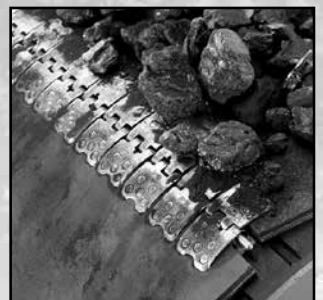
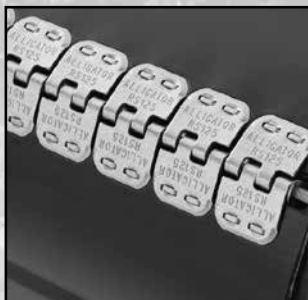


SINGAPORE Product Handbook

Light-Duty Conveyor Belt Splicing Systems

EFFECTIVE March 1, 2016



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How Clipper® Hooks Work

The Clipper® Hook design incorporates a double-staggered grip pattern that gives wire hooks exceptional holding power without degrading the integrity of the belt carcass. The points of the fastener pass through the belt carcass and are formed over, locking the carcass between them.

This low profile splice is highly compatible with conveyor components and compliant with the need for reduced operating noise. Additional splice strength and consistency of splice installation is obtained through precision machine application.

Applications	Installation Method	What You Need for Installation
• Package and Parts Handling • Food Processing • Checkout Counters • Commercial Laundries • Filter Media • Agriculture	Depending on the application, Clipper® Hooks can be installed with on-site maintenance lacers such as the Roller Lacer®, Roller Lacer® Gold Class™, or Microlacer®, Production Lacers for high volume lacing (Pro 400, Pro 600, Pro 6000, or Electric Hydraulic Lacers), or Specialty Lacers such as the Plier-Tape Lacer, Vice Lacer, Baler Belt Lacer. Please contact Flexco to discuss your application.	• Hooks • Connecting Pin • Installation Tool
How to Specify the Correct Clipper® Fastener	Fastener Metal Selection	Hinge Pin Selection
1. Measure your Belt Thickness (PIW). 2. Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 3. Using the selection chart on page 6, identify possible hook choices. 4. Narrow selections by selecting desired wire diameter. • Larger wire diameter provides greater strength and abrasion resistance. • Smaller wire diameter provides less noise and wear on conveyor components. 5. If multiple choices remain, select either carded or Unibar® style fastener.	Galvanized Steel. For basic applications, galvanized steel is recommended. Stainless Steel. Type 430 and Type 316 Stainless Steel offers more resistance than steel to abrasion, acids, chemicals, rusting, and magnetic attraction. High Tensile. Added abrasion resistance and fastener retention strength. Specialty Metal. • Coated Steel • Rectangular High Tensile • Monel® • Inconel® • Phosphor Bronze • Hastelloy • Black Oxide	DSS DuraStainless™ - stainless spring steel core with filled nylon coating for superior abrasion resistance, flat belts only. DL Duralink™ - braided stainless cable with filled nylon coating for superior abrasion resistance, crowned pulley or troughed belts. NY Nylosteel - spring steel core with nylon coating for use with galvanized or high tensile fasteners, flat or troughed belts. NYS Nylostainless - stainless spring steel core with nylon coating for use with stainless steel fasteners, flat belts only. NCS Nylon Covered Stainless Steel Cable - braided stainless cable with nylon coating for applications with stainless fasteners, crowned pulley or troughed belts.

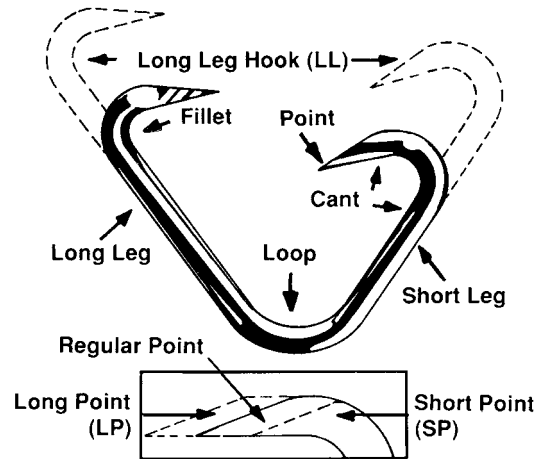
Please see page 8 for Clipper Fastener selection chart.

General Hook Information



HOW TO SELECT THE PROPER HOOK SIZE

1. Measure the belt thickness and pulley diameter.
2. Determine the possible options that could be used, based on the chart on page 6.
3. Select the proper hook from the specification chart.
4. If hook specifications overlap into more than one size, select the fastener which best meets your needs. **NOTE:** If maximum strength is of primary importance, choose the hook with the largest diameter wire. If low profile is needed select the hook with the smallest diameter wire.
5. Select the type of metal which best fits your application requirements.



SPECIAL LENGTH CARDS

Clipper® hooks can be ordered in special length cards or Unibar® strips for specific applications.

This eliminates time consuming card cutting by hand.

All special length cards are shipped without pins.

Please call Customer Service for pricing and lead times.

FASTENER MATERIAL CHARACTERISTICS

METAL	MAGNETIC	ABRASION RESISTANCE	CHEMICAL RESISTANCE	RUST RESISTANCE	SPARKING/ NON-SPARKING	AVAILABLE CLIPPER SIZES
Galvanized	Yes	Good	Poor	Good	Sparking	25, 1, 2-7
Coated Steel	Yes	Good	Poor	Poor	Sparking	U2 -U3
Steel	Yes	Good	Poor	Poor	Sparking	U4-U7
High Tensile Steel	Yes	Good to Excellent	Fair	Good	Sparking	1, 2-7
Rectangular High Tensile Steel	Yes	Good to Excellent	Fair	Good	Sparking	4-1/2
430 Stainless Steel	Yes	Good	Fair to Good	Good	Sparking	1, 2-7, UX-1, U2SP - U7
316L Stainless Steel	Slightly	Good	Good to Excellent	Excellent	Sparking	25, 30, 36, 1, 2-7, UX-1, UCM36, UA2, UA3
Monel® 400	Slightly	Fair	Excellent	Excellent	Sparking	25, 1, 2-4
Inconel® 600	No	Fair	Excellent	Excellent even at elevated temp.	Sparking	2-4
Phosphor Bronze	No	Good	Poor	Good	Non-sparking	2-4
Hastelloy C-22	No	Good	Excellent	Excellent	Sparking	36, UCM
Black Oxide	Yes	Good	Poor	Fair	Sparking	25



Clipper® Hook and Pin Selection Chart

FASTENER AND PIN SIZE SELECTION CHART													
Minimum Pulley Diameter	Wire Diameter	Connecting Pin Size	Belt Thickness										
			1.2 mm	1.6 mm	2.4 mm	3.2 mm	4.0 mm	4.8 mm	5.6 mm	6.4 mm	7.1 mm	7.9 mm	9.0 mm
			Up to .047" 3/64"	.063" 1/16"	.093" 3/32"	.125" 1/8"	.156" 5/32"	.187" 3/16"	.219" 7/32"	.25" 1/4"	.281" 9/32"	.313" 5/16"	.343" 11/32"
24 mm 15/16"	.025"	1.7 mm/.065"	25SP*										
	.025"	1.7 mm/.065"	25										
	.036" x .027"	1.7 mm/.065"	UCM36SL XSP										
	.036" x .027"	1.7 mm/.065"		UCM36SL SP									
	.025"	1.7 mm/.065"		25LP*									
51 mm 2"	.036" x .027"	1.7 mm/.065"	UCM36 XSP										
	.030"	1.7 mm/.065"	30*										
	.036" x .027"	1.7 mm/.065"		UCM36 SP*									
	.036" x .027"	1.7 mm/.065"		36 SP*									
	.040"	1.7 mm/.065"		1 XSP*									
	.030"	1.7 mm/.065"		30P*									
	.040"	1.7 mm/.065"		UX-1 SP*									
	.036" x .027"	1.7 mm/.065"		UCM36*									
	.036" x .027"	1.7 mm/.065"		36*									
	.040"	1.7 mm/.065"		1 SP*									
	.036" x .027"	1.7 mm/.065"			UCM36 LP*								
	.040"	1.7 mm/.065"			1*								
	.040"	1.7 mm/.065"			UX-1*								
	.047"	2.4 mm/.093"			UA2								
	.054"	2.4 mm/.093"			U2 SP								
	.054"	2.4 mm/.093"			2SP								
	.054"	2.4 mm/.093"				U2							
	.054"	2.4 mm/.093"				2							
	.047"	2.4 mm/.093"				UA3							
76 mm 3"	.054"	2.4 mm/.093"				U3-1							
	.054"	2.4 mm/.093"				3-1							
	.054"	2.4 mm/.093"					U3-2						
	.054"	2.4 mm/.093"					3						
	.054"	2.4 mm/.093"					U3						
	.054"	2.4 mm/.093"						3-4 1/2					
102 mm 4"	.054"	2.8 mm/.109"				4-2							
	.054"	3.2 mm/.125"					4 1/2-3						
	.054"	2.8 mm/.109"						4					
	.054"	2.8 mm/.109"						U4					
	.054"	3.2 mm/.125"							4 1/2				
127 mm 5"	.054"	3.2 mm/.125"									5		
	.054"	3.2 mm/.125"									U5		
152 mm 6"	.054"	4.0 mm/.156"										6	
	.054"	4.0 mm/.156"										U6	
175 mm 7"	.054"	4.0 mm/.156"											7
	.054"	4.0 mm/.156"											U7

*Long Leg available. Allow for 25 mm (1") larger minimum pulley diameter.

Hook Abbreviations: SL – Short Leg XSP – Extra Short Point LP – Long Point
LL – Long Leg SP – Short Point

Clipper® Regular (54) Series Carded Hooks



FASTENERS

GALVANIZED - 300 mm (12") LENGTHS

2 - 7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	2SP	2SPG	02168	0.5	84	12	3600
	2	2G	02154	0.5	84	12	3600
	3-1	3-1G	02196	0.6	84	12	3600
	3	3G	02182	0.6	84	12	3600
	3-4-1/2	3-4-1/2G	02206	0.6	84	12	3600
	4	4G	02216	0.6	84	12	3600
	4-2	4-2G	02232	0.6	84	12	3600
	4-1/2	4-1/2G	02300	0.7	84	12	3600
2 - 7	WITH PINS						
	2SP	2SPGNY	02169	0.5	84	12	3600
	2	2GNY	02155	0.5	84	12	3600
	3-1	3-1GNY	02197	0.6	84	12	3600
	3	3GNY	02183	0.6	84	12	3600
	3-4-1/2	3-4-1/2GNY	02210	0.6	84	12	3600
	4	4GNY	02217	0.6	84	12	3600
	4-2	4-2GNY	02233	0.6	84	12	3600
	4-1/2	4-1/2GW	02301	0.6	84	12	3600
	5	5GW	18227	0.8	84	12	3600
2 - 7	6	6GW	18228	1.0	84	12	3600
	7	7GW	02365	1.0	84	12	3600

NOTE: For Regular (54) Series Carded Hooks, wire diameter = 1.4 mm (.054").

For extra pin material see pages 19-21.

HIGH TENSILE - WITHOUT PINS - 300 mm (12") LENGTHS

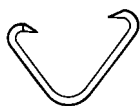
2 - 6	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	2SP	2SPHT	02173	0.5	84	12	3600
	2	2HT	02161	0.5	84	12	3600
	3-1	3-1HT	02198	0.6	84	12	3600
	3	3HT	02189	0.6	84	12	3600
	3	3HT-WIDE	05362	0.6	84	12	3600
	4	4HT	02223	0.6	84	12	3600
	4-2	4-2HT	02295	0.6	84	12	3600
	4-1/2-3	4-1/2-3HT	02316	0.6	84	12	3600
	4-1/2	4-1/2HT	02307	0.7	84	12	3600
2 - 6	5-3	5-3HT	02342	0.8	84	12	3600
	5	5HT	02330	0.8	84	12	3600
	6	6HT	02355	1.0	84	12	3600

RECTANGULAR HIGH TENSILE - WITHOUT PINS - 300 mm (12") LENGTHS

4-1/2	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING INCHES PER BOX
	4-1/2-3	4-1/2-3RHTX	02432	1.0	84	12	3600
4-1/2	4-1/2	4-1/2RHTX	02429	1.0	84	12	3600

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



Clipper® Regular (54) Series Carded Hooks

FASTENERS

430 STAINLESS - 300 mm (12") LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
2-7	WITHOUT PINS						
	2SP	2SPS	02170	0.5	84	12	3600
	2	2S	02157	0.5	84	12	3600
	3-1	3-1S	02195	0.6	84	12	3600
	3	3S	02185	0.6	84	12	3600
	4	4S	02219	0.6	84	12	3600
	4-2	4-2S	02234	0.6	84	12	3600
	4-1/2	4-1/2S	02303	0.7	84	12	3600
	5-3	5-3S	02341	0.8	84	12	3600
	5	5S	02326	0.8	84	12	3600
	6	6S	02351	1.0	84	12	3600
	7	7S	02367	1.0	84	12	3600
	WITH PINS						
	2SP	2SPSNYS	02171	0.5	84	12	3600
	2	2SNYS	02158	0.5	84	12	3600
	3	3SNYS	02186	0.6	84	12	3600
	4	4SNYS	02220	0.6	84	12	3600
	4-2	4-2SNYS	02294	0.6	84	12	3600
	4-1/2	4-1/2-SW	02304	0.7	84	12	3600
	5	5SW	02327	0.8	84	12	3600
	6	6SW	02352	1.0	84	12	3600
	7	7SW	02368	1.0	84	12	3600

NOTE: For Regular (54) Series Carded Hooks, wire diameter = .054" (1.4 mm).

For extra pin material see pages 19-21.

316L STAINLESS - WITHOUT PINS - 300 mm (12") LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
2-7	2SP	2SPSS	02172	0.5	84	12	3600
	2	2SS	02159	0.5	84	12	3600
	3-1	3-1SS	02397	0.6	84	12	3600
	3	3SS	02187	0.6	84	12	3600
	4	4SS	02221	0.6	84	12	3600
	4-1/2	4-1/2SS	02305	0.7	84	12	3600
	5	5SS	02328	0.8	84	12	3600
	6	6SS	02353	1.0	84	12	3600
	7	7SS	02370	1.0	84	12	3600

BRONZE - WITHOUT PINS - 300 mm (12") LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
2-4	2SP	2SPB	02175	0.5	84	12	3600
	2	2B	02164	0.5	84	12	3600
	3	3B	02193	0.6	84	12	3600
	4	4B	02227	0.6	84	12	3600

MONEL® - WITHOUT PINS - 300 mm (12") LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
2-4-1/2	2SP	2SPM	02174	0.5	84	12	3600
	2	2M	02163	0.5	84	12	3600
	3	3M	02191	0.6	84	12	3600
	4	4M	02225	0.6	84	12	3600
	4-1/2	4-1/2M	02310	0.7	84	12	3600

Clipper® 1 (40) Series Carded Hooks



FASTENERS

GALVANIZED - 150 mm (6") LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPG6	02118	0.3	50	24	3600
	1SP (1A)	1SPG6	02267	0.3	50	24	3600
	1	1G6	02072	0.3	50	24	3600
	1LLXSP (1DLL)	1LLXSPG6	02119	0.3	50	24	3600
	1LLSP (1ALL)	1LLSPG6	02268	0.3	50	24	3600
	1LL	1LLG6	02073	0.3	50	24	3600
	WITH PINS						
	1XSP (1D)	1XSPG6NY	02120	0.3	50	24	3600
	1SP (1A)	1SPG6NY	02269	0.3	50	24	3600
	1	1G6NY	02075	0.3	50	24	3600
	1LL	1LLG6NY	02076	0.3	50	24	3600

NOTE: For 1 (40) Series Carded Hooks, wire diameter = 1.0 mm (.040").

For extra pin material see pages 19-21.

GALVANIZED - 300 mm (12") LENGTHS

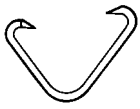
1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPG12	02139	0.3	96	12	3600
	1SP (1A)	1SPG12	02283	0.3	96	12	3600
	1	1G12	02100	0.3	96	12	3600
	1LLXSP (1DLL)	1LLXSPG12	02140	0.3	96	12	3600
	1LLSP (1ALL)	1LLSPG12	02284	0.3	96	12	3600
	1LL	1LLG12	02101	0.3	96	12	3600
	WITH PINS						
	1XSP (1D)	1XSPG12NY	02141	0.3	96	12	3600
	1SP (1A)	1SPG12NY	02285	0.3	96	12	3600
	1	1G12NY	02102	0.3	96	12	3600
	1LL	1LLG12NY	02103	0.3	96	12	3600

HIGH TENSILE - WITHOUT PINS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	150 mm (6") LENGTHS						
	1XSP (1D)	1XSPHT6	02133	0.3	50	24	3600
	1SP (1A)	1SPHT6	02278	0.3	50	24	3600
	1	1HT6	02089	0.3	50	24	3600
	1LL	1LLHT6	02090	0.3	50	24	3600
	300 mm (12") LENGTHS						
	1XSP (1D)	1XSPHT12	02149	0.3	96	12	3600
	1SP (1A)	1SPHT12	02113	0.3	96	12	3600
	1	1HT12	02242	0.3	96	12	3600
	1LLXSP (1DLL)	1LLXSPHT12	02150	0.3	96	12	3600
	1LLSP (1ALL)	1LLSPHT12	02114	0.3	96	12	3600
	1LL	1LLHT12	02243	0.3	96	12	3600

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



Clipper® 1 (40) Series Carded Hooks

FASTENERS

430 STAINLESS - 150 mm (6") LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPS6	02126	0.3	50	24	3600
	1SP (1A)	1SPS6	02272	0.3	50	24	3600
	1	1S6	02079	0.3	50	24	3600
	1LL	1LLS6	02080	0.3	50	24	3600
	WITH PINS						
	1XSP (1D)	1XSPS6NYS	02128	0.3	50	24	3600
	1SP (1A)	1SPS6NYS	02274	0.3	50	24	3600
	1	1S6NYS	02081	0.3	50	24	3600
	1LL	1LLS6NYS	02082	0.3	50	24	3600

NOTE: For 1 (40) Series Carded Hooks wire diameter = 1.0 mm (.040").

For extra pin material see pages 19-21.

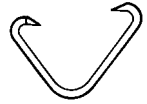
430 STAINLESS - 300 mm (12") LENGTHS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	1XSP (1D)	1XSPS12	02143	0.3	96	12	3600
	1SP (1A)	1SPS12	02287	0.3	96	12	3600
	1	1S12	02104	0.3	96	12	3600
	1LLXSP (1DLL)	1LLXSPS12	02144	0.3	96	12	3600
	1LLSP (1ALL)	1LLSPS12	02288	0.3	96	12	3600
	1LL	1LLS12	02105	0.3	96	12	3600
	WITH PINS						
	1XSP (1D)	1XSPS12NYS	02145	0.3	96	12	3600
	1SP (1A)	1SPS12NYS	02289	0.3	96	12	3600
	1	1S12NYS	02106	0.3	96	12	3600

316L STAINLESS - WITHOUT PINS

1 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	150 mm (6") LENGTHS						
	1XSP (1D)	1XSPSS6	02130	0.3	50	24	3600
	1SP (1A)	1SPSS6	02275	0.3	50	24	3600
	1	1SS6	02083	0.3	50	24	3600
	1LL	1LLSS6	02084	0.3	50	24	3600
	300 mm (12") LENGTHS						
	1XSP (1D)	1XSPSS12	02146	0.3	96	12	3600
	1SP (1A)	1SPSS12	02110	0.3	96	12	3600
	1	1SS12	02239	0.3	96	12	3600
	1LLXSP (1DLL)	1LLXSPSS12	02147	0.3	96	12	3600
	1LLSP (1ALL)	1LLSPSS12	02111	0.3	96	12	3600
	1LL	1LLSS12	02240	0.3	96	12	3600

Clipper® 36, 30, & AP Series Hooks



FASTENERS

316L STAINLESS - WITHOUT PINS - 300 mm (12") LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
36	36SP	36SPSS	02382	0.4	120	12	3600
	36LLSP	36LLSPSS	02383	0.5	120	12	3600
	36	36SS	02378	0.4	120	12	3600
	36LL	36LLSS	02379	0.4	120	12	3600
	36LLP	36LLPSS	02386	0.4	120	12	3600

NOTE: For 36 Series Hooks
wire diameter = 0.9 mm x 0.7 mm (.036" x .027").

For 30 Series Hooks
wire diameter = 0.8 mm (.030").

For AP Series Hooks,
wire diameter = 1.2 mm (.047").

For extra pin material see pages 19-21.

HASTELLOY - WITHOUT PINS - 300 mm (12") LENGTHS

	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
36	36SP	36SPH	02384	0.4	120	12	3600
	36LLSP	36LLSPH	02385	0.5	120	12	3600
	36	36H	02380	0.4	120	12	3600
	36LL	36LLH	02381	0.5	120	12	3600

316L STAINLESS – WITHOUT HINGE PINS – 300 mm (12") LENGTHS

	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
30	30SS	18180	0.5	120	24	7200
	30PSS	18181	0.5	120	24	7200
	30LSS	18182	0.5	120	24	7200
	30LPSS	18183	0.6	120	24	7200

AP CARDED HOOKS LOW PROFILE 316 STAINLESS – WITHOUT HINGE PINS – 300 mm (12") LENGTHS

	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
4-6	4APSS	18904	0.6	84	12	3600
	5APSS	18905	0.7	84	12	3600
	6APSS	18906	0.8	84	12	3600
	6APPSS	18907	0.9	84	12	3600

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel

 **Stock Items** (non-shaded) standard lead time is 3 working days.

 **Made To Order Items** (shaded) extended lead time, minimum order may apply.

Special Metals and Special Length Cards are available.
Request quote for price and delivery.



Clipper® 25 Series Hooks

FASTENERS

GALVANIZED - 150 mm (6") LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	25	25G6	01746	0.8	85	48	7200
	25LP	25LPG6	01985	0.8	85	48	7200
	25LL	25LLG6	01748	0.8	85	24	3600
	WITH PINS						
	25	25G6NY	01752	0.8	85	48	7200
	25LP	25LPG6NY	01987	0.8	85	48	7200
	25LL	25LLG6NY	01754	0.8	85	24	3600

NOTE: For 25 Series Hooks, wire diameter = .64 mm (.025").

For extra pin material see pages 19-21.

GALVANIZED - 300 mm (12") LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS - 12 Cards/Box						
	25	25G12	01810	0.8	179	12	3600
	25LP	25LPG12	02006	0.8	179	12	3600
	25LL	25LLG12	01811	1.1	179	12	3600
	WITH PINS - 12 Cards/Box						
	25	25G12NY	01813	0.8	179	12	3600
	25LP	25LPG12NY	02008	0.8	179	12	3600
	25LL	25LLG12NY	01814	1.1	179	12	3600

316L STAINLESS - 150 mm (6") LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS						
	25	25SS6	01764	0.8	85	48	7200
	25LP	25LPSS6	01990	0.8	85	48	7200
	25LL	25LLSS6	01766	0.8	85	24	3600
	WITH PINS						
	25	25SS6NYS	01772	0.8	85	48	7200
	25LP	25LPSS6NYS	01993	0.8	85	48	7200
	25LL	25LLSS6NYS	01774	0.8	85	24	3600

316L STAINLESS - 300 mm (12") LENGTHS

25 SERIES	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER CARD	CARDS PER BOX	LACING (mm) PER BOX
	WITHOUT PINS - 12 Cards/Box						
	25	25SS12	01817	0.8	179	12	3600
	25LP	25LPSS12	02010	0.8	179	12	3600
	25LL	25LLSS12	01818	0.8	179	12	3600
	WITH PINS - 12 Cards/Box						
	25	25SS12NYS	01821	0.8	179	12	3600
	25LP	25LPSS12NYS	02012	0.8	179	12	3600



PRECUT #25 HOOKS (with Pins)

GALVANIZED- WITH NYLOSTEEL PINS

25 SERIES	BELT WIDTH		ORDERING	ITEM	WT. PER	HOOKS	CARDS	LACING (mm)
	mm	in.	NUMBER (BOX)	CODE	BOX KGS.	PER CARD	PER BOX	PER BOX
	16	5/8	25G5/8NY	01841	0.1	7 & 8	200	3125
	19	3/4	25G3/4NY	01859	0.1	8 & 9	200	3750
	22.5	7/8	25G7/8NY	01864	0.2	10 & 11	200	4375
	25.5	1	25G1NY	01871	0.2	12 & 13	200	5000
	32	1-1/4	25G1-1/4NY	01884	0.3	15 & 16	200	6250
	38.5	1-1/2	25G1-1/2NY	01891	0.3	19 & 20	200	7500
	44.5	1-3/4	25G1-3/4NY	01911	0.4	22 & 23	200	8750
	48	1-7/8	25G1-7/8NY	01917	0.4	24 & 25	200	9375
	51	2	25G2NY	01926	0.4	26 & 27	200	10,000
	57.5	2-1/4	25G2-1/4NY	01939	0.5	30 & 31	200	11,250
	63.5	2-1/2	25G2-1/2NY	01946	0.5	33 & 34	200	12,500
	70	2-3/4	25G2-3/4NY	01954	0.6	37 & 38	200	13,750
	76.5	3	25G3NY	01963	0.6	39 & 40	200	15,000
	83	3-1/4	25G3-1/4NY	01828	0.4	42 & 43	100	8125
	89	3-1/2	25G3-1/2NY	01786	0.4	46 & 47	100	8750
	102	4	25G4NY	01732	0.5	54 & 55	100	10,000
	115	4-1/2	25G4-1/2NY	01798	0.5	61 & 62	100	11,250

NOTE: #25 Hooks are available with Long Point. Contact Customer Service for information.

