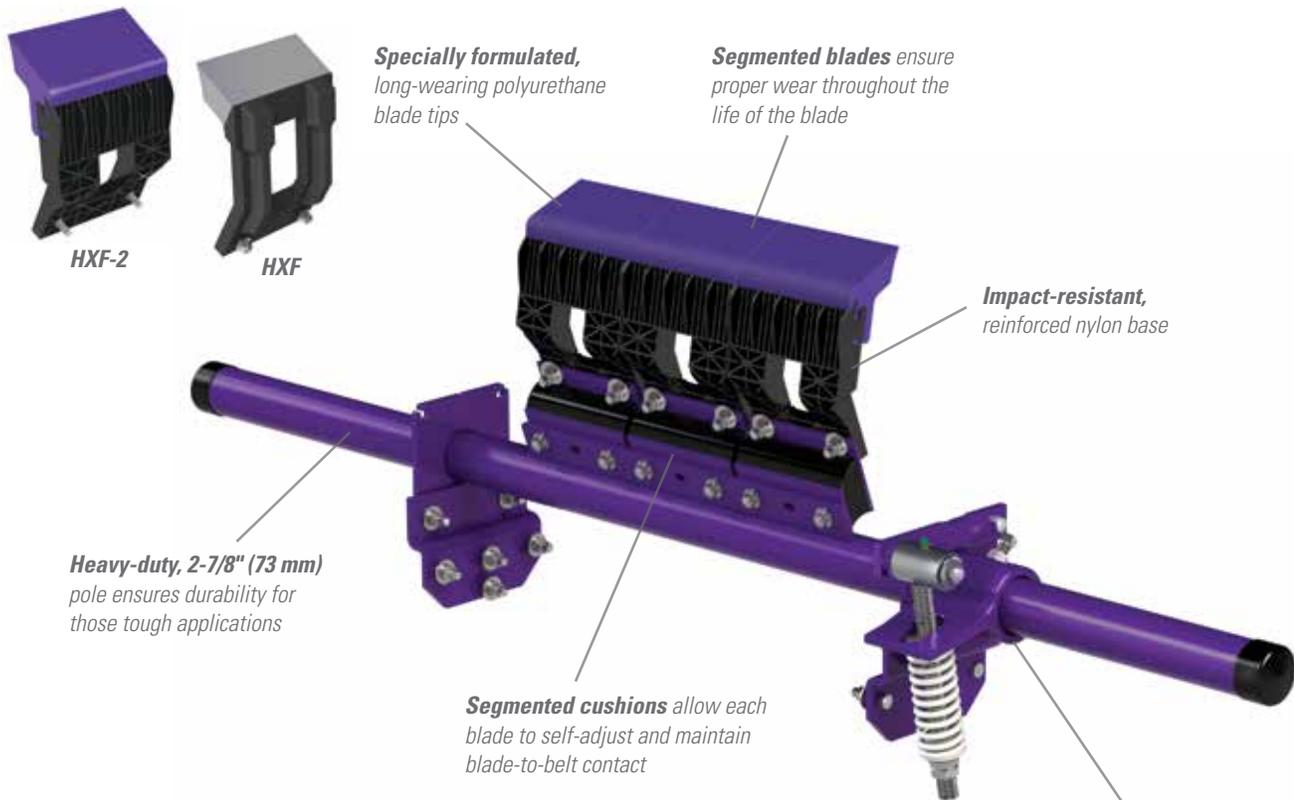


# H-TYPE® Precleaner with XF2- or XF-Tips

## High Cleaning Efficient Precleaner

The Flexco H-Type® Precleaner with XF2- or XF-Tips is designed to be positioned on the head pulley to remove the bulk of the carryback from the belt. Proven performance over 20 years as the most efficient precleaner in material handling applications such as coal, iron ore, bauxite and hard rock mining.



### Features and Benefits

- **Works with mechanical fasteners.** The shock-absorbing tensioners and the blade cushion allow mechanical splices, skived or unskived, to pass without damage to the splice or the cleaner and with minimal cleaning disruption.
- **Complete cleaning system.** When teamed with a secondary cleaner, it makes up a system that delivers maximum cleaning power for the most abusive conveyor applications.
- **Made for mining conveyors.** Made from heavy-duty steel with corrosion-resistant powder coating, the H-Type® is available in sizes for belt widths from 18" to 72" (450 to 1800mm). Additional sizes are available upon request.
- **Optimal positioning.** Blade contact on the pulley is 15° below the horizontal centerline. This keeps the blades out of the discharge path and protects them from rocks, large lumps and other debris.



