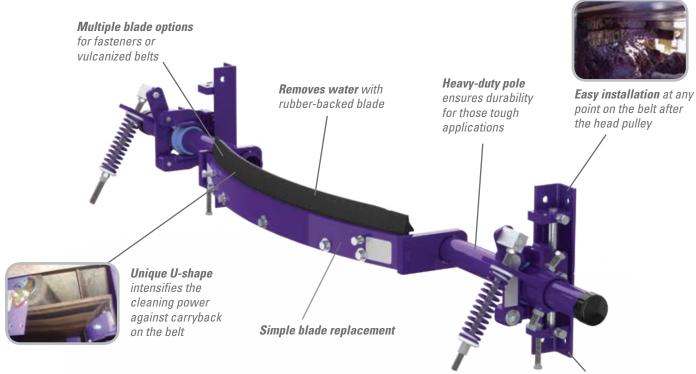
U-TYPE® Secondary Cleaner

Superior Cleaning Power

The U-Type® Secondary Belt Cleaner is designed for constant blade-to-belt contact for the highest cleaning efficiency – especially in tough applications requiring removal of water and sticky carryback materials. The U-shaped design conforms to the belt, allowing the tungsten carbide tips to shear stubborn carryback materials from the belt. No straight-blade cleaner has both the cleaning and shearing action necessary to provide the cleaning power needed in wet and sticky material applications.



Features and Benefits

- Works with mechanical splices. The impact-resistant C-Blade allows Flexco® Solid Plate fasteners and rip repairs to easily glide over the blade without recessing the splice. The V-Blade works only on mechanical splices that are skived into the belt. An F-Blade (urethane) is available for use on all types of Flexco splices. All blade types can be used on vulcanized splices.
- Blade replacement made easy with removable plate. Simply release the blade tension, loosen the bolts on the back of the cleaner pole, slide the worn blade out, insert the new blade and retighten the bolts. The job can be done in minutes.
- The final cleaner in a cleaning system. The U-Type is unbeatable as the final cleaner in a complete cleaning system. Teamed with a precleaner and in some cases another secondary cleaner, the results are unmatched in cleaning efficiency. Flexco can design a system to meet your specific requirements.
- Locking Collar on tensioner allows for easy blade-to-belt setup.





U-TYPE® Secondary Cleaner

Specifications and Guidelines

Maximum Belt Speed

V-Blade & C-Blade: 6.6 m/s (1300 FPM)

F-Blade: 5 m/s (1000 FPM)

Temperature Rating

-35° C to 82° C (-30° F to 180° F)

Usable Blade Wear Length

V-Blade & C-Blade: 9mm (3/8")

F-Blade: 44mm (1-3/4")

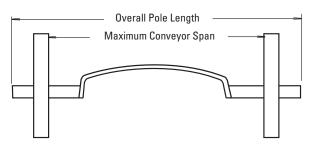
Available for Belt Widths

450 to 2100mm (18" to 84")

Blade Material

V-Blade & C-Blade: Tungsten-Carbide with Rubber Backer

F-Blade: Urethane 90 durometer



Pole Length

Cleaner size up to 1500mm (60") + 1150mm (46") Cleaner size 1800mm and up (72") + 1300mm (52")

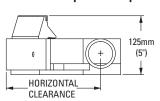
Maximum Conveyor Span

Cleaner size up to 1500mm (60") + 900mm (36") Cleaner size 1800mm and up (72") + 1050mm (42")

| Clearance Guidelines for Installation | | | | | | | |
|---------------------------------------|-----|-----------|-------|----------------|-----|-----------|--------|
| U Cleaner Size | | Clearance | | U Cleaner Size | | Clearance | |
| mm | in. | mm | in. | mm | in. | mm | in. |
| 450 | 18" | 140 | 5 1/2 | 1350 | 54" | 242 | 9 1/2 |
| 600 | 24" | 166 | 6 1/2 | 1500 | 60" | 242 | 9 1/2 |
| 750 | 30" | 191 | 7 1/2 | 1800 | 72" | 261 | 10 1/4 |
| 900 | 36" | 171 | 7 1/2 | 2100 | 84" | 261 | 10 1/4 |
| 1050 | 42" | 217 | 8 1/2 | 2400 | 96" | 261 | 10 1/4 |
| 1200 | 48" | 242 | 9 1/2 | | | | |

Horizontal Clearance Required See Chart Below Vertical Clearance Required 250mm (5")