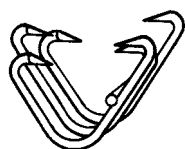
For extra pin material see pages 19-21.

316L STAINLESS STEEL- WITH NYLOSTAINLESS PINS

25 SERIES	BELT WIDTH		ORDERING	ITEM	WT. PER	HOOKS	CARDS	LACING (mm)
	mm	in.	NUMBER (BOX)	CODE	BOX KGS.	PER CARD	PER BOX	PER BOX
	16	5/8	25SS5/8NYS	01845	0.1	7 & 8	200	3125
	19	3/4	25SS3/4NYS	01861	0.1	8 & 9	200	3750
	25.5	1	25SS1NYS	01879	0.2	12 & 13	200	5000
	32	1-1/4	25SS1-1/4NYS	01887	0.3	15 & 16	200	6250
	38.5	1-1/2	25SS1-1/2NYS	01898	0.3	19 & 20	200	7500
	48	1-7/8	25SS1-7/8NYS	01920	0.4	24 & 25	200	9375
	51	2	25SS2NYS	01933	0.4	26 & 27	200	10,000
	57.5	2-1/4	25SS2-1/4NYS	01941	0.5	30 & 31	200	11,250
	63.5	2-1/2	25SS2-1/2NYS	01949	0.5	33 & 34	200	12,500
	70	2-3/4	25SS2-3/4NYS	01958	0.6	37 & 38	200	13,750
	76.5	3	25SS3NYS	01970	0.6	39 & 40	200	15,000
	89	3-1/2	25SS3-1/2NYS	01793	0.4	46 & 47	100	8750
	102	4	25SS4NYS	01744	0.5	54 & 55	100	10,000

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



430 STAINLESS - WITHOUT PINS

UX-1, U2SP-U7	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX	LACING (mm) PER BOX
	150 mm (6") STRIPS - 24 STRIPS PER BOX						
	UX-1SP	UX1SPS6	01183	0.3	44	24	3600
	UX-1	UX1S6	01178	0.3	44	24	3600
	U3-1	U3-1S6	01143	0.6	38	24	3600
	U3-2	U3-2S6	01230	0.6	38	24	3600
	U3	U3S6	01254	0.6	38	24	3600
	300 mm (12") STRIPS - 12 STRIPS PER BOX						
	UX-1SP	UX1SPS12	01184	0.3	96	12	3600
	UX-1	UX1S12	01179	0.4	96	12	3600
	UX-1LLSP	UX1LLSPS12	01338	0.5	96	12	3600
	UX-1LL	UX1LLS12	01336	0.5	96	12	3600
	U2SP	U2SPS12	18851	0.5	84	12	3600
	U2	U2S12	18400	0.5	84	12	3600
	U3	U3S12	01255	0.6	84	12	3600
	U3RHTS	U3RHTS12	05340	0.6	84	12	3600
	U3-1	U3-1S12	01144	0.6	84	12	3600
	U3-1RHTS	U3-1RHTS12	05338	0.6	84	12	3600
	U3-2	U3-2S12	01231	0.6	84	12	3600
	U3-2RHTS	U3-2RHTS12	05339	0.6	84	12	3600
	U4	U4S12	01283	0.8	84	12	3600
	U5	U5S12	01305	0.8	84	12	3600
	U6	U6S12	18404	0.9	84	12	3600
	U7	U7S12	01294	0.9	84	12	3600
	600 mm (24") STRIPS - 10 STRIPS PER BOX						
	UX-1SP	UX1SPS24	01355	0.6	188	10	6000
	UX-1	UX1S24	01356	0.6	188	10	6000
	UX-1LLSP	UX1LLSPS24	01359	0.6	188	10	6000
	UX-1LL	UX1LLS24	01360	0.6	188	10	6000
	U2SP	U2SPS24	18854	0.9	162	10	6000
	U2	U2S24	18477	0.9	162	10	6000
	U3-1	U3-1S24	01363	1.0	162	10	6000
	U3-1RHTS	U3-1RHTS24	05341	0.6	162	10	6000
	U3-2	U3-2S24	01361	1.0	162	10	6000
	U3-2RHTS	U3-2RHTS24	05342	0.6	162	10	6000
	U3	U3S24	18478	1.0	162	10	6000
	U3RHTS	U3RHTS24	05343	0.6	162	10	6000
	U4	U4S24	18479	1.1	162	10	6000
	U5	U5S24	01351	1.3	162	10	6000

NOTE: For U2SP-U7 Hooks,
wire diameter = 1.4 mm (.054").
For UX1 Hooks,
wire diameter = 1.0 mm (.040").
For UCM-36 Hooks,
wire diameter = 0.9 mm x 0.7 mm
(.036" x .027").

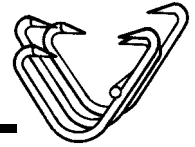
For extra pin material see pages
19-21.

HOOK SIZE EXPLANATION:

U3-1 = #3 Leg with #1 point
U3-2 = #3 Leg with #2 point
U2 = #2 Leg with #2 point

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



COATED STEEL™ - WITHOUT PINS

U1-U5	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX	LACING (mm) PER BOX
	150 mm (6") STRIPS - 24 STRIPS PER BOX						
	U3-1	U3-1C6	01137	0.6	38	24	3600
	U3-2	U3-2C6	01125	0.6	38	24	3600
	U3	U3C6	01250	0.6	38	24	3600
	300 mm (12") STRIPS - 12 STRIPS PER BOX						
	U2SP	U2SPC12	18850	0.5	84	12	3600
	U2	U2C12	18370	0.5	84	12	3600
	U3-1	U3-1C12	01138	0.6	84	12	3600
	U3-2	U3-2C12	01126	0.6	84	12	3600
	U3	U3C12	01251	0.6	84	12	3600
	U4	U4C12	01279	0.8	84	12	3600
	U5	U5C12	01301	0.8	84	12	3600
	U6	U6C12	18374	0.9	84	12	3600
	600 mm (24") STRIPS - 10 STRIPS PER BOX						
	U2	U2C24	18453	0.9	162	10	6000
	U3-1	U3-1C24	01364	1.0	162	10	6000
	U3-2	U3-2C24	01362	1.0	162	10	6000
	U3	U3C24	18454	1.0	162	10	6000
	U4	U4C24	18455	1.1	162	10	6000
	U5	U5C24	01352	1.3	162	10	6000

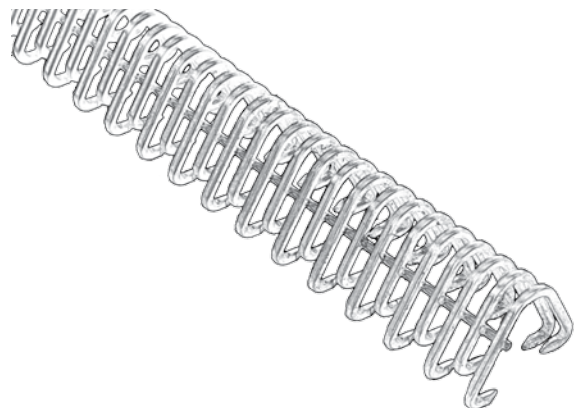
STAINLESS RECTANGULAR HIGH TENSILE - WITHOUT PINS

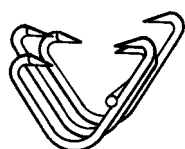
U3	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX	LACING (mm) PER BOX
	300 mm (12") STRIPS - 12 STRIPS PER BOX						
	U3-1	U3-1RHTS12	05338	0.6	84	12	3600
	U3-2	U3-2RHTS12	05339	0.6	84	12	3600
	U3	U3-RHTS12	05340	0.6	84	12	3600
	600 mm (24") STRIPS - 10 STRIPS PER BOX						
	U3-1	U3-1RHTS24	05341	1.0	162	10	6000
	U3-2	U3-2RHTS24	05342	1.0	162	10	6000
	U3	U3-RHTS24	05343	1.0	162	10	6000

NOTE: For U2SP-U7 Hooks,
wire diameter = 1.4 mm (.054").
For UX1 Hooks,
wire diameter = 1.0 mm (.040").
For UCM-36 Hooks,
wire diameter = 0.9 mm x 0.7 mm
(.036" x .027").

HOOK SIZE EXPLANATION:
U3-1 = #3 Leg with #1 point
U3-2 = #3 Leg with #2 point
U2 = #2 Leg with #2 point

For extra pin material see pages
19-21.





316L STAINLESS - WITHOUT PINS

UCM36, UX-1, U2-U5	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX	LACING (mm) PER BOX
	150 mm (6") STRIPS - 24 STRIPS PER BOX						
	UX-1SP	UX1SPSS6	01193	0.3	44	24	3600
	UX-1	UX1SS6	01188	0.4	44	24	3600
	300 mm (12") - 12 STRIPS PER BOX						
	UCM36 SLXSP	UCM36SLXSPSS12	01315	0.4	120	12	3600
	UCM36 SLSP	UCM36SLSPSS12	01313	0.4	120	12	3600
	UCM36 XSP	UCM36XSPSS12	01312	0.4	120	12	3600
	UCM36 SP	UCM36SPSS12	01314	0.4	120	12	3600
	UCM36	UCM36SS12	01309	0.5	120	12	3600
	UCM36LP	UCM36LPSS12	01317	0.4	120	12	3600
	UCM36LLSP	UCM36LLSPSS12	01318	0.4	120	12	3600
	UCM36LL	UCM36LLSS12	01308	0.5	120	12	3600
	UX-1SP	UX1SPSS12	01194	0.3	96	12	3600
	UX-1	UX1SS12	01189	0.4	96	12	3600
	UX-1LLSP	UX1LLSPSS12	01342	0.5	96	12	3600
	UX-1LL	UX1LLSS12	01340	0.5	96	12	3600
	UA2	UA2SS12	01292	0.5	120	12	3600
	UA3	UA3SS12	01293	0.5	120	12	3600
	U2	U2SS12	18427	0.5	84	12	3600
	U3	U3SS12	01258	0.7	84	12	3600
	U4	U4SS12	18429	0.8	84	12	3600
	U5	U5SS12	18430	0.8	84	12	3600
	600 mm (24") STRIPS - 10 STRIPS PER BOX						
	UX-1SP	UX1SPSS24	01354	0.5	188	10	6000
	UX-1	UX1SS24	01353	0.4	188	10	6000
	UX-1LLSP	UX1LLSPSS24	01358	0.5	188	10	6000
	UX-1LL	UX1LLSS24	01357	0.5	188	10	6000
	U2	U2SS24	18507	0.9	162	10	6000
	600 mm (24") STRIPS - 12 STRIPS PER BOX						
	UCM36 SLXSP	UCM36SLXSPSS24	01319	0.6	234	12	7200
	UCM36 SLSP	UCM36SLSPSS24	01320	0.6	234	12	7200
	UCM36 XSP	UCM36XSPSS24	01321	0.6	234	12	7200
	UCM36 SP	UCM36SPSS24	01322	0.6	234	12	7200
	UCM36	UCM36SS24	01323	0.6	234	12	7200
	UCM36LP	UCM36LPSS24	01385	0.6	234	12	7200
	UCM36LLSP	UCM36LLSPSS24	01324	0.7	234	12	7200
	UCM36LL	UCM36LLSS24	01325	0.7	234	12	7200

For extra pin material
see pages 19-21.

COATED STEEL™ - WITH PINS

U2-U6	HOOK SIZE	ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX	LACING (mm) PER BOX
	300 mm (12") STRIPS - 12 STRIPS PER BOX						
	U2	U2C12W	18540	0.5	84	12	3600
	U3	U3C12W	18541	0.6	84	12	3600
	U4	U4C12W	18542	0.7	84	12	3600
	U5	U5C12W	18543	0.9	84	12	3600
	U6	U6C12W	18544	1.0	84	12	3600

CLIPPER® ORDERING NUMBER REFERENCE

XSP	Extra Short Point
SP	Short Point
LP	Long Point
XLP	Extra Long Point
LL	Long Leg
SL	Short Leg
G	Galvanized
HT	High Tensile
RHTX	Rectangular Wire
S	430 Stainless Steel
SS	316 Stainless Steel



CONNECTING PIN SPECIFICATIONS

Pin Diameter	1.7 mm .065" (1/16") (previously #25)	2.4 mm .093" (3/32") (previously #13)	2.8 mm .109" (7/64") (previously #12)	3.2 mm .125" (1/8") (previously #11)	4.0 mm .156" (5/32") (previously #9)
Clipper® Hook Size	25's, 36's, 1's, UCM36's, UX-1's	2, 3, U2SP, U2 U3-1, U3-2, U3	4 & U4	4 ½, 5, U5	6, 7, U6 & U7

Connecting Pin Types	Abbreviation	Pin Wear Factor	Hook Wear Factor	Rigidity	Magnetic	Flexibility	Composition
Nylosteel	NY	Good	Good	Good	Yes	Good	Nylon & music wire
Nylostainless	NYS	Good	Good	Good	Slightly	Good	Nylon & 300SS spring wire
Nylon Covered Cable	NCS	Good	Good	Average	Slightly	Good	Nylon & 300SS cable
Music Wire	MW	Good	Poor	Excellent	Yes	Poor	High-carbon spring-tempered steel
Cold-Rolled Steel	Smooth - SM Notched - N	Average	Fair	Excellent	Yes	Fair to Poor	Mild cold-rolled steel
Stainless Steel	Smooth - SMS Notched - NS	Average	Fair	Excellent	Slightly	Fair to Poor	302 or 300 stainless steel
Duralink™	DL	Excellent	Excellent	Average	Slightly	Good	Wear-resistant nylon & 300SS cable
Bare Stainless Cable	SMSC	Average	Fair	Average	Slightly	Good	300SS cable
DuraStainless™	DSS	Excellent	Excellent	Good	Slightly	Good	Wear resistant nylon & 300SS spring wire
Nylon Plus	NP	Good	Excellent	Fair	No	Excellent	Nylon

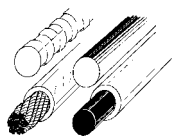
PINPAK™ 100



30M (100 ft.) of connecting pin with dispenser

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. KGS.	PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. KGS.	PIN DIAMETER	ORDERING NUMBER	ITEM CODE	WT. KGS.
NYLOSTEEL				NYLOSTAINLESS				NYLON COVERED CABLE			
1.3	NY053-C	18700	0.7	.053	NYS053-C	18701	0.7	1.3			
1.7	NY065-C	02598	0.7	.065	NYS065-C	02649	0.7	1.7	NCS065-C	02751	0.8
2.0	NY079-C	18720	0.8	.079	NYS079-C	18721	0.8	2.0			
2.4	NY093-C	02628	0.9	.093	NYS093-C	02670	0.9	2.4	NCS093-C	02767	0.8
2.8	NY109-C	02622	1.0	.109	NYS109-C	02664	1.0	2.8			
3.2	NY125-C	02614	1.0	.125	NYS125-C	02658	1.0	3.2	NCS125-C	02762	1.4
4.0	NY156-C	02607	1.1	.156	NYS156-C	02652	1.1	4.0	NCS156-C	02756	1.5
NYLON PLUS				DURALINK™				DURASTAINLESS™			
1.3	NP053-C	02863	0.7					1.7	DSS065-C	02826	0.8
1.7	NP065-C	02854	0.7	1.7	DL065-C	02726	0.8				
2.0	NP079-C	02872	0.8					2.4	DSS093-C	02830	1.0
2.4	NP093-C	02867	0.9	2.4	DL093-C	02743	1.0				
2.8	NP109-C	02861	1.0	2.8	DL109-C	02737	1.0	2.8	DSS109-C	02834	1.0
3.2	NP125-C	02864	1.0	3.2	DL125-C	02732	1.0				
4.0	NP156-C	02873	1.1								



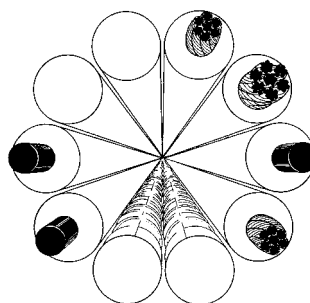


Clipper® Connecting Pins

NYLON COVERED LEADER ASSEMBLIES

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	PIN LENGTH	LEADER LENGTH
NYLON COVERED CABLE				
1.7	NCS065X10FT-W/10FT	05021	10	10
1.7	NCS065X25FT-W/5FT	05022	25	5
2.4	NCS093X5FT-W/5FT	05194	5	5
2.4	NCS093X10FT-W/10FT	05023	10	10
2.4	NCS093X15FT-W/2FT	05195	15	2
2.4	NCS093X25FT-W/5FT	05024	25	5
2.4	NCS093X25FT-W/10FT	05025	25	10
2.4	NCS093X50FT-W/4FT	05196	50	4
DURALINK™				
1.7	DL065X25FT-W/5FT	05193	25	5
2.4	DL093X10FT-W/10FT	05020	10	10
2.4	DL093X25FT-W/5FT	05019	25	5

Other sizes can be custom ordered.



300 mm (12") PRE-CUT PINS

(24 pins per package)

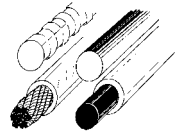
PIN DIAMETER	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
NYLOSTEEL			NYLOSTAINLESS		NYLON PLUS	
1.7	NY065-12	02592	NY065-12	02644	NP065-12	02847
2.4	NY093-12	02625	NY093-12	02668	NP093-12	02865
2.8	NY109-12	02619	NY109-12	02662	NP109-12	02859
3.2	NY125-12	02611	NY125-12	02656	NP125-12	02833
4.0	NY156-12	02600	NY156-12	02650	NP156-12	02832

CONNECTING PIN TOOLS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
Pin and Cable Cutter	APC-1	50004
Pin and Cable Stripper	CABLE STRIPPER	03241

1.625 mm (.065") PRE-CUT PINS

BELT WIDTH		PINS/ PACKAGE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
mm	in.					
NYLOSTEEL					NYLOSTAINLESS	
16	5/8"	100			NYS065-5/8-100	02632
19	3/4"	100	NY065-3/4-100	02576		
22.5	7/8"	100	NY065-7/8-100	02574		
25.5	1"	100	NY065-1-100	02577	NYS065-1-100	02637
32	1 1/4"	100	NY065-1-1/4-100	02578	NYS065-1-1/4-100	02633
38.5	1 1/2"	100	NY065-1-1/2-100	02579	NYS065-1-1/2-100	02634
44.5	1 3/4"	100	NY065-1-3/4-100	02580		
48	1 7/8"	100	NY065-1-7/8-100	02581	NYS065-1-7/8-100	02635
51	2"	100	NY065-2-100	02582	NYS065-2-100	02638
57.5	2 1/4"	100	NY065-2-1/4-100	02583	NYS065-2-1/4-100	02639
63.5	2 1/2"	100	NY065-2-1/2-100	02584	NYS065-2-1/2-100	02640
70	2 3/4"	100	NY065-2-3/4-100	02585		
76.5	3"	100	NY065-3-100	02586	NYS065-3-100	02641
83	3 1/4"	50	NY065-3-1/4-50	02587	NYS065-3-1/4-50	02636
87	3 1/2"	50	NY065-3-1/2-50	02588		
102	4"	50	NY065-4-50	02589	NYS065-4-50	02642
115	4 1/2"	50	NY065-4-1/2-50	02590		
152	6"	24	NY065-6-24	02591	NYS065-6-24	02643



CONNECTING PINS IN COILS

(7.6 M (25 ft.) minimum)

PIN DIAMETER	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
NYLOSTEEL			NYLOSTAINLESS		NYLON COVERED CABLE	
1.7	NY053	02594	NYS053	02645	NCS065	02750
1.7	NY065	02597	NYS065	02648		
2.0	NY079	02595	NYS079	02646		
2.4	NY093	02627	NYS093	02669	NCS093	02766
2.8	NY109	02621	NYS109	02663	NCS125	02761
3.2	NY125	02613	NYS125	02657	NCS156	02755
4.0	NY156	02606	NYS156	02651		
DURALINK™			DURASTAINLESS™			
1.7	DL065	02725	DSS065	02727		
2.0	DL079	04316	DSS093 DSS109	02744 02738		
2.4	DL093	02742				
2.8	DL109	02736				
3.2	DL125	02731				
SMOOTH STEEL			NOTCHED STEEL		SMOOTH SS	
1.0	SM054 SM093	02771 02773	N054 N093	02775 02777	SMS040	02772
1.4					SMS054	02779
2.4					SMS093	02781
NOTCHED SS			NYLON PLUS		BARE SS CABLE	
1.3/1.4	NS054 NS093	02783 02784	NP053	02868	SMSC065	02769
1.7			NP065	02853		
2.0			NP079	02869		
2.4			NP093	02866	SMSC093	02770
2.8			NP109	02860		
3.2			NP125	02870		
4.0			NP156	02871		

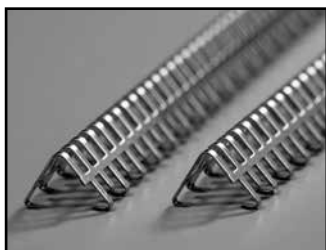
NOTE: For coils less than 7.6 M (25 ft.), call Flexco Customer Service.

MUSIC WIRE

PIN DIAMETER	DESCRIPTION	ORDERING NUMBER	ITEM CODE
1.0 mm	Per Meter	MW043	02787
1.4 mm	Per Meter	MW054	02788
1.9 mm	4 Meter Lengths	MW072	02789
2.3 mm	4 Meter Lengths	MW090	02791
2.3 mm	30 Meter Lengths	MW090-100	02790

STRIPPED LEADERS

DESCRIPTION	ORDERING NUMBER	ITEM CODE
2.4 x 1.3 M Nylosteel with 1.6 M Stripped Leader	NY093-123	02629
2.4 x 6.2 M Nylosteel with 1.6 M Stripped Leader	NY093-246	02630
.093 x 30 M Nylosteel with 1.6 M Stripped Leader	NY093-100	02631
2.4 x 3.1 M DuraStainless™ with 1.6 M Stripped Leader	DSS093-123	04093
2.4 x 6.2 M DuraStainless™ with 1.6 M Stripped Leader	DSS093-246	04094



How Clipper® G Series™ Lacing Works

Clipper® G Series™ Lacing is precision-stamped belt lacing from 316L stainless steel, ensuring a consistent 4.00 mm pitch over the entire length of the lace. The staggered leg geometry features four alternating point levels between the top and bottom of the lace which provides varying points of penetration versus a

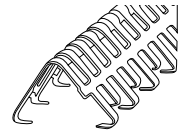
continuous line, increasing the strength and durability of the splice.

