FLEXCO® BR6 Solid Plate Fasteners

New Flexco® BR6 for Higher Tension Applications with Smaller Pulley Diameters

The new Flexco BR6 fastener is an addition to our Rivet Solid Plate fastening system. Ideal for pulley diameters as small as 350 mm (14"), the 6-rivet configuration provides a staggered, multiple-point rivet attachment to allow rivets to pass between carcass fibers without severing them for maximum resistance to pull-out. Plus the patented Scalloped Edge provides for a lower fastener profile to extend belt splice life and reduce exposure to belt cleaner blades and other conveyor components.





Flexco BR6 Rivet Solid Plate Fasteners provide all the features of our existing line plus these added features:

- For use with pulley diameters as small as 350 mm (14") with operating tensions at 75 to 100% of belt tension ratings.
- $\bullet~$ For use in applications with tension ranges up to 70 kN/m (400 PIW), or greater, depending on the application.
- Flexco BR6 can be used with traditional plied belt as well as with straight warp belting.
- Ideal for applications where a sift-free splice is needed.
- Offered in steel, stainless steel, and MegAlloy® for superior resistance to wear and abrasion.
- Compatible with troughed belts with 20 degree and 35 degree troughing idlers.
- BR6 Rivet Plate can be used as a successful alternative to vulcanized applications.



Features and Benefits



Flexco® BR6 fasteners nest securely in the tool to allow for fast, accurate installation.



Increase operator efficiency with electric powered installation of BR6 fasteners.



Use Rapid Loader™ Collated Rivet Strips to speed installation of Flexco® BR6 fasteners.

FLEXCO® BR6 Solid Plate Fasteners

Flexco® BR6 Fastener Selection Guide						
Fastener Size	For Belts With Mechanical Fastener Ratings Up To:		Belt Thickness Range		Minimum Pulley Diameter Operating Tension 75%-100% of Belt Rating	
	kN/m	P.I.W.	mm	in.	mm	in.
BR6	70*	400*	6.5-17.0	1/4-21/32	350	14

^{*} Contact Flexco Engineering for applications greater than 70kN/m (400 PIW)

Ordering Information Flexco® Scalloped Edge™ BR6					
Belt Width		Ordering	Item	Ordering	Item
mm	in.	Number	Code	Number	Code
STEEL			STAINLESS		
600	24	BR6-SE-24	40658	BR6S-SE-24	40769
750	30	BR6-SE-30	40682	BR6S-SE-30	40787
900	36	BR6-SE-36	40683	BR6S-SE-36	40790
1050	42	BR6-SE-42	40684	BR6S-SE-42	40791

Each box of BR6 fasteners contains 4 fastener strips and hold down assembly clips.

Flexco® Scalloped Edge™ BR6 MegAlloy®		
Ordering Number	Item Code	
BR6MA-SE	41776	

Each box of BR6 MegAlloy® fasteners contains ten 9-plate fastener strips for 1500 mm/60" of splicing.

	Flexco® Rivet Solid Plate Fasteners
1	And Rivets Required For Various
1	Belt Widths

Belt \	Nidth	No. of	No. of	
mm	in.	Fasteners Required	Rivets Required	
600	24	18	108	
750	30	22	132	
900	36	27	162	
1050	42	31	186	
1200	48	36	216	
1500	60	44	264	
1800	72	54	324	
2130	84	62	372	
2430	96	72	432	

Ordering Information				
BR6 Rapid Loader™ Rivet Strips				
Ordering Number	Item Code	Ordering Number	Item Code	
STEEL	STEEL		STAINLESS	
CBR6A	41785	CBR6A-S	41795	
CBR6B	41786	CBR6B-S	41796	
CBR6C	41788	CBR6C-S	41797	
CBR6C/D	41792	CBR6C/D-S	41798	
CBR6D	41793	CBR6D-S	41799	
CBR6E	41794	CBR6E-S	41800	

Flexco® Rivet Selection Gauge			
Rivet	Belt Thickenss Range		
Size	mm	in.	
Α	6.5 - 9.0	1/4 - 11/32	
В	8.0 – 10.5	5/16 - 13/32	
С	9.5 – 12.0	3/8 - 15/32	
C/D	11.0 – 13.5	7/16 – 17/32	
D	13.0 – 15.0	1/2 – 19/32	
E	14.5 – 17.0	9/16 — 21/32	



Steel and stainless are packaged 4 strips to a box in standard strip lengths of 600, 750, 900, and 1050 mm (24", 30", 36", and 42").

MegAlloy® is packaged ten 9-plate fastener strips per box for 1500 mm/60" of splicing.

Authorised Distributor:

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Visit www.flexco.com for other Flexco locations and products.

