Top Splice Temp: 180°C to 185°C Bottom Splice Temp: 180°C to 185°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-100MM-ARP-TMPLT 100mm Ammeraal, Chiorino, Forbo, Habasit	09605
Pressure: 2.0 Top Splice Temp: 185°C Bottom Splice Temp: 185°C Dwell Time: 4:00 Cool Down Temp: 70°C	AERO-325-33MM-SDI-X4-TMPLT 33mm Wide Forbo, Chiorino	09604



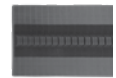
09593



09594



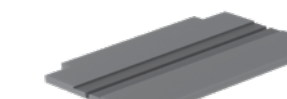
09588



09601



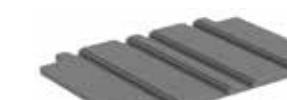
09707



09660



09605



09604



Novitool® Belt Fabrication Tools

AMIGO™ 625 MONOLITHIC PRESS

AMIGO™ 625 PRESS AND CABLE ORDERING INFORMATION

	ORDERING NUMBER	ITEM CODE	PLUG END
Press			
24.5 (625 mm)	AMIGO-625-SPLICEPRESS	09726	
Cables			
115 volt; single phase; 10 amp	AMIGO-1000-CABLE-1X115-IEC520	08585	
230 volt; single phase; 5.5 amp	AMIGO-1000-CABLE-1X230-IEC620	08586	

Note: Press, cable, and templates are all purchased separately.



Amigo™ 625 Monolithic Press

 **Stock Items** (non-shaded) carried in factory inventory.
 **Made To Order Items** (shaded) have added lead time.
Non-Listed Items are available.
 Request quote for price and delivery.

AMIGO™ 625 TEMPLATES

BELT MANUFACTURER	BELT STYLE	BELT TYPE	ORDERING NUMBER	ITEM CODE
Volta	SuperDrive™	FMW & FMB FHW & FHB	AMIGO-625-TMPLT-08592	09731
Ammeraal Beltech	Center Bar	N/A		
Intralox®	ThermoDrive®	8050 8026	AMIGO-625-TMPLT-08593	09730
Mafdel	DEL/DRIVE	DD25		
Habasit	Cleandrive™	CD.M50.S-UA.CB	AMIGO-625-TMPLT-08594	09732
		CD.M50.S-UA.WB		
		CD.M25.S-UA.CB		
		CD.M25.S-UA.WB		
		Flat	AMIGO-625-TMPLT-08595	09733
Gates® Mectrol®	PosiClean®	PC10 PC20	AMIGO-625-TMPLT-08596	09734
		PS2		
UBR	1" Purclean 2" Purclean	PB3	AMIGO-625-TMPLT-08597	09735
Gates® Mectrol®	CenterClean®	CC40		
UBR	Center Drive Purclean	CD3BLSS	AMIGO-625-TMPLT-08710	09736
Daisler®	REOClean®	AT40		
Cog-veyor Systems Inc.	Cog-veyor	UBM	AMIGO-625-TMPLT-08776	09737
		UWM		
		PBH		
		PVH		
Gates® Mectrol®	PosiLace™	PC20 CC40 FC12	AMIGO-625-TMPLT-08788	09738
UBR	Hinge Lace	N/A		
Daisler®	ReoClean®	T25 REO-T50 DB & SB & W		
UBR	1" Purclean 2" Purclean	PS2 PB3		
Volta	DualDrive™	FMW & FMB FHW & FHB	AMIGO-625-TMPLT-08847	09739
	Mini DualDrive™	FMB & FHB		
	Mini SuperDrive™	FMB & FHB		
Ammeraal Beltech	Full Bar	N/A	AMIGO-626 TMPLT-08847	09739
Volta	Hinge Splice	M (2.5-5mmH)		

AMIGO™ OPTIONAL ACCESSORIES

	ORDERING NUMBER	ITEM CODE
Skiving Tool	RTBS Rough Top Skiver	03239
Replacement Blades for Amigo	AMIGO-1000-BLADES-5	08587
High – Low Temp Friction Tape for Flat Belts	AMIGO-FRICTIONTAPE-33X25	08604

Novitool® Belt Fabrication Tools

AMIGO™ MONOLITHIC PRESS

AMIGO™ PRESS AND CABLE ORDERING INFORMATION

	ORDERING NUMBER	ITEM CODE	PLUG END		ORDERING NUMBER	ITEM CODE	PLUG END
Press				Press			
42" (1065 mm)	AMIGO-1000-SPLICEPRESS	08545		42" (1065 mm)	AMIGO-1000-SPLICEPRESS	08545	
Cables				Cables			
115 volt; single phase	AMIGO-1000-CABLE-1X115-IEC520	08585		230 volt; single phase	AMIGO-1000-CABLE-1X230-CEE77	08707	
230 volt; single phase	AMIGO-1000-CABLE-1X230-IECL620	08586		230 volt; single phase	AMIGO-1000-CABLE-1X230-CH2-16P	08708	
230 volt; single phase	AMIGO-1000-CABLE-1X230-IECBR3	08588		230 volt; single phase	AMIGO-1000-CABLE-1X230-BS1363	08718	
				230 volt; single phase	AMIGO-1000-CABLE-1X230-AS3112	08727	

Note: Press, cable, and templates are all purchased separately.

AMIGO™ TEMPLATES

BELT MANUFACTURER	BELT STYLE	BELT TYPE	ORDERING NUMBER	ITEM CODE
Volta	SuperDrive™	FMW & FMB	AMIGO-1000-TMPLT-08592	08592
Ammeraal Beltech	Center Bar	FHW & FHB		
Intralox®	ThermoDrive®	N/A	AMIGO-1000-TMPLT-08593	08593
Mafdel	DEL/DRIVE	8050		
Habasit	Cleandrive™	DD25	AMIGO-1000-TMPLT-08594	08594
		CD.M50.S-UA.CB		
		CD.M50.S-UA.WB		
		CD.M25.S-UA.CB		
Gates® Mectrol®	PosiClean®	CD.M25.S-UA.WB	AMIGO-1000-TMPLT-08595	08595
		Flat		
		PC10		
		PC20		
UBR	1" Purclean	PS2	AMIGO-1000-TMPLT-08596	08596
Gates® Mectrol®	CenterClean®	CC40		
Daisler®	REOclean®	AT40	AMIGO-1000-TMPLT-08597	08597
UBR	Center Drive PurClean	CD3BLSS		
Ammeraal	Aeon	Aeon-50	AMIGO-1000-TMPLT-08603	08603
Cog-veyor Systems Inc.	Cog-veyor	UBM		
		UWM	AMIGO-1000-TMPLT-08710	08710
		PBH		
		PWH		
Beltservice Corporation	Magnethane™	PD1	AMIGO-1000-TMPLT-08739	08739
Gates® Mectrol®	PosiLace™	Flat w/ Spikes	AMIGO-1000-TMPLT-08741	08741
		PC20		
		CC40	AMIGO-1000-TMPLT-08776	08776
		FC12		
UBR	Hinge Lace	N/A	AMIGO-1000-TMPLT-08788	08788
Daisler®	REOclean®	AT25		
UBR	2" Purclean	REO-T50 DB & SB & W		
Volta	DualDrive™	PB3		
		FMW & FMB		
	Mini DualDrive™	FHW & FHB		
		FMB		
	Mini SuperDrive™	FHB		
		FHB		
Ammeraal Beltech	Full Bar	N/A		
Volta	Hinge Splice	M (2.5-5mmH)	AMIGO-1000-TMPLT-08847	08847
Ammeraal Beltech	Soliflex PRO/ Soliflex PRO mini	Soliflex TPU	AMIGO-1000-TMPLT-08849	08849
		Soliflex TPE		
Mafdel	P02-L	POSITIVEBELT	AMIGO-1000-TMPLT-08855	08855
Mafdel	DD50	DEL/DRIVE	AMIGO-1000-TMPLT-08856	08856

Amigo™ Monolithic Press



AMIGO™ OPTIONAL ACCESSORIES

	ORDERING NUMBER	ITEM CODE
Skiving Tool	RTBS Rough Top Skiver	03239
Replacement Blades for Amigo	AMIGO-1000-BLADES-5	08587
High – Low Temp Friction Tape for Flat Belts	AMIGO-FRICTIONTAPE-33X25	08604

Novitool® Belt Fabrication Tools

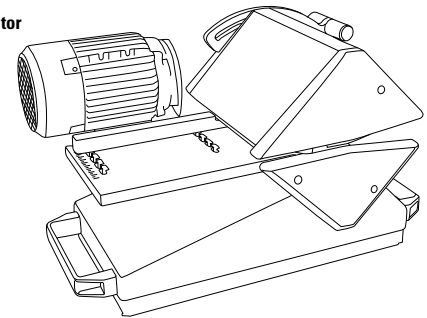
PLY 130™ PLY SEPARATOR

ORDERING NUMBER	ITEM CODE	MARK	PLUG	ORDERING NUMBER	ITEM CODE	MARK	PLUG
PLY130-230V+N1PH50HZ-SCHUKO	08800	CE		PLY130-230V1PH60HZ-NEMA-6-30	08808	cETL	
PLY130-400V+NV3PH50HZ-IEC60309	08801	CE		PLY130-230V3PH60HZ-NEMA-L15-20	08809	cETL	
PLY130-115V1PH60HZ-NEMA-5-15	08802	cETL		PLY130-230V3PH60HZ-NEMA-L15-30	08810	cETL	
PLY130-230V1PH60HZ-NEMA-L6-20	08803	cETL		PLY130-460V3PH60HZ-NEMA-L16-20	08811	cETL	
PLY130-230V1PH60HZ-NEMA-L6-30	08804	cETL		PLY130-460V3PH60HZ-NEMA-L16-30	08812	cETL	
PLY130-230V1PH60HZ-NEMA-L6-15	08805	cETL		PLY130-230V1PH50HZ-IEC60309-16	08832	CE	
PLY130-230V1PH60HZ-NEMA-6-15	08806	cETL		PLY130-230V1PH50HZ+N-BS1363-13	08833	CE	
PLY130-230V1PH60HZ-NEMA-6-20	08807	cETL		PLY130-230V3PH60HZ-NEMA-18-20	08834		

PLY 130™ BLADES

ORDERING NUMBER	ITEM CODE	WT. LBS.
PLY-BL-BLADE-&-JIG-KIT	08014	2.3
PLY130-BLADE	08490	2.3

Ply 130™ Separator



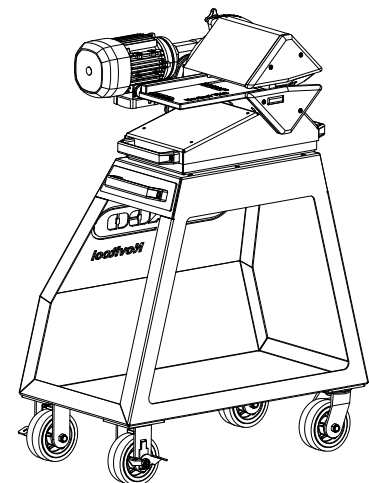
PLY 130™ STEP CUTTER

LOW VOLUME			HIGH VOLUME		
ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
PLY130-STEP CUT-RETROFIT	08499	4.1	PLY130-SNGL-STEP CUT-BLADE-KIT	08778	2.3
PLY130-STEP CUT	08501	2.7	PLY130-SNGL-STEP CUT-BLADE	08791	2.3
OPTIONAL ITEMS					
PLY130-STEP CUT-BLADES (5)	08497	0.15			
PLY130-STEP CUT-GUIDE-EXT	08498	1.6			
PLY130-STEP CUT-TWRENCH	08500	0.2			

PLY 130™ CART

ORDERING NUMBER	ITEM CODE	WT. LBS.
PLY130-CART	08100	112.0

 **Stock Items** (non-shaded) carried in factory inventory.
 **Made To Order Items** (shaded) have added lead time.
Non-Listed Items are available.
 Request quote for price and delivery.



Ply 130™ Cart

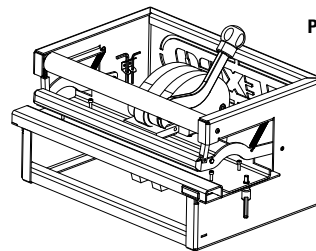
Novitool® Belt Fabrication Tools

PUN M™ MANUAL PUNCH

ORDERING NUMBER	ITEM CODE
PUN M*	
PUN-M-300	08016
PUN-M-600	08017
PUN-M-900	08018
PUN M 300 PUNCHBOARDS	
PUN-B-50×20-300	08019
PUN-B-70×15-300	08022
PUN-B-80×20-300	08025
PUN-B-50X18X31BIAS-300	08539
PUN M 600 PUNCHBOARDS	
PUN-B-50×20-600	08020
PUN-B-70×15-600	08023
PUN-B-80×20-600	08026
PUN-B-50×18×31BIAS-600	08540
PUN-B-80×20×113BIAS-600	08439

ORDERING NUMBER	ITEM CODE
PUN M 900 PUNCHBOARDS	
PUN-B-50×20-900	08021
PUN-B-70×15-900	08024
PUN-B-80×20-900	08027
PUN-B-50×18×31BIAS-900	08526
PUN-B-80×20×113BIAS-900	08440
REPLACEMENT PARTS	
PUN-M-NYLONPAD-KIT	08279

*Punchboards not included with Pun M; purchase separately.
Note: Custom punchboards are available for other finger dimensions. Contact Customer Service for information.



Pun M™ Manual Punch

PUN M™ NDX MOBILE FINGER PUNCHES

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Pun M™ NDX Mobile Finger Punch - 114mm	PUN-M-NDX-114MM	09609
Pun M™ NDX Mobile Finger Punch - 114mm	PUN-M-NDX-114MM-ARP-SDI	09720
Pun M™ NDX Mobile Finger Punch - 200mm	PUN-M-NDX-200MM	09663

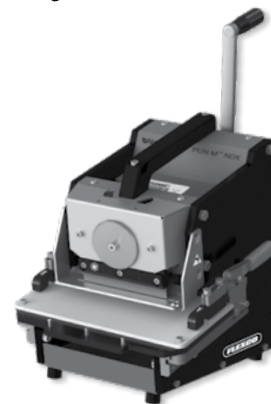
PUN M™ NDX BELT TYPE COMPATIBILITY

PUNCH MODEL	COMPATIBLE BELT TYPES	ORDERING NUMBER
Pun M NDX 114	IntelliQ Generation 2 IntelliQ Generation 3 RedDrive 77	09609
Pun M NDX 114	ARP - Ammeraal, Chiorino, Forbo, Habasit SDI - Forbo, Chiorino (not Ammeraal) Nitta CFTG-60SG & -18SG	09720
Pun M NDX 200	Forbo UU60A-42 FBRC/FSTR Black Gates Mectrol F160 Habasit TF-102T Nitta Carryflex (CFTG) RedDrive45	09663

REPLACEMENT PARTS/ ACCESSORIES

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Replacement Blade Kit, 114mm*	114MM-BLADES-3PK	09665
Replacement Blade Kit, 200mm*	200MM-BLADES-3PK	09666
Nylon Punch Pad, 114mm	NYLON-PUNCH-PAD-114MM	09667
Nylon Punch Pad, 200mm	NYLON-PUNCH-PAD-200MM	09668
Clamp Bar, 77mm Belt, Smooth V-Guide	CLAMP-BAR-77MMBLT-SMOOTH-VGD	09701

* Replacement Blade kits include cut-resistant gloves and hex wrenches for blade replacement.



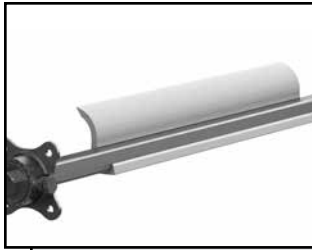
Pun M™ NDX
Mobile Finger Punch - 114 mm



Pun M™ NDX
Mobile Finger Punch - 200 mm

 **Stock Items** (non-shaded) carried in factory inventory.
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Non-Listed Items are available.
 Request quote for price and delivery.



FGP Food Grade Primary Cleaner General Information

The FGP Food Grade Primary Cleaner from Flexco is easy to install, easy to maintain, and disassembles in a snap for regular cleaning and sanitization. The FGP Primary Cleaner works on any belt from 4" to 60" (100 mm to 1500 mm) and the blade is available in both white and blue FDA approved food grade material.

Features and Benefits

- Made of FDA approved materials for use in food applications.
- Certified by USDA for use in meat, poultry and dairy operations.
- Compliant with EU 1934/2004 food contact requirements.
- Simple design limits crevices and opportunities for bacteria growth.
- Snap on/off blade for ease of cleaning and blade replacement.
- Minimal hardware so installation, tensioning, and blade replacement are easy.
- Easily tensioned to minimize blade wear, eliminate belt damage, and maximize cleanability.
- Available in standard blade widths from 12" to 60" (300 mm to 1500 mm). Can be cut to size.
- C-dimension gauge ensures proper pole location for optimal cleaning.
- Compatible with endless as well as mechanical splices.

Specifications:

• Temperature Range UHMW: -20°F to 140°F (-29°C to 60°C) Dual Durometer: +32°F to 140°F (0°C to 60°C)	• Blade Height 3.0" (76 mm)	• Blade Hardness UHMW: 63D Shore Hardness Urethane: 85A Shore Hardness	• Blade Material Food-grade UHMW, UHMW with Stainless Steel, or Urethane with PVC
• Pulley Diameter Range 2" (50 mm) to 10.5" (267 mm)	• Blade Width Range 4" - 60" (102-1524 mm)	• Pole/Mounting Material 304 Stainless Steel	

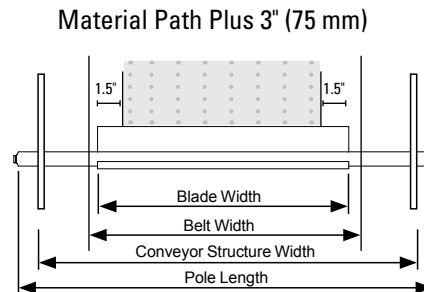
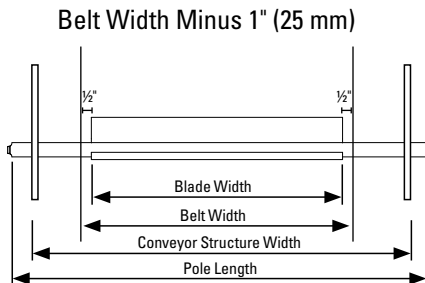
How to choose the correct size blade for your conveyor:

1. Measure your belt width.
2. Choose the Blade Width that corresponds to your belt width.
3. Measure your conveyor width.
4. Verify the Maximum Conveyor Width shown in the selection chart is larger than your conveyor width. If your conveyor width is larger than the maximum width shown, choose the next larger blade width that accommodates your conveyor width.
5. Blade and/or pole can be cut to users required length. Pole must be 2" longer than the outside width of conveyor structure at the mounting location.

FGP Food Grade Primary Cleaner

FGP FOOD GRADE PRIMARY CLEANER SPECIFICATIONS

Recommended blade width:



POLE LENGTHS

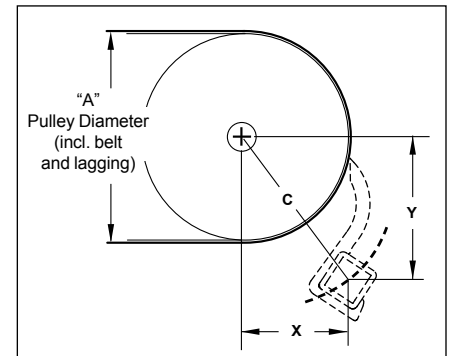
POLE LENGTH		MINIMUM BLADE WIDTH		MAXIMUM BLADE WIDTH		MAXIMUM CONVEYOR STRUCTURE WIDTH AT CLEANER MOUNTING LOCATION	
in.	mm	in.	mm	in.	mm	in.	mm
24	610	4	102	12	305	22	556
30	813	4	102	18	457	28	708
36	965	18	457	24	610	34	861
42	1067	18	457	30	813	40	1013
48	1219	30	813	36	965	46	1165
54	1372	30	813	42	1067	52	1318
60	1524	30	813	48	1219	58	1470
66	1676	30	813	54	1372	64	1623
72	1829	30	813	60	1524	70	1775

POLE LOCATION

A		X		Y		C		A		X		Y		C	
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
2.0	51	0.95	24	2.98	76	3.13	80	6.5	165	3.16	80	3.41	87	4.64	118
2.5	64	1.19	30	3.03	77	3.25	83	7.0	178	3.40	86	3.46	88	4.85	123
3.0	76	1.44	37	3.08	78	3.39	86	7.5	191	3.65	93	3.51	89	5.06	129
3.5	89	1.68	43	3.12	79	3.55	90	8.0	203	3.89	99	3.55	90	5.27	134
4.0	102	1.93	49	3.17	81	3.71	94	8.5	216	4.14	105	3.60	91	5.48	139
4.5	114	2.18	55	3.22	82	3.88	99	9.0	229	4.38	111	3.65	93	5.70	145
5.0	127	2.42	61	3.27	83	4.06	103	9.5	241	4.63	118	3.70	94	5.92	150
5.5	140	2.67	68	3.31	84	4.25	108	10.0	254	4.88	124	3.74	95	6.14	156
6.0	152	2.91	74	3.36	85	4.45	113								

A = Diameter of pulley + lagging thickness + belt thickness
C = Centerline of pulley to centerline of cleaner pole.

POLE LOCATION SPECS



Stock Items (non-shaded) carried in factory inventory.
 Made To Order Items (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.

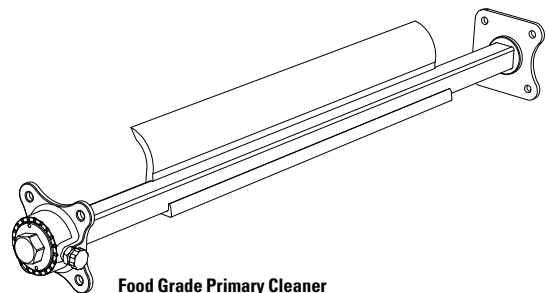
FGP Food Grade Primary Cleaner

FGP FOOD GRADE PRIMARY CLEANER

BLADE WIDTH		MAXIMUM CONVEYOR WIDTH		WEIGHT		WHITE BLADE		BLUE BLADE		BLUE METAL DETECTABLE BLADE		BLUE DUAL DUROMETER BLADE	
in.	mm	in.	mm	lbs.	kg.	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
12	305	22	559	6.7	3.0	FGP-W3-12	56009	FGP-BL3-12	56000	FGP-MD3-12	56027	FGP-MDDD3-12	56018
18	457	28	711	7.7	3.5	FGP-W3-18	56010	FGP-BL3-18	56001	FGP-MD3-18	56028	FGP-MDDD3-18	56019
24	610	34	864	8.6	3.9	FGP-W3-24	56011	FGP-BL3-24	56002	FGP-MD3-24	56029	FGP-MDDD3-24	56020
30	762	40	1016	9.5	4.3	FGP-W3-30	56012	FGP-BL3-30	56003	FGP-MD3-30	56030	FGP-MDDD3-30	56021
36	914	46	1168	10.5	4.8	FGP-W3-36	56013	FGP-BL3-36	56004	FGP-MD3-36	56031	FGP-MDDD3-36	56022
42	1067	52	1321	11.5	5.2	FGP-W3-42	56014	FGP-BL3-42	56005	FGP-MD3-42	56032	FGP-MDDD3-42	56023
48	1219	58	1473	12.4	5.6	FGP-W3-48	56015	FGP-BL3-48	56006	FGP-MD3-48	56033	FGP-MDDD3-48	56024
54	1372	64	1626	13.3	6.0	FGP-W3-54	56016	FGP-BL3-54	56007	FGP-MD3-54	56034	FGP-MDDD3-54	56025
60	1524	70	1778	14.2	6.4	FGP-W3-60	56017	FGP-BL3-60	56008	FGP-MD3-60	56035	FGP-MDDD3-60	56026

Product Notes:

- Pole length = blade length + 12" on standard cleaners.
- Blade and/or pole can be cut to users required length.
- Pole must be 2" longer than the outside width of the conveyor structure at the mounting location.

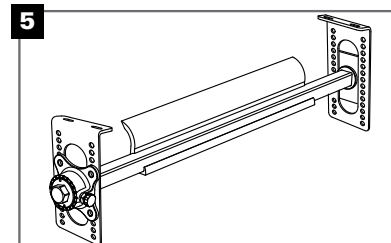
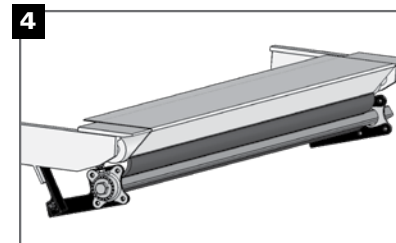
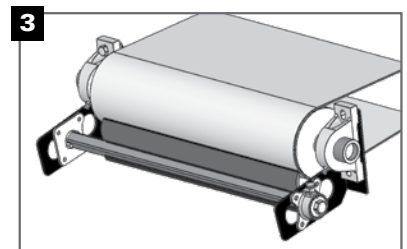
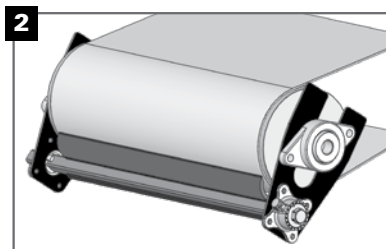
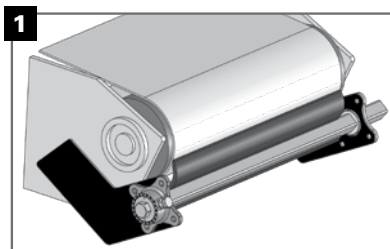


Food Grade Primary Cleaner

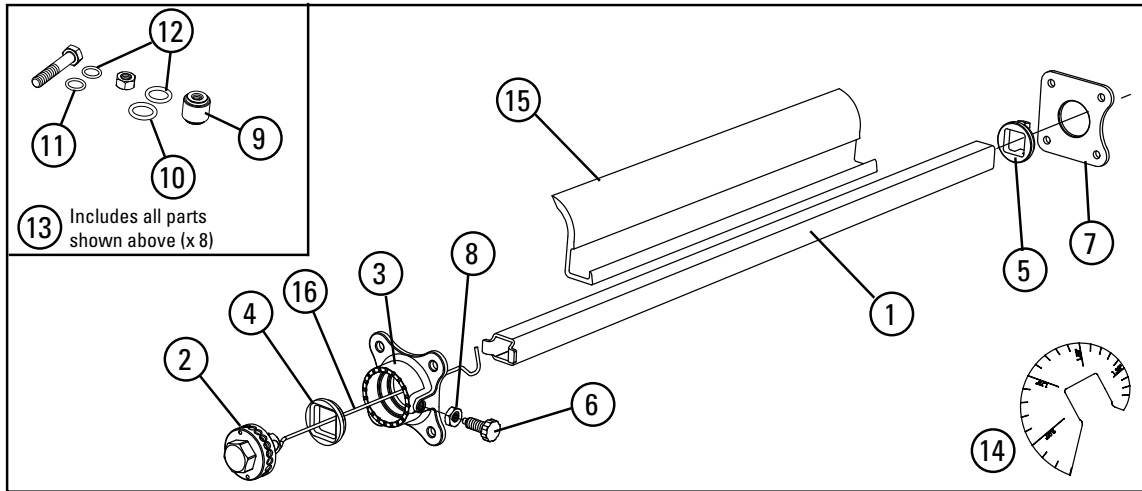
FGP OPTIONAL MOUNTING BRACKETS

(BOLT OR WELD)

	DESCRIPTION	ORDERING NUMBER	ITEM CODE
1	Frame Mount	FGP-MOUNT-FRAME	56585
2	Flange Bearing Mount	FGP-MOUNT-FLANGE-BEARING	56586
3	Base Bearing Mount	FGP-MOUNT-BASE-BEARING	56587
4	Two-Piece Mount	FGP-MOUNT-TWO-PIECE	56588
5	Secondary Position Angle Bracket	FGP-SECONDARY-ADAPTER-BRKT	56739



FGP Food Grade Primary Cleaner



FGP FOOD GRADE PRIMARY CLEANER REPLACEMENT PARTS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
1	24" (610 mm) Pole	FGPL-24/610	56503	2.7
	30" (762 mm) Pole	FGPL-30/762	56504	3.4
	36" (914 mm) Pole	FGPL-36/914	56505	4.1
	42" (1067 mm) Pole	FGPL-42/1067	56506	4.8
	48" (1219 mm) Pole	FGPL-48/1219	56507	5.5
	54" (1372 mm) Pole	FGPL-54/1372	56508	6.2
	60" (1524 mm) Pole	FGPL-60/1524	56509	6.9
	66" (1676 mm) Pole	FGPL-66/1676	56510	7.6
2	72" (1829 mm) Pole	FGPL-72/1829	56511	8.3
	Torsion Hub Assembly	FGTHUB	56519	0.6
3	Torsion Housing	FGTHSG	56520	0.8
4	Torsion Bushing	FGTBSG	56521	0.1
5	Pole Bushing	FGPBSG	56522	0.1
6	Thumb Screw	FGPIN	56523	0.1
7	End Plate	FGENDPLT	56524	0.5
8	Jam/Locking Nut	FGHEXNUT	56525	0.1
9	Standoff Kit (8 pc)	FGSTNDOFFKIT/8	56526	0.6
	Standoff (1 pc)	FGSTNDOFFKIT/1	56529	0.1
10	Large O-ring (1 pc)	FGO-RLG/1	56530	0.1
11	Small O-ring (1 pc)	FGO-RSM/1	56567	0.1
12	O-ring Kit (16 pcs. ea. Items 10 & 11)	FGO-RGKIT/32	56528	0.1
13	Hardware Kit	FGHRDWRKIT	56527	1.1
14	"C" Dimension Gauge	FG-C-GAUGE	56568	0.1

FGP FOOD GRADE PRIMARY CLEANER REPLACEMENT SPRINGS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
16	Torsion Spring 6" (152 mm) to 12" (305 mm) Blades	FGTS-20/500	56500	0.1
	Torsion Spring 13" (330 mm) to 24" (610 mm) Blades	FGTS-36/900	56501	0.1
	Torsion Spring 25" (635 mm) to 48" (1219 mm) Blades	FGTS-60/1500	56502	0.1
	Torsion Spring 49" (1245 mm) to 60" (1524 mm) Blades	FGTS-XL	56577	0.2

FGP FOOD GRADE PRIMARY CLEANER REPLACEMENT BLADES

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
15	12" (305 mm) Blue Blade	FGB-BL3-12/305	56531	0.5
	18" (457 mm) Blue Blade	FGB-BL3-18/457	56532	0.7
	24" (610 mm) Blue Blade	FGB-BL3-24/610	56533	0.9
	30" (762 mm) Blue Blade	FGB-BL3-30/762	56534	1.2
	36" (914 mm) Blue Blade	FGB-BL3-36/914	56535	1.4
	42" (1067 mm) Blue Blade	FGB-BL3-42/1067	56536	1.6
	48" (1219 mm) Blue Blade	FGB-BL3-48/1219	56537	1.8
	54" (1372 mm) Blue Blade	FGB-BL3-54/1372	56538	2.1
	60" (1524 mm) Blue Blade	FGB-BL3-60/1524	56539	2.3
	12" (305 mm) White Blade	FGB-W3-12/305	56540	0.5
	18" (457 mm) White Blade	FGB-W3-18/457	56541	0.7
	24" (610 mm) White Blade	FGB-W3-24/610	56542	0.9
	30" (762 mm) White Blade	FGB-W3-30/762	56543	1.2
	36" (914 mm) White Blade	FGB-W3-36/914	56544	1.4
	42" (1067 mm) White Blade	FGB-W3-42/1067	56545	1.6
	48" (1219 mm) White Blade	FGB-W3-48/1219	56546	1.8
	54" (1372 mm) White Blade	FGB-W3-54/1372	56547	2.1
	60" (1524 mm) White Blade	FGB-W3-60/1524	56548	2.3
	12" (305 mm) Metal Detectable Blade	FGB-MD3-12/305	56558	0.5
	18" (457 mm) Metal Detectable Blade	FGB-MD3-18/457	56559	0.7
	24" (610 mm) Metal Detectable Blade	FGB-MD3-24/610	56560	0.9
	30" (762 mm) Metal Detectable Blade	FGB-MD3-30/762	56561	1.2
	36" (914 mm) Metal Detectable Blade	FGB-MD3-36/914	56562	1.4
	42" (1067 mm) Metal Detectable Blade	FGB-MD3-42/1067	56563	1.6
	48" (1219 mm) Metal Detectable Blade	FGB-MD3-48/1219	56564	1.8
	54" (1372 mm) Metal Detectable Blade	FGB-MD3-54/1372	56565	2.1
	60" (1524 mm) Metal Detectable Blade	FGB-MD3-60/1524	56566	2.3
	12" (305 mm) Dual Durometer Blade	FGB-MDDD3-12/305	56549	0.5
	18" (457 mm) Dual Durometer Blade	FGB-MDDD3-18/457	56550	0.7
	24" (610 mm) Dual Durometer Blade	FGB-MDDD3-24/610	56551	0.9
	30" (762 mm) Dual Durometer Blade	FGB-MDDD3-30/762	56552	1.2
	36" (914 mm) Dual Durometer Blade	FGB-MDDD3-36/914	56553	1.4
	42" (1067 mm) Dual Durometer Blade	FGB-MDDD3-42/1067	56554	1.6
	48" (1219 mm) Dual Durometer Blade	FGB-MDDD3-48/1219	56555	1.8
	54" (1372 mm) Dual Durometer Blade	FGB-MDDD3-54/1372	56556	2.1
	60" (1524 mm) Dual Durometer Blade	FGB-MDDD3-60/1524	56557	2.3

Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) have added lead time.