G Series is machine-applied for consistent compression, resulting in a uniform and flat splice, even with belts that are prone to belt wave. Corrugated stainless steel connecting pins prevent migration during use.

Applications	Installation Method	What You Need for Installation
- Food Manufacturing - Agriculture Equipment - Package and Parts Handling - Filter Media - Slider Bed Systems	Clipper G Series Lacing can be installed with the Pro 600 or 6000 production lacers, Roller Lacer®, Roller Lacer® Gold Class™, or with a Clipper® Microlacer®.	- G Series Lacing - Connecting Pin - Installation Tool - G Series Face Strip or Comb
How to Specify the Correct G Series™ Lacing	Fastener Metal Selection	Hinge Pin Selection
- Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Stainless Steel. Type 316 Stainless Steel offers more resistance than galvanized steel to abrasion, acids, chemicals, rusting, and magnetic attraction.	CSSP Corrugated Stainless Steel - for all sizes of G Series belt lacing.

Fastener and Pin Size Selection Chart

Minimum Pulley Diameter	Material Thickness		Connecting Pin Size		Belt Thickness					
	mm	in.	mm	in.	1.5 mm .059"	1.5 mm .078"	2.5 mm .098"	3.0 mm .118"	3.5 mm .138"	5.0 mm .197"
40 mm (1.6")	.50	.019	1.20	.047	G005A					
	.75	.029	1.40	.055		G005				
50 mm (2.0")	.50	.019	1.20	.047		G006A				
	.75	.029	1.40	.055			G006			
75 mm (3.0")	1.0	0.39	2.00	.079				G008		



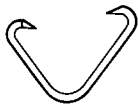
LACING

AISI 316 STAINLESS LACING WITH PINS

	SIZE	ORDERING NUMBER	ITEM CODE	WT. PER BOX KGS.	STRIPS PER BOX	STRIP LENGTH	
						mm	in.
G005, G006, G008	G005A	G005A-SS-300W-12/BX	05492	0.24	12	300	12"
		G005A-SS-600W-8/BX	05493	0.50	8	600	24"
		G005A-SS-900W-8/BX	05494	0.66	8	900	36"
		G005A-SS-1200W-8/BX	05495	0.88	8	1200	48"
		G005A-SS-1500W-8/BX	05496	1.06	8	1500	60"
	G005	G005-SS-300W-12/BX	05497	0.32	12	300	12"
		G005-SS-600W-8/BX	05498	0.52	8	600	24"
		G005-SS-900W-8/BX	05499	0.79	8	900	36"
		G005-SS-1200W-8/BX	05500	1.06	8	1200	48"
		G005-SS-1500W-8/BX	05501	1.28	8	1500	60"
	G006A	G006A-SS-300W-12/BX	05502	0.32	12	300	12"
		G006A-SS-600W-8/BX	05503	0.42	8	600	24"
		G006A-SS-900W-8/BX	05504	0.64	8	900	36"
		G006A-SS-1200W-8/BX	05505	0.86	8	1200	48"
		G006A-SS-1500W-8/BX	05506	1.10	8	1500	60"
	G006	G006-SS-300W-12/BX	05507	0.42	12	300	12"
		G006-SS-600W-8/BX	05508	0.56	8	600	24"
		G006-SS-900W-8/BX	05509	0.83	8	900	36"
		G006-SS-1200W-8/BX	05510	1.10	8	1200	48"
		G006-SS-1500W-8/BX	05511	1.35	8	1500	60"
	G008	G008-SS-300W-12/BX	05544	0.84	12	300	12"
		G008-SS-600W-12/BX	05545	1.12	8	600	24"
		G008-SS-900W-12/BX	05546	1.66	8	900	36"
		G008-SS-1200W-12/BX	05547	2.20	8	1200	48"
		G008-SS-1500W-12/BX	05548	2.72	8	1500	60"

CONNECTING PIN IN 30M (100 ft.) COIL CORRUGATED STAINLESS STEEL CABLE

PIN DIAMETER (MM)	ORDERING NUMBER	ITEM CODE	WEIGHT KGS.
1.4	CSSP1.4X30M	04373	0.5
2.5	CSSP2.5X30M	04436	1.15



Clipper® Maintenance Lacers

ROLLER LACER® GOLD CLASS™

(Face strips sold separately)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
600	24"	RL-G24	03985	22.7
900	36"	RL-G36	03986	26.3
1200	48"	RL-G48	03987	29.9
1500	60"	RL-G60	03988	33.6

NOTE: Includes carding paper remover and scissors.

CLIPPER® FACE STRIPS

ROLLER LACER® GOLD CLASS™ (Includes one Lacer Pin)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	HOOK SIZE 36, UCM 36		
600	24"	FSGOLD36-24	04038	1.9
900	36"	FSGOLD36-36	04039	2.4
1200	48"	FSGOLD36-48	04040	2.9
1500	60"	FSGOLD36-60	04041	3.4
mm	in.	HOOK SIZE 1, UX-1		
600	24"	FSGOLD1-24	04034	1.9
900	36"	FSGOLD1-36	04035	2.4
1200	48"	FSGOLD1-48	04036	2.9
1500	60"	FSGOLD1-60	04037	3.4
mm	in.	HOOK SIZE 2 – 4, U2SP – U3		
600	24"	FSGOLD2-24	04042	1.9
900	36"	FSGOLD2-36	04043	2.4
1200	48"	FSGOLD2-48	04044	2.9
1500	60"	FSGOLD2-60	04045	3.4
mm	in.	HOOK SIZE 4-1/2 – 7, U4 – U7		
600	24"	FSGOLD4-1/2-24	04046	1.9
900	36"	FSGOLD4-1/2-36	04047	2.4
1200	48"	FSGOLD4-1/2-48	04048	2.9
1500	60"	FSGOLD4-1/2-60	04049	3.4

G SERIES™ FACE STRIPS

ROLLER LACER® GOLD CLASS™ (Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
G005(A) - G006(A)	600	24"	FSGOLDG-601	04363	0.46
	900	36"	FSGOLDG-901	04364	0.58
	1200	48"	FSGOLDG-1201	04365	0.64
	1500	60"	FSGOLDG-1501	04366	0.75
G008	600	24"	FSGOLDGXL-601	04461	0.46
	900	36"	FSGOLDGXL-901	04462	0.58
	1200	48"	FSGOLDGXL-1201	04463	0.64
	1500	60"	FSGOLDGXL-1501	04464	0.75

G SERIES™ REPLACEMENT LACER PINS

ROLLER LACER® GOLD CLASS™

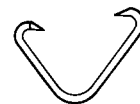
HOOK SIZE	ORDERING NUMBER	ROLLER LACER GOLD CLASS	ITEM CODE	WT. KGS.
G005(A) - G006(A)	LPG-901-1.6	RL-G24	04370	0.2
	LPG-1201-1.6	RL-G36	04371	0.2
	LPG-1501-1.6	RL-G48	04372	0.3
	LPG-1801-1.6	RL-G60	04419	0.4
G008	LPGXL-901-2.7	RL-G24	04984	0.6
	LPGXL-1201-2.7	RL-G36	04985	0.7
	LPGXL-1501-2.7	RL-G48	04986	0.8
	LPGXL-1801-2.7	RL-G60	04987	0.9

CLIPPER® REPLACEMENT LACER PINS

ROLLER LACER® GOLD CLASS™

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	HOOK SIZE 1, 36, or 30		
600	24"	LPGOLD1/36-24	04006	0.2
900	36"	LPGOLD1/36-36	04007	0.2
1200	48"	LPGOLD1/36-48	04008	0.3
1500	60"	LPGOLD1/36-60	04009	0.3
mm	in.	HOOK SIZE 2-4, 4-1/2-7		
600	24"	LPGOLDREG-24	04010	0.2
900	36"	LPGOLDREG-36	04011	0.2
1200	48"	LPGOLDREG-48	04012	0.3
1500	60"	LPGOLDREG-60	04013	0.3

NOTE: For repair parts see page 25.

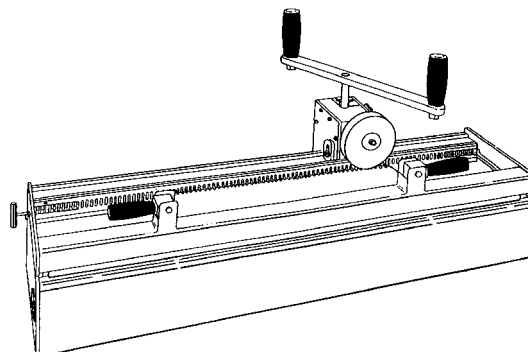


MANUAL ROLLER LACER®

(Face strips sold separately)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
600	24"	RL-24	03370	17.2
900	36"	RL-36	03371	21.3
1200	48"	RL-48	03372	24.9
1500	60"	RL-60	03375	28.6

NOTE: Includes carding paper remover and scissors.



CLIPPER® FACE STRIPS

MANUAL ROLLER LACER® (Includes one Lacer Pin)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
HOOK SIZE 30				
600	24"	FSMAN30-24	04064	0.6
900	36"	FSMAN30-36	04065	0.7
1200	48"	FSMAN30-48	04066	1.0
1500	60"	FSMAN30-60	04067	1.2
HOOK SIZE 36, UCM36				
600	24"	FSMAN36-24	04020	0.6
900	36"	FSMAN36-36	04021	0.7
1200	48"	FSMAN36-48	04022	1.0
1500	60"	FSMAN36-60	04023	1.2
HOOK SIZE 1, UX-1				
600	24"	FSMAN1-24	04015	0.6
900	36"	FSMAN1-36	04016	0.7
1200	48"	FSMAN1-48	04017	1.0
1500	60"	FSMAN1-60	04018	1.2
HOOK SIZE 2 – 4, U2SP – U3				
600	24"	FSMAN2-24	04025	0.6
900	36"	FSMAN2-36	04026	0.7
1200	48"	FSMAN2-48	04027	1.0
1500	60"	FSMAN2-60	04028	1.2
HOOK SIZE 4-1/2 – 7, U4 – U7				
600	24"	FSMAN4-1/2-24	04030	0.6
900	36"	FSMAN4-1/2-36	04031	0.7
1200	48"	FSMAN4-1/2-48	04032	1.0
1500	60"	FSMAN4-1/2-60	04033	1.2

G SERIES™ FACE STRIPS

MANUAL ROLLER LACER® (Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
G005(A) - G006(A)	600	24"	FSMANG-601	04359	0.46
	900	36"	FSMANG-901	04360	0.58
	1200	48"	FSMANG-1201	04361	0.64
	1500	60"	FSMANG-1501	04362	0.75
	1800	72"	FSMANG-1801	04453	0.82
G008	600	24"	FSMANGXL-601	04456	0.46
	900	36"	FSMANGXL-901	04457	0.58
	1200	48"	FSMANGXL-1201	04458	0.64
	1500	60"	FSMANGXL-1501	04459	0.75
	1800	72"	FSMANGXL-1801	04460	0.82

G SERIES™ REPLACEMENT LACER PINS

ROLLER LACER® GOLD CLASS™

HOOK SIZE	ORDERING NUMBER	MANUAL ROLLER LACER	ITEM CODE	WT. LBS.
G005(A) - G006(A)	LPG-601-1.6	RL-24	04369	0.2
	LPG-901-1.6	RL-36	04370	0.2
	LPG-1201-1.6	RL-48	04371	0.3
	LPG-1501-1.6	RL-60	04372	0.3
G008	LPGXL-601-2.7	RL-G24	04983	0.4
	LPGXL-901-2.7	RL-G36	04984	0.4
	LPGXL-1201-2.7	RL-G48	04985	0.4
	LPGXL-1501-2.7	RL-G60	04986	0.5
	LPGXL-1801-2.7	RL-G72	04987	0.5

CLIPPER® REPLACEMENT LACER PINS

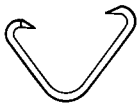
MANUAL ROLLER LACER®

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
HOOK SIZE 1, 36, or 30				
600	24"	LPMAN1/36-24	03997	0.2
900	36"	LPMAN1/36-36	03998	0.2
1200	48"	LPMAN1/36-48	03999	0.3
1500	60"	LPMAN1/36-60	04000	0.3
HOOK SIZE 2-4, 4-1/2-7				
600	24"	LPMANREG-24	04002	0.2
900	36"	LPMANREG-36	04003	0.2
1200	48"	LPMANREG-48	04004	0.3
1500	60"	LPMANREG-60	04005	0.3

COMMON REPAIR PARTS

ROLLER LACER® GOLD CLASS™ & MANUAL ROLLER LACER®

DESCRIPTION/ORDERING NUMBER	ITEM CODE	WT. KGS.
Guide Block Replacement Kit For Serial Number 3,500 - 50,000	03433	0.5
Guide Block Replacement Kit For Serial Number greater than 50,000	03897	0.5
Face Strip Knobs	03817	0.23
Urethane Strip - Priced Per Foot	03274	0.23
RL Carrying Strap	04051	0.5
Nut Driver for Roller Lacer Gold Class	04068	0.5



Clipper® Maintenance Lacers

MICROLACER®

(Face strips sold separately)

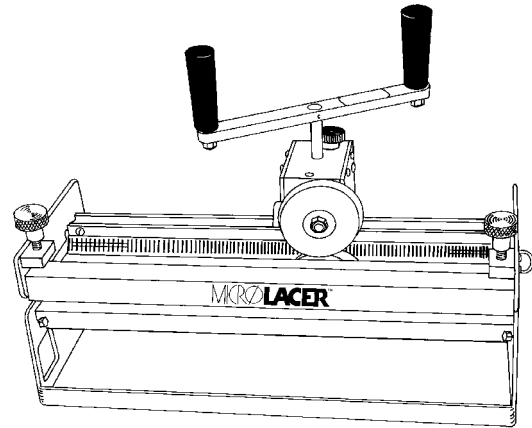
BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
350	14"	MICROLACER	03368	12.2

NOTE: Includes carding paper remover and scissors.

CLIPPER® FACE STRIPS

(Includes one Lacer Pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
30	FSMAN30-MICRO	04063	1.0
36, UCM36	FSMAN36-MICRO	04019	1.0
1, UX-1	FSMAN1-MICRO	04014	1.0
2-4, U2-U3,	FSMAN2-MICRO	04024	1.0
4-1/2-7, U4-U7	FSMAN4-1/2-MICRO	04029	1.0



CLIPPER® REPLACEMENT LACER PINS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	PIN DIA. (mm)
1/36	LPMAN1/36-MICRO	03996	1.7
2-7	LPMANREG-MICRO	04001	2.7

COMMON REPAIR PARTS

DESCRIPTION/ORDERING NUMBER	ITEM CODE	WT. KGS.
Guide Block Replacement Kit For Serial Number 3,500 – 50,000	03433	0.5
Guide Block Replacement Kit For Serial Number greater than 50,000	03897	0.5
Face Strip Knobs	03817	0.23
Urethane Strip – Priced Per Foot	03274	0.05

G SERIES™ FACE STRIP

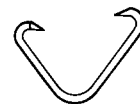
MICROLACER® (Includes one Lacer Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	in.	mm			
G005(A) - G006(A)	14"	350	FSMANG-351-MICRO	04358	0.2
G008	14"	350	FSMANGXL-350-MICRO	04455	0.2

G SERIES™ REPLACEMENT LACER PINS

MICROLACER®

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
G005(A) - G006(A)	LPG-351-1.6	04368	0.1

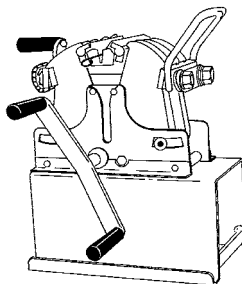


LW95 LACERS

(Laces all Clipper Hooks. Laces up to 6" in one operation. Includes Lacing Assembly Kit)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.	RETAINER INCLUDED
2-7, U2-U7	LW95	03074	14.1	HRREGLW95
1, UX-1	1LW95	03076	14.1	HR1LW95
25	25XLW	03075	14.1	HR25LW95
REPLACEMENT HOOK RETAINERS				
2-7, U2-U7	HR2LW95	03085	0.3	N/A
1, UX-1	HR1LW95	03081	0.2	N/A
25	HR25LW95	03827	0.5	N/A
30, 36, UCM36	HR36LW95	03119	0.2	N/A

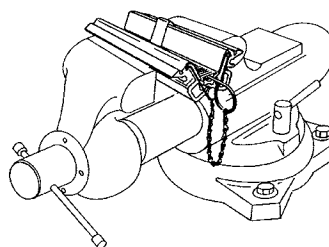
LW95 Lacer



WISE LACERS

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
2-7, U2-U7	R-4	03018	0.5
2-7, U2-U7	R-7	03019	0.9
2-7, U2-U7	R-10	03020	1.4
1, UX-1, UX-1SP	1VL-7	03236	0.9
25	25VL-7	03814	1.4
30, 36, UCM36	36VL-7	03238	0.5

Vise Lacer

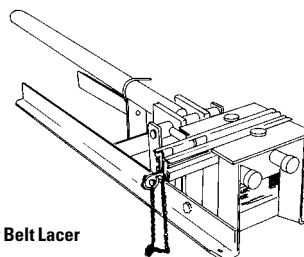


BALER BELT LACER™

(Laces all Clipper Baler Hooks, RHTX, 2-7)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
in.	mm			
7"	175	BBL-7	03434	23.1
10"	250	BBL-10	03435	23.1

Baler Belt Lacer

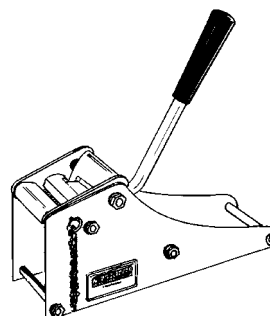


LEVER LACER

(For thin belts or tapes up to 2" wide)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
25	25LEVER	03014	2.3
36	36LEVER	04223	2.3

Lever Lacer

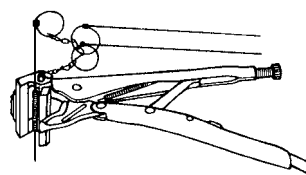


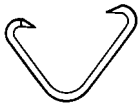
PLIER-TAPE LACER

(For thin belts or tapes up to 2" wide)

ORDERING NUMBER	ITEM CODE	WT. KGS.
PTL25	18015	1.6
PTL30	18017	1.7
PTL1	18016	1.6

Plier-Tape Lacer



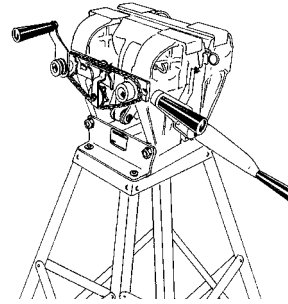


Clipper® Production Lacers

#12 SPEED LACER

(Includes #2-7 Retainer)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in			
300	12"	12LACER	03167	80.3
CHAIN DRIVE ATTACHMENT				
12LACER-CHAIN			03225	10.9



#12 Speed Lacer

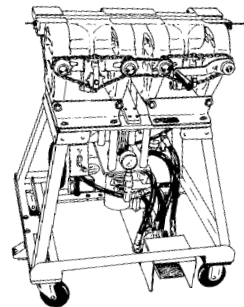
CLIPPER® HOOK RETAINER FOR #12 SPEED LACER

(Includes one Lacer Pin)

DESCRIPTION	HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
Acusteel	25	HR25-12	03822	0.8
Acusteel	30,36,UCM36	HR36-12	03170	0.7
Acusteel	1,UX-1	HR1-12	03168	0.7
Acusteel	2-7,U2-U7	HR2-12	03211	0.7

300 mm (12") LACER PIN FOR #12 SPEED LACER

HOOK SIZE	ORDERING NUMBER	ITEM CODE
25,30,36,1	LP1/36-12	03169
2-7	LP2-12	03222



Electric Hydraulic Lacer

ELECTRIC HYDRAULIC POWER LACERS

(Includes #2-7 Retainer)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
300	12"	EH-12	03037	161.0
625	25"	EH-25	03038	254.0
950	38"	EH-38	03039	396.9

NOTE: Please specify 115 or 230 volt wiring requirements when ordering.
Can be ordered for International Requirements.

ELECTRIC HYDRAULIC LACER COVER

LACER SIZE		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
300	12"	Cover-12	03452	1.4
625	25"	Cover-25	03453	1.8
950	38"	Cover-38	03519	2.3

CLIPPER® HOOK RETAINER FOR POWER LACERS

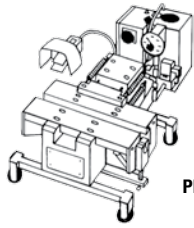
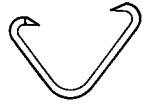
(Includes one Lacer Pin)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	HOOK SIZE 25		
300	12"	HR25-12	03822	0.8
625	25"	HR25-25	03823	1.5
950	38"	HR25-38	03824	1.9
		HOOK SIZE 30, 36, UCM36		
300	12"	HR36-12	03170	0.7
625	25"	HR36-25	03154	1.5
950	38"	HR36-38	03155	1.9
		HOOK SIZE 1, UX-1		
300	12"	HR1-12	03168	0.7
625	25"	HR1-25	03143	1.5
950	38"	HR1-38	03150	1.9
		HOOK SIZE 2-7, U2-U7		
300	12"	HR2-12	03211	0.7
625	25"	HR2-25	03051	1.5
950	38"	HR2-38	03148	1.9

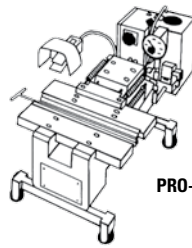
CLIPPER® REPLACEMENT LACER PINS FOR POWER LACER

BELT		ORDERING NUMBER	ITEM CODE
mm	in.	HOOK SIZE 25, 36, 1	
300	12"	LP1/36-12	03169
625	25"	LP1/36-25	03162
950	38"	LP1/36-38	03163
		HOOK SIZE 2-7	
300	12"	LP2-12	03222
625	25"	LP2-25	03054
950	38"	LP2-38	03156

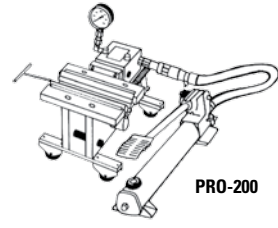
Clipper® Production Lacers



PRO-600



PRO-400



PRO-200

PRO-600 & PRO-6000 LACER

(Does not include comb - purchase separately)

ORDERING NUMBER	ITEM CODE	WT. KGS.
PRO-600	18057	133.4
PRO-6000	18978	138.0

PRO-400 LACER

(Does not include adapter - purchase separately)

ORDERING NUMBER	ITEM CODE	WT. KGS.
PRO-400	18048	133.4

PRO-200 LACER

(Does not include adapter - purchase separately)

ORDERING NUMBER	ITEM CODE	WT. KGS.
PRO-200	18036	31.7
PRO-200EH	03707	36.3

COMBS FOR PRO-600 & PRO-6000 LACER

(Includes Gauge Pins)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
mm	in.	HOOK SIZE 25		
600	24"	P6CLPR25M-24	03526	10.1
900	36"	P6CLPR25M-36	03538	13.0
1200	48"	P6CLPR25M-48	03551	15.5
1500	60"	P6CLPR25M-60	03531	18.5
mm	in.	HOOK SIZE 36, UCM36, 30		
600	24"	P6CLPR36M-24	03524	10.1
900	36"	P6CLPR36M-36	03537	13.0
1200	48"	P6CLPR36M-48	03539	15.5
1500	60"	P6CLPR36M-60	03529	18.5
mm	in.	HOOK SIZE 1, UX1		
600	24"	P6CLPR1M-24	03534	10.1
900	36"	P6CLPR1M-36	03535	13.0
1200	48"	P6CLPR1M-48	03550	15.5
1500	60"	P6CLPR1M-60	03528	18.5
mm	in.	HOOK SIZE 2-7, U2-U7		
600	24"	P6CLPR2M-24	03533	10.1
900	36"	P6CLPR2M-36	03536	13.0
1200	48"	P6CLPR2M-48	03532	15.5
1500	60"	P6CLPR2M-60	03527	18.5

ADAPTERS FOR PRO-400 LACER 355 mm (14")

