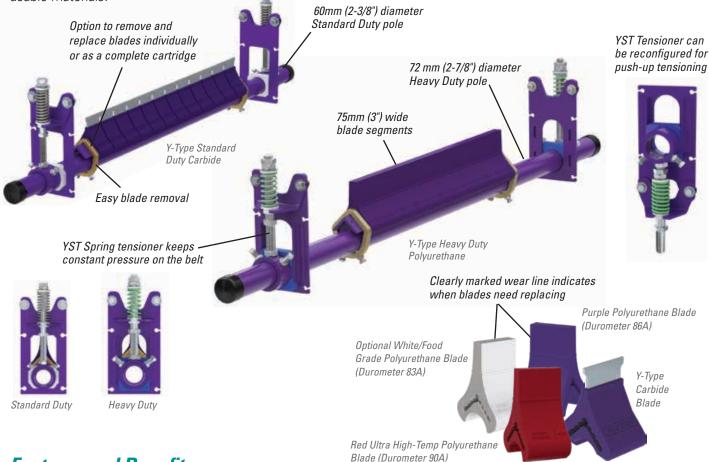
Y-Type[™] Polyurethane and Carbide Secondary Cleaner

Simple, Effective Cleaning for Cement Operations Where Dust is Widespread

The Y-Type[™] Secondary Cleaner should be installed throughout the cement process, especially in areas such as the materials storage and proportioning and finish mills, where dust is widespread. With easy, do-it-yourself installation and simple, serviceable blades, all at an affordable price, it makes for the ideal solution to facilitate the capture of usable materials.



Features and Benefits

- Belt speeds up to 3 m/s (600 fpm) for standard duty, up to 3.8 m/s (750 fpm) for heavy duty.
- Works on reversing belts.
- Available in 450 1200mm (18" 48") for standard duty belts, 900 1800mm (36" 72") for heavy duty belts .
- 75mm (3") wide blade segments. Conforms to worn or damaged belts.
- Blades available in carbide and purple or white/food grade polyurethane.
- **Easy maintenance.** Simple design makes changing the blades fast and easy. Blades can be removed and replaced individually, or all at once by replacing the cartridge.
- **Spring tensioner.** Utilizes the YST tensioner to maintain constant pressure on the belt. Standard duty YST for 60mm (2-3/8") poles, heavy duty YST for 73mm (2-7/8") poles.



Y-Type[™] Polyurethane and Carbide Secondary Cleaner

Specifications and Guidelines

| | Standard Duty | Heavy Duty | | | |
|------------------------------|--|--------------------------------|--|--|--|
| Maximum Belt Speed | m Belt Speed 3 m/s (600 FPM) 3.8 m/s (750 FPM | | | | |
| Temperature Rating | Purple, White, Carbide: -35° C to 82° C (-30° F to 180° F) Red UHT: up to 200° C (400° F) with spikes to 232° C (450° F | | | | |
| Usable Blade Wear | Polyurethane: 50 mm (2") | Polyurethane: 75 mm (3") | | | |
| Length | Carbide: 6 mm (1/4") | Carbide: 10 mm (3/8") | | | |
| Available for Belt Widths | 450 to 1200 mm (18" to 48") | 900 to 1800 mm (36" to 72") | | | |

Blade Material

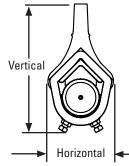
Purple: Polyurethane (proprietary blend for abrasion resistance and long wear) White: Polyurethane (chemical resistant/food grade)*

Red: Polyurethane (ultra high-temp)

Carbide: Impact resistant tungsten carbide

*All ingredients used in polyurethane formulation comply with the relevant requirements

of 21 CFR (FDA Code of Federal Regulations) for use in repeated bulk dry food applications.