Non-Listed Items are available.

Request quote for price and delivery.



FGS Food Grade Secondary Cleaner General Information

The FGS Food Grade Secondary Cleaner from Flexco is easy to install, easy to maintain, and disassembles in a snap for regular cleaning and sanitization. The FGS Secondary Cleaner works on any belt from 12" to 72" (300 mm to 1828 mm) and the blade is available in both white and blue FDA approved food grade material.

Features and Benefits

- Made of FDA approved materials for use in food applications.
- Verified by BISSC for use in industrial baking operations.
- Compliant with EU 1934/2004 food contact requirements.
- Simple design limits crevices and opportunities for bacteria growth.
- Snap on/off blade for ease of cleaning and blade replacement.
- Minimal hardware so installation, tensioning, and blade replacement are easy.
- Easily tensioned to minimize blade wear, eliminate belt damage, and maximize cleanability.
- Available in standard blade widths from 12" to 72" (300 mm to 1800 mm). Can be cut to size.
- Installation gauge ensures proper pole location for optimal cleaning.
- Compatible with endless as well as mechanical splices.
- Includes installation side plates, standoffs and necessary hardware.
- Available with dual tensions for cleaners with blades above 48" (1220 mm).

Specifications:

• Temperature Range UHMW: -20°F to 140°F (-29°C to 60°C) Dual Durometer: +32°F to 140°F (0°C to 60°C)	• Blade Height UHMW: 2.0" (50 mm) Dual Durometer: 3.0" (76 mm) • Blade Length Range 12" to 72" (300 mm to 1829 mm)	• Cleaner Construction Material Solid 304 Stainless Steel • Blade Hardness UHMW: 63D Shore Hardness Urethane: 85A Shore Hardness	• Blade Material Food-grade UHMW, UHMW with Stainless Steel, or Urethane with PVC
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How to choose the correct size Cleaner for your conveyor:

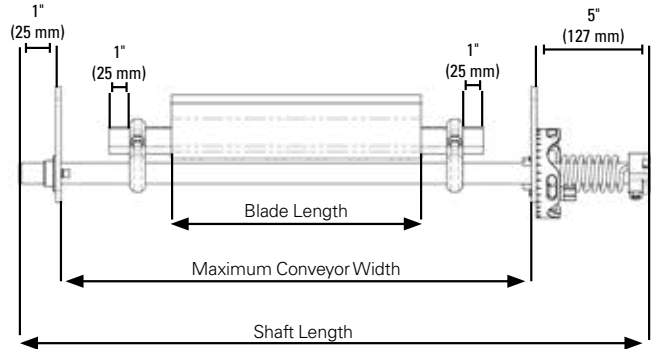
1. Measure your belt width.
2. Choose the Blade Length that corresponds to your belt width.
3. Measure your conveyor outside to outside width.
4. Verify the Maximum Conveyor Width shown in the selection chart is larger than your outside to outside conveyor width. If your conveyor width is larger than the maximum width shown, choose the next larger Blade Length that accommodates your conveyor width.
5. Blade, blade support bar, and shaft can be cut to users required length. Shaft must be 6" (150 mm) longer than the outside width of conveyor structure at the mounting location. For cleaners that are 54" (1372 mm), shaft must be 12" (305 mm) longer than the outside width of the conveyor structure at the mounting location.

FGS Food Grade Secondary Cleaner

FGS FOOD GRADE SECONDARY CLEANER SPECIFICATIONS

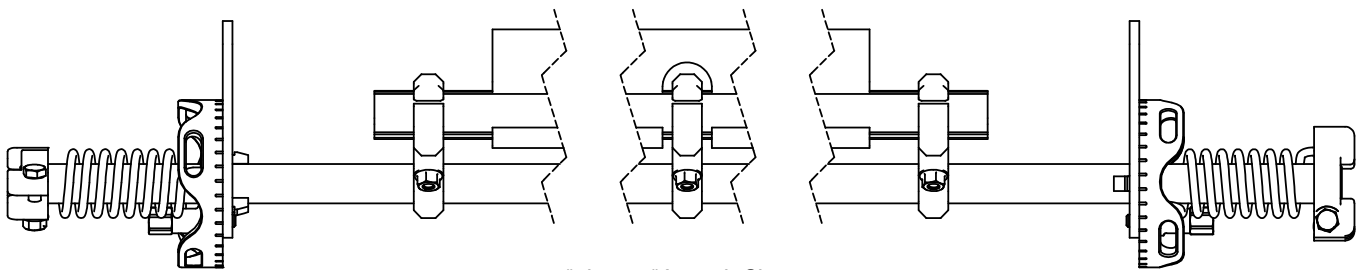
BLADE LENGTHS

BLADE LENGTH		SUPPORT BAR LENGTH		MAXIMUM CONVEYOR WIDTH	
in.	mm	in.	mm	in.	mm
12	305	15	381	20	508
18	457	21	533	26	660
24	610	27	686	32	813
30	762	33	838	38	965
36	914	39	991	44	1118
42	1067	45	1143	50	1270
48	1219	51	1295	56	1422
54	1372	57	1448	64	1626
60	1524	63	1600	70	1778
66 ^{1/4}	1676	69	1753	76	1930
72 ^{1/4}	1829	75	1905	82	2083



FGS FOOD GRADE SECONDARY CLEANER

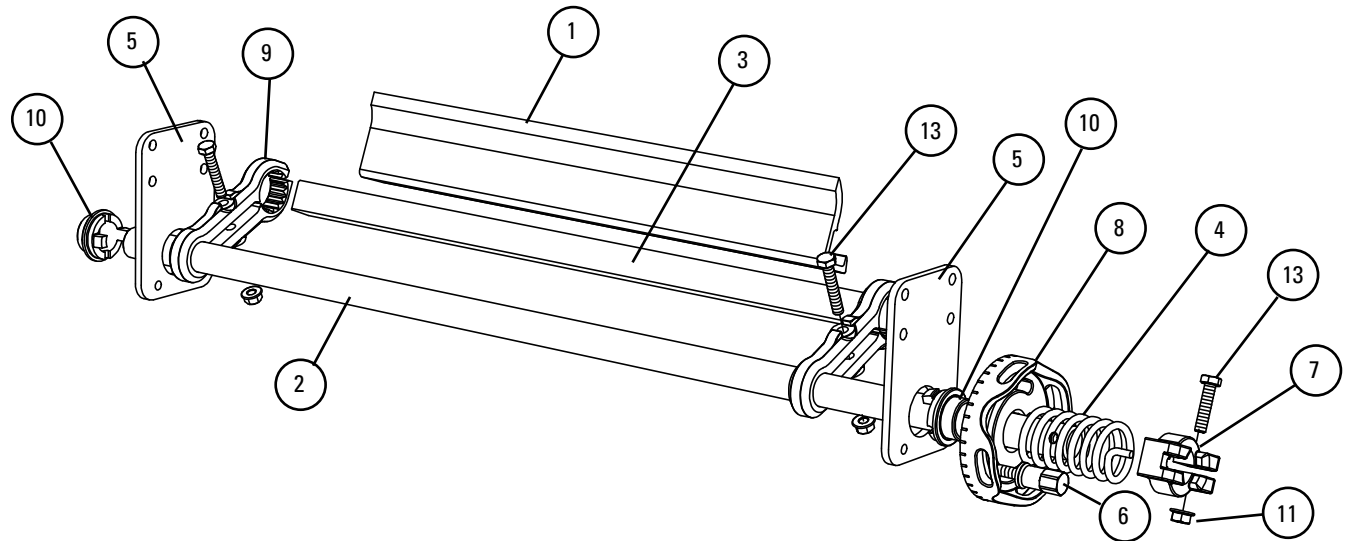
BLADE LENGTH		MAXIMUM CONVEYOR WIDTH		WHITE BLADE		BLUE BLADE		BLUE METAL DETECTABLE BLADE		BLUE DUAL DUROMETER BLADE	
in.	mm	in.	mm	Ordering Number	Item Code	Ordering Number	Item Code	Ordering Number	Item Code	Ordering Number	Item Code
12	305	20	508	FGS-W2-12	57020	FGS-BL2-12	57000	FGS-MD2-12	57040	FGS-MDDD3-12	57060
18	457	26	660	FGS-W2-18	57021	FGS-BL2-18	57001	FGS-MD2-18	57041	FGS-MDDD3-18	57061
24	610	32	813	FGS-W2-24	57022	FGS-BL2-24	57002	FGS-MD2-24	57042	FGS-MDDD3-24	57062
30	762	38	965	FGS-W2-30	57023	FGS-BL2-30	57003	FGS-MD2-30	57043	FGS-MDDD3-30	57063
36	914	44	1118	FGS-W2-36	57024	FGS-BL2-36	57004	FGS-MD2-36	57044	FGS-MDDD3-36	57064
42	1067	50	1270	FGS-W2-42	57025	FGS-BL2-42	57005	FGS-MD2-42	57045	FGS-MDDD3-42	57065
48	1219	56	1422	FGS-W2-48	57026	FGS-BL2-48	57006	FGS-MD2-48	57046	FGS-MDDD3-48	57066
54	1372	64	1626	FGS-W2-54	57027	FGS-BL2-54	57007	FGS-MD2-54	57047	FGS-MDDD3-54	57067
60	1524	70	1778	FGS-W2-60	57028	FGS-BL2-60	57008	FGS-MD2-60	57048	FGS-MDDD3-60	57068
66	1676	76	1930	FGS-W2-66	57029	FGS-BL2-66	57009	FGS-MD2-66	57049	FGS-MDDD3-66	57069
72	1829	82	2083	FGS-W2-72	57030	FGS-BL2-72	57010	FGS-MD2-72	57050	FGS-MDDD3-72	57070



54" thru 72" Length Cleaners
2x Tensioning Components
3 Swing Arms w/Slotted Blades

 **Stock Items** (non-shaded) carried in factory inventory.
 **Made To Order Items** (shaded) have added lead time.
Non-Listed Items are available.
 Request quote for price and delivery.

FGS Food Grade Secondary Cleaner



FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT BLADES

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
1	12" (305 mm) Blue Blade	FGB-BL2-12/305 RPL BLADE BLUE	57100	0.3
	18" (457 mm) Blue Blade	FGB-BL2-18/457 RPL BLADE BLUE	57101	0.4
	24" (610 mm) Blue Blade	FGB-BL2-24/610 RPL BLADE BLUE	57102	0.6
	30" (762 mm) Blue Blade	FGB-BL2-30/762 RPL BLADE BLUE	57103	0.8
	36" (914 mm) Blue Blade	FGB-BL2-36/914 RPL BLADE BLUE	57104	0.9
	42" (1067 mm) Blue Blade	FGB-BL2-42/1067 RPL BLADE BLUE	57105	1.1
	48" (1219 mm) Blue Blade	FGB-BL2-48/1219 RPL BLADE BLUE	57106	1.2
	54" (1372 mm) Blue Blade	FGB-BL2-54/1372 RPL BLADE BLUE	57107	1.4
	60" (1524 mm) Blue Blade	FGB-BL2-60/1524 RPL BLADE BLUE	57108	1.6
	66" (1676 mm) Blue Blade	FGB-BL2-66/1676 RPL BLADE BLUE	57109	1.8
	72" (1828 mm) Blue Blade	FGB-BL2-72/1828 RPL BLADE BLUE	57110	2.0
	12" (305 mm) White Blade	FGB-W2-12/305 RPL BLADE WHT	57120	0.3
	18" (457 mm) White Blade	FGB-W2-18/457 RPL BLADE WHT	57121	0.4
	24" (610 mm) White Blade	FGB-W2-24/610 RPL BLADE WHT	57122	0.6
	30" (762 mm) White Blade	FGB-W2-30/762 RPL BLADE WHT	57123	0.8
	36" (914 mm) White Blade	FGB-W2-36/914 RPL BLADE WHT	57124	0.9
	42" (1067 mm) White Blade	FGB-W2-42/1067 RPL BLADE WHT	57125	1.1
	48" (1219 mm) White Blade	FGB-W2-48/1219 RPL BLADE WHT	57126	1.2
	54" (1372 mm) White Blade	FGB-W2-54/1372 RPL BLADE WHT	57127	1.4
	60" (1524 mm) White Blade	FGB-W2-60/1524 RPL BLADE WHT	57128	1.6
	66" (1676 mm) White Blade	FGB-W2-66/1676 RPL BLADE WHT	57129	1.8
	72" (1828 mm) White Blade	FGB-W2-72/1828 RPL BLADE WHT	57130	2.0
	12" (305 mm) Metal Detectable Blade	FGB-MD2-12/305 RPL BLD MTL DT	57140	0.3
	18" (457 mm) Metal Detectable Blade	FGB-MD2-18/457 RPL BLD MTL DT	57141	0.4
	24" (610 mm) Metal Detectable Blade	FGB-MD2-24/610 RPL BLD MTL DT	57142	0.6
	30" (762 mm) Metal Detectable Blade	FGB-MD2-30/762 RPL BLD MTL DT	57143	0.8
	36" (914 mm) Metal Detectable Blade	FGB-MD2-36/914 RPL BLD MTL DT	57144	0.9
	42" (1067 mm) Metal Detectable Blade	FGB-MD2-42/1067 RPL BLD MTL DT	57145	1.1
	48" (1219 mm) Metal Detectable Blade	FGB-MD2-48/1219 RPL BLD MTL DT	57146	1.2
	54" (1372 mm) Metal Detectable Blade	FGB-MD2-54/1372 RPL BLD MTL DT	57147	1.4
	60" (1524 mm) Metal Detectable Blade	FGB-MD2-60/1524 RPL BLD MTL DT	57148	1.6
	66" (1676 mm) Metal Detectable Blade	FGB-MD2-66/1676 RPL BLD MTL DT	57149	1.8
	72" (1828 mm) Metal Detectable Blade	FGB-MD2-72/1828 RPL BLD MTL DT	57150	2.0
	12" (305 mm) Dual Durometer Blade	FGB-MDDD3-12/305	56549	0.5
	18" (457 mm) Dual Durometer Blade	FGB-MDDD3-18/457	56550	0.7
	24" (610 mm) Dual Durometer Blade	FGB-MDDD3-24/610	56551	0.9
	30" (762 mm) Dual Durometer Blade	FGB-MDDD3-30/762	56552	1.2
	36" (914 mm) Dual Durometer Blade	FGB-MDDD3-36/914	56553	1.4
	42" (1067 mm) Dual Durometer Blade	FGB-MDDD3-42/1067	56554	1.6
	48" (1219 mm) Dual Durometer Blade	FGB-MDDD3-48/1219	56555	1.8
	54" (1372 mm) Dual Durometer Blade	FGB-MDDD3S-54/1372 RPL BLD MDDD	57173	2.1
	60" (1524 mm) Dual Durometer Blade	FGB-MDDD3S-60/1524 RPL BLD MDDD	57174	2.3
	66" (1676 mm) Dual Durometer Blade	FGB-MDDD3S-66/1676 RPL BLD MDDD	57175	2.6
	72" (1828 mm) Dual Durometer Blade	FGB-MDDD3S-72/1828 RPL BLD MDDD	57176	2.9

FGS Food Grade Secondary Cleaner

FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT PARTS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
2	30" (762 mm) Shaft	FGS-S-30/762 REPL SHAFT	57180	6.6
	36" (914 mm) Shaft	FGS-S-36/914 REPL SHAFT	57181	8.0
	42" (1067 mm) Shaft	FGS-S-42/1067 REPL SHAFT	57182	9.3
	48" (1219 mm) Shaft	FGS-S-48/1219 REPL SHAFT	57183	10.6
	54" (1372 mm) Shaft	FGS-S-54/1372 REPL SHAFT	57184	12.0
	60" (1524 mm) Shaft	FGS-S-60/1524 REPL SHAFT	57185	13.3
	66" (1676 mm) Shaft	FGS-S-66/1676 REPL SHAFT	57186	14.6
	78" (1981 mm) Shaft	FGS-S-78/1981 REPL SHAFT	57187	17.3
	84" (2134 mm) Shaft	FGS-S-84/2134 REPL SHAFT	57188	18.6
	90" (2286 mm) Shaft	FGS-S-90/2286 REPL SHAFT	57189	20.0
	96" (2438 mm) Shaft	FGS-S-96/2438 REPL SHAFT	57190	21.3
	102" (2591 mm) Shaft	FGS-S-102/2591 REPL SHAFT	57191	22.6
	108" (2743 mm) Shaft	FGS-S-108/2743 REPL SHAFT	57192	24.0
	18" (457 mm) Blade Support Bar	FGS-B-18/457 REPL BAR	57200	1.1
	24" (610 mm) Blade Support Bar	FGS-B-24/610 REPL BAR	57201	1.4
	30" (762 mm) Blade Support Bar	FGS-B-30/762 REPL BAR	57202	1.7
	36" (914 mm) Blade Support Bar	FGS-B-36/914 REPL BAR	57203	2.0
	42" (1067 mm) Blade Support Bar	FGS-B-42/1067 REPL BAR	57204	2.4
	48" (1219 mm) Blade Support Bar	FGS-B-48/1219 REPL BAR	57205	2.8
	54" (1372 mm) Blade Support Bar	FGS-B-54/1372 REPL BAR	57206	3.1
	60" (1524 mm) Blade Support Bar	FGS-B-60/1524 REPL BAR	57207	3.4
	66" (1676 mm) Blade Support Bar	FGS-B-66/1676 REPL BAR	57208	3.8
	72" (1829 mm) Blade Support Bar	FGS-B-72/1829 REPL BAR	57209	4.1
	78" (1981 mm) Blade Support Bar	FGS-B-78/1981 REPL BAR	57210	4.5
	84" (2134 mm) Blade Support Bar	FGS-B-84/2134 REPL BAR	57211	4.8
3	90" (2286 mm) Blade Support Bar	FGS-B-90/2286 REPL BAR	57212	5.2

FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT HARDWARE

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
5	End Plate	FGS-MP MOUNTING PLATE	57250	0.5
	End Plate - Europe	FGS-EU-MP MOUNTING PLATE	57251	0.5
6	Set Bolt	FGS-PB POSITIONING BOLT	57252	0.1
7	Collar	FGS-CS SHAFT COLLAR	57253	0.2
8	Torsion Hub Plate	FGS-PP POSITIONING PLATE	57254	1.0
9	Reaction Torque Arm	FGS-TA TORQUE ARM	57255	2.0
10	Plastic Bushing	FGS-SB SNAP BUSHING	57256	0.1
	Hardware kit	FGSHWKIT REPL HARDWARE KIT	57257	1.1
11	Nut - Stainless	NUT FLANGED M8X1,25 SS	GT207	0.1
12	Screw Stainless 1.25x35	SCRE HEX M8-1.25X35 PARTIAL THD, SS	GT208	0.1
13	Screw Stainless 1.25x45	SCRE HEX M8-1.25X45 PARTIAL THD, SS	GT209	0.1
	FGS-Blade-Gauge Location Gauge	FGS-BLADE-GAUGE	56743	0.1

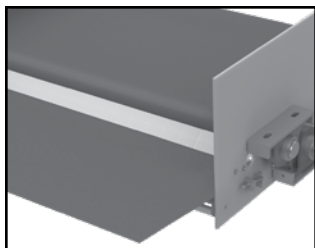
FGS FOOD GRADE SECONDARY CLEANER REPLACEMENT SPRINGS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
4	Torsion Spring - Left	FGTC-L-7.5 TORSION COIL SPRING	57220	0.2
	Torsion Spring - Right	FGTC-R-7.5 TORSION COIL SPRING	57221	0.2

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.
Request quote for price and delivery.



Light-Duty Transfer Solutions General Information

When it comes to belt-to-belt transfer of product, Flexco understands the importance of a trouble-free transition.

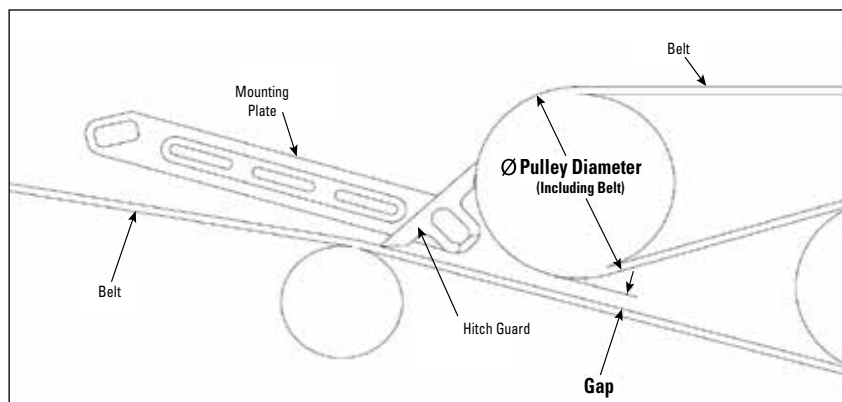
The Hitch Guard from Flexco is engineered to provide a smooth transition of product over the conveyor hitch. The Hitch Guard prevents small objects from becoming lodged between the belts at the hitch which can cause longitudinal conveyor belt tears, damage to conveyed products, and costly periods of unscheduled downtime.

Segmented Transfer Plates offer similar protection at transition points. Designed to accommodate belts up to 60" (1500 mm) wide, different segment lengths can be paired together to provide options for offset mounting and accommodate gaps from 4" to 10" (100 mm to 250 mm).

Both Hitch Guards and Segmented Transfer Plates are designed for individual segments to release from the support bar, so that objects are quickly dislodged while remaining segments stay secured for continued operation.

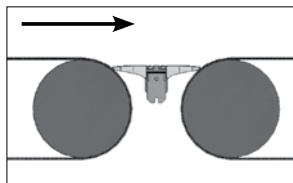
Hitch Guard Ordering Specifications:

Pulley Diameter (inches) (including belt)	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5
Minimum Gap Required (inches)	0.8	0.5	0.1	0	0	0	0	0	0
Maximum Gap (inches) (mounting plate installed above belt)	1.6	1.4	1.2	1.0	0.8	0.6	0.4	0.2	0

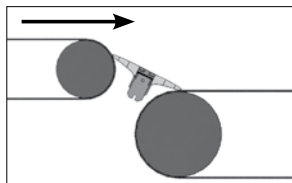


Segmented Transfer Plate Ordering Specifications:

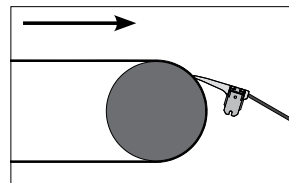
1. Specify belt width. Mounting bar is 2" longer than specified belt width.
2. Determine transfer size required.
3. Determine mounting bar location and if offset is required.



For horizontal to horizontal belt applications.
Measure distance between pulleys at a point 0.5" to 1.5" below the tops of the pulleys (including belt thickness).



For waterfall applications.
Measure distance from about 45° from the top of the upper pulley to the top point on the lower pulley.



For belt to chute or slide applications.
On pulley side, position no higher than 1/2" below the crown with bridge segment positioned roughly 1/8" to 1/2" above the top of the chute or slide back wall.

Transfer Solutions

HITCH GUARD

MAXIMUM CONVEYOR WIDTH		UNIVERSAL MOUNTING BRACKET		SCANNER EYE MOUNTING BRACKET	
		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
in	mm				
36"	900	HITCHGD-V3-KIT-36IN	04442	HITCHGD-V1-KIT-36IN	04322
42"	1050	HITCHGD-V3-KIT-42IN	04443	HITCHGD-V1-KIT-42IN	04321
48"	1200	HITCHGD-V3-KIT-48IN	04444	HITCHGD-V1-KIT-48IN	04320
60"	1500	HITCHGD-V3-KIT-60IN	04445	HITCHGD-V1-KIT-60IN	04319
72"	1800	HITCHGD-V3-KIT-72IN	04988	HITCHGD-V1-KIT-72IN	04973

HITCH GUARD UNIVERSAL MOUNTING REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
CENTER SEGMENT	HITCHGD-V1-CENTER-SEGMENT-3IN	04269
CENTER SEGMENT – 10 PACK	HITCHGD-V1-CENTER-SEG-10PC-PK	04339
RIGHT END SEGMENT	HITCHGD-V1-RIGHT-END-SEGMENT	04311
RIGHT END SEGMENT – 5 PACK	HITCHGD-V1-RIGHT-SEG-5PC-PK	04343
LEFT END SEGMENT	HITCHGD-V1-LEFT-END-SEGMENT	04312
LEFT END SEGMENT – 5 PACK	HITCHGD-V1-LEFT-SEG-5PC-PK	04344
MOUNTING PLATE	HITCHGD-V3-MOUNTING-PLATE	04447
MOUNTING KIT	HITCHGD-V3-MOUNTING-KIT	04446
SUPPORT BAR – 38"	HITCHGD-V1-SUPPORT-BAR-38IN	04341
SUPPORT BAR – 44"	HITCHGD-V1-SUPPORT-BAR-44IN	04309
SUPPORT BAR – 50"	HITCHGD-V1-SUPPORT-BAR-50IN	04342
SUPPORT BAR – 62"	HITCHGD-V1-SUPPORT-BAR-62IN	04310
SUPPORT BAR – 74"	HITCHGD-V1-SUPPORT-BAR-74IN	04974

HITCH GUARD SCANNER EYE MOUNTING REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
CENTER SEGMENT	HITCHGD-V1-CENTER-SEGMENT-3IN	04269
CENTER SEGMENT – 10 PACK	HITCHGD-V1-CENTER-SEG-10PC-PK	04339
RIGHT END SEGMENT	HITCHGD-V1-RIGHT-END-SEGMENT	04311
RIGHT END SEGMENT – 5 PACK	HITCHGD-V1-RIGHT-SEG-5PC-PK	04343
LEFT END SEGMENT	HITCHGD-V1-LEFT-END-SEGMENT	04312
LEFT END SEGMENT – 5 PACK	HITCHGD-V1-LEFT-SEG-5PC-PK	04344
MOUNTING PLATE	HITCHGD-V1-MOUNTING-PLATE	04308
MOUNTING KIT	HITCHGD-V1-MOUNTING-KIT	04340
SUPPORT BAR – 38"	HITCHGD-V1-SUPPORT-BAR-38IN	04341
SUPPORT BAR – 44"	HITCHGD-V1-SUPPORT-BAR-44IN	04309
SUPPORT BAR – 50"	HITCHGD-V1-SUPPORT-BAR-50IN	04342
SUPPORT BAR – 62"	HITCHGD-V1-SUPPORT-BAR-62IN	04310
SUPPORT BAR – 74"	HITCHGD-V1-SUPPORT-BAR-74IN	04974

 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) have added lead time.

Non-Listed Items are available.

Request quote for price and delivery.

Transfer Solutions

SEGMENTED TRANSFER PLATES

HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 4" TO 10" (100 MM TO 250 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS					
				24" (610 mm)		36" (914 mm)		42" (1067 mm)	
				DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE
in	mm	in	mm						
4"	102	none		TGB-4/102-2/2-24/610	56100	TGB-4/102-2/2-36/914	56101	TGB-4/102-2/2-42/1067	56181
5"	127	0.5"	13	TGB-5/127-2/3-24/610	56104	TGB-5/127-2/3-36/914	56105	TGB-5/127-2/3-42/1067	56182
6"	152	1.0"	25	TGB-6/152-2/4-24/610	56108	TGB-6/152-2/4-36/914	56109	TGB-6/152-2/4-42/1067	56183
		none		TGB-6/152-3/3-24/610	56112	TGB-6/152-3/3-36/914	56113	TGB-6/152-3/3-42/1067	56184
7"	178	1.5"	38	TGB-7/178-2/5-24/610	56116	TGB-7/178-2/5-36/914	56117	TGB-7/178-2/5-42/1067	56185
		0.5"	13	TGB-7/178-3/4-24/610	56120	TGB-7/178-3/4-36/914	56121	TGB-7/178-3/4-42/1067	56186
8"	203	1.0"	25	TGB-8/203-3/5-24/610	56128	TGB-8/203-3/5-36/914	56129	TGB-8/203-3/5-42/1067	56187
		none		TGB-8/203-4/4-24/610	56132	TGB-8/203-4/4-36/914	56133	TGB-8/203-4/4-42/1067	56188
9"	229	0.5"	13	TGB-9/229-4/5-24/610	56140	TGB-9/229-4/5-36/914	56141	TGB-9/229-4/5-42/1067	56189
10"	254	none		TGB-10/254-5/5-24/610	56148	TGB-10/254-5/5-36/914	56149	TGB-10/254-5/5-42/1067	56190

FOR HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 4" TO 10" (100 MM TO 250 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS			
				48" (1219 mm)		60" (1524 mm)	
				DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE
in	mm	in	mm				
4"	102	none		TGB-4/102-2/2-48/1219	56102	TGB-4/102-2/2-60/1524	56103
5"	127	0.5"	13	TGB-5/127-2/3-48/1219	56106	TGB-5/127-2/3-60/1524	56107
6"	152	1.0"	25	TGB-6/152-2/4-48/1219	56110	TGB-6/152-2/4-60/1524	56111
		none		TGB-6/152-3/3-48/1219	56114	TGB-6/152-3/3-60/1524	56115
7"	178	1.5"	38	TGB-7/178-2/5-48/1219	56118	TGB-7/178-2/5-60/1524	56119
		0.5"	13	TGB-7/178-3/4-48/1219	56122	TGB-7/178-3/4-60/1524	56123
8"	203	1.0"	25	TGB-8/203-3/5-48/1219	56130	TGB-8/203-3/5-60/1524	56131
		none		TGB-8/203-4/4-48/1219	56134	TGB-8/203-4/4-60/1524	56135
9"	229	0.5"	13	TGB-9/229-4/5-48/1219	56142	TGB-9/229-4/5-60/1524	56143
10"	254	none		TGB-10/254-5/5-48/1219	56150	TGB-10/254-5/5-60/1524	56151

SEGMENTED TRANSFER PLATES

BELT TO CHUTE OR SLIDE APPLICATIONS – GAPS FROM 3" TO 6" (75 MM TO 150 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS					
				24" (610 mm)		36" (914 mm)		42" (1067 mm)	
				DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE
in	mm	in	mm						
3"	76	0.5"	12	TGB-3/76-2/B-24/610	56206	TGB-3/76-2/B-36/914	56207	TGB-3/76-2/B-42/1067	56208
4"	102	1.0"	25	TGB-4/102-3/B-24/610	56211	TGB-4/102-3/B-36/914	56212	TGB-4/102-3/B-42/1067	56213
5"	127	1.5"	38	TGB-5/127-4/B-24/610	56216	TGB-5/127-4/B-36/914	56217	TGB-5/127-4/B-42/1067	56218
6"	152	2.0"	51	TGB-6/152-5/B-24/610	56221	TGB-6/152-5/B-36/914	56222	TGB-6/152-5/B-42/1067	56223

BELT TO CHUTE OR SLIDE APPLICATIONS – GAPS FROM 3" TO 6" (75 MM TO 150 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS			
				48" (1219 mm)		60" (1524 mm)	
				DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE
in	mm	in	mm				
3"	76	0.5"	12	TGB-3/76-2/B-48/1219	56209	TGB-3/76-2/B-60/1524	56210
4"	102	1.0"	25	TGB-4/102-3/B-48/1219	56214	TGB-4/102-3/B-60/1524	56215
5"	127	1.5"	38	TGB-5/127-4/B-48/1219	56219	TGB-5/127-4/B-60/1524	56220
6"	152	2.0"	51	TGB-6/152-5/B-48/1219	56224	TGB-6/152-5/B-60/1524	56225

Transfer Solutions

SEGMENTED TRANSFER PLATES

HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 1.5" TO 3" (38 MM TO 75 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS					
				24" (610 mm)		36" (914 mm)		42" (1067 mm)	
				DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE
1.5"	38	none		TGB-1.5/38-.75/.75-24/610	56227	TGB-1.5/38-.75/.75-36/914	56228	TGB-1.5/38-.75/.75-42/1067	56229
1.75"	44	0.125"	3.2	TGB-1.75/44-1/.75-24/610	56232	TGB-1.75/44-1/.75-36/914	56233	TGB-1.75/44-1/.75-42/1067	56234
2"	51	none		TGB-2/51-1/1-24/610	56237	TGB-2/51-1/1-36/914	56238	TGB-2/51-1/1-42/1067	56239
2.25"	57	0.375"	9.5	TGB-2.25/57-1.5/.75-24/610	56242	TGB-2.25/57-1.5/.75-36/914	56243	TGB-2.25/57-1.5/.75-42/1067	56244
2.5"	64	0.250"	6.4	TGB-2.5/64-1.5/1-24/610	56247	TGB-2.5/64-1.5/1-36/914	56248	TGB-2.5/64-1.5/1-42/1067	56249
3"	76	none		TGB-3/76-1.5/1.5-24/610	56252	TGB-3/76-1.5/1.5-36/914	56253	TGB-3/76-1.5/1.5-42/1067	56254

HORIZONTAL TO HORIZONTAL OR WATERFALL APPLICATIONS – GAPS FROM 1.5" TO 3" (38 MM TO 75 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS			
				48" (1219 mm)		60" (1524 mm)	
				DESCRIPTION	ITEM CODE	DESCRIPTION	ITEM CODE
1.5"	38	none		TGB-1.5/38-.75/.75-48/1219	56230	TGB-1.5/38-.75/.75-60/1524	56231
1.75"	44	0.125"	3.2	TGB-1.75/44-1/.75-48/1219	56235	TGB-1.75/44-1/.75-60/1524	56236
2"	51	none		TGB-2/51-1/1-48/1219	56240	TGB-2/51-1/1-60/1524	56241
2.25"	57	0.375"	9.5	TGB-2.25/57-1.5/.75-48/1219	56245	TGB-2.25/57-1.5/.75-60/1524	56246
2.5"	64	0.250"	6.4	TGB-2.5/64-1.5/1-48/1219	56250	TGB-2.5/64-1.5/1-60/1524	56251
3"	76	none		TGB-3/76-1.5/1.5-48/1219	56255	TGB-3/76-1.5/1.5-60/1524	56256

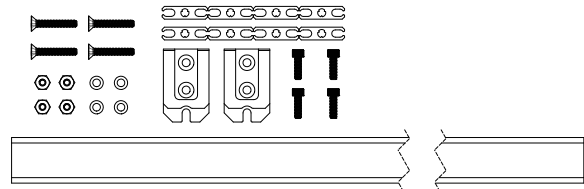
SEGMENTED TRANSFER PLATE MEASUREMENT, SELECTION AND INSTALLATION TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
GAUGE KEYS	GAUGE KIT STP BRIDGE	56667
	GAUGE KIT STP 4IN-10IN	56668
	GAUGE KIT STP 1.5IN-3IN	56669
	GAUGE KEY STP MASTER SET	56707



STAINLESS STEEL HARDWARE KIT – WIDTHS UP TO 60" (1524 MM)

TRANSFER WIDTH		MOUNTING BAR OFFSET		BELT WIDTHS	
				42" (1067 mm)	
				DESCRIPTION	ITEM CODE
none	none	none	none	TG-SBAR-60/1524	56744

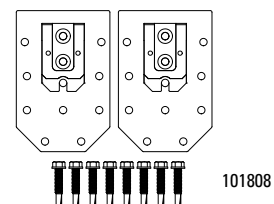
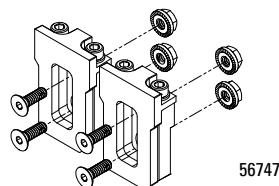
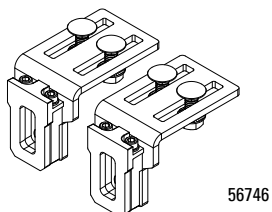
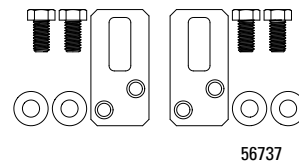
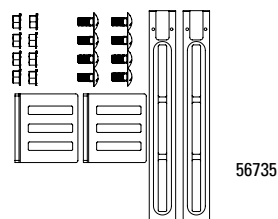
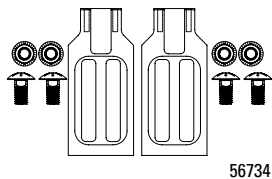
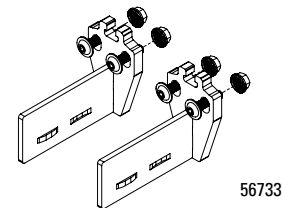
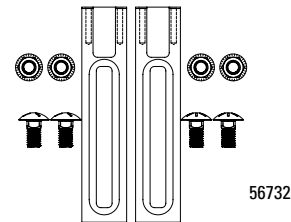


 **Stock Items** (non-shaded) carried in factory inventory.
 **Made To Order Items** (shaded) have added lead time.
Non-Listed Items are available.
 Request quote for price and delivery.