(Includes 1.5 and 2.0 mm Gauge Pins)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
25	P4CLPR25	03649	3.3
36, 30	P4CLPR36	03140	3.4
1	P4CLPR1	03525	3.4
2-7	P4C2	18052	3.6

REPLACEMENT LACER PINS FOR PRO-400 LACER

FOR COMB NUMBER	DIAMETER (mm)	ITEM CODE	WT. KGS.
P4C25/36	1.5	19395	.05
P4C25/36	1.8 x 1.5	03738	.05
P4C25/36	2.0 x 1.5	03745	.05
P4C1	1.8	03715	.05
P4C1	2.0	19350	.05
P4C1	2.5 x 2.0	19380	.05
P4C1	3.0 x 2.0	19351	.05
P4C2	2.5	19349	.14
P4C2	3.5 x 3.0	03725	.14
P4C2	4.0 x 3.0	03724	.14

ADAPTERS FOR PRO-200 LACER 203 mm (8")

(Includes 1.5 and 2.0 mm Gauge Pins)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
25	P2CLPR25	03650	2.0
36, 30	P2CLPR36	03591	2.0
1	P2CLPR1	03651	2.2
2-7	P2C2	18043	2.4

REPLACEMENT LACER PINS FOR PRO-200 LACER

FOR COMB NUMBER	DIAMETER (mm)	ITEM CODE	WT. KGS.
P2C25/36	1.5	19340	.05
P2C25/36	1.8 x 1.5	03739	.05
P2C25/36	2.0 x 1.5	03744	.05
P2C1	1.8	03713	.05
P2C1	2.0	19341	.05
P2C1	2.5 x 2.0	19342	.05
P2C1	3.0 x 2.0	19343	.05
P2C2	2.5	19339	.14
P2C2	3.5 x 3.0	03717	.14
P2C2	4.0 x 3.0	03718	.14

REPLACEMENT LACER PINS FOR PRO-600 LACER

BELT WIDTH		ITEM CODE / PRICE				WT. KGS.
mm	in.	FOR COMB NUMBER P6C25/36				
		1.5 mm	1.8 mm x 1.5 mm	2.0 mm x 1.5 mm		
600	24"	03729	03734	03743		0.1
900	36"	03727	03735	03742		0.1
1200	48"	03728	03736	03741		0.1
1500	60"	19358	03737	03740		0.1
		FOR COMB NUMBER P6C1				
		1.8 mm	2.0 mm	2.5 mm x 2.0 mm	3.0 mm x 2.0 mm	
600	24"	03710	19361	19362	03722	0.1
900	36"	03709	03714	03721	03733	0.1
1200	48"	03708	03711	03723	03732	0.1
1500	60"	19378	03712	03716	03731	0.1
		FOR COMB NUMBER P6C2				
		2.5 mm	3.5 mm x 3.0 mm	4.0 mm x 3.0 mm		
600	24"	19364	19365	19366		0.1
900	36"	03726	03719	03720		0.1
1200	48"	19368	19370	19371		0.1
1500	60"	19373	19375	19376		0.1

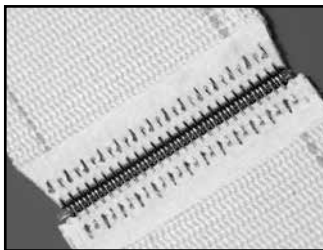
G SERIES™ PRO-600 & 6000 LACER COMBS

(Includes one Gauge Pin)

HOOK SIZE	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. LBS.
	mm	in.			
G005(A) - G006(A)	600	24"	P6CLPRGM-601	04410	4.6
	900	36"	P6CLPRGM-901	04411	5.9
	1200	48"	P6CLPRGM-1201	04412	7.0
	1500	60"	P6CLPRGM-1501	04413	8.4

REPLACEMENT PARTS

DESCRIPTION	ITEM CODE	WT. KGS.
Return Springs	19100	0.5
Adapter Spring Clip	19194	0.5
Linear Bearing	19200	0.9
Brass Bushing	19300	2.3



How Clipper® Patch Fasteners Work

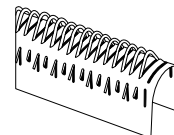
Clipper® Laundry Patch Fasteners are manufactured from double-flattened wire which increases the holding ability as well as the transverse stability of the individual hooks, providing a flat and even splice area. The hook points are horizontally-cut, ensuring that they are bent accurately down towards the belt edge, which is especially important for thin belts used in laundry feeder and folding machine applications.

Available in either galvanized or 316L stainless steel, the hooks are integrated into the polyester patch material and are pre-cut to belt widths with leading and trailing ends. The patch is available with a custom logo if desired. Corrugated Perlon hinge pins are included with each box of fasteners, are corrosion-free, and provide lubrication to the splice joint.

Applications	Installation Method	What You Need for Installation
Commercial Laundries	Clipper Patch Fastener Hooks can be installed with the Pro 120 on-site maintenance lacer or the Pro 150 production lacer.	- Patch Fastener Hooks - Connecting Pin - Installation Tool
How to Specify the Correct Clipper® Fastener	Fastener Metal Selection	Hinge Pin Selection
- Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener width that is appropriate for your specifications.	Galvanized Steel. For basic applications, galvanized steel is recommended. Stainless Steel. Type 316 Stainless Steel offers more resistance than galvanized steel to abrasion, acids, chemicals, rusting, and magnetic attraction.	CP Corrugated Perlon.

Fastener and Pin Size Selection Chart

Minimum Pulley Diameter	Wire Diameter		Connecting Pin Size		Belt Thickness
	in.	mm	in.	mm	2.0 mm (.078")
25 mm (15/16")	.024	0.62	.055	1.40	25SP



FASTENERS

#25 SHORT-POINT GALVANIZED ON PATCH with Corrugated Perlon Hinge Pins

25SP	PATCH WIDTH		ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX
	mm	in.					
	35	1.38	25SP-G-035W-P	05512	0.66	15 + 16	200
	40	1.57	25SP-G-040W-P	05513	0.79	19 + 20	200
	48	1.89	25SP-G-048W-P	05514	0.88	24 + 25	200
	50	1.97	25SP-G-050W-P	05515	0.93	26 + 27	200
	57	2.24	25SP-G-057W-P	05516	1.01	30 + 31	200
	63	2.48	25SP-G-063W-P	05517	1.06	33 + 34	200
	75	2.95	25SP-G-075W-P	05518	1.28	39 + 40	200
	90	3.54	25SP-G-090W-P	05519	0.79	46 + 47	100
	100	3.94	25SP-G-100W-P	05520	0.88	54 + 55	100
	115	4.53	25SP-G-115W-P	05521	0.97	61 + 62	100

Patch with customer logo available for +10% upcharge (one color only). Minimum order 10 boxes. 8 week lead time.

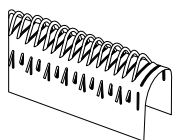
#25 SHORT-POINT 316L STAINLESS STEEL ON PATCH with Corrugated Perlon Hinge Pins

25SP	PATCH WIDTH		ORDERING NUMBER (BOX)	ITEM CODE	WT. PER BOX KGS.	HOOKS PER STRIP	STRIPS PER BOX
	mm	in.					
	35	1.38	25SP-SS-035W-P	05522	0.66	15 + 16	200
	40	1.57	25SP-SS-040W-P	05523	0.79	19 + 20	200
	48	1.89	25SP-SS-048W-P	05524	0.88	24 + 25	200
	50	1.97	25SP-SS-050W-P	05525	0.93	26 + 27	200
	57	2.24	25SP-SS-057W-P	05526	1.01	30 + 31	200
	63	2.48	25SP-SS-063W-P	05527	1.06	33 + 34	200
	75	2.95	25SP-SS-075W-P	05528	1.28	39 + 40	200
	90	3.54	25SP-SS-090W-P	05529	0.79	46 + 47	100
	100	3.94	25SP-SS-100W-P	05530	0.88	54 + 55	100
	115	4.53	25SP-SS-115W-P	05531	0.97	61 + 62	100

Patch with customer logo available for +10% upcharge (one color only). Minimum order 10 boxes. 8 week lead time.

CORRUGATED PERLON HINGE PINS (PRE-CUT)

PATCH WIDTH		PINS PER PACKAGE	ORDERING NUMBER	ITEM CODE
mm	in.			
35	1.38	100	CP1.4-035-100/BX	04385
40	1.57	100	CP1.4-040-100/BX	04386
48	1.89	100	CP1.4-048-100/BX	04387
50	1.97	100	CP1.4-050-100/BX	04388
57	2.24	100	CP1.4-057-100/BX	04389
63	2.48	100	CP1.4-063-100/BX	04390
75	2.95	100	CP1.4-075-100/BX	04391
90	3.54	50	CP1.4-090-50/BX	04392
100	3.94	50	CP1.4-100-50/BX	04393
115	4.53	50	CP1.4-115-50/BX	04394



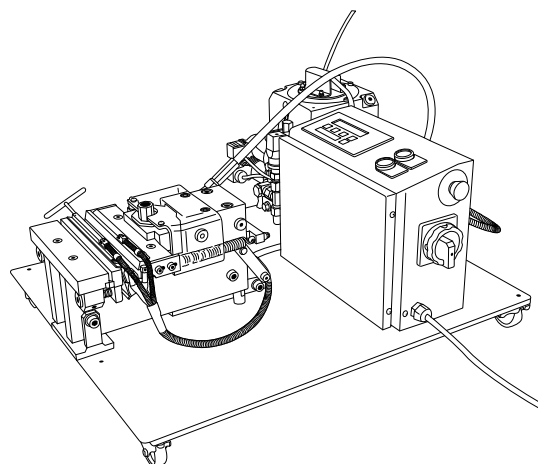
Clipper® Laundry Patch Fasteners

CLIPPER® PRODUCTION LACERS

PRO-150 LACER AND HYDRAULIC PUMP

(Does not include adapter)

ORDERING NUMBER	ITEM CODE	WT. KGS.
115 VOLT; SINGLE PHASE; 60 HZ		
PRO-150-115V1PH-60HZ	04379	47.0
230 VOLT; SINGLE PHASE; 60 HZ		
PRO-150-230V1PH-60HZ	04380	47.0
230 VOLT; SINGLE PHASE; 50 HZ		
PRO-150-230V1PH-50HZ	04381	47.0
200 VOLT; THREE PHASE; 50/60 HZ		
PRO-150-200V3PH-50/60HZ	04382	47.0
230 VOLT; THREE PHASE; 50/60 HZ		
PRO-150-230V3PH-50/60HZ	04383	47.0
400 VOLT; THREE PHASE; 50/60 HZ		
PRO-150-400V3PH-50/60HZ	04384	47.0



ADAPTER FOR PRO-150 LACER

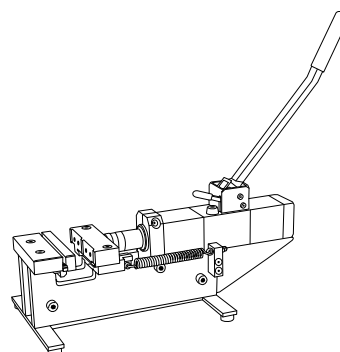
(Includes 1.6 mm gauge pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25 PATCH	P150CLPR25SPP115V	04377	2.0
25 PATCH	P150CLPR25SPP230V	04415	2.0

PRO-120 LACER

(Does not include adapter or temperature controller - purchase separately)

ORDERING NUMBER	ITEM CODE	WT. LBS.
PRO-120	04374	16.0



ADAPTER FOR PRO-120 LACER

(Includes 1.6 mm gauge pin)

HOOK SIZE	ORDERING NUMBER	ITEM CODE	WT. LBS.
25 PATCH	P120CLPR25SPP	04376	2.0

TEMPERATURE CONTROLLER FOR PRO-120 LACER

ORDERING NUMBER	ITEM CODE	WT. LBS.
PRO-120TC-115V-60HZ	04378	2.7



How Alligator® Lacing Works

Hammer applied Alligator® Lacing utilizes a design with teeth that are formed so that when they are driven parallel to the length of the belt, the vital longitudinal carcass fibers are not severed.

The compression fit of the connecting bar provides a strong, vise-like hold on the belt

and distributes belt tension evenly across the entire belt width. The one-piece fastener strip also ensures that there are no loose pieces to work themselves out of the belt and into the conveyed product. The flat splice obtained with a continuous strip of lacing also helps with hinge pin insertion.

Applications	Installation Method	What You Need for Installation
- Manufacturing Assembly Lines - Food, Package, and Parts Handling - Checkout Counters - Agricultural Equipment	Requires only a hammer; no special tools needed. Unique, patented clips and round gauge rod act as an "extra" pair of hands.	- Fasteners - Hinge Pin - Hammer
How to Specify the Correct Alligator® Lacing	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. Standard fastener material. Stainless Steel. Type 316 Stainless Steel	H Steel Corrugated - for all sizes of Alligator belt lacing. SH Stainless Steel Corrugated - for all sizes of Alligator belt lacing. RH Rocker Hinge Pin - for transmission belt lacing, two-piece pin to reduce friction and wear on loops and lacing. NC Nylon Covered Steel Cable - for easier hinge pin insertion. NCS Nylon Covered Stainless Cable - for greater corrosion resistance.

Alligator® Lacing Selection Chart

Lacing Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter		Approx. Corrugated Hinge Pin Diameter	
	kN/m	P.I.W.	mm	in.	mm	in.	mm	in.
00	4.3	25	Up thru 1.6	Up thru 1/16	25	1	1.2	3/64
1	7.8	45	1.6-2.4	1/16-3/32	38	1-1/2	1.6	1/16
7	8.7	50	2.4-3.6	3/32-9/64	51	2	1.6	1/16
15	11.4	65	3.2-4.0	1/8-5/32	64	2-1/2	2.4	3/32
20	16.6	95	4.0-4.8	5/32-3/16	76	3	2.8	7/64
25	17.5	100	4.8-5.6	3/16-7/32	102	4	3.2	1/8
27	17.5	100	5.6-7.1	7/32-9/32	127	5	3.2	1/8
35	26.0	150	7.1-7.9	9/32-5/16	178	7	3.6	9/64
45	28.0	165	7.9-9.5	5/16-3/8	229	9	4.8	3/16
55	30.0	175	9.5-11.1	3/8-7/16	305	12	5.2	13/64
65	35.0	200	11.1-12.7	7/16-1/2	356	14	5.2	13/64



Alligator® Conveyor Belt Lacing

FASTENERS

STEEL LACING WITH STEEL CORRUGATED HINGE PIN

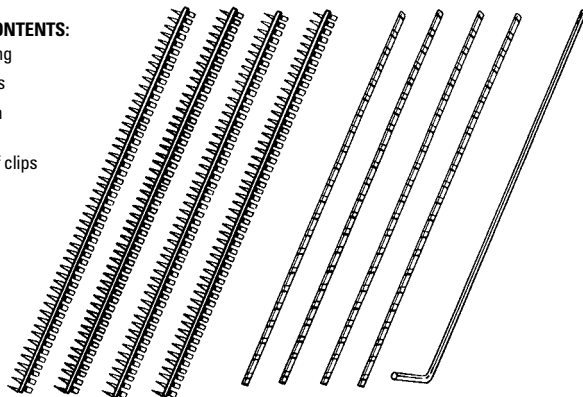
BELT WIDTH			ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.		00			1A			1B			7			15		
300	12"		00-12	10050	0.1	1A-12	10070	0.2	Note: Size 1A and 1B Alligator lacing has been modified to allow for complete interchangeability. For machine applied lacing, order the corresponding 1A size.			7-12	10090	0.3	15-12	10482	0.5
350	14"		00-14	10051	0.2	1A-14	10071	0.3				7-14	10091	0.4	15-14	10110	0.5
400	16"		00-16	10052	0.2	1A-16	10072	0.4				7-16	10092	0.5	15-16	10111	0.6
450	18"		00-18	10053	0.2	1A-18	10073	0.4				7-18	10093	0.5	15-18	10112	0.7
500	20"		00-20	10054	0.3	1A-20	10074	0.5				7-20	10094	0.5	15-20	10113	0.7
550	22"		00-22	10055	0.3	1A-22	10075	0.5				7-22	10095	0.6	15-22	10114	0.8
600	24"		00-24	10056	0.3	1A-24	10076	0.5				7-24	10096	0.6	15-24	10115	0.9
650	26"											7-26	10097	0.7	15-26	10116	1.0
700	28"											7-28	10098	0.7	15-28	10117	1.0
750	30"		00-30	10059	0.4	1A-30	10079	0.6				7-30	10099	0.8	15-30	10118	1.1
800	32"											7-32	10100	0.9	15-32	10119	1.2
900	36"		00-36	10061	0.5	1A-36	10081	0.7	27			7-36	10101	0.9	15-36	10120	1.2
1050	42"		00-42	10062	0.5	1A-42	10082	0.9	27-12	10485	0.8	35			45		
1200	48"		00-48	10063	0.6	1A-48	10083	0.9	27-14	10165	1.0	35-12	10486	1.3	45-12	10487	1.5
1500	60"		00-60	10065	0.8	1A-60	10085	1.2	27-16	10166	1.0	35-14	10180	1.5	45-14	10196	1.8
20			25			27			35			45			55		
300	12"		20-12	10483	0.6	25-12	10484	0.7	35-16	10181	1.7	45-16	10197	2.1	55-12	10488	2.2
350	14"		20-14	10130	0.7	25-14	10150	0.7	35-18	10182	1.9	45-18	10198	2.3	55-14	10212	2.6
400	16"		20-16	10131	0.8	25-16	10151	0.9	35-20	10183	2.1	45-20	10199	2.5	55-16	10213	2.9
450	18"		20-18	10132	0.9	25-18	10152	1.0	35-24	10185	2.5	45-24	10201	3.1	55-18	10214	3.3
500	20"		20-20	10133	1.0	25-20	10153	1.1	35-30	10188	3.1	45-30	10204	3.9	55-20	10215	3.6
550	22"		20-22	10134	1.0	25-22	10154	1.2	35-36	10190	3.7	45-36	10206	4.6	55-24	10217	4.4
600	24"		20-24	10135	1.1	25-24	10155	1.3	35-42	10191	4.4	45-42	10207	5.4	55-30	10220	5.4
650	26"		20-26	10136	1.2	25-26	10156	1.4	35-48	10192	5.0	45-48	10208	6.1	55-36	10222	6.4
700	28"		20-28	10137	1.4	25-28	10157	1.6	35-54	10193	5.6	45-54	10209	6.8	55-42	10223	7.5
750	30"		20-30	10138	1.5	25-30	10158	1.6	35-60	10194	6.2	45-60	10210	7.6	55-48	10224	8.7
800	32"		20-32	10139	1.5	25-32	10159	1.7							55-60	10226	10.8
900	36"		20-36	10140	1.7	25-36	10160	2.0									
1050	42"		20-42	10141	2.1	25-42	10161	2.3									
1200	48"		20-48	10142	2.3	25-48	10162	2.6									
1350	54"					25-54	10163	2.9									
1500	60"		20-60	10144	2.9	25-60	10164	3.2									
55			65			75			85			95			105		
300	12"		55-12	10488	2.2	65-12	10489	2.6	75-12	10490	3.0	85-12	10491	3.4	95-12	10492	3.8
350	14"		55-14	10212	2.6				75-14	10493	3.2	85-14	10494	3.6	95-14	10495	4.0
400	16"		55-16	10213	2.9				75-16	10496	3.4	85-16	10497	3.8	95-16	10498	4.2
450	18"		55-18	10214	3.3	65-18	10232	4.0	75-18	10498	3.6	85-18	10499	4.0	95-18	10499	4.4
500	20"		55-20	10215	3.6				75-20	10500	3.8	85-20	10501	4.2	95-20	10502	4.6
600	24"		55-24	10217	4.4	65-24	10235	5.2	75-24	10504	4.0	85-24	10505	4.4	95-24	10506	4.8
750	30"		55-30	10220	5.4	65-30	10238	6.6	75-30	10508	4.2	85-30	10509	4.6	95-30	10510	5.0
900	36"		55-36	10222	6.4	65-36	10240	7.8	75-36	10512	4.4	85-36	10513	4.8	95-36	10514	5.2
1050	42"		55-42	10223	7.5				75-42	10516	4.6	85-42	10517	5.0	95-42	10518	5.4
1200	48"		55-48	10224	8.7	65-48	10242	10.4	75-48	10520	4.8	85-48	10521	5.2	95-48	10522	5.6
1500	60"		55-60	10226	10.8	65-60	10244	13.1	75-60	10524	5.0	85-60	10525	5.4	95-60	10526	5.8

Any lengths over 1524 mm (60") are sold by the set.

ALLIGATOR® LACING

CARTON CONTENTS:

- 4 Sets Lacing
- 4 Hinge Pins
- 1 Gauge Pin
- Required amount of clips





FASTENERS

316 STAINLESS LACING WITH 300 SERIES STAINLESS CORRUGATED HINGE PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	00S			1S			1BS			7S			15S		
300	12"	00S-12	10528	0.1	1S-12	10545	0.2	Note: Size 1S and 1BS Alligator lacing has been modified to allow for complete interchangeability. For machine applied lacing, order the corresponding 1S size.			7S-12	10562	0.3	15S-12	10491	0.5
350	14"	00S-14	10529	0.2	1S-14	10546	0.2				7S-14	10563	0.4	15S-14	10579	0.5
400	16"	00S-16	10530	0.2	1S-16	10547	0.4				7S-16	10564	0.5	15S-16	10580	0.6
450	18"	00S-18	10531	0.2	1S-18	10548	0.4				7S-18	10565	0.5	15S-18	10581	0.7
500	20"	00S-20	10532	0.3	1S-20	10549	0.5				7S-20	10566	0.5	15S-20	10582	0.8
600	24"	00S-24	10534	0.3	1S-24	10551	0.5				7S-24	10568	0.6	15S-24	10584	0.9
700	28"										7S-28	10570	0.7	15S-28	10586	1.0
750	30"	00S-30	10537	0.4	1S-30	10554	0.6				7S-30	10571	0.8	15S-30	10587	1.1
900	36"	00S-36	10539	0.5	1S-36	10556	0.8				7S-36	10573	1.0	15S-36	10589	1.3
1050	42"	00S-42	10540	0.5	1S-42	10557	0.9				7S-42	10574	1.1	15S-42	10590	1.6
1200	48"	00S-48	10541	0.6	1S-48	10558	1.0	7S-48	10575	1.2	15S-48	10591	1.8			
1350	54"				1S-54	10559	1.4									
1500	60"	00S-60	10543	0.8	1S-60	10560	1.3				7S-60	10577	1.7	15S-60	10593	2.2
		20S			25S			27S			35S			45S		
300	12"	20S-12	10492	0.6	25S-12	10493	0.7	27S-12	10494	0.8	35S-12	10495	1.3	45S-12	10496	1.5
350	14"	20S-14	10595	0.7	25S-14	10611	0.8	27S-14	10627	1.0	35S-14	10643	1.5			
400	16"	20S-16	10596	0.8	25S-16	10612	0.9	27S-16	10628	1.1	35S-16	10644	1.8			
450	18"	20S-18	10597	0.9	25S-18	10613	1.0	27S-18	10629	1.2	35S-18	10645	1.9	45S-18	10661	2.4
500	20"	20S-20	10598	1.0	25S-20	10614	1.1	27S-20	10630	1.4	35S-20	10646	2.1			
600	24"	20S-24	10600	1.2	25S-24	10616	1.4	27S-24	10632	1.4	35S-24	10648	2.5	45S-24	10664	3.2
750	30"	20S-30	10603	1.5	25S-30	10619	1.7	27S-30	10635	2.0	35S-30	10651	3.2	45S-30	10667	3.7
900	36"	20S-36	10605	1.8	25S-36	10621	2.0	27S-36	10637	2.4	35S-36	10653	3.8	45S-36	10669	4.7
1050	42"	20S-42	10606	2.1	25S-42	10622	2.2	27S-42	10638	2.8	35S-42	10654	4.6	45S-42	10670	5.4
1200	48"	20S-48	10607	2.4	25S-48	10623	2.6	27S-48	10639	3.2	35S-48	10655	5.0	45S-48	10671	6.3
1500	60"	20S-60	10609	3.0	25S-60	10625	3.4	27S-60	10641	3.9	35S-60	10657	6.4			
		55S														
450	18"	55S-18	10677	3.3												
600	24"	55S-24	10680	4.4												
750	30"	55S-30	10683	5.4												
900	36"	55S-36	10685	7.6												
1200	48"	55S-48	10687	8.7												



