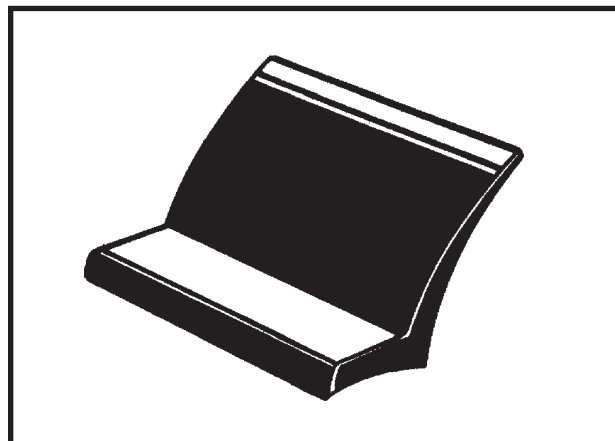


Tatch-A-Cleat® Econo-Cleat® Installation Instructions

TATCH-A-CLEAT®

TOOLS REQUIRED:

- Socket Wrench
- Flexco® #1 Punch
- Flexco® Silicone Spray
- Guillotine cutter or knife



INSTRUCTIONS:

1. Use guillotine-type cutter or knife to cut cleat to desired length. Flexco Silicone Lubricant applied to blade makes cutting easier.
2. Mark off the belt with desired spacing between cleats.
3. Place the working face of the cleat on this line in desired direction of belt travel.
4. Place belt punch between guide lines where holes are desired. Punch holes through cleat and belt simultaneously.
5. Push elevator bolt up through hole in belt and cleat. Drop on flat washer and hex nut. Tighten nut until cleat is seated firmly. If bolts are too long, break off excess with Flexco #110 Bolt Breaker.

NOTE: Special ECFT fastener available for applications where bruising of product is critical.



2525 Wisconsin Avenue • Downers Grove, IL 60515-4200 • USA
Tel: (630) 971-0150 • Fax: (630) 971-1180 • E-mail: info@flexco.com

Visit www.flexco.com for other Flexco locations and products.

Flexco®, Econo-Cleat® and Tatch-A-Cleat® are registered trademarks of Flexible Steel Lacing Company.
©2017 Flexible Steel Lacing Company. 01/25/17. For reorder: X4537