**Quick Mount Tensioner (QMT)**  
allows the blade tension to be visually inspected

# H-TYPE® Precleaner XF2- or XF-Tips

## Specifications and Guidelines

**Maximum Belt Speed**  
1000 FPM (5 M/sec)

**Temperature Rating**  
-30° F to 180° F (-35° C to 82° C)

**CEMA Cleaner Rating**  
Class 4

**Minimum Pulley Diameter**  
10" (250 mm)

**Usable Blade Wear Length**  
3" (75 mm)

**Blade Material**  
Polyurethane (proprietary blend for abrasion resistance and long wear)

**Available for Belt Widths**  
18" to 72" (450 to 1800 mm)

## Ordering Information

H-Type® with XF2-Tips				
Belt Width		XF2-Tip Size	Ordering Number	Item Code
in.	mm			
18	450	SS	HXF2-18SS	76138
18	450	S	HXF2-18S	76289
18	450	M	HXF2-18M	76290
24	600	SS	HXF2-24SS	76139
24	600	S	HXF2-24S	76291
24	600	M	HXF2-24M	76292
30	750	SS	HXF2-30SS	76140
30	750	S	HXF2-30S	76293
30	750	M	HXF2-30M	76294
36	900	SS	HXF2-36SS	76141
36	900	S	HXF2-36S	76295
36	900	M	HXF2-36M	76296
36	900	L	HXF2-36L	76297
42	1050	SS	HXF2-42SS	76142
42	1050	S	HXF2-42S	76298
42	1050	M	HXF2-42M	76299
42	1050	L	HXF2-42L	76300
48	1200	SS	HXF2-48SS	76143
48	1200	S	HXF2-48S	76301
48	1200	M	HXF2-48M	76302
48	1200	L	HXF2-48L	76303
54	1350	SS	HXF2-54SS	76144
54	1350	S	HXF2-54S	76304
54	1350	M	HXF2-54M	76305
54	1350	L	HXF2-54L	76306
60	1500	S	HXF2-60S	76145
60	1500	M	HXF2-60M	76307
60	1500	L	HXF2-60L	76308
72	1800	S	HXF2-72S	76146
72	1800	M	HXF2-72M	76309
72	1800	L	HXF2-72L	76310

\*NOTE: XF2-Tips must be used on mechanically spliced belts. Can be used on vulcanized belts. XF2-Tip size is determined by head pulley diameter - see chart.  
Additional sizes available upon request.  
To order a cleaner with XF-Tips, call Customer Service.  
Lead time: 1 working day

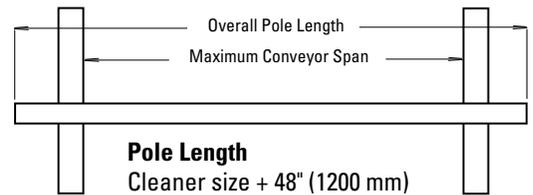
XF2-Tip & XF-Tip Size		
Head Pulley Diameter + Belt & Lagging		XF2-Tip & XF-Tip Size
in.	mm	
10 - 19	250-475	SS
20 - 31	500-775	S
32 - 39	800-975	M
40 - 47	1000-1175	L

Replacement XF2-Tips		
Size	Ordering Number	Item Code
SS	HXF2-SS	75979
S	HXF2-S	75980
M	HXF2-M	75981
L	HXF2-L	75982

Specially formulated, long-wearing urethane blade tip. Impact-resistant, reinforced nylon base for rigidity and minimal deflection.  
Lead time: 1 working day

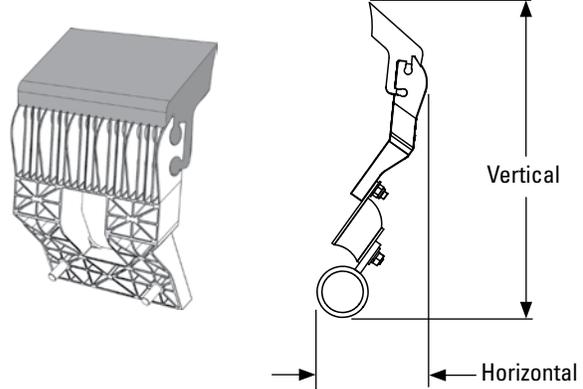
Replacement XF-Tips		
Size	Ordering Number	Item Code
SS	HXF8SS	74307
S	HXF8S	74689
M	HXF8M	74690
L	HXF8L	74691

Lead time: 1 working day



**Pole Length**  
Cleaner size + 48" (1200 mm)

**Maximum Conveyor Span**  
Cleaner size + 38" (950 mm)



**Horizontal Clearance Required**  
7" (175 mm)

**Vertical Clearance Required**  
SS: 13" (325 mm)  
S: 15" (375 mm)  
M: 16-1/2" (413 mm)  
L: 18-1/8" (463 mm)  
LL: 22" (550 mm)

Authorized Distributor:



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Visit [www.flexco.com](http://www.flexco.com) for other Flexco locations and products.

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