Alligator® Conveyor Belt Lacing

EXTRA HINGE PINS



STEEL (H) CORRUGATED HINGE PINS – PACKAGES OF 10 PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.	For 00			For 1 or 7			For 15			For 20		
150	6	00H6	10030	0.05	1&7H6	10031	0.05				20H12	10034	0.1
300	12	00H12	11075	0.05	1&7H12	11092	0.05	15H12	10033	0.1	20H18	11142	0.2
450	18	00H18	11078	0.05	1&7H18	11095	0.1	15H18	11126	0.2	20H24	11145	0.3
600	24	00H24	11081	0.05	1&7H24	11098	0.1	15H24	11129	0.2	20H30	11148	0.3
750	30	00H30	11084	0.1	1&7H30	11101	0.1	15H30	11132	0.3	20H36	11150	0.4
900	36	00H36	11086	0.1	1&7H36	11103	0.1	15H36	11134	0.4	20H48	11152	0.5
1200	48	00H48	11088	0.1	1&7H48	11105	0.2	15H48	11136	0.5	20H60	11154	0.7
1500	60	00H60	11090	0.1	1&7H60	11107	0.2	15H60	11138	0.5			
		For 25 or 27			For 35			For 45			For 55 or 65		
300	12	25&27H12	10035	0.2	35H12	10037	0.3	45H12	10038	0.4			
450	18	25&27H18	11157	0.3	35H18	11187	0.5				55&65H24	11220	1.3
600	24	25&27H24	11160	0.4	35H24	11190	0.6	45H24	11205	0.8			
750	30	25&27H30	11163	0.5	35H30	11193	0.7				55&65H36	11225	2.0
900	36	25&27H36	11165	0.5	35H36	11195	0.8	45H36	11210	1.2	55&65H48	11227	2.5
1200	48	25&27H48	11167	0.8	35H48	11197	1.1	45H48	11212	1.7	55&65H60	11229	3.4
1500	60	25&27H60	11169	1.1	35H60	11199	1.5	45H60	11214	2.0			

STAINLESS (SH) CORRUGATED HINGE PINS – 300 SERIES – PACKAGES OF 10 PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
in.	mm	For 00			For 1 or 7			For 15			For 20		
12	300				1&7SH12	11846	0.05						
18	450				1&7SH18	11849	0.1	15SH18	11878	0.2			
24	600	00SH24	11831	0.05	1&7SH24	11852	0.1	15SH24	11881	0.2	20SH24	11906	0.2
30	750				1&7SH30	11855	0.1	15SH30	11884	0.3	20SH30	11909	0.3
36	900	00SH36	11836	0.1	1&7SH36	11857	0.2	15SH36	11886	0.4	20SH36	11911	0.4
48	1200	00SH48	11838	0.1	1&7SH48	11859	0.2	15SH48	11888	0.4	20SH48	11913	0.5
60	1500	00SH60	11840	0.1	1&7SH60	11861	0.2	15SH60	11890	0.5			
		For 25 or 27			For 35			For 45			For 55 or 65		
12	300	25&27SH12	11925	0.2	35SH12	11950	0.3						
18	450	25&27SH18	11928	0.3							55&65SH24	11998	1.3
24	600	25&27SH24	11931	0.4	35SH24	11956	0.5						
30	750	25&27SH30	11934	0.5	35SH30	11959	0.7						
36	900	25&27SH36	11936	0.6	35SH36	11961	0.9	45SH36	11982	1.3			
48	1200	25&27SH48	11938	0.8	35SH48	11963	1.2	45SH48	11984	2.0			
60	1500	25&27SH60	11940	0.9									

EXTRA CLIPS

6 CLIPS PER PACKAGE

FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
1, 7	1 & 7 CLIP	13256	0.01
15, 20	15 & 20 CLIP	13250	0.01
25, 27	25 & 27 CLIP	13252	0.02
35	35 CLIP	13253	0.02
45	45 CLIP	13254	0.02



FASTENERS

STRIP LENGTH		ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. KGS.
mm	in.	STEEL			
150	6"	00	10000	6	0.1
150	6"	1A	10001	6	0.1
150	6"	7	10002	6	0.2
300	12"	15	10003	4	0.4
300	12"	20	10004	4	0.5
300	12"	25D	10005	4	0.6
300	12"	25G	10007	8	1.2
300	12"	27K	10008	4	0.8
300	12"	35N	10011	4	1.2
300	12"	45U	10012	4	1.5
300	12"	55V	10013	4	2.1
300	12"	65X	10014	4	2.6

ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. KGS.
STAINLESS (TYPE 316)			
00S	10512	6	0.1
1AS	10513	6	0.1
7S-TRANS	10514	6	0.2
15S	10515	4	0.4
20S	10516	4	0.5
25DS	10517	4	0.7
27KS	10519	4	0.8
35NS	10521	4	1.3
45US	10522	4	1.5
55WS	10523	4	2.3

ECONOMY PACKAGES – 300 mm (12") Strips

ORDERING NUMBER	ITEM CODE	SETS/ BOX	WT. KGS.
15E	10020	10	1.5
20E	10021	10	1.9
25E	10022	10	2.2
27E	10023	10	2.6
35E	10024	10	3.8

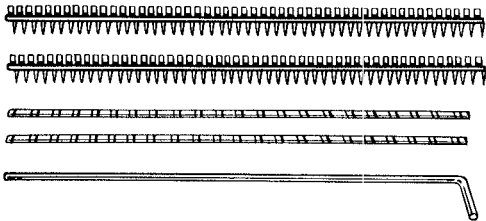
TRANSMISSION BELT LACING

CARTON CONTENTS:

Fastener Sets as indicated above:
Sizes #00, 1 and 7 are 152 mm (6") strips.
Sizes #15 through 65 are 305 mm (12") strips.

Rocker Hinge Pins (Sizes 00, 1A, 7, 00S, 1AS and 7S come with Corrugated Hinge Pins.)

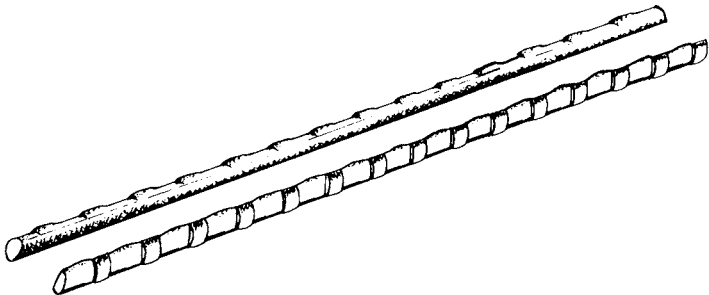
1 Gauge Pin

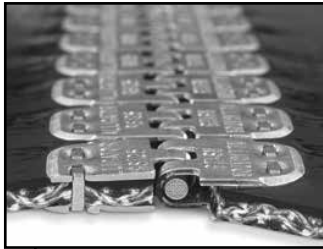


ROCKER HINGE PINS (EXTRA-20/PACKAGE) FOR TRANSMISSION BELT LACING

ORDERING NUMBER	ITEM CODE
STEEL (RH)	
15RH12	12375
20RH12	12376
27RH12	12378
35RH12	12379
45RH12	12380
55&65RH12	12381

ORDERING NUMBER	ITEM CODE	WT. KGS.
STAINLESS (SRH)		
		0.1
20SRH12	12388	0.1
25SRH12	12389	0.2
		0.2
		0.3
		0.4
		0.6





How Alligator® Ready Set™ Staple Fasteners Work

Designed for light and medium duty synthetic carcass belting, the Alligator® Staple fastener utilizes high tensile, stainless steel staple attachment, in conjunction with an extended plate design. This design separates the point of fastener penetration from the line of belt flexing to eliminate splice fatigue at the point of belt attachment.

Staple fasteners are furnished in strips with a bridge between each fastener plate. This strip design minimizes the chance of individual parts dislodging into the conveyed

product. The one piece design provides a stronger splice, greater resistance to impact damage, and a smoother, unrippled joint that simplifies hinge pin insertion.

Staples are hammer driven through the fastener and belt, working between the carcass fibers without severing them. The staples are then clinched cross-wise to the belt, so that belt tension does not pull against the staples to unclinch them.

Applications	Installation Method	What You Need for Installation
- Package and Parts Handling - Cased Goods - Food - Wood - Agricultural Products	A portable, lightweight application tool is easily carried to the job for on-site installation. The tool holds belt and fastener while staples are set with a hammer and a staple driver.	- Fasteners - Hinge Pin - Installation Tool - Staple Driver 1 lb. Hammer
How to Specify the Correct Alligator® Staple Fastener	Fastener Metal Selection	Hinge Pin Selection
- Determine Belt Tension (PIW). - Measure your Belt Thickness. - Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. - Choose the fastener size that is appropriate for your specifications in the selection chart below.	Steel. Standard fastener material. Stainless Steel. Type 316 Stainless Steel provides extra resistance to abrasion, magnetic attraction, and corrosion from acids and chemicals. Type 430 Magnetic Stainless Steel (Sizes 62 and 125). MegAlloy®. (Sizes 125 and 187) For superior resistance to wear and abrasion.	NC Nylon Covered Steel Cable - for use with steel fasteners, flat or troughed belts. NCS Nylon Covered Stainless Steel Cable - for applications with stainless fasteners, flat or troughed belts. SP Steel Spring Wire - for use with steel fasteners in abrasive or gritty material applications, flat belts only. SS Stainless Steel Spring Wire - for use with stainless fasteners, flat belts only.

Alligator® Ready Set™ Staple Fasteners Selection Chart

Fastener Size	Operating Tension Range		Belt Thickness Range		Min. Pulley Diameter		Approx. Hinge Pin Diameter	
	kN/m	P.I.W.	mm	in.	mm	in.	mm (nylon-steel)	in. (nylon-steel)
RS62	17	100	1.5-3.2	1/16-1/8	50	2	nylon 2.0, steel 2.0	nylon .080, steel .080
RS125	28	160	3.2-4.8	1/8-3/16	75	3	nylon 3.6, steel 3.6	nylon .141, steel .141
RS187	35	200	4.8-6.4	3/16-1/4	102	4	nylon 5.2, steel 4.7	nylon .203, steel .187

Alligator® Ready Set™ Staple Fasteners



FASTENERS

CARTON CONTENTS:

- 4 Fastener Sets
- 4 Hinge Pins
- Required Amount of Retaining Washers

STEEL

RS62	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	WITH NYLON COVERED STEEL CABLE PINS (NC)		
			ORDERING NUMBER	ITEM CODE	WT. KGS.
	300	12"	RS62J12/300NC	54476	0.6
	400	16"	RS62J16/400NC	54477	0.8
	450	18"	RS62J18/450NC	54478	0.9
	500	20"	RS62J20/500NC	54479	1.0
	600	24"	RS62J24/600NC	54480	1.2
	750	30"	RS62J30/750NC	54481	1.5
	900	36"	RS62J36/900NC	54482	1.8
	1050	42"	RS62J42NC	54485	2.1
	1200	48"	RS62J48NC	54483	2.4
	1500	60"	RS62J60NC	54484	3.0

STAINLESS (TYPE 316)

	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	WITH NYLON COVERED STEEL CABLE PINS (NC)		
			ORDERING NUMBER	ITEM CODE	WT. KGS.
	300	12"	RS62SJ12/300SS	54494	0.6
	400	16"	RS62SJ16/400SS	54495	0.9
	500	20"	RS62SJ20/500SS	54496	1.0
	600	24"	RS62SJ24/600SS	54497	1.2
	750	30"	RS62SJ30/750SS	54498	1.5
	900	36"	RS62SJ36/900SS	54499	1.8
	1050	42"	RS62SJ42SS	54503	2.1
	1200	48"	RS62SJ48SS	54500	2.4
	1500	60"	RS62SJ60SS	54501	3.0

STEEL

RS125	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	WITH NYLON COVERED STEEL CABLE PINS (NC)		
			ORDERING NUMBER	ITEM CODE	WT. KGS.
	100	4"	RS125J4NC*	54513	0.7
	250	10"	RS125J10NC	54514	0.8
	300	12"	RS125J12/300NC	54515	0.9
	350	14"	RS125J14NC	54516	1.0
	400	16"	RS125J16/400NC	54517	1.1
	450	18"	RS125J18/450NC	54518	1.3
	500	20"	RS125J20/500NC	54519	1.5
	600	24"	RS125J24/600NC	54520	1.7
	750	30"	RS125J30/750NC	54521	2.0
	900	36"	RS125J36/900NC	54522	2.5
	1050	42"	RS125J42NC	54523	3.0
	1200	48"	RS125J48NC	54524	3.3
	1500	60"	RS125J60NC	54525	4.2

STAINLESS (TYPE 316)

	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.	WITH NYLON COVERED STEEL CABLE PINS (NC)		
			ORDERING NUMBER	ITEM CODE	WT. KGS.
	300	12"	RS125SJ12/300SS	54537	0.9
	350	14"	RS125SJ14SS	54538	1.1
	400	16"	RS125SJ16/400SS	54539	1.3
	450	18"	RS125SJ18/450SS	54540	1.4
	500	20"	RS125SJ20/500SS	54541	1.6
	600	24"	RS125SJ24/600SS	54542	1.8
	750	30"	RS125SJ30/750SS	54543	2.2
	900	36"	RS125SJ36/900SS	54544	2.7
	1050	42"	RS125SJ42SS	54547	3.2
	1200	48"	RS125SJ48SS	54545	3.6
	1500	60"	RS125SJ60SS	54546	4.6

*10 Sets per Box

STEEL

RS187	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	in.	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
			ORDERING NUMBER	ITEM CODE	WT. KGS.
	100	4"	RS187J4NC*	54587	1.0
	300	12"	RS187J12/300NC	54588	1.2
	400	16"	RS187J16/400NC	54589	1.7
	450	18"	RS187J18/450NC	54590	1.9
	500	20"	RS187J20/500NC	54591	2.2
	600	24"	RS187J24/600NC	54592	2.5
	750	30"	RS187J30/750NC	54593	3.1
	900	36"	RS187J36/900NC	54594	3.7
	1050	42"	RS187J42NC	54595	4.3
	1200	48"	RS187J48NC	54596	4.5
	1500	60"	RS187J60NC	54597	5.4

STAINLESS (TYPE 316)

	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	in.	mm	WITH NYLON COVERED STEEL CABLE PINS (NC)		
			ORDERING NUMBER	ITEM CODE	WT. KGS.
	300	12"	RS187SJ12/300SS	54765	1.5
	400	16"	RS187SJ16/400SS	54613	1.8
	450	18"	RS187SJ18/450SS	54606	2.0
	500	20"	RS187SJ20/500SS	54624	2.3
	600	24"	RS187SJ24/600SS	54607	2.7
	750	30"	RS187SJ30/750SS	54608	3.4
	900	36"	RS187SJ36/900SS	54609	4.0
	1050	42"	RS187SJ42SS	54610	4.4
	1200	48"	RS187SJ48SS	54611	5.4
	1500	60"	RS187SJ60SS	54612	6.3

*10 Sets per Box

PLEASE NOTE: 310 Alligator Staple is no longer available.

MAGNETIC STAINLESS (TYPE 430)

ORDERING NUMBER	ITEM CODE	WT. KGS.
RS62MJ24/600MS	54473	1.2
RS125MJ24/600MS	54566	1.7

STAPLE LENGTHS

RS62 = 9.4 mm (.37")
RS125 = 11.4 mm (.45")
RS187 = 13.2 mm (.52")

NOTE: Plate, Staples, and Hinge Pins are all Magnetic Stainless Steel.



Alligator® Ready Set™ Staple Fasteners

HINGE PINS (EXTRA)

COILS

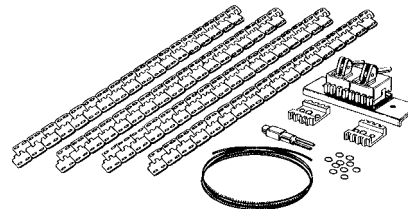
PACKAGES OF 10 PINS

For 62	COIL LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	ORDERING NUMBER	ITEM CODE	WT. KGS.
	M	Foot	NC62 NYLON COVERED STEEL CABLE			NCS62 NYLON COVERED STAINLESS CABLE		
	3	10'	NC62-X	54002	0.05	NCS62-X	54005	0.05
For 125	30	100'	NC62-C	54003	0.5	NCS62-C	54006	0.5
	NC AND NCS PIN MATERIAL IS OFFERED IN 3 METER (10 FOOT) COILS ("X") OR 30 METER (100 FOOT) REELS ("C").							
For 187			NC1 NYLON COVERED STEEL CABLE			NCS1 NYLON COVERED STAINLESS CABLE		
	3	10'	NC1-X	50661	0.1	NCS1-X	50665	0.1
	30	100'	NC1-C	50662	0.8	NCS1-C	50666	0.8
For 187			NC187 NYLON COVERED STEEL CABLE			NCS187 NYLON COVERED STAINLESS CABLE		
	3	10'	NC187-X	50669	0.1	NCS187-X	50673	0.1
	30	100'	NC187-C	50670	2.2	NCS187-C	50674	2.2

COMPLETE TOOL KITS

Each kit includes an Installation Tool, Staple Setting Plate, Belt Skiver, Belt Nippers, and a 0.5 kg. (1 lb.) Hammer. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
150 mm (6") Installation Kit	RSTK4-6	54634	9.3
300 mm (12") Installation Kit	RSTK4-12	54635	12.6
Extra Tool Box	TOOL BOX STK	50009	2.4



INTRODUCTORY KIT

Each kit includes: 1 RSC187-4 Application Tool, four Joints, RS125-18 Staple Fasteners, and six feet Nylon-covered Hinge Pin (NC) material.

ORDERING NUMBER	ITEM CODE	WT. KGS.
RSAS-1	54633	3.4

Alligator® Ready Set™ Staple Fasteners



INSTALLATION TOOLS

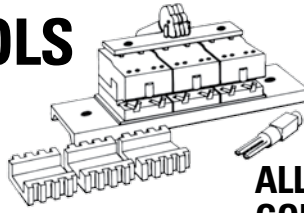
ALLIGATOR® RSC187

(For sizes no. 62, No. 125, and no. 187)

Includes Staple Driver

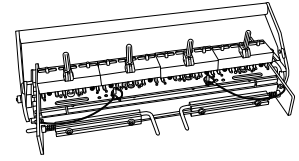
ORDERING NUMBER	ITEM CODE	WT. KGS.
RSC187	54626	0.6
RSC187-4	54627	1.8
RSC187-6	54628	2.5
RSC187-12	54629	5.8
RSC187-24	54631	9.1

NOTE: To upgrade your old C187 installation tool for use with Ready Set staple fasteners, exchange the green guide block(s) with the yellow (Ready Set) guide block(s) (ST5-5, Item Code 50016).



ALLIGATOR® GOLD CLASS PLUS INSTALLATION TOOL

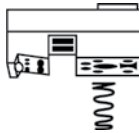
DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
600 mm (24") Alligator Gold Class Plus Installation Tool	RS-GOLD-DA	55590	28.0
REPLACEMENT PARTS			
Guide Block	ST7-5	55554	3.8
Cam Lever	ST8-CAM	55592	0.1



READY SET STAPLE GUIDE BLOCK

(Includes Cam Lever Spring)

ORDERING NUMBER	ITEM CODE	WT. KGS.
ST5-5	50016	0.1



ALLIGATOR® QUAD STAPLE DRIVER

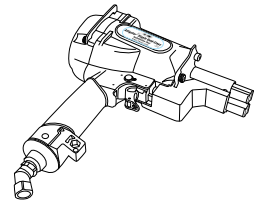
(DRIVES FOUR STAPLES AT ONE TIME)

ORDERING NUMBER	ITEM CODE	WT. KGS.
ST6-9	50201	0.2



ALLIGATOR® GOLD CLASS POWER DRIVER

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Power Driver	RS-GOLD-DRIVER	55541	6.4



STAPLE SETTING PLATE

ORDERING NUMBER	ITEM CODE	WT. KGS.
ST-28	50249	2.3



12" x 3"

BELT NIPPERS

ORDERING NUMBER	ITEM CODE	WT. KGS.
BN-1	50003	0.4



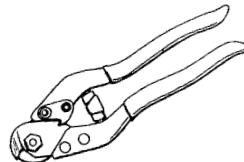
HINGE PIN RETAINING WASHERS-316SS

FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	OUTSIDE DIAMETER	INSIDE DIAMETER	WT. KGS.
62	62-RET-50	54030	1/4"	.10	0.05
125	125-RET-50	50053	5/16"	.16	0.05
187	187-RET-50	50075	3/8"	.22	0.05



ALLIGATOR® HINGE PIN CUTTER

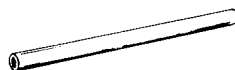
ORDERING NUMBER	ITEM CODE	WT. KGS.
APC-1	50004	0.2



HINGE PIN BENDER

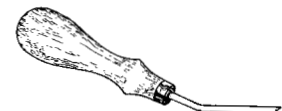
(For use with spring wire pins)

ORDERING NUMBER	ITEM CODE	WT. KGS.
PB1	50077	0.2



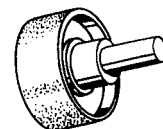
ROUGH-TOP BELT SKIVER

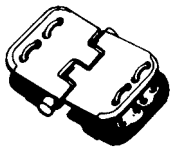
DESCRIPTION/ ORDERING NUMBER	ITEM CODE	WT. KGS.
RTBS Rough Top Skiver	03239	0.1



ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. KGS.
RB-1	30867	0.3





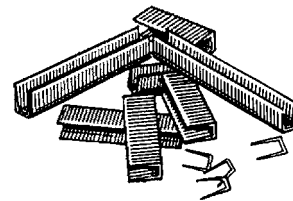
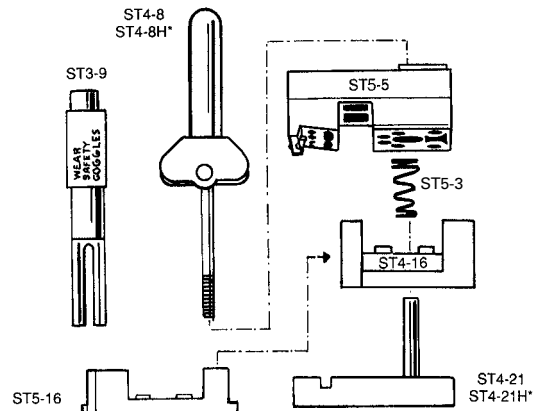
Alligator® Ready Set™ Staple Fasteners | MegAlloy® Staple Fasteners

REPLACEMENT PARTS

FOR RSC187

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cam Lever Spring	ST5-3	50015	0.05
Staple Driver	ST3-9	50200	0.1
Mounting Bolt	ST3-13	50226	0.05
Cam Locating Pin	ST3-14	50227	0.05
Clamp Bar*	ST3-15-6	50231	0.05
Anvil with Dowel Pins (Short)*	ST4-21	50238	0.3
Anvil with Dowel Pins (Long)*	ST4-21H	50239	0.3
ReadySet Staple Guide Block for RSC187 (yellow)	ST5-5	50016	0.1
Cam Lever Assembly (Short)	ST4-8	50243	0.05
Cam Lever Assembly (Long)*	ST4-8H	50244	0.05
Comb 125/187 (Green)	ST4-16	50248	0.1
Comb 62/125 (Yellow)	ST5-16	54010	0.1

*NOTE: ST3-15-6 Clamp Bar, ST4-21H Anvil with Dowel Pins (Long) and ST4-8H Cam Lever Assembly (Long) are for multiple stage C187 tools that are 152 mm (6) inches or longer. For single stage C187 tools, order ST4-21 Anvil with Dowel Pins (Short) and the ST4-8 Cam Lever Assembly (Short).



