Keep your line up and running.
SOLUTIONS FOR EVERY ISSUE ALONG THE BELT LINE

- PRIMARY CLEANER (Polyurethane Blades)
- SECONDARY CLEANER (Tungsten Carbide Blades)
- PULLEY LAGGING
- PLOUGH
- ADJUSTABLE IDLER
- BELT TRAINER
- DYNAMIC IMPACT BED
- SKIRT CLAMPS
- IMPACT BED
- CORETECH CONVEYOR ROLLER
- ACCESS DOOR
With over 100 years of experience in the belt conveyor industry, Flexco knows that keeping your line running smoothly is essential to the success of your operation. That’s why we’ve developed a comprehensive line of innovative belt conveyor products that address the key issues you face.

**Carryback**

Material that sticks to the belt after it leaves the transfer point and continues falling off along the conveyor’s return side. To address carryback, we offer:
- Belt Cleaners
- Belt Ploughs
- Cleaner Blades

**Belt Slip**

Occurs when the head pulley is not adequately gripping the belt due to a loss of friction. To combat slippage, we offer:
- Ceramic Pulley Lagging
- Rubber Pulley Lagging

**Mistracking**

Belt drifts to one side or the other, resulting in material spillage, uneven belt wear, and possible system damage. To inhibit mistracking, we offer:
- Belt Trainers
- Belt Positioners

**Spillage**

Material that spills off the belt, typically at transfer and load points. To curb spillage, we offer:
- Skirt Clamps
- Impact Beds
- Belt Ploughs
Cleaner Innovations

- Patented, Faceted Blade Profile—These blades continually renew their edges, creating more efficient cleaning
- Better-Performing Tungsten Carbide Cleaner Blades—After years of testing and research, we’ve created blades that last longer and wear more evenly
- Heavy-Duty Spring Tensioning Systems—An important part of our cleaning systems, our tensioners enable easy visual inspection and maintain proper tension
- "Material Path" Cleaning—This unique option lets you match your cleaner width to your actual material path, reducing differential blade wear
- Larger Diameter Poles—Our poles are designed to resist the powerful twisting forces caused by continuous belt motion

Belt Tracking Innovations

- Pivot-and-Tilt technology—Special sensors detect belt wander, then guide the belt back to the correct path

Impact Bed Innovations

- Velocity Reduction Technology™—An exclusive feature of our impact beds, this technology deadens impact energy for less rebound and material degradation
- Slide-Out Service™—Designed for fast and safe complete bar change-outs

Lagging Innovations

- An 80%-Ceramic Solution—We were the first to market with this option
- Incredibly Fast Installation—Our weld-on lagging is 50% faster to install than other lagging products

Innovative Designs, Superior Engineering, Industry Expertise

Since 1907, we’ve been dedicated to improving belt performance and productivity. That’s meant spending a lot of time in the field, working alongside customers and learning about their everyday challenges—first-hand.

We use that hard-won knowledge to design belt conveyor products that work better and last longer. In fact, we pioneered many of the advanced features that have since become industry standards.
Flexco Belt Conveyor Products Deliver Benefits for Your Belt—And Your Bottom Line

**Budget Savings**
- Flexco cleaners and other belt conveyor products increase the life of the belt by reducing wear from carryback, mistracking, and other issues. Given the cost of belting, being able to keep your belts longer can mean substantial savings.
- Our products also help reduce wear on other key conveyor components, like rollers, pulleys, splices, and more. That saves you even more money.
- By cutting down on carryback, spillage, and other belt problems, our products also reduce safety hazards. And as you know, accidents can be costly—in terms of lost productivity and possible fines.

**Consistent, Efficient Performance**
- Unscheduled shutdowns for maintenance or repairs mean serious production losses. Our belt conveyor products help you maximise uptime by correcting the issues—such as mistracking and carryback—that typically cause system damage.

**Greater Safety**
- Studies show that approximately 42 percent of conveyor-related accidents occur during maintenance activities. Our cleaners and other belt conveyor products minimise the need for maintenance and reduce the risk of accidents.

**Serviceability**
- Proper servicing of products, such as belt cleaners and impact beds, is key to ensuring effective and long-lasting performance. That’s why all Flexco products are designed with features that make regular servicing easy.
- We are continually enhancing our already service-friendly products, making them even easier to maintain. For example, we’ve added an easy-to-replace blade cartridge to our MHS Heavy-Duty Secondary Cleaner, and Slide-Out Service™ bars to our DRX™ Impact Beds.
YOUR ISSUE: CARRYBACK
OUR SOLUTION: ADVANCED CLEANING SYSTEMS

Step 1 Understand Your Options

BELT CLEANERS

Primary Cleaners
- Mounted to the head pulley and below the material flow
- Ideal for removing large pieces of material—typically about 60–70 percent of initial carryback
- Blade width/material path options

Secondary cleaners
- Located just past where the belt leaves the head pulley—and anywhere else down the beltline
- Especially good at removing fines, increasing cleaning efficiency to 90+ percent

BLADE OPTIONS

Polyurethane
- Easier on the belt
- Works well with mechanical splices
- Economical
- Specialty formulations for high heat, chemical resistance, or water removal

Tungsten carbide:
- Superior cleaning efficiency
- Long wear

Step 2 10 Key Criteria for Analysing Your Conveyor System

1. Your belt speed and belt width*
2. What types of splices are present and their condition*
3. Any unusual characteristics of your load or environment (extreme heat, abrasiveness, mud, etc.)—a specialty cleaner that can withstand these conditions may be necessary*
4. Whether the belt reverses
5. Your conveyor structure width
6. Your pulley diameter—typically, the larger the pulley, the larger the required cleaner
7. Your pulley condition—if the pulley is worn or not perfectly round, a segmented blade may clean more effectively
8. Where you plan to position the cleaner and how much room there is to accommodate it
9. The material’s path on the belt—matching the cleaner to the material path reduces differential blade wear
10. Your desired level of performance and upkeep

* Note: CEMA has created an application classification guide that addresses these three criteria. Further explanation of this is found on Page 7.

Step 3 Determine Whether You Need a Complete Solution

Some operators want their belts as clean as possible; others are comfortable with a certain amount of renegade material.

To achieve maximum cleaning efficiency, it’s best to bring together a primary cleaner and one or more secondary cleaners to form a comprehensive system. If you only want to install a single cleaner, try to target the area—such as the head pulley—where it will have the greatest effect.
CEMA (Conveyor Equipment Manufacturers Association) publishes a guide with the explicit goal of providing “a uniform method for determining the application class of any individual belt cleaner.” This is meant as a way to assist in the selection of the correct belt cleaner or belt cleaner system. The complete guide, titled “Classification of Applications for Bulk Material Conveyor Belt Cleaning,” or CEMA Standard 576, is available from CEMA.

The classification is built on a points system based on five key criteria. While others play a role as noted on Page 6, these five were chosen as the key elements in selecting the appropriate cleaner or cleaning system. The five criteria are:

1. belt width
2. belt speed
3. splice type
4. material abrasiveness
5. material stickiness/moisture content

Each of these criteria score points; points increase based on the impact it would have on the required cleaner. Wider belt widths, faster belt speeds, introduction of mechanical splices, increase in material abrasiveness (using CEMA Standard 550), and increasing the moisture content of the material all add to the point totals when scoring an application.