Transfer Solutions

SEGMENTED TRANSFER PLATES REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
MOUNTING BRACKET	TG-MTG-BRKT RPL MNTG BRACKET	56600
MOUNTING BRACKET KIT	TGB-1.5-3.0-IN-GAP-MTNG-KIT	56644
MOUNTING KIT PARTS	TGB-1.5-3.0-VERT-SUPPT-BRKT-KT	56645
	TGB-1.5-3.0-ANGLE-BRKT-KT	56646
SUPPORT BARS	TG-BAR-24/610 RPL BAR	56601
	TG-BAR-36/914 RPL BAR	56602
	TG-BAR-42/1067 RPL BAR	56618
	TG-BAR-48/1219 RPL BAR	56603
	TG-BAR-60/1524 RPL BAR	56604
	TGB-EXT-ALUM-BAR-24/610	56639
	TGB-EXT-ALUM-BAR-36/914	56640
	TGB-EXT-ALUM-BAR-42/1067	56641
END SEGMENTS	TGB-SEG-END-2 2 INCH END SEG	56606
	TGB-SEG-END-3 3 INCH END SEG	56607
	TGB-SEG-END-4 4 INCH END SEG	56608
	TGB-SEG-END-5 5 INCH END SEG	56609
CENTER SEGMENTS	TGB-SEG-CENTER-.75/19MM	56636
	TGB-SEG-CENTER-1/25MM	56637
	TGB-SEG-CENTER-1.5/38MM	56638
	TGB-SEG-CENTER-2 2 IN CTR SEG	56611
	TGB-SEG-CENTER-3 3 IN CTR SEG	56612
	TGB-SEG-CENTER-4 4 IN CTR SEG	56613
	TGB-SEG-CENTER-5 5 IN CTR SEG	56614
CENTER SEGMENT – 5 PACK	TGB-SEG-CENTER-2-5PC 5 PCS	56619
	TGB-SEG-CENTER-3-5PC 5 PCS	56620
	TGB-SEG-CENTER-4-5PC 5 PCS	56621
	TGB-SEG-CENTER-5-5PC 5 PCS	56622
BRIDGE SEGMENT	TGB-BRIDGE SEG-CENTER	56628
	TGB-BRIDGE SEG-END	56629
MOUNTING KIT	TG-MTG-BRKT-LONGDROP	56732
	TG-MTG-BRKT-LOWPRO	56733
	TG-MTG-BRKT-DUALSLOT	56734
	TGB-MTG-KIT-XLNGSSLT	56735
	TGB-MTG-KIT-SOLIDMOUNTREG	56737
	TGB-MTG-BRKT-TOPSLT	56746
	TGB-MTG-BRKT-BACKPLATE	56747
	STP-WIDE-FLANGE-BRACKET	101808





Tatch-A-Cleat® General Cleat Information

Cleat patterns

When choosing cleat installation patterns, you should give major consideration to the type of return support which is available or feasible.

Where conveyor pulley center distances are 15 feet or less, it is often possible to omit return rolls safely.

Where the curved or chevron pattern is used with standard return rolls, cleats

should be arranged so that they provide a set of continuous contacts between cleats and rolls. On drives using pulleys less than 6" in diameter, curved or chevron patterns should not be used.

The ends of cleats mounted in a curved pattern should be tapered to lead smoothly onto return rolls.

Suggested minimum cleat height for various sized materials and degrees of incline

This chart assumes that material being conveyed has a 30° natural angle of repose. For rounded or free-flowing materials with a natural angle of repose of less than 30°, use the cleat corresponding to the next higher material size. (For example, if your material is 4" high, with a natural angle of repose of less than 30°, and your belt incline is 40°, you would use a 3" cleat — that is, the cleat size corresponding to 5" material.

Cleat Height					
Size of Material	8"	6"	6"	6"	6"
	7"	6"	6"	6"	6"
	6"	4"	4"	6"	6"
	5"	3"	3"	4"	6"
	4"	2"	2"	3"	4"
	3"	1 ½"	1 ½"	2"	3"
	2"	1"	1"	1 ½"	2"
	1"	¾"	¾"	1"	1 ½"
	½"	⅝"	⅞"	⅝"	1"
	30°		40°	50°	60°
Belt Incline					

Suggested cleat spacing

This chart assumes that material being conveyed has a 20° dynamic angle of repose (30° natural angle of repose) and that cleats are installed at a right angle to the belt edge. For more free-flowing material, use slightly closer cleat spacing.

Cleat Spacing					
Cleat Height	6"	35"	28"	21"	15 ¾"
	4"	23"	18 ½"	13 ½"	10 ½"
	3"	17"	13 ½"	10"	8"
	2"	12"	8 ½"	6 ¼"	5"
	1 ½"	8 ½"	6"	5"	4"
	1"	5 ½"	4 ¼"	2¾"	2 ½"
	¾"	4"	2 ¾"	2"	1 ¾"
		30°	40°	50°	60°
Belt Incline					

Type	Cleat Pattern	Return Rolls	Recommended
IN TROUGH		SPLIT ROLLS 	Where Cleats are needed only to lock material in place on the conveyor.
STAGGERED		SQUIRREL CAGE 	Where drain-off of liquids presented special problems.
ACROSS BELT WIDTH		SELF-CLEANING 	Where incline is steep and/or material has high flowability — as with large, round or uniformly sized material.
CURVED		STANDARD RETURN ROLLS 	Where increased load capacity is required with a given belt width, trough, and incline.
SPLIT		RUBBER-DISC 	Where drain-off is a problem, and rubber disc-type rolls are available.
CHEVRON		STANDARD RETURN ROLLS 	Where drain-off is a problem, and standard solid return rolls are used.

Tatch-A-Cleat® Mechanical Cleats

MODEL "L" CLEATS

10 CLEATS/CARTON – Min. Pulley 2" (50 mm)

ORDERING NUMBER	ITEM CODE	WT. LBS.
BLACK – PLATED FASTENER		
L5/8-B	99500	7.3
L1-B	99504	9.3
L1-1/2-B	99508	11.2
L2-B	99512	14.0
L3-B	99516	18.3
BLACK – 302 STAINLESS FASTENER		
L5/8-BS	99501	7.3
L1-BS	99505	9.3
L1-1/2-BS	99509	11.2
L2-BS	99513	14.0
L3-BS	99517	18.3
WHITE – PLATED FASTENER		
L5/8-W	99502	7.3
L1-W	99506	9.3
L1-1/2-W	99510	12.3
L2-W	99514	14.5
L3-W	99518	19.3
WHITE – 302 STAINLESS FASTENER		
L5/8-WS	99503	7.3
L1-WS	99507	9.3
L1-1/2-WS	99511	12.3
L2-WS	99515	14.5
L3-WS	99519	19.3

EXTRA FASTENER SETS

123/BAG #10-24 Machine Screws and Washers

ORDERING NUMBER	ITEM CODE	WT. LBS.
PLATED		
L1/2-F	99570	1.0
L5/8-F	99522	1.0
L3/4-F	99520	1.3
L1-F	99521	1.3
STAINLESS		
L1/2-FS	99571	1.0
L5/8-FS	99525	1.0
L3/4-FS	99523	1.3

MODEL "HD" CLEATS

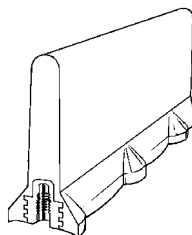
ORDERING NUMBER	ITEM CODE	WT. LBS.	CLEATS/CARTON	MIN. PULLEY	
				in.	mm
WITH PLATED FASTENER					
HD1	99531	11.5	10	3	75
HD2*	99565	9.5	5	4	100
WITH STAINLESS FASTENER					
HD1S	99648	11.8	10	3	75

*HD2 Cleats may be purchased in bulk quantities. 1-1/4" tapping screws included.

Contact Customer Service for details.

EXTRA FASTENER SETS TYPE AB 123/BAG

ORDERING NUMBER	ITEM CODE	WT. LBS.
PLATED		
HD1-F	99535	2.5
HD1-1/4-F	99536	2.8
STAINLESS		
HD1-FS	99529	2.6



NOTE: Cleats are 24" long.

1/2" screws are furnished "standard" and can be used on belts up to 5/16" (8 mm) thick.

Inserts are on 2" (50 mm) centers.

For belts 5/16" – 7/16" (8 – 11 mm) use a 5/8" screw.

For belts over 7/16" (11 mm) use a 3/4" screw.



NOTE:
Cleats are 48" long. Ordering numbers followed by the letter T indicate cleat fasteners furnished with flat top nut (ECFT). Standard fasteners include hex nuts. (ECF).

ECONO-CLEAT®

5 CLEATS/CARTON

ORDERING NUMBER	ITEM CODE	WT. LBS.	MIN. PULLEY	
			in.	mm
ECONO-CLEAT w/FASTENERS & HEX NUTS (ECF, EC4F, EC6F)				
EC1-1/4	99576	12.5	3	75
EC2	99578	15.5	3	75
EC3	99580	22.0	3	75
EC4	99582	33.0	4	100
EC6*	99586	28.3	6	150
ECONO-CLEAT w/FASTENERS & FLAT TOP NUTS (ECFT, EC4FT)				
EC1-1/4-T	99577	12.5	3	75
EC2-T	99579	15.5	3	75
EC3-T	99581	22.0	3	75
EC4-T	99583	33.0	4	100

*Two 48" Cleats/Carton

ECONOMY CARTON

12 FT. LENGTHS w/NO FASTENERS - 3 FASTENER SETS PER FOOT REQUIRED

ORDERING NUMBER	ITEM CODE	WT. LBS.	FEET/CTN.	MIN. PULLEY	
				in.	mm
EC1-1/4-C	99597	119.0	240	3	75
EC2-C	99598	125.0	180	3	75
EC3-C	99599	123.0	120	3	75
EC4-C	99601	121.0	72	4	100
EC6-C	99600	126.0	36	6	150

EXTRA FASTENER SETS

61/BAG

ORDERING NUMBER	ITEM CODE	WT. LBS.	SIZE
FASTENERS FOR 1-1/4", 2" & 3" CLEATS			
ECF	99589	2.8	1/4" x 1-1/4"
ECFS	99593	2.9	
ECFT	99590	2.3	
FASTENERS FOR 4" CLEATS			
EC4F	99591	3.3	1/4" x 1-3/4"
EC4FT	99592	2.3	
FASTENERS FOR 6" CLEATS			
EC6F*	99594	2.0	1/4" x 2"

*33/Bag

Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) have added lead time.

Non-Listed Items are available.

Request quote for price and delivery.

Tatch-A-Cleat® Mechanical Cleats

TATCH-A-LUG®

Min. Pulley 2" (50 mm)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
(25 LUGS/CARTON)	LG1-1/2	99541	1.8
	LG2	99543	2.0
(26 EACH)			
Extra Fastener Sets – Plated	LG3/4-F	99546	.3
– Stainless	LG3/4-FS	99547	.3
Economy Carton (100 LUGS)	LG1-1/2-C	99542	6.7
	LG2-C	99544	7.1



TATCH-A-PEG®

Min. Pulley 2" (50 mm)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
(100 PEGS/CARTON)	PG2	99539	4.3
	PG3	99537	6.9
Extra Fastener Sets – Plated	P1/2-F	99548	.8
(100 / bag)	P3/4-F	99538	1.0

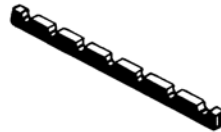


EXTRA WASHERS

FOR CLEAT:	ORDERING NUMBER	ITEM CODE	WT. LBS.	DIA.
Econo-Cleat®	CW25/100	99690	.1	1/4"
Tatch-A-Lug® Model "L"	CW1024	99626	.1	13/64"
Tatch-A-Peg®				
BULK WASHERS				
Tatch-A-Lug® Model "L"	CWS1024	99627	1.0	13/64"
Tatch-A-Peg®				

TATCH-A-GUIDE®

DESCRIPTION	LENGTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	MIN. PULLEY	
	in.	mm				in.	mm
Plated (10/CTN.)	8"	200	A10	99551	1.0	4	100
	8"	200	B10	99553	1.3	6	150
	9 1/4"	235	C10	99555	3.3	8	200
Stainless	8"	200	A10S	99552	1.0	4	100
	8"	200	B10S	99554	1.3	6	150
	9 1/4"	235	C10S	99556	3.3	8	200
Extra Fasteners Sets (31/BAG)							
Plated	– Size A		G1/2-F	99560	.1		
	– Size B		G5/8-F	99566	.1		
	– Size C		G3/4-F	99572	.3		
Stainless	– Size A		G1/2-FS	99563	.1		
	– Size B		G5/8-FS	99569	.1		
	– Size C		G3/4-FS	99573	.3		

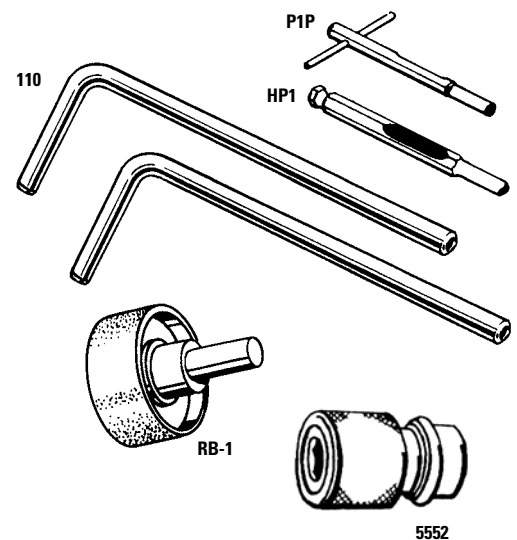


INSTALLATION TOOLS

DESCRIPTION	ORDERING NUMBER	FOR CLEAT TYPE:	DIA.	ITEM CODE	WT. LBS.
Flexco® Belt Punches	P1P	Model L, Econo-Cleat®, Tatch-A-Lug®, Tatch-A-Peg®, & Tatch-A-Guide®	1/4"	30460	.1
	P3P	Model HD	3/8"	30462	.3
Flexco® Power Punches	HP1	Model L, Econo-Cleat®, Tatch-A-Lug®, Tatch-A-Peg®, & Tatch-A-Guide®	1/4"	30463	.2
	HP3	Model HD	3/8"	30465	.2
Flexco® Bolt Breaker (Two per Package)	110			30474	1.2
Quick Change Chuck	5552			30481	0.4
Alligator® Belt Grinder	RB-1			30867	0.7

EXTRA FASTENER SETS TYPE AB 123/BAG

ORDERING NUMBER	ITEM CODE	WT. LBS.
PLATED		
HD1-F	99535	2.5
HD1-1/4-F	99536	2.8
STAINLESS		
HD1-FS	99529	2.6



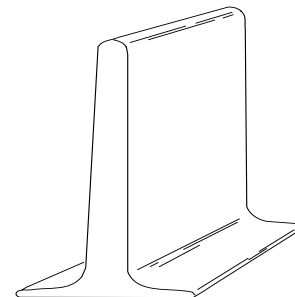
Tatch-A-Cleat® Mechanical Cleats

RUBBER BONDABLE

T CLEATS

BUFFED - STANDARD PACK 10' LENGTHS - NITRILE 60 DURO - 1500 lb. TENSILE

WHITE		BLACK		WT./FT.	MIN. ORDER QTY.	HEIGHT	BASE WIDTH	THICKNESS	MIN. PULLEY DIAMETER
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE						
T-1WNIB	99967	T-1BNIB	99983	.45	100'	1"	2 1/8"	.250"	6"
T-1-1/2WNIB	99968	T-1-1/2BNIB	99984	.57	100'	1 1/2"	2 1/4"	.250"	6"
T-2WNIB	99969	T-2BNIB	99985	.62	100'	2"	2 1/8"	.250"	6"
		T-3BNIB	99987	1.20	100'	3"	2 1/4"	.375"	6"

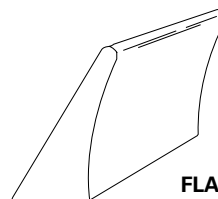


T CLEAT

FLANGES

50' LENGTHS - NEOPRENE 45 DURO - 1200 lb. TENSILE, 600% ELONGATION - BLACK ONLY

ORDERING NUMBER	ITEM CODE	WT./FT.	QTY./CTN.	HEIGHT	BASE WIDTH	MIN. PULLEY DIA.	
						FLANGE	CLEAT
FL1BNE	99860	.24	50'	1"	3/4"	6"	4"
FL1-1/2BNE	99861	.48	50'	1 1/2"	1"	8"	5"



FLANGE

V-GUIDE BUFFED

STANDARD PACK 100' LENGTHS - NEOPRENE 60 DURO - 1500 lb. TENSILE

WHITE		BLACK		WT./FT.	QUANTITY CTN./REEL	SIZE	W1	W2	HEIGHT	MIN. PULLEY DIAMETER
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE							
AVGWNEB	99832	AVGBNEB	99996	.09	100'	A	1/2"	5/16"	5/16"	4"
		BVGBNEB	99844	.15	100'	B	5/8"	7/16"	7/16"	6"

STANDARD REEL* NEOPRENE 60 DURO - 1500 lb. TENSILE

OVGWNEB-500	99287	OVGBNEB-500	99301	.05	500'	O	3/8"	1/4"	1/4"	2"
AVGWNEB-500	99288	AVGBNEB-500	99302	.09	500'	A	1/2"	5/16"	5/16"	4"
BVGBNEB-500	99289	BVGBNEB-500	99303	.15	500'	B	5/8"	7/16"	7/16"	6"
CVGWNEB-300	99290	CVGBNEB-300	99304	.25	300'	C	7/8"	17/32"	17/32"	8"

*White V-guides shipped in 2 pieces on one reel.

Made To Order Items
Allow 6-8 weeks for delivery.
Minimum order may apply.

V-GUIDE UNBUFFED

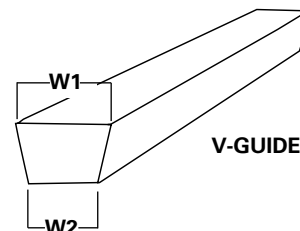
STANDARD PACK 100' LENGTHS - NEOPRENE 60 DURO - 1500 lb. TENSILE

WHITE		BLACK		WT./FT.	QUANTITY CTN./REEL	SIZE	W1	W2	HEIGHT	MIN. PULLEY DIAMETER
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE							
		AVGBNE	99855	.09	100'	A	1/2"	5/16"	5/16"	4"

STANDARD REEL* NEOPRENE 60 DURO - 1500 lb. TENSILE

OVGWNE-500	99280			.05	500'	O	3/8"	1/4"	1/4"	2"
AVGWNE-500	99281	AVGBNE-500	99295	.09	500'	A	1/2"	5/16"	5/16"	4"
BVGBNE-500	99282	BVGBNE-500	99296	.15	500'	B	5/8"	7/16"	7/16"	6"
CVGWNE-300	99283	CVGBNE-300	99297	.25	300'	C	7/8"	17/32"	17/32"	8"

*White V-guides shipped in 2 pieces on one reel.



V-GUIDE

BONDABLE CLEAT – TEMPERATURE SERVICE RANGE

FOR CLEAT TYPE:	TEMPERATURE RANGE
RUBBER BONDABLE	
T-Cleat, Scoop Cleats	-40°F to +180°F
V-Guides	-40°F to +210°F
PVC BONDABLE	
T-Cleat, Scoop Cleats, V-Guides	-20°F to +150°F

Stock Items (non-shaded) carried in factory inventory.
 Made To Order Items (shaded) have added lead time.
Non-Listed Items are available.
Request quote for price and delivery.

NOTE: One reel or carton minimum per size and color.

Non Listed Items are available.

Request quote for price and delivery.

NOTE: Customized Profiles and Formulations can be quoted.

NOTE: Allow for greater pulley diameters if system has reverse bends.



How Flexco® Bolt Hinged Fasteners Work

Flexco® Bolt Hinged fasteners provide a flexible joint for belts operating over small pulleys. Because the joint is easily separated by simply removing the hinge pin, entire belt sections may be added or eliminated.

Designed as a compression fastener, the Flexco® Bolt Hinged model is fastened to the belt ends with high strength bolts. The bolts compress the plates into the belt cover.

Additional holding capability is provided by the fastener teeth that imbed in the belt without damage to the belt carcass.

This combination distributes the splice tension across the entire plate width while the teeth secure the fastener into the belt carcass to resist pull-out.

Applications	Installation Method	What You Need for Installation
- Construction Equipment - Road Machinery - Coal, Salt, Potash Mines - Stacking and Stockpiling Belts - Other Applications Involving Smaller Pulleys	Fasteners can be installed in the shop or on-site with either simple hand tools or power tools.	- Fastener Plates - Bolts & Nuts - Templet - Belt Punch - Wrench - Bolt Horn - Flexco Installation Tool - Impact Tool or Carpenter's Brace
How to Specify the Correct Flexco® Bolt Hinged Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness after skive. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - When using self-cleaning wing pulleys, subtract 20% of the overall diameter to calculate the minimum pulley diameter. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction, and corrosion from acids and chemicals. MegAlloy®. For superior resistance to wear and abrasion. Everdur®. Spark-free material compared to steel and fully non-magnetic.	NC Nylon Covered Steel Cable - for use with steel fasteners. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners. NAC Nylon Covered Armored Cable - right for many applications, long service life. AC Bare Armored Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for applications with stainless fasteners. SC Bare Steel Cable - for conveying gritty or abrasive material. SSC Bare Stainless Steel Cable - for corrosion resistance. NB Nylon Covered Bronze Cable - for non-magnetic joints.

Flexco® Bolt Hinged Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range		Recommended Min. Pulley Diameter			
	For Belt Tension Rating Up To:	For Belt Strength Up To:	Measured After Skive		Operating Tension 75-100% of Fastener Rating		Operating Tension Under 75% of Fastener Rating	
	PIW	kN/m	in.	mm	in.	mm	in.	mm
375X	190	330	1/4-13/32	6-10.5	6	152	4	102
550	300	520	1/4-5/8	6-16	9	230	7	175

Flexco® Bolt Hinged Fasteners



FASTENERS

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL ("J" CARTON – Continuous Strip w/Steel Nuts & Bolts)

375X	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	NC STEEL JOINT WITH NYLON COVERED STEEL CABLE			NCS STEEL JOINT WITH NYLON COVERED STAINLESS CABLE			SC STEEL JOINT WITH BARE STEEL CABLE		
375X	12"	300	375XJ12NC	40000	2.3	375XJ18NCS	40012	3.3	375XJ24SC	40020	4.0
	14"	350	375XJ14NC	40001	2.6						
	16"	400	375XJ16NC	40002	2.9						
	18"	450	375XJ18NC	40003	3.3						
	20"	500	375XJ20NC	40004	3.8	375XJ24NCS	40013	4.0	375XJ36SC	40023	6.3
	24"	600	375XJ24NC	40005	4.0						
	26"	650	375XJ26NC	40006	4.5	375XJ30NCS	40014	5.1	375XJ48SC	40025	7.7
	30"	750	375XJ30NC	40007	5.1						
	36"	900	375XJ36NC	40008	6.3	375XJ36NCS	40015	6.3			
	42"	1050	375XJ42NC	40009	7.3	375XJ42NCS	40016	7.3			
	48"	1200	375XJ48NC	40010	8.3	375XJ48NCS	40017	8.3			
	60"	1500	375XJ60NC	39997	10.2						
	72"	1800	375XJ72NC	39995	13.7						

STAINLESS 300 SERIES

("J" CARTON – Continuous Strip w/Stainless Nuts & Bolts)

375X	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	SSC STAINLESS JOINT WITH BARE STAINLESS CABLE			NCS STAINLESS JOINT WITH NYLON COVERED STAINLESS CABLE		
375X	18"	450	375XSJ24SSC	40225	4.0	375XSJ18NCS	40035	3.3
	24"	600				375XSJ24NCS	40036	4.0
	30"	750				375XSJ30NCS	40037	5.1
	36"	900	375XSJ36SSC	40227	6.3	375XSJ36NCS	40038	6.3
	42"	1050	375XSJ42SSC	40228	7.3	375XSJ42NCS	40039	7.3
	48"	1200	375XSJ48SSC	40229	8.3	375XSJ48NCS	40040	8.3
	60"	1500	375XSJ60SSC	39907	10.2	375XSJ60NCS	40043	10.2
	72"	1800	375XSJ72SSC	39901	13.7			

EVERDUR

("J" CARTON – Continuous Strip w/Everdur Nuts & Bolts)

375X	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	NB EVERDUR JOINT WITH NYLON COVERED BRONZE CABLE		
375X	18"	450	375XEJ18NB	39978	3.5
	24"	600	375XEJ24NB	39980	4.3
	30"	750	375XEJ30NB	39982	5.4
	36"	900	375XEJ36NB	39984	6.6
	42"	1050	375XEJ42NB	39986	7.7

GAUGE PINS (EXTRA)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	EACH			10 PER PACKAGE		
18	450				FHGP18	39603	3.0
24	600	FHGP24-1	39624	0.4	FHGP24	39605	3.9
30	750	FHGP30-1	39626	0.5	FHGP30	39607	4.8
36	900	FHGP36-1	39625	0.6	FHGP36	39610	5.8
42	1050	FHGP42-1	39627	0.7	FHGP42	39613	6.7
48	1200	FHGP48-1	39628	0.8	FHGP48	39615	7.7
60	1500	FHGP60-1	39629	1.0	FHGP60	39617	9.6

Stock Items (non-shaded) carried in factory inventory.

Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

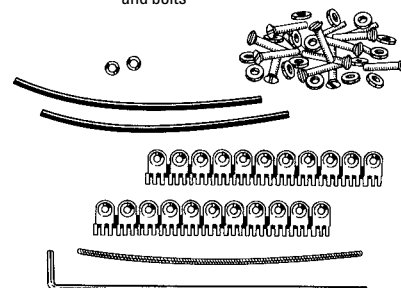
"J" CARTON

CARTON CONTENTS:

2 Strips of fastener
2 Pieces Filler Tubing
1 Hinge Pin

1 Gauge Pin
2 Hinge Pin Washers
—Required amount of nuts and bolts

—Required amount of clips for Individual Plate "J" Cartons





Flexco® Bolt Hinged Fasteners

FASTENERS

STEEL ("J" CARTON – Continuous Strip w/Steel Nuts & Bolts)

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

550	BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	NC STEEL JOINT WITH NYLON COVERED STEEL CABLE		NCS STEEL JOINT WITH NYLON COVERED STAINLESS CABLE		SC STEEL JOINT WITH BARE STEEL CABLE		SSC STEEL JOINT WITH BARE STAINLESS CABLE		NAC STEEL JOINT WITH NYLON COVERED ARMORED CABLE		
CARTON – One Complete Joint													
18"	450	550J18NC	40138										3.3
20"	500	550J20NC	40046										3.7
24"	600	550J24NC	40047	550J24NCS	40059	550J24SC	40066	550J24SSC	40073	550J24NAC	40242		4.3
26"	650	550J26NC	40048										4.9
30"	750	550J30NC	40049	550J30NCS	40060	550J30SC	40068	550J30SSC	40074	550J30NAC	40243		5.5
36"	900	550J36NC	40050	550J36NCS	40061	550J36SC	40069	550J36SSC	40075	550J36NAC	40244		6.5
42"	1050	550J42NC	40051	550J42NCS	40062	550J42SC	40070	550J42SSC	40076	550J42NAC	40245		7.8
48"	1200	550J48NC	40052	550J48NCS	40063	550J48SC	40071	550J48SSC	40077	550J48NAC	40246		8.8
54"	1350	550J54NC	40053										9.9
60"	1500	550J60NC	40054										10.5
72"	1800	550J72NC	39929										14.0

STAINLESS 300 SERIES

("J" CARTON – Continuous Strip w/Stainless Nuts & Bolts)

550	BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	NCS STAINLESS JOINT WITH NYLON COVERED STAINLESS CABLE		SSC STAINLESS JOINT WITH BARE STAINLESS CABLE		
CARTON – One Complete Joint							
18"	450	550SJ18NCS	40164	550SJ18SSC	39675		3.3
24"	600	550SJ24NCS	40165	550SJ24SSC	39904		4.3
30"	750	550SJ30NCS	40166	550SJ30SSC	39917		5.5
36"	900	550SJ36NCS	40167	550SJ36SSC	39935		6.5
42"	1050	550SJ42NCS	40168	550SJ42SSC	39938		7.8
48"	1200	550SJ48NCS	40169	550SJ48SSC	39842		8.8
60"	1500	550SJ60NCS	39939	550SJ60SSC	39855		11.4
72"	1800	550SJ72NCS	39919	550SJ72SSC	39674		14.0

BULK FASTENER SETS

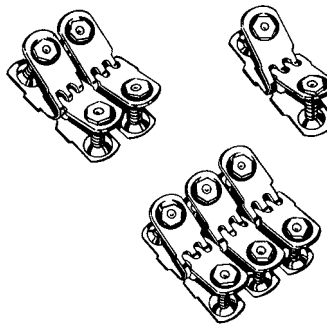
Required for Various Belt Widths

		375X		550	
BELT WIDTH		(RECOMMENDED)		(RECOMMENDED)	
in.	mm	SETS OF 3-PLATE	SETS OF 2-PLATE	SETS OF 3-PLATE	SETS OF 1-PLATE
12"	300	3	1		7
14"	350	3	2		9
16"	400	5			10
18"	450	5	1		11
20"	500	5	2	2	7
24"	600	7		2	8
28"	700	7	2	2	10
30"	750	9	2	2	11
36"	900	11		2	16
42"	1050	13		2	18
	1200	15		2	24
48"	1350	15		2	24
	1500	17		2	28
54"	17	18	1	2	32
60"	19			2	32
72"	1800	22	1	2	39
	2100	23		2	40
	2400	25	2	2	48
84"	27	30	1	2	48
96"	31			2	55
120"	37	39	2	2	71
				2	72

MEGALLOY®

("J" CARTON – Individual Plates w/Steel Nuts & Bolts)

550	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	MA MEGALLOY JOINT WITH BARE STAINLESS CABLE		
CARTON – One Complete Joint					
18"	450	550MAJ18SSC	39574		3.3
24"	600	550MAJ24SSC	39577		4.3
30"	750	550MAJ30SSC	39580		5.5
36"	900	550MAJ36SSC	39583		6.5
42"	1050	550MAJ42SSC	39586		7.8
48"	1200	550MAJ48SSC	39589		8.8



BULK FASTENERS

Per container (with bolts & nuts)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	SETS/ CTN	WT. LBS.	ORDERING NUMBER	ITEM CODE	SETS/ CTN	WT. LBS.
STEEL								
Two-Plate Fastener	375X-2-5SETS	40087	5	1.5	375X-2	40100	25	8.0
Three-Plate Fastener	375X-3-5SETS	40089	5	2.5	375X-3	40101	18	8.5
Single-Plate Fastener	550-1-5SETS	40086	5	1.5	550-1	40102	50	12.0
Three-Plate Fastener	550-3STS	39953	1	.8	550-3	40103	18	13.0
MEGALLOY								
Single-Plate Fastener					550MA-1	40058	50	13.0

Per container (with bolts & nuts)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	SETS/ CTN	WT. LBS.	ORDERING NUMBER	ITEM CODE	SETS/ CTN	WT. LBS.
STAINLESS 300 SERIES								
Two-Plate Fastener	375XS-2-5SETS	40088	5	1.5	375XS-2	40108	25	6.3
Three-Plate Fastener	375XS-3STS	39958	1	.5	375XS-3	40109	18	8.1
Single-Plate Fastener	550S-1STS	39959	1	.3	550S-1	40110	50	12.1
EXTRA CLIPS								
#550 Clips (100/Pkg.)	CLIPS (550)	40134	N/A	2.8				

NOTE: Non-listed cartons over 60" (1500 mm) are supplied in single plate sets.



HINGE PINS



PACKAGES OF 10 PINS

EACH (ONE PIN)

For 375X or 550

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	NC NYLON COVERED STEEL CABLE (1/4" dia.)			NCS NYLON COVERED STAINLESS CABLE* (1/4" dia.)			NC NYLON COVERED STEEL CABLE (1/4" dia.)			NCS NYLON COVERED STAINLESS CABLE* (1/4" dia.)		
12"	300	NC-12	40150	.8	NCS-12	40170	.8	NC-12-1	38000	.1			
14"	350	NC-14	40151	1.0				NC-14-1	38001	.1			
16"	400	NC-16	40152	1.2	NCS-16	40172	1.2	NC-16-1	38002	.1			
18"	450	NC-18	40153	1.4	NCS-18	40173	1.4	NC-18-1	38003	.1			
20"	500	NC-20	40154	1.5	NCS-20	40174	1.5	NC-20-1	38004	.2			
24"	600	NC-24	40155	1.7	NCS-24	40175	1.7	NC-24-1	38005	.2	NCS-24-1	38041	.2
26"	650	NC-26	40156	1.8									
30"	750	NC-30	40157	2.2	NCS-30	40177	2.2	NC-30-1	38007	.2	NCS-30-1	38043	.2
36"	900	NC-36	40158	2.6	NCS-36	40178	2.6	NC-36-1	38008	.2	NCS-36-1	38044	.2
42"	1050	NC-42	40159	3.1	NCS-42	40179	3.1	NC-42-1	38009	.2	NCS-42-1	38045	.3
48"	1200	NC-48	40160	3.5	NCS-48	40180	3.5	NC-48-1	38010	.3	NCS-48-1	38046	.3
54"	1350	NC-54	40161	3.9	NCS-54	40181	3.9	NC-54-1	38011	.3	NCS-54-1	38047	.3
60"	1500	NC-60	40162	4.3	NCS-60	40182	4.3	NC-60-1	38012	.4	NCS-60-1	38048	.4
72"	1800	NC-72	40163	5.0	NCS-72	40183	5.0	NC-72-1	38013	.4	NCS-72-1	38049	.5
100 FOOT COILS													
BULK		NC-C	39740	8.6									

in.	mm	NAC NYLON COVERED ARMORED CABLE (1/4" dia.)			AC BARE ARMORED CABLE (1/4" dia.)			NAC NYLON COVERED ARMORED CABLE (1/4" dia.)			AC BARE ARMORED CABLE (1/4" dia.)		
18"	450	NAC-18	40629	1.8	AC-18	40685	1.7	NAC-18-1	38108	.2	AC-18-1	38129	.2
24"	600	NAC-24	40631	2.4	AC-24	40686	2.3	NAC-24-1	38109	.2	AC-24-1	38130	.2
26"	650	NAC-26	40632	2.6	AC-26	40687	2.4	NAC-26-1	38110	.2	AC-26-1	38131	.2
30"	750	NAC-30	40633	3.0	AC-30	40688	2.8	NAC-30-1	38111	.3	AC-30-1	38132	.3
36"	900	NAC-36	40634	3.6	AC-36	40689	3.4	NAC-36-1	38112	.3	AC-36-1	38133	.3
42"	1050	NAC-42	40636	4.2	AC-42	40691	3.8	NAC-42-1	38113	.4	AC-42-1	38134	.4
48"	1200	NAC-48	40637	4.8	AC-48	40692	4.8	NAC-48-1	38114	.4	AC-48-1	38135	.4
54"	1350	NAC-54	40638	5.4				NAC-54-1	38115	.5	AC-54-1	38136	.5
60"	1500	NAC-60	40639	6.0				NAC-60-1	38116	.5	AC-60-1	38137	.5
72"	1800	NAC-72	40640	7.2				NAC-72-1	38117	.6	AC-72-1	38138	.6

in.	mm	SC BARE STEEL CABLE (1/4" dia.)			SSC BARE STAINLESS CABLE* (7/32" dia.)			SC BARE STEEL CABLE (1/4" dia.)			SSC BARE STAINLESS CABLE* (7/32" dia.)		
24"	600	SC-24	40202	2.5	SSC-24	40210	2.2	SC-24-1	38180	.2	SSC-24-1	38199	.2
26"	650	SC-26	40203	2.6				SC-30-1	38182	.3	SSC-30-1	38201	.3
30"	750	SC-30	40204	3.1	SSC-30	40211	2.5	SC-36-1	38183	.3	SSC-36-1	38202	.3
36"	900	SC-36	40205	3.7	SSC-36	40212	3.0	SC-42-1	38184	.4	SSC-42-1	38203	.4
42"	1050	SC-42	40206	4.3	SSC-42	40213	3.5	SC-48-1	38185	.4	SSC-48-1	38204	.4
48"	1200	SC-48	40207	4.9	SSC-48	40214	4.0						

in.	mm	ACS BARE ARMORED STAINLESS CABLE* (17/64" dia.)			* 300 SERIES			ACS BARE ARMORED STAINLESS CABLE* (17/64" dia.)			NB NYLON COVERED BRONZE CABLE (1/4" dia.)		
18"	450										NB-18-1	38075	.2
24"	600										NB-24-1	38077	.2
30"	750	ACS-30	41354	2.8				ACS-30-1	41380	.2	NB-30-1	38079	.3
36"	900	ACS-36	41355	3.0				ACS-36-1	41381	.2	NB-36-1	38080	.3
42"	1050	ACS-42	41356	3.2				ACS-42-1	41382	.2	NB-42-1	38081	.4
48"	1200	ACS-48	41357	3.5				ACS-48-1	41383	.3			
54"	1350	ACS-54	41358	3.7				ACS-54-1	41384	.3			
60"	1500	ACS-60	41359	4.0				ACS-60-1	41385	.4			

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



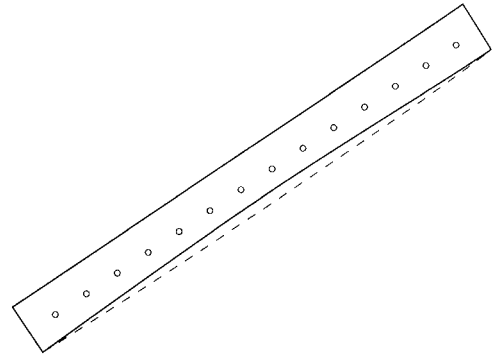
Flexco® Bolt Hinged Fasteners

INSTALLATION TOOLS

CURVED TEMPLATES

BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
in.	mm	375X		550	
12"	300	375X-12	30813	512	30799
14"	350	375X-14	30814		
16"	400	375X-16	30815	516	30800
18"	450	375X-18	30816	518	30801
20"	500	375X-20	30817	520	30802
24"	600	375X-24	30818	524	30803
26"	650	375X-26	30819	526	30804
30"	750	375X-30	30820	530	30805
36"	900	375X-36	30821	536	30806
42"	1050	375X-42	30822	542	30807
48"	1200	375X-48	30823	548	30808
54"	1350	375X-54	30824	554	30809
60"	1500	375X-60	30825	560	30810
72"	1800	375X-72	30826	572	30811

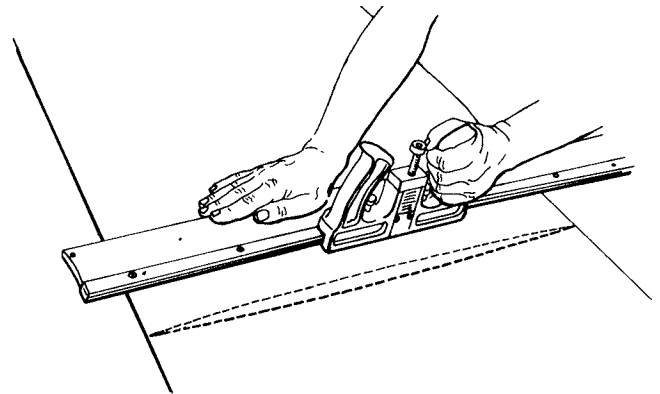
NOTE: All templates up to and including 72" are curved. For belt widths over 72", straight templet supplied.



CURVED BELT CUTTERS

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter Complete	30"	750	400430	30914	14.2
	36"	900	400436	30915	16.1
	42"	1050	400442	30916	18.9
	48"	1200	400448	30917	19.0
	60"	1500	400460	30918	23.0
Cutter Base Only	30"	750	430	30950	5.4
	36"	900	436	30951	6.2
	42"	1050	442	30952	7.1
	48"	1200	448	30953	7.9
	60"	1500	460	30954	9.6
Cutter Head Only			400	30919	5.1
Cutter Blade			30023	30909	.2
Cutter Blade (Long)			30023L	30913	.2

NOTE: Belt widths over 72" require straight cutters. Please refer to page 108 for straight cutters.



EXTRA BOLTS & NUTS

100 PER BOX – BOLT DIMENSION IS 1/4" X 1-11/16"

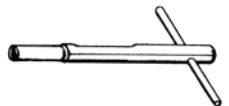
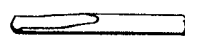
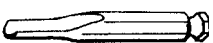
FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. LBS.	FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. LBS.
BOLTS—STEEL			NUTS—STEEL—UNSLOTTED NUTS		
375X	20398	2.1	375X/550	20380	0.9
550	20399	2.4			
BOLTS—STAINLESS			NUTS—STAINLESS—SLOTTED NUTS		
375X/550	20400	2.3	375X/550	20381	0.7
BOLTS—EVERDUR			NUTS—EVERDUR—SLOTTED NUTS		
375X/550	20397	2.4	375X/550	20387	0.8

Flexco® Bolt Hinged Fasteners



INSTALLATION TOOLS

HAND & POWER TOOLS

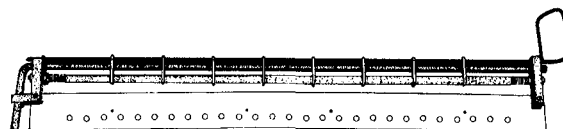
HAND TOOLS	DESCRIPTION	FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOLT HOLE DIAMETER	WT. LBS.
	BOLT BREAKER (Two Per Package) 	375X & 550	110	30474	1/4"	1.2
	PUNCH 	375X & 550	P1P	30460	1/4"	.1
	BORING BIT 	375X & 550	B1B	30468	1/4"	.1
	WRENCH 	375X & 550	100* S1S**	30445 30442	1/4"	.2 .2
POWER TOOLS	POWER PUNCH 	375X & 550	HP1	30463	1/4"	.2
	POWER BORING BIT 	375X & 550	HB1	30471	1/4"	.1
	POWER WRENCH 	375X & 550	H100* HW1**	30446 30447	1/4"	.2 .3
	QUICK CHANGE CHUCK 1/2" DRIVE 	375X & 550	5552	30481		.4
	1/2" IMPACT TOOL		30453	30453		8.9

* For use with Steel No. 375X or Steel No. 550 nuts.

** For use with Stainless and Everdur No. 375X or Stainless No. 550 slotted nuts only.

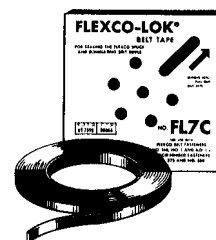
MISCELLANEOUS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.	INSIDE DIAMETER
Orange Filler Tubing for 375X & 550	(100'/pkg.)	30894	10.0	—
Hinge Pin Retaining Washers (50/Pkg.) — For use with 375X and 550 Nylon Coated hinge pins	310-RET-50	40135	.3	1/4"



ALIGNING HOLDERS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
375X				
30"	750	AH37530	30836	9.6
36"	900	AH37536	30837	11.4
42"	1050	AH37542	30838	12.9
48"	1200	AH37548	30839	14.5
550				
30"	750	AH530	30840	9.7
36"	900	AH536	30841	11.6
42"	1050	AH542	30842	12.8
48"	1200	AH548	30843	14.4



FLEXCO-LOK® BELT TAPE 100' PER CARTON FOR USE WITH INDIVIDUAL PLATES

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	WT. LBS.
375X/550	FL7C	30888	.8

 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Flexco® Rivet Hinged Fasteners Work

Designed for synthetic carcass belting as well as other styles of belt, Flexco® SR™ (Self-Setting Rivet) Fasteners utilize multiple rivet attachment. This provides maximum resistance to pull-out and allows the patented rivets to work between the carcass fibers without severing them, leaving the entire belt carcass intact. It does not rely solely upon the carcass material to resist pull-out.

Because the rivets are self-setting, fasteners are installed quickly from the top side of the belt.

Rivets are driven through the fastener plates and through the belt, passing between the carcass fibers. The specially-shaped head of each pilot nail works in conjunction with the applicator tool's anvil plate to set the rivets.

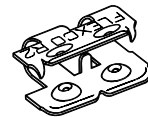
The same hammer blows that set the rivets also compress the fastener plates into the belt cover. The broad width and heavy gauge of the plates give extended wear life. These plates compress uniformly and are specially coined so there are no high spots or edges to hang up.

Applications	Installation Method	What You Need for Installation
- Underground Mining - Asphalt Plants - Aggregate and Ready-mix Plants - Log Belts and Similar Applications	Fastener installed with portable fixture and hammer. Fasteners are installed in one simple procedure with self-setting rivets.	- Fastener - Rivets - Hinge Pin - Flexco Installation Tool - Hammer
How to Specify the Correct Flexco® Rivet Hinged Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness after skive. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - When using self-cleaning wing pulleys, subtract 20% of the overall diameter to calculate the minimum pulley diameter. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. Stainless Steel. 300 Series Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. RustAlloy®. Resists corrosion due to mine water or other chemical attack. MegAlloy®. For superior resistance to wear and abrasion.	AC Bare Armored Cable - for extendable conveyors. ACS Bare Armored Stainless Cable - for extendable conveyors. NAC Nylon Covered Armored Cable - right for many applications, long service life. NC Nylon Covered Steel Cable - for use with steel fasteners. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners. SC Bare Steel Cable - for conveying gritty or abrasive material. SSC Bare Stainless Steel Cable - for corrosion resistance.

Flexco® Rivet Hinged Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range		Recommended Min. Pulley Diameter			
	For Belt Tension Rating Up To:	For Belt Strength Up To:	Measured After Skive		Operating Tension 75-100% of Fastener Rating		Operating Tension Under 75% of Fastener Rating	
	PIW	kN/m	in.	mm	in.	mm	in.	mm
R2	330	580	1/8-3/8	3-9.5	5	127	5	127
R5	450	790	7/32-7/16	5.5-11	9	230	7	175
R5-1/2	650	1140	5/16-19/32	8-15	12	300	10	250
R6	800	1400	13/32-11/16	10.5-17.5	18	450	16	400
R6LP	800	1400	5/16-23/32	8-18	18	450	16	400
R8	1500	2630	13/32-11/16	10.5-17.5	18	450	16	400
R9	2000	3500	5/8-1	16-25.5	42	1050	42	1050

Flexco® R2 Medium-Duty Rivet Hinged Belt Fasteners



FASTENERS

Order each component separately for a complete splice:
Fastener Strip + Rivets + Hinge Pin

For R2	STEEL (Continuous Strip)				
	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	12"	300	R2-12/300	41613	2.0
	18"	450	R2-18/450	41614	2.6
	24"	600	R2-24/600	41615	3.4
	30"	750	R2-30/750	41616	4.2
	36"	900	R2-36/900	41617	5.1
	42"	1050	R2-42/1050	41618	5.9
	48"	1200	R2-48/1200	41619	6.9
For R2	STAINLESS 300 SERIES				
	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	12"	300	R2S-12/300	41628	2.0
	18"	450	R2S-18/450	41629	2.6
	24"	600	R2S-24/600	41630	3.4
	30"	750	R2S-30/750	41631	4.2
	36"	900	R2S-36/900	41632	5.1
	42"	1050	R2S-42/1050	41633	5.9
	48"	1200	R2S-48/1200	41634	6.9
For R2	MEGALLOY® (4 Plate Strips. 10 Strip Per Box)				
	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	12"	300	R2MA-12/300	41635	2.0
	18"	450	R2MA-18/450	41636	2.6
	24"	600	R2MA-24/600	41637	3.4
	30"	750	R2MA-30/750	41638	4.2
	36"	900	R2MA-36/900	41639	5.1
	42"	1050	R2MA-42/1050	41640	5.9
	48"	1200	R2MA-48/1200	41641	6.9

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

For R2	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	12"	300	R2MA-12/300	41635	2.0
	18"	450	R2MA-18/450	41636	2.6
	24"	600	R2MA-24/600	41637	3.4
	30"	750	R2MA-30/750	41638	4.2
	36"	900	R2MA-36/900	41639	5.1
	42"	1050	R2MA-42/1050	41640	5.9
	48"	1200	R2MA-48/1200	41641	6.9
	54"	1350	R2MA-54/1350	41642	8.1

R2T APPLICATOR TOOL

Use with SR-50 single Rivet Driver

TOOL SIZE		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	PACKAGE (Two Fastener Strips)		
12"	300	R2T	40455	6.6
REPLACEMENT PARTS				
Gauge Pin Guide		SR26	40479	.04
Anvil Insert (14/Bag)		R2T-AI	40469	.06

SINGLE RIVET DRIVER TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Driver Tool Complete	SR-50	40510	.8
Drive Rod	SR5-7	40517	.3

RIVET SET*

ORDERING NUMBER	ITEM CODE	WT. LBS.
R5S	40348	1.9

*If no SRTA Application Tool is available, fasteners may be installed with an R5S Flexco Rivet Set.

NOTE:

In most cases, fastener strip length is not equal to belt width.
Order by belt width.

Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.



RIVET BUCKET
(Contains 2000 Rivets)

RIVETS



Self-setting, pre-assembled with pilot nails

STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (100 Rivets)			
SRAA-100	40509	100	.9
SRA-100	40539	100	1.0
SRB-100	40540	100	1.1
BOX (250 Rivets)			
SRAA	40508	250	2.1
SRA	40527	250	2.3
SRB	40528	250	2.5
BUCKET (2000 Rivets)			
SRAA-2M	40424	2000	16.1
SRA-2M	41190	2000	16.6
SRB-2M	41191	2000	18.1
BUCKET WITH WASHERS			
BUCKET (2000 Rivets)			
SRAA-W-2M	40315	2000	16.1
SRA-W-2M	40316	2000	16.6
SRB-W-2M	40318	2000	18.1

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (250 Rivets)			
SRAA-S	40468	250	2.1
SRA-S	40542	250	2.3
SRB-S	40543	250	2.5
BUCKET (2000 Rivets)			
SRAA-S-2M	40762	2000	16.6
SRA-S-2M	41200	2000	17.1
SRB-S-2M	41201	2000	18.9
BUCKET WITH WASHERS			
BUCKET (2000 Rivets)			
SRAA-S-W-2M	40319	2000	16.6
SRA-S-W-2M	40317	2000	17.1
SRB-S-W-2M	40320	2000	18.9

EVERDUR

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (250 Rivets)			
SRAA-E	40550	250	2.1
SRA-E	40551	250	2.3
SRB-E	40552	250	2.5
BOXES WITH WASHERS			
BOXES (250 Rivets)			
SRAA-E-W	40553	250	2.1
SRA-E-W	40554	250	2.3
SRB-E-W	40555	250	2.5

NOTE: For use in non-magnetic applications with R2 and R5 stainless strips.

FLEXCO® R2 RIVET SELECTION CHART

FASTENER SIZE	BELT THICKNESS RANGE MEASURED AFTER SKIVE		RIVET SIZE
	in.	mm	
R2	1/8-7/32"	3-5.5	SRAA
	3/16-5/16"	5-8	SRA
	9/32-3/8"	7-9.5	SRB

Rivets Required For One R2 Joint

BELT WIDTH		RIVET REQUIRED
in.	mm	
12	300	24
18	450	40
24	600	52
30	750	64
36	900	80
42	1050	92
48	1200	108
54	1350	120
60	1500	136

NOTE: For hinge pins and retaining washers for R2 see page 88.

NOTE: For Multiple Rivet (MSRT) and Single Rivet (SRTA) Applicator Tools see pages 91 & 92.



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

FASTENERS

Order each component separately for a complete splice: Fastener Strip + Rivets + Hinge Pin

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL (Continuous Strip)

For R5	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	18"	450	R5-SE-18/450	41314	2.6
	24"	600	R5-SE-24/600	41315	3.4
	26"	650	R5-SE-26/650	41409	3.7
	30"	750	R5-SE-30/750	41276	4.2
	36"	900	R5-SE-36/900	41277	5.1
	42"	1050	R5-SE-42/1050	41278	5.9
	48"	1200	R5-SE-48/1200	41279	6.9
	54"	1350	R5-SE-54/1350	41296	7.3
	60"	1500	R5-SE-60/1500	41298	8.5
	72"	1800	R5-SE-72/1800	41316	10.4

STAINLESS TYPE 316 (Continuous Strip)

For R5	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	18"	450	R5S-SE-18/450	41326	2.6
	24"	600	R5S-SE-24/600	41327	3.4
	30"	750	R5S-SE-30/750	41289	4.2
	36"	900	R5S-SE-36/900	41290	5.1
	42"	1050	R5S-SE-42/1050	41291	5.9
	48"	1200	R5S-SE-48/1200	41292	6.9
	60"	1500	R5S-SE-60/1500	41294	8.5
	72"	1800	R5S-SE-72/1800	41581	10.4

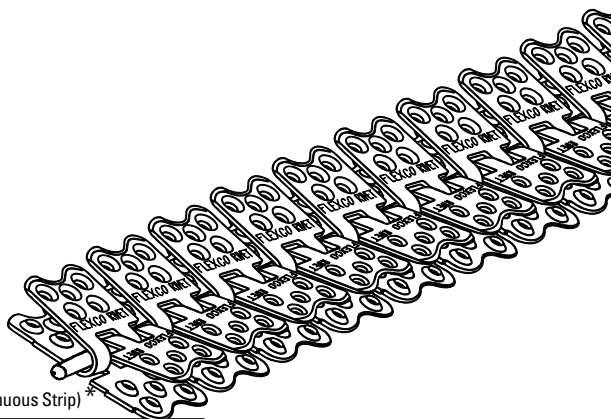
RUSTALLOY® (Continuous Strip)*

For R5	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	24"	600	RAR5-SE-24/600	41328	3.4
	26"	650	RAR5-SE-26/650	41329	3.6
	30"	750	RAR5-SE-30/750	41283	4.2
	36"	900	RAR5-SE-36/900	41284	5.1
	42"	1050	RAR5-SE-42/1050	41285	5.9
	48"	1200	RAR5-SE-48/1200	41286	6.9
	54"	1350	RAR5-SE-54/1350	41287	7.3
	60"	1500	RAR5-SE-60/1500	41288	8.5
	72"	1800	RAR5-SE-72/1800	41584	10.4

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

For R5

ORDERING NUMBER			ITEM CODE	WT. LBS.	
R5MA-SE			41067	4.7	
Plates Required for one R5MA Joint					
BELT WIDTH		PLATES REQUIRED	BELT WIDTH		PLATES REQUIRED
in.	mm		in.	mm	
18"	450	20	48"	1200	54
24"	600	26	54"	1350	60
30"	750	32	60"	1500	68
36"	900	40	72"	1800	82
42"	1050	46			



STEEL (Continuous Strip)

For R5-1/2	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	18"	450	R5-1/2-SE-18/450	41514	3.9
	24"	600	R5-1/2-SE-24/600	41515	5.0
	30"	750	R5-1/2-SE-30/750	41516	6.3
	36"	900	R5-1/2-SE-36/900	41513	7.8
	42"	1050	R5-1/2-SE-42/1050	41509	8.8
	48"	1200	R5-1/2-SE-48/1200	41510	9.9
	54"	1350	R5-1/2-SE-54/1350	41525	11.6
	60"	1500	R5-1/2-SE-60/1500	41511	12.5
	72"	1800	R5-1/2-SE-72/1800	41512	15.5

RUSTALLOY® (Continuous Strip)*

For R5-1/2	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	24"	600	RAR5-1/2-SE-24/600	41341	5.0
	30"	750	RAR5-1/2-SE-30/750	41342	6.3
	36"	900	RAR5-1/2-SE-36/900	41351	7.5
	42"	1050	RAR5-1/2-SE-42/1050	41391	8.9
	46"	1150	RAR5-1/2-SE-46/1150	41392	9.7
	48"	1200	RAR5-1/2-SE-48/1200	41319	10.1
	54"	1350	RAR5-1/2-SE-54/1350	41393	11.5
	60"	1500	RAR5-1/2-SE-60/1500	41394	12.5
	72"	1800	RAR5-1/2-SE-72/1800	41395	15.4

MEGALLOY® (4 Plate Strips. 10 Strip Per Box)

For R5-1/2

ORDERING NUMBER			ITEM CODE		WT. LBS.	
R5-1/2MA-SE			41450		4.7	
Plates Required for one R5-1/2MA Joint						
BELT WIDTH		PLATES REQUIRED	BELT WIDTH		PLATES REQUIRED	
in.	mm		in.	mm		
18"	450	20	48"	1200	54	
24"	600	26	54"	1350	60	
30"	750	32	60"	1500	68	
36"	900	40	72"	1800	82	
42"	1050	46				

* 400 SERIES STAINLESS

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



FASTENERS

Order each component separately for a complete splice: Fastener Strip + Rivets + Hinge Pin

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

STEEL (Continuous Strip)

For R6	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	24"	600	R6-SE-24/600	40408	6.6
	30"	750	R6-SE-30/750	40409	8.4
	36"	900	R6-SE-36/900	40399	10.3
	42"	1050	R6-SE-42/1050	40389	11.7
	46"	1150	R6-SE-46/1150	40415	13.2
	48"	1200	R6-SE-48/1200	40390	13.8
	54"	1350	R6-SE-54/1350	40391	14.6
	60"	1500	R6-SE-60/1500	40392	16.2
	72"	1800	R6-SE-72/1800	40393	20.8
	84"	2130	R6-SE-84/2130	40416	28.7

RUSTALLOY® (Continuous Strip) *

For R6	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	24"	600			
	30"	750			
	36"	900			
	42"	1050	RAR6-SE-42/1050	41542	11.7
	46"	1150	RAR6-SE-46/1150	41548	13.2
	48"	1200	RAR6-SE-48/1200	41543	13.8
	54"	1350	RAR6-SE-54/1350	41544	14.6
	60"	1500	RAR6-SE-60/1500	41545	16.2
	72"	1800	RAR6-SE-72/1800	41546	20.8
	84"	2130	RAR6-SE-84/2130	41547	28.7

RAR6LP LOW PROFILE*

For R6	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	24"	600			
	30"	750			
	36"	900			
	42"	1050	RAR6LP-SE-42/1050	40828	8.4
	46"	1150	RAR6LP-SE-46/1150	40834	9.0
	48"	1200	RAR6LP-SE-48/1200	40829	9.6
	54"	1350	RAR6LP-SE-54/1350	40830	10.1
	60"	1500	RAR6LP-SE-60/1500	40831	10.7
	72"	1800	RAR6LP-SE-72/1800	40832	12.5
	84"	2130	RAR6LP-SE-84/2130	40833	16.4

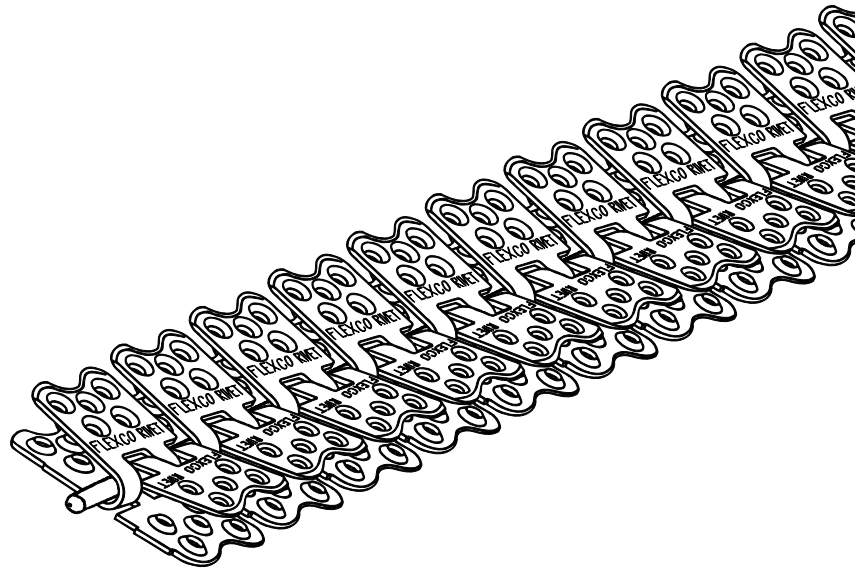
RUSTALLOY® (Continuous Strip) *

For R8	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	48"	1200	RAR8-SE-48/1200	41712	13.8
	54"	1350	RAR8-SE-54/1350	41713	14.6
	60"	1500	RAR8-SE-60/1500	41714	16.2
	72"	1800	RAR8-SE-72/1800	41715	20.8
	84"	2130	RAR8-SE-84/2130	41716	28.7

* 400 SERIES STAINLESS

STAINLESS 300 SERIES

For R9	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	PACKAGE (Two Fastener Strips)		
	48"	1200	R9S-SE-48/1200	41737	17.0
	54"	1350	R9S-SE-54/1350	41738	19.0
	60"	1500	R9S-SE-60/1500	41739	21.8
	72"	1800	R9S-SE-72/1800	41740	25.8
	84"	2130	R9S-SE-84/2130	41741	30.2





Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

RIVETS

Self-setting, pre-assembled with pilot nails



STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (100 Rivets)			
SRA-100	40539	100	.9
SRB-100	40540	100	1.0
SRC-100	40541	100	1.1
BOX (250 Rivets)			
SRA	40527	250	2.3
SRB	40528	250	2.5
SRC	40529	250	2.6
SRC/D	40538	250	2.8
SRD	40530	250	2.9
SRE	40531	250	3.1
SRF	40532	250	3.1
SRG	40533	250	3.2
SRH	40534	250	3.4
SRI	40535	250	3.5
SRJ	40536	250	3.6
SRK	40537	250	3.7
BUCKET (2000 Rivets)			
SRA-2M	41190	2000	16.6
SRB-2M	41191	2000	18.1
SRC-2M	41192	2000	20.2
SRC/D-2M	41193	2000	21.2
SRD-2M	41194	2000	21.9
SRE-2M	41195	2000	23.1
SRF-2M	41196	2000	24.4
SRG-2M	41197	2000	24.9
SRH-2M	41198	2000	25.1
SRI-2M	41199	2000	25.9

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (250 Rivets)			
SRA-S	40542	250	2.3
SRB-S	40543	250	2.5
SRC-S	40544	250	2.6
SRC/D-S	40548	250	2.8
SRD-S	40545	250	2.9
SRE-S	40546	250	3.1
SRF-S	40547	250	3.1
SRG-S	40523	250	3.2
SRH-S	40522	250	3.4
SRI-S	40506	250	3.5
SRJ-S	40507	250	3.6
SRK-S	40520	250	3.7
SRL-S	40519	250	4.2
BUCKET (2000 Rivets)			
SRA-S-2M	41200	2000	17.1
SRB-S-2M	41201	2000	18.9
SRC-S-2M	41202	2000	20.6
SRC/D-S-2M	41203	2000	21.3
SRD-S-2M	41204	2000	21.9
SRE-S-2M	41205	2000	22.9
SRF-S-2M	41206	2000	23.5
SRG-S-2M	41207	2000	24.7
SRH-S-2M	41208	2000	25.1
SRI-S-2M	41181	2000	26.3
SRJ-S-2M	41183	2000	27.5
SRK-S-2M	41185	2000	28.7
SRL-S-2M	41781	2000	29.9

Rivets Required For One R5, R5-1/2 or R6 Joint

BELT WIDTH		RIVETS REQUIRED
in.	mm	
18"	450	100
24"	600	130
30"	750	160
36"	900	200
42"	1050	230
48"	1200	270
54"	1350	300
60"	1500	340
72"	1800	410
84"	2130	480

Rivets Required For One R8 or R9 Joint

BELT WIDTH		RIVETS REQUIRED
in.	mm	
48"	1200	432
54"	1350	480
60"	1500	544
72"	1800	656
84"	2130	768

RIVET SELECTION CHART

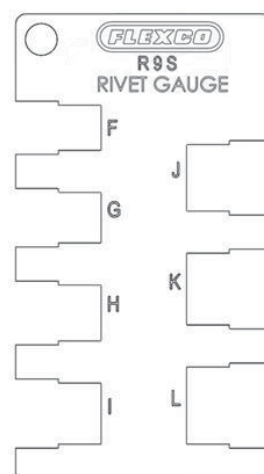
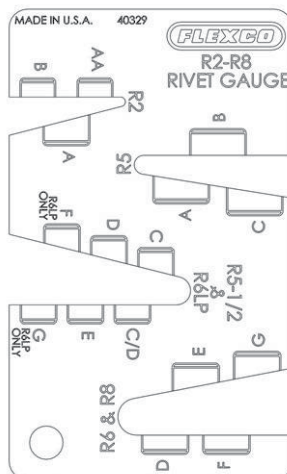
FASTENER SIZE	BELT THICKNESS RANGE MEASURED AFTER SKIVE		RIVET SIZE
	in.	mm	
R5	7/32-5/16	5.5-8	SRA
	9/32-3/8	7-9.5	SRB
	11/32-7/16	9-11	SRC
	13/32-7/16	10.5-11	SRC/D
R5-1/2 & R6LP	5/16-11/32	8-9	SRB
	5/16-13/32	8-10.5	SRC
	3/8-15/32	9.5-12	SRC/D
	7/16-17/32	11-13.5	SRD
	1/2-19/32	13-15	SRE
	9/16-21/32	14-16.5	SRF*
	5/8-23/32	16-18	SRG*
R6	13/32-7/16	10.5-11	SRC/D
	13/32-1/2	10.5-13	SRD
	15/32-9/16	12-14	SRE
	17/32-5/8	13.5-16	SRF
	19/32-11/16	15-17.5	SRG
R8	13/32-7/16	10.5-11	SRC/D
	13/32-1/2	10.5-13	SRD
	15/32-9/16	12-14	SRE
	17/32-5/8	13.5-16	SRF
	19/32-11/16	15-17.5	SRG
R9	5/8-11/16	16-17.5	SRG
	21/32-3/4	16.5-19	SRH
	23/32-13/16	18-20.5	SRI
	25/32-7/8	20-22	SRJ**
	27/32-15/16	21.5-24	SRK**
	29/32-1	23-25.5	SRL**

* Applies to RAR6LP only.