MEGALLOY® STAPLE FASTENERS

MEGALLOY® FASTENERS

(Includes 16-6" fastener strips with staples. Hinge pins not included)

ORDERING NUMBER	ITEM CODE	WT. KGS.
125MA	50270	0.9
187MA	50272	1.2

INSTALLATION TOOLS STAPLE DISPENSER

ORDERING NUMBER	ITEM CODE	WT. KGS.	FOR SIZE
C150	50025	0.6	125 & 187

EXTRA STAPLES FOR MEGALLOY® FASTENERS

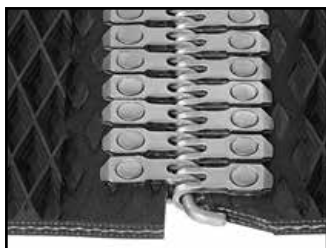
FOR FASTENER NUMBER	ORDERING NUMBER	ITEM CODE	BOX QTY.	WT. KGS.
125	S125	50144	990	0.4
187	S187	50146	990	0.5

REPLACEMENT PARTS FOR ALLIGATOR® C187 INSTALLATION TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Cam Lever Spring	ST3-3	50188	0.05
Staple Guide Block -Green*	ST4-5	50240	0.1

*For MegAlloy® only

NOTE: When ordering MegAlloy® Fasteners or bulk ordering lacing with special staple lengths, you must use a green guide block (ST4-5, #50240) with your installation tool. When using loose staples you can order a staple dispenser to speed your installation of this product.



How Alligator® Rivet Fasteners Work

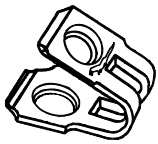
The Alligator® Rivet Fastener system uses the self-setting rivet technology that Flexco developed for the underground mining market. The patented rivets work between the carcass fibers, without severing them, leaving the entire belt carcass intact. The fasteners and rivets of this system are constructed from durable, abrasion-resistant stainless steel for long life.

Because the rivets are self-setting, fasteners are installed quickly from the top side of the belt. Rivets are driven through the fastener plates and the belt, passing between the carcass fibers. The specially-shaped head of each pilot nail works in conjunction with the application tool's anvil plate to set the rivets.

Applications	Installation Method	What You Need for Installation
Hay Baling	Fasteners are installed in one simple procedure with self-setting rivets, using a portable fixture and hammer.	• Fasteners • Rivets • Hinge Pin • Installation Tool • 1 lb. Hammer
How to Specify the Correct Alligator® Rivet Fastener	Fastener Metal Selection	Hinge Pin Selection
Fits most round hay balers. Contact Customer Service for more information.	Stainless Steel. Type 300 Series Stainless Steel.	Steel Corrugated - the standard metal pin. Corrugations retain pin within the splice. Stainless Steel Spring Wire - resists wear and corrosion.

Alligator® Rivet Fastener Selection Chart

Operating Tension Range		Belt Thickness Range		Pulley Diameter		Approx. Hinge Pin Diameter	
kN/m	P.I.W.	mm	in.	mm	in.	mm	in.
52	300	3.2-5.6	1/8-7/32	88	3-1/2	3.6	.140



Alligator® Rivet Fasteners

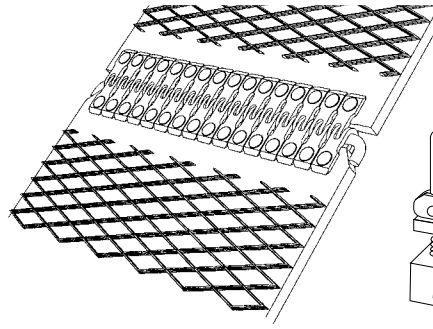
FASTENERS

(300 SERIES STAINLESS PLATES)

Sold only in case quantities. 10 Packs/case, 10 pack minimum

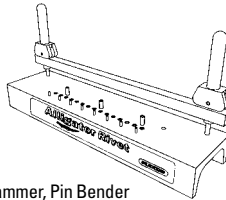
BELT WIDTH		ORDERING NUMBER	ITEM CODE	UNIT OF MEASURE
mm	in.	WITH STEEL CORRUGATED HEAT-TREATED HINGE PINS		
100	4	ARJ4/100	15000	Package
150	6	ARJ6/150	14983	Package
175	7	ARJ7/175	15001	Package
250	10	ARJ10/250	15002	Package
350	14	ARJ14/350	15003	Package
WITH 300 SERIES STAINLESS SPRING WIRE HINGE PINS				
6	150	ARJ6/150SSI	14995	Package

NOTE: Each package includes fasteners, rivets and hinge pins for 2 complete splices.



HAND APPLICATOR TOOL

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm (7") Installation Tool	ART-7	15004	3.1
350 mm (14") Installation Tool	ART-14	15005	4.6



COMPLETE TOOL KITS - HAND APPLICATOR TOOL

Each kit includes an Installation Tool, Belt Hand Skiver, 0.5 kgs. (1 lb.) Hammer, Pin Bender and 2 packages of Alligator Rivet Fasteners. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm (7") Installation Kit	ARTK-7	15006	6.6
350 mm (14") Installation Kit	ARTK-14	15015	8.4

REPLACEMENT HINGE PINS

BELT WIDTH		ORDERING NUMBER	ITEM CODE	QTY. PKG.	CARTON PRICE	ORDERING NUMBER	ITEM CODE	QTY. PKG.
mm	in.	ARSH STEEL CORRUGATED HEAT-TREATED HINGE PIN				ARSS1 300 SERIES STAINLESS SPRING WIRE PIN		
100	4"	ARSH4/100	14990	9	\$14.02	ARSS1-4/100	15007	9
150	6"	ARSH6/150	14991	8	18.69	ARSS1-6/150	15017	8
175	7"	ARSH7/175	14992	8	21.80	ARSS1-7/175	15008	8
250	10"	ARSH10/250	14993	4	15.56	ARSS1-10/250	15009	4
350	14"	ARSH14/350	14994	4	21.80	ARSS1-14/350	15010	4

NOTE: For nylon covered hinge pins, NC1 or NCS1, see page 38.

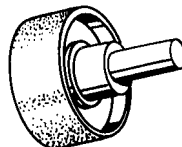
EXTRA RIVETS (TYPE 430)

DESCRIPTION	ORDERING NUMBER	ITEM CODE
15/PKG.	AR3-15	15011



ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. KGS.
RB-1	30867	0.3



MULTIPLE RIVET INSTALLATION TOOL

Includes tool with guide block, pneumatic punch and hand punch

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm (7") Installation Kit	MART-7	15025	4.1
350 mm (14") Installation Kit	MART-14	15026	5.6
REPLACEMENT PARTS			
Pneumatic Punch	AR1P	15027	0.1

NOTE: When using the pneumatic punch, air pressure not to exceed 85 psi.

COMPLETE TOOL KITS - MULTIPLE RIVET INSTALLATION TOOL

Each kit includes a multiple rivet installation tool, guide block with screws, two pneumatic punches, hand punch and air hammer. Packaged in a durable plastic tool box.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
175 mm (7") Installation Kit	MARTK-7	15032	7.5
350 mm (14") Installation Kit	MARTK-14	15033	8.9

NOTE: When using the pneumatic punch, air pressure not to exceed 85 psi.



REPLACEMENT PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Punch	AR1P	15027	0.1
Guide Block 175 mm (7")	MARGB-7	15028	0.5
Guide Block 350 mm (14")	MARGB-14	15029	0.7
Cam Lever Assembly	ART7-7	15012	0.05
Cam Lever Spring	ST5-3	50015	0.05
Clamp Bar 175 mm (7")	ART7-5	15013	0.4
Clamp Bar 350 mm (14")	ART14-5	15014	0.6
Guide Block Post	MART-GBPW/S	15031	0.05
Guide Block Knob	MART-GBK	15030	0.1
Felt Washers (2 per Package)	MART-GBFW	15035	0.05



How Alligator® Non-Metallic Fasteners Work

Alligator® Non-Metallic Fasteners are made up of two distinct product lines, the Alligator® Plastic Rivet System and the Alligator® Spiral Lace Fastener System.

The **Alligator® Plastic Rivet Fasteners** were developed to bring the many advantages of mechanical belt fasteners to those applications where metal belt fasteners could not be used. They are external, cover-mounted fasteners employing a one-piece, integrated design with rivets molded into the top plates of the

fasteners. These rivets pass through pre-punched holes and are formed over through our Spin-Set™ technology, compressing the fastener plates and finishing the splice.

The **Alligator® Spiral Lace Fastener** system was designed for small pulley, low-profile applications. The fastener is constructed of polyester webbing, spirals, and hinge pins. It is installed by either insertion between the plies, ply stepping, or finger splicing.

Applications	Installation Method		What You Need for Installation	
• Baggage Handling • Food Processing • X-Ray Equipment • Pharmaceutical • Indexing Conveyors • Mail Sortation	Alligator® Plastic Rivet	Alligator® Spiral Lace	Alligator® Plastic Rivet	Alligator® Spiral Lace
	Pass through pre-punched holes and are Spin-Set™, compressing the fastener plates and finishing the splice.	• Ply Insertion • Ply Stepping • Finger Splice • Finger-Step Splice	• Fasteners • Hinge Pin • Belt Punch • Templet • Curling Bit • Comb Assembly • MDT-1 • Installation Tool	• Spiral Lace • Hinge Pin • Adhesive Enhancer • Film/Foil • Splicing Press
How to Specify the Correct Alligator® Non-Metallic Fastener	Fastener Selection		Hinge Pin Selection	
1. Determine Belt Tension (PIW). 2. Measure your Belt Thickness. 3. Measure the Diameter of the Smallest Pulley in your Drive with Belt Wrap more than 90°. 4. Choose the fastener size that is appropriate for your specifications in the selection chart below.	Alligator® Plastic Rivet	Alligator® Spiral Lace	Alligator® Plastic Rivet	Alligator® Spiral Lace
	Nylon.	Polyester.	Nylon.	Polyester.

Alligator® Plastic Rivet Fastener Selection Chart

Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Recommended Min. Pulley Diameter		Approx. Hinge Pin Diameter	
	P.I.W.	kN/m	in.	mm	in.	mm	in.	mm
APF-100	40	7	Up thru 3/32	Up thru 2.4	1-1/2	38	.096	2.5
APF-150	65	11	1/16-1/8	1.6-3.2	3	75	.136	3.5

Alligator® Spiral Lace Fastener Selection Chart

Fastener Size	Approx. Belt Thickness Range		Min. Pulley/Nose Bar		Approx. Operating Tension		Max. Operating Temperature		Approx. Pin Dia.	
	in.	mm	in.	mm	P.I.W.	kN/m	Degrees F	Degrees C	in.	mm
ASL50	1/16-1/8	1.6-3.2	3/8	10	50	8.7	300	150	.031	0.8
ASL60	3/32-9/64	2.4-3.6	1/2	12.7	50	8.7	300	150	.035	.9
ASL90	1/8-3/16	3.2-4.6	5/8	15.3	50	8.7	300	150	.047	1.2

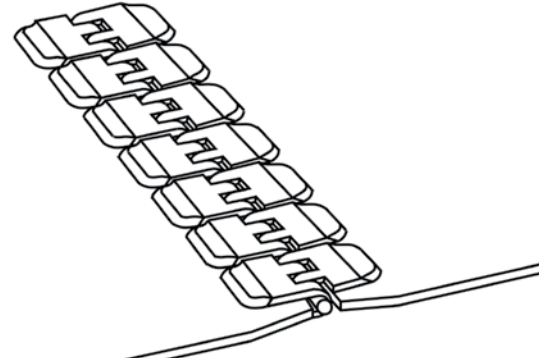


Alligator® Non-Metallic Fasteners

PLASTIC RIVET

FASTENERS Includes Fasteners & Hinge Pin to make one splice.

	BELT WIDTH		DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.				
100	600	24	White	APF100W-50	80013	0.20
	1200	48	White	APF100W-100	80014	0.29
	600	24	Black	APF100B-50	80017	0.20
	1200	48	Black	APF100B-100	80018	0.29
	600	24	Blue	APF100BLUE-50	80023	0.20
	1200	48	Blue	APF100BLUE-100	80024	0.29
150	600	24	White	APF150W-50	80011	0.25
	1200	48	White	APF150W-100	80012	0.45
	600	24	Black	APF150B-50	80015	0.25
	1200	48	Black	APF150B-100	80016	0.45
	600	24	Blue	APF150BLUE-50	80026	0.25
	1200	48	Blue	APF150BLUE-100	80027	0.45



BULK FASTENERS

BULK FASTENERS

Recloseable plastic pail contains 500 fasteners - no Hinge Pins.

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
White	APF100W-500	80019	0.61
Black	APF100B-500	80021	0.61
Blue	APF100BLUE-500	80025	0.61
White	APF150W-500	80020	0.97
Black	APF150B-500	80022	0.97
Blue	APF150BLUE-500	80028	0.97

HINGE PINS

FASTENER SIZE	LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	Meter	Foot			
APF100	3	10	NL250-X	80203	0.10
APF100	30	100	NL250-C	80204	1.00
APF150	3	10	NL350-X	80201	0.04
APF150	30	100	NL350-C	80202	0.36



S100B

INSTALLATION TOOLS

MOTOR DRIVEN INSTALLATION TOOL

(Required for Installation)

Does not include Comb Assembly or Temple. Purchase separately.

VOLTAGE	ORDERING NUMBER	ITEM CODE	WT. KGS.
220V-50 Cycle	MDT220-1	80111	15.9
110V	MDT-1	80110	14.1



MDT-1

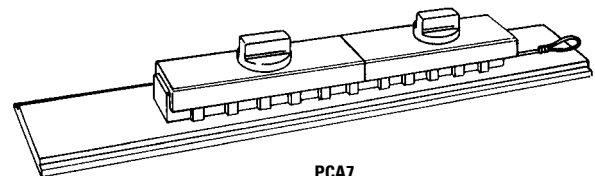
CURLING BIT (Required for Installation)

FASTENER SIZE	ORDERING NUMBER	ITEM CODE	WT. KGS.
APF100	S100B	80075	0.03
APF150	S150B	80076	0.03

COMB ASSEMBLY (Required for Installation)

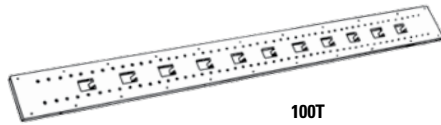
Includes Gauge Pin

LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in.			
300	12	PCA7-300	80099	2.3
600	24	PCA7-600	80100	4.1
Clamp Knob Assembly			80150	0.05



PCA7

Alligator® Non-Metallic Fasteners



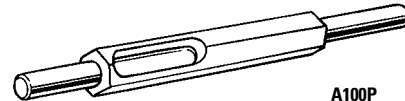
100T

TEMPLATES

LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
mm	in			
FOR APF100 FASTENERS				
300	12"	100T-300	80042	0.32
600	24"	100T-600	80043	0.63
900	36"	100T-900	80044	0.82
1200	48"	100T-1200	80045	1.13
FOR APF150 FASTENERS				
300	12"	150T-300	80038	0.31
600	24"	150T-600	80039	0.57
900	36"	150T-900	80040	0.82
1200	48"	150T-1200	80041	1.08

BELT PUNCH

FASTENER SIZE	HOLE DIAMETER	ORDERING NUMBER	ITEM CODE	WT. KGS.
APF100	.130	A100P	80078	0.03
APF150	.156	A150P	80079	0.03



A100P

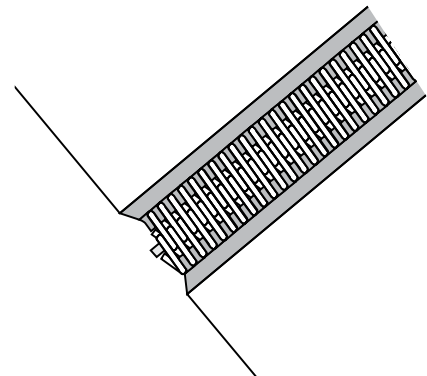
PLASTIC RIVET LUBE

ORDERING NUMBER	ITEM CODE	WT. KGS.	PKG. QTY.
PRL4	80090	0.17	1

ALLIGATOR® SPIRAL LACE FASTENERS

(Hinge Pin included)

LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
Meter	Foot			
WHITE – SINGLE WEB				
3	10	ASL50/3	19460	0.3
10	33			
30	100	ASL50/30	04281	N/A
3	10	ASL60/3	19461	0.3
10	33	ASL60/10	19462	0.1
30	100	ASL60/30	19463	2.9
3	10	ASL90/3	19466	0.4
10	33	ASL90/10	19467	1.0
30	100	ASL90/30	19468	3.1
3	10	ASL160/3	19483	0.5
30	100	ASL160/30	03913	3.4
3	10	ASL190/3	19484	0.5
10	33	ASL190/10	03892	1.5
WHITE – DOUBLE WEB				
3	10	ASL60D/3	19476	0.5
10	33	ASL60D/10	19477	1.1
30	100	ASL60D/30	19478	3.1
3	10	ASL90D/3	19479	0.5
10	33	ASL90D/10	19480	1.3
30	100	ASL90D/30	19481	3.4
TAN – SINGLE WEB				
3	10	ASL60H/3	04467	0.7
TAN – DOUBLE WEB				
3	10	ASL80H/3	19470	0.7
BLACK – SINGLE WEB				
		ASLB50/3	04261	0.3
		ASLB50/10	04262	N/A
		ASLB50/30	04281	2.6
		ASLB60/3	19486	0.3
		ASLB60/30	05463	3.0
		ASLB90/3	19485	0.4
		ASLB90/30	19491	3.1
BLACK – DOUBLE WEB				
		ASLB90D/3	19489	0.5
		ASLB90D/10	19490	1.2
		ASLB90D/30	19494	3.4
BLUE – SINGLE WEB				
		ASLBLUE50/3	04416	0.3
		ASLBLUE60/3	04417	0.5
		ASLBLUE90/3	04418	0.5



REPLACEMENT HINGE PINS

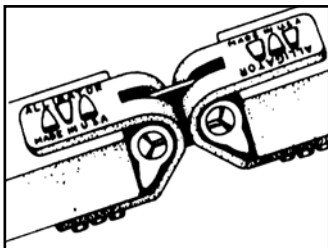
Bulk Hinge Pin material - 30 M (100') / coil

ORDERING NUMBER	ITEM CODE	WT. KGS.
ASLHP60-C	19473	0.2
ASLHP90-C	19474	0.3
ASLHP80-C	19475	0.3

LEADER PINS

Note: Custom lengths available.

DESCRIPTION	ORDERING NUMBER	ITEM CODE
(15-foot pin with 3-foot leader)	POLY035X15FT-W/3FT	05200
(15-foot pin with 3-foot leader)	POLY047X15FT-W/3FT	05201



How Alligator® V-Belt Fasteners Work

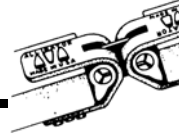
The Alligator® V-Belt Fastening System is designed to grip the ends of a v-belt without interfering with the sheaves (pulleys) that the belt passes around.

Staples or nails are driven through the fastener and belt and folded over. They

are then hammered tight against the bottom plate of the fastener clinching the belt between the fastener plates. There is nothing that protrudes beyond the sides of the belt that would interfere with the sheaves.

Applications	Installation Method	What You Need for Installation
• Power Transmission • Agricultural Harvesting • Manufacturing	These fasteners are inserted into a holder/tool along with the belt end. The staples/nails are driven through the splice and when complete, the entire assembly is removed from the holder. Insert the hinge and the belt is ready to be run.	• Fasteners • Hinge Pin • Staples/Nails • Holder/Tool • Rocker Pin Tools • 0.5 kg (1 lb.) Hammer
How to Specify the Correct Alligator® V-Belt Fastener	Fastener Metal Selection	Hinge Pin Selection
The fastener size is determined by the belt size that you use. Simply choose the fastener that corresponds to your belt, A312, B437, or C531.	Steel. Standard fastener material.	Rocker Pins are included with the fasteners.

Alligator® V-Belt Fasteners and V-Belt



FASTENERS

ORDERING NUMBER	ITEM CODE	SETS PER BOX	WT. KGS.
A312*	70020	10	0.1
B437	70023	10	0.2
BB4	70028	10	0.2
C531	70030	10	0.5
D750	70034	10	1.0

*A312 Fasteners are installed with staples, all others installed with nails.

V-BELT CONVENTIONAL

LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
Meter	Foot			
6	20'	AV20	70170	0.8
30	100'	AV100	70171	4.1
76	250'	AV250	70172	10.2
6	20'	BV20	70174	1.2
30	100'	BV100	70175	5.9
76	250'	BV250	70176	14.7
30	100'	CV100	70178	10.0
76	250'	CV250	70179	24.9
DOUBLE V – SOLD BY THE FOOT, 635 MM (25") INCREMENTS				
8M (25') Min.		BB	70015	0.1

INSTALLATION TOOLS & PARTS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Piercing Tool	B43760	70045	0.6
	C62560	70046	1.1
	D75060	70047	1.6
V-Belt Cutter	C62520	70050	0.9
Cutter Blade Only	C62523	70051	0.01
Tightener	B43750	70056	0.4
	C53150	70057	1.0
	D75050	70058	2.0
Rocker Pin Tool	B43740	70060	0.05
	C62540	70061	0.05
Holder	A31255	70064	0.05
	B43755	70065	0.1
	BB455	70066	0.1
	C53155	70067	0.1

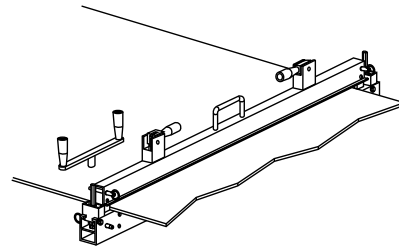
SPARE PARTS

FOR FASTENER NUMBER	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
A312	Staples-Pkg. of 25	A31274	70110	0.05
	Nails –			
B437	Steel-Pkg. of 100	B43774	70111	0.1
BB4	Monel-Pkg. of 25	B43774M	70112	0.05
C531	Steel-Pkg. of 100	C53174	70113	0.1
D750	Steel-Pkg. of 100	D75074	70114	0.2

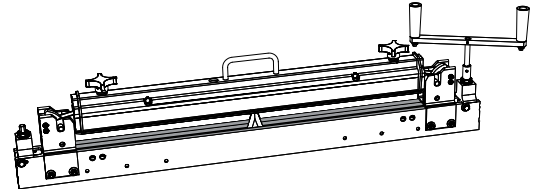
Light-Duty Belt Maintenance Tools

CLIPPER® 845LD SERIES ALUMINUM BELT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Cutter Complete for belts up to 12 mm (1/2") thick	900	36"	845836LD	32275	13.2
	1200	48"	845848LD	32276	15.9
	1500	60"	845860LD	32277	18.1
	1800	72"	845872LD	32278	20.1
Wrench Assembly (handle)			820/840VVA	32272	0.9
Cutter Blade Kit			845-CBK	32279	0.2
Optional Squaring Device			840SD	32274	0.9
900 mm (36") Chain Replacement Kit			840-36CL	03772	0.90
1200 mm (48") Chain Replacement Kit			840-48CL	03773	1.10
1500 mm (60") Chain Replacement Kit			840-60CL	03774	1.36
1800 mm (72") Chain Replacement Kit			840-72CL	03775	1.70



845LD Belt Cutter

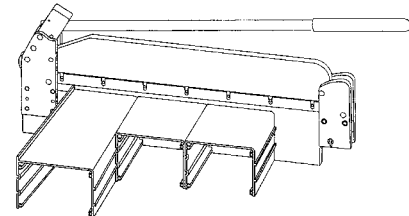


900 Series* Belt Cutter

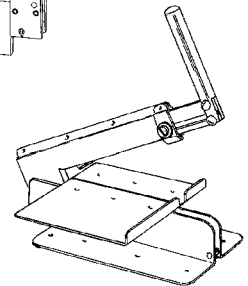
900 SERIES* BELT CUTTER

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Cutter Complete for belts up to 38 mm (1.5")	600	24"	900924	04200	17.9
	900	36"	900936	04143	17.9
	1200	48"	900948	04144	21.8
	1500	60"	900960	04145	24.5
	1800	72"	900972	04146	27.4
	2130	84"	900984	04147	39.0
Replacement Blade Kit			900CBK	04149	0.07