The results of scoring the application created five classes:

<table>
<thead>
<tr>
<th>Score</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;6</td>
<td>1</td>
</tr>
<tr>
<td>7-10</td>
<td>2</td>
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<td>11-15</td>
<td>3</td>
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<td>16-23</td>
<td>4</td>
</tr>
<tr>
<td>&gt;24</td>
<td>5</td>
</tr>
</tbody>
</table>

In accordance with this classification, you will find class ratings for Flexco’s belt cleaners throughout this guide as another resource to assist you in choosing the correct cleaning system for your application, while keeping in mind the full criteria found on Page 6. For more detailed info on each cleaner, log on to www.flexco.com.au.
EZF-LS “Limited Space” Primary Cleaner
- Compact design with shorter pole length
- Standard-duty, solid-blade design
- Visual tension check
- Do-it-yourself installation and minimal maintenance

Maximum Belt Speed*: 2.5 m/sec (500 fpm)
Pulley Diameter from 150–550 mm (6”–22”)
Applications: Brick/Block Plants, Ready Mix Plants, Road/Mobile Equipment
CEMA Class 2

*Also available in Stainless Steel

EZF-LS Stainless Steel Food Grade Primary Cleaner
- Stainless steel components for superior corrosion resistance
- Standard-duty, solid-blade design
- Visual tension check
- White food-grade, chemical-resistant ConShear™ blade

Maximum Belt Speed*: 2.5 m/sec (500 fpm)
Pulley Diameter from 150–550 mm (6”–22”)
Applications: Fermentation Byproducts, Pre-processed Foods
CEMA Class 2

EZF-LS High-Temp Primary Cleaner
- Compact design with shorter pole length
- Standard-duty, solid-blade design rated up to 135° C (275° F)
- Can handle temperature spikes to 163° C (325° F)
- Visual tension check
- Do-it-yourself installation and minimal maintenance

Maximum Belt Speed*: 2.5 m/sec (500 fpm)
Pulley Diameter from 150–550 mm (6”–22”)
Applications: Coke, Clinker, Cement, Asphalt
CEMA Class 2

*Also available in Stainless Steel

EZF1 Primary Cleaner
- Standard-duty, with 60 mm (2 3/4”) diameter pole
- Visual tension check
- Requires just 100 mm (4”) of horizontal clearance
- Do-it-yourself installation and minimal maintenance

Maximum Belt Speed*: 3.5 m/sec (700 fpm)
Pulley Diameter from 250–900 mm (10”–36”)
Applications: Aggregate, Sand & Gravel, Cement, Wood Processing, Recycling
CEMA Class 3

Cleaner Key:
- WET
- STICKY
- DRY
- HIGH TEMPERATURE
- CORROSIVE
To learn more about Flexco Primary Cleaners, visit www.flexco.com.au.

**EZP1 High-Temp Primary Cleaner**
- Standard-duty, solid-blade design rated up to 135° C (275° F)
- Can handle temperature spikes to 163° C (325° F)
- Requires just 100 mm (4") of horizontal clearance
- Do-it-yourself installation and minimal maintenance

Maximum Belt Speed*: 3.5 m/sec (700 fpm)
Pulley Diameter from 250–900 mm (10"–36")
Applications: Coke, Clinker, Cement, Asphalt
CEMA Class 3

*Also available in Stainless Steel

---

**EZP1 Stainless Steel Food Grade Primary Cleaner**
- Stainless steel components for superior corrosion resistance
- Standard-duty, solid-blade design
- Requires just 100 mm (4") of horizontal clearance
- Do-it-yourself installation and minimal maintenance

Maximum Belt Speed*: 3.5 m/sec (700 fpm)
Pulley Diameter from 1250–900 mm (10"–36")
Applications: Fermentation Byproducts, Pre-processed Foods
CEMA Class 3

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**EZP1 Twist Tensioner Primary Cleaner**
- Standard-duty, solid-blade design
- Compact torsion twist tensioner allows for measurable and verifiable tension
- Tensioner compatible to mount on either end of pole
- Do-it-yourself installation and minimal maintenance

Maximum Belt Speed*: 3.5 m/sec (700 fpm)
Pulley Diameter from 150–900 mm (10"–36")
Applications: Aggregate, Sand & Gravel, Cement, Wood Processing, Recycling
CEMA Class 3

---

**EZP1 Primary Cleaner with White ConShear™ Blade**
- Standard-duty, with 60 mm (2") diameter pole
- Requires just 100 mm4" of horizontal clearance
- Do-it-yourself installation and minimal maintenance
- White food-grade, chemical-resistant ConShear™ blade

Maximum Belt Speed*: 3.5 m/sec (700 fpm)
Pulley Diameter from 50–900 mm (10"–36")
Applications: Fermentation Byproducts, Pre-processed Foods
CEMA Class 3

*Also available in Stainless Steel
Flexco Primary Cleaners

**Stainless Steel MMP Medium-Duty Primary Cleaner**
- Stainless steel components for superior corrosion resistance
- Medium-duty mining primary cleaner
- Heavy-duty, 3-piece design, corrosion-resistant pole with dual tensioners
- Visual tension check

Maximum Belt Speed*: 5.0 m/sec (1000 fpm)
Pulley Diameter from 400–1200 mm (16”–48”)
Applications: Underground Mining, Hard Rock Mining, Steel Mills, Iron Ore, Metal Mining, Aggregate, Coal Fired Power Plants, Load-out Facilities
CEMA Class 4

**MMP Medium Mine-Duty Primary Cleaner**
- Medium-duty mining primary cleaner with TuffShear™ blade
- Heavy-duty, 3-piece design pole with dual tensioners
- Visual tension check

Maximum Belt Speed*: 5.0 m/sec (1000 fpm)
Pulley Diameter from 400–1200 mm (16”–48”)
Applications: Underground Mining, Hard Rock Mining, Steel Mills, Iron Ore, Metal Mining, Aggregate, Coal Fired Power Plants, Load-out Facilities
CEMA Class 4

**MHCP Heavy-Duty Cartridge Primary Cleaner**
- One of the most rugged primary cleaners available
- Engineered for abusive conditions
- Telescoping, 3-piece pole that resists twisting/bowing/bending
- Quick-change SuperShear™ blade cartridge for fast, easy maintenance

Maximum Belt Speed*: 7.5 m/sec (1500 fpm)
Pulley Diameter from 500–1200 mm (20”–48”)
Applications: Underground Mining, Hard Rock Mining, Metal Mining, Longwall Coal Mining, Steel Mills, Iron Ore
CEMA Class 5
*Also available in Stainless Steel with FRAS-Approved Blades

**PAT Portable Air Tensioner**
- PAT ensures constant tension for full blade life with little maintenance
- Works with Flexco mechanical fasteners
- Usable with air, nitrogen or water
- Offers single or dual tank (for two cleaners) when site air is not available
- Featured on Mineline®-approved cleaners like MMP, MHCP and MHS

Cleaner Key:
- WET
- STICKY
- DRY
- HIGH TEMPERATURE
- CORROSIVE
H-Type® HXF2 Primary Cleaner
- Suitable as a stand-alone cleaner in standard and medium duty applications
- Available with polyurethane

Maximum Belt Speed*: 5.0 m/sec (1000 fpm)
Pulley Diameter from 250–325 mm (10” – 53”)
Applications: Underground Mining, Hard Rock Mining, Metal Mining, Aggregate
CEMA Class 4

H-Type® HV/HVP Primary Cleaner
- Tungsten carbide tip provides superior cleaning efficiency (vulcanized belts only)
- Segmented blades work independently
- Visual tension check

Maximum Belt Speed*: 7.5 m/sec (1500 fpm)
Pulley Diameter from 250–1575 mm (10” – 63”)
Applications: Power Plants, Port Facilities, Hard Rock Mining, Iron Ore, Steel Mills
CEMA Class 4
*Also available in Stainless Steel

H-Type® Heavy-Duty Primary Cleaner with Enhanced Service Advantage Cartridge
- Segmented blades mounted on individual, pre-tensioned cushions maintain cleaning efficiency, even as the blades wear
- Service advantage cartridge feature allows for easy service and inspection
- Available in Powder Coated or Stainless Steel
- Compression spring tensioner maintains uniform, constant blade tension to belt
- High-grade tungsten carbide tips, also available in extra-life tip length

Maximum Belt Speed*: 6.0 m/sec (1200 fpm)
Pulley Diameter from 600–3000 mm (24”–120”)
Applications: Power Plants, Port Facilities, Hard Rock Mining, Iron Ore, Steel Mills
CEMA Class 4
*Also available in Stainless Steel

Applications listed are intended to identify where each cleaner is commonly and most effectively utilised. Belt conditions, belt speeds, and pulley diameters should all be considered before making a final product selection. Consult Flexco to assess specific applications and recommendations.