** Use with 3/4" diameter hinge pin.

RIVET SELECTION GAUGE

ORDERING NUMBER	ITEM CODE	WT. LBS.
R2-R8	40329	0.1
R9	40435	0.1



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



RAPID LOADER™ RIVET STRIPS

Self-setting, pre-assembled with pilot nails
(For R5, R5-1/2, R6, BR10)

60 Strips/1200 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. LBS.
Size	Color Code			
STEEL				
A	Red	CSRLA	40857	13.00
B	White	CSRLB	40858	13.92
C	Blue	CSRLC	40859	14.84
C/D	Orange	CSRLC/D	40860	15.56
D	Green	CSRLD	40861	16.06
E	Purple	CSRLE	40862	16.62
F	Yellow	CSRLF	40863	17.34
G	Black	CSRLG	40864	17.90
STAINLESS (TYPE 430)				
A	Red	CSRLA-S	40978	12.90
B	White	CSRLB-S	40979	13.80
C	Blue	CSRLC-S	40980	14.92
C/D	Orange	CSRLC/D-S	40981	15.31
D	Green	CSRLD-S	40982	15.92
E	Purple	CSRLE-S	40983	16.48
F	Yellow	CSRLF-S	40984	16.94
G	Black	CSRLG-S	40985	17.52

(For R8 and R9)

24 Strips for 768 Rivets/32 Strips for 1024 Rivets

STEEL						
Rivet Qty.	1024	C/D	Orange	CSRL8C/D	41845	13.50
		D	Green	CSRL8D	41846	14.10
		E	Purple	CSRL8E	41847	14.70
		F	Yellow	CSRL8F	41848	15.30
		G	Black	CSRL8G	41849	16.00
	768	H	Gray	CSRL8H	41850	12.50
		I	Lt. Blue	CSRL8I	41851	13.10
		J	Brown	CSRL8J	41852	13.70
		K	Beige	CSRL8K	41853	14.30
STAINLESS (TYPE 430)						
Rivet Qty.	1024	C/D	Orange	CSRL8C/D-S	41854	13.50
		D	Green	CSRL8D-S	41855	14.10
		E	Purple	CSRL8E-S	41856	14.70
		F	Yellow	CSRL8F-S	41857	15.30
		G	Black	CSRL8G-S	41858	16.00
	768	H	Gray	CSRL8H-S	41859	12.50
		I	Lt. Blue	CSRL8I-S	41860	13.10
		J	Brown	CSRL8J-S	41861	13.70
		K	Beige	CSRL8K-S	41862	14.30



NOTE: Use standard rivet selection criteria for collated rivet strips.



RAPID LOADER™ RIVET STRIPS

WITH WASHERS

For use with the Flexco® Pneumatic Single Rivet Driver
(For R5, R5-1/2, R6, BR10)

60 Strips/1200 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. LBS.
Size	Color Code			
STEEL				
A	Red	CSRLA-W	40891	13.00
B	White	CSRLB-W	40892	13.92
C	Blue	CSRLC-W	40893	14.84
C/D	Orange	CSRLC/D-W	40895	15.56
D	Green	CSRLD-W	40897	16.06
E	Purple	CSRLE-W	40898	16.62
F	Yellow	CSRLF-W	40899	17.34
G	Black	CSRLG-W	40901	17.90
STAINLESS (TYPE 430)				
A	Red	CSRLA-S-W	40955	12.90
B	White	CSRLB-S-W	40956	13.80
C	Blue	CSRLC-S-W	40957	14.92
C/D	Orange	CSRLC/D-S-W	40958	15.31
D	Green	CSRLD-S-W	40959	15.92
E	Purple	CSRLE-S-W	40961	16.48
F	Yellow	CSRLF-S-W	40969	16.94
G	Black	CSRLG-S-W	40971	17.52

(For R8 and R9)

24 Strips for 768 Rivets/32 Strips for 1024 Rivets

		STEEL				
Rivet Qty.	1024	C/D	Orange	CSRL8C/D-W	41879	13.50
		D	Green	CSRL8D-W	41880	14.10
		E	Purple	CSRL8E-W	41881	14.70
		F	Yellow	CSRL8F-W	41882	15.30
		G	Black	CSRL8G-W	41883	16.00
	768	H	Gray	CSRL8H-W	41884	12.50
		I	Lt. Blue	CSRL8I-W	41885	13.10
		J	Brown	CSRL8J-W	41886	13.70
		K	Beige	CSRL8K-W	41887	14.30
	STAINLESS (TYPE 430)					
Rivet Qty.	1024	C/D	Orange	CSRL8C/D-S-W	41888	13.50
		D	Green	CSRL8D-S-W	41889	14.10
		E	Purple	CSRL8E-S-W	41890	14.70
		F	Yellow	CSRL8F-S-W	41891	15.30
		G	Black	CSRL8G-S-W	41892	16.00
	768	H	Gray	CSRL8H-S-W	41893	12.50
		I	Lt. Blue	CSRL8I-S-W	41894	13.10
		J	Brown	CSRL8J-S-W	41895	13.70
		K	Beige	CSRL8K-S-W	41896	14.30
		L	Teal	CSRL8L-S-W	41935	14.90

Stock Items (non-shaded) standard lead time is 3 working days.

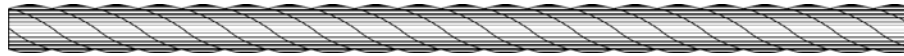
Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

HINGE PINS



FOR R2 & R5

(SEE PAGES 87 & 88 FOR ADDITIONAL HINGE PINS.)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.		mm	AC BARE ARMORED CABLE (1/4"dia.)		*ACS BARE ARMORED STAINLESS CABLE (17/64"dia.)			NAC NYLON COVERED ARMORED CABLE (1/4"dia.)			NC NYLON COVERED STEEL CABLE (1/4"dia.)			*NCS NYLON COVERED STAINLESS CABLE (1/4"dia.)		
			EACH (One Pin)		EACH (One Pin)			EACH (One Pin)			EACH (One Pin)			EACH (One Pin)		
12"	300											NC-12-1	38000	.1		
14"	350											NC-14-1	38001	.1		
16"	400											NC-16-1	38002	.1		
18"	450	AC-18-1	38129	.2				NAC-18-1	38108	.2		NC-18-1	38003	.1		
20"	500											NC-20-1	38004	.2		
24"	600	AC-24-1	38130	.2				NAC-24-1	38109	.2		NC-24-1	38005	.2	NCS-24-1	38041
26"	650	AC-26-1	38131	.2				NAC-26-1	38110	.2						
30"	750	AC-30-1	38132	.3	ACS-30-1	41380	.3	NAC-30-1	38111	.3		NC-30-1	38007	.2	NCS-30-1	38043
36"	900	AC-36-1	38133	.3	ACS-36-1	41381	.3	NAC-36-1	38112	.3		NC-36-1	38008	.2	NCS-36-1	38044
42"	1050	AC-42-1	38134	.4	ACS-42-1	41382	.4	NAC-42-1	38113	.4		NC-42-1	38009	.2	NCS-42-1	38045
48"	1200	AC-48-1	38135	.4	ACS-48-1	41383	.4	NAC-48-1	38114	.4		NC-48-1	38010	.3	NCS-48-1	38046
54"	1350	AC-54-1	38136	.5	ACS-54-1	41384	.5	NAC-54-1	38115	.5		NC-54-1	38011	.3	NCS-54-1	38047
60"	1500	AC-60-1	38137	.5	ACS-60-1	41385	.5	NAC-60-1	38116	.5		NC-60-1	38012	.4	NCS-60-1	38048
72"	1800	AC-72-1	38138	.6	ACS-72-1	41388	.6	NAC-72-1	38117	.6		NC-72-1	38013	.4	NCS-72-1	38049
PACKAGE (Ten Pins)					PACKAGE (Ten Pins)			PACKAGE (Ten Pins)			PACKAGE (Ten Pins)			PACKAGE (Ten Pins)		
18"	450	AC-18	40685	1.7				NAC-18	40629	1.7		NC-18	40153	1.3		
24"	600	AC-24	40686	2.3				NAC-24	40631	2.3		NC-24	40155	1.8	NCS-24	40175
26"	650	AC-26	40687	2.4				NAC-26	40632	2.4		NC-26	40156	1.8		
30"	750	AC-30	40688	2.8	ACS-30	41354	2.8	NAC-30	40633	2.8		NC-30	40157	2.0	NCS-30	40177
36"	900	AC-36	40689	3.4	ACS-36	41355	3.4	NAC-36	40634	3.4		NC-36	40158	2.3	NCS-36	40178
42"	1050	AC-42	40691	3.8	ACS-42	41356	3.8	NAC-42	40636	3.8		NC-42	40159	2.6	NCS-42	40179
48"	1200	AC-48	40692	4.8	ACS-48	41357	4.8	NAC-48	40637	4.8		NC-48	40160	3.0	NCS-48	40180
54"	1350				ACS-54	41358	5.4					NC-54	40161	3.4	NCS-54	40181
60"	1500				ACS-60	41359	6.1					NC-60	40162	3.9	NCS-60	40182
72"	1800				ACS-72	41363	6.8					NC-72	40163	5.0		
100 FOOT COILS					100 FOOT COILS			100 FOOT COILS			100 FOOT COILS			100 FOOT COILS		
												NC-C	39740	8.6	NCS-C	39817

FOR R2 & R5

FOR R2 & R5

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
		SC BARE STEEL CABLE (1/4" dia.)			*SSC BARE STAINLESS CABLE (7/32" dia.)		
in.	mm	EACH (One Pin)			EACH (One Pin)		
18"	450						
24"	600	SC-24-1	38180	.2	SSC-24-1	38199	.2
30"	750	SC-30-1	38182	.3	SSC-30-1	38201	.3
36"	900	SC-36-1	38183	.3	SSC-36-1	38202	.3
38"	950						
40"	1000						
42"	1050	SC-42-1	38184	.4	SSC-42-1	38203	.4
44"	1100						
46"	1150						
48"	1200	SC-48-1	38185	.4	SSC-48-1	38204	.4
54"	1350	SC-54-1	38240	.5	SSC-54-1	38211	.5
60"	1500	SC-60-1	38188	.5	SSC-60-1	38205	.5
72"	1800	SC-72-1	38195	.6	SSC-72-1	38222	.6
PACKAGE (Ten Pins)					PACKAGE (Ten Pins)		
18"	450	SC-18	40201	1.8	SSC-18	40209	1.8
24"	600	SC-24	40202	2.3	SSC-24	40210	2.3
30"	750	SC-30	40204	2.9	SSC-30	40211	2.9
36"	900	SC-36	40205	3.4	SSC-36	40212	3.4
38"	950						
40"	1000						
42"	1050	SC-42	40206	4.0	SSC-42	40213	4.0
44"	1100						
46"	1150						
48"	1200	SC-48	40207	4.6	SSC-48	40214	4.6
54"	1350	SC-54	39808	5.1	SSC-54	39811	5.1
60"	1500	SC-60	39802	5.8	SSC-60	39812	5.8

*300 SERIES

HINGE PIN RETAINING WASHERS FOR R2, R5, 1/4" DIAMETER NYLON CABLE HINGE PINS ONLY

50 PER PACKAGE

ORDERING NUMBER	ITEM CODE	WT. LBS.
310-RET-50	40135	.3

NOTE: 1/4" inside diameter



☐ **Stock Items** (non-shaded) carried in factory inventory.

☐ **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



HINGE PINS



FOR R5

ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
SC932 BARE STEEL CABLE (9/32" dia.)			*SSC932 BARE STAINLESS CABLE (9/32" dia.)		
EACH (One Pin)			EACH (One Pin)		
SC932-18-1	38348	.4	SSC932-18-1	38349	.4
SC932-24-1	38344	.5	SSC932-24-1	38336	.5
SC932-30-1	38341	.6	SSC932-30-1	38337	.6
SC932-36-1	38342	.7	SSC932-36-1	38338	.7
SC932-40-1	38406	.8	SSC932-38-1	38425	.7
SC932-42-1	38343	.8	SSC932-40-1	38426	.8
SC932-44-1	38405	.9	SSC932-42-1	38339	.8
SC932-46-1	38404	.9	SSC932-44-1	38427	.9
SC932-48-1	38345	.9	SSC932-46-1	38428	.9
SC932-54-1	38355	1.0	SSC932-48-1	38340	.9
SC932-60-1	38351	1.0	SSC932-54-1	38429	1.0
SC932-72-1	38350	1.1	SSC932-60-1	38352	1.0
PACKAGE (Ten Pins)			PACKAGE (Ten Pins)		
SC932-30	38300	5.8	SSC932-30	38320	5.8
SC932-36	38301	7.0	SSC932-36	38321	7.0
SC932-38	38412	7.4	SSC932-38	38420	7.4
SC932-40	38409	7.8	SSC932-40	38417	7.8
SC932-42	38302	8.2	SSC932-42	38322	8.2
SC932-44	38411	8.6	SSC932-44	38419	8.6
SC932-46	38410	8.9	SSC932-46	38418	8.9
SC932-48	38303	9.3	SSC932-48	38323	9.3
SC932-54	38305	9.9	SSC932-54	38325	9.9
SC932-60	38312	10.5	SSC932-60	38317	10.5

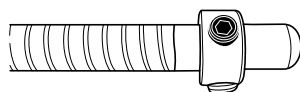
*300 SERIES

FOR R5-1/2, R6, & R8

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER		ITEM CODE	WT. LBS.	
		AC6 BARE ARMORED STEEL CABLE (3/8" dia.)					SC6 BARE STEEL CABLE (23/64" dia.)		
in.	mm	EACH (One Pin)			EACH (One Pin)				
24"	600	AC6-24-1	38164	.7					
30"	750	AC6-30-1	38165	.8					
36"	900	AC6-36-1	38166	1.0					
38"	950	AC6-38-1	38161	1.1	SC6-38-1	38370		1.1	
40"	1000	AC6-40-1	38162	1.1	SC6-40-1	38371		1.2	
42"	1050	AC6-42-1	38167	1.2	SC6-42-1	38376		1.2	
44"	1100	AC6-44-1	38143	1.3	SC6-44-1	38372		1.3	
46"	1150				SC6-46-1	38373		1.4	
48"	1200	AC6-48-1	38168	1.4	SC6-48-1	38377		1.4	
52"									
54"	1350	AC6-54-1	38169	1.5	SC6-54-1	38374		1.5	
60"	1500	AC6-60-1	38170	1.7	SC6-60-1	38375		1.6	
72"	1800	AC6-72-1	38171	2.1	SC6-72-1	38378		2.1	
84"	2130				SC6-84-1	38387		2.5	
PACKAGE (Ten Pins)					PACKAGE (Ten Pins)				
24"	600	AC6-24	40707	6.2					
30"	750	AC6-30	40709	8.1					
36"	900	AC6-36	40710	10.0	SC6-36	38362		10.5	
38"	950	AC6-38	38403	10.2	SC6-38	38365		11.0	
40"	1000	AC6-40	38401	11.0	SC6-40	38366		11.6	
42"	1050	AC6-42	40712	12.0	SC6-42	38363		12.2	
44"	1100	AC6-44	40713	12.3					
46"	1150				SC6-46	38368		13.4	
48"	1200	AC6-48	40714	12.5	SC6-48	38364		14.0	
52"	1350								
54"	1350	AC6-54	40716	14.7	SC6-54	38369		15.8	
60"	1500	AC6-60	40718	16.2	SC6-60	38380		17.6	
72"	1800	AC6-72	40720	19.6	SC6-72	38381		20.9	
84"	2130	AC6-84	40721	25.0	SC6-84	38390		25.0	

HINGE PIN RETAINING COLLARS

FOR PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. LBS.
7/32-9/32	HPRET1	40198	.5
23/64-13/32	HPRET2	40199	.5



SIFT STOP FOAM STRIP

DESCRIPTION	SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
Creates a sealed joint to prevent sifting. These strips can be used with R5-R8.	40 ft (12.2 m)	XPSS-40	37179	.2





Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

HINGE PINS



FOR R5-1/2, R6, & R8

ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
*ACS6 BARE ARMORED STAINLESS CABLE (3/8" dia.)			NAC6 NYLON COVERED ARMORED CABLE (13/32" dia.)			*NACS6 NYLON COVERED ARMORED STAINLESS CABLE (13/32" dia.)		
EACH (One Pin)			EACH (One Pin)					
ACS6-36/900-1	39274	1.0	NAC6-24-1	38144	.7			
			NAC6-30-1	38145	.8			
			NAC6-36-1	38146	1.0			
			NAC6-38-1	40940	1.1			
ACS6-40-1	39280	1.1	NAC6-40-1	40941	1.1			
ACS6-42-1	39275	1.2	NAC6-42-1	38147	1.2			
			NAC6-44-1	40942	1.3			
ACS6-46-1	39281	1.3	NAC6-46-1	40943	1.4			
ACS6-48-1	39276	1.3	NAC6-48-1	38148	1.4			
ACS6-52-1	39282	1.4						
ACS6-54-1	39277	1.5	NAC6-54-1	38149	1.5			
ACS6-60-1	39278	1.7	NAC6-60-1	38150	1.7			
ACS6-72-1	39279	2.1	NAC6-72-1	38151	2.1			
ACS6-84-1	39283	2.5	NAC6-84-1	38154	2.4			
PACKAGE (Ten Pins)			PACKAGE (Ten Pins)			PACKAGE (Ten Pins)		
ACS6-36/900	39300	10.0	NAC6-24	40654	6.5			
			NAC6-30	40657	8.3			
			NAC6-36	40659	10.0			
			NAC6-38	40681	10.2			
ACS6-40	39307	11.0	NAC6-40	40670	11.0			
ACS6-42	39301	12.0	NAC6-42	40661	11.8			
			NAC6-44	40680	12.3			
ACS6-46	39308	12.3	NAC6-46	40679	12.9			
ACS6-48	39302	13.4	NAC6-48	40663	13.5	NACS6-48	39250	13.5
ACS6-52	39306	14.0						
ACS6-54	39303	15.8	NAC6-54	40665	15.0	NACS6-54	39251	15.0
ACS6-60	39304	17.6	NAC6-60	40667	17.0	NACS6-60	39255	17.0
ACS6-72	39305	20.9	NAC6-72	40669	20.1			
ACS6-84	39309	25.0	NAC6-84	40671	24.4			

FOR R9

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
*NCS962 NYLON COVERED STAINLESS CABLE (5/8" dia.)					*NCS975 NYLON COVERED STAINLESS CABLE (3/4" dia.)		
in.	mm	EACH (One Pin)			EACH (One Pin)		
48"	1200	NCS962-48-1	53234	2.2	NCS975-48-1	53255	3.1
54"	1350	NCS962-54-1	53235	2.4	NCS975-54-1	53256	3.5
60"	1500	NCS962-60-1	53236	2.7	NCS975-60-1	53257	4.0
72"	1800	NCS962-72-1	53237	3.3	NCS975-72-1	53258	4.8
84"	2130	NCS962-84-1	53238	3.8	NCS975-84-1	53259	5.6

*300 SERIES

- Stock Items** (non-shaded) standard lead time is 3 working days.
- Made To Order Items** (shaded) extended lead time, minimum order may apply.
- Special Metals** and **Special Length** Cards are available. Request quote for price and delivery.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



INSTALLATION TOOLS

Multiple Rivet Applicator Tool

MSRT APPLICATOR COMPLETE

Includes two SR700 Multiple Guide Blocks, two SR759 Multiple Drive Rods, two 4 lb. Hammers, Lubricant and one Canvas Carry Bag.

NOTE: For installation of R2, R5, R5-1/2, and R6 Fasteners.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
30"	750	MSRT-30	41041	63.0
36"	900	MSRT-36	41042	70.0
42"	1050	MSRT-42	41043	77.0
48"	1200	MSRT-48	41044	85.0
60"	1500	MSRT-60	41046	93.0
72"	1800	MSRT-72	41047	100.0
84"	2130	MSRT-84	41048	110.0

MSRT8 APPLICATOR COMPLETE

NOTE: Installs R6 & RAR8 fasteners only.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
48"	1200	MSRT8-48	41032	95.0
60"	1500	MSRT8-60	41033	110.0
72"	1800	MSRT8-72	41034	125.0
84"	2130	MSRT8-84	41035	138.0

MSRT9 APPLICATOR COMPLETE

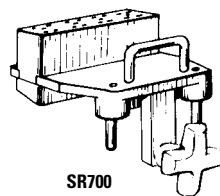
NOTE: Installs R9 fasteners only.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
48"	1200	MSRT9-48	40994	95.0
60"	1500	MSRT9-60	40995	110.0
72"	1800	MSRT9-72	40996	125.0
84"	2130	MSRT9-84	40997	138.0

NOTE: Guide blocks cannot be used with rivet sizes J, K and L.

MULTIPLE RIVET DRIVER COMPONENTS

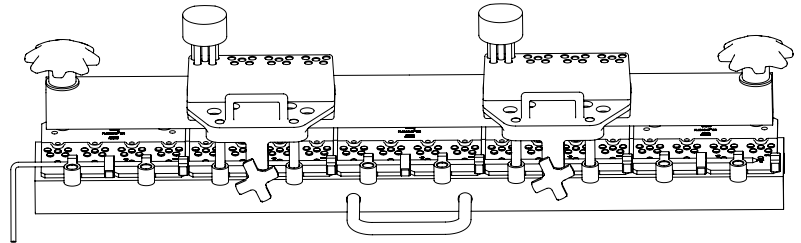
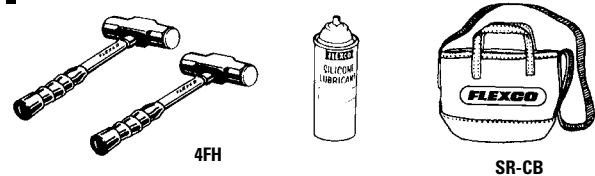
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Multiple Guide Block	SR700	41054	3.0
Multiple 5 Prong Drive Rod	SR759	41055	1.0
Multiple Guide Block - For R8	SR800	41050	5.1
8 Prong Drive Rod	SR859-8	41068	1.2
Multiple Guide Block - For R9	SR900	41045	7.0
2 Prong Drive Rod	SR759-2	41058	0.9
Silicone Lubricant (Aerosol)	SL5-1	30932	1.4
Silicone Lubricant (Pump Spray)	SLP5-1	30931	1.4
Four lb. Hammer	4FH	30435	5.3
Six lb. Hammer	6FH	30375	7.3
Canvas Bag	SR-CB	41031	1.3



SR700



SR759



ALUMINUM MSRT APPLICATOR COMPLETE

Includes two SR700 Multiple Guide Blocks, two SR759 Multiple Drive Rods, two 4 lb. Hammers, Lubricant and one Canvas Carry Bag.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
30"	750	MSRT-30-AL	40771	57.0*
36"	900	MSRT-36-AL	40773	63.0
42"	1050	MSRT-42-AL	40775	69.0
48"	1200	MSRT-48-AL	40776	76.0
60"	1500	MSRT-60-AL	40782	89.0
72"	1800	MSRT-72-AL	40783	105.0
84"	2130	MSRT-84-AL	40784	121.0*
96"	2430	MSRT-96-AL	40785	137.0*

ALUMINUM MSRT8 APPLICATOR COMPLETE

NOTE: Installs R6, RAR6 & RAR8 fasteners only.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
48"	1200	MSRT8-48-AL	41115	84.0
60"	1500	MSRT8-60-AL	41116	96.0
72"	1800	MSRT8-72-AL	41117	109.0
84"	2130	MSRT8-84-AL	41118	120.0*
96"	2430	MSRT8-96-AL	41119	133.0*

* Estimated weight

ALUMINUM MSRT9 APPLICATOR COMPLETE

NOTE: Installs R9 fasteners only.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
48"	1200	MSRT9-48-AL	41812	84.0
60"	1500	MSRT9-60-AL	41813	96.0
72"	1800	MSRT9-72-AL	41814	109.0
84"	2130	MSRT9-84-AL	41815	120.0



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

INSTALLATION TOOLS

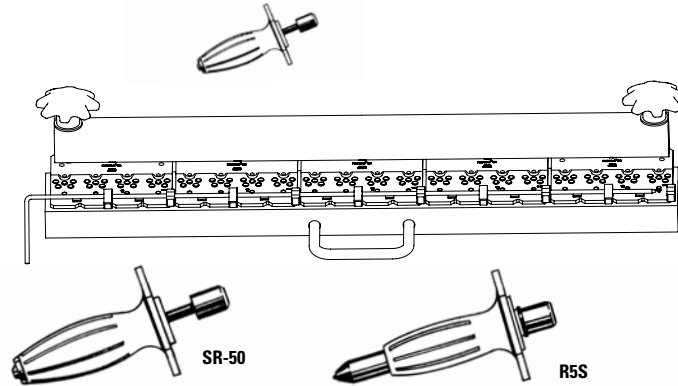
Single Rivet Applicator Tool

SRTA APPLICATOR COMPLETE

Includes one SR-50 Driver Tool Complete

NOTE: For installation of R2, R5, R5-1/2, and R6 Fasteners.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
30"	750	SRTA-30	41213	35.0
36"	900	SRTA-36	41214	41.8
42"	1050	SRTA-42	41215	48.6
48"	1200	SRTA-48	41216	55.8
60"	1500	SRTA-60	41218	69.8
72"	1800	SRTA-72	41219	83.0
84"	2130	SRTA-84	41220	85.2



SINGLE RIVET DRIVER TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Driver Tool Complete	SR-50	40510	.8
Drive Rod	SR5-7	40517	.3
Collets—Set of Two	SR5-1	40511	.1

METAL TOOL BOX FOR SR™ and BR™ APPLICATOR TOOLS

DESCRIPTION	ORDERING NUMBER / ITEM CODE	WT. LBS.
36" Tool Box	40988	41.2
42" or 48" Tool Box	40990	48.2
60" Tool Box	40991	73.0

RIVET SET*

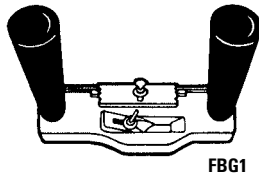
ORDERING NUMBER	ITEM CODE	WT. LBS.
R5S	40348	1.9

*If no SRTA Application Tool is available, fasteners may be installed with an R5S Flexco Rivet Set.