*Patent pending



14" Belt Cutter

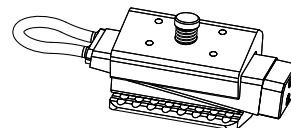


#25 Belt Cutter

14" BELT CUTTER

(For Belts up to 3/8" thick)

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
Cutter Complete	350	14"	Cutter-14	03230	13.2
350 mm (14") Replacement Blade			Blade-14	03450	0.3
350 mm (14") Replacement Nylon Block			Block-14	03451	0.1
250 mm (10") Replacement Blade			Blade-10	03009	0.2
250 mm (10") Replacement Nylon Block			Block-10	03010	0.1
150 mm (6") Replacement Blade			Blade-6	03006	0.2
150 mm (6") Replacement Nylon Block			Block-6	03008	0.1



Smart Clamp™
Light-Duty Belt Clamps



Laser Belt Square

#25 BELT CUTTER

(For Belts and Tapes up to 3.1 mm (1/8") thick)

DESCRIPTION	BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS.
	mm	in.			
#25 Belt Cutter	150	6"	Cutter-25-6	04101	1.8
#25 Rotary Blade (6" Model)			Blade-25-6	04102	0.05

SMART CLAMP™ LIGHT-DUTY BELT CLAMPS

(For Belts up to 8 mm (5/16") thick)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Complete SmartClamp™ Set*	SMARTCLAMP	04073	20.4

*Patent pending

LASER BELT SQUARE

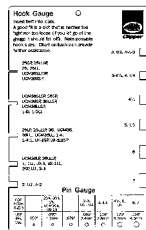
DESCRIPTION	ITEM CODE
Laser Belt Square	04305
REPLACEMENT PARTS	
Target (each)	04306
Door Battery Box Assembly	04307

Light-Duty Belt Maintenance Tools

PLASTIC HOOK GAUGE

(For proper hook and pin size selection)

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
Clipper-HookGauge	03129	0.05



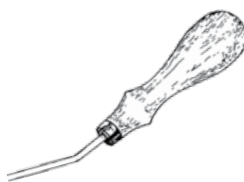
CARDING PAPER REMOVER

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
Carding Paper Remover	03128	0.05



ROUGH-TOP BELT SKIVER

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
RTBS Rough Top Skiver	03239	0.1



UNIBAR® WIRE CUTTERS

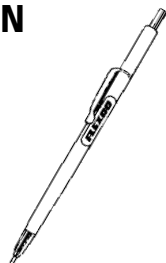
DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
Cutter-Unibar Wire	03445	0.2



SILVER INK BELT MARKING PEN

Sold Individually

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
M-4	01350	0.05



LACING ACCESSORY KIT

(Includes Hook Gauge, Carding Paper Remover, Scissors and Rough-Top Belt Skiver)

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
Lacing Accessory Kit	03132	0.05

SCISSORS

DESCRIPTION/ ORDERING NO.	ITEM CODE	WT. KGS.
Clipper Scissors	03244	0.1



Binder

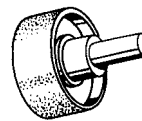
TAPE BINDERS

DESCRIPTION	0.47 LITER (PINT)	
	ORDERING NUMBER	ITEM CODE
Non-Flammable Binder Quick Dry Binder	Binder-PT	03670

0.95 LITER (QUART)	
ORDERING NUMBER	ITEM CODE
Binder-QT	03671
QDBinder-Quart	03704

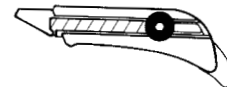
ALLIGATOR® BELT GRINDER

ORDERING NUMBER	ITEM CODE	WT. KGS.
RB-1	30867	0.3



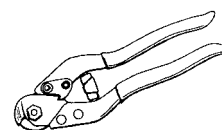
CARD CUTTER

ORDERING NUMBER	ITEM CODE	WT. KGS.
GC-1	18100	0.1
EXTRA BLADES (50/Package)		
GCB-50	18101	0.4



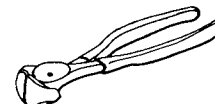
ALLIGATOR® HINGE PIN CUTTER

ORDERING NUMBER	ITEM CODE	WT. KGS.
APC-1	50004	0.2



BELT NIPPERS

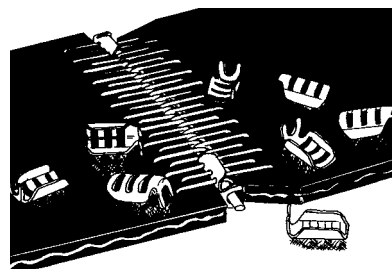
ORDERING NUMBER	ITEM CODE	WT. KGS.
BN-1	50003	0.4



SMART LOCK™

(Kit includes 20 Smart Locks and 1.5 M of 2.8 mm (5' of .109") Duralink® cable. Compatible Hook sizes 2-7)

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
Smart-Lock-Kit	Smart Lock	03442	0.1
Individual Smart Locks	Smart Lock	03441	—



Smart Locks



Novitool® General Information

The Novitool® line of belt fabrication equipment is designed to enhance productivity in the workshop and on-site. Intended for use with light and medium weight thermoplastic conveyor belting, each splicing press, ply-separator, and punch employs market-driven innovations.

The quality build and contemporary design of Novitool® products are recognized worldwide. Experienced belt fabricators will appreciate the simplicity of operation and premium finished results, which are standards of all Novitool® products.

Product	Features	Benefits
Aero® Press	• Integrated Temperature Controls • Integrated Compressor • Integrated Air Cooling • Integrated Variable Power Supply • Flight Case Included	• 7-12 Minute Splicing Times • All-in-One Simplicity • No External Controller • No External Water Tanks • Lightweight and Portable
Amigo™ Monolithic Press	• Integrated belt cutter • Contactless heating element • Pre-heat setting • Digital temperature and time control • Interchangeable splice templates • Single Phase 115v or 230v	• Fast splicing time – under 1 minute • Produces high quality splice • Tight pitch control • Safety Features ◦ Integrated cutter ◦ Shielded heat zone during splice ◦ Heating element stored when not in use
Ply 130™ Ply Separator	• One Adjustment for Splitting Position • One Adjustment for Splitting Depth • Easy to Read Position Rulers • Shielded Rollers and Cutting Blade • Robust Rigid Construction	• Easy to Determine Splitting Position • Excellent Splitting Repeatability • Split Films Down to .014" (35 mm) • Ideal for Thin, Lightweight Urethanes • Safe Operation with Shielded Components
Pun M™ Manual Punch	• No External Power Required • Single Movement Belt Clamping • 11,000 lb (50 kN) Punching Force • Open Ended Rigid Construction • Adjustable Stroke for Punching Depth	• Portable for On-site or Workshop Use • Easy One Hand Belt Clamping • Finger and Finger-Over-Finger Punching • No Belt Width Limitations • Simple, Single Lever Punching Action

Novitool® Belt Fabrication Tools

AERO® SPLICING PRESS

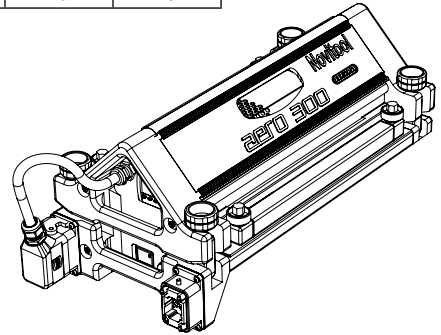
(WITHOUT CORDS*)

BELT WIDTH		ORDERING NUMBER	ITEM CODE	WT. KGS. (including case)
mm	in.			
300	12	AERO-300	08000	44.5
600	24	AERO-600	08001	60.5
900	36	AERO-900	08002	80.0
1200	48	AERO-1200	08003	91.4
1500	60	AERO-1500	08004	106.8

*Cords sold separately

AERO® AMPERAGE REQUIREMENTS

	230 volt; single phase	230 volt; 3 phase	460 volt; 3 phase
Aero-300	8	4	4
Aero-600	13	6.5	6.5
Aero-900	16	8	8
Aero-1200	24	12	12
Aero-1500	30	15	15



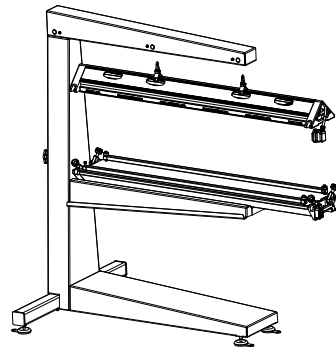
AERO® PRESS POWER CORDS

DESCRIPTION	ORDERING NUMBER	ITEM CODE	PLUG END DRAWING	COMPATIBLE WITH
230 VOLT; SINGLE PHASE; 60 HZ				
Cord Only - US	AERO-CABLE-230V1PHU	08006	N/A	Aero 300-1500
230 VOLT; THREE PHASE; 60 HZ				
Cord Only	AERO-CABLE-230V3PH	08005	N/A	Aero 300-1500
400 VOLT; THREE PHASE; 50 HZ				
Cord with IEC4/3-16 plug	AERO-2-CA-3X400-IEC4/3-16	08007	N/A	Aero 300-1500
460 VOLT; THREE PHASE; 60 HZ				
Cord Only	AERO-CABLE-460V3PH	08008	N/A	Aero 300-1500

AERO® PRESS STAND

(For sizes 900, 1200, 1500 mm / 36", 48", 60")

ORDERING NUMBER	ITEM CODE	WT. KGS.
AERO-STAND-CW-UMCABLE	08114	143
AERO-STAND-UMBILICAL-EXTEND (Cable Only)	08319	2.0



AERO® SPLICE TAPE

ORDERING NUMBER	ITEM CODE	WT. KGS.
AERO-SPLICE-TAPE-66X101	08468	0.81

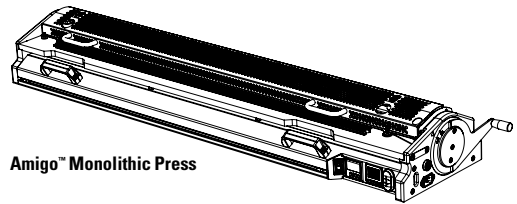
SILICONE PRESS PADS AND CLOTHS

THICKNESS		MATERIAL	LENGTH		COMPATIBLE WITH	ORDERING NUMBER	ITEM CODE	THICKNESS		MATERIAL	LENGTH		COMPATIBLE WITH	ORDERING NUMBER	ITEM CODE
mm	in.		mm	in.				mm	in.		mm	in.			
0.5	.020	Silicone Cloth	300	12	Aero-300	AERO-S10.5-300	08103	3.0	.12	Silicone Pad	300	12	Aero-300	AERO-S13-300	08109
0.5	.020	Silicone Cloth	600	24	Aero-600	AERO-S10.5-600	08104	3.0	.12	Silicone Pad	600	24	Aero-600	AERO-S13-600	08110
0.5	.020	Silicone Cloth	900	36	Aero-900	AERO-S10.5-900	08105	3.0	.12	Silicone Pad	900	36	Aero-900	AERO-S13-900	08111
0.5	.020	Silicone Cloth	1200	48	Aero-1200	AERO-S10.5-1200	08106	3.0	.12	Silicone Pad	1200	48	Aero-1200	AERO-S13-1200	08112
0.5	.020	Silicone Cloth	1500	60	Aero-1500	AERO-S10.5-1500	08107	3.0	.12	Silicone Pad	1500	60	Aero-1500	AERO-S13-1500	08113
0.5	.020	Silicone Cloth	10M			AERO-S10.5-10M	08108								

Note: The highlighted items above are sold in sets of two.

Novitool® Belt Fabrication Tools

AMIGO™ MONOLITHIC PRESS



Amigo™ Monolithic Press

AMIGO™ PRESS AND CABLE ORDERING INFORMATION

	ORDERING NUMBER	ITEM CODE
Press		
1065 mm (42")	AMIGO-1000-SPLICEPRESS	08545
Cables		
115 volt; single phase; 15 amp	AMIGO-1000-CABLE-1X115	Choose 115V or 230V. You will be contacted for appropriate plug configuration.
230 volt; single phase; 7.5 amp	AMIGO-1000-CABLE-1X230	

Note: Press, cable, and templates are all purchased separately.

AMIGO™ TEMPLATES

BELT MANUFACTURER	BELT STYLE	BELT TYPE	ORDERING NUMBER	ITEM CODE
Intralox®	ThermoDrive®	8050	AMIGO-1000-TMPLT-ITD	08593
		8026		
Volta	SuperDrive™	FMW & FMB	AMIGO-1000-TMPLT-VSD	08592
	DualDrive	FHW & FHB	AMIGO-1000-TMPLT-VDD	08591
Habasit	Cleandrive™	CD.M50.S-UA.CB	AMIGO-1000-TMPLT-HXVT	08594
		CD.M50.S-UA.WB		
		CD.M25.S-UA.CB		
		CD.M25.S-UA.WB		
Ammeraal	Aeon	Aeon-50	AMIGO-1000-TMPLT-AA	08603
Cog-veyor Systems Inc.	Cog-veyor	UBM	AMIGO-1000-TMPLT-CV	08710
		UWM		
		PBH		
		PWH		
Gates® Mectrol®	PosiClean®	PC10	AMIGO-1000-TMPLT-GCLND	08596
		PC20		
Gates® Mectrol®	CenterClean™	CC40	AMIGO-1000-TMPLT-GCINTRD	08597
Beltservice Corporation	Magnethane™	Positive Drive Belt	AMIGO-1000-TMPLT-BM	08739
All	Angle Flat	Flat	AMIGO-1000-TMPLT-AFLAT	08717
All	Flat (Friction Driven)	Flat	AMIGO-1000-TMPLT-FLAT	08595
All	Spiked	Flat	AMIGO-1000-TMPLT-FSPK	08741

AMIGO™ OPTIONAL ACCESSORIES

	ORDERING NUMBER	ITEM CODE
Skiving Tool	RTBS Rough Top Skiver	03239
Replacement Blades for Amigo	AMIGO-1000-BLADES-5	08587
High – Low Temp Friction Tape for Flat Belts	AMIGO-FRICTIONTAPE-33X25	08604

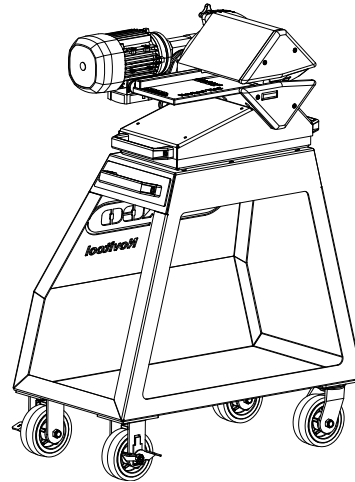
Novitool® Belt Fabrication Tools

PLY 130™ PLY SEPARATOR

ORDERING NUMBER	ITEM CODE	NEMA PLUG
PLY SEPARATOR MODEL		
PLY130-WB-460V3PH60HZ	08013	no plug
PLY130-WB-230V3PH60HZ	08046	no plug
PLY130-WB-460V3PH60HZ-L16-20	08053	L16-20
PLY130-WB-460V3PH60HZ-L16-30	08054	L16-30
PLY130-WB-230V3PH60HZ-L15-20	08055	L15-20
PLY130-WB-230V3PH60HZ-L15-30	08056	L15-30
PLY130-WB-400V50HZ	08102	no plug
PLY130-WB-230V3PH60HZ-IEC60309	08151	IEC60309
PLY130-WB-460V3PH60HZ-IEC60309	08152	IEC60309
PLY130-WB-230V3PH50HZ	08246	no plug
PLY130-WB-200V3PH60HZ	08457	no plug
PLY130-WB-200V3PH60HZ-N18-20	08462	N18-20
PLY130-WB-200V3PH50HZ	08527	no plug
PLY130-WB-200V3PH50HZ-N18-20	08528	N18-20
PLY 130™ CART		
PLY130-CART (only)	08100	N/A
REPLACEMENT PARTS		
PLY130-BLADE	08490	N/A
PLY-JG Jig Only	08015	N/A

PLY 130™ STEP CUTTER

ORDERING NUMBER	ITEM CODE	WT. LBS.
PLY STEP CUTTER MODEL		
PLY130-STEP CUT-RETROFIT	08499	1.9
PLY130-STEP CUT	08501	1.2
OPTIONAL ITEMS		
PLY130-STEP CUT-BLADES (5)	08497	0.07
PLY130-STEP CUT-GUIDE-EXT	08498	0.7
PLY130-STEP CUT-TWRENCH	08500	0.1



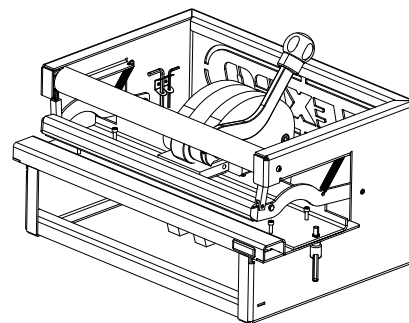
Ply 130™ Cart

PUN M™ MANUAL PUNCH

ORDERING NUMBER	ITEM CODE
PUN M*	
PUN-M-300	08016
PUN-M-600	08017
PUN-M-900	08018
PUN M 300 PUNCHBOARDS	
PUN-B-50×20-300	08019
PUN-B-70×15-300	08022
PUN-B-80×20-300	08025
PUN-B-50×18×31BIAS-300	08539
PUN M 600 PUNCHBOARDS	
PUN-B-50×20-600	08020
PUN-B-70×15-600	08023
PUN-B-80×20-600	08026
PUN-B-50×18×31BIAS-600	08540
PUN-B-80×20×113BIAS-600	08439
PUN M 900 PUNCHBOARDS	
PUN-B-50×20-900	08021
PUN-B-70×15-900	08024
PUN-B-80×20-900	08027
PUN-B-50×18×31BIAS-900	08526
PUN-B-80×20×113BIAS-900	08440
REPLACEMENT PARTS	
PUN-M-NYLONPAD-KIT	08279

*Punchboards not included with Pun M; purchase separately.

Note: Custom punchboards are available for other finger dimensions. Contact Customer Service for information.



Pun M™ Manual Punch



FGP Food Grade Precleaner General Information

The FGP Food Grade Precleaner from Flexco is easy to install, easy to maintain, and disassembles in a snap for regular cleaning and sanitization. The FGP Precleaner works on any belt from 4" to 60" (100 mm to 1500 mm) and the blade is available in both white and blue FDA approved food grade material.

Features and Benefits

- Made of FDA approved materials for use in food applications.
- Certified by USDA for use in meat, poultry and dairy operations.
- Simple design limits crevices and opportunities for bacteria growth.
- Snap on/off blade for ease of cleaning and blade replacement.
- Minimal hardware so installation, tensioning, and blade replacement are easy.
- Easily tensioned to minimize blade wear, eliminate belt damage, and maximize cleanability.
- Available in standard blade widths from 300 mm to 1500 mm (12" to 60"). Can be cut to size.
- C-dimension gauge ensures proper pole location for optimal cleaning.
- Compatible with endless as well as mechanical splices.

Specifications:

• Temperature Range -29°C to 60°C (-20°F to 140°F)	• Blade Height 76 mm (3.0")	• Blade Hardness 63D Shore Hardness	• Blade Material Food-grade UHMW or UHMW with Stainless Steel
• Pulley Diameter Range 50 mm (2") to 267 mm (10.5")	• Blade Width Range 102-1524 mm (4" - 60")	• Pole/Mounting Material 304 Stainless Steel	

How to choose the correct size blade for your conveyor:

1. Measure your belt width.
2. Choose the Blade Width that corresponds to your belt width.
3. Measure your conveyor width.
4. Verify the Maximum Conveyor Width shown in the selection chart is larger than your conveyor width. If your conveyor width is smaller than the maximum width shown, choose the next larger blade width that accommodates your conveyor width.
5. Blade and/or pole can be cut to users required length. Pole must be 50.8 mm longer than the outside width of conveyor structure at the mounting location.

FGP Food Grade Precleaner

FGP FOOD GRADE PRECLEANER

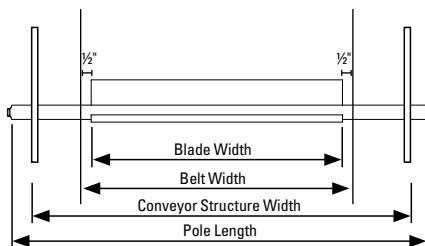
BLADE WIDTH		MAXIMUM CONVEYOR WIDTH		WEIGHT		WHITE BLADE		BLUE BLADE		DARK BLUE METAL DETECTABLE BLADE	
mm	in.	mm	in.	kg.	lbs.	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE
305	12	559	22	3.0	6.7	FGP-WV3-12	56009	FGP-BL3-12	56000	FGP-MD3-12	56027
457	18	711	28	3.5	7.7	FGP-WV3-18	56010	FGP-BL3-18	56001	FGP-MD3-18	56028
610	24	864	34	3.9	8.6	FGP-WV3-24	56011	FGP-BL3-24	56002	FGP-MD3-24	56029
762	30	1016	40	4.3	9.5	FGP-WV3-30	56012	FGP-BL3-30	56003	FGP-MD3-30	56030
914	36	1168	46	4.8	10.5	FGP-WV3-36	56013	FGP-BL3-36	56004	FGP-MD3-36	56031
1067	42	1321	52	5.2	11.5	FGP-WV3-42	56014	FGP-BL3-42	56005	FGP-MD3-42	56032
1219	48	1473	58	5.6	12.4	FGP-WV3-48	56015	FGP-BL3-48	56006	FGP-MD3-48	56033
1372	54	1626	64	6.0	13.3	FGP-WV3-54	56016	FGP-BL3-54	56007	FGP-MD3-54	56034
1524	60	1778	70	6.4	14.2	FGP-WV3-60	56017	FGP-BL3-60	56008	FGP-MD3-60	56035

Product Notes:

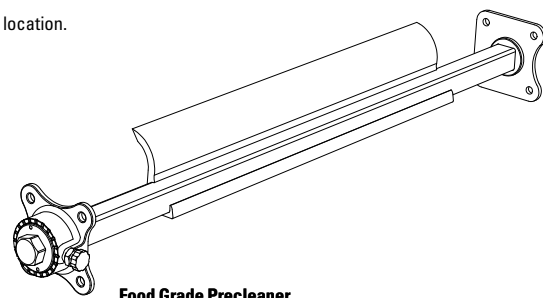
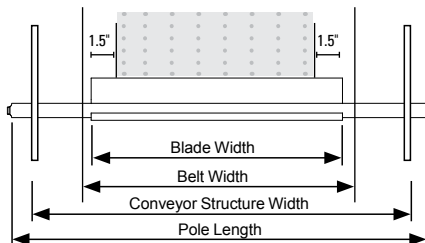
- Pole length = blade length + 304.8 mm on standard cleaners.
- Blade and/or pole can be cut to users required length.
- Pole must be 50.8 mm longer than the outside width of the conveyor structure at the mounting location.