To learn more about Flexco primary cleaners, visit www.flexco.com.au.
Y-Type Secondary Cleaner—Polyurethane
- Available in standard duty (belt widths 450-1200mm (18”-48”) and heavy duty (belt widths 900-1800mm (36”-72”)
- Segmented tips easily serviced utilizing a removable cartridge
- Spring tensioned to deliver optimal cleaning performance and blade life
- Food grade/chemical resistant polyurethane option available
- Compatible with reversing belts
- Also available with Bolt Tensioner

Maximum Belt Speed*: SD 3 m/sec (600 fpm); HD 3.75 m/sec (750 fpm)
Applications: Aggregate, Sand & Gravel, Cement
CEMA Class 2 (Y-Type Standard-Duty Polyurethane)
CEMA Class 3 (Y-Type Heavy-Duty Polyurethane)

Y-Type Secondary Cleaner—Tungsten Carbide
- Available in standard duty (belt widths 450-1200mm (18”-48”) and heavy duty (belt widths 900-1800mm (36”-72”)
- Segmented tungsten carbide blades compatible with mechanical fastener applications are easily serviced utilizing a removable cartridge
- Spring tensioned to deliver optimal cleaning performance and blade life
- Compatible with reversing belts
- Also available with Bolt Tensioner

Maximum Belt Speed*: SD 3 m/sec (600 fpm); HD 3.75 m/sec (750 fpm)
Applications: Aggregate, Sand & Gravel, Cement, Mining
CEMA Class 3

To learn more about Flexco secondary cleaners, visit www.flexco.com.au.
P-Type® Secondary Cleaner
- Available with C-tips for mechanical fastener applications or V-tips for vulcanized applications
- Segmented, tungsten carbide blades
- Bolt-up tensioning system
- Limited space model option for telescoping, stacking, or portable conveyors

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm) V-Tip: 6.0 m/sec (1200 fpm)

Applications: Aggregate, Sand & Gravel, Cement, Wood Processing, Recycling, Light Mining, Power Plants with Vulcanized Belts
CEMA Class 4
*Also available in Stainless Steel

P-Type® Cartridge Secondary Cleaner
- Available with C-tips for mechanical fastener applications or V-tips for vulcanized applications
- Bolt-up tensioning system
- Service Advantage Cartridge feature allows for easy service and inspection

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm) V-Tip: 6.0 m/sec (1200 fpm)

Applications: Aggregate, Sand & Gravel, Cement, Wood Processing, Recycling, Light Mining, Ideal for Power Plants with Vulcanized Belts
CEMA Class 4
*Also available in Stainless Steel

R-Type® Reversing Secondary Cleaner
- Available with C-tips for mechanical fastener applications or V-tips for vulcanized applications
- Two-way cushions that accommodate reversing belts
- Do-it-yourself installation
- Bolt-up tensioning system

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm) V-Tip: 6.0 m/sec (1200 fpm)

Applications: Aggregate, Sand & Gravel, Cement, Wood Processing, Recycling, Light Mining, Power Plants with Vulcanized Belts
CEMA Class 4
*Also available in Stainless Steel

R-Type® Cartridge Secondary Cleaner
- Available with C-tips for mechanical fastener applications or V-tips for vulcanized applications
- Two-way cushions that accommodate reversing belts
- Bolt-up tensioning system
- Service Advantage Cartridge feature allows for easy service and inspection

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm) V-Tip: 6.0 m/sec (1200 fpm)

Applications: Aggregate, Sand & Gravel, Cement, Wood Processing, Recycling, Light Mining, Ideal for Power Plants with Vulcanized Belts
CEMA Class 4
*Also available in Stainless Steel

MHS Heavy-Duty and Reversing Secondary Cleaner
- Segmented blades with choices of tungsten carbide tips
- Patented PowerFlex™ cushions that maintain optimal belt contact
- Tensioners and cushion create 4 points of relief, making the cleaner fastener-friendly
- Two-way cushions available for reversing applications on shuttle conveyors, conveyors that roll back, or tripper and stacker applications

Maximum Belt Speed: C-Tip: 6.0 m/sec (1200 fpm)
V-Tip: 7.5 m/sec (1500 fpm)

CEMA Class 5

Cleaner Key: • WET • STICKY • DRY • HIGH TEMPERATURE • CORROSIVE
Stainless Steel MHS Heavy-Duty Secondary Cleaner

- Stainless steel components for extra corrosion resistance
- Segmented blades with choices of tungsten carbide tips
- Patented PowerFlex™ cushions maintain optimal belt contact
- Tensioners and cushion create 4 points of relief, making the cleaner fastener-friendly

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm)  
V-Tip: 6.0 m/sec (1200 fpm)

Applications: Salt, Copper/Gold Mining, Phosphate, Potash, Load-out Facilities  
CEMA Class 5

MHS Secondary Cleaner with Service Advantage Cartridge™

- Segmented blades with choices of tungsten carbide tips
- Patented PowerFlex™ cushions maintain optimal belt contact
- Tensioners and cushion create 4 points of relief, making the cleaner fastener-friendly
- Service Advantage Cartridge feature allows for easy service and inspection

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm)  
V-Tip: 6.0 m/sec (1200 fpm)

CEMA Class 5  
*Also available in Stainless Steel

U-Type® Secondary Cleaner

- U-shaped blade and offset pole that intensify cleaning power
- Blade tips that scrape off stubborn carryback, while rubber backers “squeegee” wet material
- Best for cupped belts and belts with worn centers
- Choice of tungsten carbide, impact-resistant tungsten carbide, or polyurethane blade tips
- Works best in wet applications
- Blade replacement made easy with removable front plate

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm)  
V-Tip: 6.0 m/sec (1200 fpm)

Applications: Cement, Coal Mining, Coal Prep Plants, Power Plants, Load-out Facilities  
CEMA Class 5

Stainless Steel U-Type® Secondary Cleaner

- Stainless steel components for extra corrosion resistance
- U-shaped blade and offset pole that intensify cleaning power
- Blade tips that scrape off stubborn carryback, while rubber backers “squeegee” wet material
- Best for cupped belts and belts with worn centers
- Choice of tungsten carbide, impact-resistant tungsten carbide, or polyurethane blade tips
- Blade replacement made easy with removable front plate

Maximum Belt Speed: C-Tip: 5.0 m/sec (1000 fpm)  
V-Tip: 6.0 m/sec (1200 fpm)

Applications: Load-out Facilities, Power Plants  
CEMA Class 5

Applications listed are intended to identify where each cleaner is commonly and most effectively utilised. Belt conditions, belt speeds, and pulley diameters should all be considered before making a final product selection. Consult Flexco to assess specific applications and recommendations.
Chevron Secondary Cleaner
- For raised top, chevron, or grooved belts
- Hundreds of rubber fingers that flick off carryback
- Free-rotating design that works only when the belt runs
- Do-it-yourself installation and quick drum replacement

Maximum Belt Speed: 2.5 m/sec (500 fpm)
Applications: Wood Chipping, Sand
CEMA Class 3

Motorised Brush Cleaner
- Uniquely patterned bristles aid in reducing material buildup and clogging
- Adjustable tensioners allow easy brush-to-belt adjustment as the bristles wear
- Spins opposite the belt direction for optimal cleaning
- Do-it-yourself installation and quick drum replacement

Maximum Belt Speed: 3.5 m/sec (700 fpm)
Applications: Wood Chipping, Sand
CEMA Class 4

FLEXCO CLEANERS AND FASTENERS: BETTER, TOGETHER

Many of our cleaning systems have special features that allow them to interface seamlessly with our mechanical belt fasteners.