FLEXCO® BELT GROOVER

(7/16" WIDE GROOVE PATH)

ORDERING NUMBER	ITEM CODE	WT. LBS.
FBG1	31978	1.8
EXTRA BLADES		
HSP3	31980	0.1

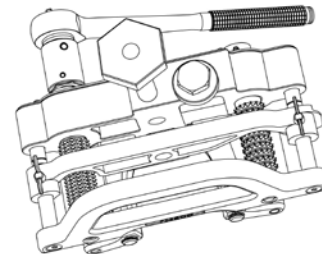


FLEXCO® FSK™ BELT SKIVER

Width of Skive 2½" (64 mm)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Skiver Complete with Metal Fence*	FSK2M	32068	21.8
Skiver XL Complete with Metal Fence*	FSK2MXL	32070	23.6
Power Skiver Complete*	FSK2MP	30367	22.0
Power Skiver XL Complete*	FSK2MXLP	102978	24.0
Sharpening Stone		31987	0.5
REPLACEMENT PARTS			
Skiver Blade-Standard	FSK-1B	31996	0.3
Skiver Blade-High Wear	FSK-1BA	31999	0.3
Skiver Ratchet Assembly	FSK-1R	31991	1.8
Skiver Chain	FSK-1C	31992	0.4
Skiver Sprocket	FSK-1S	31993	0.2
Skiver Metal Fence Assembly for FSK2M	FSK2-FM	32069	1.5
Replacement Front Drive Roller Assembly	FSK2-FDRA	32052	0.6
Cordless Drill for FSK2MP	FSK2-DR18V	30403	2.8
Battery 5.5AH	FSK2-BAT5A	30368	2.2

*Comes with standard blade



FSK2M Belt Skiver

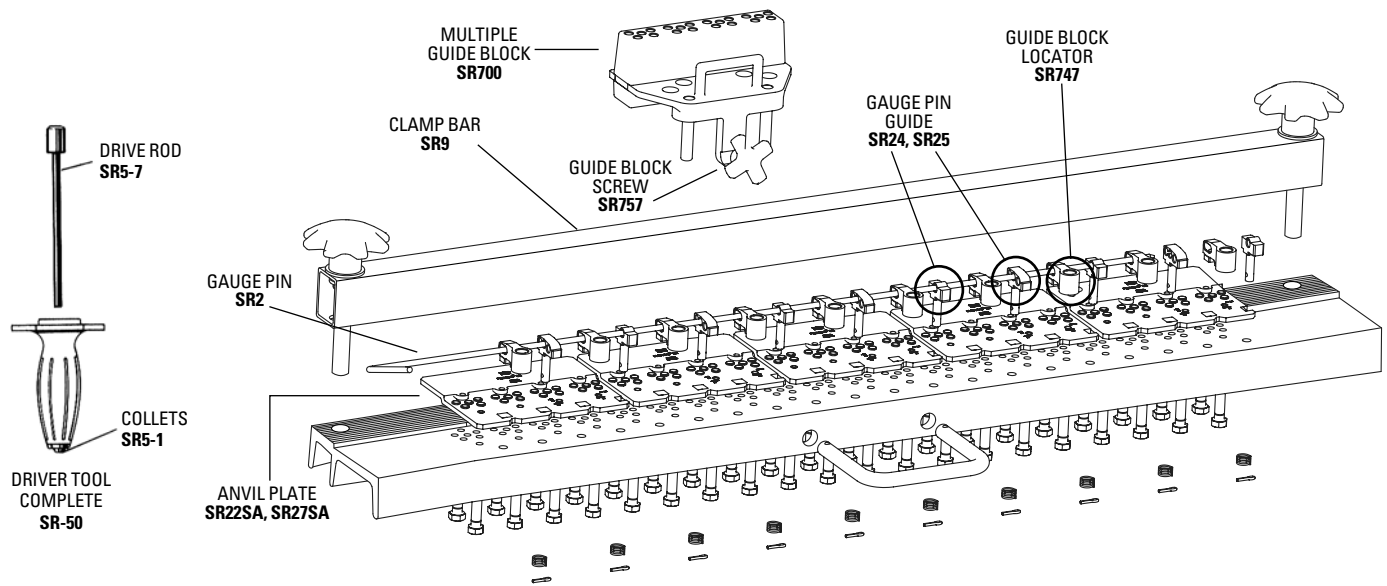
Stock Items (non-shaded) carried in factory inventory.
 Made To Order Items (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available.
 Request quote for price and delivery.

BELT CUTTERS

Please refer to page 108.

Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners



REPLACEMENT PARTS — STEEL SR TA, MSRT TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Rivet Guide Locator Assembly	SR747	41056	0.2
Rivet Guide Locator Assembly (R9)	SR947	41069	0.2
Gauge Pin Guide with Spring and Cotter Pin-1 Hole	SR24	40503	0.1
Gauge Pin Guide with Spring and Cotter Pin-3 Hole	SR25	40504	0.1
Stepped Anvil End Plate W/ Clamp Bar Nut-5 Hole	SR22SAE	41960	1.7
Stepped Anvil Middle Plate-5 Hole	SR22SAM	41961	1.7
Stepped Anvil End Plate W/ Clamp Bar Nut-8 Hole	SR27SAE	41962	1.7
Stepped Anvil Middle Plate-8 Hole	SR27SAM	41963	1.7
Anvil Plate Screws (50/Package)	BRPS	40908	0.7
Clamp Bar Tightening Bolt Complete (MSRT9)	SR23	40502	0.2
Guide Block Clamping Screw	SR757	41057	0.1
Gauge Pin for 30" Tool	SR2-30	40482	0.5
Gauge Pin for 36" Tool	SR2-36	40483	0.6
Gauge Pin for 42" Tool	SR2-42	40484	0.7
Gauge Pin for 48" Tool	SR2-48	40485	0.8
Gauge Pin for 60" Tool	SR2-60	40487	1.0
Gauge Pin for 72" Tool	SR2-72	40488	1.2
Gauge Pin for 84" Tool	SR2-84	40489	1.5
Clamp Bar Nut w/Screws	SR-CBNS	42085	0.5

REPLACEMENT PARTS — ALUMINUM MSRT TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Rivet Guide Locator Assembly	SR747-AL	43022	0.2
Gauge Pin Guide with Spring and Cotter Pin-1 Hole	SR24-AL	43024	0.1
Gauge Pin Guide with Spring and Cotter Pin-3 Hole	SR25-AL	43023	0.1
Stepped Anvil Plate-5 Hole	SR22SAAL	43061	1.7
Stepped Anvil Plate-8 Hole	SR27SAAL	43062	2.5
Anvil Plate Screws (50/Package)	SRPS-AL	43027	0.7
Gauge Pin for 30" Tool	SR2-30-AL	43038	0.5
Gauge Pin for 36" Tool	SR2-36-AL	43039	0.6
Gauge Pin for 42" Tool	SR2-42-AL	43040	0.7
Gauge Pin for 48" Tool	SR2-48-AL	43041	0.8
Gauge Pin for 60" Tool	SR2-60-AL	43042	1.0
Gauge Pin for 72" Tool	SR2-72-AL	43043	1.2
Gauge Pin for 84" Tool	SR2-84-AL	43044	1.5
Gauge Pin for 96" Tool	SR2-96-AL	43045	2.0
Clamp Bar Nut w/Screws	SR91-AL	43029	0.5

REPLACEMENT CLAMP BAR ASSEMBLY FOR STEEL AND ALUMINUM MSRT TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Cambered Clamp Bar Assembly for 30" Tool	SR9-30-AL	43030	3.8
Cambered Clamp Bar Assembly for 36" Tool	SR9-36-AL	43031	4.1
Cambered Clamp Bar Assembly for 42" Tool	SR9-42-AL	43032	5.3
Cambered Clamp Bar Assembly for 48" Tool	SR9-48-AL	43033	6.2
Cambered Clamp Bar Assembly for 60" Tool	SR9-60-AL	43034	6.8
Cambered Clamp Bar Assembly for 72" Tool	SR9-72-AL	43035	7.5
Cambered Clamp Bar Assembly for 84" Tool	SR9-84-AL	43036	7.9
Cambered Clamp Bar Assembly for 96" Tool	SR9-96-AL	43037	8.5

PARTS REQUIRED TO SPAN THE ENTIRE WIDTH OF THE ALUMINUM MSRT TOOL

BELT WIDTH		SR700	SR747	SR24	SR25	SR22SA, SR27SA
in.	mm.	MULTIPLE GUIDE BLOCKS	RIVET GUIDE LOCATOR ASSEMBLIES	GAUGE PIN GUIDE	GAUGE PIN GUIDE	ANVIL PLATE COMPLETE
30	750	4	8	3	4	4
36	900	5	10	4	5	5
42	1050	6	12	5	6	6
48	1200	7	14	6	7	7
60	1500	9	18	8	9	9
72	1800	11	22	10	11	11
84	2130	13	26	12	13	13
96	2430	14	28	13	14	14

PARTS REQUIRED TO SPAN THE ENTIRE WIDTH OF STEEL SR TA OR MSRT TOOLS

BELT WIDTH		SR700	SR747	SR24	SR25	SR22SA, SR27SA
in.	mm.	MULTIPLE GUIDE BLOCKS	RIVET GUIDE LOCATOR ASSEMBLIES	GAUGE PIN GUIDE	GAUGE PIN GUIDE	ANVIL PLATE COMPLETE
30	750	5	10	4	5	5
36	900	6	12	5	6	6
42	1050	7	14	6	7	7
48	1200	8	16	7	8	8
60	1500	10	20	9	10	10
72	1800	12	24	11	12	12
84	2130	14	28	13	14	14



Flexco® SR™ Scalloped Edge® Rivet Hinged Fasteners

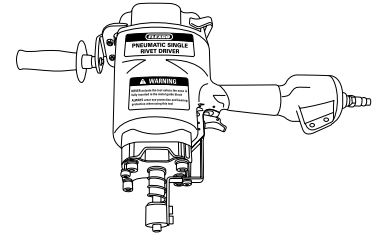
POWER INSTALLATION TOOLS

PNEUMATIC SINGLE RIVET DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Pneumatic Single Rivet Driver*	PNEUDRIVE1	41992	44.0
5 Rivet Pattern SR™ Steel Guide Blocks	35RD-GB5-4	42000	10.0
8 Rivet Pattern SR™ Steel Guide Blocks (For installation of R8 or R9)	35RD-GB8-4	41998	12.0
BR6 Steel Guide Block	35RD-BR6GB-4	43063	11.0
BR10 Steel Guide Block	35RD-BR10GB-4	43064	14.2
Nose Piece	PDNP	41999	3.1
Nose Piece Safety	PDNPS	42036	0.8
Tool Bumper	PDBUMP	42037	0.4
O-Ring Kit	PDORING	42038	0.2
Handle	PDHANDLE	42039	0.2
HARDWARE Kit-screws	PDHK	42040	0.6
CYLINDER	PDCYL	42041	1.2
Nose Spring	PDNSS	42042	0.1
Piston Rod	PDPR	42043	1.0
Trigger Valve	PDTVA	42044	0.1
Regulator Kit With Air Hose	FPD-RK	43008	7.8
Stand Alone Regulator	SAATR	42016	4.5
Air Hose Assembly	PSRD-AH	42522	3.8

*Includes one Pneumatic Single Rivet Driver, one Regulator, one Air Hose, Instruction Manual, and Safety Glasses.

- Works with Standard MSRT and MBRTA Application Tools
- Works with steel guide blocks – sold separately
- Works with Rapid Loader™ Rivet Strips with washers



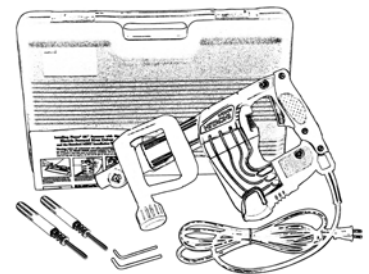
ELECTRIC POWERED RIVET DRIVER KIT

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Standard Kit *	EPRDSSK-1	42082	25.6
Straight Shank Replacement Drive Rod	EPRDSS-DR	42083	2.0
Step Shank ** Replacement Drive Rod	EPRDVS-DR	41078	2.0

*Kit includes Driver, two Custom Drive Rods, Convenient Carrying Case.

**For use with previous model: EPRDVS-K-1.

- For use with standard 110 volt electric
- Works with standard MSRT and MBRTA application tools and guide blocks

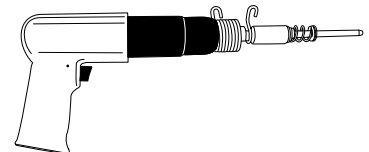


AIR POWERED RIVET DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Air Powered Rivet Driver-Complete*	PTRDK	41835	5.0
REPLACEMENT PARTS			
Air Powered Rivet Driver	PTAH	41834	4.5
Retaining Spring	PTRD-RS	41837	0.3
Drive Rod with Hold Down Spring and Washer	PTRD-DR	41777	1.0
Hold Down Spring and Washer	DR-SW	41836	0.1

*Includes Air Powered Rivet Driver, Retaining Spring, and Drive Rod with Hold Down Spring and Washer.

- Requires a minimum 90 psi for operation
- Works with standard MSRT and MBRTA application tools and guide blocks



 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



How Flexco® Bolt Solid Plate Fasteners Work

Strength of this fastener is derived from the compression of the plates, mounted above and below the belt, with high tensile strength bolts. This "compression" distributes the splice tension across the full width of each fastener plate. The holding ability is, thereby, increased by not solely relying upon the bolts to resist pull-out.

Additional strength and resistance to pull-out is obtained from the specially formed teeth on each plate. These teeth imbed deep into the belt carcass, without damaging the carcass fibers.

A tight butt splice is achieved through the exaggerated bolt hole spacing in the templet which forces the belt end together. Flexco® Bolt Solid Plate Fasteners permit natural conformance with troughing or transition idlers.

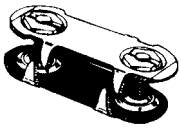
140, 190 and 2-1/2 size fasteners are specifically designed for thinner belting, allowing increased compression, greater reach-back, and more fastener plates per belt width.

Applications	Installation Method	What You Need for Installation
Higher-tension main haulage belts in - Coal - Grain Elevators - Hard-Rock - Aggregate Plants - Mining - Steel Mills - Foundries	Holes are punched in belt quickly and accurately with a templet and boring tool. Fasteners are installed on-site with portable, hand, or power tools.	- Fastener Plates - Bolts & Nuts - Templet - Belt Punch - Wrench - Bolt Horn - Flexco Installation Tool - Impact Tool or Carpenter's Brace
How to Specify the Correct Flexco® Bolt Solid Plate Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness after skive. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - When using self-cleaning wing pulleys, subtract 20% of the overall diameter to calculate the minimum pulley diameter. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, steel is recommended. MegAlloy®. For superior resistance to wear and abrasion. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. Everdur®. Spark-free material compared to steel and fully non-magnetic. Flexco®VP®. Rubber covered steel top plates.	No Hinge Pin Required.

Flexco® Bolt Solid Plate Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range		Recommended Min. Pulley Diameter When installing a 45 degree splice the minimum pulley diameter is reduced by 25%.			
	For Belt Tension Rating Up To:	For Belt Strength Up To:	Measured After Skive		Operating Tension 75-100% of Fastener Rating		Operating Tension Under 75% of Fastener Rating	
	PIW	kN/m	in.	mm	in.	mm	in.	mm
1	150	260	3/16-7/16	5-11	12	300	10	250
140*, 140VP	225	400	3/16-7/16	5-11	14	350	12	300
190, 190VP	375	650	5/16-9/16	8-14	18	450	16	400
1-1/2	300	520	7/16-11/16	11-17	18	450	16	400
2, 2VP	440	770	9/16-13/16	14-21	30	760	28	710
2-1/4	620	1080	9/16-1-3/16	14-30	36	920	34	860
2-1/2	450	790	3/4-1	19-25	42	1050	42	1050
3	560	980	15/16-1-1/4	24-32	48	1220	48	1220

Note: When used with extra long bolts the maximum belt thickness is 1-7/8" (48 mm) for No. 2-1/4 and 2" (50 mm) for No. 3.



Flexco® Bolt Solid Plate Fasteners

FASTENERS

"E" BOX 25 FASTENER SETS

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
STEEL		MEGALLOY® TOP & BOTTOM PLATES, STEEL BOLTS & NUTS		STAINLESS – 300 SERIES		EVERDUR		
1E	20002	140EMAP	20364	140ES	20034	140EE	20090	2.9
140E	20000	190EMAP	20365	190ES	20035	190EE	20091	4.6
190E	20001							4.8
1-1/2E	20004	1-1/2EMAP	20366	1-1/2ES	20038	1-1/2EE	20094	5.9
2E	20005	2EMAP	20367	2ES	20039	2EE	20095	8.0
2-1/4E	20006	2-1/4EMAP	20368	2-1/4ES	20040	2-1/4EE	20096	10.8
2-1/4E-LB	20028							11.3
2-1/2*	20007							6.4
3*	20008							7.0
3LB*	20029							7.1

*10 Fastener Sets

"E" BOX 25 FASTENER SETS

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
MEGALLOY® TOP PLATES BALANCE STEEL		300 SERIES STAINLESS TOP PLATES, BALANCE STEEL		1/8" RUBBER-COVERED T.P. BALANCE STEEL		
140EMA	20330	140EST	20118			4.0
190EMA	20331	190EST	20119			4.6
1-1/2EMA	20334	1-1/2EST	20122			5.5
2EMA	20335	2EST	20123			7.6
2-1/4EMA	20336	2-1/4EST	20124	2-1/4ERCT	20191	10.3

"C" BUCKET (100 FASTENER SETS – BOTTOM PLATES PRE-ASSEMBLED)

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
STEEL		MEGALLOY® TOP PLATES BALANCE STEEL		MEGALLOY® TOP & BOTTOM PLATES, STEEL BOLTS & NUTS		STAINLESS - 300 SERIES		EVERDUR		
1C	20014	1CMA	20327	140CMA	20340	140CS	20044	140CE	20102	10.9
140C	20012	140CMA	20340	190CMA	20341	190CS	20045	190CE	20103	15.7
190C	20013	190CMA	20341	1-1/2CMA	20344	1-1/2CS	20048			21.9
1-1/2C	20016	1-1/2CMA	20344	1-1/2CMAP	20372	2CS	20049			30.3
2C	20017	2CMA	20345	2CMAP	20373					42.3
2-1/4C	20018	2-1/4CMA	20346							32.0
2-1/2L*	20052									34.9
3L*	20053									37.0
3LWLB*	20047									

*L Buckets are in quantities of 50.

FLEXCO® VP™ FASTENERS

RUBBER COVERED TOP PLATES BALANCE STEEL				RUBBER COVERED TOP PLATES MEGALLOY® BOTTOM PLATES			
BOX*				BOX*			
ORDERING NUMBER	ITEM CODE	PLATES PER STRIP	STRIPS PER BOX	ORDERING NUMBER	ITEM CODE	PLATES PER STRIP	STRIPS PER BOX
140VP	20057	6	5	140VPMA	20081	6	5
190VP	20056	6	5	190VPMA	20060	6	5
2VP	20058	4	6				
BUCKET				BUCKET			
140VPB	20061	6	16	140VPBMA	20082	6	16
190VPB	20059	6	16	190VPBMA	20080	6	16
2VPB	20083	4	24				

*Box quantities provide enough fasteners to splice a 36" (900 mm) belt.

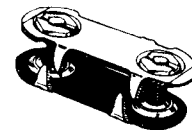
FASTENER SETS

REQUIRED FOR VARIOUS BELT WIDTHS

BELT WIDTH	FASTENER SIZE 1, 140 & 190				FASTENER SIZE 1-1/2, 2 & 2-1/4				FASTENER SIZE 2-1/2 & 3			
	90°		45°		90°		45°		90°		45°	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
12	300	10	9	12	12	8	7	10	9	6	6	7
18	450	15	14	20	19	12	11	15	15	9	9	11
24	600	20	19	27	26	16	16	21	21	12	12	16
30	750	25	24	34	33	20	20	27	27	16	15	21
36	900	30	29	41	41	24	24	33	32	19	19	25
	1000		33	45		26		36		21		28
42	1050	35	34	48	48	28	28	39	38	22	22	30
48	1200	40	39	56	55	32	32	44	44	26	25	35
54	1350	45	44	63	62	36	36	50	49	29	28	39
60	1500	50	50	70	69	40	40	56	55	32	32	44
72	1800	61	60	85	83	49	48	68	67	39	38	53

NOTE: Required fastener sets may vary from those listed depending on exact fastener size.





INSTALLATION TOOLS

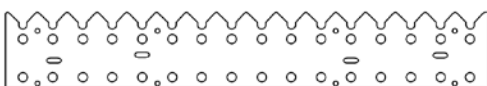
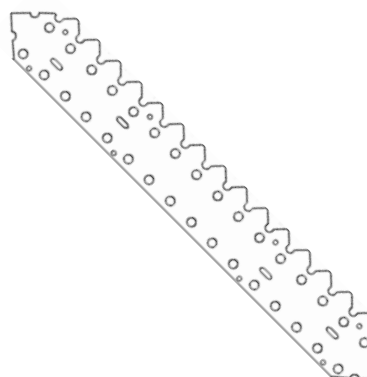
90° TEMPLATES

BELT WIDTH		ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	1		140		190		
12"	300	1-12	30516	140-12	30483	190-12	30500	1.3
14"	350	1-14	30517	140-14	30484	190-14	30501	1.5
16"	400	1-16	30518	140-16	30485	190-16	30502	1.7
18"	450	1-18	30519	140-18	30486	190-18	30503	1.9
20"	500	1-20	30520	140-20	30487	190-20	30504	2.1
24"	600	1-24	30521	140-24	30488	190-24	30505	2.6
26"	650					190-26	30506	2.6
28"	700					190-28	30507	3.0
30"	750	1-30	30524	140-30	30491	190-30	30508	3.3
36"	900	1-36	30525	140-36	30492	190-36	30509	3.9
42"	1050	1-42	30526	140-42	30493	190-42	30510	4.5
48"	1200	1-48	30527	140-48	30494	190-48	30511	4.8
60"	1500			140-60	30496	190-60	30513	5.9
				1-1/2		2		
12"	300			1-1/2-12	30548	2-12	30564	1.2
18"	450			1-1/2-18	30551	2-18	30567	1.9
20"	500			1-1/2-20	30552			1.8
24"	600			1-1/2-24	30553	2-24	30569	2.5
30"	750			1-1/2-30	30556	2-30	30572	3.1
36"	900			1-1/2-36	30557	2-36	30573	3.8
42"	1050			1-1/2-42	30558	2-42	30574	4.4
48"	1200			1-1/2-48	30559	2-48	30575	5.2
54"	1350			1-1/2-54	30560	2-54	30576	5.6
60"	1500			1-1/2-60	30561	2-60	30577	6.6
72"	1800			1-1/2-72	30562	2-72	30578	7.2
2-1/4				2-1/2		3		
20"	500			2-1/2-20	30600			2.9
24"	600	2-1/4-24	30585	2-1/2-24	30601			3.5
30"	750	2-1/4-30	30588	2-1/2-30	30604			4.4
36"	900	2-1/4-36	30589	2-1/2-36	30605	3-36	30620	5.3
42"	1050	2-1/4-42	30590	2-1/2-42	30606	3-42	30621	6.2
48"	1200	2-1/4-48	30591	2-1/2-48	30607	3-48	30622	7.1
54"	1350	2-1/4-54	30592	2-1/2-54	30608			7.9
60"	1500	2-1/4-60	30593	2-1/2-60	30609	3-60	30624	8.8
72"	1800	2-1/4-72	30594	2-1/2-72	30610	3-72	30625	10.6

45° TEMPLATES*

ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	WT. LBS.
1		140		190		
1-12-45	30673					1.1
1-18-45	30676			190-18-45	30661	2.3
1-24-45	30678	140-24-45	30647	190-24-45	30663	3.0
1-30-45	30681	140-30-45	30650	190-30-45	30666	3.7
1-36-45	30682	140-36-45	30651	190-36-45	30667	4.5
		140-42-45	30652	190-42-45	30668	5.2
1-48-45	30684	140-48-45	30653	190-48-45	30669	6.0
		140-60-45	30655	190-60-45	30671	7.5
		1-1/2		2		
		1-1/2-18-45	30707			2.0
		1-1/2-24-45	30709	2-24-45	30725	3.0
		1-1/2-30-45	30712	2-30-45	30728	3.7
		1-1/2-36-45	30713	2-36-45	30729	5.3
		1-1/2-42-45	30714	2-42-45	30730	5.2
		1-1/2-48-45	30715			6.0
		1-1/2-60-45	30717	2-60-45	30733	7.5

*NOTE: When installing a 45 degree splice the minimum pulley diameter is reduced by 25%.



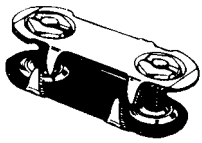
NAILS FOR TEMPLATES

ORDERING NUMBER	ITEM CODE	WT. LBS.	NAILS/PKG. (Approx.)
8D	30437	1.0	90

☐ **Stock Items** (non-shaded) carried in factory inventory.

☐ **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

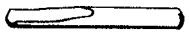
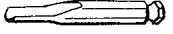
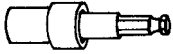
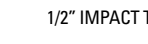
Non-Listed Items are available. Request quote for price and delivery.



Flexco® Bolt Solid Plate Fasteners

INSTALLATION TOOLS

HAND & POWER TOOLS

HAND TOOLS	DESCRIPTION	FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOLT HOLE DIAMETER	WT. LBS.
	BOLT HORN 		2BH	30480		.1
	BOLT BREAKER (Two Per Package) 	1,140,190 & RP1	110	30474	1/4"	1.2
		1½, 2, 2¼ & RP2	112*	30475	5/16"	1.4
		1,140,190, RP1, 1½, 2, 2¼ & RP2	110-112*	30595	1/4", 5/16"	1.9
		2½ & 3	113*	30479	3/8"	2.0
	PUNCH 	1,140,190 & RP1	P1P	30460	1/4"	.1
		1½, 2, 2¼ & RP2	P2P	30461	5/16"	.2
		2½ & 3	P3P	30462	3/8"	.3
	BORING BIT 	1,140,190 & RP1	B1B	30468	1/4"	.1
		1½, 2, 2¼ & RP2	B2B	30469	5/16"	.1
		2½ & 3	B3B	30470	3/8"	.1
POWER TOOLS	WRENCH 	1,140,190 & RP1	S1S	30442	1/4"	.2
		1½, 2, 2¼ & RP2	S2S	30443	5/16"	.2
		2½ & 3	S3S	30444	3/8"	.2
	POWER PUNCH 	1,140,190 & RP1	HP1	30463	1/4"	.2
		1½, 2, 2¼ & RP2	HP2	30464	5/16"	.2
		2½ & 3	HP3	30465	3/8"	.2
	POWER BORING BIT 	1,140,190 & RP1	HB1	30471	1/4"	.1
		1½, 2, 2¼ & RP2	HB2	30472	5/16"	.1
		2½ & 3	HB3	30473	3/8"	.1
	POWER WRENCH GREEN RED BLUE 	1,140,190 & RP1	HW1	30447	1/4"	.3
		1½, 2, 2¼ & RP2	HW2	30448	5/16"	.3
		2½ & 3	HW3	30449	3/8"	.4
	QUICK CHANGE CHUCK 1/2" DRIVE 		5552	30481		.4
	1/2" IMPACT TOOL 		30453	30453		8.9

*Sizes 110-112, 112 & 113 are straight bolt breakers – no bend.

FLEXCO-LOK®

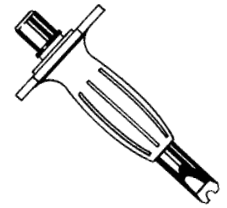
Belt tape 100' per carton

FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.	TAPE WIDTH
140, 1	FL7C	30888	.8	7/16"
190	FL11C	30889	1.0	11/16"
1-1/2, 2, 2-1/4				



CRACKING CHISEL

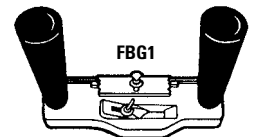
NUT SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
1, 140 or 190	C1C	30438	1.2
1-1/2, 2, 2-1/4	C2C	30439	1.2
2-1/2-3	C3C	30499	1.6



FLEXCO® BELT GROOVER

(7/16" wide groove path)

ORDERING NUMBER	ITEM CODE	WT. LBS.
FBG1	31978	1.8
EXTRA BLADES		
HSP3	31980	0.1



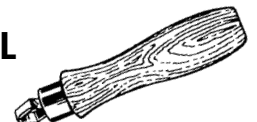
FLEXCO® SILICONE LUBRICANT

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. LBS.
SL5-1 (aerosol)	30932	1	1.4
SLP5-1 (pump)	30931	1	1.4



FLEXCO® BELT IDENTIFICATION TOOL

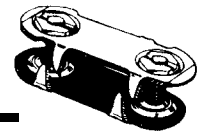
ORDERING NUMBER	ITEM CODE	WT. LBS.
BT-1	31075	.06



ROUTER COUNTERSINKING TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Template Guide	RTG-2	30890	.08
Router Templet	FRT-1	30875	0.7
Router Bit	RT-5/8	30877	0.2

Flexco® Bolt Solid Plate Fasteners

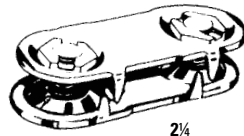


RIP REPAIR FASTENERS

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
STEEL			
RP1E	20010	25	4.7
RP1C	20022	100	19.1
RP2E	20011	25	10.2
RP2C	20023	100	38.7
2-1/4E	20006	25	10.6
2-1/4C	20018	100	43.0
STAINLESS			
RP1ES	20041	25	4.9
RP2ES	20042	25	10.1
2-1/4ES	20040	25	10.7
EVERDUR			
2-1/4EE	20096	25	11.6

TURTLE® FASTENER-STEEL

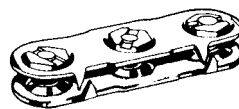
ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
16	20206	50	4.3



2 1/4



RP1



RP2



16

RIP REPAIR SELECTION INFORMATION

Belt Thickness		Fastener Size
in.	mm.	
3/8-9/16	10-14	No. 16
1/4-1/2	6-13	RP1
3/8-13/16	10-21	RP2
9/16-1-3/16	14-30	2-1/4

Note: Use extra long bolts for thicker belts.

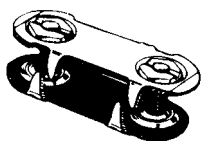
RIP REPAIR KITS

DESCRIPTION	QUANTITY	ORDERING NUMBER	ITEM CODE	WT. LBS.
1/4" to 1/2" (6 mm to 13 mm) Belt Thickness Range After Skive				
RIP REPAIR KIT COMPLETE		RP1C-RRK	30053	21.4
Includes items as listed below:				
RP1C Fasteners, 100 pcs.	1	RP1C	20022	19.1
2BH Bolt-Horn Assy Tool	1	2BH	30480	.1
110 Bolt Breakers (pair)	1	110	30474	1.2
HP1 Power Punch	1	HP1	30463	.2
HB1 Power Boring Bit	1	HB1	30471	.1
HW1 Power Wrench	2	HW1	30447	.3
5552 Quick Change Chuck	1	5552	30481	.4
3/8" to 13/16" (10 mm to 21 mm) Belt Thickness Range After Skive				
RIP REPAIR KIT COMPLETE		RP2C-RRK	30054	41.0
Includes items as listed below:				
RP2C Fasteners, 100 pcs.	1	RP2C	20023	38.7
2BH Bolt-Horn Assy Tool	1	2BH	30480	.1
112 Bolt Breakers (pair)	1	112	30475	1.2
HP2 Power Punch	1	HP2	30464	.2
HB2 Power Boring Bit	1	HB2	30472	.1
HW2 Power Wrench	2	HW2	30448	.3
5552 Quick Change Chuck	1	5552	30481	.4
15/16" to 1 1/4" (24 mm to 32 mm) Belt Thickness Range After Skive				
RIP REPAIR KIT COMPLETE		3L-RRK	30070	38.1
Includes items as listed below:				
3L Fasteners, 50 pcs.	1	3L	20053	34.9
2BH Bolt-Horn Assy Tool	1	2BH	30480	.1
113 Bolt Breakers (pair)	1	113	30479	2.0
HP3 Power Punch	1	HP3	30465	.2
HB3 Power Boring Bit	1	HB3	30473	.1
HW3 Power Wrench	2	HW3	30449	.4
5552 Quick Change Chuck	1	5552	30481	.4

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.



Flexco® Bolt Solid Plate Fasteners

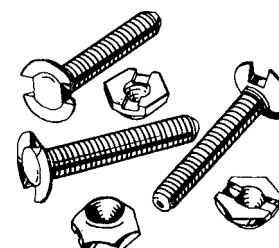
Exclusive Piloted Bolt Design Simplifies Installation:

The new piloted bolt is currently being phased in to replace standard bolt designs.

To order the new piloted bolts as they become available, use standard bolt ordering numbers.

EXTRA BOLTS PER 100

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. LBS.	ORDERING NUMBER / ITEM CODE	WT. LBS.	ORDERING NUMBER / ITEM CODE	WT. LBS.
	STEEL		STAINLESS – 300 SERIES		EVERDUR	
1	20398	2.1				
140 & 190	20399	2.4	20400	2.3	20397	2.4
RP1	20398	2.1			20397	2.4
1-1/2, 2 & RP2	20406	4.1	20407	4.0	20409	4.6
2-1/4	20410	4.8	20411	4.9	20412	5.4
2-1/4 XL	20419	6.9				
2-1/2 & 3	20414	7.2				
2-1/2 & 3 XL	20413	8.5				



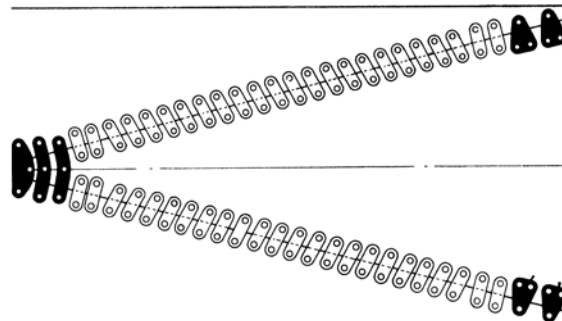
EXTRA NUTS PER 100

FOR FASTENER NUMBER	ORDERING NUMBER / ITEM CODE	WT. LBS.	ORDERING NUMBER / ITEM CODE	WT. LBS.	ORDERING NUMBER / ITEM CODE	WT. LBS.
	STEEL		STAINLESS – 300 SERIES		EVERDUR	
1, 140, 190 & RP1	20377	0.8	20381	0.7	20387	0.8
1-1/2,						
2, 2-1/4, & RP2	20378	1.1	20382	1.1	20388	1.2
2-1/2 & 3	20379	2.2				

WEDLOK®

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Splice Kit*	2W	20200	4.0
Everdur Splice Kit	2WE	20197	4.0
Stainless Splice Kit	2WS	20201	4.0
Leading End Kit	2WL	20202	3.0
Trailing End Kit	2WT	20203	2.9
Templet Set	T2W	20204	6.3
72" Side Templet	T2WS72	20205	7.6

*300 Series Stainless Top Plates, Balance Steel.