Recommended blade width:

Belt Width Minus 25 mm (1")



Material Path Plus 75 mm (3")



Food Grade Precleaner

POLE LENGTHS

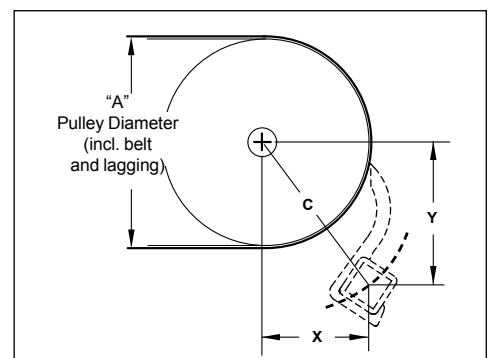
POLE LENGTH		MINIMUM BLADE WIDTH		MAXIMUM BLADE WIDTH		MAXIMUM CONVEYOR STRUCTURE WIDTH AT CLEANER MOUNTING LOCATION	
mm	in.	mm	in.	mm	in.	mm	in.
610	24	102	4	305	12	556	22
813	30	102	4	457	18	708	28
965	36	457	18	610	24	861	34
1067	42	457	18	813	30	1013	40
1219	48	813	30	965	36	1165	46
1372	54	813	30	1067	42	1318	52
1524	60	813	30	1219	48	1470	58
1676	66	813	30	1372	54	1623	64
1829	72	813	30	1524	60	1775	70

POLE LOCATION

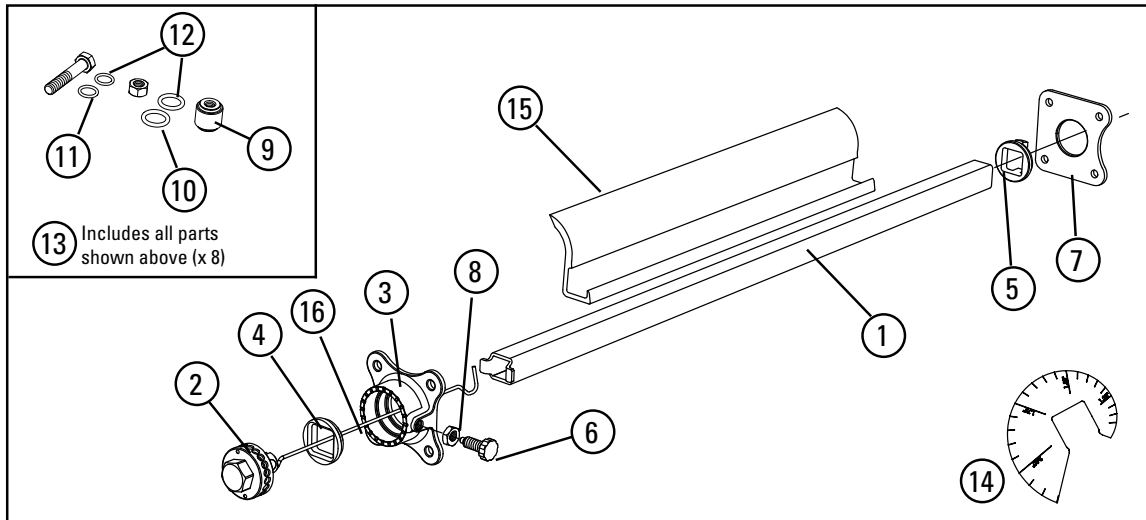
A		X		Y		C		A		X		Y		C	
mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.
51	2.0	24	0.95	76	2.98	80	3.13	165	6.5	80	3.16	87	3.41	118	4.64
64	2.5	30	1.19	77	3.03	83	3.25	178	7.0	86	3.40	88	3.46	123	4.85
76	3.0	37	1.44	78	3.08	86	3.39	191	7.5	93	3.65	89	3.51	129	5.06
89	3.5	43	1.68	79	3.12	90	3.55	203	8.0	99	3.89	90	3.55	134	5.27
102	4.0	49	1.93	81	3.17	94	3.71	216	8.5	105	4.14	91	3.60	139	5.48
114	4.5	55	2.18	82	3.22	99	3.88	229	9.0	111	4.38	93	3.65	145	5.70
127	5.0	61	2.42	83	3.27	103	4.06	241	9.5	118	4.63	94	3.70	150	5.92
140	5.5	68	2.67	84	3.31	108	4.25	254	10.0	124	4.88	95	3.74	156	6.14
152	6.0	74	2.91	85	3.36	113	4.45								

A = Diameter of pulley + lagging thickness + belt thickness
C = Centerline of pulley to centerline of cleaner pole.

POLE LOCATION SPECS



FGP Food Grade Precleaner



FGP FOOD GRADE PRECLEANER REPLACEMENT PARTS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
1	610 mm (24") Pole	FGPL-24/610	56503	1.2
	762 mm (30") Pole	FGPL-30/762	56504	1.5
	914 mm (36") Pole	FGPL-36/914	56505	1.9
	1067 mm (42") Pole	FGPL-42/1067	56506	2.2
	1219 mm (48") Pole	FGPL-48/1219	56507	2.5
	1372 mm (54") Pole	FGPL-54/1372	56508	2.8
	1524 mm (60") Pole	FGPL-60/1524	56509	3.1
	1676 mm (66") Pole	FGPL-66/1676	56510	3.4
	1829 mm (72") Pole	FGPL-72/1829	56511	3.8
2	Torsion Hub Assembly	FGTHUB	56519	0.3
3	Torsion Housing	FGTHSG	56520	0.4
4	Torsion Bushing	FGTBSG	56521	0.05
5	Pole Bushing	FGPBSG	56522	0.05
6	Thumb Screw	FGPIN	56523	0.05
7	End Plate	FGENDPLT	56524	0.2
8	Jam/Locking Nut	FGHEXNUT	56525	0.05
9	Standoff Kit (8 pc)	FGSTNDOFFKIT/8	56526	0.3
	Standoff (1 pc)	FGSTNDOFFKIT/1	56529	0.05
10	Large O-ring (1 pc)	FGO-RLG/1	56530	0.05
11	Small O-ring (1 pc)	FGO-RSM/1	56567	0.05
12	O-ring Kit (16 pcs. ea. Items 10 & 11)	FGO-RGKIT/32	56528	0.05
13	Hardware Kit	FGHRDWRKIT	56527	0.5
14	"C" Dimension Gauge	FG-C-GAUGE	56568	0.05

FGP FOOD GRADE PRECLEANER REPLACEMENT SPRINGS

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
16	Torsion Spring 305 mm (12") to 457 mm (18") Blades	FGTS-18/508	56500	0.05
	Torsion Spring 483 mm (19") to 762 mm (30") Blades	FGTS-30/762	56501	0.05
	Torsion Spring 787 mm (31") to 1524 mm (60") Blades	FGTS-60/1524	56502	0.05

FGP FOOD GRADE PRECLEANER REPLACEMENT BLADES

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
15	305 mm (12") Blue Blade	FGB-BL3-12/305	56531	0.2
	457 mm (18") Blue Blade	FGB-BL3-18/457	56532	0.3
	610 mm (24") Blue Blade	FGB-BL3-24/610	56533	0.4
	762 mm (30") Blue Blade	FGB-BL3-30/762	56534	0.5
	914 mm (36") Blue Blade	FGB-BL3-36/914	56535	0.6
	1067 mm (42") Blue Blade	FGB-BL3-42/1067	56536	0.7
	1219 mm (48") Blue Blade	FGB-BL3-48/1219	56537	0.8
	1372 mm (54") Blue Blade	FGB-BL3-54/1372	56538	1.0
	1524 mm (60") Blue Blade	FGB-BL3-60/1524	56539	1.0
	305 mm (12") White Blade	FGB-W3-12/305	56540	0.2
	457 mm (18") White Blade	FGB-W3-18/457	56541	0.3
	610 mm (24") White Blade	FGB-W3-24/610	56542	0.4
	762 mm (30") White Blade	FGB-W3-30/762	56543	0.5
	914 mm (36") White Blade	FGB-W3-36/914	56544	0.6
	1067 mm (42") White Blade	FGB-W3-42/1067	56545	0.7
	1219 mm (48") White Blade	FGB-W3-48/1219	56546	0.8
	1372 mm (54") White Blade	FGB-W3-54/1372	56547	1.0
	1524 mm (60") White Blade	FGB-W3-60/1524	56548	1.0
	305 mm (12") Dark Blue Blade	FGB-MD3-12/305	56558	0.2
	457 mm (18") Dark Blue Blade	FGB-MD3-18/457	56559	0.3
	610 mm (24") Dark Blue Blade	FGB-MD3-24/610	56560	0.4
	762 mm (30") Dark Blue Blade	FGB-MD3-30/762	56561	0.5
	914 mm (36") Dark Blue Blade	FGB-MD3-36/914	56562	0.6
	1067 mm (42") Dark Blue Blade	FGB-MD3-42/1067	56563	0.7
	1219 mm (48") Dark Blue Blade	FGB-MD3-48/1219	56564	0.8
	1372 mm (54") Dark Blue Blade	FGB-MD3-54/1372	56565	1.0
	1524 mm (60") Dark Blue Blade	FGB-MD3-60/1524	56566	1.0



Where the curved or chevron pattern is used with standard return rolls, cleats

Tatch-A-Cleat® Mechanical Cleats

MODEL "L" CLEATS

10 CLEATS/CARTON – Min. Pulley 50 mm (2")

ORDERING NUMBER	ITEM CODE	WT. KGS.
BLACK – PLATED FASTENER		
L5/8-B	99500	3.3
L1-B	99504	4.2
L1-1/2-B	99508	5.1
L2-B	99512	6.4
L3-B	99516	8.3
BLACK – 302 STAINLESS FASTENER		
L5/8-BS	99501	3.3
L1-BS	99505	4.2
L1-1/2-BS	99509	4.2
L2-BS	99513	6.4
L3-BS	99517	8.3
WHITE – PLATED FASTENER		
L5/8-W	99502	3.3
L1-W	99506	4.2
L1-1/2-W	99510	5.6
L2-W	99514	6.6
L3-W	99518	8.8
WHITE – 302 STAINLESS FASTENER		
L5/8-WS	99503	3.3
L1-WS	99507	4.2
L1-1/2-WS	99511	5.6
L2-WS	99515	6.6
L3-WS	99519	8.8

EXTRA FASTENER SETS

123/BAG #10-24 Machine Screws and Washers

ORDERING NUMBER	ITEM CODE	WT. KGS.
PLATED		
L1/2-F	99570	0.5
L5/8-F	99522	0.5
L3/4-F	99520	0.6
L1-F	99521	0.6
STAINLESS		
L1/2-FS	99571	0.5
L5/8-FS	99525	0.5
L3/4-FS	99523	0.6

MODEL "HD" CLEATS

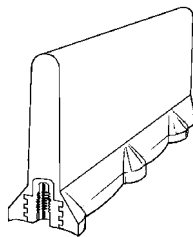
ORDERING NUMBER	ITEM CODE	WT. KGS.	CLEATS/CARTON	MIN. PULLEY	
				mm	in.
WITH PLATED FASTENER					
HD1	99531	5.2	10	75	3
HD2	99565	4.3	5	100	4
WITH STAINLESS FASTENER					
HD1S	99648	5.4	10	75	3

NOTE: HD2 Cleats may be purchased in bulk quantities. Contact Customer Service for details.

EXTRA FASTENER SETS – TYPE AB

123/BAG

ORDERING NUMBER	ITEM CODE	WT. KGS.
PLATED		
HD1-F	99535	1.1
HD1-1/4-F	99536	1.3
STAINLESS		
HD1-FS	99529	1.2



NOTE: Cleats are 600 mm (24") long.

1/2" screws are furnished "standard" and can be used on belts up to 8 mm (5/16") thick.

Inserts are on 50 mm (2") centers.

For belts 8 – 11 mm (5/16" – 7/16") use a 15.9 mm (5/8") screw.

For belts over 11 mm (7/16") use a 19.1 mm (3/4") screw.



NOTE: Cleats are 1200 mm (48") long. Ordering numbers followed by the letter T indicate cleat fasteners furnished with flat top nut (ECFT). Standard fasteners include hex nuts. (ECF).

ECONO-CLEAT®

5 CLEATS/CARTON

ORDERING NUMBER	ITEM CODE	WT. KGS.	MIN. PULLEY	
			mm	in.
ECONO-CLEAT w/FASTENERS & HEX NUTS (ECF, EC4F, EC6F)				
EC1-1/4	99576	5.7	75	3
EC2	99578	7.0	75	3
EC3	99580	10.0	75	3
EC4	99582	15.0	100	4
EC6*	99586	12.8	150	6
ECONO-CLEAT w/FASTENERS & HEX NUTS (ECFT, EC4FT, EC6FT)				
EC1-1/4-T	99577	5.7	75	3
EC2-T	99579	7.0	75	3
EC3-T	99581	10.0	75	3
EC4-T	99583	15.0	100	4

*Two 1200 mm (48") Cleats/Carton

ECONOMY CARTON

12 FT. LENGTHS w/NO FASTENERS - 3 FASTENER SETS PER FOOT REQUIRED

ORDERING NUMBER	ITEM CODE	WT. KGS.	M/CTN.	MIN. PULLEY	
				mm	in.
EC1-1/4-C	99597	119.0	73	75	3
EC2-C	99598	125.0	55	75	3
EC3-C	99599	123.0	37	75	3
EC4-C	99601	121.0	22	100	4
EC6-C	99600	126.0	11	150	6



NOTE: 75 mm (1") and 100 mm (2") Cleats – 600 mm (24") long
Model HD Cleats are furnished with Plated 14 X 1 Type AB Fasteners. Specify 31.8 mm (1-1/4") screws for belts over 11 mm (7/16") thick.

EXTRA FASTENER SETS

61/BAG

ORDERING NUMBER	ITEM CODE	WT. KGS.	SIZE
FASTENERS FOR 32, 50, & 75 mm (1-1/4", 2" & 3") CLEATS			
ECF	99589	1.3	7 mm x 32 mm 1/4" x 1-1/4"
ECFS	99593	1.3	
ECFT	99590	1.0	
FASTENERS FOR 100 mm (4") CLEATS			
EC4F	99591	1.5	32 mm x 44 mm 1-1/4" x 1-3/4"
EC4FT	99592	1.0	
FASTENERS FOR 150 mm (6") CLEATS			
EC6F*	99594	0.9	32 mm x 50 mm 1-1/4" x 2"

*33/Bag

Tatch-A-Cleat® Mechanical Cleats

TATCH-A-LUG®

Min. Pulley 50 mm (2")

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
(25 LUGS/CARTON)	LG1-1/2	99541	0.8
	LG2	99543	0.9
(26 EACH)			
Extra Fastener Sets – Plated	LG3/4-F	99546	0.1
– Stainless	LG3/4-FS	99547	0.1
Economy Carton (100 LUGS)	LG1-1/2-C	99542	3.0
	LG2-C	99544	3.2



TATCH-A-PEG®

Min. Pulley 50 mm (2")

DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. KGS.
(100 PEGS/CARTON)	PG2	99539	2.0
	PG3	99537	3.1
Extra Fastener Sets – Plated	P1/2-F	99548	0.4
(100 / bag)	P3/4-F	99538	0.5

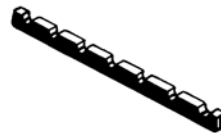


EXTRA WASHERS

FOR CLEAT:	ORDERING NUMBER	ITEM CODE	WT. KGS.	DIA.
Econo-Cleat®	CW25/100	99690	.1	6 mm (1/4")
Tatch-A-Lug®, Model "L"	CW1024	99626	.1	5 mm (13/64")
Tatch-A-Peg®				
BULK WASHERS				
Tatch-A-Lug®, Model "L"	CWS1024	99627	1.0	5 mm (13/64")
Tatch-A-Peg®				

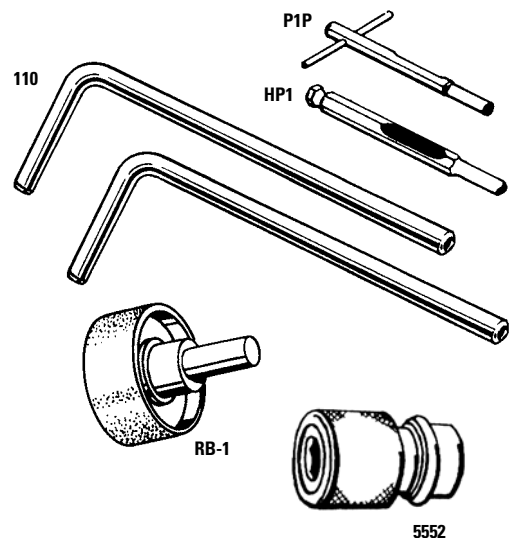
TATCH-A-GUIDE®

DESCRIPTION	LENGTH		ORDERING NUMBER	ITEM CODE	WT. KGS.	MIN. PULLEY	
	mm	in.				mm	in.
Plated (10/CTN.)	200	8"	A10	99551	0.5	100	4
	200	8"	B10	99553	0.6	150	6
	235	9 1/4"	C10	99555	1.5	200	8
Stainless	200	8"	A10S	99552	0.5	100	4
	200	8"	B10S	99554	0.6	150	6
	235	9 1/4"	C10S	99556	1.5	200	8
Extra Fasteners Sets (31/BAG)							
Plated	– Size A		G1/2-F	99560	0.05		
	– Size B		G5/8-F	99566	0.05		
	– Size C		G3/4-F	99572	0.1		
Stainless	– Size A		G1/2-FS	99563	0.05		
	– Size B		G5/8-FS	99569	0.05		
	– Size C		G3/4-FS	99573	0.1		



INSTALLATION TOOLS

DESCRIPTION	ORDERING NUMBER	FOR CLEAT TYPE:	DIA.	ITEM CODE	WT. KGS.
Flexco® Belt Punches	P1P	Model L, Econo-Cleat®, Tatch-A-Lug®, Tatch-A-Peg®, & Tatch-A-Guide®	6 mm (1/4")	30460	0.05
	P3P	Model HD	10 mm (3/8")	30462	0.1
Flexco® Power Punches	HP1	Model L, Econo-Cleat®, Tatch-A-Lug®, Tatch-A-Peg®, & Tatch-A-Guide®	6 mm (1/4")	30463	0.1
	HP3	Model HD	10 mm (3/8")	30465	0.1
Flexco® Bolt Breaker (Two per Package)	110			30474	0.5
Quick Change Chuck	5552			30481	0.2
Alligator® Belt Grinder	RB-1			30867	0.3



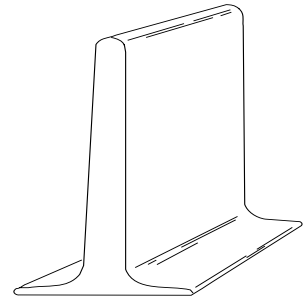
Tatch-A-Cleat® Mechanical Cleats

RUBBER BONDABLE

T CLEATS

BUFFED - STANDARD PACK 3M (10') LENGTHS - NITRILE 60 DURO - 680 kg. (1500 lb.) TENSILE

WHITE		BLACK		WT./M.	MIN. ORDER QTY.	HEIGHT		BASE WIDTH		THICKNESS		MIN. PULLEY DIAMETER	
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE			mm	in.	mm	in.	mm	in.	mm	in.
T-1WNIB	99967	T-1BNIB	99983	.14	30M/100'	25	1"	53	2 1/8"	6	.250"	150	6"
T-1-1/2WNIB	99968	T-1-1/2BNIB	99984	.17	30M/100'	38	1 1/2"	53	2 1/8"	6	.250"	150	6"
T-2WNIB	99969	T-2BNIB	99985	.19	30M/100'	50	2"	53	2 1/8"	6	.250"	150	6"
		T-3BNIB	99987	.37	30M/100'	75	3"	53	2 1/8"	9	.375"	150	6"

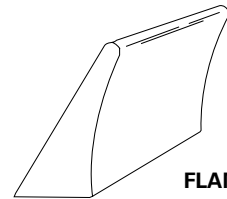


T CLEAT

FLANGES

15.2 M (50') LENGTHS - NEOPRENE 45 DURO - 544.3 kg. (1200 lb.) TENSILE, 600% ELONGATION - BLACK ONLY

WHITE		WT./M.	QTY./CTN.		HEIGHT		BASE WIDTH		MIN. PULLEY DIA.			
ORDERING NUMBER	ITEM CODE		M	FT	mm	in.	mm	in.	FLANGE		CLEAT	
FL1BNE	99860	.07	15	50'	25	1"	19	3/4"	150	6"	100	4"
FL1-1/2BNE	99861	.15	15	50'	38	1 1/2"	25	1"	200	8"	125	5"



FLANGE

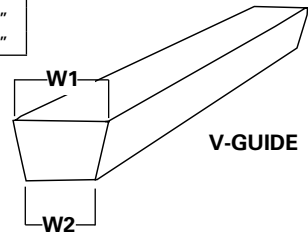
V-GUIDE BUFFED

STANDARD PACK 100' LENGTHS - NEOPRENE 60 DURO - 680.4 kg. (1500 lb.) TENSILE

Made To Order Items
Allow 6-8 weeks for delivery.
Minimum order may apply.

WHITE		BLACK		WT./M.	QUANTITY CTN./REEL		SIZE	W1		W2		HEIGHT		MIN. PULLEY DIAMETER	
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE		M	FT		mm	in.	mm	in.	mm	in.	mm	in.
AVGWNEB	99832	AVGBNEB	99996	.03	30	100'	A	13	1/2"	8	5/16"	8	5/16"	100	4"
		BVGNEB	99844	.05	30	100'	B	16	5/8"	11	7/16"	11	7/16"	150	6"
STANDARD REEL * NEOPRENE 60 DURO - 680.4 kg. (1500 lb.) TENSILE															
OVGWNEB-500	99287	OVGBNEB-500	99301	.02	152	500'	O	9	3/8"	6	1/4"	6	1/4"	50	2"
AVGWNEB-500	99288	AVGBNEB-500	99302	.03	152	500'	A	13	1/2"	8	5/16"	8	5/16"	100	4"
BVGWNEB-500	99289	BVGNEB-500	99303	.05	152	500'	B	16	5/8"	11	7/16"	11	7/16"	150	6"
CVGWNEB-300	99290	CVGBNEB-300	99304	.08	91	300'	C	22	7/8"	13	17/32"	13	17/32"	200	8"

*White V-guides shipped in 2 pieces on one reel.



V-GUIDE

V-GUIDE UNBUFFED

STANDARD PACK 30.5 M (100') LENGTHS - NEOPRENE 60 DURO - 680.4 kg. (1500 lb.) TENSILE

WHITE		BLACK		WT./M.	QUANTITY CTN./REEL		SIZE	W1		W2		HEIGHT		MIN. PULLEY DIAMETER	
ORDERING NUMBER	ITEM CODE	ORDERING NUMBER	ITEM CODE		M	FT		mm	in.	mm	in.	mm	in.	mm	in.
		AVGBNE	99855	.03	30	100'	A	13	1/2"	8	5/16"	8	5/16"	100	4"
STANDARD REEL * NEOPRENE 60 DURO - 680.4 kg. (1500 lb.) TENSILE															
OVGWNE-500	99280			.02	152	500'	O	9	3/8"	6	1/4"	6	1/4"	50	2"
AVGWNE-500	99281	AVGBNE-500	99295	.03	152	500'	A	13	1/2"	8	5/16"	8	5/16"	100	4"
BVGWNE-500	99282	BVGNE-500	99296	.05	152	500'	B	16	5/8"	11	7/16"	11	7/16"	150	6"
CVGWNE-300	99283	CVGBNE-300	99297	.08	91	300'	C	22	7/8"	13	17/32"	13	17/32"	200	8"

*White V-guides shipped in 2 pieces on one reel.

BONDABLE CLEAT – TEMPERATURE SERVICE RANGE

FOR CLEAT TYPE:	TEMPERATURE RANGE
RUBBER BONDABLE	
T-Cleat, Scoop Cleats	-40°F to +180°F
V-Guides	-40°F to +210°F
PVC BONDABLE	
T-Cleat, Scoop Cleats, V-Guides	-20°F to +150°F

NOTE: One reel or carton minimum per size and color.

Non Listed Items are available.

Request quote for price and delivery.

NOTE: Customized Profiles and Formulations can be quoted.

NOTE: Allow for greater pulley diameters if system has reverse bends.

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20	37	00S-42	35	15H24	36	1LLS12	12
110	61	00S-48	35	15H30	36	1LLS6	12
5552	61	00S-60	35	15H36	36	1LLS6NYS	12
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7-42	34	00SH48	36	15RH12	37	1LLSPHT12	11
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7-18	34	1&7H30	36	15S-20	35	1LLXSPG6	11
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900924	50	1&7SH24	36	15S-60	35	1S-16	35
900936	50	1&7SH30	36	15SH18	36	1S-18	35
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900960	50	1&7SH48	36	15SH30	36	1S-24	35
900972	50	1&7SH60	36	15SH36	36	1S-30	35
900984	50	100T-1200	47	15SH48	36	1S-36	35
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35N	37	4-2SNYS	10	55&65H36	36	7SW	10
35NS	37	45 CLIP	36	55&65H48	36	820/840WA	50
35RH12	37	45-12	34	55&65H60	36	840-36CL	50
35S-12	35	45-14	34	55&65RH12	37	840-48CL	50
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