To learn more about Flexco secondary cleaners, visit www.flexco.com.au.
### Primary Cleaner Options

<table>
<thead>
<tr>
<th>Application Description</th>
<th>EZP-LS</th>
<th>EZP1</th>
<th>EZP1 High Temp</th>
<th>MMP</th>
<th>MHCP</th>
<th>H-Type® (XF2 &amp; XF)</th>
<th>H-Type® (HV &amp; HV2)</th>
<th>High Temp V-Tip</th>
</tr>
</thead>
<tbody>
<tr>
<td>Belt Width*</td>
<td>300 – 1500 mm 12” – 60”</td>
<td>300 – 1800 mm 12” – 72”</td>
<td>300 – 1800 mm 12” – 72”</td>
<td>600 – 2400 mm 24” – 96”</td>
<td>600 – 2400 mm 24” – 96”</td>
<td>450 – 1800 mm 18” – 72”</td>
<td>50 – 1800 mm 18” – 48”</td>
<td>450 – 1200 mm 18” – 48”</td>
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<tr>
<td>Belt Speed**</td>
<td>&lt;2.5 m/sec 500 fpm</td>
<td>&lt;3.5 m/sec 700 fpm</td>
<td>&lt;3.5 m/sec 1000 fpm</td>
<td>&lt;5.0 m/sec 1200 fpm</td>
<td>&lt;6.0 m/sec 1000 fpm</td>
<td>&lt;7.5 m/sec 1500 fpm</td>
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<td>&lt;5.0 m/sec 1000 fpm</td>
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<tr>
<td>Head Pulley Diameter</td>
<td>150 – 500 mm 6” – 22”</td>
<td>250 – 900 mm 10” – 36”</td>
<td>250 – 900 mm 10” – 36”</td>
<td>400 – 1200 mm 16” – 48”</td>
<td>500 – 1200 mm 20” – 48”</td>
<td>250 – 1175 mm 10” – 47”</td>
<td>250 – 1675 mm 10” – 67”</td>
<td>250 – 875 mm 8” – 35”</td>
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<td>Temperature Range</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>up to 135°C (275°F) with spikes to 163°C (325°F)</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>up to 204°C (400°F) with spikes to 232°C (450°F)</td>
<td></td>
</tr>
<tr>
<td>Blade</td>
<td>ConShear LS</td>
<td>ConShear</td>
<td>ConShear</td>
<td>TuffShear</td>
<td>SuperShear</td>
<td>HV</td>
<td>HV2</td>
<td>HV</td>
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<td>Reversing Belts</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
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<tr>
<td>Mechanical Fasteners</td>
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<td>Yes</td>
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<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

*Special sizes available upon request.

**Belt speeds can be higher in vulcanized applications.

### Secondary Cleaner Options

<table>
<thead>
<tr>
<th>Application Description</th>
<th>MHS (V-Tip)</th>
<th>P-Type® (C-Tip)</th>
<th>P-Type® (V-Tip)</th>
<th>P-Type LS (C-Tip)</th>
<th>U-Type® (C-Blade)</th>
<th>U-Type® (V-Blade)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Belt Width*</td>
<td>600 – 2400 mm 24” – 96”</td>
<td>450 – 1800 mm 18” – 72”</td>
<td>450 – 1800 mm 18” – 72”</td>
<td>450 – 1350 mm 18” – 54”</td>
<td>450 – 1200 mm 18” – 48”</td>
<td>450 – 2100 mm 18” – 94”</td>
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<tr>
<td>Belt Speed**</td>
<td>&lt;7.5 m/sec 1500 fpm</td>
<td>&lt;5.6 m/sec 1200 fpm</td>
<td>&lt;5.6 m/sec 1200 fpm</td>
<td>&lt;6.0 m/sec 1000 fpm</td>
<td>&lt;6.0 m/sec 1200 fpm</td>
<td>&lt;7.5 m/sec 1500 fpm</td>
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<td>-35 to 82°C -30 to 180°F</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>-35 to 82°C -30 to 180°F</td>
<td>-35 to 82°C -30 to 180°F</td>
</tr>
<tr>
<td>Reversing Belts</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Work with Mechanical Fasteners</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
</tr>
</tbody>
</table>

*Special sizes available upon request.

**Belt speeds can be higher in vulcanized applications.
FLEXCO BELT CLEANER ACCESSORIES

Mounting Plate Kit
- Incl. 2 plates, 400 x 800 mm (16" x 32")
- For use with Mounting Bars to mount cleaners on open head pulleys
- For use with MSP, MMP, MHP MHCP

Optional Mounting Bar Kit
- Incl. 8 bolts, nuts and washers
- For mounting primary cleaners on open head pulleys
- Weld on both sides of pulley and bolt on steel plates
- For use with MSP, MMP, MHP MHCP

Optional Top Angle Kit
- Used with both Standard and Long SST Mounting Bracket Kits (below left) for additional mounting options

SST Mounting Bracket Kit
- For MHS or MDWS secondary cleaner installs requiring additional mounting versatility
- Long mounting bracket kit also available for installations that require extra length legs

MST Mounting Bracket Kit
- For FMS secondary cleaner installs requiring additional mounting versatility

YST Mounting Bracket Kit
- For Y-Type secondary cleaner installs requiring additional mounting versatility

Inspection Door
- Lockable design
- Available in 300mm x 300mm, 400mm x 400mm, 500mm x 500mm, and 600mm x 600mm
- Grade 316 Stainless Steel
- Also available in Mild Steel

Stabilising Rollers
- For use in applications with belt cup or belt flap
- By preventing these issues secondary cleaner performance and blade/tip life is enhanced

Water Spray Pole Kit
- Stainless steel pole with powder coated steel clamp brackets
- For use with secondary cleaners for an exceptionally clean belt
- Typical pressure setting is 276-414 kPa (40-60 psi)

Spring Covers and Tensioner Locks
(for Primary Cleaners and Secondaries)
- Spring Covers protect spring and threaded rod from contamination and material buildup
- Tensioner Lock prevents unauthorized cleaner retensioning

To learn more about Flexco belt cleaner accessories, visit www.flexco.com.au.
YOUR ISSUE: BELT MISTRACKING
OUR SOLUTION: BELT TRAINERS

To select the right belt trainer, you need to consider whether:

- The belt is wandering to one or both sides
- The top or return side of the belt is affected
- The mistracking is happening consistently or occasionally
- The belt has a low, medium, or high running tension

Use the following chart to identify the best Flexco belt trainer for your needs.

