1. Unplug drill from power source. Loosen Rear Carriage Bolt.

2. Remove Carriage Support Bolt and Nut. WARNING: DO NOT TOUCH BLADE.

3. Rotate Carriage away from Blade.

4. Remove Blade Mount Bolt.

5. Remove Blade Mount Shaft. WARNING: Blade edge is very sharp. DO NOT TOUCH EDGE OF BLADE!
   Push the Blade Guard into the Cutter Housing just enough to clear the Blade. Remove the Blade and Blade Spacer carefully.


7. Carefully pivot Carriage back into place. Be careful to not damage Blade as it slides between the Belt Support Bearings.


**CAUTION**
Do not attempt to resharpen blades. This will affect cutting completely through belt.

**WARNING**
Always wear cut-proof safety gloves and safety glasses when replacing blade. Blade is razor sharp, treat it accordingly.

**WARNING**
Before performing a blade replacement, remove the plug from the socket and follow all procedures noted in instructions.

**WARNING**
Only authorized and trained technicians should work on the cutter.

**WARNING**
Test the cutter after blade replacement to make sure that it can be used safely.