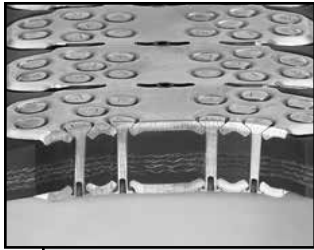


WEDLOK SPLICE KIT

 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available.
Request quote for price and delivery.



How Flexco® Rivet Solid Plate Fasteners Work

The Flexco® BR™ fastener offers longer service life in demanding, higher-tension applications and is an excellent replacement for vulcanized splicing in a wide range of industries.

Designed for high strength synthetic carcass belting, the fastener is installed with a staggered pattern of rivets to ensure maximum grip on the belt fibers. Working between these fibers without severing them, the strength of the belt is left intact. The specially-shaped head of each pilot nail

works with the installation tool's anvil plate to "self-set" the rivets.

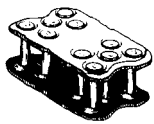
The same hammer blows that drive and set the rivets also tightly compress the fastener plates for the strongest possible splice. The broad width and heavy gauge of the plates give extended wear life. These plates compress uniformly and are specially coined so there are no high spots or edges to hang up.

Applications	Installation Method	What You Need for Installation
- Sand - Gravel - Crushed Stone - Grain - Coal - Cement - Salt	Designed for fast, simple installation. All that is needed is a hammer and the portable MBRT tool. Belt ends and fastener strip are held in proper alignment. Upon proper alignment, the rivets can be hammer-driven and set from the top side of belt.	- Fasteners - Rivets - Flexco Installation Tool - Hammer
How to Specify the Correct Flexco® Rivet Solid Plate Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness after skive. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - When using self-cleaning wing pulleys, subtract 20% of the overall diameter to calculate the minimum pulley diameter. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. For most applications, plated steel is recommended. MegAlloy®. For superior resistance to wear and abrasion. Stainless Steel. Stainless Steel provides extra resistance to abrasion, magnetic attraction and corrosion from acids and chemicals. Everdur®. Spark-free material compared to steel and fully non-magnetic.	No Hinge Pin Required.

Flexco® Rivet Solid Plate Fastener Selection Chart

Fastener Size	Fastener Rating		Belt Thickness Range		Recommended Min. Pulley Diameter			
	For Belt Tension Rating Up To:	For Belt Strength Up To:	Measured After Skive		Operating Tension 75-100% of Fastener Rating		Operating Tension Under 75% of Fastener Rating	
	PIW	kN/m	in.	mm	in.	mm	in.	mm
BR6	400*	700*	3/16-21/32	5-16.5	14	350	12	300
BR10	650	1140	7/32-11/16	5.5-17.5	18	450	16	400
BR14	800	1400	13/32-15/16	10-24	36	920	34	860

*Contact Flexco Engineering for applications greater than 400 PIW (700 kN/m).



Flexco® BR™ Rivet Solid Plate Fasteners

FASTENERS



Order each component separately for a complete splice: Fasteners + Rivets

NOTE:

In most cases, fastener strip length is not equal to belt width. Order by belt width.

FLEXCO® BR6 FASTENERS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm	STEEL		
24	600	BR6-SE-24	40658	4.6
30	750	BR6-SE-30	40682	5.7
36	900	BR6-SE-36	40683	7.0
42	1050	BR6-SE-42	40684	8.0
		STAINLESS		
24	600	BR6S-SE-24	40769	4.6
30	750	BR6S-SE-30	40787	5.7
36	900	BR6S-SE-36	40790	6.9
42	1050	BR6S-SE-42	40791	7.8
		EVERDUR		
24	600	BR6E-SE-24	42152	5.3
30	750	BR6E-SE-30	42153	6.4
36	900	BR6E-SE-36	42154	7.7
42	1050	BR6E-SE-42	42155	8.7

Each box of BR6 fasteners contains 9-Plate fastener strips. Two splices per box.

FLEXCO® BR6 MEGALLOY®

ORDERING NUMBER	ITEM CODE	WT. LBS.
BR6MA-SE	41776	5.5

Each box of BR6 MegAlloy contains 45 fastener sets. Ten 9-Plate fastener strips for 60"/1500 mm of splicing.

FLEXCO® BR10 & BR14 FASTENERS

FASTENER METAL	ORDERING NUMBER	ITEM CODE	WT. LBS.
STEEL	BR-10-SE	40750	8.0
MEGALLOY®	BR-10MA-SE	40752	7.9
STAINLESS	BR-10S-SE	40751	8.1
EVERDUR	BR-10E-SE	40753	7.9
STEEL	BR-14	40755	12.9
MEGALLOY®	BR-14MA	40756	13.1

Each box contains 35 fastener sets. Ten 7-Plate fastener strips.

ADDITIONAL FASTENER PARTS

DESCRIPTION	PKG. QTY.	ORDERING NUMBER	ITEM CODE	WT. LBS.
Hold Down Clips for BR10	23	BR101	40786	.5
Hold Down Clips for BR14	23	BR141	40788	.4
Black Plastic Retainers	49	BR103	40789	.1

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and **Special Length** Cards are available. Request quote for price and delivery.

Fasteners and Rivets Required for one BR6 Joint

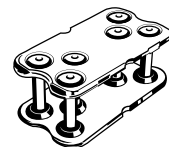
BELT WIDTH		FASTENER SETS REQUIRED	RIVETS REQUIRED
in.	mm		
24	600	18	108
30	750	22	132
36	900	27	162
42	1050	31	186
48	1200	36	216
60	1500	44	264
72	1800	54	324
84	2130	62	372
96	2430	72	432

Flexco® Rivet Solid Plate Fasteners And Rivets Required For one BR10 or BR14 Joint and Various Belt Widths

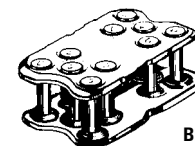
BELT WIDTH		SETS OF BR-10 OR BR-14 FASTENERS REQUIRED	RIVETS NEEDED FOR COMPLETE SPLICE	
in.	mm		BR-10	BR-14
18	450	10	100	140
24	600	14	140	196
26	650	15	150	210
28	700	16	160	224
30	750	17	170	238
36	900	21	210	294
42	1000	23	230	322
	1050	24	240	336
	1200	27	270	378
48		28	280	392
54	1350	31	310	434
60		35	350	490
72	1800	41	410	574
		42	420	588
	2100	48	480	672

RIVET SELECTION CHART

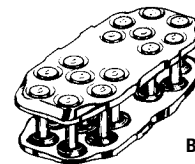
FASTENER SIZE	BELT THICKNESS RANGE		RIVET SIZE
	in.	mm	
BR6	3/16 - 9/32	5-7	AA
	1/4 - 11/32	6.5-9	A
	5/16 - 13/32	8-10.5	B
	3/8 - 15/32	9.5-12	C
	7/16 - 17/32	11-13.5	C/D
	1/2 - 19/32	13-15	D
BR10	9/16 - 21/32	14-16.5	E
	7/32-5/16	5.5-8	SRA
	9/32-3/8	7-9.5	SRB
	11/32-7/16	9-11	SRC
	13/32-1/2	10-13	SRD
	15/32-9/16	12-14	SRD
BR14	17/32-5/8	13.5-16	SRE
	19/32-11/16	15-17.5	SRE
	13/32-1/2	10-13	SRD
	15/32-9/16	12-14	SRE
	17/32-5/8	13.5-16	SRE
	19/32-11/16	15-17.5	SRG
	21/32-3/4	16.5-19	SRH
	23/32-13/16	18-20.5	SRI
	25/32-7/8	20-22	SRJ
	27/32-15/16	21.5-24	SRK



BR6



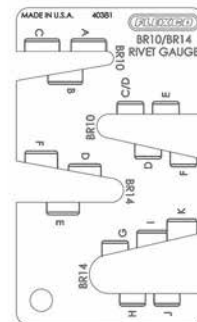
BR10



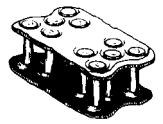
BR14

RIVET SELECTION GAUGE

ORDERING NUMBER	ITEM CODE	WT. LBS.
BR6	41829	0.1
BR10-BR14	40381	0.1



Flexco® BR™ Rivet Solid Plate Fasteners



RIVETS



Self-setting, pre-assembled with pilot nails

STEEL

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (100 Rivets)			
SRAA-100	40509	100	.8
SRA-100	40539	100	.9
SRB-100	40540	100	1.0
SRC-100	40541	100	1.1
BOX (250 Rivets)			
SRAA	40508	250	2.2
SRA	40527	250	2.3
SRB	40528	250	2.5
SRC	40529	250	2.6
SRC/D	40538	250	2.8
SRD	40530	250	2.9
SRE	40531	250	3.1
SRF	40532	250	3.1
SRG	40533	250	3.2
SRH	40534	250	3.4
SRI	40535	250	3.5
SRJ	40536	250	3.6
SRK	40537	250	3.7
BUCKET (2000 Rivets)			
SRAA-2M	40424	2000	16.1
SRA-2M	41190	2000	16.6
SRB-2M	41191	2000	18.1
SRC-2M	41192	2000	20.2
SRC/D-2M	41193	2000	21.2
SRD-2M	41194	2000	21.9
SRE-2M	41195	2000	23.1
SRF-2M	41196	2000	24.4
SRG-2M	41197	2000	24.9
SRH-2M	41198	2000	25.1
SRI-2M	41199	2000	25.9

STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. LBS.
BOX (250 Rivets)			
SRAA-S	40468	250	2.1
SRA-S	40542	250	2.3
SRB-S	40543	250	2.5
SRC-S	40544	250	2.6
SRC/D-S	40548	250	2.8
SRD-S	40545	250	2.9
SRE-S	40546	250	3.1
SRF-S	40547	250	3.1
SRG-S	40523	250	3.2
SRH-S	40522	250	3.4
SRI-S	40506	250	16.7
SRJ-S	40507	250	18.4
SRK-S	40520	250	19.9
SRL-S	40519	250	4.2
BUCKET (2000 Rivets)			
SRAA-S-2M	40762	2000	16.6
SRA-S-2M	41200	2000	17.1
SRB-S-2M	41201	2000	18.9
SRC-S-2M	41202	2000	20.6
SRC/D-S-2M	41203	2000	21.3
SRD-S-2M	41204	2000	21.9
SRE-S-2M	41205	2000	22.9
SRF-S-2M	41206	2000	23.5
SRG-S-2M	41207	2000	24.7
SRH-S-2M	41208	2000	25.1
SRI-S-2M	41181	2000	26.3
SRJ-S-2M	41183	2000	27.5
SRK-S-2M	41185	2000	28.7
SRL-S-2M	41781	2000	29.9

RAPID LOADER™ RIVET STRIPS

Self-setting, pre-assembled with pilot nails

FOR FLEXCO® BR6

32 Strips / 768 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. LBS.
Size	Color Code			
STEEL				
AA	Gray	CBR6AA	40094	10.0
A	Red	CBR6A	41785	10.5
B	White	CBR6B	41786	11.0
C	Blue	CBR6C	41788	11.0
C/D	Orange	CBR6C/D	41792	11.5
D	Green	CBR6D	41793	12.0
E	Purple	CBR6E	41794	12.0
F	Yellow			
STAINLESS (TYPE 430)				
AA	Gray	CBR6AA-S	40096	10.0
A	Red	CBR6A-S	41795	10.0
B	White	CBR6B-S	41796	10.5
C	Blue	CBR6C-S	41797	11.0
C/D	Orange	CBR6C/D-S	41798	11.5
D	Green	CBR6D-S	41799	12.0
E	Purple	CBR6E-S	41800	12.0
F	Yellow			
EVERDUR				
AA	Gray	CBR6AA-E	40563	10.0
A	Red	CBR6A-E	40564	10.5
B	White	CBR6B-E	40565	11.0
C	Blue	CBR6C-E	40031	11.5

FOR FLEXCO® BR10

60 Strips / 1200 Rivets per Bucket

ORDERING NUMBER	ITEM CODE	WT. LBS.
CSRLA	40857	13.00
CSRLB	40858	13.92
CSRLC	40859	14.84
CSRLC/D	40860	15.56
CSRLD	40861	16.06
CSRLE	40862	16.62
CSRLF	40863	17.34
CSRLA-S	40978	12.90
CSRLB-S	40979	13.80
CSRLC-S	40980	14.92
CSRLC/D-S	40981	15.31
CSRLD-S	40982	15.92
CSRLE-S	40983	16.48
CSRLF-S	40984	16.94

RAPID LOADER™ RIVET STRIPS

WITH WASHERS

For use with the Flexco® Pneumatic Single Rivet Driver

FOR FLEXCO® BR6

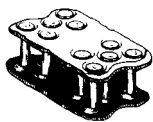
32 Strips/768 Rivets per Bucket

DESCRIPTION		ORDERING NUMBER	ITEM CODE	WT. LBS.
Size	Color Code			
STEEL				
AA	Gray	CBR6AA-W	40095	10.0
A	Red	CBR6A-W	42065	10.5
B	White	CBR6B-W	42066	11.0
C	Blue	CBR6C-W	42067	11.0
C/D	Orange	CBR6C/D-W	42068	11.5
D	Green	CBR6D-W	42069	12.0
E	Purple	CBR6E-W	42070	12.0
F	Yellow			
G	Black			
STAINLESS (TYPE 430)				
AA	Gray	CBR6AA-S-W	40097	10.0
A	Red	CBR6A-S-W	42071	10.0
B	White	CBR6B-S-W	42072	10.5
C	Blue	CBR6C-S-W	42073	11.0
C/D	Orange	CBR6C/D-S-W	42074	11.5
D	Green	CBR6D-S-W	42075	12.0
E	Purple	CBR6E-S-W	42076	12.0
F	Yellow			
G	Black			
EVERDUR				
AA	Gray	CBR6AA-E-W	40566	10.0
A	Red	CBR6A-E-W	40567	10.5
B	White	CBR6B-E-W	40568	11.0
C	Blue	CBR6C-E-W	40080	11.5

FOR FLEXCO® BR10

60 Strips/1200 Rivets per Bucket

ORDERING NUMBER	ITEM CODE	WT. LBS.
CSRLA-W	40891	13.00
CSRLB-W	40892	13.92
CSRLC-W	40893	14.84
CSRLC/D-W	40895	15.56
CSRLD-W	40897	16.06
CSRLE-W	40898	16.62
CSRLF-W	40899	17.34
CSRLG-W	40901	17.90
CSRLA-S-W	40955	12.90
CSRLB-S-W	40956	13.80
CSRLC-S-W	40957	14.92
CSRLC/D-S-W	40958	15.31
CSRLD-S-W	40959	15.92
CSRLE-S-W	40961	16.48
CSRLF-S-W	40969	16.94
CSRLG-S-W	40971	17.52



Flexco® BR™ Rivet Solid Plate Fasteners

INSTALLATION TOOLS

Multiple Rivet Applicator Tool

For Power Installation of Flexco® BR™ Fasteners, see page 94.



MBRTA APPLICATOR TOOL Complete (For BR10 and BR14)

Includes two SR759 Multiple Drive Rods, BR500D Multiple Guide Blocks, one SR-50 Driver Tool, one BR151 Bridge Removal Tool, one Nut Driver, two 4 lb. Hammers, Lubricant and Metal Tool Box.

TOOL WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	MULTIPLE GUIDE BLOCKS INCLUDED
in.	mm				
30	750	MBRTA-30	40927	111.3	4
36	900	MBRTA-36	40928	115.5	5
42	1050	MBRTA-42	40920	125.0	6
48	1200	MBRTA-48	40921	166.6	7
60	1500	MBRTA-60	40922	178.6	9
72	1800	MBRTA-72	40923	192.3	10
84	2130	MBRTA-84	40924	227.8	12
96	2430	MBRTA-96	40925	263.2	14

ALUMINUM MBRT6 APPLICATOR Complete (For BR6 only)

Includes one BR359 three prong multiple drive rod, two BR300 multiple guide blocks, one BR151 bridge removal tool, one 4 lb. hammer, and lubricant.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.	MULTIPLE GUIDE BLOCKS REQUIRED TO SPAN TOOL WIDTH
in.	mm				
30	750	MBRT6-30-AL	41089	75.0	5
36	900	MBRT6-36-AL	41097	85.0	7
42	1050	MBRT6-42-AL	41098	92.0	8
48	1200	MBRT6-48-AL	41099	106.0	9
60	1500	MBRT6-60-AL	41107	120.0	11
72	1800	MBRT6-72-AL	41123	136.0	13
84	2130	MBRT6-84-AL	41124	156.0	15
96	2430	MBRT6-96-AL	41126	173.0	18

ALUMINUM MBRT10 APPLICATOR Complete (For BR10 only)

Includes one SR759 five prong multiple drive rod, two BR500D multiple guide blocks, one BR151 bridge removal tool, one 4 lb. hammer, and lubricant.

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
30	750	MBRT10-30-AL	41138	79.0
36	900	MBRT10-36-AL	41139	89.0
42	1050	MBRT10-42-AL	41148	97.0
48	1200	MBRT10-48-AL	41149	105.0
60	1500	MBRT10-60-AL	41152	124.0
72	1800	MBRT10-72-AL	41153	141.0
84	2130	MBRT10-84-AL	41168	161.0
96	2430	MBRT10-96-AL	41179	177.0

MBRT TOOL COMPONENTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Multiple Guide Block-Blue, BR6	BR300	40882	3.8
Multiple Drive Rod-3 Prong	BR359	41187	1.0
Multiple Guide Block-Yellow, BR10, BR14	BR500D	41016	3.0
Multiple Drive Rod-5 Prong	SR759	41055	.9
BR6 Steel Guide Block*	35RD-BR6GB-4	43063	11.0
BR10 Steel Guide Block*	35RD-BR10GB-4	43064	14.2
Nut Driver	41008	41008	.5
Driver Tool Complete	SR-50	40510	.8
Bridge Removal Tool	BR151	40760	.5
Silicone Lubricant (Aerosol)	SL5-1	30932	1.4
Silicone Lubricant (Pump Spray)	SLP5-1	30931	1.4
Four lb. Hammer	4FH	30435	5.3

* For use with the Flexco® Pneumatic Single Rivet Driver.

ACCESSORY TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Repair Tool Kit Complete	BRR-1014	40794	3.8
Center Block w/Screws	BRR-11	40796	.6
Center Punch	BRR-DP	40793	.1
Flexco Belt Groover	FBG1	31978	1.8
Extra Blades	HSP3	31980	.1

METAL TOOL BOX FOR SR™ and BR™ APPLICATOR TOOLS

DESCRIPTION	ORDERING NUMBER/ITEM CODE	WT. LBS.
36" Tool Box	40988	41.2
42" or 48" Tool Box	40990	48.2
60" Tool Box	40991	73.0

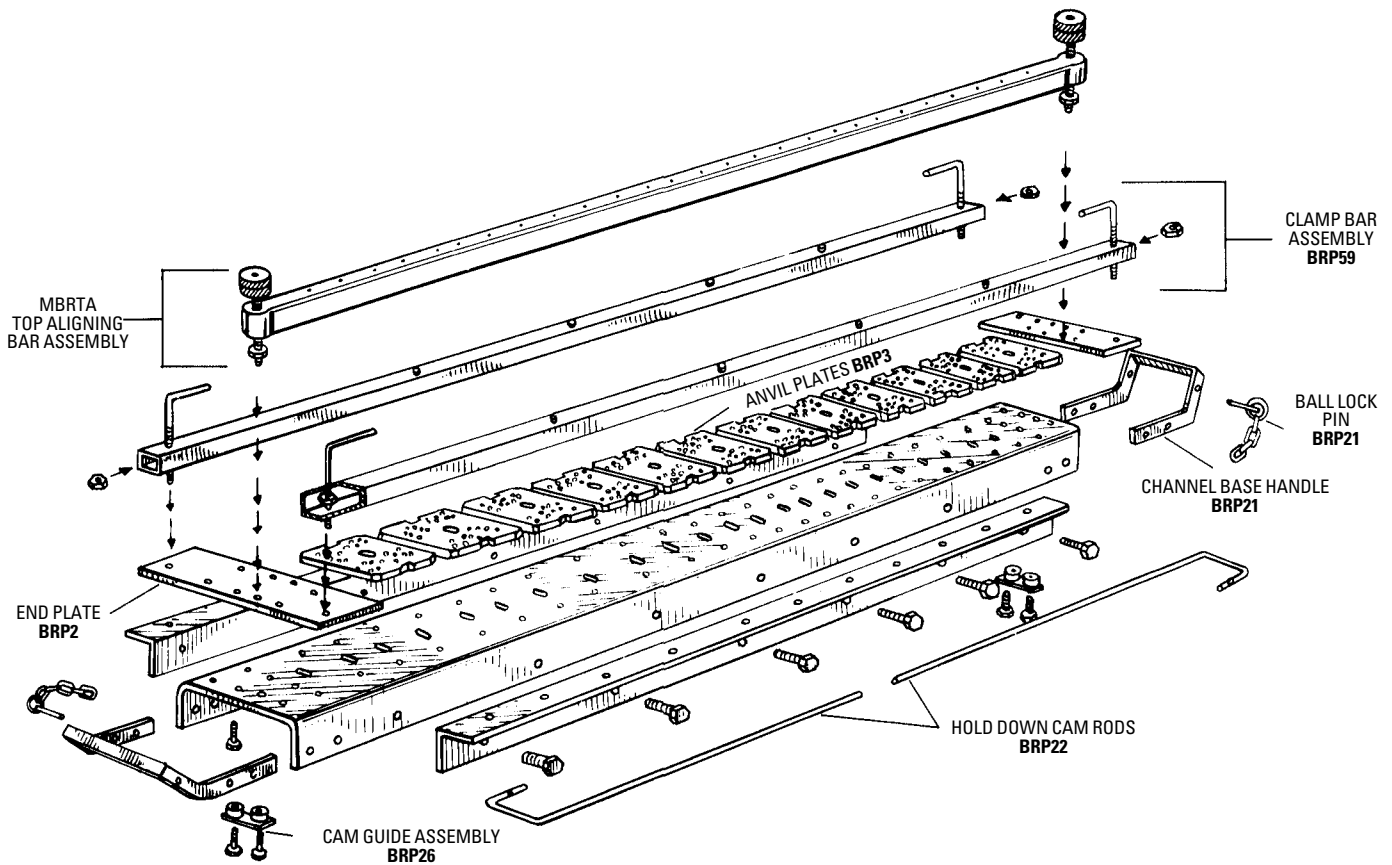
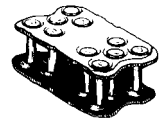
BELT CUTTERS/SKIVER

Please refer to pages 106,108.

Aluminum Content

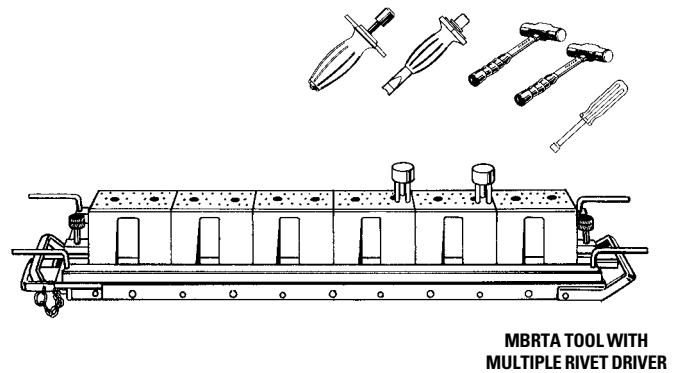
ALUMINUM ALLOY TYPE	PERCENT	
	Mg-Magnesium	Ti-Titanium
5356	5.5	0.2
6005	0.6	0.1
6061	1.0	0.0
7075	2.5	0.0

Flexco® BR™ Rivet Solid Plate Fasteners



MBRTA APPLICATOR TOOL REPLACEMENT PARTS

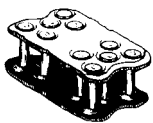
DESCRIPTION	TOOL WIDTH in. mm	ORDERING NUMBER	ITEM CODE	WT. LBS.
Clamp Bar Assembly	30"	BRP59-30	40800	5.1
	36"	BRP59-36	40801	5.7
	42"	BRP59-42	40802	6.3
	48"	BRP59-48	40803	7.0
	60"	BRP59-60	40804	7.9
MBRTA Top Aligning Bar Assembly (Includes two end plates and fasteners)	30"	BR-530	41020	4.7
	36"	BR-536	41021	5.0
	42"	BR-542	41022	5.3
	48"	BR-548	41023	6.0
	60"	BR-560	41024	7.4
Channel Base Assembly (Includes Channel Base, Anvil plates, End plates, and Gauge Rod Guides)	42"	BRP100-42	40915	51.0
	48"	BRP100-48	40916	58.0
	60"	BRP100-60	40918	72.5
	72"	BRP100-72	40919	87.0
Anvil Plate Assembly (includes screws)		BRP3	40907	.9
Anvil Plate Screws		BRPS	40908	.5
Channel Base Handle		BRP21	40930	.6
Ball Lock Pin w/Chain		BRP31	40960	.1
Hold Down Cam Rods (Includes Two)	30"	BRP22-30	40962	.6
	36"	BRP22-36	40963	.6
	42"	BRP22-42	40964	.6
	48"	BRP22-48	40965	.6
	60"	BRP22-60	40966	.9
Cam Guide Assembly		BRP26	40970	.1
End Plate Assembly		BRP2	40975	1.9



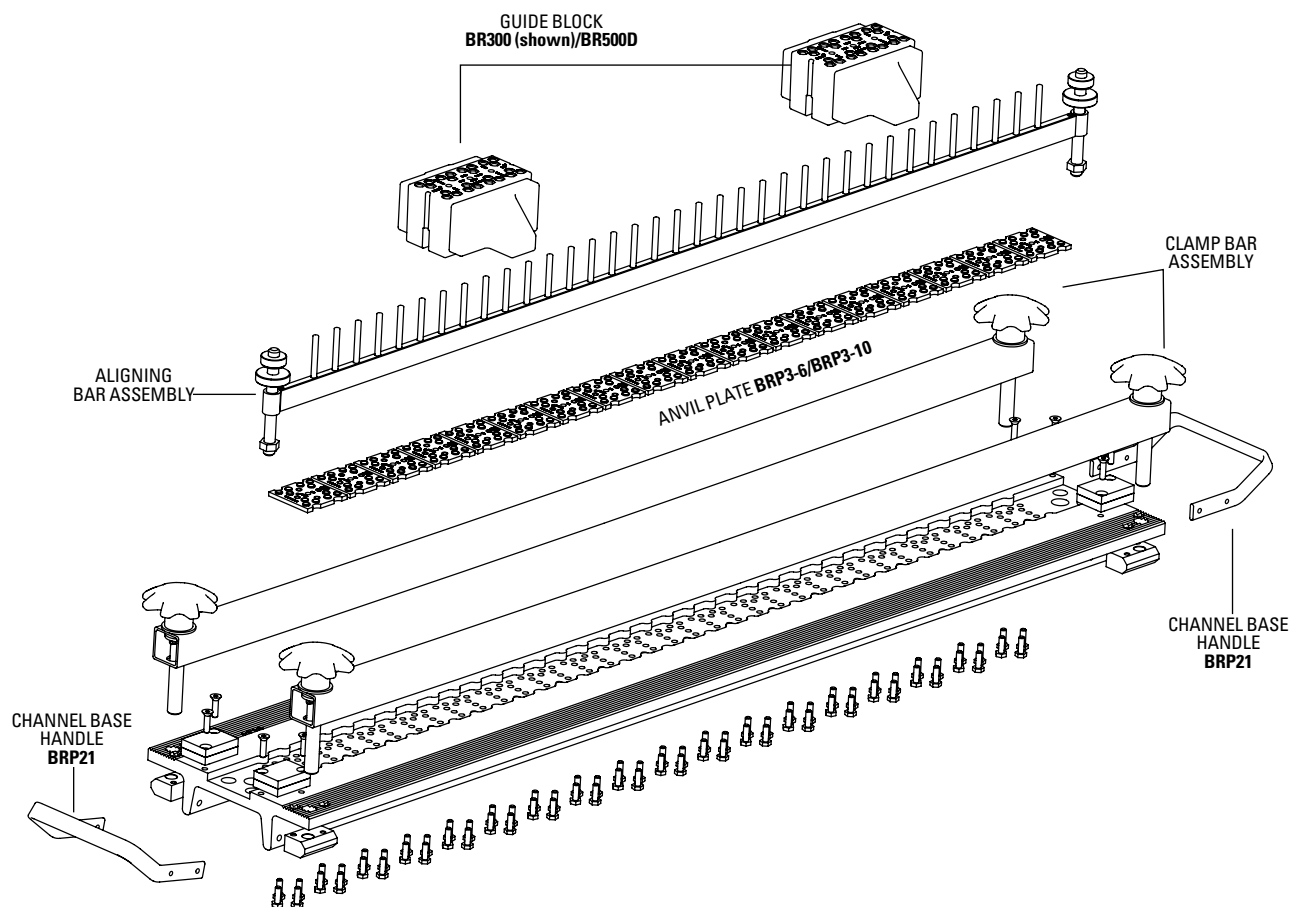
Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



Flexco® BR™ Rivet Solid Plate Fasteners



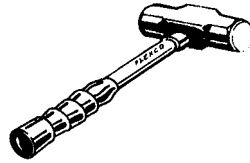
ALUMINUM MBRT6/MBRT10 APPLICATOR TOOL – REPLACEMENT PARTS

DESCRIPTION	TOOL WIDTH		BR6/BR10		
	in.	mm	ORDERING NUMBER	ITEM CODE	WT. LBS.
BR6 & BR10 Clamp Bar Assembly	30"	750	BRP6-10AL30CB	41915	7.7
	36"	900	BRP6-10AL36CB	41916	8.3
	42"	1050	BRP6-10AL42CB	41917	9.0
	48"	1200	BRP6-10AL48CB	41918	9.7
	60"	1500	BRP6-10AL60CB	41919	10.4
	72"	1800	BRP6-10AL72CB	41920	11.0
	84"	2130	BRP6-10AL84CB	41921	11.6
	96"	2430	BRP6-10AL96CB	41922	12.0
Aligning Bar Assembly			BR6		
	30"	750	BRP6AL-30AB	41906	4.7
	36"	900	BRP6AL-36AB	41907	5.0
	42"	1050	BRP6AL-42AB	41908	5.3
	48"	1200	BRP6AL-48AB	41909	5.6
	60"	1500	BRP6AL-60AB	41910	6.2
	72"	1800	BRP6AL-72AB	41911	6.6
	84"	2130	BRP6AL-84AB	41912	7.0
	96"	2430	BRP6AL-96AB	41913	7.4
			BR10		
			BRP10AL-30AB	41924	4.7
			BRP10AL-36AB	41925	5.0
			BRP10AL-42AB	41926	5.3
			BRP10AL-48AB	41927	5.6
			BRP10AL-60AB	41928	6.2
			BRP10AL-72AB	41929	6.6
			BRP10AL-84AB	41930	7.0
			BRP10AL-96AB	41931	7.4

Heavy-Duty Belt Maintenance Tools

HAMMERS

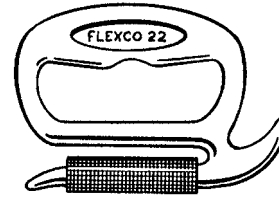
ORDERING NUMBER	ITEM CODE	WT. LBS.
4FH	30435	5.3
6FH	30375	7.3



FLEXCO® BELT GRIPS

GRIPS BELTS UP TO 5/8" (16 mm) SOLD BY THE PAIR

ORDERING NUMBER	ITEM CODE	WT. LBS.
22	30882	2.5



FLEXCO® SILICONE LUBRICANT

ORDERING NUMBER	ITEM CODE	PKG. QTY.	WT. LBS.
SL5-1 (aerosol)	30932	1	1.4
SLP5-1 (pump)	30931	1	1.4



SILVER INK BELT MARKING PEN

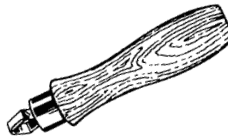
Sold Individually

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. LBS.
M-4	01350	0.1



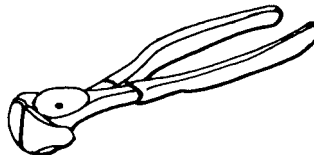
FLEXCO® BELT IDENTIFICATION TOOL

ORDERING NUMBER	ITEM CODE	WT. LBS.
BT-1	31075	.06



BELT NIPPER

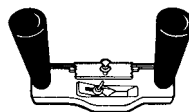
ORDERING NUMBER	ITEM CODE	WT. LBS.
BN-1	50003	.8



FLEXCO® BELT GROOVER

(7/16" WIDE GROOVE PATH)

ORDERING NUMBER	ITEM CODE	WT. LBS.
FBG1	31978	1.8
EXTRA BLADES		
HSP3	31980	0.1

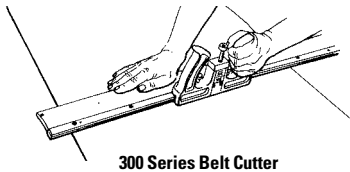


 **Stock Items** (non-shaded) carried in factory inventory.

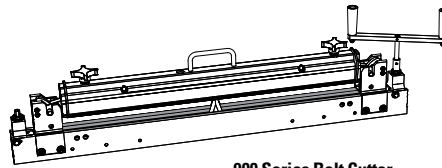
 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

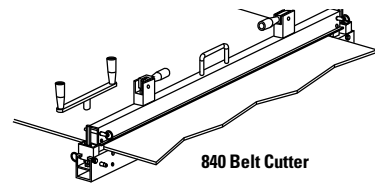
Heavy-Duty Belt Maintenance Tools



300 Series Belt Cutter



900 Series Belt Cutter



840 Belt Cutter

300 SERIES STRAIGHT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter Complete	12"	300	300312	30900	14.2
	18"	450	300318	30901	15.6
	24"	600	300324	30902	17.4
	30"	750	300330	30903	19.1
	36"	900	300336	30904	20.0
	42"	1050	300342	30905	26.1
	48"	1200	300348	30906	27.9
	60"	1500	300360	30907	32.8
Cutter Base Only	30"	750	330	30937	10.8
	36"	900	336	30938	12.3
	42"	1050	342	30939	14.0
	48"	1200	348	30940	15.6
	60"	1500	360	30941	18.9
"E" Base Only			324E	30961	9.0
			330E	30962	10.8
			336E	30963	12.4
			348E	30964	15.8
			360E	30965	18.9
Connecting Bar			30027	30910	4.6
Cutter Head Only			300	30908	2.4
Cutter Blade			30023	30909	.2
for belts up to 1 1/8" thick					
Cutter Blade - Long			30023L	30913	.2
for belts up to 1 9/16" thick					
Extra Nails (90/Package)			8D	30437	1.0

For Curved Belt Cutter, See Page 80 Bolt Hinged Fastener Section.