<table>
<thead>
<tr>
<th>Conveyor Criteria</th>
<th>Belt Positioner™</th>
<th>PT Smart™</th>
<th>PT Pro™ Return Side</th>
<th>PT Max™</th>
<th>PT Max™ Heavy Duty</th>
<th>PT Max™ Super Duty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top side mistracking</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Return side mistracking</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Reversing belts</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Belt mistracking to one side</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Belt mistracking to both sides</td>
<td>Poor</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
</tr>
<tr>
<td>Inconsistent tracking problem</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Belt is cupped (heavy)</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Belt has low running tension</td>
<td>Poor</td>
<td>Good</td>
<td>Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Belt has medium running tension</td>
<td>Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Belt has high running tension</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
</tr>
<tr>
<td>Approx. “upstream” effect*</td>
<td>15 M (50’)</td>
<td>6 M (20’)</td>
<td>6 M (20’)</td>
<td>6 M (20’)</td>
<td>6 M (20’)</td>
<td>6 M (20’)</td>
</tr>
</tbody>
</table>

*Typical results; actual results may vary

FLEXCO BELT TRAINERS
FEATURES & APPLICATIONS

Belt Positioner™
- Simple solution for belts wandering to a single side
- Fixed, angled rollers “funnel” the belt onto the correct path
- Return-side installation only
- Easy to install and maintain

Maximum Belt Tension: Small, Medium and Large: 900 PIW Extra-Large: 1200 PIW
Belt Dimensions: From 450–2400 mm (18 –96”) wide
*Also available in Stainless Steel
PT Smart™
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Economical solution for medium-tension belts
- Effectively prevents belt from damaging structure
- Easy to install
- Specially designed to fit underground conveyors

Maximum Belt Tension: 1600 PIW
Belt Dimensions: For belt width + 75 mm (3”) roller and up to 25 mm (1”) thick

PT Pro™
- Tapered rolls activate the “pivot and tilt” motion to track the belt
- Works on single direction or reversing belts
- Simple mounting brackets for easy installation, plus adjustment screw to fine-tune for optimal performance
- Ideal for belts with edge damage

Maximum Belt Tension: Standard Duty 1600 PIW
Heavy Duty 1200–2400 PIW
Belt Dimensions: Standard Duty 450–1800 mm (18”–72”) Heavy Duty 1200–2400 mm (48”–96”)

PT Max™ Return Side
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Ideal solution for cupped and high-tension belts
- Performs in wet and dry conditions
- Return-side installation only

Maximum Belt Tension: 3000 PIW
Belt Dimensions: 600–1500 mm (24”–60”) wide
Up to 19 mm (3/4”) thick
*Also available in Stainless Steel

Heavy Duty PT Max™ Return Side
- Ideal for high tension belts
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Performs in wet and dry conditions
- Return-side installation only

Maximum Belt Tension: 6000 PIW
Belt Dimensions: 1200–2100 mm (48”–84”) wide
19–25 mm (3/4”–1”) thick

Super Duty PT Max™ Return Side
- For highest tension applications
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Performs in wet and dry conditions
- Return-side installation only

Maximum Belt Tension: 10,000 PIW
Belt Dimensions: 1800–3000 mm (72”–120”) wide
25 mm (1”) thick and higher

PT Max™ Top Side
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Ideal solution for cupped and high-tension belts
- Performs in wet and dry conditions
- Top-side installation only

Maximum Belt Tension: 3000 PIW
Belt Dimensions: 600–1500 mm (24”–60”) wide
Up to 19 mm (3/4”) thick
*Also available in Stainless Steel

Heavy Duty PT Max™ Top Side
- Ideal for high tension belts
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Performs in wet and dry conditions
- Top-side installation only

Maximum Belt Tension: 6000 PIW
Belt Dimensions: 1200–2100 mm (48”–84”) wide
19–25 mm (3/4”–1”) thick

Super Duty PT Max™ Top Side
- For highest tension applications
- Sensor rollers detect wander, then “pivot and tilt” belt into place
- Performs in wet and dry conditions
- Top-side installation only

Maximum Belt Tension: 10,000 PIW
Belt Dimensions: 1800–3000 mm (72”–120”) wide
25 mm (1”) thick and higher

To learn more about Flexco belt training systems, visit www.flexco.com.au.
YOUR ISSUE: LOAD-POINT SPILLAGE
OUR SOLUTION: IMPACT BEDS, SLIDER BEDS, SKIRTING SYSTEMS, PLOUGHS & MORE

Set Up an Appropriate Transition Distance
- Often compromised to save space, but short transition can lead to premature belt, lagging, and idler wear or failure.
- Using your idlers or Flexco adjustable idlers, follow CEMA recommendations based on your trough angle, belt tension and belt carcass construction.

Divert Material to Avoid Damaging Tail Pulley or Belt
- Material trapped between the pulley and belt can cause significant damage to both.
- Use a plough before the tail pulley to remove material from the belt:
  Diagonal Plough for one-side discharge
  V-Plough for two-side discharge

Protect Belt in Impact Area
- Just like the belt, impact beds see every kilogram of product. Careful consideration should be made to account for the worst-case impact your system may ever see.
- Find your drop height and material lump weight to select the proper bed. Never pick a bed with a lower impact rating.
- Flexco offers beds for numerous impact ratings:
  Up to 25 kg-m (200 ft-lbs): EZSB-I, EZIB-L, DRX-200
  25 to 100 kg-m (200 to 750 ft-lbs): EZIB-M, DRX-750
  100 to 200 kg-m (750 to 1500 ft-lbs): DRX-1500
  200 to 400 kg-m (1500 - 3000 ft-lbs): DRX-3000
When it comes to load zones, our impact beds deliver the highest level of material containment and belt protection. They’ve been specially designed to control acceleration, deaden impact energy, reduce damaging vibrations, and extend belt life.

Seal the Load Zone
- Clamps and skirting provide the final—and very important—assurance against spillage.
- Clamps should be durable yet easy to use when skirting needs adjustment or replacement.

Track Belt in Load-Point
- If belt is mistracking before the load zone it will mistrack through the load zone, causing spillage.
- Prevent mistracking by installing a Belt Positioner, PT Smart™, or PT Max™ before the tail pulley.

Support Belt as Material Settles
- Most conveyors feature an extended area where material settles after the impact area.
- Idlers often used but sealing with idlers is difficult due to belt sag. Impact beds can be used to help with sealing but are expensive and cause belt drag.
- EZSB-C provides the best of both: idlers in center to reduce drag, and UHMW bars on trough to provide constant sealing.

Ultimate Performance – Flexco Transfer Chute Solutions
We have over 25 years of experience in designing and implementing superior transfer-point solutions. We offer:
- Tasman Warajay Technology™ – the original “controlled flow” solution
- Greater throughput with virtually no plugging
- Custom engineering to meet your needs
- Advanced diversion capabilities
How to Select the Right Impact Bed

Step 1:
Calculate Your Impact Energy

Identify the weight of your largest lump size and multiply this number by your drop height. The result, expressed in lb-ft, will be your estimated impact energy.

