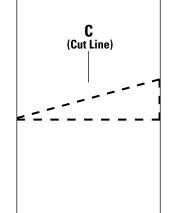
Steps for Making a Bias Cut Light-Duty Belting

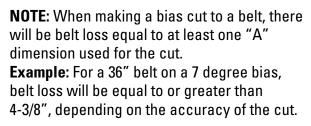
Belt Width "B" Dimension (Inches)	"A" Dimension for 7 Degree Bias (Inches)
24	3
36	4-3/8
42	5-1/8
48	5-7/8
60	7-3/8
72	8-7/8
84	10-1/4

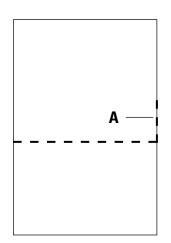
B | _____

1. Make a square line across the width of the belt. Use of the Flexco Laser Belt Squaring tool will make this process accurate and easy.

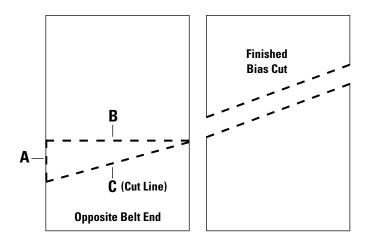


3. Draw a connecting line at the vertical measurement found in Step 2 down to the opposing end of the 90 degree line, or squarely cut belt end corner, found in step one. This will be your cut line. Cut belt.





2. Measure up one belt edge to the appropriate measurement in order to achieve the angle of cut desired. The correct dimension for line A on a seven degree bias is in the chart above.



4. Follow the same process on the opposite belt end starting from the opposite belt edge.

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