900 SERIES BELT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter complete for belts up to 1.5" (38 mm)	24"	600	900924	04200	32.0
	36"	900	900936	04143	39.0
	48"	1200	900948	04144	45.0
	60"	1500	900960	04145	53.0
	72"	1800	900972	04146	61.0
	84"	2130	900984	04147	69.0
Replacement Blade Kit			900CBK	04149	0.2
Drive Handle Assembly				04140	2.0

Aluminum Content-900 Series

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6005	0.6	0.1
6061	1.0	0.0
7075	2.5	0.0

840 SERIES ALUMINUM BELT CUTTER

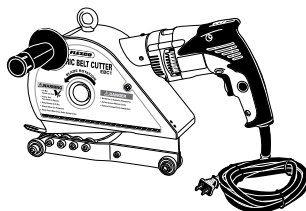
DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Cutter complete for belts up to 3/8" - 1" thick	36"	900	840836	32267	25.0
	48"	1200	840848	32268	31.0
	60"	1500	840860	32269	37.0
	72"	1800	840872	32270	42.0
	84"	2130	840884	32271	48.0
Drive Handle Assembly			820/840VA	32272	2.0
Extra Blade (with screw)			820/840-1CB	32273	0.5
Extra Long Blade 1.25"			820/840-1XLCB	32294	0.5
Optional Squaring Device			840SD	32274	2.0

Aluminum Content-840 Series

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6061	1.00%	0%

ELECTRIC BELT CUTTER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Electric Cutter Complete	EBC1	30001	30.0
Electric Cutter Complete	EBC2	30002	40.0
Cordless Electric Cutter Complete	CEBC1	30018	30.0
Cordless Electric Cutter Complete	CEBC2	30019	40.0
Electric Cutter Complete 220V	EBC1-220	30011	30.0
Electric Cutter Complete 220V	EBC2-220	30012	40.0
Cordless Electric Cutter Complete 220V	CEBC1-220	30021	30.0
Cordless Electric Cutter Complete 220V	CEBC2-220	30022	40.0



Electric Belt Cutter with cord

Cutting Capacity-Electric Belt Cutter

BELT TYPE	EBC1/CEBC1		EBC2/CEBC2	
	IMPERIAL	METRIC	IMPERIAL	METRIC
Rubber	Up to 1"	Up to 25 mm	Up to 2"	Up to 50 mm
PVC	Up to 360 PIW	Up to 630 kN/m	Up to 1140 PIW	Up to 2000 kN/m

ELECTRIC BELT CUTTER

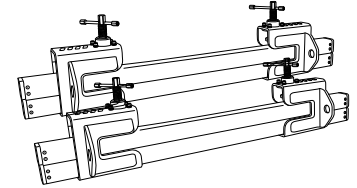
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Spare Parts List			
Replacement blade for EBC1/CEBC1	EBC1-B	30003	2.0
Replacement blade for EBC2/CEBC2	EBC2-B	30004	2.8
Replacement electric hammer drill for EBC1	EBC1-DR	30005	7.5
Replacement electric hammer drill for EBC2	EBC2-DR	30006	12.1
Replacement electric hammer drill for EBC1-220	EBC1-220-DR	30013	7.5
Replacement electric hammer drill for EBC2-220	EBC2-220-DR	30014	12.1
Replacement cordless hammer drill for CEBC1	CEBC1-DRNS4A	37043	12.8
Replacement cordless drill for CEBC2	CEBC2-DR18V	30040	12.3
Replacement battery 4Ah	CEBC1/CEBC2-BAT4A	37076	1.5
Replacement battery 5Ah	CEBC1/CEBC2-BAT5A	37447	1.5
Replacement coupling for EBC1	EBC1CLPG	30016	0.2
Replacement coupling for EBC2	EBC2CLPG	30017	0.2
Replacement coupling for CEBC1	CEBC1CPLG	30031	0.2
Replacement coupling for CEBC2	CEBC2CPLG	30032	0.2
Replacement eye bolt for EBC1 & EBC2	EBC-EB	30007	0.9
Replacement handle for EBC1 & EBC2	EBC-H	30008	0.4
Replacement bearing kit for EBC1 & EBC2	EBC/CEBC-BK	30024	1.1
Retrofit rail kit for EBC1/CEBC1	EBC1-RK	30033	1.3
Retrofit rail kit for EBC2/CEBC2	EBC2-RK	30034	1.6

Heavy-Duty Belt Maintenance Tools

TUG™ HD® BELT CLAMPS

Complete Set

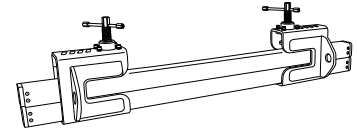
DESCRIPTION	BELT WIDTH		6 TON			8 TON		
	in.	mm	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
A TUG™ HD® Belt Clamp set includes four aluminum clamp bars and four steel clamp ends.	Up to 36	Up to 900	TUG6-36-AL	31700	134.0	TUG8-36-AL	31706	178.0
	Up to 42	Up to 1050	TUG6-42-AL	31701	141.0	TUG8-42-AL	31707	189.0
	Up to 48	Up to 1200	TUG6-48-AL	31702	148.0	TUG8-48-AL	31708	200.0
	Up to 54	Up to 1400	TUG6-54-AL	31703	155.0	TUG8-54-AL	31709	211.0
	Up to 60	Up to 1600	TUG6-60-AL	31704	162.0	TUG8-60-AL	31710	222.0
	Up to 72	Up to 1800	TUG6-72-AL	31705	176.0	TUG8-72-AL	31711	244.0
	Up to 84	Up to 2200	N/A			TUG8-84-AL	31712	266.0
	Up to 96	Up to 2400	N/A			TUG8-96-AL	31713	288.0



TUG™ HD® BELT CLAMPS

Pair of Clamps

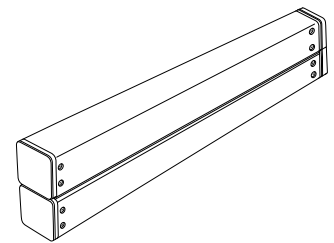
DESCRIPTION	BELT WIDTH		6 TON			8 TON		
	in.	mm	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
A pair of TUG™ HD® Belt Clamp includes two aluminum clamp bars and two steel clamp ends.	Up to 36	Up to 900	TUG6P-36-AL	31714	67.0	TUG8P-36-AL	31720	89.0
	Up to 42	Up to 1050	TUG6P-42-AL	31715	71.0	TUG8P-42-AL	31721	95.0
	Up to 48	Up to 1200	TUG6P-48-AL	31716	74.0	TUG8P-48-AL	31722	100.0
	Up to 54	Up to 1400	TUG6P-54-AL	31717	78.0	TUG8P-54-AL	31723	106.0
	Up to 60	Up to 1600	TUG6P-60-AL	31718	81.0	TUG8P-60-AL	31724	111.0
	Up to 72	Up to 1800	TUG6P-72-AL	31719	88.0	TUG8P-72-AL	31725	122.0
	Up to 84	Up to 2200	N/A			TUG8P-84-AL	31726	133.0
	Up to 96	Up to 2400	N/A			TUG8P-96-AL	31727	144.0



TUG™ HD® BELT CLAMPS

Pair of Replacement Bars

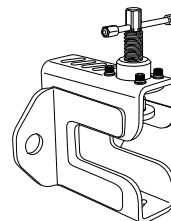
DESCRIPTION	BELT WIDTH		6 TON			8 TON		
	in.	mm	ORDERING NUMBER	ITEM CODE	WT. LBS.	ORDERING NUMBER	ITEM CODE	WT. LBS.
A pair of TUG™ HD® Belt Clamps replacement bars includes two aluminum clamp bars.	12	300	TUG6B-12-AL	31728	7.0	TUG8B-12-AL	31735	11.0
	Up to 36	Up to 900	TUG6B-36-AL	31729	21.0	TUG8B-36-AL	31736	33.0
	Up to 42	Up to 1050	TUG6B-42-AL	31730	25.0	TUG8B-42-AL	31737	39.0
	Up to 48	Up to 1200	TUG6B-48-AL	31731	28.0	TUG8B-48-AL	31738	44.0
	Up to 54	Up to 1400	TUG6B-54-AL	31732	32.0	TUG8B-54-AL	31739	50.0
	Up to 60	Up to 1600	TUG6B-60-AL	31733	35.0	TUG8B-60-AL	31740	55.0
	Up to 72	Up to 1800	TUG6B-72-AL	31734	42.0	TUG8B-72-AL	31741	66.0
	Up to 84	Up to 2200	N/A			TUG8B-84-AL	31742	77.0
	Up to 96	Up to 2400	N/A			TUG8B-96-AL	31743	88.0



TUG™ HD® BELT CLAMPS

Replacement Clamp End

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
A TUG™ HD® Replacement Clamp End includes one steel clamp end.	TUG6E	31744	23.0
	TUG8E	31747	28.0



Aluminum Content-TUG Clamps

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
6061	1.00%	0%

TUG™ HD® BELT CLAMPS

Replacement Parts

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Tug Clamp Turn Handle	TUGH	31792	0.5
Tug 6 Clamp Screw	TUG6S	31793	3.0
Tug 8 Clamp Screw	TUG8S	31794	3.4
Tug 6 End Cap	TUG6C	31798	0.8
Tug 8 End Cap	TUG8C	31799	1.0

Stock Items (non-shaded) standard lead time is 3 working days.

Made To Order Items (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available. Request quote for price and delivery.

Heavy-Duty Belt Maintenance Tools

FAR-PUL™ HD® BELT CLAMPS

Load Capacity up to 3 tons (2.7 metric tons) when used with two 1-1/2 ton (1.4 metric ton) come-a-longs.

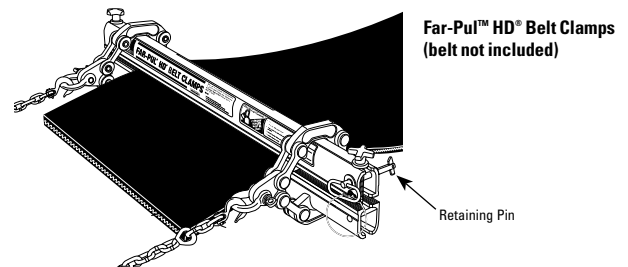
DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Belt Clamp Complete includes: 4 Belt Clamp Bars and 4 Belt Clamp Scissors	Up to 30"	Up to 750	LSHD30	30393	93.0
	Up to 36"	Up to 900	LSHD36	30394	99.0
	Up to 42"	Up to 1050	LSHD42	30395	106.0
	Up to 48"	Up to 1200	LSHD48	30396	112.0
	Up to 54"	Up to 1350	LSHD54	30397	119.0
	Up to 60"	Up to 1500	LSHD60	30398	127.0
30" Belt Clamp Bar Set*	Up to 72"	Up to 1800	LSHD72	30399	139.0
	Up to 30"	Up to 750	LSHDB30-2	30418	25.0
	Up to 36"	Up to 900	LSHDB36-2	30414	28.0
	Up to 42"	Up to 1050	LSHDB42-2	30421	32.0
	Up to 48"	Up to 1200	LSHDB48-2	30423	35.0
	Up to 54"	Up to 1350	LSHDB54-2	30424	38.0
60" Belt Clamp Bar Set*	Up to 60"	Up to 1500	LSHDB60-2	30430	42.0
	Up to 72"	Up to 1800	LSHDB72-2	30408	48.0
Steel Belt Clamp Scissor - Each			LSHDS	30392	10.5
Belt Locator Pin - includes Washer and Locking Nut			LSHDLP	30400	.15
Retaining Pin Kit			LSHD-RPK	30390	2.0
Clamp Bar Screw			LSHDCBS	30373	1.0
Clamp Bar Pivot Pin (Pair) - includes 2 roll pins			LSHDPP	30052	1.0

*Includes 2 Bars Per Set

Bar length = belt width + 10 inches

Aluminum Content-Far-Pul™ HD®

ALUMINUM ALLOY TYPE	PERCENT	
	Mg - Magnesium	Ti - Titanium
6061	1.00%	0%



FLEXCO® FSK™ BELT SKIVER

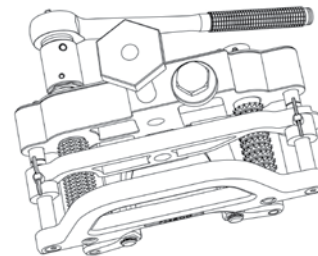
Width of Skive 2½" (64 mm)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Skiver Complete with Metal Fence*	FSK2M	32068	21.8
Skiver XL Complete with Metal Fence*	FSK2MXL	32070	23.6
Power Skiver Complete*	FSK2MP	30367	22.0
Power Skiver XL Complete*	FSK2MXLP	102978	24.0
Sharpening Stone		31987	0.5
REPLACEMENT PARTS			
Skiver Blade-Standard	FSK-1B	31996	0.3
Skiver Blade-High Wear	FSK-1BA	31999	0.3
Skiver Ratchet Assembly	FSK-1R	31991	1.8
Skiver Chain	FSK-1C	31992	0.4
Skiver Sprocket	FSK-1S	31993	0.2
Skiver Metal Fence Assembly for FSK2M	FSK2-FM	32069	1.5
Replacement Front Drive Roller Assembly	FSK2-FDRA	32052	0.6
Cordless Drill for FSK2MP	FSK2-DR18V	30403	2.8
Battery 5.5AH	FSK2-BAT5A	30368	2.2

*Comes with standard blade

FSK™ Belt Skiver - Skive Depth

Belt Skiver	For Belt Thickness		Skive Depth	
	in.	mm	in.	mm
FSK2M/FSK2MP	1/4" - 1-1/4"	6.5 - 32	1/16" - 3/8"	1.5 - 9.5
FSK2MXL/FSK2MXLP	7/8" - 1-3/4"	22.5 - 44.5	1/16" - 3/8"	1.5 - 9.5



 **Stock Items** (non-shaded) carried in factory inventory.

 **Made To Order Items** (shaded) allow one week for production. In most cases, the next standard stock item can be adapted to meet your requirements.

Non-Listed Items are available. Request quote for price and delivery.

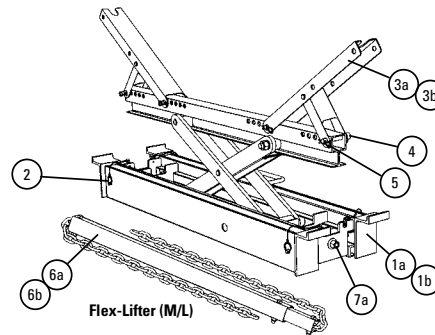
Heavy-Duty Belt Maintenance Tools

FLEX-LIFTER™ CONVEYOR BELT LIFTER

Easy and safe way to lift tensioned belts so mechanical splicing or other maintenance work can be done.

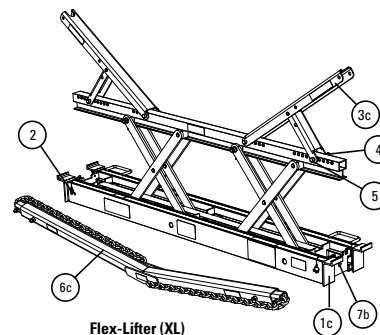
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Medium Flex-Lifter 36" - 60" (900 - 1500 mm) includes return bar	FL-M	76469	91.0
Large Flex-Lifter 48" - 72" (1200 - 1800 mm) includes return bar	FL-L	76470	128.0
XL Flex-Lifter 72" - 96" (1800 - 2400 mm) does not include return bar	FL-XL	76983	128.0
Flex-Lifter Cart	FLCK	77729	20.0

Lifts troughed or flat belts.
Lead time: 1 working day



Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
1a	Extension Leg - Medium	FLEL-M	76472	3.1
1b	Extension Leg - Large	FLEL-L	76473	3.7
1c	Extension Leg Kit - XL (includes 2 ext. legs)	FLELK-XL	76986	13.0
2	Extension Leg Pin (with lanyard)	FLELP	76474	0.1
3a	Trough Wing - Medium (with brace)	FLTW-M	76476	1.2
3b	Trough Wing - Large (with brace)	FLTW-L	76477	1.5
3c	Trough Wing - XL (with brace)	FLTW-XL	76985	4.2
4	Retainer Pin Pack (includes 4 pins)	FLRP	76478	1.0
5	Retainer Clip Pack (includes 4 clips)	FLCP	76479	0.1
6a	Return Lift Bar - Medium	FLRLB-M	76482	18.4
6b	Return Lift Bar - Large	FLRLB-L	76481	40.0
6c	V-Return Lift Bar - XL	FLVRL-XL	76984	63.0
7a	Shear Pin Kits - Medium/Large	FL-PKIT-ML	77250	0.3
7b	Shear Pin Kits - XL	FL-PKIT-XL	77251	0.5

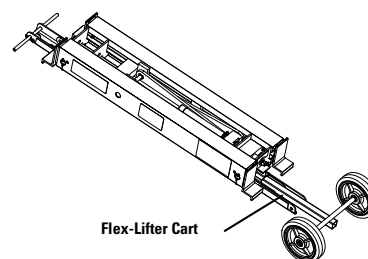


Safe Lifting Capacity

Height		Max. Weight			
		Medium/Large		XL	
in.	mm	lbs.	kg.	lbs.	kg.
0-1	0-25	500	225	1100	500
1-2	25-50	1000	450	1800	815
2-3	50-75	1500	675	2500	1140
3-4	75-100	2000	900	3200	1450
4-5	100-125	2500	1150	3700	1680
5-6	125-150	3000	1350	4600	2090
6-7	150-175	3500	1600	5300	2400
>7	>175	4000	1800	6000	2725

Aluminum Content Flex-Lifter

ALUMINUM ALLOY TYPE	PERCENT	
	Mg Magnesium	Ti Titanium
4043	0.05%	0.2%
5356	5.5%	0.2%
6005	0.6%	0.1%
6061	1.0%	0.0%
6063	0.7%	0.0%
7075	2.5%	0.0%



Belt Conveyor Products

Belt Positioner™

BELT POSITIONERS WITH RUBBER ROLLERS

SIZE	BELT WIDTH (Min-Max)		POSITIONER WIDTH (Min-Max)		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	in.	mm			
Small	18-24	450-600	24-34	600-850	RBP1R-S	90646	60.5
Medium	30-48	750-1200	34-56	850-1400	RBP1R-M	90647	73.5
Large	54-72	1350-1800	56-83	1400-2075	RBP1R-L	90648	94.0
Extra Large	72-96	1800-2400	72-120	1800-3000	RBP1R-XL	90649	182.0

Lead time: 1 working day

BELT POSITIONERS WITH STEEL ROLLERS

SIZE	BELT WIDTH (Min-Max)		POSITIONER WIDTH (Min-Max)		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm	in.	mm			
Small	18-24	450-600	24-34	600-850	RBP1S-S	74558	69.8
Medium	30-48	750-1200	34-56	850-1400	RBP1S-M	74559	84.6
Large	54-72	1350-1800	56-83	1400-2075	RBP1S-L	74560	109.5
Extra Large	72-96	1800-2400	72-120	1800-3000	RBP1S-XL	74561	199.6

Lead time: 1 working day

Use next larger size for belt widths between ranges.

NOTE: Idler Rollers on sizes S, M and L are 5" (125 mm) diameter and rated CEMA D. Idler Rollers on the XL size are 6" (150 mm) diameter and rated CEMA E.

REPLACEMENT ROLLERS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
4a	Small Rubber Roller	RBPRR-S	90650	7.9
	Medium Rubber Roller	RBPRR-M	90651	11.0
	Large Rubber Roller	RBPRR-L	90652	15.5
	Extra Large Rubber Roller	RBPRR-XL	90653	27.8
4b	Small Steel Roller	RBPSR-S	74562	12.2
	Medium Steel Roller	RBPSR-M	74563	16.5
	Large Steel Roller	RBPSR-L	74564	23.2
	Extra Large Steel Roller	RBPSR-XL	74565	36.6
5	Roller Retainer Kit*	RBPRET	73163	0.5

Idler rollers on sizes S, M and L are 5" (125 mm) diameter and rated CEMA D.

Idler rollers on the XL size are 6" (150 mm) diameter and rated CEMA E.

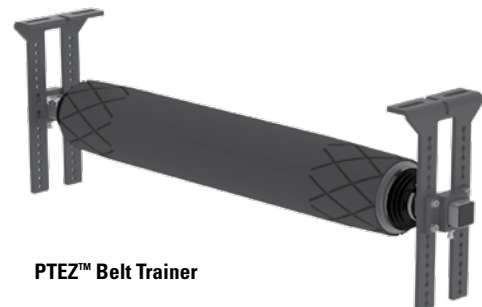
*Roller Retainer Kit not required for XL rollers (SDX style).

Lead time: 1 working day



Product Notes:

- The Positioner should be centered between two standard return rollers. For general applications—standard belts up to 72" (1800 mm): position the unit no closer than 3' (.9 M) to a return roller and no farther than 6' (1.8 M).
- Works on the return side of the conveyor using simple angled rollers mounted in a fixed position to quickly and continuously funnel the belt into the correct path.
- A "quick fix" solution for belts that consistently wander to one side.
- Typically installed before the tail pulley to keep the belt centered at the critical loading point. Center loading is the key to solving many top side tracking problems.
- Idler rollers make smooth contact with the return belt's bottom cover, eliminating excessive wear and damage to the belt's edges.
- Has no pivoting mechanism to freeze up and cause the unit to stop working.
- Once installed, no further adjustment is required.



PTEZ™ Belt Trainer

PTEZ™ Belt Trainer

PTEZ™ BELT TRAINER

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
in.	mm			
18	450	PTEZ-18	90265	120.0
24	600	PTEZ-24	90266	130.0
30	750	PTEZ-30	90267	140.0
36	900	PTEZ-36	90268	150.0
42	1050	PTEZ-42	90269	160.0
48	1200	PTEZ-48	90270	170.0

Lead time: 1 working day

Product Notes:

- Simple adjustable mounting brackets ensure quick and accurate installation.
- Urethane roller cover ensures long-lasting performance.
- Works in multiple applications, yet economical. Single-direction and reversing belts. Wet or dry conditions. Belts with edge damage or wear. Belts mistracking to one or both sides.
- Easy ordering and installation. Enhanced to meet instant demands for training solutions, the PTEZ is available on a one-working-day lead time. The simple brackets and component construction also ensure a quick and easy installation.
- Uses tapered and patterned roller to activate the trainer movement. Pivot influences direction while tilt increases the tension on the mistracked side—the result is two forces quickly moving the belt back to center.
- Works with mechanically fastened or vulcanized belts.

Belt Conveyor Products

V-Plow

V-PLOW*

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Extra Small	18-24"	450-600	CBV-XS	73131	53.0
Small	30-36"	750-900	CBV-S	73132	65.0
Medium	42-48"	1050-1200	CBV-M	73133	74.0
Large	54-60"	1350-1500	CBV-L	73134	115.0
72"	72"	1800	CBV-72	74389	150.0
84"	84"	2100	CBV-84	74390	175.0
96"	96"	2400	CBV-96	74391	200.0

*Use next larger size for belt widths between ranges.
Lead time: 1 working day



REPLACEMENT BLADE KITS*

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Extra Small	18-24"	450-600	VBK-XS	73190	4.5
Small	30-36"	750-900	VBK-S	73191	6.0
Medium	42-48"	1050-1200	VBK-M	73192	7.5
Large	54-60"	1350-1500	VBK-L	73193	9.0
72"	72"	1800	VBK-72	74457	13.0
84"	84"	2100	VBK-84	74458	15.0
96"	96"	2400	VBK-96	74459	17.0

*Kit includes blades and replacement blade bolts.
Lead time: 1 working day



OPTIONAL URETHANE BLADE KITS*

Typically provides 3 to 5 times longer wear life. PU blades are blue in color.

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
Extra Small	18-24"	450-600	VUBK-XS	75570	5.4
Small	30-36"	750-900	VUBK-S	75571	8.0
Medium	42-48"	1050-1200	VUBK-M	75572	10.5
Large	54-60"	1350-1500	VUBK-L	75573	13.0
72"	72"	1800	VUBK-72	75574	15.9
84"	84"	2100	VUBK-84	75575	18.5
96"	96"	2400	VUBK-96	75576	21.0

*Kit includes blades and replacement blade bolts.
Lead time: 1 working day

Product Notes:

- Exclusive blade design - 20° slant on leading edge spirals debris off the belt.
- Self-adjusting blade - the blade floats on the belt and self-adjusts as it wears.
- Unique blade adjuster - turnbuckle-type adjuster allows the blade to be accurately positioned to the belt.
- Easy to install - comes fully assembled and can be placed right into position on the conveyor.

 **Made To Order Items** (shaded) allow 10 working days for production.

Belt Conveyor Products

Flex-Lok™ Skirt Clamps

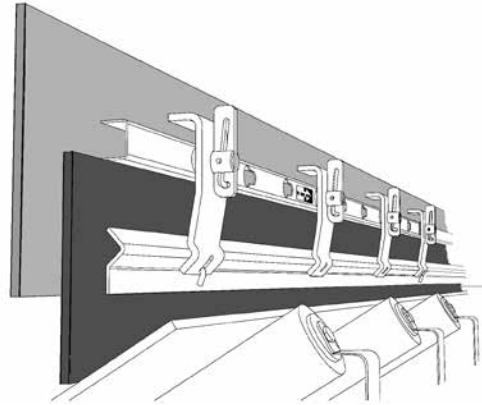
FLEX-LOK™ SKIRT CLAMP

One Skirt Clamp includes one 6' (1.8 M) clamp runner, 4 clamp plates, 4 clamp pins and one 6' (1.8 M) restraining bar. Skirt board and rubber not included.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Skirt Clamp	FLSC-I	71052	31.1
REPLACEMENT PARTS			
Clamp Runner - 6 ft. (1.8 M)	FL-RPI	71058	7.3
Clamp Plate	FL-PC-I	71057	2.1
Clamp Pin	FL-CP-I	71141	1.9
Restraining Bar - 6 ft. (1.8 M)	FL-RBI	71060	11.3

NOTE: Skirt Rubber Thickness Range: 5/16" to 1" (8 - 25 mm)

Lead time: 1 working day



STANDARD

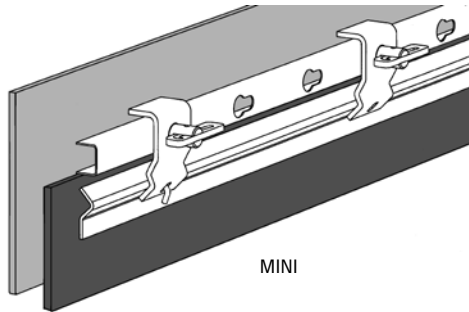
MINI FLEX-LOK™ SKIRT CLAMP

One Mini Skirt Clamp includes one 6' (1.8 M) clamp runner, 3 mini clamp plates, 3 clamp pins and one 6' (1.8 M) restraining bar. Skirt board and rubber not included.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
Mini Skirt Clamp	FLSCM-I	71055	27.6
REPLACEMENT PARTS			
Clamp Runner - 6 ft. (1.8 M)	FL-RPI	71058	7.3
Clamp Plate	FLM-PC	71140	2.1
Clamp Pin	FL-CP-I	71141	1.9
Restraining Bar - 6 ft. (1.8 M)	FL-RBI	71060	11.3

NOTE: Skirt Rubber Thickness Range: 5/16" to 5/8" (8 - 16 mm)

Lead time: 1 working day



MINI

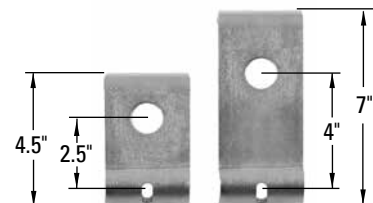
STAINLESS STEEL* FLEX-LOK™ SKIRT CLAMP

One SS Clamp includes one 6' (1.8 M) clamp runner, 4 clamp plates, 4 clamp pins and one 6' (1.8 M) restraining bar.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
SS Skirt Clamp	FLSC-ISS	75778	25.0
REPLACEMENT PARTS			
SS Clamp Plate	FL-PC-ISS	71168	1.9
Clamp Pin	FLCP-ISS	71164	1.9

*316SS (all parts)

Lead time: 1 working day



MINI STANDARD

Two models are available to fit your conveyor requirements

SERVICE MAINTENANCE

- Inspection - Periodically inspect the clearance between the skirt rubber and the belt. If this gap is more than 1/4" (6 mm) or if excessive fines are escaping, readjust the skirt rubber.
- Adjustment - Unlock the wedges on the clamp pins and slide the skirt rubber down to the belt. Relock the clamp pins.

TROUBLESHOOTING

Problem: Skirt rubber slips out of skirt clamp.

Solution: 1. Check to insure wedges in clamp pins are locked.

2. Check skirt rubber position. Skirt rubber must not fold and lie on top of belt.



Anti-Vibration Clamp Pins
(Standard)

 **Made To Order Items** (shaded) allow 10 working days for production.

Appendix

Measurement Conversions

Inches	Fractions	Millimeters
.0156	1/64	0.40
.0313	1/32	0.79
.0469	3/64	1.19
.0625	1/16	1.59
.0781	5/64	1.98
.0938	3/32	2.38
.1094	7/64	2.78
.1250	1/8	3.18
.1406	9/64	3.57
.1563	5/32	3.97
.1719	11/64	4.37
.1875	3/16	4.76
.2031	13/64	5.16
.2188	7/32	5.56
.2344	15/64	5.95
.2500	1/4	6.35
.2656	17/64	6.75
.2813	9/32	7.14
.2969	19/64	7.54
.3125	5/16	7.94
.3281	21/64	8.33
.3438	11/32	8.73
.3594	23/64	9.13
.3750	3/8	9.53
.3906	25/64	9.92
.4063	13/32	10.32
.4219	27/64	10.72
.4375	7/16	11.11
.4531	29/64	11.51
.4688	15/32	11.91
.4844	31/64	12.30
.5000	1/2	12.70

Inches	Fractions	Millimeters
.5156	33/64	13.10
.5313	17/32	13.49
.5469	35/64	13.89
.5625	9/16	14.29
.5781	37/64	14.68
.5938	19/32	15.08
.6094	39/64	15.48
.6250	5/8	15.88
.6406	41/64	16.27
.6563	21/32	16.67
.6719	43/64	17.07
.6875	11/16	17.46
.7031	45/64	17.86
.7188	23/32	18.26
.7344	47/64	18.65
.7500	3/4	19.05
.7656	49/64	19.45
.7813	25/32	19.84
.7969	51/64	20.24
.8125	13/16	20.64
.8281	53/64	21.03
.8438	27/32	21.43
.8594	55/64	21.83
.8750	7/8	22.23
.8906	57/64	22.62
.9063	29/32	23.02
.9219	59/64	23.42
.9375	15/16	23.81
.9531	61/64	24.21
.9688	31/32	24.61
.9844	63/64	25.00
1.0000	1	25.40

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