Material Reference Table

<table>
<thead>
<tr>
<th>Material</th>
<th>kg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke</td>
<td>657</td>
</tr>
<tr>
<td>Fertilizer</td>
<td>961</td>
</tr>
<tr>
<td>Bauxite, crushed</td>
<td>1281</td>
</tr>
<tr>
<td>Potash</td>
<td>1281</td>
</tr>
<tr>
<td>Coal, Bituminous, Solid</td>
<td>1346</td>
</tr>
<tr>
<td>Coal, Anthracite, Solid</td>
<td>1506</td>
</tr>
<tr>
<td>Slag, Solid</td>
<td>2114</td>
</tr>
<tr>
<td>Chromium Oxe</td>
<td>2162</td>
</tr>
<tr>
<td>Halite (Salt), Solid</td>
<td>2223</td>
</tr>
<tr>
<td>Phosphorus</td>
<td>2393</td>
</tr>
<tr>
<td>Stone (Common, Generic)</td>
<td>2515</td>
</tr>
<tr>
<td>Limestone, Solid</td>
<td>2611</td>
</tr>
<tr>
<td>Slate, Solid</td>
<td>2675</td>
</tr>
<tr>
<td>Granite, Solid</td>
<td>2691</td>
</tr>
<tr>
<td>Gypsum, Solid</td>
<td>2727</td>
</tr>
<tr>
<td>Trap Rock, Solid</td>
<td>2863</td>
</tr>
<tr>
<td>Dolomite, Solid</td>
<td>2899</td>
</tr>
<tr>
<td>Malachite (Copper Ore)</td>
<td>3860</td>
</tr>
<tr>
<td>Platinum Oxe</td>
<td>4293</td>
</tr>
<tr>
<td>Hematite (Iron Ore)</td>
<td>5158</td>
</tr>
</tbody>
</table>

Step 2:
Match the Result to the Bed Rating

No Impact — EZSB-C
Up to 25 kg-m (200 lb-ft.) — DRX200, EZSB-I, EZIB-L
25 to 100 kg-m (200 to 750 lb-ft.) — DRX750, EZIB-M
100 to 200 kg-m (750 to 1500 lb-ft.) — DRX1500
200 to 400 kg-m (1500 to 3000 lb-ft.) — DRX3000

Sample Calculation

Gather data for your Impact Energy Calculation:

Q: What size material are you running?
A: I’m running 203 mm (8”) minus limestone.

Q: Is that the largest piece you’ve seen or could a larger piece get through that 203 mm (8”) crusher setting?
A: Yes, that’s the crusher setting, the largest rock I’ve seen is 203mm x 406mm x 406mm (8”x16”x16”).

Lump Weight (W)
Limestone Material Density = 2611 kg/m³ (163 lb/ft³)
Volume = 200/1000 x 400/1000 x 400/1000 = 0.032 m³
(8/12 x 16/12 x 16/12 = 1.185 ft³)
W = 2611 x 0.032 = 83.5 kg (163 x 1.185 = 193 lb)

Q: What’s the fall height from the top of the feeding conveyor to the receiving belt?
A: There’s a 2m drop from the feeding conveyor to a rock box, then another 2m drop to the receiving belt.

Drop Height (H)  
H = 2 m + 2 m = 4 m  (H = 5 ft + 4 ft = 9 ft)

Impact Energy Calculation:

Lump Weight (W) x Drop Height (H) = Impact Energy
83.5 kg x 4 m = 334 kg-m (193 lb x 9 ft = 1737 lb-ft)
This impact scenario would require a DRX 3000.
**Flexco Standard-Duty Impact Bed (EZIB-L)**
- Features adjustable trough frames for use on 20°, 35° or 45°
- Recommended for light-impact applications
- Recommended for -100 to -150mm (-4” to -6”) materials
- Available with short lead time

Bed Rating: Up to 25kg-m (200 lb-ft)
Maximum Belt Speed: 5.0 m/sec (1000 fpm)
Applications: Sand and Gravel

**Flexco Medium-Duty Impact Bed (EZIB-M)**
- Features adjustable trough frames for use on 20°, 35° or 45°
- For medium-impact applications
- Recommended for -203mm to -254mm (-8” to -10”) materials
- Available with short lead time

Bed Rating: 25 to 100kg-m (200 to 750 lb-ft)
Maximum Belt Speed: 5.0 m/sec (1000 fpm)
Applications: Hard Rock Mining, Limestone Quarrying

---

**DRX200 Impact Bed**
- Exclusive Velocity Reduction Technology™ that deadens rebound forces for reduced spillage and material degradation
- Recommended for 100–150 mm (-4” to -6”) materials
- Slide-Out Service™ for easy maintenance

Bed Rating: Up to 25kg-m (200 lb-ft)
Maximum Belt Speed: 5.0 m/sec (1000 fpm)
Applications: Sand and Gravel

**DRX750 Impact Bed**
- Exclusive Velocity Reduction Technology™ that deadens rebound forces for reduced spillage and material degradation
- For medium-impact applications
- Recommended for 200–250 mm (-8” to -10”) materials
- Provides a unique second level of impact relief

Bed Rating: 25 to 100kg-m (200 to 750 lb-ft)
Maximum Belt Speed: 5.0 m/sec (1000 fpm)
Applications: Hard Rock Mining, Limestone Quarrying

**DRX1500 Impact Bed**
- Exclusive Velocity Reduction Technology™ that deadens rebound forces for reduced spillage and material degradation
- For high-impact applications
- Recommended for -305mm (-12”) materials
- Isolation Mounts ensure a second level of impact force reduction

Bed Rating: 100 to 200kg-m (750 to 1500 lb-ft)
Maximum Belt Speed: 5.0 m/sec (1000 fpm)
Applications: Coal-Fired Power Plants, Coal Prep Plants, Load-out Facilities

Applications listed are intended to identify where each impact bed is commonly and most effectively utilised. Material size, lump weight and drop height should all be considered before making a final product selection. Consult Flexco to assess specific applications and recommendations.

To learn more about Flexco load-point solutions, visit www.flexco.com.au.
**DRX3000 Impact Bed**
- Exclusive Velocity Reduction Technology™ that deadens rebound forces for reduced spillage and material degradation
- For extreme-impact applications requiring the highest energy absorption
- Impact Energy Absorbers disperse an immense amount of impact energy
- Stationary skirt support bar system helps ensure a positive seal with the skirt rubber

**Bed Rating:** 200 to 400kg-m (1500 to 3000 lb-ft)
**Maximum Belt Speed:** 5.0 m/sec (1000 fpm)

**Applications:** Any operation that combines large material size and extreme height

---

**Adjustable Idler Frame**
- Uses Flexco CoreTech™ idlers
- For use around load zone to lift belt off beds
- Features adjustable trough frames in 5° increments

**Idler Rating:**
- CoreTech roll - No impact
- CoreTech Impact roll - 25kg-m (200 ft-lb)

**Applications:** For use between every two Flexco beds, transitions

---

Applications listed are intended to identify where each impact bed is commonly and most effectively utilised. Material size, lump weight and drop height should all be considered before making a final product selection. Consult Flexco to assess specific applications and recommendations.
YOUR ISSUE: ROLLER LIFE AND WEIGHT
OUR SOLUTION: CORETECH™ NYLON AND HDPE ROLLERS

CoreTech™ Tackles Common Issues

**Life.** CoreTech™ rollers offer the best combination of structural strength coupled with the requirements of mining, which include corrosion resistance, abrasion resistance, and very low surface friction.

**Corrosion.** When moisture, salt, or other corrosive materials are present, CoreTech provides an excellent alternative to steel rollers. CoreTech rollers provide the same CEMA ratings as steel rollers, with no loss of functional performance, and much longer life.

**Weight.** CoreTech rollers are approximately 40 percent lighter than equivalent steel rolls and as the rollers get longer in the larger diameter steel rolls, that weight reduction gets closer to 50 percent. CoreTech rollers require only one individual to lift, carry, and place the roller, increasing productivity while keeping workers safe.

**Power Consumption.** CoreTech rollers have lower running friction values, which, depending on the application, can decrease power bills by up to 10 percent a year. Less power is used during start-up and while in operation, contributing to lower electrical consumption.

**Noise.** CoreTech rollers create far less noise than steel rollers. The estimated noise contribution of CoreTech rollers is 4–10 dB below the noise contribution of metal rollers. This noise variation can mean the difference between functioning below the maximum decibel levels and violating ordinances and compromising worker safety.