Clearance Requirement Specs



Ordering Information

| U-Type with V-Blade (Tungsten Carbide)* | | | | | | |
|--|-------|----------|------------------------|-------------|-------|--|
| CI | leane | r Compl | Replacement V-Blade | | | |
| Belt Width | | Ordering | Item | Ordering | Item | |
| mm | in. | Number | Code | Number | Code | |
| 450 | 18 | UTV18 | 76700 | URVB18/450 | 76736 | |
| 600 | 24 | UTV24 | 76701 | URVB24/600 | 76737 | |
| 750 | 30 | UTV30 | 76702 | URVB30/750 | 76738 | |
| 900 | 36 | UTV36 | 76703 | URVB36/900 | 76739 | |
| 1050 | 42 | UTV42 | 76704 | URVB42/1050 | 76740 | |
| 1200 | 48 | UTV48 | 76705 | URVB48/1200 | 76741 | |
| 1350 | 54 | UTV54 | 76706 | URVB54/1350 | 76742 | |
| 1500 | 60 | UTV60 | 76707 | URVB60/1500 | 76743 | |
| 1800 | 72 | UTV72 | 76708 | URVB72/1800 | 76744 | |
| 2100 | 84 | UTV84 | 76709 | URVB84/2100 | 76745 | |
| 2400 | 96 | UTV96 | 79238 | URVB96/2400 | 76746 | |

*NOTE: V-Blades (Tungsten Carbide) can be used on vulcanized belts and mechanically spliced belts ONLY IF the splice is skived (recessed into the belt's cover) (on solid plate splices the bolts must be ground). CAUTION: The V-Blade CANNOT be used on belts with mechanical rip repair fasteners. Use the F-Blade.

| U-Type with C-Blade (Impact-Resistant Tungsten Carbide)* | | | | | | |
|---|------|----------|------------------------|-------------|-------|--|
| CI | eane | r Comple | Replacement C-Blade | | | |
| Belt Width | | Ordering | Item | Ordering | Item | |
| mm | in. | Number | Code | Number | Code | |
| 450 | 18 | UTC18 | 76712 | URCB18/450 | 76748 | |
| 600 | 24 | UTC24 | 76713 | URCB24/600 | 76749 | |
| 750 | 30 | UTC30 | 76714 | URCB30/750 | 76750 | |
| 900 | 36 | UTC36 | 76715 | URCB36/900 | 76751 | |
| 1050 | 42 | UTC42 | 76716 | URCB42/1050 | 76752 | |
| 1200 | 48 | UTC48 | 76717 | URCB48/1200 | 76753 | |
| 1350 | 54 | UTC54 | 76718 | URCB54/1350 | 76754 | |
| 1500 | 60 | UTC60 | 76719 | URCB60/1500 | 76755 | |
| 1800 | 72 | UTC72 | 76720 | URCB72/1800 | 76756 | |
| 2100 | 84 | UTC84 | 76721 | URCB84/2100 | 76757 | |
| 2400 | 96 | UTC96 | 79239 | URCB96/2400 | 76758 | |

*NOTE: C-Blades can be used on Flexco® Solid Plate, mechanically fastened and vulcanized belts.

| _ | | | | | | | | |
|---|------------------------------------|-------|---------------------|-------|----------|-------|--|--|
| | U-Type with F-Blade (Urethane)* | | | | | | | |
| | C | leane | Replacement F-Blade | | | | | |
| 1 | Belt Width | | Ordering | Item | Ordering | Item | | |
| ı | mm | in. | Number | Code | Number | Code | | |
| 1 | 450 | 18 | UTF18 | 76724 | UFB18 | 74448 | | |
| 1 | 600 | 24 | UTF24 | 76725 | UFB24 | 74449 | | |
| 1 | 750 | 30 | UTF30 | 76726 | UFB30 | 74450 | | |
| 1 | 900 | 36 | UTF36 | 76727 | UFB36 | 74451 | | |
| | 1050 | 42 | UTF42 | 76728 | UFB42 | 74452 | | |
| | 1200 | 48 | UTF48 | 76729 | UFB48 | 74453 | | |
| | 1350 | 54 | UTF54 | 76730 | UFB54 | 74454 | | |
| | 1500 | 60 | UTF60 | 76731 | UFB60 | 74455 | | |
| | 1800 | 72 | UTF72 | 76732 | UFB72 | 74456 | | |
| | 2100 | 84 | UTF84 | 76733 | UFB84 | 74460 | | |
| | 2400 | 96 | UTF96 | 79240 | UFB96 | 74461 | | |

*NOTE: F-Blades (Urethane) can be used on mechanically spliced belts and vulcanized belts.

Authorized Distributor:



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