– Max Conveyor Span —

Pole Length

Horizontal Clearance Required Standard Duty: 110 mm (4-1/4") Heavy Duty: 135 mm (5-1/4")

Vertical Clearance Required Standard Duty:

Polyurethane: 210 mm (8-1/4") Carbide: 185mm (7-3/4") *Heavy Duty:*

Polyurethane: 240 mm (9-1/2") Carbide: 250 mm (9-3/4")

Pole Length

SD Belt width + 762 mm (30") HD Belt width + 1372 mm (54")

Maximum Conveyor Span

SD Belt width + 559 mm (22") HD Belt width + 1169 mm (46")

Ordering Information

| Y-Type Secondary Cleaners - Standard Duty | | | | | | | | | |
|---|-----|-------------------------------|--------------|---|--------------|--|--------------|--------------------|--------------|
| Belt Width Carbide Blades | | Purple Polyurethane Blades | | White/Food Grade Polyurethane Blades | | Red/Ultra High-Temp Polyurethane Blades | | | |
| mm | in. | Ordering Number | ltem Code | Ordering Number | ltem Code | Ordering Number | ltem Code | Ordering Number | ltem Code |
| 450 | 18 | YT-TC-18S | 79759 | YT-18S | 79765 | YTW-18S | 79771 | YTR-18S | 91798 |
| 600 | 24 | YT-TC-24S | 79760 | YT-24S | 79766 | YTW-24S | 79772 | YTR-24S | 91799 |
| 750 | 30 | YT-TC-30S | 79761 | YT-30S | 79767 | YTW-30S | 79773 | YTR-30S | 91800 |
| 900 | 36 | YT-TC-36S | 79762 | YT-36S | 79768 | YTW-36S | 79774 | YTR-36S | 91801 |
| 1050 | 42 | YT-TC-42S | 79763 | YT-42S | 79769 | YTW-42S | 79775 | YTR-42S | 91802 |
| 1200 | 48 | YT-TC-48S | 79764 | YT-48S | 79770 | YTW-48S | 79776 | YTR-48S | 91803 |
| | | | | | | | | | |

Lead time: 1 working day

Y-Type Secondary Cleaners - Heavy Duty

| Type becondary oreaners Theory Duty | | | | | | | | | |
|-------------------------------------|-----|-------------------------------|--------------|---|--------------|--|--------------|--------------------|--------------|
| Belt Width Carbide Blades | | Purple Polyurethane Blades | | White/Food Grade Polyurethane Blades | | Red/Ultra High-Temp Polyurethane Blades | | | |
| mm | in. | Ordering Number | ltem Code | Ordering Number | ltem Code | Ordering Number | ltem Code | Ordering Number | ltem Code |
| 900 | 36 | YTHD-TC-36S | 79777 | YTHD-36S | 79783 | YTHDW-36S | 79789 | YTHDR-36S | 91816 |
| 1050 | 42 | YTHD-TC-42S | 79778 | YTHD-42S | 79784 | YTHDW-42S | 79790 | YTHDR-42S | 91817 |
| 1200 | 48 | YTHD-TC-48S | 79779 | YTHD-48S | 79785 | YTHDW-48S | 79791 | YTHDR-48S | 91818 |
| 1350 | 52 | YTHD-TC-54S | 79780 | YTHD-54S | 79786 | YTHDW-54S | 79792 | YTHDR-54S | 91819 |
| 1500 | 60 | YTHD-TC-60S | 79781 | YTHD-60S | 79787 | YTHDW-60S | 79793 | YTHDR-60S | 91820 |
| 1800 | 72 | YTHD-TC-72S | 79782 | YTHD-72S | 79788 | YTHDW-72S | 79794 | YTHDR-72S | 91821 |

Lead time: 1 working day

| Blades Required per Cleaner Size - Standard | | | | | | | | |
|---|-----|-----|-----|-----|------|------|--|--|
| mm | 450 | 600 | 750 | 900 | 1050 | 1200 | | |
| in. | 18 | 24 | 30 | 36 | 42 | 48 | | |
| Blades Required | 6 | 8 | 10 | 12 | 14 | 16 | | |

| Blades Required per Cleaner Size - HD | | | | | | | | |
|---------------------------------------|-----|------|------|------|------|------|--|--|
| mm | 900 | 1050 | 1200 | 1350 | 1500 | 1800 | | |
| in. | 36 | 42 | 48 | 54 | 60 | 72 | | |
| Blades Required | 12 | 14 | 16 | 18 | 20 | 24 | | |

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