---

**Field-Proven Seal Design**

- **Rock Shield** – The rock shield is pressed tight on the shaft and is stationary when the roller is in operation. This is the first line of defense and prevents larger material from damaging the seal.

- **Centrifugal Seal** – The key to the CoreTech™ sealing arrangement, the centrifugal seal rotates with the roller and is specifically designed to create a vortex with forces up to 9X gravity. This action expels moisture and fines that may pass the rock shield.

- **Deep Groove Ball Bearing** – A last line of defense, all CoreTech rollers use deep groove, factory lubricated and sealed for life ball bearings. The bearing selection ensures all CoreTech rollers meet the required application ratings and protect the bearings from premature failure due to corrosion or spalling.

- **Bearing Housing** – The bearing housing is fused to the roller tube in a way that guarantees there is no path for moisture or dust to enter the roller.

- **Housing Guard** – The smooth surface of the housing guard provides for optimal operation of the centrifugal seal.

---

**CoreTech Nylon Rolls** – The next generation of troughing and return rolls are made of lightweight, high strength, corrosion and abrasion resistant composite material. Plus belt-friendly construction means that even advanced wear on the shell won’t damage the belt.

**CoreTech HDPE Rolls** – Highly effective workhorses for the dirtiest, most abrasive environments. They are ideal for highly corrosive, acidic environments – including those with sulfuric acid.

---

**Specifications**

<table>
<thead>
<tr>
<th>CoreTech Roller</th>
<th>Available Diameters</th>
<th>Max Face Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nylon</td>
<td>127, 152, 178mm</td>
<td>2750mm</td>
</tr>
<tr>
<td>HDPE</td>
<td>127mm</td>
<td>590mm</td>
</tr>
</tbody>
</table>

---

Shown: CoreTech™ Nylon Roller
Specially designed to create an effective seal at load points without damaging the top cover of your belt, our skirting systems are a smart way to improve throughput.

**Flex-Seal™ Skirting System**
- Dynamic containment unit that fully seals the loading zone
- Sturdy, corrosion-resistant components that deliver long service life
- Easy to install and maintain

*Module Sizes: 1200 mm (4’)*
*Skirting Sizes: For skirt rubber 150 mm (6”) wide and from 8–19 mm (5/16”–3/4”) thick*

**RMC1 Skirt Clamps**
- Simple installation, no-hassle maintenance
- Versatile design that can be installed on vertical or perpendicular skirt boards
- Anti-vibration clamp pin
- Interlocking clamp plates and 1200 mm (4’) clamp bar
- Limited Space (LS) option available

*Module Sizes: 1200 mm (4’)*
*Skirting Sizes: For a range of skirt rubber heights; for thicknesses from 8–19 mm (5/16”–3/4”) thick*

**Flex-Lok™ Skirt Clamps**
- Heavy-duty applications
- Strong restraining bar that is held in place by clamp plates to allow easy adjustment of skirt rubber
- Anti-vibration clamp pin can be unlocked with a rubber hammer
- Easy to install and maintain
- Mini Flex-Lok™ option available—overall height of 40mm (5½”)

*Module Sizes: 1800 mm (6’)*
*Skirting Sizes: For skirt rubber from 8–25 mm (5/16”–1”) thick*

**PAL Paks**
- Safe, easy-to-install skirt clamps
- Clamp pins bolt or weld directly to skirt board
- Bolt-on version provides no-weld solution to eliminate sparking risks
- Limited Space (LS) option available
- Clamp plates are 180mm/7” high (LS version 115mm/4½” high)

*Skirting Sizes: For a range of skirt rubber heights; for thicknesses from 8–19 mm (5/16”–3/4”) thick*

**Simply tap loose the locking pin to reposition or replace skirt rubber and then tap to re-lock in place.**
How to Select the Right Belt Plough

When choosing a plough to prevent fugitive material from finding its way into your tail pulley, you need to consider where you want to discharge any debris.

To discharge material to a single side of the belt: Choose the RDP1 Diagonal Plough.
To discharge material to both sides of the belt: Choose the V-Plough.

Unique angled blade (on both Diagonal and V-Plough models) quickly spirals material off the belt, preventing it from working its way under the blade and providing a superior and more efficient cleaning.

Flexco offers two advanced ploughs that prevent costly damage to tail pulleys and gravity take-ups, while cleaning the inside of the belt.

**Diagonal Plough**
- Discharges debris to one side of belt
- Unique angled blade that creates effective "spiral" action
- Fixed position eliminates bouncing and vibration problems
- Appropriate for use at any point along inside of return belt
- Simple and quick installation and blade replacement

Maximum belt speed: 3.5 m/sec (700 fpm)
Belt Widths: From 450–2100 mm (18”–84”)

**V-Plough**
- Simultaneously discharges debris to both sides of belt
- Angled blade design “spirals” away debris and water
- Easy to install and maintain
- Fits virtually any conveyor structure
- Turnbuckle at nose allows for fine-tuning at installation

Maximum belt speed: 5 m/sec (1000 fpm)
Belt Widths: From 450–2400 mm (18”–96”)

**Twin Pole V-Plough**
- Cleans the inside/clean side of return belt
- Floating design self-adjusts as blade wears
- UHMWPE blades provide long-life and easy change-out

Belt Widths: From 900 – 3000 mm (35” – 118”)

**Heavy-Duty Floating Blade Plough**
- Eliminates conveyor damage and belt mistracking caused by debris lodging in the tail pulley or take-up
- Floating blade self-adjusts as blades wear, eliminating the need for manual adjustment
- Fail-safe fixed frame so as the blade wears, the frame will never touch the belt
- Deflecting shields prevent rocks and debris rebounding over plough
- Available in stainless steel with FRAS approved blades for use in underground environments
- Cleans the inside/clean side of the belt

Belt Widths: From 900–2600 mm (36”–108”)

YOUR ISSUE: SLIPAGE
OUR SOLUTION: PULLEY LAGGING

How to Select the Right Lagging Product
To select the right pulley lagging, be sure to consider the environmental conditions around the pulley:

- Belt condition, i.e., wet or dry
- The service required for bonded lagging versus weld-on
- The expected wear life of the lagging

Use the following chart to identify the best Flexco lagging for your needs.

<table>
<thead>
<tr>
<th>Criteria</th>
<th>Light Duty</th>
<th>Plain</th>
<th>Diamond</th>
<th>Diamond Pattern</th>
<th>Medium Ceramic</th>
<th>Full Ceramic</th>
<th>Rubber Diamond</th>
<th>Full Ceramic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Thickness*</td>
<td>6 mm (1/4”)</td>
<td>10–25 mm (3/8”–1”)</td>
<td>10–25 mm (3/8”–1”)</td>
<td>12 mm (1/2”)</td>
<td>15 mm (5/8”)</td>
<td>12 mm (1/2”)</td>
<td>14 mm (9/16”)</td>
<td>15 mm (5/8”)</td>
</tr>
<tr>
<td>Belt Width*</td>
<td>Any Width</td>
<td>Any Width</td>
<td>Any Width</td>
<td>Any Width</td>
<td>400–2100 mm (16”–84”)</td>
<td>400–2100 mm (16”–84”)</td>
<td>400–1800 mm (18”–72”)</td>
<td>400–1800 mm (18”–72”)</td>
</tr>
<tr>
<td>Minimum Pulley Diameter</td>
<td>50 mm (2”)</td>
<td>300 mm (12”)</td>
<td>300 mm (12”)</td>
<td>300 mm (12”)</td>
<td>300 mm (12”)</td>
<td>300 mm (12”)</td>
<td>400 mm (16”)</td>
<td>400 mm (16”)</td>
</tr>
<tr>
<td>Dry Friction</td>
<td>Very Good</td>
<td>Excellent</td>
<td>Very Good</td>
<td>Very Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Wet Friction</td>
<td>Average</td>
<td>Average</td>
<td>Good</td>
<td>Very Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Good</td>
<td>Excellent</td>
</tr>
<tr>
<td>Wet/Muddy Friction</td>
<td>–</td>
<td>Average</td>
<td>Good</td>
<td>Very Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Wear Life</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Very Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Ease of Installation</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Good</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Drainage Grooves</td>
<td>No</td>
<td>Yes</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FRAS (Fire Resistant Anti-Static)</td>
<td>No</td>
<td>Available</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rubber Compound</td>
<td>SBR</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Hardness (Shore A)</td>
<td>88 +/- 3</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Ceramic Compound</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>Al2O3</td>
<td>Al2O3</td>
<td>Al2O3</td>
<td>–</td>
<td>Al2O3</td>
</tr>
<tr>
<td>Ceramic Coverage</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>13%</td>
<td>39%</td>
<td>88%</td>
<td>–</td>
<td>74%</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-15° – 85° C (5° – 185° F)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

*Additional thicknesses and widths available as special orders. For weld-on lagging, thickness includes the backing plate.

Red items available as specials.
Light-Duty Rubber Lagging
- Specially designed for pulleys with diameters as small as 50mm (2”).
- Moisture is channeled between small raised buttons that support and grip the belt and deliver superior traction.
- Available in SBR and White Nitrile
  Belt Width: Any Width

Plain-Profile Rubber Lagging
- Helps prevent belt slippage in dry environments.
- Proveds larger surface contact area relative to other patterned lagging.
- Horizontal grooves channel water and debris while providing a better dynamic interaction with the belt compared to sheet lagging.
  Belt Width: Any Width

Diamond-Pattern Rubber Lagging
- Diamond pattern features a bidirectional design for superior water-shedding characteristics.
- Horizontal grooves provide a second method to disperse water and debris off the lagging and prevent hydroplaning.
- Performs well in both dry and wet applications.
  Belt Width: Any Width

Diamond-Pattern Ceramic Lagging (13% tile coverage)
- Large ceramic tile is molded into the diamond section, providing an increased coefficient of friction vs. Diamond-Pattern Rubber.
- Also features a bidirectional design for superior water-shedding characteristics.
- Uses the advantages of a ceramic product at a more affordable cost in light or medium duty applications.
  Belt Width: Any Width

Medium Ceramic Lagging (39% tile coverage)
- Constructed from individual ceramic tiles molded into a high-durometer rubber for excellent abrasion resistance.
- Excellent performance in dry or wet applications and very good performance in muddy applications.
- Molded ceramic buttons grip the belt’s underside for positive traction.
- Excellent friction for mid-range tension belts.
  Belt Width: from 450–2100 mm (18”–84”)

Full Ceramic Lagging (80% tile coverage)
- Constructed from hundreds of individual ceramic tiles molded into a durable rubber backing with a higher coverage than Medium Ceramic for best-in-class abrasion resistance.
- Most consistent performance in dry, wet or muddy applications.
- Molded ceramic buttons grip the belt’s underside for positive traction.
- Best for high-tension belts.
  Belt Width: from 450–2100 mm (18”–84”)

Weld-On Rubber Lagging
- Weld-On design allows for quick, in-situ installation.
- Gear-tooth layout protects cleaners on pulley from experiencing “chatter” and premature wear.
- Diamond-Profile features a bidirectional design for superior water-shedding characteristics.
- Performs well in both dry and wet applications.
  Minimum Pulley Diameter: 16” (400 mm)
  Belt Width: from 18”–72” (450–1800 mm)

Weld-On Ceramic Lagging (74% tile coverage)
- Weld-On design allows for quick, in-situ installation.
- Gear-tooth layout protects cleaners on pulley from experiencing “chatter” and premature wear.
- Constructed from hundreds of individual ceramic tiles molded into a durable rubber backing.
- Most consistent performance in dry, wet or muddy applications.
- Molded ceramic buttons grip the belt’s underside for positive traction.
  Minimum Pulley Diameter: 16” (400 mm)
  Belt Width: from 18”–72” (450–1800 mm)

For proper quantities by pulley size, use the lagging calculator at www.flexco.com.au.
Flex-Lag® Adhesives are a two-part cold bonding system designed specifically for use with rubber-to-rubber and rubber-to-metal adhesion. Flex-Lag Adhesives are also produced without using chlorofluorocarbons (CFCs). An excellent bond is achieved while using the minimal amount of cement and primer thanks to high adhesion during installation and after curing.

Excellent Bonding Strength
- Simple to order, easy to use
- Environmentally friendly, free of chlorofluorocarbons (CFC)
- Works with all Flexco cold-bond lagging products

Use the following charts to determine correct order quantities for your pulley size.

Each Flex-Lag Adhesive is mixed with one Flex-Lag Activator. Refer to the usage chart below to calculate the number of cans required for your pulley. For sizes not included in the chart please contact Flexco Customer Service for assistance.

**ADHESIVE 0.8L / ACTIVATOR 40g (1 can : 1 bottle mix ratio)**

| Pulley Diameter | Face Width (mm) | 254 | 356 | 457 | 559 | 660 | 762 | 864 | 965 | 1067 | 1168 | 1270 | 1372 | 1473 | 1575 | 1676 | 1778 | 1880 | 1981 | 2083 | 2184 | 2286 |
|-----------------|-----------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 203             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 305             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 406             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 508             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 610             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 711             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 813             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 915             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1018            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1121            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1224            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1325            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

**PRIMER .75L**

| Pulley Diameter | Face Width (mm) | 254 | 356 | 457 | 559 | 660 | 762 | 864 | 965 | 1067 | 1168 | 1270 | 1372 | 1473 | 1575 | 1676 | 1778 | 1880 | 1981 | 2083 | 2184 | 2286 |
|-----------------|-----------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 203             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 305             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 406             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 508             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 610             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 711             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 813             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 915             | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1018            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1121            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1224            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 1325            | 10              | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
**Inspection, Installation and Maintenance**

Around the world, Flexco has your operation covered. Whether it be with our factory-trained and certified Flexco resources or our trained distributor partners, we’re there to ensure you maximise the return on your investment by making sure Flexco’s products are properly specified, installed, or maintained.

Ensuring the product is installed correctly and maintained is critical to provide the optimal results our products are engineered to deliver. Flexco takes pride in making sure you have access to the resources that make certain the products exceed your expectations.

**Conveyor Assessments**

Having a third party review your conveyor system can prove to be an effective way to identify performance, maintenance and safety concerns that can be critical to minimising downtime and maximising your productivity.

Flexco’s assessment program allows you to proactively address belt conveyor concerns before they lead to costly repairs and unscheduled downtime. Focusing on issues such as spillage, carryback, belt slippage, and mistracking, Flexco specialists will record their findings and return to your operation with a complete recommendation on the system, identifying immediate needs and suggesting future fixes.

**Training**

Flexco offers training programs around the world that are flexible to meet your needs and requirements. Our programs range from coming to your site to train a maintenance team to hosting you at one of our Flexco training centers at 10 locations around the world. Our comprehensive Flexco University program delivers the knowledge and skills required to ensure you keep your belts running effectively and efficiently, balancing both classroom and field instruction to deliver a detailed, thorough education program. We utilise a variety of tools, from mobile showrooms to demonstration conveyors to provide the most value.
Visit our website or contact your local distributor to learn more.